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ECEVIER 1911



A Christmas Suggestion-



Radford's Cyclopedia of Construction

Carpentry - Building - Architecture

Thousands of Ambitious Carpenters are ordering "Radford's Cyclopedia" as a Christmas Gift either for themselves or for some other member of the family, for Home Study these long Winter nights, and it is helping them to Increase their Earning Powers.

Sent to Our Friends on Approval - See Page 103



WHAT WILL SANTA CLAUS BRING YOU THIS YEAR?

Shall it be some trifle that you do not want and do not really need, or shall it be an

ATKINS SILVER SAW

If you are married—why not suggest to your wife a Genuine SILVER STEEL SAW? Is there anything that you actually need more?

If you are not married—then your Sister or best girl would surely rather give you something that is going to save your time, your strength—your very lifeblood—than a gewgaw that you do not want and that will soon be forgotten.

If you are one of those crusty old bachelors, why not make yourself a present that will be a source of gratification for years to come?

ITS ALL UP TO YOU

Why not work your plans to get what you want most—a really fine new saw that you will be proud of?

OUR GUARANTEE

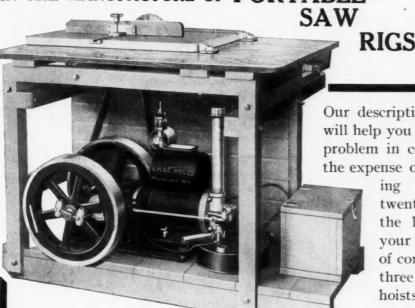
And remember that if your ATKINS SILVER STEEL SAW is not the very best saw you ever used, take it back to your dealer and get your money back. This is the only real guarantee that protects you. We are not afraid to stand behind our Saws.

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WE ARE THE PIONEERS

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Our descriptive folder will help you solve the problem in comparing the expense of operat-

> ing this portable saw rig at twenty cents a day as against the high wages which you pay your men. We are manufacturers of contractors' equipment, having three sizes of portable saw rigs, hoists, hand derrick, pumps, concrete chutes, morter mixer, etc.

C. H. & E. MANUFACTURING CO., Inc., 322 Mineral St., Milwaukee, Wis.

Ask for Price on One if You Cannot Use Both

MACHINE No. 1 Chicago No. 5 Combination Saw Table Chicago 12-Inch Jointer and Planer



Used for Cutting Off, Ripping, Mitering, Grooving, Boring, Tenoning, Etc.

Used for Planing, Jointing, Shaping, Matching, Rabbeting, Grooving, Chamfering, Beading and Making Mouldings.

These Two Machines

for \$170.00, including belt for saw arbor, countershafts, 1 12" rip saw, 1 12" cut-off saw, 5 boring bits—1/4", 5/16", 3/8", 1/2", 3/4" and 1-inch pair of jointer knives.

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THEY ARE ALWAYS READY FOR WORK. (Not so with the Universal Wood Workers.)

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IS NO EXPERIMENT. Its work since 1903 has established a standard for finely surfaced and polished It is the only machine whose work is specified by leading architects and used in the best govern-uildings and will surface and polish any kind of a floor from common pine to the finest parquetry.

IT IS THE ORIGINAL and only two-roll, self propelled, dust collecting machine, that surfaces close the wall and can be used in small rooms. Anyone can operate it.

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Manufactured By The American Floor Surfacing Machine Co., TOLEDO, O.



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Little Giant Floor Scraper

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The Little Giant has scraped millions of square feet of floors. Cuts right up to the baseboard and into every corner. Easy to oper-Ask us ate. Will scrape floors quicker, for our cleaner, and cheaper than special any other machine on the price on market. this machine.

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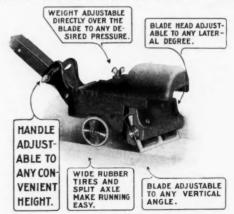
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NEW YORK: 1011 Flatiron Bidg. DETROIT: 246 Woodward Avenue.

\$30.00 FOR AN

Adjustable Floor Scraper

From this picture you must know it is a practical It IS a success - a winner -



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I will make one profit the day the sale is made, but you will make a profit every day you use it.

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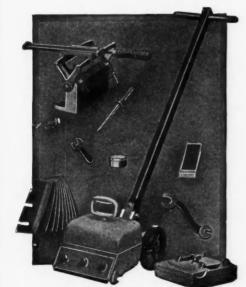
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WHY SCRAPE FLOORS BY HAND



The Acme Floor Scraping Outfit.

when you can do it so much better and in one-fourth the time with the Acme Floor Scraping Outfit? If you are still using hand scrapers you are losing 75 per cent on every job of floor scraping that you have to do.

This is a positive fact and can be vouched for by thousands of Carpenters and Contractors who have bought my equipment during

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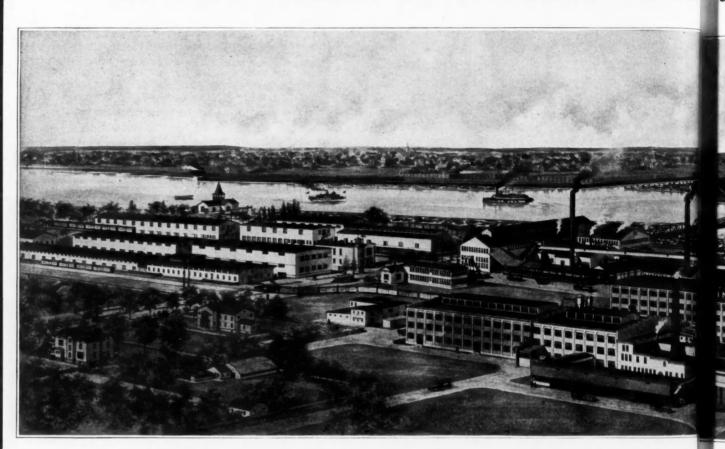
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These Plants Produce TWO THIRDS of All th



We Make Everything in Mill W

OUR SPECIALTY

Korelock Veneered Doors

Cost but little more than Pine

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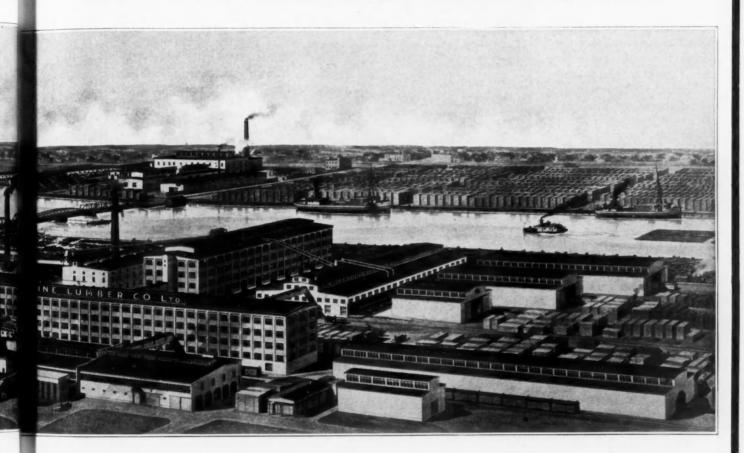
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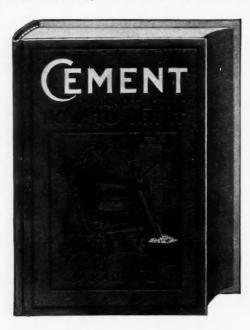
WRITE FOR CATALOGUE A

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Big, Practical, Up-to-the-Minute Book

For Contractors, Builders, Cement Men

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"Cement and How to Use It" is the largest book of its kind ever published. It consists of 370 pages, 6x9 inches, and is printed from large, clear type on a high-grade book paper. It is illustrated with over 250 drawings, diagrams, details, etc., including many pages of full-page plates reproducing architects' original drawings and details of construction.

Two thousand topics relating to cement are discussed in this great, new book. No book attempting to treat this important subject has ever before so successfully covered the ground.

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This book contains only practical information. By practical is meant information that can be successfully applied to the every-day work of the average builder, contractor and cement user. The book presents and solves problems as they have been met and worked out by well known architects and the man on the job.

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Adjustable capacity and speed to three ways. One man operates both cranks and can hoist with ease 700 pounds. Weight 160 lbs. Made in two sections, A man can climb a ladder with either section. Beam section connects to post by tipping in a vertical position. Consider the durability of a derrick constructed of malleable iron and steel, and that of Wood, more compact, more powerful. Roller bearing circle swing. Clears side wall of building three feet. With special platform attachable to side of railroad gondola car for unloading waterpipe, etc. Price of derrick with three way block, brackets, and bolts for attaching to building, \$40.00 F. O. B. Chicago.

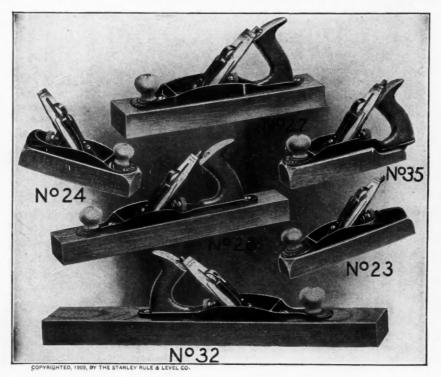
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The Bottom is made from selected and well-seasoned Beech. The name "BAILEY" and the number are cast on every Plane, and the name "STANLEY" is stamped on each cutter.

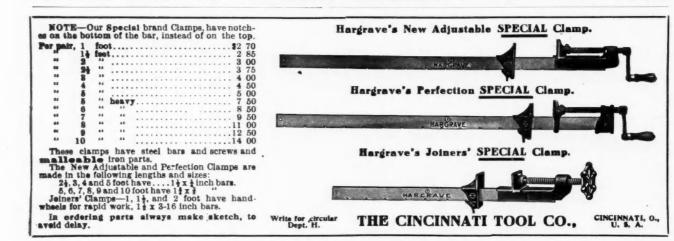
INSIST that your orders be filled with Planes made by the STANLEY RULE & LEVEL COMPANY, which carry with them a GUARANTEE backed by a Company that has been manufacturing Carpenters' and Mechanics' Tools for over half a century. century.

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Straight-grained cedar that cuts like cheese; smooth, tough leads that make clean-cut, strong marks —that's the way Dixon's Carpenter Pencils are described. Send 16c for generous sample lot 183J.

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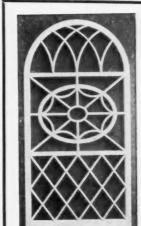


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When you have a nice job to do such as is shown here, what have you got for tools to do it with? Do you have to depend on using a jack-knife and chisel, or do you do it the right way on an

American Sash Trimmer

With this machine the workman is able to cut each piece of sash bar to the exact length required, on any angle required, and at the same time the cutters form the end of the piece to exactly match the piece of sash bar to which it is fitted, thus making every joint a perfect one in much less time than poor ones can be made by hand. Thousands who used to fit sash the old fashioned way, have learned the better way and we are willing to help YOU get started in the right way. We will send this machine on approval to any responsible



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It's the Draw Knife of the foreman In the best accoutered shop (t's the quickest and the slickest; Half the labor it will lop.



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If it is not worth to YOU, OR YOUR MEN, TWICE ITS COST, return it at our expense as above stated.

If you send us the addresses of ten carpenter's pencil.

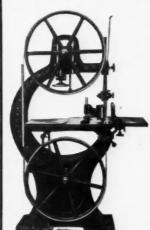
Give the SELF-SETTING PLANE a chance to PROVE ITS WORTH, if it FAILS, return it and we will return your money.

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Secrets of Successful Band Sawing by

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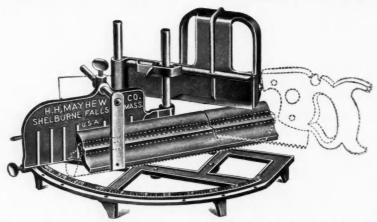
We illustrate fifteen new model machines. Here is one, \$95 net, complete with all improvements as shown in cut. If you want a

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MAYHEW 60° MITRE BOX



This box embodies more distinctive features than any

Designed for Simplicity, Accuracy, and Durability. Strictly a right hand tool for mitering. Box embodies a new feature in reversing the principle

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Any of three saws may be used — Panel — Hand or

Saw guide adjustable for any thickness of saw.

Extreme mitre to 60° without makeshift. May be used as a stationary or pivot box by use of the pin posts.

In mitering duplicate cuts there is no restriction on length.

Will cut compond mitre.

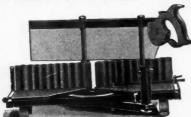
Parts take down into space 10x10x4 inches. Weight 15 lbs. complete.

Box contains full directions for use.

PRICE EACH, \$10.00

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- Cannot Break



First in Quality Improvements Automatic Stops for holding up saw.

Corrugated Backs Graduated.

Gauge for dupli-ate cuts and many other features Send for Circular

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Accurate and quick. The ajustment is always correct. You can use any saw. You



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Over 100,000 mechanics say so. You

ought to use it and to give you an opportunity we con-

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The information about Horse-power required for driving the different machines should be especially valuable to you. It tells all about our line of Band Saws, Saw Tables, Shapers, Jointers, Variety Wood Workers, Planers, Swing Saws, Disk Grinders, and Bores. We have a copy all ready to be sent to you and it will go forward on receipt of your name and address.





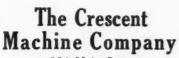






before you buy wood working machinery. The book contains 112 pages of information of interest to every user of wood working machinery.





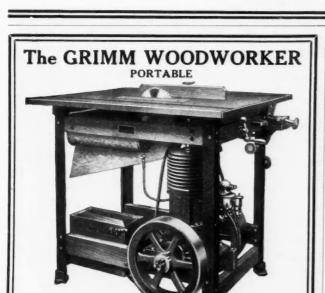
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Type "A" with 4 H. P. Gasoline Engine, showing Rip Saw. Weight equipped for work 350 lbs.

NINE MACHINES IN ONE

Grimm Mfg. Co.,

Gentlemen:—Just received the extra saws and Panel-raiser
thank you for same. I find the GRIMM WOODWORKER the
cheapest man in my shop.

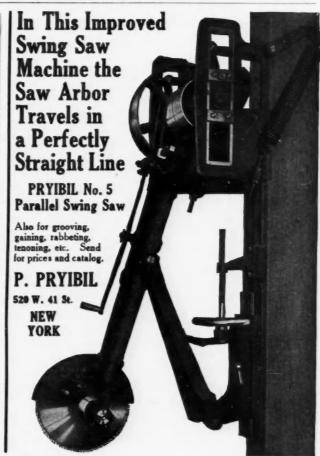
Respectfully Voirs.

Respectfully Yours,
(Signed) Wm. P. Jones.

Write for descriptive booklet and selling plans.

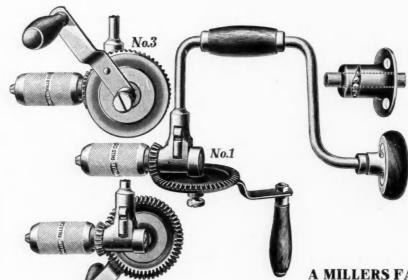
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DRILL BRACE No. 192



The gear, as shown by illustra-tion, is attached or detached by a turn of a thumb screw, but what is not shown is that when set it is as rigid as if keyed on. Its possible adjustment to three positions gives the user 100% efficiency in any corner or in any position or angle.

The ratchet is an improved device, so arranged that both dogs can be thrown out of mesh at the same time, allowing free operation of drill gears.

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This Drill Brace looks and works better than the description sounds.

A MILLERS FALLS EFFICIENCY TOOL

Have you read "Tool Practice", our FREE Booklet?

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BE SURE The Shelby CHIEF

stamped on the Floor plate when you buy double-acting ball-bearing surface floor hinges. They are genuine, all others are imitations.

You will also make no mistake by selecting Shelby Spring Butts, Door Holders, Bumpers Inside Locks, and many other articles of Builders Hardware.

Ask your dealer or us to tell you more about the Shelby line of Builders Hardware.

THE SHELBY SPRING HINGE CO.

Shelby, Ohio.





Bit of Uti

Guided by its circular rim-instead of its centre-the Forstner Labor-Saving Auger Bit will bore any arc of a circle, and can be guided in any direction.

Doesn't matter how hard the wood is, no consequence whether it is full of knots, or the grain awkward to negotiate. The Forstner Bit works with equal smoothness under any condition and leaves a true polished surface on every job.

Unequaled for Delicate Work

Supersedes chisels, gauges, scroll-saws, or lath tools combined, for all kinds of delicate work. Cabinet and pattern makers and carpenters are enthusiastic because they do more work than other bits and cost no more.

We can offer some-

thing special in the matter of price on sets packed in a sensible box. Send today for particulars and catalog.

The Progressive Mfg. Co.

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ERE'S A SA

That will live up to your expectations, one that will do all we claim for it and then some besides. Is built from the best materials by the most expert workmen, which enables us to guarantee thes to be free from defects for life.

We have equipped it with the very best attachments we could manufacture, and together with a most reliable and powerful engine, we are able to put before you a Portable Saw Rig which we are satisfied to sell on the following conditions:

NOT SATISFACTORY RETURN AT OUR EXPENSE

NO CHARGE FOR THESE ATTACHMENTS:

10-inch Rip Saw

10-inch Cross Cut Saw

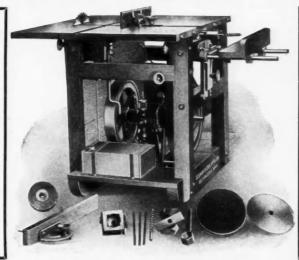
12-inch Jig Saw Boring Outfit

10-inch Sander

61-inch Dado Head

2½ inch Jointer Head Miter Device

6-inch Emery Wheel



Guaranteed for Life

Write for Attractive Folder and Price

OSHKOSH MANUFACTURING COMPANY, 316 S. Main Street

The Advantages of a Portable Woodworker

Several Woodworking Machines Combined in One

The machines combined in the FAMOUS Portable Woodworker are: 8" Jointer—20" Band Saw—Saw Table (carrying a 14" saw blade) with raising and lowering arbor—Mitering Attachment—Cut-off and Ripping Gauge—Disc Sander—Emery Grinder

3 H. P. Gasoline Engine Batteries All necessary Belting

Drop us a line today—no use in delaying the matter

Especially the "FAMOUS"

Stop having your millwork to the machine-shop—and having it back. Bring your machine-shop to your millwork! It's chaper—and the saving goes into your pocket.

cheaper—and the saving goes into your pocket.

The FAMOUS Portable Woodworker is really a movable machine-shop. When you've completed your contract on one job, move the machine to the next. Seven useful woodworking machines—practically all that a contractor requires—are combined into one. And a gasoline engine, complete with belting, is included in the outfit.

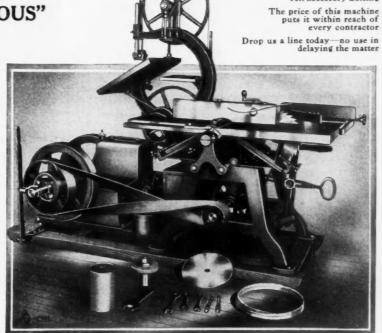
A Remarkable Machine

Combining all the remarkable features of the FAMOUS Universal Woodworker—over eight hundred, of which are in use—our Portable Woodworker is a real boon to contractors everywhere. Surfacing and edging, boring, band-saw work, ripping and cutting-off, sanding—all these, and more can be done on this machine right at the place where your work is! No planing-mill delays and no unnecessary expense.

The FAMOUS Portable Woodworker is mounted on skids and can be moved around without any trouble. A wheeled truck can also be furnished. The engine is three horse power, and batteries and belting come with it. This is by far the best proposition today in woodworking machinery. Write for full details.

The Sidney Tool Co.

Sidney, Ohio



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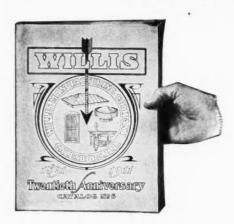
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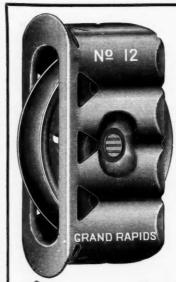


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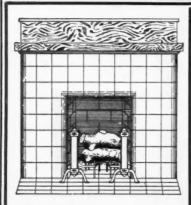
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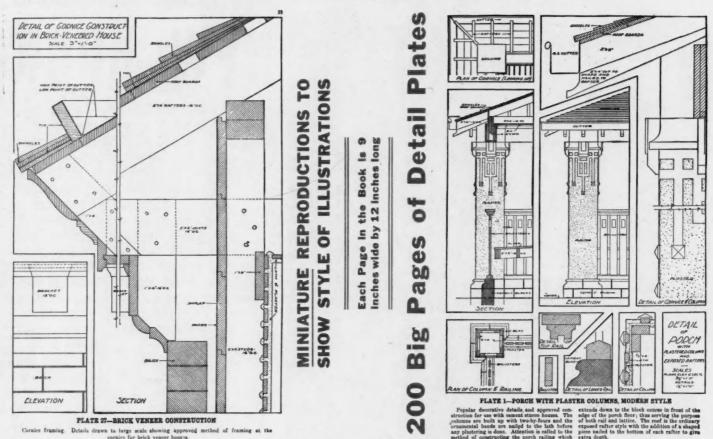
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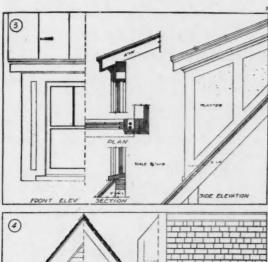
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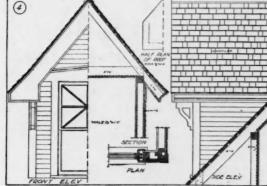


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A modern design for a dining room buffet, or china cases have leaded glass doors and sides built-in sideboard, with top member continuing Additional details for this buffet are given in the around the room its form the plate rail. The lower portion of Flate is

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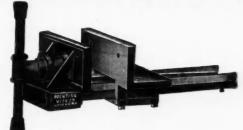
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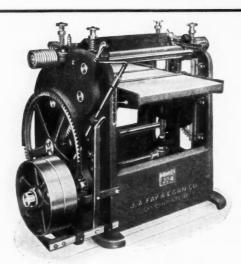
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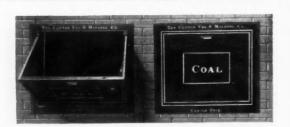
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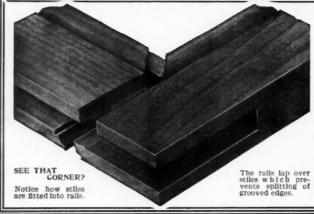
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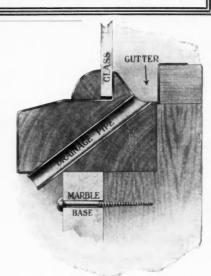
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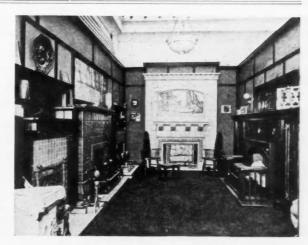
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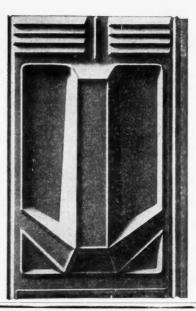
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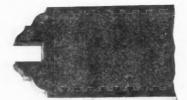
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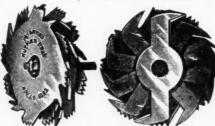
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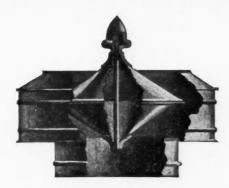
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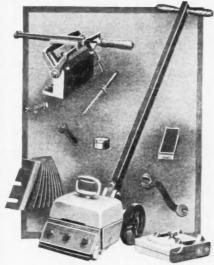
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Chicago "Relax" Spring Hinges

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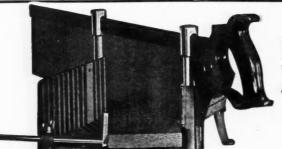
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The World's Greatest Building Paper

American Carpenter and Builder

Butered as second-class matter July 1, 1905, at the postoffice at Chicago, Ill.under the act of Congress of March 3, 1879.

Published on the first day of each month by AMERICAN CARPENTER AND BUILDER COMPANY 178 W. JACKSON BOULEVARD, CHICAGO

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VOL. XII.

DECEMBER, 1911.

No. 3

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Year, \$2.00; six months, \$1.00; payable always in advance Single Copies, 20 cents. Canadian Subscriptions, \$2.50.
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An Appropriate Gift

S the Christmas season approaches, many of our A readers, no doubt, are planning to remember friends with appropriate gifts. The thought of others is uppermost.

If among our host of readers there are some who have not yet solved the perplexing question of what to give, and if they have relatives or friends in any way engaged in the building industry, we have a suggestion.

On pages 19 to 22 of this issue there is an announcement of a new book, "Details of Building Construction," the only book of its kind ever published. It will make a most valuable and useful Christmas gift.

The publishers of the American Carpenter and Builder will send this book, absolutely free, carrying

charges prepaid, to any one sending \$2.00 for a year's subscription. Subscribers who are now paid in advance may have their subscriptions extended for one year from the expiration date.

If any reader of this magazine wishes to make a present of a year's subscription and the book "Details of Building Construction" to a friend; or if he wants the magazine sent to one address and the book to another, we shall be glad to comply with his wishes. In this way he can make two presents, or he can keep the book for himself, or he can renew his subscription and make a present of the book. We will divide the parcel in any way to suit the donor.

If you have a friend or friends who are not subscribers of this magazine let them know about this offer. You will be doing them a favor. You will give them an opportunity to make two presents for the price of one.

Mill Men Should be Given "Uniform List" and Itemized Specs. When Asked to Figure

A Method Suggested for Saving the 5% Now Wasted on Practically Every Job

W E have received the following letter from the Paine Lumber Co., Ltd., Oshkosh, Wis., referring to a common practice among builders and one that is losing them money-viz., calling for bids without furnishing definite specifications and itemized lists. Oshkosh, Wis., Nov. 15, 1911.

Editor American Carpenter and Builder,

Chicago, Ill.

Dear Sir:

Your publication is always interested in benefiting the carpenter and contractor, and we are very glad to be able to put you in the way of starting a little campaign in the way of educating both of these classes of men to assist themselves financially. Every manufacturer of millwork receives hundreds of sets of plans, on which he is asked for an estimate. Now, in the first place, it takes experienced help to do this kind of work, and somebody has to pay for it.

Various little angles come to light in doing this kind of figuring, whereby the manufacturer necessarily adds slight amounts here and there to protect himself on quantities, sizes, etc. In addition he must protect himself against the chances of his having overlooked some items, or not having figured on exactly what was wanted. These little differences, additions, etc., will average at least 5% of the entire bill.

(Continued to Page 37)

The Boy and the Hammer

A PAPER PRESENTED BEFORE THE FORTNIGHTLY CLUB OF ONEONTA, N. Y.

By Clarence M. Lyman

T probably is a safe assertion that if two "Want" learn the trade of carpentry"; the other: "Wanted-A boy to be clerk in a store," there would be ten applications for the latter position to one for the former.



There would be 10 for the Sales Position and 1 for the Carpentry

Again, it is a safe assertion to state that in the leading trades there is less than one apprentice to every five journeymen. An exact canvass of four shops in this city employing tinsmiths or plumbers resulted in finding three apprentices. A canvass of a large number of

blacksmith shops resulted in finding none, unless, perhaps, in two instances, where sons of the proprietors were "helping father."

The Change in Conditions

Factories and machines have altered the demands made upon the skilled mechanic. My father built the stairs and window frames and worked out the trim by hand of the homes erected a half century ago. Now, it is safe to say not one carpenter in ten can lay out the stairs in a house unaided, yet the skilled woodworker is in constant demand. The old-time tinner no longer spends the winter turning out piece ware, but there are a thousand-and-one jobs requiring the services of a skilled sheet metal worker who can develop his own patterns and make the article required.

Portent of Present Conditions

Reduced to its simplest form, we are face to face with a diminishing supply of skilled mechanics and are making almost no provision whatever to change this condition. The boy is not interested in the hammer and we are doing nothing to make him wish to be.

Nothing! What about our manual training and our trades school, do I hear you say? Yes, nothing; for when less than I per cent of the boys of school age are getting any instruction whatever along mechanical lines, how can the little that is done, and in the way it is done, be counted?

Our educational systems; the stories our children read; the implied slur in the term "workingman" (as if the mechanic labored harder than the clerk in store or bank); the advertisements of business colleges, commercial, law and medical schools; the sensational newspaper articles, even the home conversation itself, has given the average-spirited boy with the average high

school training a definite, even if an undefined, idea advertisements were to be inserted in tomorrow's that a trade is menial and that the opportunities and paper, one reading: "Wanted-An apprentice to emoluments of the skilled mechanic are small. Nothing could be further from the truth, and the opportunities of the boy with a hammer are so great that if this paper succeeds in arousing personal interest in the boy and a skilled trade its purpose will be accomplshed.

Relative Earnings of the Mechanic

As most of those who have never given this subject a thought will ask first, "What is there in it?" and mean thereby the financial gain, let me venture this assertion, that given three years' training in either case, the average clerk in the bank or store receives a daily wage 25 per cent lower than the average journeyman mechanic in the same community.

In our city the daily wage of skilled mechanics, such as carpenters, tinsmiths and plumbers, who are employed steadily, is somewhat lower than in surrounding cities, like Albany, Schenectady, Utica, Syracuse or Binghampton, but this is offset by the lower cost of living and steadier employment. But even here, where a good clerk, a married man supporting a family, can be hired for \$10 to \$14 per week and a young unmarried man for \$8 to \$12, with hours of labor from 7 a. m. (sometimes 6) to 6 p. m., with six extra evenings a month, when he must work until 9 or 10 p. m.; the mechanic commencing at 7 a. m. quits at 5 p. m. and finds from \$15 to \$18 in his pay envelope every Saturday night. And it means much, too, that with the dropping of the hammer at the stroke of 5 not a care or bit of responsibility rests on him until 7 the next

morning. Pay! From the journeyman's standpoint it pays-better than preaching the Gospel. Of the rewards awaiting the mechanic in business we will speak later.

But, some one impatiently asks. can a young man learn a trade as formerly? Proba-



When the Clerk Receives \$14 per the Mechanic Receives \$18

bly not; factory methods and large business interests have led us to treat men collectively rather than as individuals. Once a boy was apprenticed to a master, bound out, if you please. He became a member of his master's family, was boarded and clothed by him, and master and apprentice were brought into intimate personal relations. The apprentice was bound to render obedient service in all things; the master to teach him

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handiwork was fostered and the apprentice became a finished workman when he had served his time.

a trade. His potential earning power as proportioned to the wage he must be paid is the philanthropic thought of the employer; he himself is more than lkely not a master of the craft. The boy is put to work and all the effort that is made to make a good mechanic of him is to give him a chance to work as a helper with his shopmates. If a good journeyman happens to take an interest in him and the boy is quick to assimilate what he sees done around him, he may pick up a fair working knowledge; then if he has had enough educational advantages to make him willing to study, he is in a fair way to become a skilled workman, but the chances are against this. Probably, however, he will be set at the work most likely to yield the largest material returns to the employer, irrespective of the knowledge he may gain. When the boy perceives this, and if he is ordinarily bright, it does not take him long to begin to reason that he is giving more than value received; he gets a grouch and quits. He has picked up a smattering, knows the shop lingo, and, half baked, seeks a job elsewhere, posing as a tull-fledged mechanic, but a botch always.

Time Not Taken to Develop Mechanical Skill?

Perhaps the ease with which machine-made products are turned out is another factor in unconsciously shaping the habits of the poor mechanic. He is impatient of the time necessary to turn out a good, honest-made article, and so neglects the constant practice necessary to make a skillful craftsman.

Our mill men try to copy the old colonial doors and trim, but do you think their work will stand with the beautiful specimens of joiner work that you will still

> find mellowed and ripened in our oldcommunities? And remember. these were wrought by the "ordinary mechanic," untrained for the most part in any school of architecture.

Can anything be done to bring our boys and the hammer again together? Not until

we change their point of view; and to do that we must change the ideals we hold out. If we would show the boy the possibilities for a mechanic, handicraft must be dignified in our speech and in our writings, in our school training and our home conversation.

I would like to see advocated a course in manual training that shall be as comprehensive, systematic and

all the arts and secrets of the craft. A pride in fine persistent as that required in teaching piano, for instance. Parents decide that the boy or girl must take music lessons, and then proceed to enforce the require-To-day a boy applies for a position in a shop to learn ment of one, two, or more hours' daily manual practice. Why not some such course by which our children are daily drilled in the use of tools, through all grades of school work-first with the simple common tools of constant common use, and then, as they advance in grade, to the selection of some definite handicraft that could be taught both in theory and practice so that by

the time the boy graduates from high school he would have a fair working knowledge of some useful trade?

Do you say "the unions will oppose such training"? Possibly in a few sections: but I hardly think so,



I would make the Course an Honor

provided the fundamental principles of unionism are taught. And they should be, for with ail the mistakes that union labor has made it still stands both in theory and in the minds of the better element of mechanics, for trained workmanship and well-paid, intelligent service. But this paper does not contemplate any discussion of the question of union labor or open or closed shops.

A Master Workman the Goal

After all, the training of the boy is not to have him imbued with the idea of always remaining a journeyman. He should have the ideal of becoming a master always before him. What are his chances? There is scarcely a hamlet where two roads cross that will not support a well skilled carpenter, blacksmith, tinsmith and plumber.

Suggestions for Public School Instruction

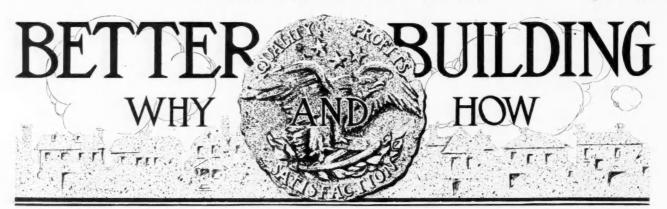
A complaint of existing school conditions is not a remedy. I hesitate to offer the suggestion of what seems to be needed for fear I shall be told that the present school system is so nearly perfect that the iconoclastic ideas of a layman are entirely out of order. But I would like to see elemental manual training persistently followed from the third grade on, not as a side issue, but as part of the main disciplinary work of the schools. By the time the boy reached the high school he should then have a fair working knowledge of the simple tools and raw materials for working.

Beginning, say, with the high school, I would have a distinctly mechanical course, and this to contain one major subject that should be the trade selected as the pupil's probable vocation. I would cut from such a course all languages except English, and that I would drill and drill until a student writes without effort and correctly the ordinary good business forms of corre-

(Continued to Page 44)

10

Poses as a Full-fledged Mechanic — but a Botch Always



Builders' Hardware—The Gauge of Quality

"SHOW ME THE HARDWARE TRIM AND I WILL RATE FOR YOU THE WORTH OF THE OWNER"

the most prominent thing about an entrance door is its hardware—the bell or knocker announcing your arrival, the lock giving safe security to those within and a knob to which the hand instinctively goes out.

It seems needless then to say that the front door hardware is important. It is not only the most prominent thing about the entrance door, it may also be the most decorative, and by its appearance we have come -sometimes without knowing it-to "size up" the quality of the entire house.

And if this is true of the front door hardware, how much more true it is of the hardware trim on the inside of the house. The one feature that more than any other indicates the quality of a residence is the builders' hardware that is used-a very small item of expense itself, amounting to less than two per cent of the total cost of a dwelling even when the finest grade of hardware is used, the hardware trimmings are in such prominence that they dominate the entire structure. Cheap builders' hardware goes with a cheap

ID you ever size up a residence by the looks house; high grade builders' hardware gives the entire of the front door knob and lock? Of course interior the look of quality. For these reasons it is you have, and so too have many others. Quite an exceedingly good investment to use high-grade



hardware trimmings on all work.

The building public in general is coming to realize this. There is to-day a perceptible turning back again to the spirit of the old-time craftsmen who hammered and wrought their very heart's blood into their work giving the best that was in them and producing honest works of real beauty, which were to be used in every

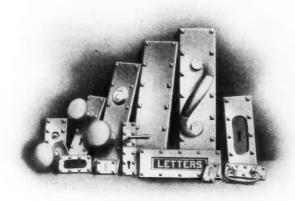


Rich Colonial Design-Wrought or Cast Bronze

day life; so to-day we are getting back to this old conception that things of beauty are to be used; or to put it the other way, that what we see and use in our every-day life should be strong and beautiful.

And to nothing does this apply with quite so much force, as to builders' hardware.

The mantle of the art-craftsman of the Middle Ages has fallen onto worthy shoulders. The great hardware concerns of America to-day have kept true to the spirit of the old; they have held fast to the quality



A Design Inspired by the Old Hand Wrought Work

economy.



idea, and, at the same time, have style for the entire building. The builder's reputation brought the well-known "Yankee ingenuity" into play, developing the mechanism of locks and catches, casement hardware and transom adjusters,

etc., until they are now mechanically perfect. At the same time, the manufacturing probeen so im-



cesses have Nothing is More Effective
Than Glass Knobs on
Mahogany Doors

proved that the best in builders' hardware can now be afforded by all builders for all types of structures. In fact, even though the cost were fa: greater than it is, good builders' hardware would still be the only really economical sort.

And for this very reason, we suppose-namely, that the buliders' hardware is such a relatively small item of the total cost of a building-the practice has been all too common of putting off the selection of the hardware

until practically everything else has been provided for. When the builder "gets right up against it," he hustles out and picks up almost anything that looks like hardware-without giving it any thought or study. He spends the few dollars that are left, after most everything else has been arranged for. And the owner has to be satisfied as best he may.

The object of this article is to impress carpenters, builders and architects with the importance of builders' hardware and the necessity of making an early and careful selection.

Urge and advise the owner to make a large enough appropriation for this item so that real satisfaction can be had. The locks are the defense of the home, and the proper selection of the ornamental trim is an important factor in the decorative treatment. The builders' hardware is in such prominence that it sets the

The emblem of the B. P. O. E. has been used on many designs toward simplicity of outline and the return of Colonial standards. This is shown in the decreased demand for ornate designs. The substitution of handles with thumb-latches, instead of knobs, and the increased use

is sure to suffer if he allows "any old thing" to be used.

With builders' hardware, as with most other things

pertaining to building, "quality is the only real

It is interesting to note some of the present day de-

velopments in builders' hardware. There are styles here the same as in millinery or dress goods-though

they come on more gradually and last longer. The

tendency to-day in builders' hardware is decidedly

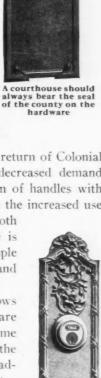
of glass knobs on inside doors are both decidedly Colonial features. There is also a growing demand for the simple finishes, as the old brass, dull brass and bronze.

One of several designs suitable for

Masonic Buildings

The popularity of casement windows has brought special casement hardware into prominence; and, at the same time, the ingenuity shown by the hardware people in designing sash adjusters, casement locks and bolts, etc., has augmented the popularity of this style of window. We must mention, however, in passing, that a whole lot has yet to be learned by the car-







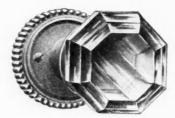
Handles are now the Thing



L'Art Nouveau Designs are Popular



Perhaps; but worth the Price.



Glass Door Knobs for Colonial Houses

penters and builders, not to mention the planing mill men, about making and hanging casement windows so that the hardware can be put on and operated satisfactorily. Yes, even the architects have something yet to learn about this, as many a practical hardware man can testify to his sorrow. This is an important subject and deserves study.

We are glad to be able to state that the "American Carpenter and Builder" has secured a series of articles on this subject, by probably the best posted builders' hardware man in this country. These articles are illusstrated with detailed drawings, showing how casement

Handle windows, French windows, etc., should be made and | poor hardware for good buildings is past. The subject has become so broad that it cannot adequately be considered in a single article. All the various interesting phases of it will, accordingly, be taken up individually in this new department for the benefit of the readers of the "American Carpenter and Builder."

> Note: For the use of the illustrations shown in this article, showing attractive, high grade, modern builders' hardware, we acknowledge indebtedness to P. & F. Corbin, The Yale & Towne Mfg. Company, and Sargent & Company.-Editor.

hung from the point of view of the builders' hardware people, in order that their fixtures may do the satisfactory work they are designed to do. These articles will begin next month and will be the "backbone" of a new department we are inaugurating in the "American Carpenter and Builder," beginning with next month-BUILDERS' HARDWARE.

The subject of Builders' Hardware offers a broad and interesting field for study. Carpenters and builders will have more and more need of being thoroughly posted along these lines, for the day of



Anti-Panic Lock with Lever

"Better Building" and Our Readers

"The sweetness of low prices never equals the bitterness of poor quality."

Says Contractors and Builders can be Trusted

To the Editor: Baldwin, Kan.

I notice that Mr. J. M. Kane, proficient in roof repairing, would urge the architects to have the contractors and workmen to toe the line a bit; and wonders why "architects will allow contractors, and in fact anyone to nail on shingles with three-penny nails." If Mr. Kane would find such a course an easy matter he would, no doubt, find ready engagement in the employ of architects to look after the details of the execution of their designs.

But under the present regime-and I trust under the regime of the coming decades-architects or owners can trust to the honesty and judgment of those in whose hands their plans are placed that their plans will be executed so conscientiously, and with such material, that they will not have to stand over us with the "big stick" of their authority; while we as humble and obedient servants execute their orders in silence.

Brethren, with all deference to the "powers that be," I for one wish no more arbitrary and stringent authority over me; and I trust that the boys likewise have self respect enough to desire to use materials of such quality -if trusted to their honesty-that they will use nails whether "galvanized" or "cut" which, under the test of time, will prove adequate to hold the shingles. All, with this end in view that the architects can busy themselves with their designs; while we as men can busy ourselves with the execution of the same. BURR GUNSAULLUS,

Knows a Good Thing

Contractor and Builder.

To the Editor: East Martinsburg, N. Y.

The October number of the American Carpenter and Buil-DER is at hand, bringing a liberal offer for renewal of subscription. I have only to say that I take pleasure in grasping this offer. Enclosed find \$2.00 herewith. I find much valuable information in your paper. I would not be without it for many times the cost. I. W. ATWELL.

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To Educate People In Architecture Government Plans to Give Small Cities Better Federal Buildings

W HAT is regarded as a move in the right direction is the campaign inaugurated by the Government to educate the people of the United States up to architectural ideals, thereby stimulating a demand for the very best that the modern designer of buildings can produce. While the Government has always advocated high ideals in architecture, the effect of its efforts heretofore has been seen only in the large cities of the country, where the magnificent public buildings are ever an attraction for lovers of architectural symmetry.

To broaden the field and to give more people an opportunity to feast their eyes on buildings beautiful, the Federal authorities recently began a campaign to improve the architecture of the nation's buildings in the smaller cities of the country. The plan necessitated securing the services of the very best architects in the land, which, in view of the fact that the best architects as a rule are too busy to fritter away time on small Government commissions, was no easy task. But, through the diplomatic management of Secretary of the Treasury MacVeagh, it was actually accomplished.

Secretary MacVeagh has been able to attract the leading designers of the country, by directing an appeal to the patriotism of these men, with the result that 17 responded to the very first call.

They will prepare plans for post office and customs buildings to be erected in the smaller cities and towns.

The U. S. will without doubt before long be freckled with Architecture.

Change of Names for Oak Flooring Grades

O N November 1st, the manufacturers of oak flooring found it very necessary to make some changes for the oak flooring grades. Heretofore the grades were generally known as "Clear," "Sappy Clear," "Select," "No. 1, Common" and "Factory."

The names are now, for quarter-sawed flooring "A" Grade in place of Clear and Sap Clear in place of Sappy Clear. For plain-sawed flooring "A" Grade in place of Clear, "B" Grade in place of Select and Common in place of No. 1 Common. The Factory grade remains same as heretofore.

The specifications for these several grades are as follows:

Quarter-Sawed. "A" Grade (Clear).—Shall have one face practically free of defects, except 3/8 of avinch of bright sap; the question of color shall not be considered; lengths in this grade to be 2 to 16 feet, not to exceed 10 per cent under 4 feet. Sap Clear (Sappy Clear).—Shall have one face practically free of defects, but will admit unlimited bright sap. The question of color shall not be considered. Lengths in this grade to be 1 to 16 feet.

Plain Sawed. "A" Grade (Clear).—Shall have one to submit such detailed face practically free of defects, except 3/8 of an inch asks to give estimates

of bright sap; the question of color shall not be considered; lengths in this grade to be 2 to 16 feet, not to exceed 10 per cent under 4 feet. "B" Grade (Select).—May contain bright sap, and will admit pinworm holes, slight imperfections in dressing; or a small tight knot, not to exceed 1 to every 3 feet in length; lengths to be 1 to 16 feet. Common (No. 1 Common).—Shall be of such nature as will make and lay a sound floor without cutting. Lengths 1 to 16 feet. Factory.—May contain every character of defects, but will lay a serviceable floor with some cutting. Lengths 1 to 16 feet.

The reason for these changes was brought about on account of the confusion caused by the old names. For instance, the Select grade often was misunderstood for the Clear. For the present, or until the architects, dealers, contractors and all concerned, are thoroughly familiar with the new names, the old names will be carried along in parenthesis for comparison. It is hoped that within a year the use of the old names can be eliminated.

When these new names will have been established, the results will be far reaching towards the right utilization of oak flooring grades. Each bundle of oak flooring is stamped by the manufacturer to show the name of its grade, to avoid any misunderstanding by the dealer or the ultimate buyer.

A Way to Save 5%

(Continued from Page 31)

Now all of this could be avoided if the architect or contractor would draw off his own plans, and submit a "uniform list" of specifications to each manufacturer.

There is always a difference in the grades that the different manufacturers agree to furnish when figuring on a set of plans, whereas if each manufacturer knows exactly the items that he is expected to furnish, the grades, sizes, etc., there will be no guess work, and he will be enabled to quote them intelligently. One can hardly realize what the 5% wasted in a year's time amounts to.

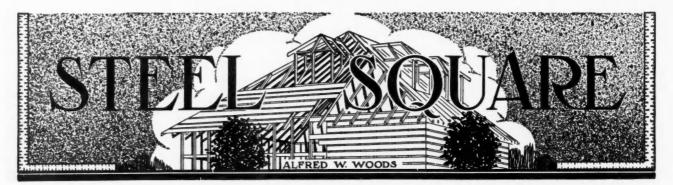
We are giving you this information with an idea that you will see the importance of it, enlarge on it and carry it along in a series of articles, pounding it in on the architect and contractor, showing him where he is spending foolishly either for himself or for some one else, at least 5% of the millwork bill, which he can save by drawing off the plans himself.

We trust that this appeals to you as it does to us, and if there is any further information along these lines we can give to you, do not hesitate to ask for it.

Yours very truly,

PAINE LUMBER CO., LTD.

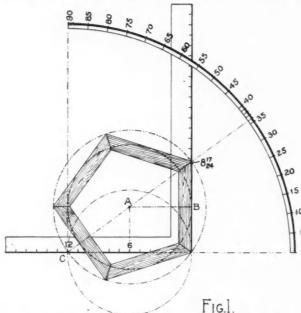
This is certainly a condition of things that should be set right. There are today too many desirable things one could better buy with that 5% to allow it to continue to be lost. Luckily in this case you don't have to wait for "the other fellow" to act. Every reader of the American Carpenter and Builder can fix this at once, as far as himself and his work are concerned—and save this 5%—by taking the slight extra trouble to submit such detailed information to all concerns he asks to give estimates



Practical Uses of the Steel Square

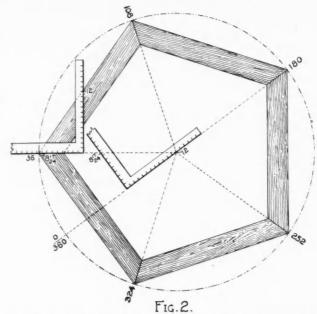
GOING OUT OF THE ORDINARY TO EXEMPLIFY THE ORDINARY WAY OF ROOF FRAMING

E are going to take for an example a roof out of the ordinary shape to illustrate how to proceed with an ordinary shaped roof. What we mean by "the ordinary" is the common square cornered building, for which every carpenter is presumed to know how to frame a hip roof with any desired pitch. But how many would know how to proceed to frame the roof for a five-sided building, without first having to do a whole lot of thinking and diagram work? Now, it does not necessarily follow that a four or five-sided building has equal sides, as it is the angle of the corner we are after, but for illustrative purposes we will consider the building of equal sides.



Most all of the rules in general use apply to the common square cornered and to no other.

Too many builders are contented with such rules, because they answer for the roofs that they are accustomed to framing; and when called out of the ordinary they are lost, because they do not understand the principles involved. It is well to understand a general rule for emergencies, if for nothing else. For that reason we have selected something out of the ordinary to illustrate a universal rule that applies to all alike, regardless of the shape or pitch of the building.



In Fig. 1 is shown the angle to take on the square and why it is taken to obtain the pentagon miter—namely, 12 and 8 17/24, which represents 36 degrees. This is so because 1/5 of a circle is equal to 72 degrees and represents the angle that the miters for each side stand with each other. But to get the angle on

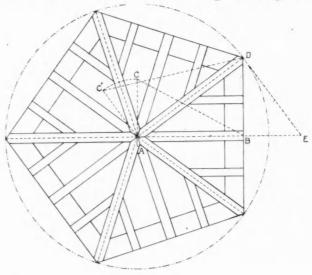


Fig.3.

Front Elevation of Diamond Studded Prize

Star Offered by A. W. Woods as a Christmas Greeting to the Faithful Students of this

Department

the square to obtain the miter, it takes 1/2 of 72, or 36 degrees, as shown by the square at the center of Fig. 2. But we are not through talking about Fig. 1 yet. There is a whole sermon that could profitably be preached from this as a text; but we are going to cut it short because we have gone over this before. Yet for the benefit of new readers, we will call attention to a few of the main points, as follows:

At A is the center for either inside or circumscribed diameter; and AB and AC represent their respective diameters. The 36 degree line passes at 8.72 inches on the blade, which is practically 8 17/24 inches, and is the reason 12 and 8 17/24 are used on the square to obtain the miter. The

latter figures and the length of the common rafter for described above for the five-sided roof-but in this one foot run, will give the side cut of the jack. The cut will be on the side of the square on which the length is taken.

Another interesting thing about these figures, is that when the inside diameter is 12 inches, the length of the sides will be 8 17/24 inches. Thus, having the proportion for one foot of the diameter, it is an easy matter to find the required length of the sides for any

In Fig. 2 is shown the divisions of the circle for a five-sided frame and how the proportions shown in Fig. 1 apply to same.

In Fig. 3 is shown a roof plan with the proportion to take for the cuts, as follows:

A B and A C will give the seat and plumb cuts for the common rafter and B C will represent its length.

B D and B C will give the side cut for the jack.

A D and A C' will give the seat and plumb cuts for the hip and D C' will represent its length.

D E and D'C' will give the side cut of the hip.

But we fancy we hear someone say, "What has this to do and where is the connecting link with a foursided building?" Only this, it eminates as with all other forms from the same source-namely, the proportion of the angle to circular measure. Practical results may be arrived at by bisecting the angle, and from this the proportional parts may be arrived at without knowing the degree of the angle, but back of it all is the underlying principle upon which determines the angle

In the case of the square corner, it is 45 degrees and, the degree line would pass at 12 on the blade instead of 8 17/24, as shown for the pentagon corner, and with this point established, the procedure is the same as here given for the pentagon or five-sided building.

> A few more words and then we close. This is our last article for this year, and we desire to thank the readers for their kind indulgence. We have received a number of personal letters during the year, containing words of praise for the efforts we have put forth to help make this the best paper of its kind published. To these we extend speial thanks, and to all of the readers we present a star for their long suffering, but we can assure them that there is no sham about

> this star. It is set with pentagonal

diamonds and all cut on the square.

The same proportions are used as

emblem we have it in all its fullness, as all of its angles pertain to five.

Again thanking the readers, we wish all a Merry Christmas and a Happy New Year-and best of all, a prosperous year. A. W. Woods.



"Economical proportioning of concrete does not always consist in using the leanest possible mixture. If the quantity to be laid is small, it is sometimes cheaper to use materials at hand, selecting the proportions arbitrarily and adding an excess of cement to insure the required strength and water-tightness, rather than to make the tests required for the more scientifically proportioned mixture. On the other hand, upon large or important work it pays from the standpoint of dollars and cents to make thorough studies of the aggregates, carefully grading the materials so as to use the smallest possible quantity of cement, which is always the most expensive ingredient.

"This fact has been seriously overlooked in the past, and thousands of dollars sometimes have been wasted on single jobs by neglecting laboratory tests and studies or by errors in theory," says Sanford E. Thompson, Consulting Engineer. "By adjusting the proportions of the aggregates instead of selecting them arbitrarily, a concrete of equal density, strength and water-tightness may be made almost always with the use of less cement. On a certain job, for example, where water-tight concrete was required, a net saving was effected of 74 cents per cubic yard by carefully grading the materials, the resulting concrete being as watertight as the richer mixture, having proportions selected by judgment."

deach on



Single-Color and Compound Stenciling

HOW TO GET MOST ATTRACTIVE AND DURABLE WALL AND CEILING DECORATIONS BY MEANS OF STENCILS—FLAT OIL PAINTING FOR INTERIORS

By Clyde E. Horton

HERE certainly are enough good reasons for blended stencil; outline stencils, etc. having plain walls in the modern home to keep such decorations in vogue for many years to come. It is hardly necessary to illustrate the effect of hanging pictures against an highly decorated, large figured wallpaper, since everyone has seen attractive pictures practically ruined and lost by being brought into competition with such walls. This tendency to plain walls carries with it a desire for the durable and sanitary wall which can only be obtained by means of a good quality oil paint, producing the much desired flat tones. In the decorating of any rooms it is no more desirable to have over plain effects than over decorated effects. There must be a balance of attractions. The fact that plain walls can be most attractively offset by stencil decorations as well as decorative fabrics and other such furnishings, gives them a balanced effect and makes them very satisfactory.

Stenciling is not by any means a new method of decorating walls. It was extensively employed by ancient peoples as well as the artisans of the Middle Ages, and, being of sufficient merit, has by the formula, "The Survival of the Fittest," been continued up to the present time; and is now becoming more popular than ever. There are several methods of decorating walls and ceilings by means of stencils. There are single-color stencils, two or three-color stencils,

Plate I. The Design is Applied to the Wall Through the Openings of the Cut Stencil

The impression that stencil decoration means considerable expense is erroneous. It may be considered expensive when applied over a cheap water paint or calcimine, because usually a wall finish of this kind is not worth stenciling well. The following description of stencil application will indicate the ease and



Plate II. Hold the Brush up Straight Against the Stencil



Plate III. Showing How Not to Hold the Brush

satisfaction with which this work can be carried on. Single-Color Stenciling-The work shown in Plate I is an example of this method. The entire design is applied in one color through the openings of the cut stencil. Thumb tack the stencil onto the surface at the top of the sheet in a position for stenciling. For the first experimental work any color can be used. Place a small amount of color on a piece of glass about one foot square; and thin it down slightly with turpentine. The size of the stencil determines the size of the brush. A brush about I inch in diameter will be found most satisfactory for this. The ends of the brush should be thoroughly covered with color and then all superfluous color wiped off the brush out on the clean glass. Then apply the color to the wall through the openings in the stencil. Hold the brush up straight against the wall, as shown in Plate II, and apply the color in a sort of revolving or pouncing motion. Do not attempt to brush the color on as in ordinary painting; and do not hold the brush as indicated in Plate III. The position of the brush shown

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gives the design rough or ragged edges. Too much color on the brush will give the same difficulty, even if it is held properly.

Plate I shows just how to apply a stencil on the A thumb tack at one corner will be found sufficient to hold the stencil securely in position as long as one hand is free to hold the other end. The stencil is then placed in position for the next repeat, registering by means of the guide opening in the stencil or by marks on it which keep the motifs of the design equally spaced. In this way the design is carried around the entire room. When a corner is reached the stencil is carefully bent into it as far as possible and any parts of the design which can not be applied through the stencil openings up into the corner are touched up by hand with one of the small brushes. Frequently all corners are left until the straight wall work is completed, then the bending of the stencil is not an inconvenience.

This simple operation should be repeated over and over again, using different colors, until it is possible to get clear and clean results and know the exact



Leaf Part of Stencil has Been Previously Applied. Grapes are Then Stenciled in Another Color

consistency of the color and just how much to have in the brush. Use different designs for variety's sake.

Two-Color Stencils-The next step is the two-color stencil, which is usually made in two parts, one for each color. Illustration Plate IV shows the method of applying this style stencil. The leaf part of this stencil border should be applied as per instructions for single-color stenciling using Olive Lake. The grape part of the stencil is then applied in Cobalt and made to register exactly by means of the guides. Guide points appear in both parts of all two-part stencils, so that in moving the stencil along a wall the second part can easily be registered with the first part every time it is moved. In this way you can stencil an entire room quickly, carrying the first part of the stencil in its color around the room and then following with the other.

The reader should not understand by the above that in order to get two or three-color effects on this work, it is always necessary to have a separate part for every color. Some designs are made up of leaf and flower forms all cut on one piece of stencil paper. In such

in this plate forces the color up under the stencil and cases stencil the leaves of the design in one color, using a brush small enough so that the green does not spread out over the flower in the center. Then with another brush stencil in the flower, using Burnt Sienna reduced slightly with turpentine.



Plate V. No. 1. First Stencil in the Dark Shadows of the Flower



No. 2. Then Complete the Flower in its Natural Color



No. 3. The Leaves are Then Stenciled in Olive Lake

Very attractive results can be obtained by blending the colors in either the one-piece or two-piece stencils. This operation is very plainly indicated by the three illustrations in Plate V. The various operations are as follows: Plate V, No. 1. This shows a very slight blending in Olive Lake reduced slightly with turpentine. Apply the color in the center of the large flower and gradually blending (applying less color) as one advances outward. On the flowers at each side the blending is started close up to the stem and blended outward, not covering the entire flower.

Now refer to No. 2 of Plate V. Take another brush with the flower color (Burnt Sienna reduced) and stencil the entire flower, going right over the blended green color which was put on by the operation illustrated in No. 1. This gives the center flower a darker tone in the middle and the other two flowers darker tones nearest the stem.

The third operation is now reached (No. 3, Plate (Continued to Page 44)



Plate VI. I. No. 1. Showing Stencil Design Applied Lightly and Heavily in Different Parts With the Same Color



No. 2. Showing Second Color Applied Heavily in the Lighter Parts of No. 1 and Blended Into the First Color

Decorative Possibilities of Wall-Board

THE SPECIAL ADVANTAGES AND ECONOMY OF THIS NEW TYPE OF BUILDING MATERIAL

By W. F. MacGlashan

WIDENING field of profit for buiders is rapidly opening up in the use of wall-board for walls and ceilings, in either new or remodeled buildings. In facility of application, in cleanliness and hygienic quality, in enduring power under unfavorable conditions, wall-board has many advantages as a substitute for lath and plaster. Moreover, by its special adaptability to ornamentation, it lends itself readily to decorative work in panel designs or as a ground for the stencil effects now so much in vogue.

Plastered walls are constantly exposed to disruptive forces that tend to limit their life. Timbers shrink; a building settles; vibration is caused by machinery, outside traffic, or even the ordinary movements of the occupants; moisture is absorbed and water beats its way in or soaks through—all this weakening the plaster and in time possibly causing it to crack and fall. Even



Grill Room in Goetz Bros'. Restaurant, New York City — Hand Painted Panels

at best, the handling of plaster is accompanied with muss and litter, with delay in waiting for drying, and, in case of alteration or repairs to piping, with untold annovance from dust and dirt.

All such troubles are avoided where a good quality of wall-board is employed. This material comes in panels ranging from 2 to 4 feet wide, and from 4 to 16 feet long, and is thus readily adaptable to all structural situations.

On new buildings, wall-board is natled directly to studding, and, after decorating, edges of panels are covered with strips of wood, stained to harmonize with the other features. By this method the modern trend of architecture is adhered to, in providing artistic paneled walls and ceilings instead of blank monotonous spaces.

The possibilities of profit for the carpenter are seen in the fact that not only can he do every part of the construction himself, but also is freed from delay of waiting for the plaster work.

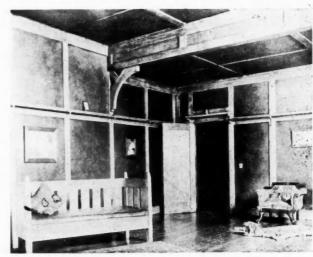
Wall-boards are made from various materials—asbestos, gypsum, wood fibre, paper pulp and composition, etc.—for each of which special advantages are alleged under various conditions. Chemical and physical tests, it is claimed, show that pure wood fibre, prop-



Living Room in Home of Frank Collins, Ft. Worth, Texas—Ceilings and Walls of Beaver Board

erly manipulated, makes a wall-board exceptionally well adapted to extreme variations of atmosphere and climate, the fibres being crossed to maintain uniformity in expansion and contraction. The board does not chip or crack, improves in firmness with age, is valuable as a sound deadener, and affords excellent insulation against heat and cold in summer and winter. By replacing wall-paper, it improves sanitary conditions, while the artistic qualities of modern decoration are preserved in the panel arrangement.

The photographs illustrating this article show the effectiveness of wall-board as a vehicle for decorative effects, "Beaver Board" being the material used.



Peck's Studio, Buffalo, N. Y. Finished with Wall-Board



More Shop Kinks

SOME THINGS WORTH KNOWING, FOUND OUT DURING SOME THIRTY YEARS OF CABINET SHOP AND MILLWORKING EXPERIENCE

By William C. Jasbury

ERE are some more kinkish ideas for the class in millworking:

Device for Band Sawing. In band sawing a tail on a long rafter, where one man has to keep the saw to the mark and another hold up the other end, it is a hard matter for the man at the far end to tell just which way to swing the timber. He must be governed by the man at the saw end by a wigwag of his head as he must use his hands to keep the timber

to cut to the mark. I find that by placing on the saw

TABLE TOP

DISK

SIDE VIEW

TABLE TOP.

TOP VIEW.

table a thin block or disk of wood having a hole about eight inches in diameter on which to rest the rafter, the moving of the rafter is made much easier.

Help for Sawing Ornamental Rafter Ends

Steaming Wood for Bending. About steaming and bending wood, some mechanics say that hot soap suds is the proper thing, but I find that if I can add steam to the material in a place free from outside air (to keep from cooling) in addition to letting it lie in hot water, it works better. The time of leaving it in the hot or steam box depends on the size of the piece. Take, for instance, 7/8 by 6 inches and 6 feet long; I leave it in two and one-half hours. When taken out, it must be handled with gloves, because if it is not hot enough to burn or scald the hands, it is

not soft enough to bend, and this must be done quickly. Much more could be said about wood bending, but conditions vary.

What a great thing it would be if there were some liquid or paste appliance which, when applied to a straight piece of stair rail, would make it pliable so it could be bent by hand in the form of an easment, wreath, ramp, etc. Then, allowing the piece to lie quiet, it would assume its natural consistence. How is that for dope?

Easy Way to Find Hip or Valley Rafter Curves. Sometimes we get an order in the shop for so many rafters and so many hip rafters with only a detail for the common rafter, making it necessary for us to figure out the elongation required for the hips. Now, the way I get at it (and get it correct every time) is by measuring each cut, or member back from the end as at c; and for each inch the cut is on the common



Ornamental Hip Rafter to Match Common Rafters

rafter, I take 1 5/12 inches, or about 13/8 inches for the hip or valley. Say from x to x is one inch on the common rafter, then the distance is 1 5/12 inches on the hip. The depth of the cuts remains the same on both rafters. If the hip is for an octagon corner, the cuts should be elongated 1½ inches instead of 1 5/12 inches

Lasting Timber. A carpenter in our neck of the woods says cypress exterior mill work will last forever; he knows, because his father tried it.

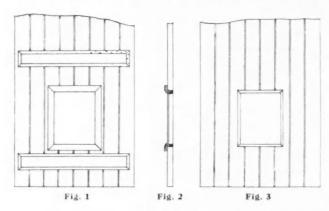
How to Remove Old Putty

Remove the window sash and lay it flat on a table with the putty side up. Take a common spring bottom oiler filled with gasoline and squirt a small quantity of gasoline on the putty all around the sash. Apply a match, and the heat of the burning gasoline will soften the old, hard putty so that it can be removed with a putty knife.

Lights in the Batten Door By Charles Claukey

It is quite a puzzle to a good many men to know just how to go about putting a light in a batten storm door without taking a sash and screwing it fast to one side of the door. But as the sash costs a good deal more than the glass, it is better to make a place for the glass in the door.

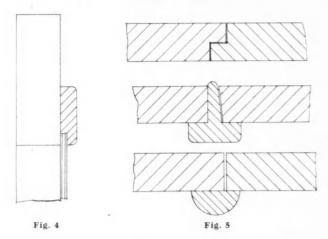
Figs. 1, 2 and 3 show both sides and a section of the upper part of a batten storm door, in which a



hole is cut just a trifle larger than the light of glass to be used, and a door or window stop mitred around the hole as shown in Fig. 3, forming a rabbet for the glass. The glass is then set in and stopped with a strip or regular glass bead, if it is to be had.

Fig. 4 shows a still simpler way of fastening the glass to the door. The stop is rabbeted to fit over the glass and does not require the extra run of stops to hold the glass in place.

Fig. 5 illustrates three different ways of joining



double storm doors at the open edges. The first or common rebate is the simplest and costs nothing extra except a little work, provided the doors are wide enough to allow for the lap. The second is the best of the three and is the regular "T" astragal, and is the same pattern as that used for heavier doors. The third and last shown is the flat astragal, and many different patterns are used, the half round, as shown in the figure, being the most popular type.

The Boy and the Hammer

(Continued from Page 33)

spondence and can spell properly the commonly used words. In mathematics I would substitute the ordinary business transactions involving persistent drill in the rapid elemental operations involving addition and multiplication, the use of fractions and per cents, or discounts. I would drill again and again the common every-day problems that involve mensuration of surfaces, etc., perhaps including elemental algebra and a very simple practical course in plane geometry.

What the School Product Should Be

But I would have at least half the time in this course devoted to distinctly manual work or mechanical study, this to include mechanical drawing, care and construction of tools and machines, and practice, practice, until at graduation the boy should have a working knowledge that will enable him to commence work as a junior journeyman.

I would make this a course with honor, so that there shall not be that underlying feeling that apparently exists now that the young man taking a college preparatory course is somehow a little superior to the youth who elects the present so-called business or commercial course.

While my idea of instructors for such courses contemplates the employment of men trained in our higher scientific schools, such instructors should have at least two years' practical experience as journeyman or master working mechanics to enable them to eliminate or reduce to a minimum the teaching of purely theoretical unworkable ideals.

All this is needed. Some will say it is not the office of the State to furnish such instruction. But if the State sees that in such teaching as this lies the salvation of the delinquent in the reform school or penitentiary, why not a thousand times better take the boy before he is branded as a criminal and place him in a position where he can always earn a comfortable living and retain the confidence and esteem of his fellow citizens?

Single-Color and Compound Stenciling

(Continued from Page 41)

V). Take the green brush again and stencil in the leaves and stems. These leaves and stems can be easily blended in the green color alone, making some parts light and other parts dark (applying more or less color). Apply the darker tones on the flower nearest the stem.

The illustration, Plate VI, shows how to blend with different colors on a simple stencil. One color is first applied in spots and blended as indicated by No. 1. Over the lighter parts of the first color the second color is then applied and both effects are blended together. Many different experiments should be conducted with the blending of designs, and it will be found that an unlimited number of effects can be obtained.

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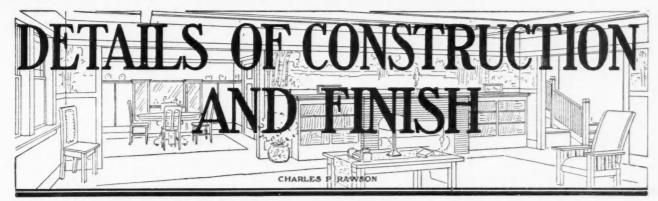
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Official Grades of Doors and Sash

DETAILED RULES ADOPTED BY THE SASH, DOOR AND BLIND MANUFACTURERS' ASSOCIATION OF THE NORTHWEST—TWO COMPLETE SCHEMES FOR INTERIOR TRIM OF SIMPLE DESIGN

all parts of the country for details of simple and inexpensive trim, we are showing this month two examples of such. A large part of trims of this kind is usually carried in stock by most mills and lumber yards, and can be obtained in soft wood at reasonable prices. Both doors shown are stock doors, one and three-eighths inches thick. In each case the elevations of the doors, windows, etc., are drawn to the scale three-fourths inch equals one foot; and all parts of the trim are detailed to the scale of six inches equals one foot. In this cheaper grade of work, many different effects can be obtained for different rooms by placing the picture moulding at various heights, making the head casing as shown, or by making it continuous around the room, and by the addition of chair rail, plate rail, etc., according to the use to which the room is put. By the use of a little careful study the attractiveness of a house can be materially added to without increasing the cost.

It may be of interest to contractors in connection with this series of articles on Interior Finish to know the official grades of doors and sash, which are graded under rules adopted by the Sash Door and Blind Manufacturers' Association of the Northwest.

AAA Oil Finish Doors. Material for AAA oil finish doors must be clear, no white sap admitted. Workmanship must be good.

AA Oil Finish Doors. Material for AA oil finish doors must be clear, with the exception that white sap will be admitted, not to exceed twenty-five (25) per cent of the face of any one piece. Workmanship must be good.

A or No. 1 Quality. Material in No. 1 doors must be clear, with the exception that water stains and small pin knots not exceeding on fourth (1/4) inch in diameter may be admitted. No piece to contain more than two (2) such defects and no door more than five (5) such defects on each side; white sap not considerel a defect. Workmanship must be good.

B or No. 2 Quality. Material in No. 2 doors may

contain knots not to exceed one (1) inch in diameter, and blue sap showing on both sides not to exceed fifty (50) per cent in any one piece of the door and gum spots showing on one (1) side of a piece only and other slight defects, shall not exceed ten (10) in number on each side; and each white pine stile, bottom and lock rail must contain at least one (1) and not to exceed three (3) such defects; plugs admitted and not regarded as a defect. Slight defects in workmanship admitted

C or No. 3 Quality. Material for No. 3 doors may contain all stained sap and small worm holes and fine shake; also knots not exceeding one and three-fourths (134) inches in diameter. Twenty (20) defects may be allowed on each side, also slight defects in workmanship. Each piece of white pine in a No. 3 door must contain a defect. Not more than six (6) defects in any one piece.

No. 4 Quality. No. 4 doors are regarded as cull door and must contain large coarse knots and may contain rot, worm holes, shake and other serious defects.

Check Rail Windows may contain two (2) knots three-eights (3/8) inch in diameter, or one red knot five-eights (5/8) inch in diameter in each piece of a window. White sap and not over thirty-three and one-third (33½) per cent blue sap may be admitted in any one window. Workmanship must be good.

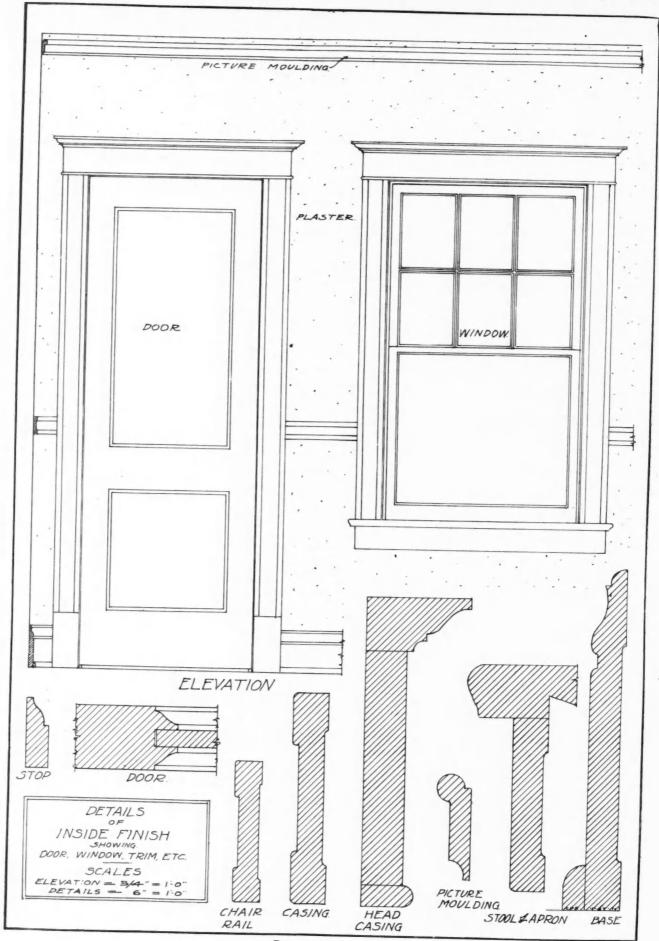
Plain Rail Windows and Sash may contain blue sap and small knots.

Concrete Cold Weather Advice

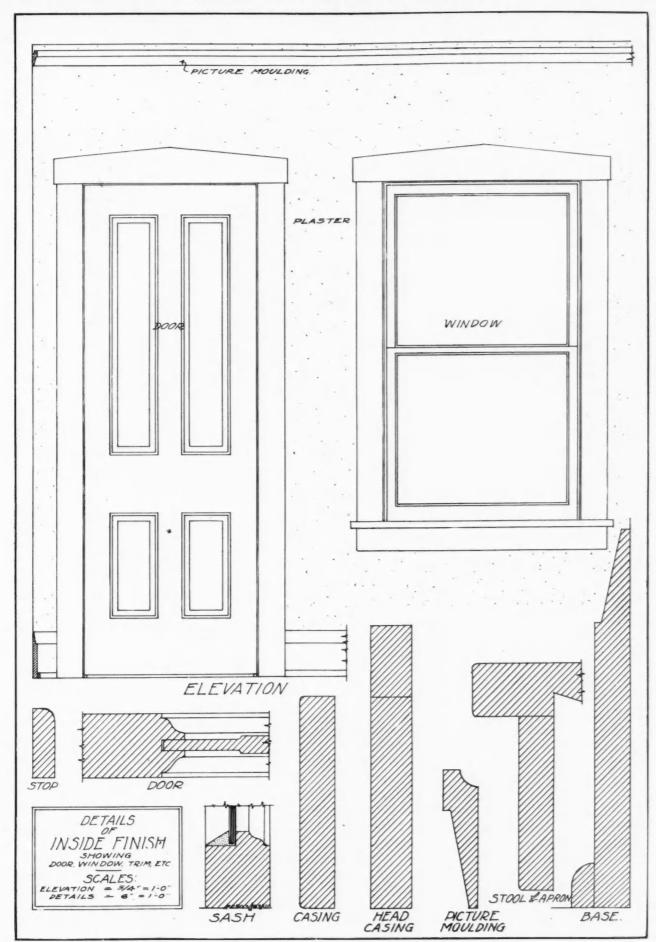
Don't let the weather deceive you—the days are warm, but the nights and mornings are cold. Cold weather is not conducive to quick setting, and long time sets mean slow hardening, thus reducing the strength of the concrete for a considerable period.

Mr. Contractor, as a precaution, watch the weather—give your work ample protection, and—most important of all—heat the material and the water. This will insure satisfactory work.

FULL PAGE PLATES SHOWING COMPLETE DETAILS ARE PRESENTED ON THE TWO PAGES FOLLOWING



CAP TRIM



PLAIN TRIM

BRICK AND TIES WORK

General Specifications and Instructions for Setting Tiles on Floors and Walls

Compiled by The Associated Tile Manufacturers

F. W. Walker, Secretary

THESE "General specifications and instructions" are presented herewith for the purpose of improving tile work, and bringing the standard up to a more uniform basis, giving to those in sections of the country where tile is not in general use, the necessary information to secure first-class work, thereby creating an increased demand for this worthy material.

If builders will follow these "specifications" the manufacturers of tile can guarantee first-class and satisfactory work, as the details have been most carefully prepared.

We trust that every person doing tile work will cooperate with us in this effort to improve tile setting, and preserve these specifications for future reference.

FOUNDATION FOR FLOORS. A good foundation is always necessary, and should be solid and perfectly level,

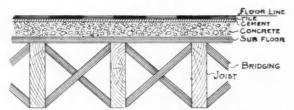


Fig. 1. Tile Flooring Laid in New Building

free from spring or vibration. Tile *must* always be laid upon a concrete foundation, prepared from the best quality Portland cement and clean, sharp, washed sand and gravel.

Cinders should never be used, as they tend to destroy the life of cement, but if used, all ashes must be screened out and the vitrified cinder or clinker thoroughly washed. (The sulphur in cinders will destroy reinforcing in concrete.)

Concrete should be allowed to thoroughly harden before laying floor; thoroughly brushed to remove all dust; well-soaked with water, dusting on concrete thin coat pure Portland cement before applying cement mortar for laying tile.

Concrete should never be allowed to stand more than three or four days before laying the tile.

LIME MORTAR should never be mixed with concrete. Concrete should consist of one part Portland cement, two parts clean, washed, sharp sand, four parts clean gravel.

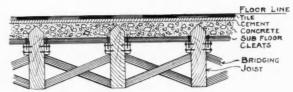


Fig. 2. Tile Floor Laid in Old Building

Mix cement and sand thoroughly dry, add gravel and mix, adding sufficient water to form, when laid, a hard, solid mass when well beaten to a bed. Bed should be not less than three inches thick. Surface of concrete must be level and finished to within one inch of finished floor line (when tile ½ inch thick is used), which will leave space of ½ inch for cement mortan.

CEMENT MORTAR should consist of one part best quality Portland cement, two parts clean, washed, sharp sand, thoroughly mixed as directed for concrete. All mortar should be used fresh, before it has its initial setting.

REINFORCING. Place on top of the concrete an open metal lath and spread the cement mortar over it. This will prevent the tendency to contraction of the cement mortar and separation of the tile into floor cracks.

Before laying Tile sprinkle carefully with fine hand

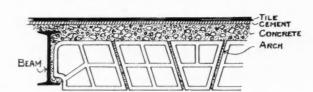


Fig. 3. Tile Floor Over Iron Beams and Tiles

mortar.

GROUTING. Joints to be grouted with pure Portland cement, mixed with clear water, cleaned soon as grouting is done, leaving no cement scum on surface.

FLOORS IN NEW BUILDINGS. When tiles are laid on joists in new buildings, if possible, joists should be set five inches below intended finished floor line,

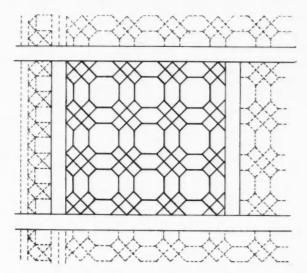


Fig. 4. Method of Laying Ornamental Tile Floor-Top View

spaced 12 inches on centers, thoroughly bridged, to make stiff floor, covered with one-inch rough boards not over six inches wide (three inches preferred), thoroughly nailed, and joints 1/8 inch apart to allow for swelling (see Fig. 1).

A layer of roofing paper on top of rough floor will protect boards from moisture of concrete, and prevent moisture from dripping through to ceiling below.

FLOORS IN OLD BUILDINGS. Cleats are nailed to joists five inches below intended finished floor line, and short pieces of boards (not over six inches wide), 1/8 inch apart, fitted in between joists upon cleats and well nailed. Joists must be thoroughly bridged. Place roof paper as above directed. Corners on the upper edge of joists should be chamfered off to sharp point (see Fig. 2), as flat surface of joists will give uneven foundation. When strength of joists will permit, cut an inch or more off top. Where joists are too weak, strengthen by thoroughly nailing cleats six inches wide full length of joists.

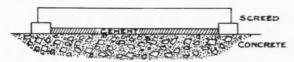


Fig. 5. Preparing Foundation for Floor Tiles

When solid sub-foundation is thus prepared, concrete is placed upon it as above directed.

IRON BEAMS. Where iron beams and hollow tile arches are used, frequently very little space is left for preparing proper foundation for setting tile. The

screen a little dry cement over floor on top of cement rough coat is usually put in by hollow tile contractor to protect his work. This cover should always conform to requirements for a solid tile foundation. Should this not be the case, the tile contractor must remove sufficient of covering to allow him to put down a foundation that will insure a satisfactory tile floor. Cinders, lime, mortar or inferior material must never be used.

> The tops of iron beams should be three inches below the finished floor line to prevent floors showing lines on the beams (see Fig. 3).

> METHODS OF LAYING FLOOR TILE. Semi-Vitreous or Vitreous Tiles for floors are first laid out to ascertain if they are all right, and compared with plan provided for laying floors. Strips are then set, beginning at one end of and in center of room, and level with intended finished floor line. Two sets of guide strips running parallel about 18 to 30 inches apart, should be set first (see Fig. 4). Mortar is then spread between them for six to ten feet at a time, and leveled with screed notched at each end to allow for thickness of tiles (see Fig. 5). Tiles are placed upon mortar, which must be stiff enough not to work up between the joints. Tiles are firmly pressed into mor-

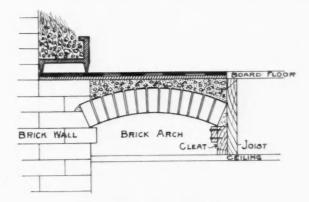


Fig. 6. Foundation for Tile Hearth

tar and tamped down with block and hammer until exactly level with strips. When space between strips is completed, strips on one side of tile are moved out 18 to 30 inches and placed in proper position for laying another section of tile, using tiles which have been laid for one end of screed, and laying of tile continued in same manner until floor is finished.

Figures 4 and 5 are given to show one approved method of installing floor tile. In some cities different methods have been worked up by mechanics, which are just as satisfactory as those shown,

When cement is sufficiently set, which should be in about two days, floor should be well scrubbed with clean water and broom, and joints thoroughly grouted with pure cement, mixed with water to consistency of cream. As soon as this begins to stiffen, it must be carefully rubbed off with sawdust or fine shavings and floor left perfectly clean.

METHOD OF LAYING CERAMIC MOSAIC TILE. Ceramic Mosaic Tiles are first examined to ascertain if design

papered Ceramic Mosaic are laid carefully on mortar with paper side up. After space is covered, the tile setter should press tile into mortar, gently at first, firmly afterwards, using block and hammer, leveling tile as correctly as possible.

In large areas of floor work every third or fourth row of sheets should be laid to a chalk line to avoid bad kinks in line of tiling after floor is finished.

Tile should be beaten down until mortar is visible

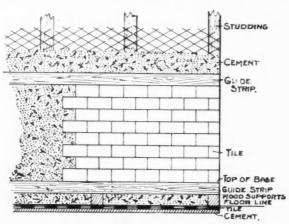


Fig. 7. Method of Laying Tile Wainscoting

in joints through paper, however without breaking it. Paper is then moistened, and, after well soaked, can be easily removed. It is pulled off backwards, starting from a corner. After removing paper, tile should be sprinkled with white sand before finishing the beating, so that tiles will not adhere to beater, owing to paste which is used in mounting them. Corrections of surface are then made by leveling with block and hammer. The filling of joints and cleaning of surface is a delicate operation, as the looks of this work depends largely upon it. Joints are to be filled with clean Portland cement, mixed with water. This mixture is forced into joints with a flat trowel (not with a broom, which often scrapes out the joints). After joints are filled, surplus cement is removed frm surface by drawing a wet piece of canton flannel over it. This cloth must be washed frequently with clean water. After the floor is cleaned, it should be allowed to stand for a day or two, when whole floor is to be rubbed with sharp sand and a board of soft lumber. This treatment removes the last traces of cement. In laying tile sheets on cement, care should be taken to have width of joints spaced same as tile on sheets to

prevent floor having a block appearance. CLEANING FLOOR TILE. Remove with sawdust, and afterwards with flannel cloth and water, all traces of cement left on surface of tile, as it is hard to remove after it is set. After thoroughly cleaning floor, cover with sawdust and boards placed on floor for several days where there is walking upon it.

A white scum sometimes appears on surface of tile, caused by the cement. This can generally be removed

is right, and laid as directed above. Cement mortar by washing frequently with plenty of soap and water. is spread evenly and leveled with screed. Sheets of If scum or dirt can not be removed by washing, then use a solution of muriatic acid and water (six ounces of acid to a bucket of water), applied with scrubbing brush. Allow acid to remain on floor for a few minutes only, then thoroughly wash off.

> FOUNDATION FOR HEARTHS should be placed upon brick arch if possible, to insure perfect fire protection, then covered with concrete in same manner as directed for tile floors (see Fig. 6).

> If placed upon sub-foundation of wood, concrete should be at least six inches thick.

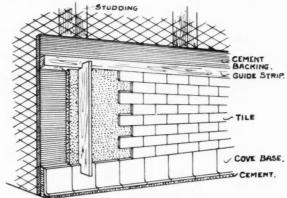
> Hearth and Facing Tile are set in the same manner as for floors and walls.

> FOUNDATION FOR WALLS. A good foundation is absolutely necessary, and should be solid and perfectly plumb, free from any spring or vibration before applying scratch coat, to prevent tile coming loose.

> SCRATCH COAT. The Scratch Coat should consist of one part best quality Portland cement, two parts clean, washed, sharp sand. Mix the cement and sand thoroughly dry and add sufficient water to form a thick

> The Scratch Coat should be allowed to harden for at least one day before commencing to set tile, thoroughly brushed to remove all dust, and well wet, brushing on thin coat of pure liquid Portland cement before putting on cement mortar for setting tile.

> TILES PLACED ON STUDDING. When Tiles are placed on studding, the studding should be placed fifteen-inch centers, thoroughly braced about every twenty inches



Where a Cove Base is Used

with horizontal strips to prevent vibration, and covered with expanded metal lath.

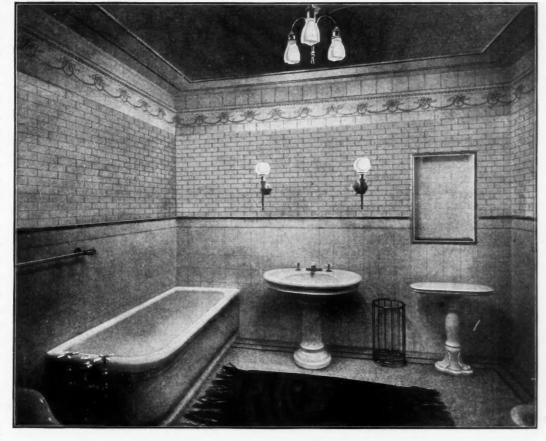
Scratch coat on metal lath should be 1/2 inch thick, or sufficient to make even and true surface to within 7/8 inch of intended finished surface of tile when tile 3/8 inch thick are used. Scratch coat should be roughly scratched.

TILE PLACED ON BRICK WALLS When Tiles are placed on brick walls, mortar must be raked out of joints of brick work before using to form key for scratch coat.

NEVER PLACE ON WOOD OR PLASTER. Tile must never be placed on wood lath or on plaster. If placed on plaster blocks, they should be driven full of nails, or wire lath placed over them. Plaster block material does not form a good bond with cement and in a short time tile tend to come loose and drop off.

CEMENT MORTAR should consist of one part best quality Portland cement, two parts clean, washed, sharp sand, thoroughly mixed, as directed for floors.

If any lime is mixed with cement mortar to prevent it setting too quickly, it should never ex-



Modern Bathroom. Floor, Wall and Ceiling Tiled.

ceed to per cent, and great care should be used to have lime well slacked and made free from all lumps by passing through a fine sieve to guard against "heaving" or "swelling" and thus "loosening" or "lifting" tiles. White rock finish can be used as above in place of lime. Before setting tile and after carefully placing last coat of cement mortar to receive tile, place over it with a plasterer's trowel a very light coat of pure cement mixed to a consistency of thick cream.

GROUTING. Joints should be grouted with Keene's white cement or with pure light gray Portland cement if more character is desired to tile work.

Soaking Tile. All tiles should be thoroughly soaked in clean water before placing on the wall. Dirty water or water off of cement will stain tile, causing variation in shade and making an unsatisfactory job.

METHOD OF SETTING TILE FOR WALL OR WAINSCOTING. Tile are first laid out and compared with plan provided for setting them. Guide strips are then placed on wall parallel, and about two feet apart, bottom one being arranged to allow base to be set after body is in place (see Fig. 7).

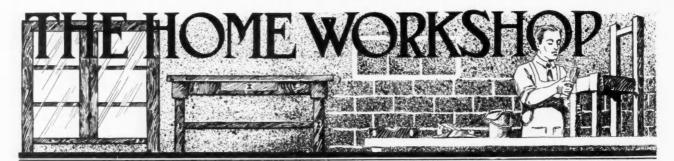
When a cove base is used, it may be necessary to set it first, but in all cases must be well supported on the concrete (see Fig. 8). The strips must be placed plumb and even with intended finished wall line.

The method of setting wall tile is governed to some extent by conditions of wall on which they are to be set, and mechanic must decide at time which process he will use, whether buttering or floating, as equally good work can be done by either by following instructions as stated below.

FLOATING WALL TILE. Mortar is spread between guide strips about five feet at a time, and leveled with screed notched at each end to allow for thickness of tile (see Fig. 5). Tiles are placed in position and tamped until firmly united to cement and level with strips. When space between strips is completed on one side of room, strips are removed and work continued in same manner until completed. When tiles are all set, joints must be carefully washed out and neatly filled with thinly mixed pure light gray Portland cement or Keene's cement. All cement remaining on tile must be carefully wiped off.

BUTTERING WALL TILE. Cement mortar is spread on back of each tile, and tile placed on wall and tamped gently until firmly united and plumb with guide strips. When tiles are all set, joints must be carefully washed out and filled with cement, and tiles cleaned as directed above.

FIXTURES. When Fixtures of any kind are to be placed on tile work, such as plumbing in bath-room, provision should be made for them by fastening wood strips on wall before rough or first coating of cement mortar is put on, strips to be same thickness as rough coating. Tiles can be placed over strips by covering them with cement mortar, and, when thoroughly set, holes can be bored in tiles for fastening fixtures without injuring tiling.



How to Make A Foot Stool

COMPLETE DETAILED INSTRUCTION WITH WORKING DRAWINGS FOR MAKING THE SIMPLE BUT USEFUL PIECE ILLUSTRATED

By Ira S. Griffith

A FOOT stool is always a popular piece with boy craftsmen. The accompanying design is one that has proven popular with a good many boys who have worked after it in their manual training woodwork.

That the stool may withstand hard usage, it should be made of some hard wood, such as oak. The following stock bill specifies stock of the exact thickness wanted, but to the width of the finished pieces onequarter of an inch is added to allow for squaring up, and to the length one-half an inch.

STOCK BILL FOR FOOT STOOL.

Top, 1 piece, 34 by $9\frac{1}{4}$ by $16\frac{1}{2}$ inches; surfaced on two sides to 34 inch.

Legs, 2 pieces, 34 by 91/4 by 8 inches, S-2-S.

Rails, 2 pieces, 34 by 21/2 by 151/2 inches, S-2-S.

Begin work by removing the mill-marks from all the broad surfaces, using the smooth plane. Take off no more shavings than are necessary to leave the surface smooth and clean, as the stock is to be surfaced at the mill to the thickness desired.

Square up the top to the dimensions indicated in the working drawing. A quarter of an inch chamfer, or a round would serve to keep the edges of this piece from being splintered when the rough shoes are placed against the top.

Work the two ends to size and shape. In working these, it will be necessary to plane a face-edge on each and square the two ends in the usual manner. From this face-edge the measurements can be laid off at each end of each piece and the slanting lines put on

to indicate the sides of the legs. Saw to these lines, nearly, and then plane to them exactly.

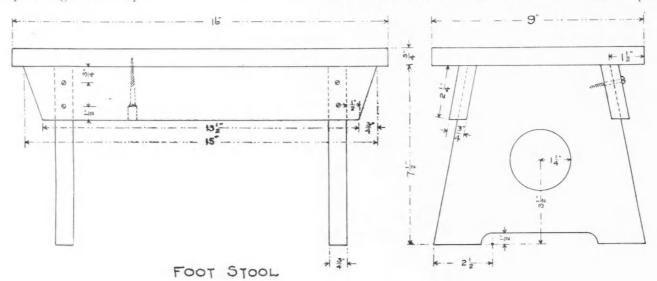
Shape the lower ends. An easy way to do this is to place the lower ends together and



Foot Stool with Decorated Ends

bore two holes with a one-inch bit. Connect the edges of these holes and either chisel or saw and then chisel to these lines. The circle on the ends is merely suggestive of an appropriate place for a decorative design.

Now, make the two side rails. These edges are to be planed beveling. To get the angle lay the T-bevel upon the drawing so that the blade or handle rests on the line which represents the edge of the leg and move the blade until it rests on the line which rep-



resents the top edge of the leg. Plane one edge straight as to its length, but beveling as the T-bevel indicates. Gauge for width and bevel the second edge. Lay off and saw and plane the ends to the slants indicated in the drawing.

These rails are to be grooved on their inner surfaces so as to receive the edges of the legs. This is to give the stool greater rigidity. With the knife and trysquare score lines to indicate the sides of the grooves, and then gauge on the edges between these lines the depth—one-fourth of an inch. Saw to the lines and chisel out the waste wood. Keep the saw cuts or kerfs in the waste, of course.

Finishing and Decorating

Before putting the parts together, the finish should be applied. If the wood is oak or chestnut or other coarse-grained wood, apply a coat of filler first. Fillers are to be purchased at any paint store in small or large cans. It is thick and will need to be thinned with turpentine until it is like thick paint. Brush it on and allow it to stand about ten minutes, then rub it off with excelsior and polish with a cloth. Allow the filler to harden, then put the parts together with screws, as shown in the working drawing. The parts might be put together without waiting for the filler to harden, no harm would be done. On the filler, brush a coat of thin shellac and on the shellac, after it has hardened, apply several coats of floor wax. Wax, like filler, comes in small or large cans. It is of a consistency similar to shoe polish and is applied with a cloth and then polished exactly as one would apply shoe paste and polish it.

Fillers are colored in various tones and colors, so that one can get any finish he may desire, golden, English, mission, etc.

For the decorative design, should one be desired, use spirit stains and apply these before the filler. Make a design and transfer it to the wood by means of carbon paper. With a nail filed to a chisel edge, cut the outline of the design on the wood deep enough to break the fibres and thus keep the stain from "running." The spirit stain or wood dye is to be applied with small brushes. When the filler coat is being applied, it may be brushed right over these colors. No harm will be done, for the filler wipes off the highlights and leaves the design colors standing out. In most instances the filler darkens the design colors just a little. This is a good thing, for most wood dyes are too bright for the best effects without this greying.

Durn Him

A newspaper writer suggests that the halaietus leucocephalus be taken off the \$20 gold pieces and meleagris americana substituted. In other words, the educated son of a gun wants to take off the eagle and put on a turkey.—Milford (Tex.) Bugle.



The Editor will review books in this department of interest to builders.

"Our New House—How We Plan to Build It"

By Louise Perrett, Published by The Reilly & Britton Company, Chicago.

This is one of the "gift books" of the year that will be really acceptable to anyone who is planning now, or ever expects to plan, a home of his own—or perhaps we had better say, of her own. This is an indexed book of blank pages, that is they are blank except for the two-color decorative headings and borders on each page. They are arranged to give place for sketches, prints, photos or ideas from any source pertaining to the building, finishing and furnishing of a home. For many this will be an "air castle" book. We judge it will probably mean woe to the architect who runs up against one of these books in his practice.

"The Copper Hand Book," Vol. 10

Horace J. Stevens, Editor and Publisher, Houghton, Mich.
A valuable book for those interested in copper, copper mines or copper mining. It lists and describes over eight thousand copper mines and copper mining companies in all parts of the world. There are also chapters on the history, chemistry, mineralogyy, metallurgy, grades, alloys and substitutes for copper. The book weighs 4 pounds.

"The Contractors & Builders Hand Book"

By William Arthur. Published by the David Williams Co., New York City.

In this book the author shows his long experience in dealing with building problems. The titles of the three divisions of the book, viz. "The Contractor as a Business Man," "The Contractor as a Constructor" and "The Contractor as a Tax Payer," indicate in a broad way the scope of this book.

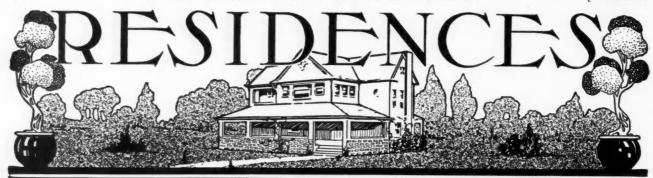
"Woodworking Safegards"

For the Prevention of Accidents in Lumbering and Woodworking Industries.

By David Van Schaack. Published by the Accident and Liability Department, Actna Life Insurance Co., Hartford, Conn.

In this 217-page book, a wealth of practical information has been gathered together concerning methods and devices for preventing as far as possible accidents in lumbering and woodworking industries. When we consider the alarming frequency with which machine woodworkers are maimed for life, or killed outright, the importance of this subject is realized.

While this book necessarily confines itself to machines, operations and conditions which are more or less common, it is hoped that the suggestions contained therein will aid in impressing upon manufacturers the possibilities in safe-guarding themselves and their operatives. Many home-made as well as patented safety devices are illustrated and described. The illustrations are, for the most part, actual photographs of shop conditions with the safety appliances in place. The book is well arranged in groups and is fully indexed.



The Favored Bungalow

[ARCHITECT'S OOMPLETE WORKING PLANS, DRAWN TO SCALE, FOR A FIVE-ROOM COTTAGE OF CONVENIENT ARRANGEMENT AND ATTRACTIVE DESIGN;

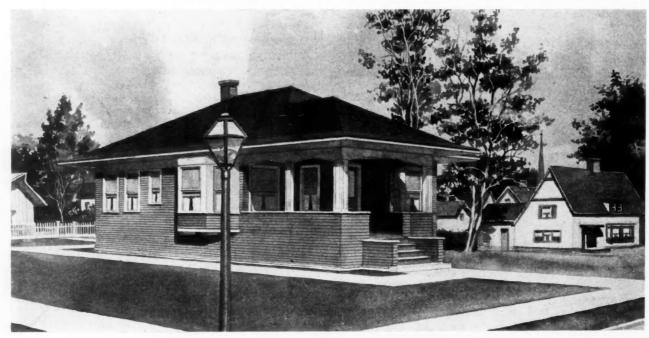
N devotion to commercial activity and the pursuit of wealth, the real home life is always in some danger of sacrifice. But the good sense of the American people is working out a golden mean between a useless, sentimental dreaming and an all-absorbing worship of the money god. As a people we are at last learning how to live; and nothing reveals this more than the growing recognition that home ownership is the chief foundation stone of the ideal home life and the inspiration to all that is substantial and uplifting in community citizenship.

In crowded urban centers, with their high realty values, home ownership is forever beyond the great majority of men; but in outlying suburbs or in the country, anyone of moderate means can now buy or build. Modern transportation eliminates the distance that formerly put this out of the question; and the popular bungalow offers itself as a favorite type of dwelling for the moderate-priced ideal home. Its very name suggests a coziness that appeals to home lovers.

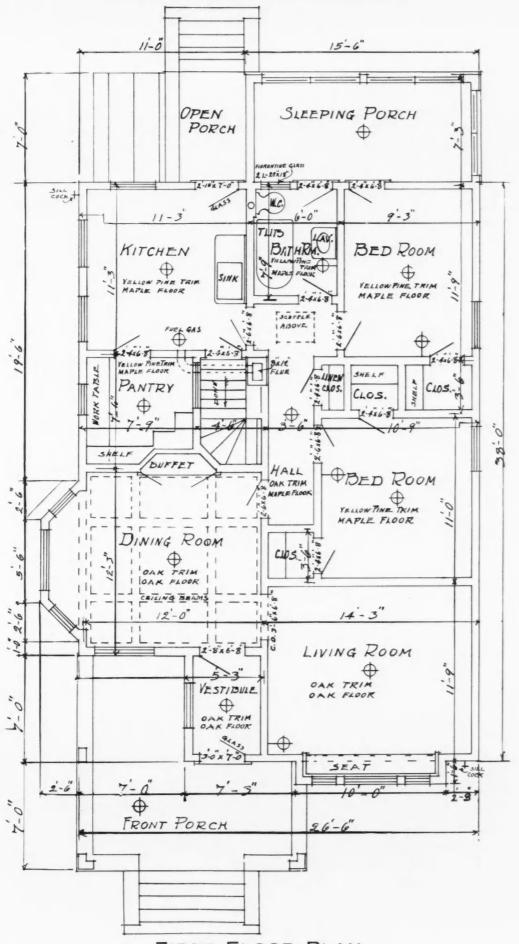
The principal features of attraction in the bungalow in general, are its ground-floor sleeping and living rooms and its convenience of arrangement, planned to "save steps" for the busy housewife, combined with its possibilities of up-to-date equipment in heating, lighting, and plumbing, and of harmonious adaptation to existing conditions in its entire trim and decorative scheme, both exterior and interior.

The little cottage shown in perspective in the accompanying half-tone cut, is of the bungalow type, though unlike many of the bungalows built for the warm climate of California, which merely stand on piers or posts, this one has a commodious concrete basement affording facilities for heating plant, storage, etc. On the succeeding pages will be found complete working drawings, all dimensioned and drawn to scale, from which every detail of the actual construction of the house can be easily carried out by the builder. These drawings comprise basement, floor, and roof plans; front, rear, and side elevations; and details of interior trim.

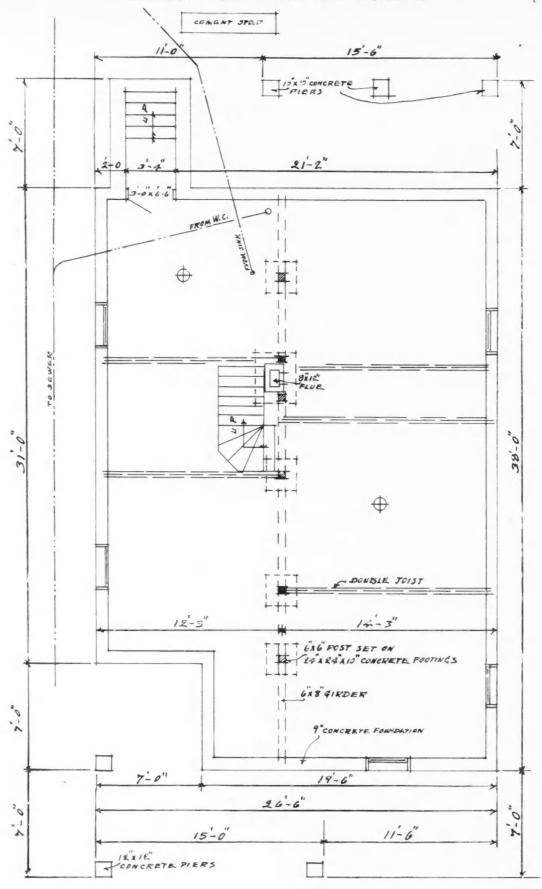
The main body of the house contains five rooms, besides which the up-to-date provision is made for an open-air screened-in sleeping porch at the rear. The



Very Attractive Five-Room Cottage Designed for S. H. Barrows, Park Ridge, III.
COMPLETE WORKING DRAWINGS FOR THIS HOUSE ARE PRESENTED ON THE 4 PAGES FOLLOWING



FIRST FLOOR PLAN
(Bungalow Shown on Page 54)

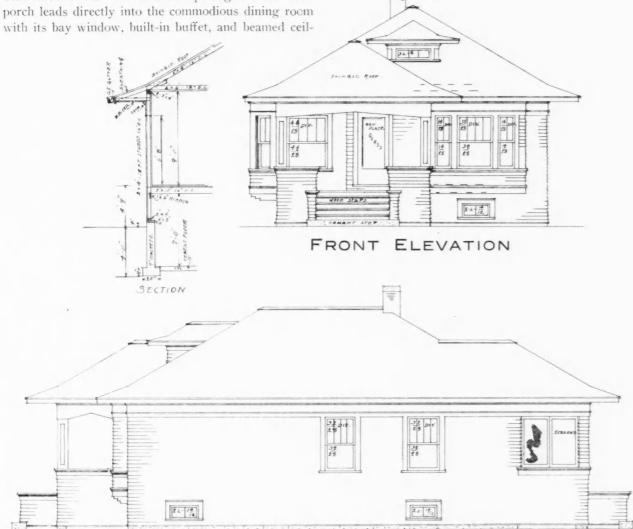


BASEMENT AND FOUNDATION PLAN (Bungalow Shown on Page 54)

CEMENT STEP

large, sheltered front porch affords an outdoor gathering. A cased opening to the right of the vestibule ing place where the family will no doubt spend much door connects the dining room and the living room, the time when the weather is favorable. Along the coping of the porch and step side-walls, could be arranged flower vases or boxes, adding much to the exterior decorative effect. A vestibule opening off the front porch leads directly into the commodious dining room

latter having an inviting window-seat under the front window. Access to the kitchen and pantry from the

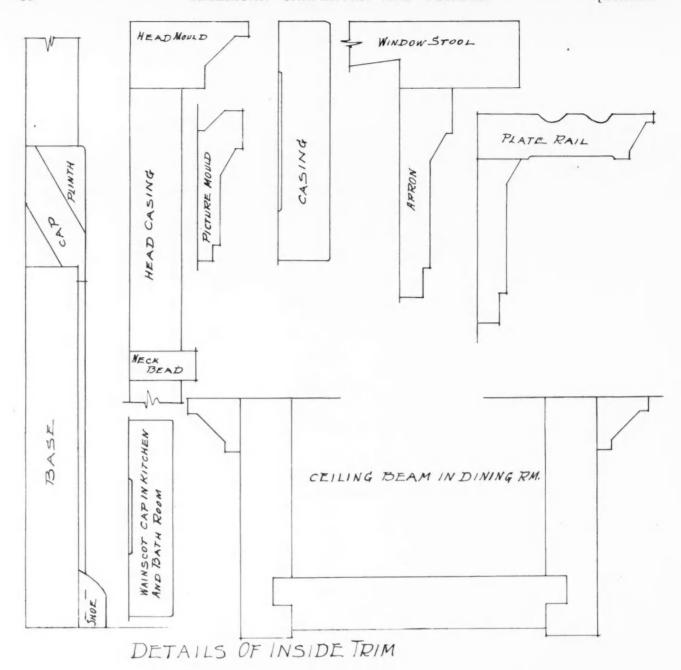


RIGHT SIDE ELEVATION



LEFT SIDE ELEVATION

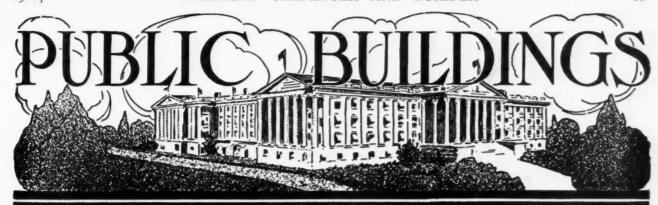
(Bungalow Shown on Page 54)



dining room is through a central hallway, though if it had been desired by the owners, an opening might have been cut directly through the wall connecting the dining room and pantry. The two bedrooms, each with ample closet accommodation, open off the hall on the right; and the bathroom may be entered either from the hall or from the sleeping porch, which is also * connected with the rear bedroom. The basement stairs lead directly down from the kitchen, which also opens onto the back porch, giving access to the vard. In interior finish and trim, the house is in perfect conformity with advanced modern ideals, and its external appearance adapts it admirably to any suburban residence district. The plans call for electric lighting. Under favorable conditions, this house could be built complete for about \$2,500.



REAR ELEVATION
(Bungalow Shown on Page 54)

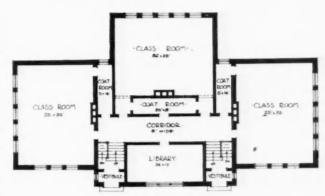


A Modern Country Schoolhouse

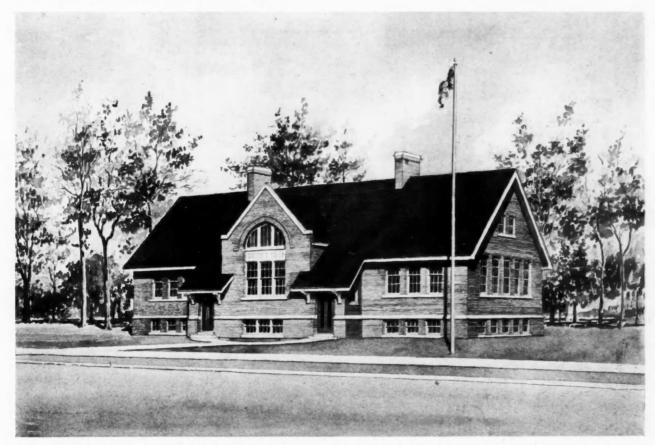
ATTRACTIVE DESIGN FOR AN UP-TO-DATE PUBLIC SCHOOL BUILDING ADAPTED TO CLASSROOM USE AND COMMUNITY GATHERINGS

ENERABLE as was the "Little Red Schoolhouse" where the birch rod formerly held sway, that historic relic which laid our fathers under tribute is fast becoming a mere memory. A structure built on broader lines and with a more intelligent eye to the increasingly complex educational needs of a later generation, is taking its place. The same old fire, however, is still kept burning on the altar.

In the accompanying perspective and floor-plan of a school building for a suburban or rural district, designed by the well-known school architect, George W. Ashby, of Chicago, Ill., we find a perfect adaptation to the most advanced modern ideals, combined with conformity to limitations of moderate cost.



Main Floor Plan



Attractive Modern School Building for Suburban or Country District; Architect, G. W. Ashby, Chicago, Ill.



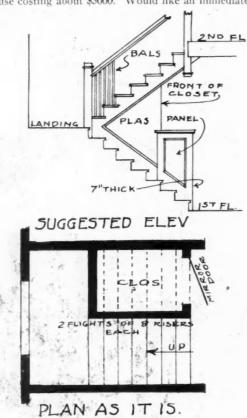
Our Readers are Requested and Urged to Make Free Use of These Columns for the Discussion of all Questions of Interest to Carpenters and Builders

Glad to Help Where We Can

To the Editor: Oswego, Ill.

Although a charter member of your subscribers, I have never availed myself of the privileges of your consulting department. Just now, however, I have a problem which I am at a loss to know just how to work out to the best advantage.

Changes in the original plans have brought about conditions like the sketch; and I would like to know how to arrange for proper trim for this stairway, to be suitable for a house costing about \$5000. Would like an immediate answer



Improving A Bad Stair

by return mail if possible, and if there are any charges, send along the bill.

I. E. HAINES,

Contractor and Builder.

Answer: We take pleasure in enclosing herewith a sketch showing the best method of doing this work. There is no charge at all; we are glad to help out our subscribers in this way, whenever they will give us a chance.

It would practically be impossible to make the closet the same size as shown in sketch and use any sort of a new l. In case you do not care to go to the expense of putting in the panel work shown on the sketch, the front partition

of the closet could be moved back about nine inches and the corner of the first step rounded and returned back again to this partition. In any case, there should be a newel placed at the bottom of the second flight and also one at the top of same, connected by an open rail. If desired, the hand rail spported on iron brackets can be supplied on the left hand side of the first flight.

Editor.

Some Good Questions

To the Editor: Colon, Mich.

Enclosed you will find \$2.00 for Radford's "Details of Building Construction," and the American Carpenter and Builder for the coming year. Please don't miss me with either, as I would not know how to get along without my trade magazine. Each succeeding number is better than the one before it. I am a charter subscriber.

I would like to ask a question for the brother craftmen to answer through the columns of the American Carpenter and Builder. It is this: How to remove stains from any hardwood polished floor? And here is another: How to remedy a door that is warped or twisted and hangs away at top or bottom? Still another: Where can red gum and Circassian walnut be bought? What is the price of each? Where does it grow?

I like the correspondence column very much and am waiting to hear from the gentlemen from Florida.

W. E. WARE.

Working Conditions in Florida

To the Editor: Leesburg, Fla.

In answer to John Holliday's question regarding conditions in Florida would say: Yes, we work all the year around; and it is the finest climate in the world to work all the year round in, and builders work steady if they want to. Wages are from \$2.50 to \$3.60 per day, and the hours are from 8 to 10 hours per day, according to the location. In the large cities usually 8 hours is a day's work; but in small towns 9 and 10 hours are worked.

W. M. Trunnell,

Contractor and Builder.

How Long to Cut the Ridge Piece

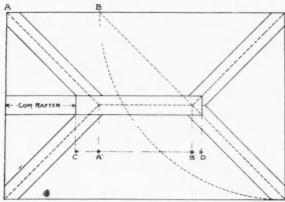
To the Editor: Gibbon, Nebr

In cutting the ridge of a hip roof, should the ridge be the exact length of the difference between the length and width of the building, or should 34 of an inch be added on each end?

FRANK CHAMBERS.

Answer: Assuming that the pitch is the same on all sides, the length of the ridge piece between the center line of the hips where they intersect the ridge line should equal the difference in the length and width of the building, as shown in the illustration, as at A B; but since the hips cannot run to the center line of the building on account of the space

that the ridge occupies, it is necessary that it (the ridge) be cut longer than shown at A B. The extra length should be the diagonal (45 degrees) of the hips' thickness, plus the thickness of the ridge piece. This should be equally di-



Length of Ridge Piece Determined by Method of Framing

vided at each end and beveled to coincide with the roof pitch. This distance at each end is equal to C A'. Or if it is desired to let the center line on the back of the hip intersect the corner of the ridge piece, then the amount to add should equal the thickness of the ridge piece, one-half of which at each end, is shown at B' D.

This, of course, requires deductions in the length of the rafters as follows:

For the common rafter, measure square back from the plumb cut one-half the thickness of the ridge piece. Proceed the same for the hip, but measure back one-half the diagonal thickness of the ridge.

A. W. Woods.

He Sends in Two

To the Editor:

Ashley, N. D.

As per your suggestion for the brother chips to chip in their pick ups, I am sending two.

Fig. 1 shows a simple method for obtaining the side cut for either a hip, jack or valley rafter.

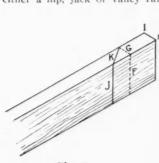


Fig.1.

First draw the nlumb cut (F) on the face of the rafter. Parallel to the plumb cut, at a distance equal to H I (thickness of the rafter) draw J. Draw G square across the top edge of the rafter. Draw K intersecting J and G; K gives the side cut.

This gives the side cut for the above named rafters for square-cornered buildings having roofs of equal

pitches, but will not apply to any other kind.

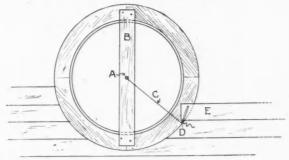


FIG. 2.

In Fig. 2 is shown an easy way for fitting siding against a round window frame. B is a board nailed across frame in a position on which the center may be located. In the center drive the nail A; securing to same the string C by means of a loop. The lead pencil D is tied to the string so that its point will exactly trace around outer edge of casing. A siding board placed as at E may be readily marked so that when sawed it will fit exactly. The same method may be used on a Gothic top frame. The centers, of course, being at the point from which the Gothic casing is formed.

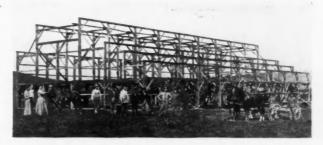
CHAS. J. MOORE.

Your Wish will be Realized

To the Editor:

Athens Ohio

Find enclosed picture of another barn I have built near here. This one is 54 by 108 feet. I would like to see this published.



The American Carpenter and Builder is the best building paper I have ever seen. I wish it a long life.

Geo. C. Boles. General Contracting and Building.

A Friendly Feeling Which We Reciprocate

To the Editor:

Gualala, Calif.

I am sending you herewith a picture showing some of my recent work. Many of the ideas I received from the American Carpenter and Builder and from your books.



I have not yet received my September number. Be sure and get it to me, as I and my paper are the best of friends.

BRUCE E. DAKE.

Offer Acoustical Help

To the Editor: Seattle, W:

To the Editor:

In your October issue, one of your correspondents, Mr. H. Woodsock, Spokane, Wash., asked for information regarding acoustical defects in a church which he built. Our Company have been very successful in remedying defects in acoustics in a number of buildings and would be glad to confer with any one who experiences difficulties along these lines.

H. W. JOHNS-MANVILLE COMPANY.
JNO. F. MATTHEWS, Mgr. Acoustic Dept.

Large Round Dairy Barn

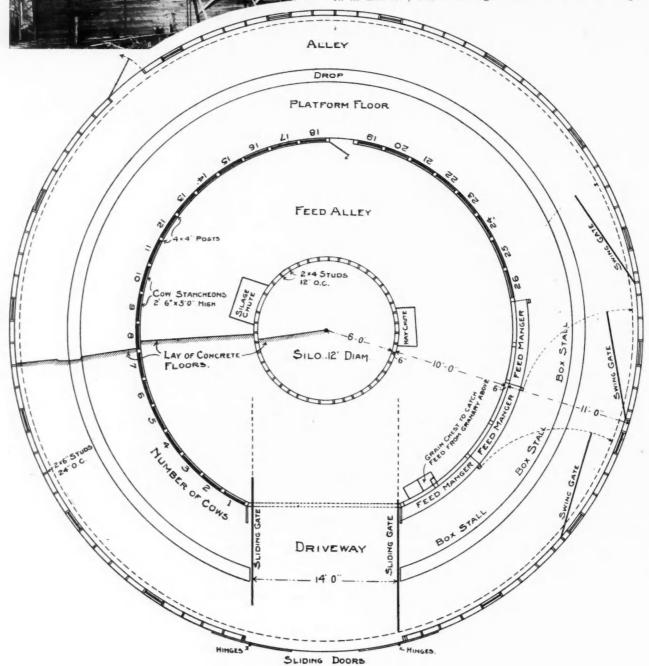
To the Editor:

Strawberry' Point, Iowa.

I am a charter member of the AMERICAN CARPENTER AND BUILDER, having been a subscriber since it started. I enjoy the correspondence column, to read what the brother craftsmen have to say; so I will send herewith some views of a barn which I built this year. It is, as you will see, round in construction.

This barn is a novelty in some respects. It always brings forth the question, "is it any good?" People come here from miles and miles around to look at this building; and after inspecting it they pronounce it all right; for it is convenient and handy.

This barn is 56 ft. in diameter; is designed for a dairy barn and is used for such. In the center it contains a silo, 12 ft. in diameter, and 46 ft. high. The first 8 feet in height



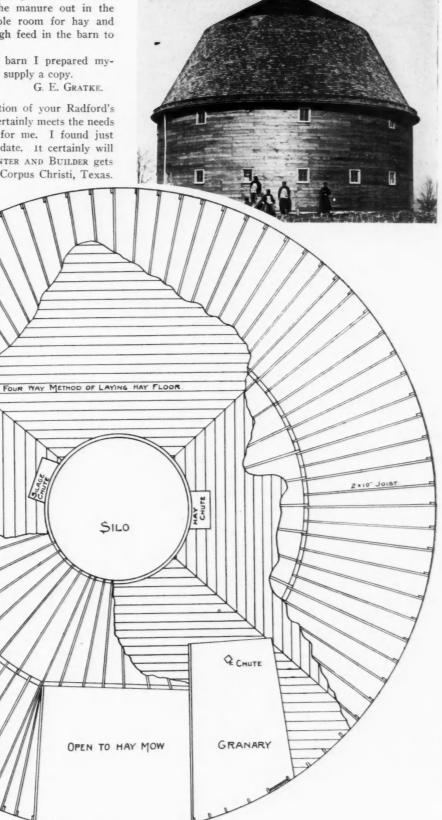
FOOR PLAN OF DAIRY BARN. G.E.GRATKE, ARCHT

of balance of barn is to accommodate 28 cows, the rest of room is for calves. The cows stand in circle form, heads toward center, which makes a short feed alley. For cleaning out the barn back of the cows there is plenty of room to drive in with manure spreader, and haul the manure out in the field. Over head in hay mow is ample room for hay and straw. The owner thinks he has enough feed in the barn to last till spring.

The plans and specifications of this barn I prepared myself, so if any Brother Craft likes I can supply a copy.

G. E. GRATKE.

I wish to express my high appreciation of your Radford's "Details of Building Construction." It certainly meets the needs of the builder. It came just in time for me. I found just what I wanted-all so plain, yet up-to-date. It certainly will be appreciated. The American Carpenter and Builder gets better all the time. W. D. McBryde. Corpus Christi, Texas.



PLAN OF HAY FLOOR

RELEASE

TRADE NOTES & TANK THE PROPERTY OF THE PROPERT

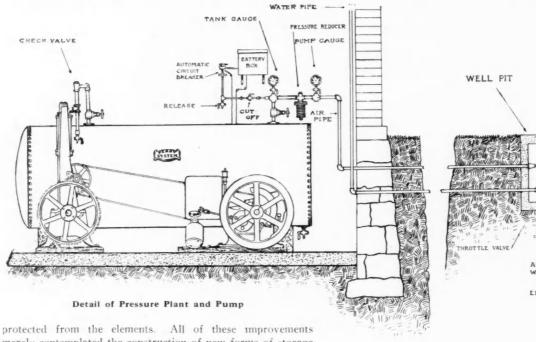
Final Solution of the Water Supply System By Geo. C. Huppertz

The water supply problem has always been one of vital importance to people who build outside of the area supplied by municipal water works; yet it appears that the attention of engineers and inventors has been turned in other directions, and those that have occupied themselves with the domestic water supply problem have not left the beaten track very far and have made, comparatively, little advancement.

The advancements made in the field of domestic water supply all hinge on the ancient idea of storing water in a tank. First—an open tank placed on an elevation, or tower, outside of the buildings; then for better protection against freezing, the idea of the attic tanks was devised. Next came the idea of the pressure storage tank, which of late years has been very largely used because it could be placed in the basement of a house, or buried in the ground, and be thus

invention of a pump that would automatically deliver water direct from the source whenever a faucet was opened. He succeeded in designing a two cylinder pneumatic pump which when submerged in the water would fill by gravity and from which the water could be forced by the direct action of the compressed air. A pressure of air necessary to raise the water to the desired height is at all times applied directly upon the water in one or the other of the cylinders. The cylinders of the pump discharge directly into the service pipes, there being no intermediate storage tank between the pump and the fixtures. When an outlet for water is provided by opening a faucet, the pump automatically starts to operate and will continue to operate until all faucets are closed.

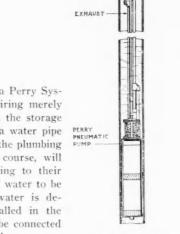
The essential parts of an installation of a Perry System consist of an air compressor, with the necessary power to operate it, an air tank for the storage of compressed air, and a reducing valve to maintain an even working pressure on the pump, and the necessary pipe, fittings and valves.



protected from the elements. All of these improvements merely contemplated the construction of new forms of storage tanks, their location, and changes in the method of filling them.

Mr. Thomas O. Perry, a well known Chicago inventor, spent many years of study on this problem. In his opinion, the solution did not lie in improving old methods, in arranging a new way to construct a storage tank, or in locating it where it would be less liable to suffer from exposure. Having been raised on a farm, he knew that water stored in a tank becomes impure in a very short time, and in order to obtain water fit to drink, it had to be drawn direct from its source. To accomplish this, he found it necessary to abandon all old methods and establish an entirely new principle—viz.: "To store the power instead of the water." This meant the

The piping lay-out for a Perry System is very simple, requiring merely an air pipe leading from the storage tank to each pump, and a water pipe to connect the pumps to the plumbing fixtures. The pipes, of course, will vary in diameter according to their length and the volume of water to be delivered. Where hot water is desired the heater is installed in the same way that it would be connected to a municipal water supply.



Pump in Well or Cistern



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New Plan Books-Sent Free

The new Gordon-Van Tine Book of Plans, prepared at a cost of over \$5,000, is now ready for free distribution to carpenters and contractors. A complete and practical work that gives 32 designs for city, suburban and country residences, cottages and bungalows costing from \$600 to \$6,000. Also 12 plans for barn, dairy and cattle barns and other outbuildings. This book keeps cost within original estimates, for every plan has been proved again and again by actual construction.

The Plan Book will be mailed free on receipt of 10 cents in stamps or a dime to cover cost of packing and mailing.

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GORDON-VAN TINE COMPANY 595 Federal Street Davenport, Iowa

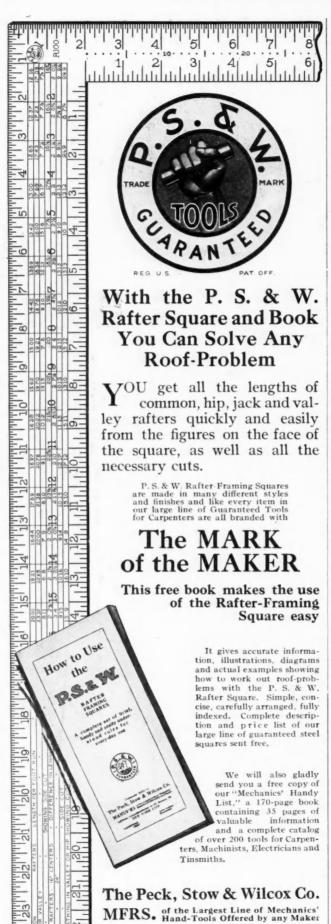
WHEN WRITING ADVERTISERS PLEASE MENTION THE AMERICAN CARPENTER AND BUILDER



No. E 323—Colonfal Built-up Column; Cypress, Fancy Cap.

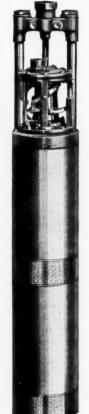


Dealer's Price, \$3.25



It was found necessary to construct a compressor of special design to prevent the admission of oil into the air tank, which under pressure, forms a gas that when coming in contact with the water, causes it to taste badly and become impure, thus defeating the purpose of the system. The Perry Air Compressor is single acting, two or four cylinder type, slow speed and back geared. This means the minimum consumption of power, and prevents, to a great extent, the generation of heat which causes a loss of efficiency.

While the Perry pump possesses the distinctive feature of delivering water direct from the source of supply to the faucets, this is by no means its only advantage. The elasticity of the Perry System is a very important and desirable feature. With the older methods of employing storage tanks, where water from a well and a system both is desired, two separate tanks were required, in fact, frequently two separate and complete systems had to be installed. With the Perry System it is only necessary to provide an extra Perry pump for each kind of water required. Thus water may be drawn from any number of sources, such as well and cistern for household use, lake, spring or river for sprinkling and general domestic use. The motive power, air compressor and air storage tank may be placed wherever desired, without regard to the depth of, or distance to, the sources of supply, and without considering the number



Perry Pneumatic Pump

of, or the relative position of the several sources from which water is to be drawn, or buildings to be supplied. Very seldom the equipment for a Perry Water System will occupy a floor space of more than 100 sq. ft., and the fact that it can be located anywhere, generally saves the purchaser the expense of a special pump house. This is usually an important item. Frequently, the motive power, air compressor and air tank are installed in the basement of the residence, but usually they are placed in the garage, or other out-building. The garage is the most convenient place, as compressed air can be used for charging automobile tires, cleaning the carbon out of engine cylinders, etc. As there is no storage of water, the building in which the equipment is housed need not be frost proof.

The Perry System has a decided advantage in the matter of power, as the air may be compressed at any desired intervals, using the larger power for a short time, to compress the air quickly, or smaller power, by operating over longer periods, and compressing the air more slowly. Thus it can be seen that the air compressing equipment can be easily added to any existing power installation. The amount of pressure necessary depends, of course, upon the height to which water is to be raised, but the storage of air is governed by the amount of water used and the facilities for compressing it. For instance-a 500 gal. air tank charged to a pressure of 100 lbs., will deliver approximately 1000 gais. of water to a height of 50 ft. For an average family of five people, using 300 gals, a day, this tank of air will last three days. The time required to charge the tank to a pressure of 100 lbs. would be from one to one and a half hours, according to the power applied. When electric current is available a much smaller air tank may be used, as an automatic electric controller can be added to the equipment to start the motor, when the pressure is used down to a given point, and stop it when the highest desired pressure is reached. Over three thousand

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lathes, emery wheel, grindstone, drills, etc. Just the thing for carpenters, contractors and owners of small workshops.

Perfectly Simple Absolutely Safe

Simplest, neatest, strongest, most reliable little engine ever built. Comes to you complete—nothing to add but gasoline.

Easily moved anywhere. For indoor use has outdoor fuel tank, insuring perfect safety.

Important working parts protected by dust-proof case. Needs no attention while running. Works steadily all day on a few cents' worth of grocery-store gasoline. It is air-cooled, fool-proof, cannot freeze or overheat.

The "Multimotor" in design, material and construction equals the best automobile engines. Every engine is thoroughly tested before leaving the factory, and is guaranteed!

Fuller & Johnson Farm Pump Engine

Practically the same as "Multimotor," with pumping gears added. Can be hooked up to any pump in 15 minutes. Needs no belts, arms, jacks or special platform. Pumps 270 to 2,450 gallons every hour. Perfectly adapted to farm and suburban use

Engine Book Sent Free!

Book, giving full information about "Multimotor" and Farm Pump Engine, sent FREE on request. Let us tell you more about these amazing little power-producers. Let us send you the name of the nearest dealer, who will show you the engine and explain what it can do. (264)

If interested in larger engines, ask for Catalog of Fuller & Johnson's Famous Double-Efficiency Engines.

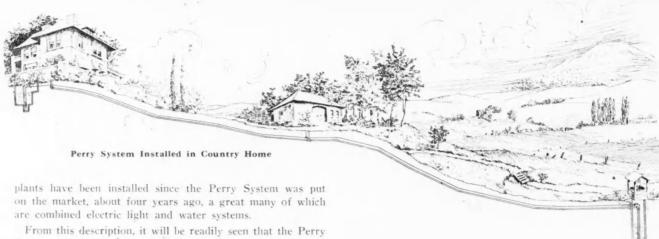
Fuller & Johnson

"MULTIMOTOR"

Works Like Ten Men

"Handy as a Pocket

FULLER & JOHNSON MFG. CO. (Established 1840) Madison, Wis., U. S. A.



From this description, it will be readily seen that the Perry System offers all the advantages of a city supply, with the added convenience and comforts of rain water service for bath and laundry, and the very desirable feature of being able to obtain water pure, cool and direct from a deep well. Detailed descriptions, new plans and comprehensive lay-outs are furnished by an interesting series of pamphlets and books, which can be obtained upon request from the United Pump & Power Company, 495 Old Colony Bldg., Chicago, Illinois. Mention the American Carpenter and Builder in your re-

"Specifications for Setting Tile"

The Associated Tile Manufacturers have issued a handy size little booklet giving complete specifications and recommended practice for setting tile, both floor tiling and wall tiling, as in bath rooms, kitchens, vestibules, etc. It is fully illustrated with line drawings. This book will be sent free of charge to any of our readers, writing for it. Address, Secretary Associated Tile Manufacturers, Beaver Falls, Pa.

Niagara Falls Metal Stamping Works Make Addition

The Niagara Falls Metal Stamping Works, Niagara Falls, N. Y., U. S. A., have completed their addition to factory. At the request of some of their employees, who have been for years with the firm, a two-story flat building is being erected in the rear of the property to accommodate from four to six families.



The Life of a Roof Depends On the Nail

THEN why hesitate over the Nails? E Insist on the SIMPLEX with its large head. Roofing Nails are for paper, not metal, and an ample sized head is required-

The life of a roof, and the reputation of the roofing manufacturer and the dealer are all hanging on the question—has, sufficient nail head surface been secured? The very nature of prepared roofing demands a nail with a large head. If the roofing were wood or metal, a small head would answer, but being made of a substance that tears readily it is vitally important to have a head with a large area.—When ordering smooth surface roofing, insist on SIMPLEX NAILS. Shipped in cans (marked

SIMPLEX)

in prepared roofing, store stock in 100 lb. kegs.

H. B. SHERMAN MFG. CO.

Battle Creek, Mich.

Manufacturers

DOLLARS SAVED





structures of their planning and construction. The right finishing touch for comfort and economy-CLEAN, EVEN heat at LEAST cost—is provided by the Underfeed Heating Systems. Securities of undoubted worth that pay 5% interest are rated profitable investments. What small return that seems in comparison with the profits insured by an Underfeed heating system investment! Of every dollar now spent for coal in heating the

RCHITECTS and Builders are vitally old-fashioned way, 50% to 663% can be interested in the proper heating of saved by installing the UNDERFEED system-coal-fed-from-below and all-fireon-top. The tremendous every-winter coal waste—smoke and gases, which result from the usual coal-burning way, means needless waste. By the Underfeed plan these generally wasted elements must pass through the fire, are consumed and converted into heat units. A combination of this rational plan and the use of the cheapest coal insures a tremendous saving.

The Peck-Williamson Underfeed HEATING FURNACES - BSTEAM-HOT WATER SYSTEMS FURNACES - BOILERS SYSTEMS

Save ½ to 2 of Coal Bills

This illustration shows the Underfeed Boiler



Pea and buckwheat sizes of hard and soft coal and cheapest slack, which would smother fire in other heaters, vield in the Underfeed as much clean, even heat as highest priced coal. The few ashes are removed by shaking the grate, bar as in ordinary furnaces and

Adapted to all buildings, large or small, Underfeed heating systems ADD to the renting or selling value of any building.

J. L. Wilcox, of Green Bay, Wis., writes: "I have used the Underfeed for five years, and heated my whole house throughout. My season's coal bills of from \$42 to \$47 have been less to heat eleven rooms than it once cost me to heat only part of my house. I consider it the best and most economical furnace."

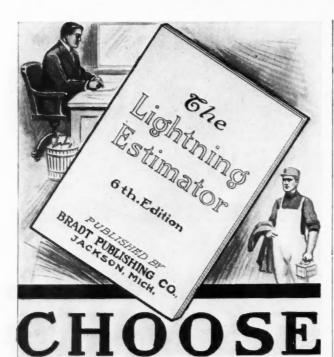
Write TODAY for Furnace Booklet or Boiler Catalog and fac-simile testimonials, all FREE. Plans of our Engin-eering Corps are FREE. Let us tell you of our Winter Sales Proposition. Write TODAY.

THE PECK-WILLIAMSON CO., 436 W. Fifth St. CINCINNATI, O.

The Underfeed Furnace with casing removed, cut away to show how coal is forced under fire, which burns on top.



WHEN WRITING ADVERTISERS PLEASE MENTION THE AMERICAN CARPENTER AND BUILDER



IT'S up to you to be the man at the top instead of the man with the dinner pail.

Don't hesitate to grasp this opportunity to win success, for there's always room at the top for the man who knows how.

The LIGHTNING ESTIMATOR

stops worry, lying awake nights, over or under estimating and guessing—in fact, by showing you how to estimate the cost correctly. it spells the word \u00e4ucce\u00a4\u00e4 for you. Don't do yourself an injustice by passing up the greatest opportunity ever offered to Carpenter, Contractor or Builder.

The New Sixth Edition of the LIGHTNING ESTIMATOR

will teach you: How much time and material involved in each part of your work; how to figure on unfamiliar work; how to estimate quickly and correctly on a large job; how to estimate on time, material and prices in all parts of the country.

This Book is written by a man who has made good in this profession, and is based on hard, solid facts, secured by the knocks of experience, making it an invaluable guide to any one engaged in or those about to enter the building business.

If you are just starting out, here is your chance to get a firm foot hold. If you are an old timer and getting a little behind the times, here's your chance to brighten up and get some new ideas.

This Edition is bound in cloth, profusely illustrated—a feature not found in other books of this kind. The price, \$1.00. Don't delay. Send for it **today**.

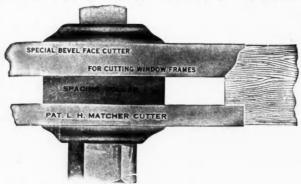
BRADT PUBLISHING CO.

1260 Michigan Avenue

JACKSON, MICH.

New Huther Cutting Heads

The patent groover or dado heads made by Huther Bros. Saw Manufacturing Company, 1000 University Ave., Rochester,



N. Y., have become well and favorably known to all users of woodworking machinery. These heads can be used on any circular saw mandrel and special heads are obtainable for turning out every kind of special work.

Three new heads have recently been added to this already extensive line that are of especial interest to carpenters and



contractors. It is pointed out that those who have portable saw-rigs can use these heads for cutting out their trim, right on the job. The Huther Bros. heads cut either way of the grain and are made to fit any sized mandrel.

This company issue a very interesting catalog, illustrating and describing their complete line of circular saws, patent dado heads, special saws of all kinds and saw dressers' tools. It is a revelation to many, who are not familiar with the



modern uses of groovers and dado heads, to look through this catalog and see the range of work turned out by them. This catalog will be sent free of charge to any of our readers who will write for it.

Cow vs. Milkman

A Philadelphia lawyer maintains an admirable stock-farm on the outskirts of the Quaker City. One day last summer some poor children were permitted to go over this farm, and when their inspection was done, each of them was given a glass of milk.

The milk came from a \$2,500 cow.

"How do you like it, boys?" asked an attendant, when the little fellows had drained their glasses.

"Fine! Fine!" said one youngster with a grin of approval. Then, after a pause, he added:

"I wisht our milkman kept a cow."-Harper's Magazine.

"Holland Furnaces Make Warm Friends"

Holland Service

Direct to You

Mr. Architect, Mr. Contractor, Mr. Builder
Explains Why



THE HOLLAND Furnace has a reputation second to none

For Fuel Economy Cleanliness Simplicity and Durability

We furnish detailed plans for proper installation—detailed list of Fittings and cost—without cost or obligation to you. Send us your floor plans or write for "Holland Service."

HOLLAND FURNACE COMPANY

HOLLAND, MICHIGAN

Paint Makers Meet in Chicago National Association of Manufacturers Elects Officers

Will Meet Next Year in Washington, D. C.

The Paint Manufacturers' Association of the United States ended its two day annual meeting Oct. 19 at the Hotel Sherman, Chicago, with the election of officers.

E. T. Trigg of Philadelphia was elected president, Z. E. Martin of Chicago first vice president, E. D. Dyer of St. Louis second vice president, G. B. Heckel of Philadelphia, secretary, and S. L. Sulzberger, of Chicago, treasurer. The next annual gathering will be in Washington, D. C. Papers read before the convention were devoted to technical subjects pertaining to paint manufacturing.

Iowa Architects Meet Chapter of American Institute Elects Officers at Ottumwa

Ottumwa, Iowa, Nov. 11.—The Iowa chapter of the American Institute of Architects in annual convention here elected the following officers:

Frank E. Wetherell, Des Moines, president; H. E. Ratcluffe, Keokuk, vice president; Eugene H. Taylor, Cedar Rapids, secretary-treasurer; G. W. Bird, Des Moines, and G. M. Kerns, Ottumwa, members of executive committee. The next convention goes to Keokuk in order to bring the architects of the state together for an inspection of the Keokuk dam.

Holland Service in a Nutshell

The Holland Furnace Company of Holland, Mich., have taken an advance stand on the "service" method of doing business as applied to heating furnaces, that is sure to win them many ardent friends among the readers of the Ameri-CAN CARPENTER AND BUILDER.

Their heating engineers have had thorough, actual experience of installing furnaces, and therefore, know how to make plans so plain and specific that any mechanic can follow

Full instructions for installing the complete system are supplied with each outfit and in their fitting department they cut in the collars, put in the dampers, supply adjustable pipe so that the desired length can be had without trouble; and the installer of a "Holland Furnace" supplied under their system will in nine cases out of ten not even have to use a pair of snips to cut any metal.

Hundreds of contractors and builders have been delighted to find how easy it is to install the "Holland Furnace" complete, supplied with "Holland Service" in 1911. They simply send floor plans and say which rooms are to be heated; then by return mail the Holland Furnace Company send heating plans and detailed specifications, showing just what each part costs delivered. It is then easy to name a price and to know actual profit for installing.

You, Mr. Contractor and Builder, can do a neater, better job, installing a "Holland Furnace" with "Holland Service" than the average tinner. Then why not have the profit.

Give Holland Service a trial and you will know why "Holland Furnaces Make Warm Friends."

Write to this company today for full information about their furnaces.

This illustration shows the Master Slide Rule in use for inside measurements. The Master Slide Rule shows exact dimensions without figuring or cal-culations as indicated with pencil. No guess work.

CARPENTERS AND BUILDERS, GLAZIERS, SHADEMEN, PLUMBERS AND EVERY KIND OF MECHANIC!



This illustration shows a 5-foot MASTER SLIDE RULE with lower slide extended $2\frac{1}{2}$ inches, which makes distance between the two extreme points of the rule $10\frac{1}{2}$ inches as indicated by the arrow.

You will find that once using the

This illustration shows the ordinary carpenters' rule in use for measuring inside window trim No inside measurement can be taken with the old style rules.

MASTER SLIDE RUI

to you thereafter. For speedy operation with the MASTER SLIDE RULE. A five tun length in one or two movements and closed in two kept in place rigidly by strong steel springs and can

of the MASTER SLIDE RULE is marked for inside measurement. The

Send 15c per lineal foot for a 4 or 5 or a 6 foot sample rule, which will be sent to you postage prepaid.

DAHL MANUFACTURING COMPANY

1 East 42nd Street, NEW YORK CITY ACENTS WANTED



To All Architects and Builders

At your request we will send you a beautiful panel frame showing Glidden's Endurance Wood Stains in fourteen different color effects, and the same stains varnished with our M. P. Durable Interior (Green Label Brand.)

GREEN LABEL VARNISHES

FOR ALL PUR POS ES

Glidden's Endurance Wood Stains are the finest in the world, and Glidden's M. P. Durable Interior is the varnish of varnishes for interior use.

The Glidden Varnish Co.

FACTORIES:

Cleveland, U.S.A.

Toronto, Canada

BRANCH WAREHOUSES:

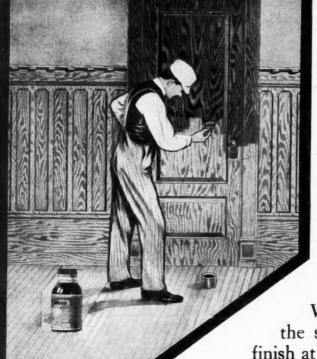
New York

Chicago

FREE Samples

Johnson's FLAT wood finish





Johnson's Flat Wood Finish

A LIQUID--an easy spreading preparation made especially for finishing interior woodwork of all new buildings, equally valuable for refinishing old surfaces.

When applied with a brush, produces the soft, velvety effect of the hand rubbed

One-Third the Cost of Labor

It dries in an hour without the slightest suggestion of a gloss. One coat thoroughly brushed in is sufficient.

By use of Johnson's *Flat Wood Finish* you can make estimates on those artistic and expensive hand-rubbed effects and get away with the contract every time. What's more, you can guarantee perfect satisfaction, and besides

Make a Good Substantial Profit for Yourself

A single gallon covers 500 square feet—the price, \$3.00 per gallon, places this extraordinary wood finish within reach of everyone.

S. C. Johnson & Son, Racine, Wis.

"The Wood Finishing Authorities"

Painters, Decorators, Architects, Contractors Get Liberal Samples Free

We want you to send for a free test can of Johnson's Flat Wood Finish and copy of Instruction Book (A. C. B. 12). Try it yourself and be convinced. Fill out coupon. We'll also send you artistically finished and convenient wood panel, finished with this new preparation, showing the beautiful effects possible with popular woods, when you use Johnson's Flat Wood Finish. All FREE—it doesn't cost a cent to try it and see.

Johnson's FREE offer below

"The Proper Way"

to Treat Floors, Woodwork and Furniture—the only proper way

WITH Johnson's Wood Dye you can make inexpensive, soft woods, such as fir, pine, cypress, etc., look as beautiful and as artistic as the costliest of woods—not a mere stain, but a deep, fixed dye, giving a rich, permanent color not possible with ordinary "skin deep" stains—brings out the natural beauty of the wood in every case.

Master Painters Say: "You yo

"You Simply cannot go wrong when you use Johnson's Wood Dye"

All painters, decorators, builders and contractors who have used Johnson's Wood Dye are agreed that it is far superior in soft color, deep staining qualities and lasting richness.

Made In 15 Attractive Shades

No. 126 Light Oak

No. 122 Forest Green No. 131 Brown Weathered Oak

No. 128 Light Mahogany No. 129 Dark Mahogany

No. 130 Weathered Oak No. 125 Mission Oak

No. 140 Early English

No. 123 Dark Oak

No. 172 Flemish Oak

No. 132 Green Weathered Oak

No. 121 Moss Green

No. 110 Bog Oak

No. 178 Brown Flemish Oak

No. 120 Fumed Oak Gallons, \$3.00.

S. C. Johnson & Son.

Racine, Wis.

Send me samples

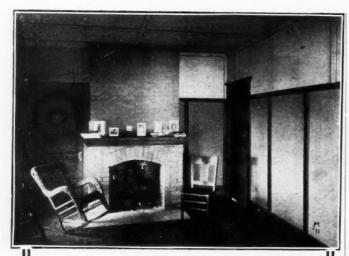
Get Two Test Cans and Specimen Panels FREE

Send the coupon—give numbers of the shades you want and we'll send you absolutely free samples of Johnson's Wood Dye. Also a copy of an interesting 48 page book, A. C. B. 12, in six colors, "The Proper Treatment for Floors, Woodwork and Furniture," and a complete set of artistic panels showing what wonderfully beautiful effects are possible with this dye.

S. C. Johnson & Son, Racine, Wis.

"The Wood Finishing Authorities"

....



Just a Cozy Corner In a Summer Cottage

But it illustrates admirably the adaptability of Ideal Wall Board to interior finishing—

Ideal Wall Board

is a fibrous, water-proofed board, made in convenient lengths and widths.

It is used instead of lath and plaster in new buildings or repair work and can be applied by any one who is handy with tools.

It is nailed right to the studs—is clean and easy to handle—is readily cut by a saw—fits any space and may be put on at any time, winter or summer—no waiting for plaster to dry—no dirt or muss—and less cost.

Ideal Wall Board is better than lath and plaster—it is warmer in winter and cooler in summer—makes a more handsome and more durable wall and costs less money—may be painted or decorated in any way desired.

If you are building a cottage, an extensive house, a garage, a church—any kind of a building—or if you are making over an old building—you can use *Ideal Wall Board*.

Write at once for sample and booklet.

The Roberds Manufacturing Company
Marion, Indiana

An Error Corrected

A great many of our readers have been interested in the article appearing on page 64 of our November number, illustrating and describing the Sharp Rotary Ash Receiving System. It has been brought to our attention that in one place in this article the address of the inventor, Dr. Warren M. Sharp, is given as Binghampton, Pa. It should, of course, have read, Binghampton, N. Y., Dr. Sharp's address being 500 Park Ave., that city. Our readers who are alive to good things for both themselves and their clients will write to Dr. Sharp at once for full information about his sanitary and labor-saving system for taking care of furnace ashes, garbage, etc.

National Manufacturing Company

Sterling, Ill., gives promise of becoming a second New Britain, Conn. If present developments continue, and judging from the personality of the men that are back of these developments we teel entirely safe in predicting that they will, the time is coming when Sterling, Ill., will be the great builders' hardware center of the Middle West.

Without going into detail regarding the hardware interests in general that have grown up at Sterling, Ill., a single statement will serve to give the keynote to the whole situation—The National Manufacturing Company is located there.

Only ten years ago this company began business in the little two-story building seen at the extreme right in the illustration on page 78. The moving spirits in this organization, however, were practical experienced hardware manufacturers and something more; they were men of vision; they looked ahead and laid their plans; they looked into the future and saw the sure success in store for the hardware people bold enough, original enough and wise enough to really start something in builders' hardware.

They made good builders' hardware and they didn't care

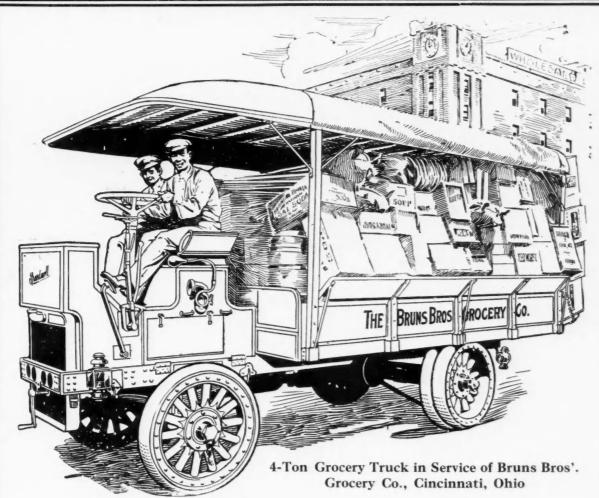
The idea came to W. P. Benson, the President of the company; L. A. Bittorf, Secretary; H. V. Bittorf, Vice President and Treasurer, and F. B. Kennedy, Publicity and Sales Manager, that there are some things to be said about builders' hardware!—That possibly everyone doesn't know builders' hardware as well as its manufacturers do, and so might like to be told about these things!

Builders' hardware is a mighty interesting subject with many ins and outs and new things being developed all the time. Why not get to the *users* of builders' hardware, and instruct and interest *them*? Why not make *them* realize the importance of choosing and using hardware fixtures rightly? To do this, early became the working publicity and selling principle of the National Manufacturing Company.

Other manufacturers might still continue to be satisfied with loading up the dealers and seeing the stock lie idle on their shelves. Not so, however, with these far-sighted folk at Sterling. They have been the first to come direct to the carpenters and building contractors—the users of builders' hardware—to instruct and interest them in their goods

The success of this company and its remarkable growth testify to the wisdom of this policy.

Six years after the business was started, expansion became necessary. The three-story, fireproof building shown in the central part of the illustration was then added. This "held them" for three years, when again more room was needed; and the four-story fire proof



Theedwell

Motor Trucks

- A careful investigation of the remarkable qualifications of Speedwell Motor Trucks for your line of business will show them to be worthy a place in your transportation department.
- Its mechanical design, its abundant power, its unusual strength, has caused the Speedwell Truck to be in great demand in almost every line of business.
- Speedwell Trucks have proved to their owners their low cost of upkeep, their freedom from repairs, and their ability to stand the extreme punishment of continual service under the severest conditions.
- They are built in 4-ton and 6-ton capacities and embody all the sterling principles of Speedwell products.
- We want you to write for Speedwell Truck information, stating the exact nature of work you require of a truck.

The Speedwell Motor Car Co.

610 Essex Avenue

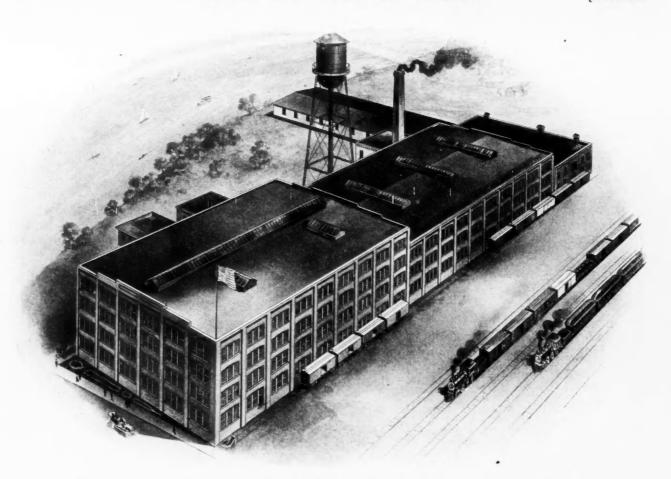
Dayton, Ohio

Grocery Truck in Service in Cincinnati, Ohio

The truck illustrated above was installed by the Bruns Bros.' Grocery Company (wholesalers) in addition to present equipment of horse-drawn delivery, owing to the delivery needs of a larger business; and a comparison of the efficiency of the motor compared with the horse was made.

It was found that the truck carries nearly double the load of their largest two-horse wagons and makes long trips in half the time, while on short trips with many stops the time saved is somewhat less than half.

The advantages of the Speedwell Motor Truck are fully as great in winter when exposure from cold and when icy pavements are so trying to horses.



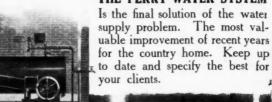
Plant of the National Manufacturing Co., Sterling, III.

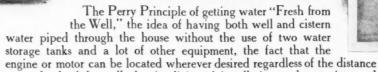
THE PERRY WATER SYSTEM

Will pull business your way—Help you to close complete building contracts—Satisfy your customers and increase your **profits.**

The System that Supplies Water Fresh from the Well

offers all the advantages of a city supply, with the added convenience of Hot and Cold Cistern Water for laundry and bath—and **pure** well water for drinking purposes.





to, or depth of the well, the simplicity of installation and operation, and the feature of the entire system being frost-proof, have appealed so strongly to farmers and owners of country homes, that a big demand for Perry Water Systems has been created.

We also manufacture Air Compressors, Automatic Controllers for electric motors, Automatic Circuit Breakers for gas and gasoline engines, Automatic Belt Shifters, Reducing Valves and Special Air Valves.

United Pump & Power Co.

495 Old Colony Building CHICAGO, ILLINOIS

Write for Free Catalog

HARDWOOD VENEERED

M. & G. 515





M. & G. 519

Unselected Birch and

Plain Red Oak



DOORS

M. & G. 512



Our plant is well equipped with the latest Machinery. Our goods cannot be excelled in workmanship or quality. We make everything in the Millwork line and will submit estimates at all times.

Write for our New Catalogue.

MOORE & GALLOWAY LUMBER CO. FOND DU LAC, WISC.

You Should Have This Handbook on Concrete Brick and Block Making

We do not mean a machinery catalog but a REAL, STANDARD TEXT BOOK on concrete. The second edition is just off the press. You cannot afford to be without the up-to-date information it gives on any of these subjects:

- -The field for concrete
- -- Selecting materials
- -- How to proportion
- -- How to cure product
- -- Plant arrangement
- -- How to estimate
- -- Comparative tests
- -- Table of compression working values.
- -- Ways of making products
- --Various building systems
- -- Forming the Product
- -- Steam curing
- -- A waterproof building system fully illustrated
- -- Weights of materials
- -- Hints on selling
- -- Profits in concrete

Just think how often you have needed information on these subjects. It has cost a lot of money and time to gather this valuable information and while we should sell this book for no small sum, we only ask you to send 10c in postage for a copy. Many have told us it is the best book published on the subject. Better send 10c for your copy right now.

Here Is Another Valuable Book on Concrete and Machinery Which We Will Mail to You FREE



This Book Tells How to Make the

Big Money in Concrete

Learn about the most Profitable Products and how they are made, also learn about the patented

Brick and Block Presses Helm 80,000 lbs. Pressure - Rapid - Easy Work

Built in two sizes to fit your pocketbook and built for power or hand operation.

You will make the best pressed brick and DRY WALL blocks all on the one machine. Only one of these RAPID OPERATING machines needed to equip a plant. The strongest, simplest and most economical for you to use.

You Should Know about the HIGH GRADE product of these presses—about the plain and ornamental PRESSED BRICK and the DRY WALL 2-PIECE BLOCKS. They save the cost of furring and lathing and always make DRY buildings. These are the best selling products. Their quality and adaptability mean increased sales.



Let Our FREE Book Inform You

Helm Brick
Machine Co.
470 Bank Bldg.
Traverse City Mich.

Graverse City Mich. Machine Co.
470 Bank Bldg.
Traverse City, Mich.

10c postage enclosed for Hand Book.
FREEmachinery

you many hints on making and sening contents.
You really need this book to be fully posted.
If you own a plant and want to increase your profit, or if you think of starting one, your profit or if you think of starting one, your profit or if you think of starting one, your profit or if you think of starting one, your profit or if you think of starting one, your profit or if you think of starting one, your profit or if you think of starting one, your profit or if you think of starting one, you many hints on making and sening contents.

Name Address . Helm Brick Machine Co. 470 Bank Bldg. Traverse City, Mich.

WHEN WRITING ADVERTISERS PLEASE MENTION THE AMERICAN CARPENTER AND BUILDER

building shown in the foreground and the one-story shop at the rear were added. This was in 1910, and the company already feel the need of more space.

The location of this factory is ideal. It is on one of the principal streets of Sterling, right at the river front by the big bridge. This is the Rock River. The huge Government dam just above is now completed and the power plant will soon be installed so that very cheap power can be furnished to all the Sterling factories. The main line of the Chicago & Northwestern Railroad skirts the north side of the factory, giving the best of transportation facilities.

Space here does not permit to tell of the line of builders' hardware manufactured by the National Manufacturing Company (our readers are already familiar with several of the items, notably the ornamental hinge), nor the very interesting processes of manufacture in use by them. They have, however, a new catalog illustrating and describing all of these, which will be mailed to our readers on request.

The Simplex Nail

The accompanying illustration shows the Simplex Nail, made by the H. B. Sherman Mfg. Co., of Battle Creek, Michigan.

The manufacturers claim that this nail fills a long-felt want as it combines two features in one-the onepiece idea and the large head. The very nature of roofing material demands that roofing nails, to be a success, should have a head of sufficient size. The

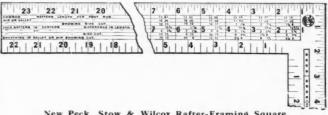


actual area of the head of the Simplex Nail is four times that of the so-called large-headed wire nail. If roofing material were metallic or wood, it would not be necessary to use large heads, but the material being paper, a large head is essential. The manufacturers advise that the Simplex Nails are handled through various wholesale houses, and for regular use are put up 100 lbs. to a keg. Where shipped by manufacturers of roofing paper, they are put up in cans.

Valuable Booklet on Rafter Framing, Free

The P. S. & W. Co. of New York and Cleveland, makers of a line of take-down, rafter-framing and standard squares, have published a little pamphlet on the use of rafter-framing squares, which is of considerable assistance to the mechanic in getting the best results from their use.

The book is small enough to be convenient, but large enough for good type and illustrations. The back cover has an ex-



New Peck, Stow & Wilcox Rafter-Framing Square

tension fold which can be opened out showing a picture of the square, to be kept in full view while the mechanic is reading the instructions in the booklet.

These are very brief, clear and concise, and are arranged

UNCLE SAM SPEAKS ANOTHER GOOD WORD FOR

"THE WOOD ETERNAL"

CYPRESS

"THE WOOD ETERNAL"

Dept. of Agriculture, Forest Service, Bulletin 95, Page 44, issued June 30, 1911, says of Cypress:

"The properties which fit it for such wide use are the freedom of the wood from knots and other defects . . and the long period which the wood may be expected to last. To this might be added handsome appearance, which frequently has much to do with popularizing a wood."



Further on CYPRESS, the same Government Report says: "The wood contains little resin and thus affords a good surface for paint, which it holds well. . . . It is a popular wood where it is subjected to dampness and heat. It shrinks, swells or warps but little. . . . For the parts of houses exposed to the weather it serves equally well."



Both quotations above are from Bulletin 95, (page 44) U. S. Dept. of Agr. (Forest Service), June 30, 1911.

"The Money You Don't Have to Spend on Repairs is ALL PROFIT."

When planning new improvements or repairs to old ones, just remember—"With CYPRESS you BUILD BUT ONCE."

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Let our "BUILDER'S DEPARTMENT" help YOU. Our entire resources are at your service with Reliable Counsel.

SOUTHERN CYPRESS MANUFACTURERS' ASSOCIATION 1216 HIBERNIA BANK BUILDING, NEW ORLEANS, LA.

INSIST ON CYPRESS AT YOUR LOCAL DEALER'S. IF HE HASN'T IT. LET US KNOW IMMEDIATELY

in logical order, with the paragraphs numbered.

The booklet has an index in which the carpenter can find the information he requires for measuring or cutting any particular timber without delay.

The pamphlet takes up first the meaning of various terms used in referring to the square or to the parts of a roof, inasmuch as there is some variation in the use of these expressions by carpenters.

It next brings out clearly the fact that conspicuously displayed upon the face of the square is a series of numbers giving all the necessary information about the lengths and cuts of the various timbers in any ordinary 1001.

In order to find the right set of numbers without delay the reader is first informed that he must know the rise in inches per foot run of his roof; he then looks on the center of the body of the square for the number corresponding to this rise per foot run; thus if his rise of roof is nine inches he looks for the number nine column to the right of the figure nine.

The book then takes up in detail all of the ordinary cuts and measures employed in roof-framing, explaining just where they are to be found on the square by means of a typical example and in many cases a diagram.

The intention of the publishers is to make this pamphlet a foundation for a right understanding of the uses of the steel square.

Many carpenters have become very expert in the use of the square by "rule of thumb."

It is evident, however, that an understanding of the reason "why" in each case will enable the apprentice to learn faster and to remember longer.

Moreover, being thus versed thoroughly in the rudiments he will be able to apply the same principles to the framing of more difficult roofs, to stair-building and other problems which he meets as he becomes more proficient in his trade.

Originators of "Compound" Doors

It may not be generally known that the oldest veneered door concern of the United States is located at St. Joseph, Mich.—The Compound Door Company. They make nothing but the highest quality built-up veneered doors, mostly to special order. They desire to get in touch with builders who want something extra high class in hardwood doors, one of their specialties being inlaid flush doors. Their catalog contains some beautiful illustrations of these doors and is well worth having.

Isometric Drawing Paper

Isometric perspective of projection has never been popular because it has always been surrounded with technicalities until it seemed to be an art only to be mastered by hard study. The Norman W. Henley Publishing Company, of New York, have now, however, brought out a special isometric drawing paper, ruled vertically, horizontally and obliquely in two directions. With this paper isometric drawing is easy. Such a drawing when made is well worth while, since it will scale accurately in all three dimensions.

Myers New Hanger and Tubular Track

F. E. Myers & Bro., Ashland, Ohio, wish to call the attention of carpenters and builders to their "New-Way" tandem door hanger and tubular girder track. This hanger is illustrated herewith, both front and side views being shown. The side view shows very nicely the tubular track also.

It will be easily seen that this hanger is adjustable to and from building, and to raise or lower the doors. These adjustable features are patented and used only on the Myers hangers. It has hard steel rollers, machine turned,

CORTRIGHT METAL SHINGLES



That's one of the best arguments you Contractors and Builders can offer to your clients.

CORTRIGHT Roofs are also fireproof, last as long as the building, and never need repairs.



THESE facts have been shown so clearly to the consumer that the demand for the CORT-RIGHT METAL SHINGLES has grown to tremendous proportions, and is ever increasing, and the contractors and builders who are handling them are reaping the benefit.

If you have not received our special proposition to Contractors and Builders, send for it now before you forget it.

Simply sign and mail us the attached coupon to-day

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Sharpen Tools O Days FREE

No promises! No red tape! No money needed! You can try this all metal, shaft drive tool grinder, with its Dimo-Grit (artificial diamond grit) wheels for 30 days absolutely free, and withnetal diamond grit) wheels for 30 days absolutely free, and without putting yourself under any obligations. You can put all your tools in bright, shiny, keen condition, and you will be amazed how quickly and easily you can do it. You can sharpen your chisels, twist drills, draw knives, hatchets, augers—gum your saws and put a keen edge on every tool—all at no cost. Use the outfit 30 days—then if you want to part with it, send it back at my expense.

Dimo-Grit-"the Wheel for Steel"-25 times faster than the grind stone-10 times more efficient than Emery-No danger of draw ing temper, nor need of cooling with water.

Dimo-Grit is the new artificial diamond abrasive, a twin pro-Dimo-Grit is the new artificial diamond abrasive, a twin product of carborundum you have heard so much about, but Dimo-Grit is especially adapted to steel, leaving the keenest, smoothest edge.

Dimo-Grit cuts hardest steel as easy as emery does copper. The Dimo-Grit wheels of this grinder, turning 4000 revolutions per minute, make the hardest job of grinding but a few minutes easy work. Prove it by trying this outfit on your own tools 30 days free. Dimo-Grit crystals are really artificial diamonds as hard as real diamonds, fused in the marvelously hot electrical furnaces at Niagara Falls in which fire brick and metal melts like bees-wax and is vaporized like water in a kettle. Genuine South African diamonds could cut steel no quicker than Dimo-Grit. Carborundiamonds could cut steel no quicker than Dimo-Grit. Carborundum wheels furnished if wanted.

Luther Hummer Tool Grinder

Mechanic's Outfit Consists of Machine and 14 attachments-16 other attachments from which you can select what you want

No machine ever built is like the "Hummer"—it is all steel and iron—nothing to wear out—steel shaft drive like automobile—ball bearing, dust proof bearing. Costs no more than cheap chain drive grinders. Runs as easy by foot as a sewing machine—engine power can be applied. The 14 mechanic's attachments equip you for all kinds of sharpening, buffing and polishing. From the other attachments, such as jig-saw, rip-saw, lathe, drill, etc., you can select what you want. No other machine so moderate in price saves money so many different ways. You can prove it by 30 days free trial. 5 years guarantee. Over half a million Luther Grinders now in use.

Big Illustrated 40-Page Book FREE

Contains the story of artificial diamond sharpening substances, and of the marvelous electrical furnaces at Niagara Falls, exactly as printed in McClure's Magazine. It fully describes the Luther "Hummer' Tool Grinder and attachments and gives pointers on tool sharpening. You will find it valuable to you in many ways. This book is free. Return the coupon and get it, along with our 30 days Free Trial Offer.

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Trial Offer today and get a quick answer. With the

Free Trial Offer we will send the 40-page book.

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The Wonderful Way the Grinder Saves

Time and Money.

This grinder, because it makes tool sharpening so easy, enables you to keep your tools always in perfect edge, making all your work go twenty per cent faster and easier.

These patent tool rests enable an apprentice boy to sharpen twist drills, gum saws, etc., and do it exactly as well as a high priced mechanic.

DIMO-GRIT wheels do not draw temper—makes your tools last twenty-five per cent longer. This mechanic's outfit equips you to do all grinding, polishing, buffing, etc., for carpenters, mechanics, contractors, shops, etc.

Dimo Grit-Sharpening Stones
Ask your dealer for DIMO-GRIT sharpening stones, the fastest and smoothest cutting sharpening stones in the market—look for the name "DIMO-GRIT" on the stone.

what Others Say

Most Practical Grinder Made
I received the grinder the 18th of April.
I am highly satisfied with it. I consider
it the best and most practical all-purpose
machine so far manufactured.
Allen Stoodley, Goldfield, Nev.

machine so far manufactured.

Allen Stoodley, Goldfield, Nev.

The Best Grinder

I wish to write you with regard to my grinder. I am well pleased with it. It is the best grinder we have around here.

E. N. Earles, Bealsville, Ohio.

What Neighbors Say
I received your grinder a few days ago, and it more than comes up to expectations. I am pleased with it. It does everything you claim for it and more, too. I have shown it to my neighbors, and they say it is one of the finest things they ever saw.

Lew Knuston, Leland, Ill.

Obtains Keen Cutting Edge
Your machine reached me in due time in good shape, and as represented. I am a Template maker by trade, and't have a great many tools that require a very sharp edge, which I can obtain through using one of your machines. I enjoy good tools and have as many of them about me as possible.

E. R. Weesner, New Castle, Ind. 1





1 30 days Free Trial Offer and large free book.

My address is.....

WIN NEXT \$1200

TEN PEOPLE GET \$40.000

They Tell You How to Win

Stoneman (Nebr. photographer) actually received \$1200 one month, \$51,50 in 15 minutes, \$800 in 11 days; Korstad (Minn. solicitor) \$2212 in 2 weeks; Sevegne (N. Y. telegrapher) \$100 daily. Not a fairy tale, fake or humbug, but proven absolutely true by sworn statements.

Government Patronage

Statesmen, judges, bankers, world's famed institutions, local references.



Costs Nothing to investigate. This gigantic, money-making contest no longer controlled to any honest, industrious man or woman. Big money made by

Mechanics, Clerks, Farmers, teachers, doctors, lawyers, people

from all walks of life. Experience, capital, business training unnecessary. You can own, operate and control who, operate and control same private enterprise that brought Wilson (banker) \$3000 in 30 days; Rasp (agent) \$1685 in 73 days; Oviatt (minister) \$4000; Rogers (surveyor) \$2800; Juell (clerk) \$6800; Hoard (doctor) \$2200; Hart (farmer) \$5000; Schleicher (minister)



\$195 first 12 hours.

Hundreds sharing similar prosperity -- banking money, buying homes, automobiles. Don't wonder. pointment should mean

Same Money for You same power, prominence, dignity, respect, influence. Rise to big earnings, wage freedom, ownership and private monopoly. Knowing the reason dispels all doubt. Wonderful, but true.

Strange Invention

Gives every home a bath room for only \$6.50 excels others costing \$200. Abolishes tubs, bowls, buckets, wash rags, sponges. Turns any room into a bath room with hot or cold running water. Think of it! So energizes water, one gallon ample; cleanses almost automatically; no plumbing, no waterworks; self-heating. Gives cleansing, friction, massage, and shower baths. So simple child can operate.

Truly marvelous. A modern home-bathing

without drudgery, inconvenience, muss or lugging water, filling, emptying, cleaning, putting away. Could anything be more putting away. Could anything popular! Think of millions who want bath rooms! At sight people exclaim: "There, there, that's what I've been longing for." Little wonder.

Wilson sold 102 in 14 days; Hart, 16 in 3 hours. Think what you could do.

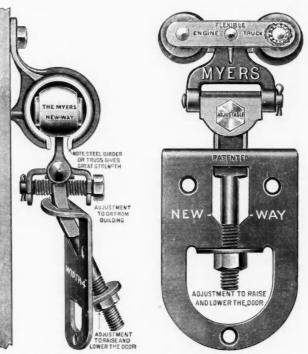
Come-fall in line-make a fortune. Don't let another Your chance now to secure exclusive sale. get there first. Devote all or spare time. Means phenomenal earning no competition, fascinating, high-grade business. Credit given active distributors. SEND NO MONEY—investi-Credit gate first. Send today for remarkable offer, it's valuable

ENERGIZE"

ALLEN MFG. CO., 3442 ALLEN BLDG. TOLEDO, O.

which revolve on hard steel roller bearings. This hanger has what is called a flexible engine truck.

The Myers people lay special emphasis on the "New-Way" tubular girder track. It is made of high carbon stiff steel with two flanges turning downward at the lower edge, making the truss or girders which stiffen the



Side and Front Views of Myers "New-Way" Door Hanger

track, enabling it to carry a much heavier load than any other style tubular track. In addition to this, there is no possible chance for dirt to lodge on the inner side of the track.

We are informed that this style hanger and track is coming rapidly into popular favor. Large quantities of them are being sold both in this and foreign countries.

An interesting booklet describing this line will be sent to you on request.

Why Asbestos Roofing has Become so Popular

The satisfactory result of building construction is dependable to a great degree upon wearing, fire and water proof qualities and up-keep of roofing. The selection of a roofing which will not be too expensive in price, and yet wear for years without painting or graveling and furnish absolute protection against fire and climatic conditions, has always been a study of considerable moment to engineers and contractors. The list of roofing materials manufactured to-day is a long one, and some of them embrace excellent features. Men experienced in roofing problems look upon asbestos roofing as a natural protection against all destructive elements because it is made of a natural mineral that has already proved to be practically indestructible by not being injured by exposure to the elements for centuries; and the wearing and elastic qualities of the material are not deteriorated in processes of manufacture, or preparation for roofing uses.

The H. W. Johns-Manville Co., of New York, has the question and problem of asbestos roofing down to a science. Behind "J-M" Asbestos Roofing lies the prestige and experience of a corporation that has been linked to domestic and foreign industry for more than a quarter of a century.

The asbestos used in these roofings is procured in mines

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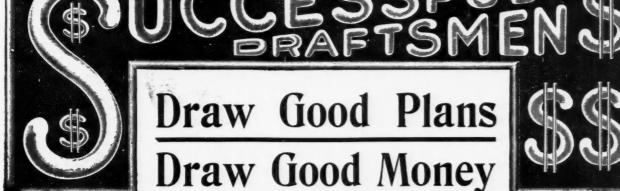
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If You are Tired Being - a Hard Working -Carpenter or Builder then Make Yourself the Highest Grade and Highest Priced Man in Your Place

To do this you must be a good *Draftsman*, not one of those "would be" ones, no, but a first-class man, with actual, practical drafting room experience.

It will pay you well to learn this right from a practical man with twenty years' experience who will instruct you personally -individually on high-class architectural drawing, complete building designing and detailing in all branches;

> Who will qualify you at home in a few months to double your earning capacity

Don't waste time and money trying to learn from books or printed lessons made for all alike, the same as patent medicine; you can only learn this right on practical work from a

Free This Month A high-grade Complete Drawing Out-fit, including a \$13.85 Set of German Silver Tools.



If you want to be the "BEST MAN" write me to-day. Address-

Chief Draftsman

Eng's Equip't Co. (Inc.) Chicago Div. 17.

WHEN WRITING ADVERTISERS PLEASE MENTION THE AMERICAN CARPENTER AND BUILDER

owned by the Johns-Manville Co., at Danville, P. Q., and the fibre is specially prepared by their own experts and by their own particular process.

According to the "J-M" process several layers or sheets of asbestos felt are cemented together with genuine Trinidad Lake asphalt. This makes an all-mineral roofing that is shown to be practically as permanent as the brick walls or any other inorganic part of a building by the fact that it is still in good condition in many buildings after more than a quarter century of service.

Fire cannot get through an asbestos roof from the surface: and from underneath, only after the sheathing boards and timbers have burned away and allowed them to fall, the roofing being carried with them. The saturated and cementing oils cannot be drawn from "J-M" asbestos roofing by the heat of the sun, therefore it retains the waterproofing oils indefinitely. In the test which was recently made, the intense flame of a blow-torch was held on a piece of this roofing for nearly an hour without burning or injuring the roofing any more than to blacken it.

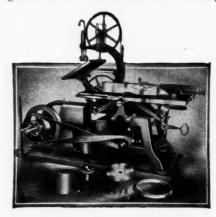
Owing to the increasing demand for a cool roof, the white surface "J-M" asbestos roof is especially valuable where comparatively low summer temperatures are desired on the inside of the building. An actual test made at a large Cleveland, Ohio, clothing factory in the summer of 1908, showed a difference of eighteen degrees between a black and a white surface roof, the thermometers being suspended four feet below the under side of the roof.

A Machine-Shop on Wheels

With the advent of the "Famous" Portable Woodworker, more opportunity is presented for the contractor to do his own millwork and to save the time and inconvenience accordingly.

This machine, which is really a combination of seven

or eight ordinary woodworking machines, is mounted on skids, or a wheeled truck, and can be moved from place to place without any trouble whatever. It is equipped with its own power plant—a three-horse power gasoline engine, together with batteries and all necessary belting.



"Famous" Portable Woodworker

The advantages of such a machine can hardly be realized by a description in cold type. The bare fact of one machine performing the work of seven or eight is remarkable enough; when it can be taken around from job to job, wherever the work is, the achievement becomes all the more wonderful.

The Sidney Tool Co., of Sidney, Ohio, are the builders of this latest woodworking marvel. This company is the pioneer builder of Universal Woodworkers, having over eight hundred of their "Famous" machines already in use. They will send full particulars of their portable woodworker to anyone interested.

WHAT GOOD REASON HAVE YOU FOR NOT USING A TRUCK IN YOUR BUSINESS?

Just a moment, Mr. Contractor or Builder! We want to KNOW, and we think we have the right to know, why YOU have never considered the great possibilities of a motor Truck in your business—for hauling your lumber, cement, stone, brick, lime, or any other kind of material or heavy hardware.

Probably you've never been told or had occasion to figure it out for yourself how much time, labor and MONEY could be actually saved by the use of a truck. Undoubtedly you did not know that in six months' time a hard-working motor truck would easily pay for itself and for the three extra men you had been paying at least \$2 a day to.

The Schacht 3 to 4 Ton Truck

will be the biggest paying proposition you ever invested your money in and it can SHOW YOU! With it you will be able to handle twice

the work you are handling with teams and wagons. More trips—five to one—can be made with the SCHACHT; more material carried; more satisfaction given everyone of your buyers and more profits naturally will follow this additional business and that means a greater success.

With the SCHACHT 3 to 4 Ton Truck you have an untiring, work-all-the-time employee that costs materially less to handle than your horse, requires practically no attention, is far less trouble and care than two or three horses, is much more powerful and dependable, don't grow old and worn out, will carry the heaviest loads to the farthest suburb or section of town in any kind of weather—good or bad—and one man can run the SCHACHT at a salary of \$2 per day and do much more work than your three teams and drivers could, although each one of them was costing you from \$1.75 to \$2 a day. And, of course, this does not include feed for horses.

The SCHACHT is built especially for heavy duty service. There's no load it can't safely deliver quicker than teams.

It is powerfully constructed—a forty horse-power strength that's ready to work for you all the time—that is SCHACHT SATISFACTION.

If you are interested, please write us and request further information and catalog.

"Made and marketed in Canada exclusively by the SCHACHT MOTOR CAR COM-PANY of Canada, Ltd., Toronto and Hamilton, Ont."

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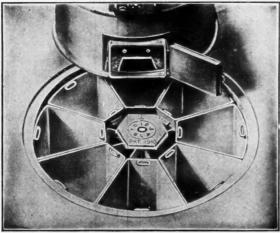
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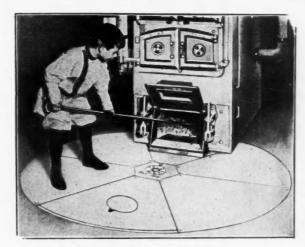
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Ash pit of heater and receivers showing cover plates removed



So simple a child can operate it

THE SHARP ROTARY ASH RECEIVER

Installed by DELAWARE, LACKAWANNA & WESTERN R. R. in stations, in office buildings by BELL TELEPHONE CO. and others, in homes of prominent people everywhere.

Most valuable acquisition to house construcion in recent years. Idea easily grasped from illustrations. Value must appeal to every intelligent person. Eliminates ash and garbage nuisance, absolutely effective. Lessens fire risk. Safely disposes of ash dust, bad odors and germs from garbage. Cares for several month's accumulation.

A GARBAGE DISPOSAL PLANT for every kind of building. Easily installed before or after placing heater. No conditions prohibit installation. Satisfaction guaranteed. Requires no salesmanship but returns a larger commission than anything else. Get in Line. Write for Special Agency Proposition.

The W. M. SHARP CO.

500 Park Av., Binghamton, N. Y.

Satisfaction guaranteed or money refunded.

MR. CARPENTER AND JOINER:

There is absolutely no necessity to spend one minute figuring with your square to get the desired angle of ANY CUT. SAVE TIME, LABOR and BRAIN WORK, and make any one of 390 different cuts instantly without use of your square by using

REISSMANN'S RAFTER AND I POLYGON GAUGE

Order now. Wrap a
DOLLAR BILL
in this advertisement
and mail at our
risk.

FREE
With all orders received during December we will include free one patented
Perfection Sandpaper
Holder.

By its use you can obtain ANY DESIRED ANGLE, pitch, bevel, mitre or side cut for rafters, planciers, moulding, sheeting or shingles INSTANTLY and with MINUTE ACCURACY. It is the most useful and indispensable tool to every mechanic connected with the building industry. The Gauge is made of metal and is practically indestructible. Size, 10 x 13 inches.

PRICE POSTPAID, ONE DOLLAR

WILLIAM BREMER COMPANY

Box N., JAMAICA, NEW YORK

because

IT'S SO EASY TO TAKE ORDERS FOR MY WATER

HEATING PLANTS CINCE I began this series of adver-S tisements to the contractors, which by the way was co-incident with a

general advertising campaign I have been Geo. C. Andrews conducting to get agents all over the country to sell our Hot Water Heating Plants and other equipments for modernizing the home. I have been really surprised at the large number of orders that have come in through these agents. In many cases these agents have gotten, without any apparent trouble, a 10 or 15 per cent commission on top of our regular selling prices, and done this in localities that are generally considered competitive. I simply mention this as an indication of the wide-spread popularity of the Andrews Systems, the merits of each being so well known that many will insist upon having an Andrews, and will positively accept no This is the thing that gives me the most pleasure

Repeat Orders Come Easy

under these conditions, and every time you take an order you can rest assured that this plant is going to plug for you long after you have forgotten the sale. The best evidence of this lies in the fact that we are users of the largest magazine space in such mediums as the Ladies Home Journal, and Saturday Evening Post for the advertising of heating plants, all of which advertising pays, and yet every year we get more business through the recommendation of users of our systems than from any other one source.

This Army of Users Will Work for You

and not cost you a cent, if you will only put yourself in position to take orders for these equipments. You are relieved of all responsibility of guaranteeing the plants; as each equipment is sold on 360 days' free trial backed by a bond.



Identify Yourself With a Growing Concern

One of the best investments that you can make in a business way is to associate yourself with a growing and established concern by recommending and using advertised goods of a national reputation. By recommending the Andrews equipments to your customers you not only show that you are abreast of the times, but your recommendation of quality goods inspires confidence in you and that, after all, is what we all want, because confidence is the basis of all trade.

Everything to Modernize the Home

Everything to Modernize the Home

is included in our stocks—Heating, Plumbing. Water Supply, Sewage
Disposal and Gas Lighting Systems. Each built to order and
shipped "knocked down" direct from "factory to your customer."
Big output, one small profit on each makes it possible for us to
sell your customer an equipment, which for actual efficiency, satisfaction, durability, and beauty of design, would cost 1-3 to 1-2
more if bought through your local dealer, and in which case you
pay a profit to the manufacturer, to the jobber, and to the
dealer and a high price to the labor of installation.

Interesting Book on Heating Free. If you are really
interested in the lines we manufacture, we will gladly
send you or to your customers, our 9x12, 72-page
book, which contains the most valuable information
published on "How best to heat and plumb the
home." This book is written in a most readable
and interesting way, and has more than four
illustrations to a page. It is free and
imposes no obligation, except your promise to examine it closely. Clip coupon
and mall to-day.

Andrews Heat'g Co.,
Minneapolis, Minn.

and to the valuable information of the valuable informatio

New Company Take Hold of "Pocket" Miter Box

We are informed that a new company has taken up the manufacture and sale of the Milks Pocket Miter Box, advertised extensively through our columns during the first months of this year and manufactured then by the Parsons Manufacturing Company. This company, through extensive advertising, showed from the orders they received that the tool met with the approval of the carpenters, but for financial reasons they were not able to make good and fill the large number of orders they received

The present company, known as The Parsons Tool Manufacturing Company, acquired the patents covering this handy tool the 16th of October, filed papers for incorporation on the 20th, and are equipping an up-to-date plant for the making of this tool and will be ready to fill orders after Dec. 1, 1911.

We have been informed that some parties who ordered this tool failed to receive them; and if any of our readers are of this number this new company will be glad to hear from them, giving date of their order and such other information as will be necessary in tracing same.

In taking over the patents covering this tool the present company did not assume any of the obligations incurred by the old company, but they will use their best efforts in assisting those who did not have their order filled in securing one of these tools. You will find on another page of this issue an illustrated advertisement of this tool. It is a tool that will fill the long felt want of the carpenters for mitering mouldings or timbers in places and under conditions where it would be impossible for them to take and use the common large miter box.

The Pocket Miter Box, as its name indicates, can be carried in the apron pocket and used on a scaffold or on a ladder with ease and saving of time. You will also find it very handy and accurate in putting down base boards, base mouldings, shoe mould, quarter round or cutting flooring, as you can take the tool with you and make the cuts necessary without taking your stick to a bench to cut in a long miter box. It is made of aluminum and weighs about 8 oz.

By Dec. 1st, The Parsons Tool Manufacturing Co., Parsons, Kans., will have a thousand or more on hand and will be able to fill orders upon day received.

The Measure of Merit

The average tool is like the average man. No one can tell its worth until it has proved itself. No one can tell whether its edge will stay sharp, firm and true when a hard knock comes, or whether it will nick or twist.

The man who values all tools by the same standard. and buys average tools over and over again, loses money that he could save by exercising a little care. In the old days he had no protection and had to buy his tools on faith.

There is a way, however, to judge a tool before it is used. For more than forty years, there has been a line of tools so good and so fine in quality, that every one is guaranteed by the makers, the Simmons Hardware Company of St. Louis, to meet every requirement and give the best of wear, or any piece will be replaced without cost to the owner.

In order to identify their tools the Simmons Hardware Company brand them with the Keen Kutter trade mark, known in all parts of the world as the mark of efficiency and quality. When a workman of any kind, or a farmer, sees that trade mark, he knows that the too! that bears it will more than meet his expectations. He knows that

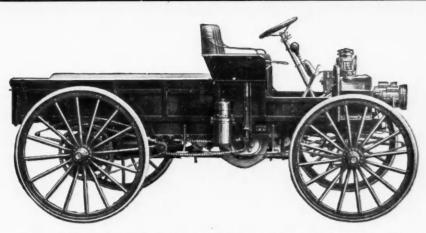
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Brings the **Biggest** Dividends to Any Carpenter or Builder

The International Auto Wagon is the most practical commercial vehicle you can buy. It will do all your light hauling in less time and at less cost than a horse-drawn vehicle. With it you can do all your necessary running around in one-third the time.

If you are a carpenter, contractor, or builder, you know from experience that tools, finishings, and working material must be on hand just when they are needed—or money is lost. With an

International Auto Wagon

there will be no delays—no unprofitable holdbacks.

Two trips after material can be made in the time required to make one with the horse-drawn wagon. This means both time and money saved.

The International Auto Wagon has solid rubber tires (no delays due to punctures), sufficiently high wheels for perfect clearance, and an air-cooled engine that can't freeze in cold weather. There are many other features that help to make it the most practical car for commercial purposes.

Why not find out more about the International Auto Wagon? Write for catalogue and further information.

International Harvester Company of America

(Incorporated)

70 Harvester Building

Chicago, U. S. A.



:

OUR SPECIALTIES

Interior Columns and Consols

Established Twenty Years

Catalog (FREE) if you ask for it.

A piece of Grille work a Colonnade or Consol adds to the beauty of a dwelling, makes it worth more to you if you live in it, and increases the selling value.

Compare our prices with others before mailing your order. If you will do so, we are sure to get the order.

Chicago Grille Works

828-838 Wells Street

CHICAGO, ILL.



Mr. Contractor and Builder

Why not equip the home or other building you are erecting with

Acetylene Lighting?

You can greatly increase your income by selling Davis Acetylene Lighting Plants, for new buildings, and during dull seasons for buildings already erected.

Write us for cost of equipping a building and for our terms as salesmen.

Davis Acetylene Company 90 Crawford St., Elkhart, Ind. any edged or handled tool, or any piece of cutlery that is marked Keen Kutter is the best his money will buy.

The man who uses a Keen Kutter axe knows that the handle is put in to stay, because it is held fast by the Grelner everlasting lock wedge. He knows that that axe is balanced with absolute correctness, and that the "hang" is perfect. He knows that his Keen Kutter axe will hold its edge and cut true and deep. So it is with his Keen Kutter hatchet or hammer, chisels, draw knife or planes. He knows that he can get the very limit of service out of any Keen Kutter tool from a lawn mower to a pocket knife.

Every Keen Kutter tool, of any kind, is thoroughly tested before the Keen Kutter trade mark is stamped upon it, and if it is not just what it ought to be in quality it is destroyed. This is done for your protection and their own. If Keen Kutter tools were turned out hit or miss, they could not hold their customers and sell the same firms year in and year out.

Suppose you bought three chisels before you struck one that would do all you required of it. You would pay three prices for one tool, and have two useless tools on your hands. If the chisel were a Keen Kutter you could trade it back for another without cost to you, and keep on doing it until you struck the right one. That is a guarantee that really guarantees something definite.

Suppose you paid a few cents more for your Keen Kutter chisel. The difference in quality would more than repay you, and you would only pay for one chisel, once.

Keen Kutter tools and cutlery are recognized as the finest made, in almost every hardware store, as is the famous Keen Kutter guarantee. But if your dealer does not carry them, you ought to write at once to the Simmons Hardware Company, St. Louis, Mo., and they will see that you get what you want.

"Picture Book" of Roth Motors

Roth Brothers & Company, Chicago, Ill., manufacturers of motors and generators, have ready for distribution an attractive "Picture Book" containing over forty views of Roth motors applied to various machines. Brief description accompany each illustration. Write for your copy.

New York Passes Law Compelling Use of Fireproof Booths for Picture Machines

The State of New York has followed the lead of Massachusetts, New Hampshire, Pennsylvania, Maine, Vermont, Connecticut and Rhode Island by enacting laws compelling the use of a fireproof booth or enclosure around moving picture machines. This is to do away with the possibility of fire in case the highly inflammable celluloid film used catches fire.

This law, effective July 24th, 1911, reads as follows:

"No cinematograph or any other apparatus for projecting moving pictures, which apparatus uses combustible films of more than ten inches in length, shall be set up tor use or used in any building place of public assemblage or entertainment, unless such apparatus for the projecting of moving pictures shall be enclosed therein in a booth or inclosure constructed of iron framework covered or lined with asbestos board, or with some equally strong and fire resisting material, and unless such booth shall have been constructed as provided in Section 210 of this article and the certificate in section 211 of this article shall have been issued to the owner or lessee of the premises wherein such booth is situated."

One of the first to see the need of this protection for moving picture machines and films and to build booths to conform to the requirements of the insurance authorities and inspection departments of the States which passed such laws was the H. W. Johns-Manville Co., New York, whose booths have



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Asbestos "Century" Shingle Roof — Eighth Church of Christ, Scientist-Michigan Avenue and Forty-Fourth Street, Chicago, Ill.— Architect, L. E. Stanhope, Chicago, Ill.

Asbestos "Century" Shingles "The Roof that Outlives the Building

The time to think about the durability of your client's roof is before you put it on-not after the repair bills begin to bother him.

Look over all the roofings in the market.

You'll find that only one is truly permanent — Asbestos "Century" Shingles, made of reinforced concrete.

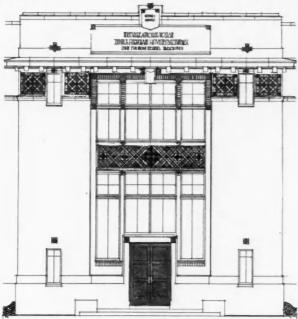
Asbestos "Century" Shingles are protected by basic patents. They are the only practical roofing made of reinforced concrete in the world today.

You can get Asbestos "Century" Shingles in shapes to suit any architectural style—in several sizes—and in three colors; Newport Gray (silver gray), Slate (blue black) and Indian Red.

Send for quotations, and booklet "Everlasting 1911".

The Keasbey & Mattison Company, Factors

Ambler, Pennsylvania Branch Offices in Principal Cities of the United States



A-TOUCH-OF-COLOR-FOR-CONCRETE

TILE offers a wonderful opportunity for adding color to the uniform surface of concrete in all kinds of construction. A tile decoration is both appropriate and durable, and the range of colors and designs offers the architect great opportunity for attractive designing. We are anxious to lay before any architect the wonderful resources of tile.

THE ASSOCIATED TILE MANUFACTURERS Room 19, Reeves Building, Beaver Falls, Pa.



Be the Man Who Gives Orders

Estimating, Plan Reading, etc.

You know the advantages of being able to read plans and to estimate, and the opportunities for promotion and prosperity that come to those with that ability. We can positively teach you, with our simply written, practical lesson. Hundreds of plans of buildings, in course of construction in Chicago, are studied from.

of plans of buildings, in course of construction in Chicago, are studied from.

If you are a bricklayer, mason, carpenter or builder, you need this course—it will bring you higher wages. If you are a foreman or superintendent, you need this course—it will enable you to become a successful contractor. If you are a contractor you need this course—it will help you to figure closer. It will eliminate mistakes and increase your profits.

The lessons are approved by experienced Chicago architects. We have partial courses to fit your individual need. If you have had previous experience. Start now on your journey to success. Don't say you can't do it—you can't don't say you haven't the time—take it; don't say you haven't the money—earn it as you study. Determine now whether you will advance in salary and position or let other men go ahead of you. Send for free folder, now.

CHICAGO TECHNICAL COLLEGE

654 ATHENÆUM BUILDING, CHICAGO, ILLINOIS Short resident courses in our Chicago school in Architectural, Mechanical and Structural Drafting. Low tuition. Day and evening classes. Ask for catalog X If interested in the resident course.

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DUT the wonderful Perfection portable kerosene engine in your shop—the difference in your pay-roll will soon
cover its cost. Never gets sick, discontented or restless—
just plugs away day in and day out doing the work of three
men with never a complaint. Does a hundred things about the place quicker and better than manual labor could do them.

Perfection Portable Kerosene Engine

is the simplest, most compact engine made. That's because it's built by skilled automobile men, with years of engine experience. And the principle is right. The kerosene is drawn in a light film through the carburetor, vaporized and having the same energy as gasoline. And kerosene is from 6 to 16 cents cheaper than gasoline. The Perfection works equally well with gasoline, distillate or naphtha. Call on your near-est dealer today--let him explain our great 15-day free trial offer or write us direct for our big free engine book. Sizes and types to suit every purpose.

FREE Advice on Power Problems

If you're in doubt about the quantity of power you can use profitably, or the kind of engine to buy, write your ques-tions on a post-card and mail it to our Chief Consulting Engineer. He will give you, absolutely without charge or obligation to you, unprejudiced advice about your prob-

lems that may mean a big saving to you. Learn how easy it is to make a cheap transmission layout that will help you to run several machines at once with a single engine. Write today to

Chief Consulting Engineer,
Caille Perfection Motor Company
233 Second Avenue,
Detroit, Mich.





The Carpenter's Greatest Aid to Smooth and Rapid Work

Carborundum Sharpening Stones

JUST go to your hardware dealer, or write us direct for one of these wonderful sharpening stones—then begin your day's work by sharpening your plane bits, chisels, or other edge tools—note how quickly and easily the Carborundum stone brings the tool to an edge, it cuts the edge on—doesn't merely rub it on—gives an edge that will stay keen and smooth longer. Carborundum stones are always clean and free cutting, they don't fill or glaze. You can get them in any grit, shape, or size; their use means better conditioned tools—better work.

Carborundum Round Combination Bench Stone,
No. 107 - - - - - - - \$1.00
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Carborundum Pocket Stone, No. 149 - - .25

From your hardware man or direct.

The Carborundum Company

NIAGARA FALLS, N. Y.

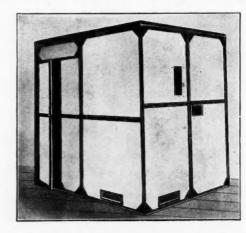
Branch in London, England



been tested also and approved by the New York City building department. These booths are known in the trade as "J-M Transite Asbestos Wood Booths."

The framework of these booths is of heavy angle irons or tees on which the asbestos wood panels are mounted, and when set up, the booth can be painted and decorated in keeping with any style of interior finish.

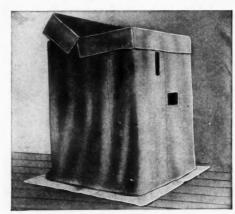
These booths are made in two styles, stationary and semi-



J-M Transite Asbestos Wood Booth for Picture Machines

portable. The permanent or stationary booth is shipped "knocked down" and is provided with a door and window shutters, which close automatically in case of fire. Also, when desired a complete ventilating system can be furnished for this booth, including galvanized iron pipe flues and an exhaust fan. In the semi-portable booths, the asbestos wood panels forming the walls and roof are interchangeable, and are marked so that the booth can easily be set up in an hour's time by any carpenter.

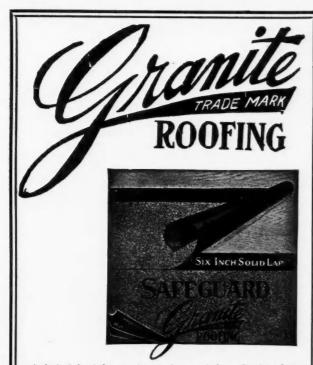
This concern also make a portable tent booth, which consists of an asbestos cloth covering in three pieces, forming the top, sides and flooring, over an iron pipe framework. The cloth, which resembles heavy cotton duck, is made wholly of asbestos, and is furnished plain or painted, or sized and tinted like asbestos fire curtains. A hinged trap affording



Portable Tent Booth of Asbestos Cloth

ventilating space is furnished with this booth, which closes automatically in case of fire. This booth is easily taken down and set up in a few minutes, as the frame is made with socket fittings and the asbestos cloth can be folded into a compact bundle. When packed for shipment, this booth weighs less than 160 pounds.

An attractive booklet illustrating and describing these asbestos booths, curtains and other theatre necessities, is being sent out by the H. W. Johns-Manville Co., a copy of which they will send on request to anyone interested.



A six inch lap is better than a three inch lap. It gives better protection against leaks and permits nailing down on the under sheet only, so that no nail heads appear on the surface. Otherwise this is the same Granite Roofing that we have sold for 26 years for use on great factories. It is immune from damage by coal smoke or cinders, and it has a sea grit surface which makes painting entirely needless. Behind it is a reputation that has Passed the Quarter Century Mark.

EASTERN GRANITE ROOFING CO.

19 Battery Place, New York

Our Improved Union Mitre Box

We claim and believe has many important advantages over any box manufactured. This space is too ex-



pensive for us to describe the many features that will appeal to you so strongly.

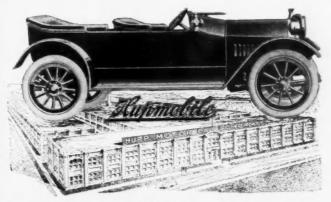


Send a postal for illustrated catalog fully describing this and our Floor Scraper.

Dosch Mfg. Co.

BRIDGEPORT

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Hupmobile Long-Stroke "32" Five Passenger Touring Car \$900

F. O. B. Detroit, including equipment of windshield, gas lamps and generator, oil lamps, tools and horn. Three speeds forward and reverse; sliding gears. Four cylinder motor, 3½ inch bore by 5½-inch stroke. Bosch magneto. 106-inch wheelbase. 30x3½-inch tires. Color—standard Hupmobile blue.

The new touring car will be first exhibited at the Grand Central Palace, New York, Jan. 10-17; and subsequently at the principal automobile shows throughout the country.

A totally new idea of what you ought to get for \$900

A new and larger Hupmobile which immediately thrusts upon your attention a score of tangible superiorities which set it in a class apart from cars of its price.

A five-passenger Touring Car for \$900 which rejects every characteristic of commonplace construction; and makes clear its invasion of the field above that price; by points of difference and departure which no motorist can mistake.

Evolved out of the experience which has built thousands of the Hupmobile Runabout—the quality car today, as it always has been of the runabout class.

Designed by E. A. Nelson, Chief Engineer of the Hupp Motor Car Company since its inception, and designer of the original Hupmobile Runabout. To him and the skilled shop organization which has continuously maintained, we owe the inimitable lines, the marked simplicity, the efficiency and the high quality of workmanship incorporated in the Runabout; and

Impressed with the same strong individuality as the Runabout; and still further removed from comparison by:—

First, the small-bore, long-stroke motor.

still further removed from comparison by:—

First, the small-bore, long-stroke motor.

Second, the body design and construction which attains the purpose of the "underslung" and avoids all of its disadvantages; and Third. The Americanization, after close study abroad, of invaluable engineering principles entirely new to this country.

These highly specialized features speak so plainly of greater structural soundness; more progressive engineering principles; and costlier and more careful shop practice; that it is obvious they proclaim a product without precedent at the price:

Small-bore, long-stroke motor—3½x5½ inches—60 per cent more pulling power for mountain work and heavy roads; 4 to 50 miles of speed; ability to pick up quickly without feeling the weight of the car, or throttie instantly to a walking gait.

Unit power plant.

Cylinders cast en bloc, with three bearing crankshaft (found only in other cars selling upward of \$2,500) instead of two. Bearings extra large, having bronze back, babbit lined.

Valves enclosed by pressed steel cover, keeping oil in and dirt outnoiseless, minimum wear, minimum adjustment.

Thirteen-inch multiple disc clutch, action positive, smooth and easy. Transmission gears of 40 H. P. size, run slowly and quietly.

Full floating rear axle, amply strong for a seven-passenger car. Aluminum crank and gear case; drawn steel used in parts where lightness and strength are requisite.

4½x8½ Photogravure Free.

Write for detailed description and the 4½x8½ photogravure of the new touring car.

HUPP MOTOR CAR CO., 1255 Jefferson Ave., Detroit, Mich.

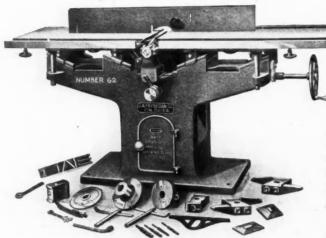


Hupmobile Runabout—\$750 F. O. B. Detroit, including top, wind-shield, gas lamps and generator, three oil lamps, tools and horn. Four cylinders, 20 H. P., sliding gears. Bosch magneto. In the new Hupmobile plant, now nearing completion, which will have when finished a capacity of 15,000 to 20,000 cars a year, the Runabout—always a car of unprecedented popularity—will continue to occupy the same large part in our manufacturing plans that it does at present. Hupmobile Coupe—Chassis same as Runabout—\$1,100 f. o. b. Detroit. Hupmobile Roadster—Chassis same as World Touring Car—\$850 f. o. b. Detroit.

A Universal Woodworker

In the woodworking shop of every progressive carpenter, contractor, builder or retail lumberman, will be found a Universal woodworker.

This machine will directly produce a revenue sufficient to make it pay for itself in a short time, and in addition



J. A. Fay & Egan Co.,'s., No. 62 Universal Woodworker

enables the progressive owner to turn out just what he needs, and when he needs it; keep his men busy in bad weather and off seasons and increase his business by making it possible to take his contracts at a lower figure than his competitors who still depend upon the planing mill.

J. A. Fay & Egan Co., after a careful and exhaustive study of the needs of this class of trade have designed a universal woodworker especially to meet the requirements. This machine is shown on this page and will be found especially meritorious among carpenters, contractors, builders and retail lumbermen because of its simplicity. The manufacturer's chief aim in the construction of this

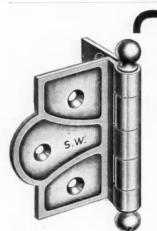
machine was simplicity of construction so that any ordinary employee could operate it.

This is undoubtedly a great machine where one machine is required to do a large variety of work. In fact, the work that may be accomplished by this machine is practically unlimited. It will plane out of wind, surface straight or tapering, rabbet door frames, rabbet and face inside blinds; joint, bevel, gain, chamfer, plow; make glue joints, square up posts, table legs, newels;

raise panels, either square, bevel or ogee; stick beads; work circular mouldings, etc., rip, cross-cut, tenon, bore, route, rabbet, joint and bead window blinds; work edge mouldings, etc. In fact, its name, "Universal Woodworker," well describes its uses, and it will be found a whole woodshop in itself.

A machine of this knd well fills the requirements of the term "efficient," as it seldom stands idle; for when through with one task it can be instantly changed to do something else.

The manufacturers, J. A. Fay & Egan Co., 545-565 W. Front St., Cincinnati, Ohio, have just issued a handsome booklet, containing two large photographs and full description of this machine, together with a number of illustrations of the work done on it, which can be obtained free on request and will prove of great interest.



STANLEY'S

No. 160

Orname ntal Surface Butt

UNEQUALED IN QUALITY

Time and Labor Saved and the Owner Satisfied

With these butts it is not necessary to mortise the door, as the ornamental leaf screws on the surface.

The Butts can be changed to either right or left hand by simply unscrewing the slotted tip and reversing the pin. A screw driver is enclosed with each box that fits the slot in the tip, and can afterwards be fastened on your key ring.

> Write us for a Handsome Booklet of Wrought Steel Hardware

THE STANLEY WORKS

BRITAIN CONN. CHICAG



Have You Had Your Sample?

THERE is a free sample of Utility Wall Board and a handsomely illustrated book of interior designs waiting for every reader of the American Carpenter and Builder.

If you havent had yours

Write for It Today!

Ten thousand carpenters and builders all over the country are using **Utility Wall Board** regularly—They are making more money—Their work is easier and their customers are better pleased as a result.

Utility Wall Board is extremely tough and durable—Takes the place of lath and plaster—Is easy to put up and makes a wonderfully attractive wall or ceiling when it is up. Positively moisture-proof—Will not shrink or warp—Lasts as long as the house does.

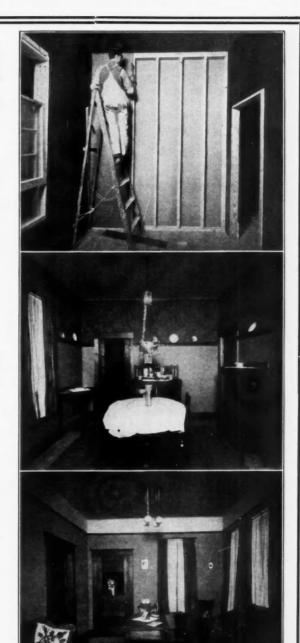
Every carpenter and builder needs it every day of his life.

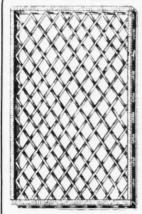
Write today for your sample.

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Wire Window Guards,

Railings, Signs, Etc.

Manufactured by

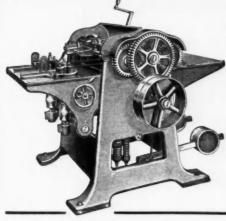
McLaren Brothers,

337 THE ARCADE

Cleveland

Ohio

Architectural and Ornamental Wire and Iron Work



A high grade modern

WOOD WORKING MACHINE

for Contractors, Builders, Planing Mills and general use.

Many exclusive features

Send for Catalog and get posted. It will pay you.

CORDESMAN, MEYER & CO. 41-45 Central Ave. CINCINNATI, O.

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Let us help you

We have prepared a folder showing successful color schemes and fashions and colors for 1911 which we will send free to any builder, contractor or carpenter.

It gives an idea of the handsome effects received by using

Lowe Brothers **HIGH STANDARD** Liquid Paint

and other products. Try "High Standard" and demonstrate its economy. Practical tests show it covers more square feet to the gallon and wears longer—hence is most economical. Forty years on the market. See our nearest dealer about the supply. Send for the color folder at once, telling us how and where you buy.

The Lowe Brothers Co.



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In the booklet "Simonds Guide for Carpenters" you are told some of the true facts about the very high quality of Simonds Hand Saws. Made of Simonds Steel. You are also given a mass of useful Carpenter's information. A copy mailed FREE if you mention this paper and write today.

Simonds Mfg. Co.

FITCHBURG, MASS.

THE DENNIS "CLINCHER" FELT WEATHER STRIP

PATENT PENDING



Specify The W. J. Dennis

Clincher Felt Weather Strip

NOTE - NAIL PASSES THROUGH BOTH MOULDING AND FELT.

If You Want the Best Made

Manufactured only by

2226 W. Lake St., Chicago W. J. Dennis & Co. Free Sample to any address for your Hardware dealers' name.

"Red Devil" Chain Drill

New appliances and devices for lightening and simplifying hand labor keep on the increase.

Drilling attachments for hand braces are not new. Many of these attachments have been put on the market and some of them have met with some success; but the majority of them have been dismal failures.

The Smith & Hemenway Co., No. 150-152 Chambers St., N. Y., are putting on the market the "Red Devil" Chain Drill for use with a bit brace, as shown in the illustration.

This attachment is so compact, simple and practical that it has met with instantaneous success, and has been very highly commended by several SHEET STEEL hundred master mechanics who have used it during the past vear.

The "Red Devil" Chain Drill is an attachment to be used wherever pressure is required, as in drilling steel or iron "Red Devil" Chain Drill in girders, iron tanks and cylinders, slate, stone, marble, etc.



Use for Drilling Steel

It consists of an iron yoke with a ball-bearing journal through which a threaded steel spindle works. A "Giant" Chuck with alligator jaws for round or square shank drills is fitted to one end of this spindle. The other end of the spindle is square tapered to fit an ordinary brace. The speed of the spindle may be regulated by a set or thumb screw in the voke.

One end of the steel chain is permanently fastened to the yoke. This chain is used as a clamp or for pressure by looping it around the material to be drilled and fastening it in the groove provided on the opposite side of the yoke, as shown in the illustration. The "Red Devil" Chain Drill is practically a portable drill press. It weighs but two pounds and can be put in the tool bag or box, and is especially suitable for metal workers.

Old and Reliable Hardware Manufacturers

The McKinney Mfg. Co., of Pittsburgh, Pa., whose advertisement appears on another page of this issue, is one of the largest and oldest manufacturers of builders hardware in the country, having been in business for nearly 50 years. Their goods are known for quality. Builders and dealers can feel satisfied that goods of this firm's manufacture, stamped with their well-known Trade Mark, are of the highest quality and finish.

Their Anti-Friction door butts, fitted with patented Non-Rising pin, is filling a long-felt want in the building line.

The Non-Rising pin obviates all the troubles and unsightliness of pins sticking out of butts, as is the case with the old style ordinary butts. The anti-friction washers are made of a special metal which they have developed and perfected after long experimentation and at a heavy cost, and which has successfully withstood the severest tests to which it could be subjected.

The Butts have no delicate parts to become deranged or lost. They require no adjustment-need no oilingwill permit the heaviest doors to swing easily, freely and noiselessly and will not wear away at the joints.

They manufacture a number of other articles also of special interest to the building trade.

Mr. DEALER

IN ACCOUNT WITH

DECO-VENEER CO.

INDIANAPOLIS

Terms: 2% 10: Net 30 Days

To Mdse.

MATERIAL COMPLETE FOR

DINING ROOM (15'x12')

Total sq ft. excluding openings, 210 ft., 6 ft. high.

IN SOLID MAHOGANY DECO, (Or BEAUTIFUL AMERICAN WALNUT) Including Cap. Base, and Strips. Net 45 30

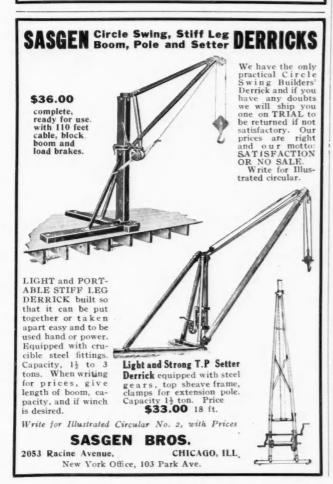
This Room in Plain Oak, \$31.65]
Or in Circassian Walnut, 63.65

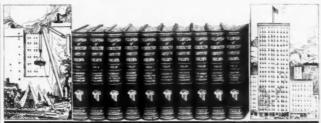
Compare These Prices with Mill Work

Stock Sizes: 12, 16, 18, 20 and 24 inches by 3, 4, 5, and 6 feet insure minimum waste. A sample order will convince you that Deco-Veneer makes wainscots in moderate-priced homes possible and practicable.

We Sell to Dealers Only

Deco-Veneer Co., Indianapolis





FROM FOUNDATION TO FLAGSTAFF

Don't stick along at an under job through all the best years of your life. Don't let the humdrum drudgery of every-day routine CRUSH your ambition. Don't be satisfied with merely pushing a saw and driving nails. Learn to PLAN as well as to work—to use your BRAIN with the same skill that you use your hands. Learn to fill a BIG-SALARIED job—the kind of a

Learn to fill a BIG-SALARIED job—the kind of a job that hundreds of other men, with no more natural ability than you, are filling with ease and success.

HOW YOU CAN LEARN MORE AND EARN MORE

You can MASTER EVERY DETAIL of your line of work. EVERY BRANCH of building construction, EVERY ANGLE of architecture and carpentry—can do it in your spare moments and at almost no expense at all. You can have the knowledge and experience of over FOUR SCORE EXPERTS at your command ready for instant use whenever you want it—can fit yourself to fill any first-class position above you that you desire—simply by allowing us to place in your hands this great ten-volume set, without your sending us one cent in advance.

THIS CYCLOPEDIA OF

Architecture, Carpentry and Building

is the most exhaustive, comprehensive and practical work on the building trades that has ever been published. It covers every detail of building construction from foundation to flagstaff, from common carpenter work to reinforced concrete and steel, from masonry to heating and ventilation; from specifications and estimates to building laws and superintendence. It covers all the PRACTICAL things that you WANT TO know, all the things that you've GOT to know if you're going to be a success. It contains over 4,000 drawings, full page plates, diagrams, etc., has 4,760 pages, is bound in handsome half morocco and printed on special paper in large clear type. No CARPENTER, CONTRACTOR or BUILDING OWNER can afford to be without it a single day.

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just what they are before you send us a single cent. Look them over carefully at your leisure. Keep them for seven days before you decide whether you want them or not, and then if you don't believe that each volume is actually worth more to you than the price of the entire set, send them back at our expense and the transaction won't cost you one penny. If you do decide to keep them, our charge will only be \$24.80, spread out thin in easy pavments of only \$2.00 a month. We don't ask you to buy these books on our description of them. We don't ask you to trust our judgment. We simply ask you to get the books and see for yourself.

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New Kanneberg Metal Tile

In this era of metal building construction when iron beams, metal sides, metal lath, and metal ceilings have so extensively displaced wood and other materials, it is fitting and natural that metal roofing should assume its place of importance. The advantages of metal in building construction have been established and in no other article are these advantages so pronounced as in roofing.

Roofing like all other parts of metal constructions has had acknowledged deficiencies and has undergone periods of slow development to its present stage of perfection. The Kanneberg Roofing & Ceiling Co., Canton, Ohio, are now offering their Metal Tile as the culmination of the most critical and careful investigation and experimenting. and the application of the knowledge gained by their experience of twenty-five years in the manufacture of sheet metal goods.

Kanneberg's sheet metal products have for two decades occupied a position of pre-eminence for excellence in quality and design; but we believe that they have perhaps never offered an article in which greater confidence in its absolute perfection could be placed than in this metal

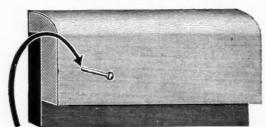
We want to advise builders, owners or others interested, to write for their new catalog "E." It contains much interesting and valuable matter besides demonstrating the superior features of their Metal Tile.

Address the Kanneberg Roofing & Ceiling Co., Canton, Ohio.

Dennis "Clincher" Felt Weather Strip

The successful business man buys the best goods obtainable. W. J. Dennis & Co., of Chicago, are offering the trade a "clincher" felt weather strip which they claim is the best that has ever been offered to the trade. They say that a trial order will convince any carpenter or builder.

The Dennis (Clincher) Felt Weather Strip is claimed to be the most practical and durable strip made. The felt, which is extra heavy, is glued to the bottom of the moulding,



Note that Nail Passes through Both Moulding and Felt

and the nail used to apply the strip passes through both moulding and felt. This feature assures complete satisfaction, and makes the strip much easier to apply.

The mouldings are made in two finishes (oiled finish, imitation walnut), or (shellaced polish, imitation oak or ma-

Modern Method of Fitting Fancy Sash

In years gone by it was necessary when making up diamond light or fancy sash, to fit all the joints by hand, whittling out the shape with either a jack knife or chisel. This method required a great deal of patience and time, and the fit obtained was usually so poor that considerable putty had to be used to make the joints look well. Today, however, this method is very rapidly disappearing, due to the bringing out of a machine designed especially to do this work, which is illustrated on page 100.



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Attracts Your Attention Immediately and Holds Your Admiration Permanently

Builders and owners use OAK FLOORING, because it is the one flooring that women of today want. There are reasons. OAK FLOORING will harmonize with any kind of furniture, interior trim or any decoration scheme. It imparts an air of refinement and elegance. In color, it is rich and cheerful.

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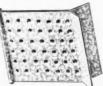
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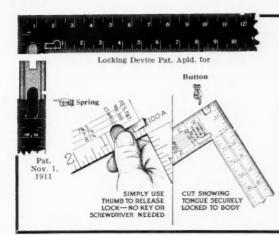
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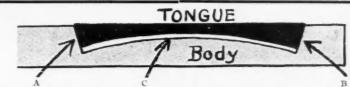
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and How it is Constructed so it Will Remain True

The bevels at point A and B are so slight they act the same as a square shoulder and are machined perfectly square with edge of tongue and body. The clearance at point C allows tongue to settle down as wear comes in taking square apart, thereby producing constant accuracy. End of tongue springs down under a button and is held down at other edge of body by a very rigid spring. Rust proof canvas case with each square.

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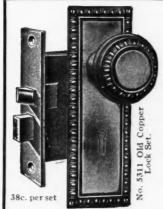
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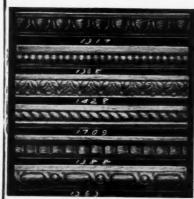
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ARE OF A COOL, GRAY SLATE COLOR

And have all the Durability of Asphalt—the Fine Appearance of Slate and the Light Weight and Low Cost of Wood Shingles. Laid with regular Shingle Nails, the same as Wood Shingles. NEVER REQUIRE PAINTING.

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A Beautiful Ceiling

The illustration above conclusively proves that a modern fire-retarding and durable ceiling need not necessarily be ugly or unsightly merely because it is constructed of metal.



of which the above is a typical example, combine beauty, utility and durability in a manner found in no other form of ceiling.

Berger ceilings are manufactured from high-grade sheet steel, deeply embossed with classic designs.

They are arranged in interchangeable panels, so that many different patterns of ceiling may be built from the eleven basic designs.

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We also manufacture black, galvanized and painted roofing, eaves trough, hangers, conductor pipe, metal lath, metal lumber, sidewalk and vault lights, etc.

It consists of a base casting with column upon which is mounted the face plate and swinging tables supporting the sash bars.

The column and base are of the best possible design to secure rigidity and strength. The base casting rests on three points, giving it a solid bearing on the floor, however rough and uneven, and is made heavy enough to stand firm without being screwed down.

The face plate is of special design and carries swinging tables which can be clamped at any desired angle in relation to the cutters, by hand wheels at the back side of the plate. It is accurately machined, and contains grooves to receive a set of stops, engaging with the "spring pins" in the ends of the tables; which enables one to set to different angles and afterwards return to the same position without any delay in resetting.



The American Sash Trimmer

This plate is also graduated on each edge to locate the tables instantly at the angles of 30, 45, 60 and 90 degrees.

On the tables are wooden bed pieces made of selected, close-grained, hard wood, which are grooved out to fit the sash bar perfectly and prevent any splintering of the work when cutting at any angle.

The face plate also carries two special stops for use in fitting up curved work; and these can be set to support the curved pieces at exactly the right angles to make perfect joints. The table can be swung below the center, if necessary, to cut the right way of the grain, and pieces can be fitted in a moment that would otherwise require lots of time.

The cutter head is accurately machined, holds the cutters in correct position and is adjustable for wear.

It is operated by a foot treadle and is provided with a



Wet Process is Right. Face down is Right. Three blocks at a time is Right. Triple Tiering is Right. Damp Curing is Right.

The Mogul Invincible Block Machine

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It is 46 inches long and will make three 16" or two 24" blocks at one operation. It makes sills, caps, copings, rails and steps, faster and better than a special sill machine. It has every adjustment that any other machine has and many that no other machine has

PRICE-Machine and Outfit, \$75.00

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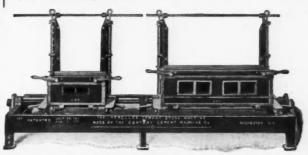
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The man who is about to take up the manufacture of concrete blocks, should exercise the greatest care in selecting a block machine. The biggest mistake to make is to buy a small machine that will always remain a small machine. Why not buy a machine large enough for your immediate needs and capable of being expanded to make more and larger blocks as your business expands.



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We have just issued a little book full of information. Send for it today.

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BUILDING **BLOCKS** BRICK **PORCHES** CHIMNEYS DRAIN TILE SEWER PIPE SILO BLOCKS AND OTHERS

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wooden or

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It isn't exactly a catalogue because it gives you the cost of making concrete Blocks, Bricks, Porches, and Chim-neys. It tells all about the profits in making Drain Tile for farmers. The advantage of drainage, etc.

You ought to have this book if you are interested in concrete. Sixty-four pages of illustrations and interesting reading. Send at once, today, a postal will do.

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The Myers New-Way Adjustable Tandem Door Hanger

Is adjustable to and from buildings and permits the door to be raised or lowered as desired. This is a very important feature in cold weather when the ground is frozen and heaved up. It is absolutely dust proof and can be adjusted to keep out all snow and rain. Owing to its construction it will carry a heavier load than any other style tubular track. Another very important feature is its flexibility which permits the door to pass over

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Trus-Con Pressed Steel Inserts for Supporting

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Trus-Con Joist Hangers are made from open hearth steel plates, and are proven by actual test to be the strongest on the market. Note the bulbshaped reinforcement at upper angle.

We also furnish Post Caps Post Bases, Wall Plates and Base Plates made in rolled steel, malleable iron, or cast iron.

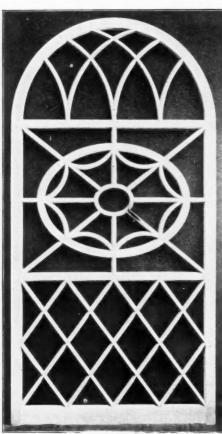
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STANDARD LENGTHS

TRUSSED CONCRETE STEEL CO., 344 Trussed Concrete Bldg., Detroit, Mich.



Work Done on the American Sash Trimmer

strong spring of proper length to insure uniform tension the entire length of the stroke.

This foot treadle is made amply strong for all work and has two holes at the rear end where it is pivoted, so that the pin can be changed to give double the leverage, if you desire it, when cutting hardwood bars with wide cutters.

We now come to the most vital part of the machine, the cutters, which as you will see from the cut, are mounted in the machine like the sides of the letter "A," and have the formed portion at the lower ends.

These cutters are made up especially to match each customer's shape of sash bar, and the recess which they make in the end of the sash bar makes a perfect fit with the sash bar of the same pattern; it makes no difference to what angle the piece may be cut. Plain cutters can also be furnished to use in mitering, in which case the tables of the machine are set at 45 degrees. Special cutters can also be furnished which will leave a short tenon on the end of the sash bar if desired, which is very convenient when fitting up mortised sash.

This machine enables the user to turn out as much work in one hour as in nearly half a day in the old way, which means to him all the difference between doing this work at a profit or a loss; and sending out a nicely finished job, in place of one that is unsatisfactory to his customer.

This machine is known as the American Sash Trimmer and is said to be the only machine of its kind being manufactured today; it is the result of over ten years' experience in building machines for this work, during which time thousands of them have been sold and are now giving unequalled satisfaction.

It is made by the Heald Machine Company, Worcester, Mass., who are the originators and sole manufacturers. They will send full information on request.

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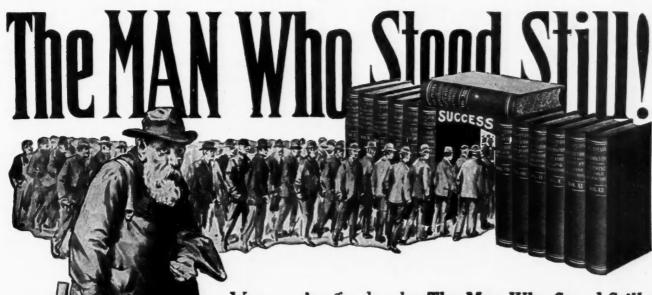
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interesting manner."

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The accompanying cut illustrates a novel tool recently placed on the market by the Standard Tool Supply Co., No. 42 W. 15th St., New York City. The tool is designed for driving and setting small brads and nails that are too short to be conveniently grasped between the thumb and finger. It will also drive and set brads and nails in places inaccessible by ordinary methods. The tool consists of a plunger sliding in a tube provided with a spring for limiting the upward movement of the plunger and it also serves as a friction drag on the plunger. The driving end of the plunger is permanently magnetized and all parts that come to any wear are hardened and tempered in the most approved manner.

The tool is made in four sizes, full particulars of which will be found in our advertising columns.

The "Lightning" Line

This is the name of a readable little publication which is to be issued monthly by the J. A. Fay & Egan Company, 545-565 W. Front Street, Cincinnati, Ohio. No. 1, Volume 1, has just come to hand, and we are informed by the J. A. Fav & Egan Company that they will be glad to mail a copy of it free each month to every reader of the AMERICAN CARPENTER AND BUILDER interested in it. The purpose of the periodical, as stated, is to give owners and operators Brad Set of wood-working machinery in all its branches, quick advice as to what is new in this line, and to give it in an

Key to the Steel Square

This is a handy little instrument suitable for carrying in the pocket and should be in the possession of all who have work to do in angles. It can be referred to in a moment's time to find what figures to use on the common steel square to obtain any angle desired. It gives roof pitches from one to twenty-four inch rise to the foot run, also any angle in degrees. It is based on the fundamental principle of steel square rafter framing. There can be nothing contained in so small a space that will give the genuine boiled down information as does this little instrument.

It is the work of Alfred W. Woods, who is a recognized authority on the use of the steel square.

It is for sale by the American Carpenter and Builder. (See advertisement on another page).

Special Hack Saw Outfit

C. E. Jennings' new special Hack Saw Outfit No. 177-6 is illustrated herewith. It gives you a saw suitable for every purpose for which a hack saw is needed. Frame is steel, full nickel plated, and is adjustable to hold from 10 to 14-inch blades. Faces blades to four different angles and is instantly adjustable to hold different length blades.



Blades are said to be of highest quality, and tempered very hard. Outfit consists of frame and 6 blades, assorted fine, medium and coarse teeth, and in length, assorted from 10 to 14 inches. Sold by C. E. Jennings & Co., 42 Murray St., New York, who will send complete information to all interested on request.

The Material of Strength, Beauty and Service FOR ROOFING AND SIDING

Residences, Factory and Business Buildings, Summer Homes, Cottages, Garages, Barns, etc., of Frame, Brick, Stone, Concrete, or other construction. It's Different.

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It makes the best walls and ceilings. Dry, warm, fire resisting and moisture proof.

Compo-Board walls will outlast lath and plaster. Will not crack, crumble or fall off. Can be easily put on without waste of time waiting for plaster to dry.

They always look well. No ugly blotches where moisture has gathered. No unsightly sears where the wails have been patched. Will take paint, paper or kalsomine perfectly.

In addition to being a perfect wall lining, Compo-Board can be used as a back plaster, for partitions, for lining summer cottages, barns and poultry houses. It has many uses around the house and in the office and factory.

Compo-Board is made of strips of thoroughly dried lumber matched together and well glued. These strips are then covered with a specially prepared moisture proof paper, which is emented under intense heat and heavy pressure. This makes a wall lining that will last indefinitely.

Can be had in strips four feet wide and one to 1s feet long, any length you want in even feet. Send for Sample and Booklet Fully describes Compo-Board and its many uses and advan-ges and the sample will show you what it is. NORTHWESTERN COMPO BOARD CO. Minneapolis, Minn. 5777 Lyndale Ave. No. The border of this advertisement is a cross section view of pmpo-Board.

CT. FRANCIS HOSPITAL, Colorado Springs, Colorado, is a very fine building, as this photograph shows. expense or care was spared to make it THE BEST AND MOST SANITARY hospital in the West. After exhaustive competitive tests, the authorities decided to roof it with THE BEST COVERING FOR ROOFS KNOWN-for

Walter's Galvanized Metal Shingles

Last!



INVENTED AND PLACED ON SALE BY THIS COMPANY IN 1885

Here is a sample of the roofing accepted by this Hospital and by thousands of other public and private builders. IT WAS THE ORIGINAL DESIGN OF THE INVENTOR IN 1885 AND IS THE FIRST SHINGLE COATED WITH PURE ZINC EVER MADE. Hand dipped so that every crevice is FILLED. No chance for rust to creep in EVER. Send for free sample and confidential information. Might as well have THE

NATIONAL SHEET METAL ROOFING COMPANY

Inventors of the FIRST Metal Shingle JERSEY CITY, NEW JERSEY

Middletown, Ind., Nov. 6, 1911.

We Wish to Say a Word in Praise of Our Coltrin Mixer"



The Knickerbocker Co., Jackson, Mich.

Gentlemen: Gentlemen:

We wish to say a word in praise of our Coltrin No. 7 Mixer. We have been doing an excellent business and feel that much of our success is due to the machine which is giving satisfaction in every respect. In our estimation and experience there is no mixer so well adapted to the mixing of concrete as the coltrin.

Very truly yours,

MIDDLETOWN CONCRETE WORKS.

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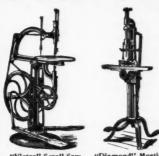
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Special attention is called to the weather strip of the Ford Manufacturing Company, 120 Burns Block, Holyoke, Mass. The advantages of this weather strip will be quickly appreciated by all practical carpenters and builders. The point is made in regard to this weather strip that it contains no rubber, felt, or metal, and so will not corrode, rot or get moth-eaten. With its use windows are made practically air tight.

Ford's all-wood weather strips have been in use for years and have given full satisfaction. The manufacturers desire to arrange with a wide awake man in every locality to act as their agent for this weather strip. We understand they have a very attractive proposition to offer readers of the American Carpenter and Builder.

New Edition Henricks' Commercial Register

The 20th annual revised edition of Hendricks' Commercial Register of the United States for Buyers and Sellers has just been issued. Established in 1891, it has been published annually since that time and is the most complete work of its kind in existence. Its aim is to furnish complete classified lists of manufacturers for the benefit of those who want to buy as well as for those who have something to sell. It covers every branch of the architectural, engineering, electrical, mechanical, and kindred trades and professions. It establishes a direct link between the buyer and seller.

The present is by far the most complete edition of this work so far published. The 19th edition required ninety-nine pages to index its contents, while the 20th edition requires one hundred and eight pages, or nine additional pages. As there are upwards of four-hundred classifications on each page, the nine addition pages represent the manufacturers of over three



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A tool that will DRIVE and SET brads in places that would be inaccessible without it and indispensable to the Pattern Maker, Picture Framers, Cabinet Maker, Electrotyper or Automobile Body Trimmer who once uses it. The tool is made in four styles: No. 1 takes No. 20 and No. 18 brads up to 3/4 inch long. No. 2 is made special for mounting Electros. No. 3 takes No. 16 brads and lace tacks, and is popular with Automobile Body Trimmers. No. 4 takes No. 16 and No. 14 brads up to 13/8 inch long. Nos. 1, 2, 3 retail for 25c each, and No. 4 retails for 50c.

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The Greatest Time and Labor Saver.

Does the complete job the quickest. The easiest to operate. Cuts in any kind of wood. Any length or depth of mortise. No exaggeration in our statements. Send for descriptive circular.

Our Butt Mortiser and Rule Gauge are handy little devices. Sent for 75c.

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SEE THAT BEVEL

After once setting the cutter for any given sized hole, the mechanic can bore Any Number of Holes and Every hole will be the Same Size.

By means means of the micrometer screw the cutter can be instantly adjusted to one thousandth of an inch.

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Special Information regarding our C. F. Jennings' Arrows Bits.

The cutters are graduated in 32nds of an inch. By noving the cutter 1-32 in. the diameter of the adjusting screw will move the cutter 1-32 in. the diameter of the bole is increased 1-16 inch; or one-half turn of the micrometer adjusting screw will move the cutter 1-32 in. and increase the size of the hole 1-16 in. The gauge mark on the cap indicates to the mechanic where to set the cutter from which the hole was started and bore until the hole is finished.

SEE THOSE TEETH!

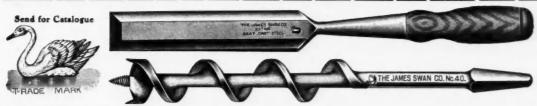
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Mechanics' Tools, Augers, Auger Bits, Draw Knives, Chisels, Hollow Augers. Gimlets, Boring Machines, Gouges, Screw Drivers, etc.



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Our curved silo machine produces a silo which is water-proof and frostproof, greatly improving the quality of the ensilage. The most economical and durable construction in the world.



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thousand articles, none of which have appeared in any previous edition. The total number of classifications in this book is over 45,000, each representing the manufacturers or dealers of some machine, tool, specialty or material required in the architectural, engineering, mechanical, electrical, railroad, mine and kindred industries. The 19th edition numbered 1,342 pages, while the 20th edition numbers 1,419 or 77 additional pages. They also omitted 47 pages of matter from the new edition that appeared in the 19th edition. This makes a total of 124 pages of new matter. The whole representing upwards of 350,000 names and addresses.

An important feature of Hendricks' Commercial Register is the simplicity of its classifications. They are so arranged that the book can be used for either purchasing or mailing purposes. As an illustration-all manufacturers of a particular trade first classified under a general heading for mailing purposes-then each firm or corporation is sub-divided under as many classifications as every variety of their products call for. By this system of compiling, the book is made of equal value for either the purchasing or sales departments. No other publication embodies these features.

Again, the value of the Commercial Register for purchasing purposes is not confined to its complete classifications alone, it also gives much information following the names of thousands of firms that is of great assistance to the buyer, and saves the expense of writing to a number of firms for the particular article required. This latter information is also not found in any other similar publication. The trade names of all articles classified in the book as far as they can be secured are also included. These trade names appear in parenthesis between the names and addresses under the classification where they appear. The book is revised, improved and issued annually by S. E. Hendricks Co., Publishers, 74 Lafayette Street, New York.

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OLDS GASOLINE CONTRACTORS' HOISTS are built in all sizes, 3 H. P. to 12 H. P and in several types to meet all requirements.

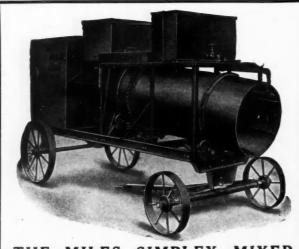


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Makes Stone in Lengths, 4 6", 8", 10", 12", 16", 18", 20 22", 24"; in Width; 4", 6 8", 10", 12"; in Height, 4", 6 8". Also Angle Stone, Circ Stone, Gable Stone, Hollo

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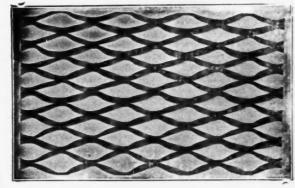
Government Approves It---Architects Specify It, **Contractors Demand It.**

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The Attainment of the **Highest Purity** in Iron

99.94% PURE



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Equal Distribution of the Metal **Giving Maximum** Rigidity

Is unequalled by any expanded lath made, NOTE that "Spiral" Twist SAVING of THREE to FOUR cents Per Yard IN labor AND Plaster.

MADE IN ALL GAUGES, ONE STANDARD SIZE 161 INCHES x 96 INCHES

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The lath that is positively different to anything else made; different because it combines more good features.

Cup lath is the only Expanded Metal Lath can be plastered on either side - cannot be

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Sykes Lath is absolutely guaranteed not to have been pickled in an acid bath. This means that the weight and thickness is not reduced and is less susceptible to rust. Requires no furring out from studs because it is self furring.

It has been approved by U. S. Government and by leading architects, carpenters and builders throughout the country. In fact, when we say it is the best ever made we are simply stating a proven fact.

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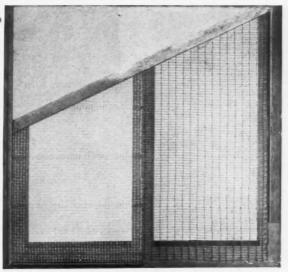
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The Secret of the durability of the woven wire lathing is bedded in the mortar, and thus secured from the corrosive action of the atmosphere; and also to the fact that rust will not attack the smooth round wire as it does the thin cut edges of a metal

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Mr. George J. Kepplinger, Dwight, Ill., has been working constantly for more than ten years manufacturing floor scraping machines. During that time he has constantly improved

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One of the greatest improvements in Mr. Kepplinger's machines is the regulating gauge which he has devised. This does a very important work in adjust-

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All those who are interested should write at once to Mr. Kepplinger, at Dwight, Ill., who will send full information concerning these floor scrapers.

"It Works Like a Plane"

The Boss Floor Scraper

The "Boss" is the only Floor Scraper made that will plane a floor without leaving a square cut where knife first starts cutting. Why? where knife first starts cutting. Why? Because the "Boss" is made with a gauge on front, to which is attached a pear-shaped wheel which raises when machine is pulled and lets the knife down gradually.

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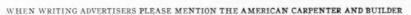
or locker, finished in snow-white, baked everlasting enamel, inside and out. Beautiful beveled mirror door. Nickel plate brass trimmings. Steel or glass shelves.

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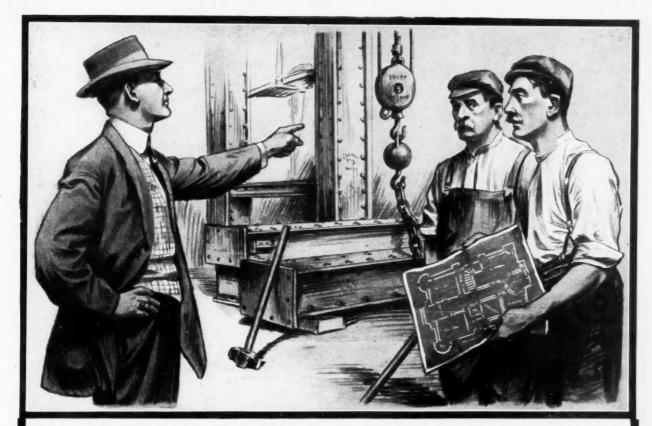
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This office will continue under the management of Mr. W. H. Fleming, who is well and favorably known throughout this section of the country, having been connected with the New Orleans branch of this company for a considerable time.

A complete line of well-known J-M Asbestos and Magnesia Products, Electrical Supplies, Packings, etc., will be handled from this office.



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Provide the easiest, surest and best manner of hanging storm sash. Its as simple as picture hanging. For ventilation or clean windows swing them out.

You can profit in small amounts many times multiplied — constantly multiplied by stocking Phenix Hangers and Fasteners and pushing them. Hangers retail at 10c, Hangers and Fasteners at 15c and 25c. A request for our catalog, prices and discounts is the first step. Write for them today.

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Of Mullins' make is the kind that endures. It is simple in construction—positively storm and water-tight.

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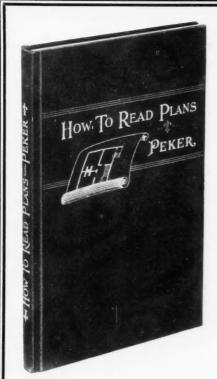
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How to Read Plans is always the one who is consulted and relied upon—and he always gets the best pay. If you are not that man you can be by studying the new book,

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Many building mechanics are handicapped from getting more pay because they are unable to read plans and work from a drawing.

Of course the best way is to learn how to draw; but many mechanics cannot afford the time for the necessary practice. It is for these men that this book was prepared, as the author simply explains the meaning of the various lines, plans, views, elevations, sections, scales, blue prints, devices, symbols,

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Each subject is taken up and explained and illustrated separately, and then a full complete set of architect's plans for a frame house is taken up and

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The book is finely illustrated by 81 illustrations in the text, including a complete set of plans drawn to \(\frac{1}{8} \) inch scale for a 6-room frame house. This set of plans alone is worth many times the cost of the boook; an architect would charge at least \$25 for their equal.

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BECAUSE THEY ARE MADE OF VERY HEAVY GAUGE METAL AND PERFECTLY CONSTRUCTED.

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Mechanically the grinder consists of an all-steel frame with an enclosed shaft drive run by bicycle pedals and beveled gears. Through this the power is transmitted to the head on which four shafts can be run, three in a horizontal plane and one in a vertical. The head can be swiveled to any angle so that the work can always be done to the best advantage.

Originally designed as a tool grinder it is equipped with two grinding wheels of their new sharpening substance "Dimo-Grit." This has been under development for a



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A Labor and Lumber Saver

For concrete forms, staging and other temporary lumber construction these nails are invaluable. Because: The second head has an area of four or five times as great as the ordinary nail. This means that these nails can be driven home four or five times as hard as the ordinary nail.

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Trimmers

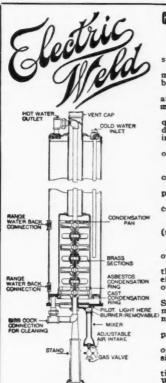


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Absence of delicate or intri-cate parts.

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No special Meters or Service pipes required. Lowest possible maintenance

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Moderate initial cost.

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Moderate initial cost.

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This type represents one-twen-tieth of total number of Gas Water Heaters in service, and is essential if water heaters are to be popularized.

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The Neatest, Strongest and Most Convenion Coal Chute Made Prices also Lowest No modern residence complete without it Locks itself where closed up. Can only be opened from inside Architects, Contractors and Owners are invited to write for descriptive circular.

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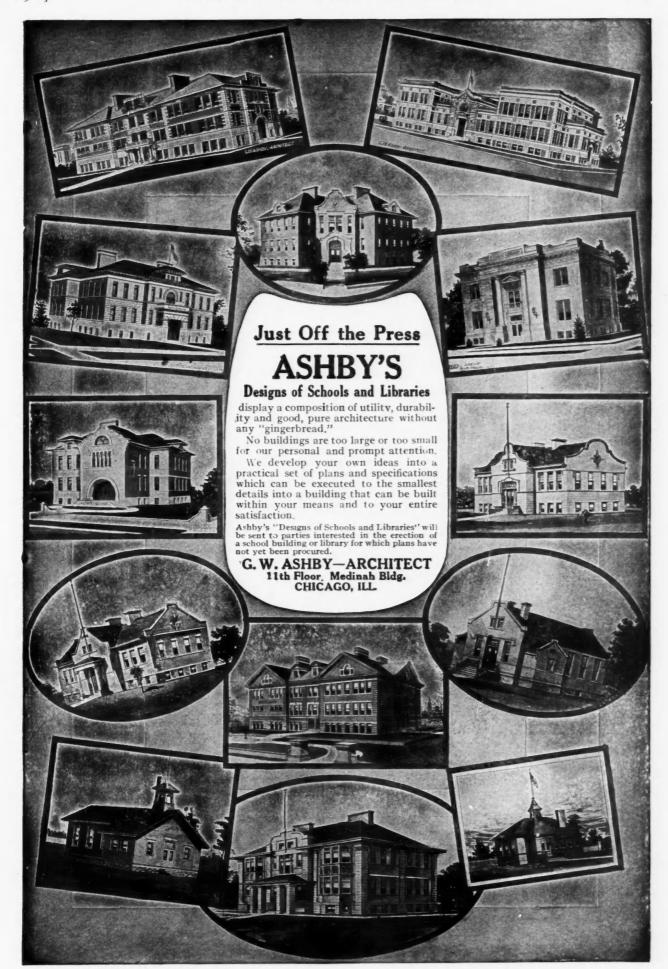
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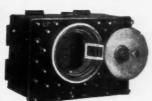
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Bishopric Sheathing

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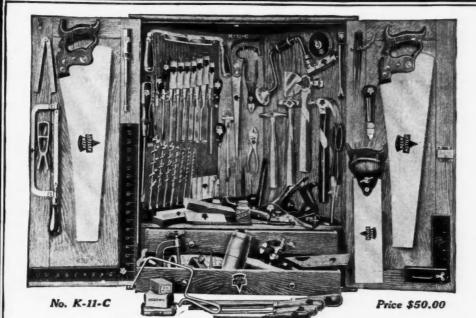
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