

THE WORLD'S GREATEST BUILDING PAPER

Big Special Feature This Issue—

PRIZE WINNING
PLANNED AND BUILT

STRUCTURES:
BY OUR READER

We are proud of the work being done by the great family of American Carpenter and Builder Subscribers.

They are today in control of practically all building activity in every progressive and thriving city, town and rural community throughout our broad land.

New Well they are living up to their responsibilities is forcibly demonstrated by the photos and plans presented in this issue, which illustrate some of the structures they have recently planned and built.



It is the "Taper Grinding" (not "thin back") that does it. They are of even gauge along the entire tooth edge, two gauges thinner on the back at the butt and from four to five gauges thinner on the back at the point.

THEY TAPER GRADUALLY

This reinforces the blade and makes it stiff. The kerf is wide enough to permit the blade to drop easily without binding. They run free, even in wet lumber and require but little set. Atkins Taper Ground Hand, Rip and Panel Saws will actually run easier and cut faster than any other.

SILVER STEEL

Then the Blades are made of ATKINS Exclusive SILVER STEEL (as fine as Razor Steel). It's the toughest hardest Saw Steel. Takes an even temper, holds its edge. A real Mechanic's Saw.

HOW TO GET THEM

Your regular dealer probably sells them, but if not, he will be glad to order for you from his wholesale house. Just tell him you want the Genuine ATKINS SILVER STEEL SAW with our name on the blade. If he won't supply you, then write to the nearest address below.

AN APRON FREE

Our offer to mechanics is still in force. Send us ten cents to pay postage and we will forward free of charge our fine Carpenter's Apron and full information in regard to ATKINS SILVER STEEL SAWS. Address

E. C. ATKINS & CO., Inc.

The Silver Steel Saw People

Home Office and Factory, INDIANAPOLIS, IND.

Also Branches in the following cities: Address E. C. ATKINS & CO.

Atlanta, Chicago, Memphis, Minneapolis, New Orleans, New York City, Portland, Oregon San Francisco, Seattle, Canadian Factory—Hamilton, Ont. Vancouver, B. C. Sydney, N. S. W.



Two More Big Improvements

A

LATER-MODEL, handier Jointer and a more powerful, better-balanced Engine, bring the Oshkosh "Eveready" Saw Rig just a little farther ahead of the times. Careful study of building problems continually reveals some new need, and this rig meets these needs more than half way. In time and quality of work, the new



'EVEREADY" PORTABLE SAW RIG

Saves More Money Now Than Ever

Higher-Grade Jointer

—Unlike the other one, this Jointer is attached to the saw arbor at opposite end from the saw; so both Saw and Jointer can be used at the same time. It is of improved cylinder type, 5 inches wide, fitted with two tool steel knives, and works between two semi-steel tables. This is a high grade jointer, made for long, hard service. There is none better made.

More Powerful Engine

—This new 4-cycle Engine is of our own design, built expressly for this rig. It is of 4½-inch bore and 6-inch stroke—guaranteed to develop over 4 h.p. Cast from semi-steel instead of gray iron, and as perfectly balanced as a high-grade auto engine. Special inlet-valve device effects great fuel saving. All parts are tightly enclosed from dust.

Try It One Week FREE

—We'll let you try the "Eveready" six days under any working condition and take it back if you don't want it. Write for descriptive folder and details of trial offer. Don't buy any rig till you do this. Remember—the price still includes the SEVEN FREE ATTACHMENTS.

Oshkosh Mfg. Co.

316 S. Main Street

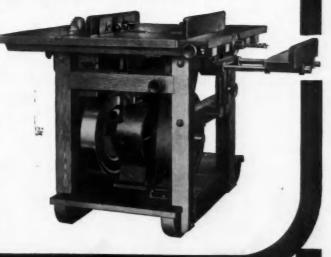
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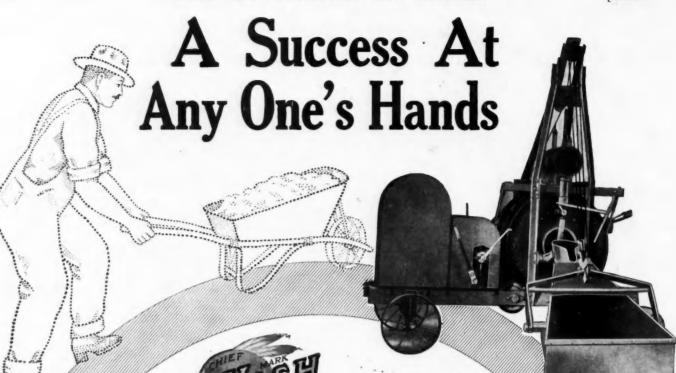
WISCONSIN

Chicago Office, 1452 Monadnock Block

DODGE & DODGE, Eastern Sales Agents
1133 Broadway

New York





OUR men need not be graduates of a veteran mixer crew to get A-1 results out of the "Oshkosh." It is so simple any one can produce smooth, well mixed concrete that will pass the most exacting tests. We guarantee it. The "Oshkosh" loads easily, cleans easily, mixes, any material and requires little power. It contains fewer parts than any other mixer made; consequently it will last a lifetime without excessive breakdowns. A

Big Money Saver on Any Size of Job

Special Features: Quadruple or Four-Way mixing principle; that is, it turns, kneads, pours and flows four times to each drum revolution—efficient Chain Drive—Main Sprocket Drum Ring in sections; each instantly replaceable—Discharge Lever can be operated from all sides of mixer—Combination Drive and Hoist—heavy reinforced channel steel Frame—thick semisteel Drum rotated on extra large rollers; can be stopped or started full or empty

—all parts standardized and fitted to interchange in the field with ordinary tools. In every size demanded: standard or batch hopper or power charger; steam, gasoline or electric power. High grade gasoline engine with multiple disc clutch. Fine horizontal steam engine instead of a cheap vertical. Electric motor of latest approved pattern. **Rigid Guarantee** of absolute satisfaction.

We also manufacture saw rigs and trench and centrifugal pumps.

WRITE FOR FOLDER AND PRICES

Oshkosh Mfg. Co., 316 S. Main St., Oshkosh, Wis.

Chicago Office: -1452 Monadnock Blk.

DODGE & DODGE, 1133 Broadway, New York

Eastern Representative



Try It-But Don't Buy It-

until you have convinced yourself, by actually working with the machines, that they are satisfactory in every particular. In order that you may know just what the

Acme Floor Scraping O

can do on your own flooring, I want to send the same to you on a WEEK'S FREE TRIAL. Thousands of carpenters and contractors have accepted this offer and if you haven't done so, get busy and write for full particulars and catalog to-day.

JOSEPH MIOTKE 247 Lake St., Milwaukee, Wis.

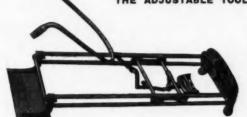




You May Try This Haven Planing Floor Scraper

at Our Risk

THE ADJUSTABLE TOOL



Haven Planing Floor Scraper after keeping it for one week.

The "Haven" eliminates all the defects of other floor machines. Study this machine. Mark its simplicity. Raise the handles, draw them toward you and the work proceeds rapidly. Note the light-running carriage on the smooth trackway, the handle swinging on a pivot for a shearing cut and moving laterally in dressing the area within machine. It will appeal to your common sense because its tool is merely a scraping plane, such as you have always known. The angle of blade and thickness of cut are each regulated by a small screw in the usual way. Because the tool is a true plane, it prevents chattering, gouging and "waves." It planes and scrapes at the same time and all woods are alike easy. It also does away with the markilling toil of pulling a heavy weight. The most simple, easy and rapidl machine on the market and solves the problem practically and permanently. Saves its cost within five days.

Don't pay exorbitant prices for an inferior machine, when you can get the best on earth for \$25.55. Send for catalogue and complete particulars to learn how we can make this wonderful proposition on a guaranteed machine.

THE HAVEN MFG. CO.

RACINE, WIS.

The Haven Planing Floor Scraper

You will never buy a better machine-You will never get bigger value for you money than in

An Adjustable Floor Scraper

Complete - \$22.50-



Money back in 30 days if not satisfied

H. P. Didriksen

11th & Jackson Sts.

Anderson, Ind.

Scrape Your Floors With this LITTLE GIANT—

You Can Try It At Our Expense

A floor scraper is now a necessity with every builder. In this Little Giant you get a floor scraper you can always depend upon to do its work properly. It is easy to operate. Scrapes floors rapidly, perfectly and economically. We'll let you try this Little Giant before you buy it—a fair proposition—and you can prove to yourself just what it can do. Write us NOW for our special offer for YOU.

The THOR Electric Home Laundry Machine

should be in every home. This machine does away with all laundry troubles. Home owners and builders appreciate their convenience and usefulness and it is good policy on your part to install them for your clients. There are now more than 51,000 in use. Sizes, designs and prices to meet every requirement. Sold on liberal FREE TRIAL EASY PAYMENT Plan.

You ought to have our circular matter describing our Little Giant Scrapers and THOR Washing Machines. Write for this NOW.

Hurley Machine Company New York 1008 Flat Iron

37 S. Clinton Street, Chicago



The American Floor Surfacing Machine

IS NO EXPERIMENT. Its work since 1903 has established a standard for finely surfaced and polished sees. It is the only machine whose work is specified by leading architects and used in the best government buildings and will surface and polish any kind of a floor from common pine to the finest parquetry. IT IS THE ORIGINAL and only two-roll, self propelled, dust collecting machine, that surfaces close the wall and can be used in small rooms. Anyone can operate it.

ITS WORK IS RAPID, regular smooth and even because the power that drives the rolls, also prosible the machine at the same ratio of speed. It has surfaced and polished millions of square feet of the seet floors.

GET A MACHINE that does first class work and in paying quantities, that is fully guaranteed and sold on its merits. Don't be fooled with an imitation.

Write for Our Free Book, "Surfacing Floors as a Business."=

Manufactured The American Floor Surfacing Machine Co., TOLEDO, O.





to use and sell the RAPID FLOOR SCRAPER

FREE TRIAL USEIT FIRST-THEN

PAY



Saves its cost in 10 days. Send for our special proposi-tion and catalog.

> MONARCH MFG. CO. 263 Shepard Bldg GRAND RAPIDS.

THE BOSS NO. 3

The wheels will adjust themselves to any uneven floor and not interfere with the scraping knife.

The Boss is the only Floor Scraper which leaves no mark where you start to scrape, or waves.

The Boss can be set by a Thumb Screw which is over the Gage to any thickness of shaving.



the kind of lumber.

Write for Prices and Circulars to Dwight, Ill.

C. J. KEPPLINGER

FACTORIES: Dwight, Illinois and London, Canada

The Stern Floor Scraper

The handle and blade can be adjusted to a thousandths part of an inch.

Blades removed and replaced instantly by a turn of the hand.

No wrench necessary. bolts or nuts to contend with. Will hold any size blade up to

3½"x7". No specially designed blade required. Every hardware store has a blade that will fit.

It is the last word in Floor Scrapers. "Better than

the kind you thought was



Write us today for our You will be price.

surprised at the small

■ Simple — Accurate

-Rapid

Waved or

Impossible

Dealers Wanted in the Large Centres

Chattered Floors

Stern Manufacturing Co.

E. Walnut St.

Lancaster, Pa., U.S.A.

New York Representative United Machinery Co., 88 Centre St., New York City They all Boost for the

Fox Floor Scraper



It saves Time, Labor, Money. It pays for itself on a single job, and lasts a lifetime.

Our new catalog is now ready. It shows the prize winning photos. Drop us a postal—ask for the

FOX SUPPLY CO.

BROOKLYN

WISCONSIN

You Can Try

The XEBER ACTING Floor Scraper

Five Days Free

Give the Weber a thorough try-out right out on the job. Then if you don't want it, return it. Send for full details, also catalog showing the Weber Automatic Sharpening Device Folding Scaffold Bracket, Folding Saw Clamp, and Handy Cabinet Scraper

THE WEBER MFG. CO., 670 71st Avenue. West Allis, Wisconsin.

Chicago Office, 704 Mortimer Building



SAMSON SPOT SASH CORD

Reg. U. S. Pat. Off.

Samson Cordage Works

Made of extra quality stock, carefully inspected, and guaranteed free from the imperfections of braid and finish which destroy common cords so quickly. The spots on the Cord, in any color, are our trade mark Don't be misled by initiations. Samples and rull information gladly sent.



Made in three sizes: 8 x 18, 8 x 15 and 8 x 12 in. Flexible Roller Edge Roller easily adjusted to either side.

FREE TRIAL **Perfect Results Are Easily Obtained By** Using Schlueter Rapid Floor Scraper

This machine is built on the only correct principle. It is guaranteed to be The Best machine with which to produce an even, smooth surface on any kind of large or small wood floor, old or new, hard or soft, and in all buildings: Residences, Stores, Factories, Bowling Alleys, Roller Skating Rinks, Reception and Dance Halls, etc.

The Schlueter will remove all joints or warped edges, and oil, wax, lime stains, or the "muck" from skate wheels, in a most satisfactory manner.

(Earning capacity \$20.00 to \$25.00 per day.)
Send for prices and FREE TRIAL PROPOSITION.

M. L. SCHLUETER, Chicago, III. 107 N. Canal St., Chicago N. Y. Office, 1001 Flat Iron Bldg.



Flexible Stone Floor ncrete with Terazzo, Ma Tile, Cement, etc.

You Should Know the Difference

Between the Triple "A" Spring Driven and the Ordinary Hand Power Floor Scrapers



Write Now for Full Information.

Triple "A" Machine Company Chicago, Illinois 1014 Chicago Opera House Bldg.,

It won't cost you anything to write in and find out. The TRIPLE "A" SPRING-DRIVEN does the work of three other machines and runs easier.

For quality of work there is no other machine that begins to compare with the Triple "A."

It has 160 pounds of weight to keep the scraper from jumping and making waves. The weights are demountable and adjustable, so that the machine can always be used with just the proper amount of weight for the work at hand, as follows:

For scraping new foors at 185 lbs (with top weight removed)

For scraping one whoers at 155 lbs. (with top weight removed.)

No Carpenter could operate any other machine having that much weight, and that's the reason weight—the one essential for smooth work—has been sacrificed in other hand power machines.

at's the reason weight—the one essential for smooth work—has leed in other hand power machines.

Not so with the Triple "A."—The Spring does more than half of the work, and with all of its 160 ibs. of weight it is the easiest running foor scraper on the market.

Spring Power is a thing which can be used on every building. It requires no fuel or electricity and entails no power expense.

It's no trick for an average carpenter to scrape 1000 square feet of floors per day with a Triple "A." You can't afford to waste time with a hand scraper or a dead-weight machine, investigate the wonderful labor saving qualities of the Triple "A." Spring-Driven now, and then when the next job of floor scraping is ready you can begin to make some leasy money—or.

You can start right in now, any—where, and contract to resurface old and varnished or 1500 per day. The Triple "A." Spring-Driven now, and then when the next job of floor scraping is ready you can start right in now, any—where, and contract to resurface old and varnished to state the state of the triple of the

Triple "A" Machine Co.,

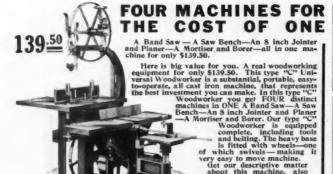
1014 Chicago Opera House Bldg.

Chicago, Ill.

Please send full particulars concerning your Triple "A."

Name

Adress



THE TANNEWITZ WORKS
315 N. Front Street
Grand Rapids :: Mich.

Parks Portable Single and Combination Woodworking Outfits

Parks Ball Bearing Machine Company Fergus Street and C. H. & D. Ry.
Cincinnati, Ohio, No. 250P U. S. A. estalog



FOR FOOT AND POWER

Suitable for carpenters, pattern and cabinet makers and all wood-workers requiring accurate work, also for sawing soft metals. Will cut up to 3 inches thick, swings 24 inches, has powerful tread motion, cuts rapidly and is easy to operate. Has adjustable tension spring on upper spindle, dust blower, drill attachment, iron tilting-table, etc. Will furnish tight and loose pulleys for power in place of treadles when desired.

This is acknowledged to be in all respects the most complete foot-power scroll saw made.

We make a complete line of Foot, Hand and Light Power Wood-Working Machinery, suitable for Carpenters, Builders, Cabinet Makers and other Wood-Workers. It will pay you to investigate their merits.

SEND FOR-CATALOG A THE SENECA FALLS MFG. CO. 218 Water Street, SENECA FALLS, N. Y., U.S.A.



6-E Universal Wood Trimmer

Bench and Betght of Cut Width of Cut Stee Bed . . Floor Type Woldht -Universal Wood Trimmers To Meet Every Demand 4-A Universal Wood Trimmer

32 lbe. 522.50 F. O. B. Grand Rapids

EVERY PATTERN SHOP, INTERIOR FINISH MILL, FUR-NITURE FACTORY, and others doing work requiring perfect glue joints and angles should have our Trimmers or Miter Machines to produce the best results.

WRITE TODAY FOR COMPLETE CATALOG OF OUR TOOLS



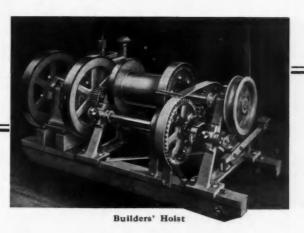
22 N. Front Street GRAND RAPIDS, MICHIGAN 30 Church Street, New York

J. B. STONE A CO., 135 Finebury Pavement, E. C.



Portable Saw Rigs. Hoists, Elevators, Pumps, Engines.

RITE US FOR OUR ATTRACTIVE CATALOG JUST OFF THE PRESS.



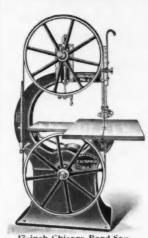
C. H. & E. Manufacturing Co., Inc.

322 Mineral Street

Milwaukee, Wis.



SECTION OF MAIN FLOOR EXHIBIT AND SALESROOMS



\$130.00 FOR BOTH

To Contractors and Builders

Ask for prices on one if you can't use both. Used for Planing, Jointing, Shaping, Matching, Rabbeting, Grooving, Chamfering, Beading and making Mouldings.

Ask Us for Complete Catalogue



Chicago Machinery Exchange
1215-1223 Washington Boulevard - Chicago

"NOW I'M MAKING MONEY"

Are YOU making money? Or are you permitting planing mill bills and high labor costs to eat into your profits?

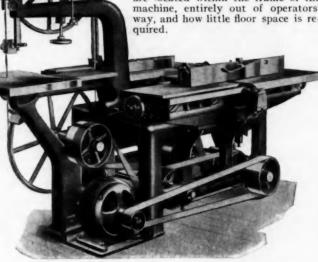
Over 1,700 Carpenters, Builders and Contractors have cut production costs to the minimum, and are giving their customers better service by installing FAMOUS UNIVERSAL WOOD-WORKERS. Now they are making more money than ever before.

You can do the same.

The illustration at side shows the FAMOUS "30" with motor drive. It also shows the compactness of the whole machine. Notice how all belts are located within the frame of the machine, entirely out of operators' way, and how little floor space is required.

The illustration above shows an end view of our FAMOUS "30"—the most remarkable money-saving woodworking machine ever invented. It does sixteen different kinds of work, allows five men to work on it at the same time, and is guaranteed for life. **Does** more and **saves** more than any woodworker on the market.

We have styles and sizes of woodworkers to suit your needs. Write us about your requirements and we will gladly advise which is the most suitable machine for your particular needs.



THE SIDNEY TOOL COMPAINT SIDNEY, OHIO U. AGENCIES AND DISTRIBUTING CENTERS THROUGHOUT THE UNITED STATES AND



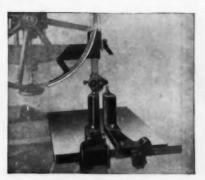
Hollow Chisel Mortiser



Planer

These Sixteen Machines are Combined in ONE

- 1. 27 inch Band Saw.
- 2. 12 inch Jointer.
- 3. Single Spindle Shaper.
- Variety Saw Table (with raising and lowering arbor.)
- 5. Boring Machine.
- 6. Planer.
- 7. Disc Sander.
- 8. Drum Sander.
- 9. Hollow Chisel Mortiser.
- 10. Knife Grinder.
- 11. Emery Grinder.
- 12. Band Re-Saw.
- 13. Tenoner.
- 14. Tongue and Pole Rounder.
- 15. Adjustable Felloe Rounder.
- Spoke Tenoner, Rim Borer and Wheel Equalizer.



Band Re-Saw



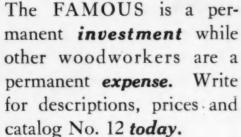
Emery Grinder

The FAMOUS "30" Universal Woodworker will make your business more profitable



Shaper

Don't be fooled into buying cheap, flimsy, unreliable woodworkers. The market is flooded with imitations of the FAMOUS line and we advise you—for your own protection to investigate our machine and our guarantee.



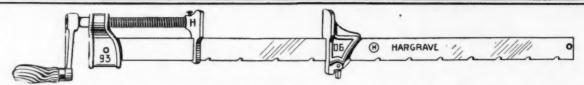


Knife Grinder









EXPERIENCE is the best teacher. We made and sold the first Steel Bar Clamp. We make three patterns and many lengths—a complete assortment.

SHOWN above is our SPECIAL PERFECTION CLAMP. The Screw is steel, carefully cut with heavy square thread and is securely keyed to malleable iron crank. Hardwood Handle turns easily, but will not break nor come off. Frame of malleable iron with plenty of bearing for screw to prevent thread stripping. Bar is made of springy steel which will not buckle nor bend out of line. On Clamps over 5 ft, long, we use an extra heavy bar. Tip is of malleable iron with plenty of bearing for Screw, and is so shaped that it will not bind on the bar. Slide is equipped with hardened forged steel dog, which will not wear out. Notches close together to give rapid work, but not so close as to weaken the bar.

ALL the Hargrave Tools are made just as carefully as this Clamp.

Made THE CINCINNATI TOOL CO. NORWOOD, CINCINNATI, O.



Save \$50.00 Per Day

This Double Arbor Rip and Cut-Off Machine does the cutting which formerly required the labor of from 12 to 30 men. This means a clear saving of at least \$50.00 per day—and we say nothing about the great saving in time. Read the accompanying letter—read the description of the machine—then write for literature.

See the Table Extension

The Beach Mfg. Co., Montrose, Pa.

Gentlemen: The Wood Frame No. 3 Double Arbor Rip
and Cut-Off Saw which you recently furnished us for concrete
and work in New York City has been installed and has given satisfaction. It is a great labor
machine and we would not start another concrete job without having a saw of this descripa the work.

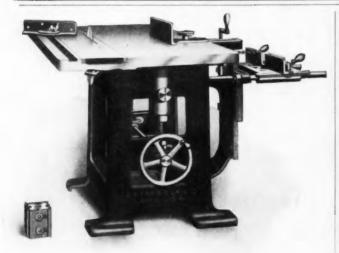
McHARG-BARTON COMPANY, 165 Broadway, New York.

We guarantee these machines in every respect. Write us today about them. Get our catalog "M."

BEACH MFG. CO.,

Montrose, Pa.





FAY-EGAN No. 76 Variety Woodworker

will rip, cross-cut, miter and bevel saw and raise panels to any depth. It will match both tongue and groove sides for boxes, bore, route, make rosettes and table slides. The table raises and lowers so that the operator on one side doesn't interfere with operator on other side:

A first class Woodworker at a Variety Saw Price

WRITE US TODAY

J. A. Fay & Egan Company

545-565 W. Front St. :-: CINCINNATI, OHIO

Radically
Different

From All
Others

Merits the Claim,
"The Best Endorsed Product Made in America." "Ask us for the Proof."

The HOOVER
Suction Sweeper

sells and makes re-sales,
Do you want our special Dealers' Proposition? It is also "different."

The Hoover Suction Sweeper Co.

Everywhere
And
New Berlin, Ohio



"MORE PROFIT"

Can be made in your business by putting in a

"Grimm Woodworker"

NINE MACHINES IN ONE

Here is a Letter
From a User:

Grimm Mfg. Co., 46 Keystone Street, Buffalo, N. Y.

Gentlemen:—I have been in fourteen states and went as far as Phoenix, Arizona, and took the GRIMM Woodworker along and have seen hundreds of machines, but none of them had the GRIMM the twenty months that I have had the machine, and work it every day. I have no shop and keep it out on the jobs. The GRIMM will do more work than the best five carpenters that you can hire, and pay them fifty cents per hour. I will not part with the GRIMM as long as I contract. The GRIMM will burn less gasoline than any other engine ever put on the market for sale, and saves all kinds of scrap lumber for you.

JOHN WOLTER, Box 414. De Pue, Illinois.

¶ The profit question then is important to you and is solved by you if you get one of these machines at once, because upon it you can do your own ripping, cross-cutting, dadoing, boring, jointing, moulding, sanding, jig sawing and grinding.

There are thousands of our machines in use, giving complete satisfaction:

¶ "GRIMM" Woodworkers are built with gasoline engine drive for portable use, also with electric motor or belt drive for use in the shop or factory.

¶ Send for catalog and prices. "DO IT NOW!" before you forget it.



Grimm Manufacturing Co.

46 KEYSTONE STREET

BUFFALO, N. Y.

STANDARD DOUBLE ACTING SPRING FLOOR HINGES



It is a door check and hinge combined It automatically closes the door without a slam.

It prevents children from being knocked

It prevents injury to hands if caught when door is closing.

when a our is closing.
It stops door exactly at center.
It holds door open automatically when desired.

It renders the action of door absolutely noiseless.

twill outwear three of the spring hinges now in common use. Ask your dealer to show you a model

write us for information

We also make pivot check for double-acting doors, as well as other hardware specialties



Patented Apr. 20, 1909. UNCONTROLLED KIND

Sold by all Hardware Dealers



Excelsior Dumb Waiters

The only Knock-Down Dumb-Waiter ever offered, shipped complete to a nail, with explicit \$18.50 directions for erecting, for

Up-to-Date in Every Particular

Hardweed Car, Self Retaining Machine, Adjustable Weight, Guides, Ropes, Timbers and Hardware. Ropes joined by coupling. No Splicing. Will fit any ordinary opening up to 24" x 30"

Send for Printed Matter

R. M. RODGERS & CO.

74 Emerson Place - - Breeklyn, N. Y.



THE MYERS GIANT

ADJUSTABLE TANDEM DOOR HANGER

for TUBULAR GIRDER TRACK is adjustable to and from the building, and up or down as necessary. Has flexible engine truck with steel rollers revolving on steel roller bearings. The adjustable features prevent trouble from weather conditions or sagging of building. Storms, sleet or ice do not affect it, owing to complete protection affored by the tubular track. Track and Hanger are constructed to carry and operate heavy doors easily.

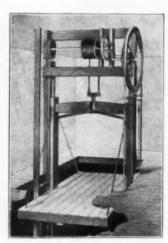
This and other styles of Tubular and "Stayon" Door Hangers are shown in our Door Hanger Booklet. Copy mailed on request.

F. E. MYERS & BRO.

ASHLAND. OHIO

The "Blake Line" Elevators

Will pay for Themselves in a Short Time Mechanically Correct—They Save Hard Labor-They Save Time



Dumb - Waiters. Carriage, Auto and Store Elevators.

Our Elevators are noted for their Easy Running and Serviceable Qualities. They are practically self-contained, and can be erected by any carpenter in a few hours. We furnish plans for erect-

The Low Cost will Surprise You

State your requirements, giving capacity, size of platform and number of feet of travel and we will name our money-saving estimate.

SIDNEY ELEVATOR MFG. CO., SIDNEY, OHIO

TRADE Sedgwick MARK **ELEVATORS AND DUMB WAITERS**

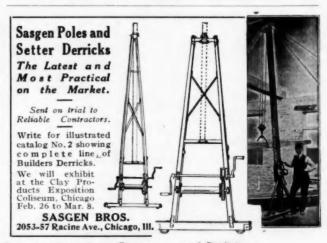
- HAND POWER -

Standard of Quality the World Over

SEDGWICK MACHINE WORKS

82 Carroll St., Poughkeepsie, N. Y.

New York Office, 132 Liberty St.





Four men can work upon the Crescent at

Get Ready to Make Big Profits This Season - NO

Don't wait until you're right in the midst of a lot of work this Spring and then decide that if you had a wood worker you would be making more money in less time.

Start right this season—get a wood worker and have it in your shop and working before your rush begins. Be prepared to tackle any job and not have to "farm" part of it over to "some one else" and let them make the big profit. Do all the work and keep all the profit in your Own shop.

Our Crescent Universal Woodworker is just the sort of woodworking machine you want —and need—because it is practical in both construction and operation. The Crescent Universal gives you all the advantages of a fully equipped planing mill. It isn't just simply a combination wood worker.

one time without in any way interfering with one another. In addition to its 5 separate units -the band saw; the jointer, the shaper; the table and borer-various attachments for panel raising, tenoning, mortising, tool grinding, knife grinding, sanding, dadoing, resawing, moulding making and pole rounding can be added. With the Crescent each machine is entirely independent of the others-each can be started and run and stopped at will. It is compact. It is convenient. It is well built throughout-and is always ready for work. It is particularly suitable for the kind of work you have to do.

It operates easily. Any average mechanic can handle it satisfactorily.

We equip the machine with either a 26-in. or 32-in. band saw, and with either an 8-in., 12-in. or 16-in. jointer. We can also furnish the machine without the

Fill out this coupon and mail it to us to-day. We'll send you our new 128-page catalog FREE. It will explain to you fully just why the Crescent is the machine you want to get. Send in the coupon NOW.

The Crescent Machine Co.

224 Main Street

band saw.

Leetonia, Ohio



shows how to do rabbeting on the jointer. You can't do this on every jointer. How it is done on CRESCENT is fully explained in our latest cata

Poles and shafts can easily be rounded on the shaper spindle. This feature will appeal to the wagon and carriage All you need to do this work are the special knives.



This attachment converts the borer into a hollow chisel mortiser, suitable for cutting mortises up to 5% inch square.



CRESCENT

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I am interested in your
Crescent Universal Woodworker. Send me your latest catalog and all particulars
FREE and without obligating

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Address

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White 11 ton Truck Owned by The Geo. A. Rutherford Co., Cleveland, Ohio

White Trucks for Builders and Contractors

This is what a well-known firm of building contractors say about a White Truck which they own:

"We don't know how we got along without it. We have practically eliminated such losses as occur when workmen are held up for lack of supplies, and we get the fullest use from our tools and equipment, being able to put such equipment where we want it quickly and without delay."

That company operates its own mill for the manufacture of sashes, doors, etc., and in the delivery of these articles, tools and other supplies to jobs, the truck is proving indispensable.

With a swift, reliable motor truck you get the fullest efficiency from both your equipment and your workmen, and you can give better service than you had ever imagined was possible without increasing your working force.

A great many concerns in your own line—and in related lines of business—are using White Trucks with great success.

White Trucks are made in two particularly convenient sizes for building contractors' use $-\frac{3}{4}$ and $1\frac{1}{2}$ tons, also in 3 and 5 ton sizes for heavy hauling.

Catalogs Sent Upon Request



Manufacturers of Gasoline Motor Cars, Motor Trucks and Taxicabs. CLEVELAND OHIO



USE THIS MASTER SLIDE RULE and MAKE NO MEASURING MISTAKES

Take any measurements—inside or outside—quickly and accuracely. This rule is strongly built of selected exwood—trimmed with brass plated steel. Kept rigidly in place when tended by strong steel springs. Opens or closes instantly. Marked but for inside measuring and similar to other rules.

As shown above the lower silde is extended 2½ inches, making distance tween the two extreme points of the rule 10½ inches, as indicated by

between the two extreme points of the rate 1973. The arrow.

This rule costs but 15 cents per lineal foot for 4, 5, or 6-foot rule. Ask your dealer for it or send for one today for a Xmas present.

Our circulars, agency proposition particulars, etc., will be mailed to you FREE for the asking. Get them.

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GET THE ROOF THAT LASTS

—the kind that never fades, never wears out, never needs any painting, re-coating or repairing every few years and never absorbs any water.

GENUINE FRANKLIN TUNNEL SLATE

—the strongest, the most uniform in color the best hand-selected, made from the best slate deposits makes the "Roof that Lasts a Lifetime" and Guarantees Freedom from all Roofing Troubles,

Plan Now to roof Right. Begin by sending to-day for our new Catalogue. Just out. It points the way to immense reef saving. Write for your copy to-day. It is sent Free.

SLATINGTON SLATE CO. Manufacturers SLATINGTON, PA. Q. F. T. State puts "The Finishing Touch" on any Building.

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Wrought Metal



Electrically Welded

Most up to date line on the

We make all kinds.

Our Famous Ball Bearing and Roller Bearing Pulleys are superior to all others. Wheels are made with combination groove for chain or cord.

Our Pressed Metal Pulleys are indestructible and are cheaper, lighter and better finished than cast pulleys and can be delivered

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How to Make a Good Profit on Fancy Sash

Whittling the joints of fancy sash with a jack knife and chisel is slow and tedious work, and the profits from it are small.

The American Sash Trimmer

makes the work of fitting curved and straight sash bar equally easy, and with this machine a man can fit up more fancy sash in one hour than he can in from three to five hours by hand, also producing better work.

Here Is the Proof

The Heald Machine Co., Worcester, Mass. The Heald Machine Co., Worcester, Mass.
Gentlemen:—We have been using one of
your ''American Sash Trimmers' constantly for the last two and a half years,
and are perfectly satisfied with its work.
It is a great labor saver, doing five
times as much work as could be done in
the old way, and doing it cheaper and
better. Yours very truly,

Mohawk Valley, Lhy, Co.

Mohawk Valley Lbr. Co., Fultonville, N. Y.

Here's How We Do It

Two or three downward strokes of that cutter will cut a piece of bar to the exact length required and shape the end to a perfect fit in a very small part of the time required to do a poor job by hand.



Better Work Results Less Cost More Profit

We guarantee the enormous saving of at least 75 per cent in cost over the old way of fitting up this work and the price of the machine being small, it soon pays for itself.

Can you not see how this machine would increase the profits from your sash department?

> Machines sent on approval to responsible concerns.

The Heald Machine Company

2 New Bond Street, Worcester, Mass.



This is a mighty handy, convenient tool. It is compact and when compressed can be carried in the pocket. But set it to work and you'll find it has all the good qualities of larger and more expensive borers.

BORER

has cells in the handle holding eight drill points ranging in size from 1-16 inch to 11-64 inch, and numbered from 1 to 8. Cell No. 9 contains a small screwdriver to be used when the tool is compressed, with the plunger forced back into the handle and held there.

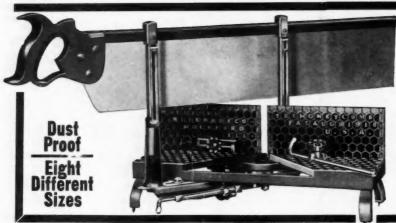
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Combines greatest strength and the combines.

Lever can be adjusted off square if necessary for filing or other exceptional requirements.

There is an intermediate gib to take up the wear, thus keeping the gib always flush with the bed plate.

The index is conveniently placed for accurate adjustment.

Easily moved from place to place, and will stand securely without fastening.

Base made of malleable steel and warranted not

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Starrett

This gage is to be used in connection with any carpenter's steel square, and can be

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The attachment is furnished either plain or graduated in inches, 4ths, 12ths, and 24ths.

It is made in the shape of a steel angle, $\frac{7}{8}x_{5}^{5}$, $\frac{1}{8}$ inch thick, ground straight and nickel plated.

PRICES.
No. 110A Plain, 18 inch, nickel plated.....\$1.00
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Sent plain unless otherwise ordered.

Patent

Send for our catalog No. 196 and see what other time savers we make.

> Our builders' combination tool will look pretty good to you.

Gage

The L. S. Starrett Company

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Compound Level

A reliable instrument for simple seeiing and laying off horisontal and sertical angles. Can be handled speedily and easily.

The Yankee is particularly adapted is ranchitects, Builders and Contractors, use.

The Yankee is made of high grade materials throughout. All complicated had costly unnecessary features have been eliminated. The Yankee is not an experiment. Yankees are in extensive use. They are giving thoroughly satisfactory service in every way.

The Yankee is the BEST moderate cost instrument made. It is light had simple. The vernier on a circular plate saves the circle from springing alliptical in case the instrument falls. It is the only instrument where the plate levels are saved by quickly employing the telescope level.

Before you buy any level write us for complete particulars concerning the Yankee Compound Level.

Let us send you this information right NOW.

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Our high power telescopes are especially adapted for work of this nature and will show an error of 1 inch in 300 feet. It will pay you to investigate our Levels.

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nsure against mistakes in leveling by using our Architects and Builders Level. We make a specialty of this instrument. It will give positive, accurate service. Saves its cost in a short

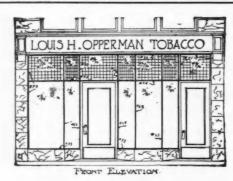
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We manufacture a complete line of surveying instruments in various sizes and at a wide range of price.

Our circular No. 27 will explain our instruments to you in detail. It will pay you to get it before deciding upon any surveying instruments.

KOLESCH & CO.
Surveying Instrument Makers. Established 1885.

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That's all we ask. Get the facts about Petz Bars, consider the elements of safety, strength and beauty they will give to that new store front you are planning; compare them with others, and we will be

Petz Bars insure handsome appearance, long life, perfect ventilation and absolute safety to your glass. Easy to install; permit the lowest rate of insurance.

Our booklet, "Metal Store Front Construction," gives you all the facts about the different styles of bars we make. A copy for your desk sent promptly on request.

Detroit Show Case Co.

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STOP THE FLOPPING

of that Pantry Door. The everlasting "flip-flop" of the Butler's Pantry Door is not only very annoying, but is extremely dangerous. It pinches fingers, bumps heads and breaks dishes.

The RIXSON PANTRY **CHECKING Floor Hinge**

puts a stop to all these troubles. A perfect Floor Check at a low price.

THE OSCAR C. RIXSON CO. 544 W. Harrison St. CHICAGO

Makers of Sperry Casement Adjuster.

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For cutting

ve ground smooth cutting circular Mitre Saws, for eithe seving Saws for all kinds of special work; Lock, Co

our Scraper Blades and you will use no others.
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are Standards of Accuracy, Durability and Workmanship.



THE UFKIN PULE

SAGINAW, MICH.

SELF-SETTING PLANES are not sold in your town and you write us say'I saw your trial offer in A. C. & B., we will send you particulars, a carr's pencil and our \$1.00 Certificate, which we will receive as \$1.00 in payfor a SELF-SETTING PLANE as stated in our \$1.00 Certificate, and if this
Plane is unsatisfactory and returned to us at our expense, we will send you
\$1.00 more than you sent us, as the \$1.00 Certificate

As this paper guarantees we will do as our advertisement says, you know the plane must be O. K. ALL WE ASK is to have you TRY the SELF-SET-ING PLANE on your own bench, in your own way, with or against the grain, on the WORST cross-grained early, knurley, knotty, hard or soft wood you can find, THAT IS FREE FROM SAND OR DIRT. If it is not worth to YOU, OR YOUR MEN, TWICE ITS COST, return it at our expense as above stated.

If you send us the addresses of ten carpenters, no matter where they live we will send you another hard, tough carpenter's pencil.

Give the SELF-SETTING PLANE a chance to PROVE ITS WORTH, if it FAILS, return it and we will return your money.

Carpenter's Hard, Tough Pencils, 30c per dozen, postage prepaid.

GAGE TOOL CO., Vineland, N. J.

Made of STEEL - Cannot Break First in Quality and stomatic Stops holding up saw. Corrugated Backs Graduated. Soud for Circular DDELL MFQ. CO., Greenfield Mass

Are You Ready for the Spring Rush

Your tools should all be in the best of shape, ready to meet the rush of work that comes as soon as the frost is out of the ground. If your bits are not in good shape or if some sizes are missing you can't do better than to stock up with

Russell Jennings Auger Bits

They are the only bits made of genuine crucible steel. They outlast any other bit. They bore fast, clean, and true. Made with ordinary shank for ordinary brace chucks, or with the new Precision turned shank which never pulls out or wabbles in the Precision brace chuck. And don't forget the new Russell Jennings braces, expansive bits, etc. Any hardware dealer will show you the full line.

Russell Jennings Mfg. Co.



USE Crescent Nails In Your Roofing Work

With Crescent Roofing Nails you can put on more roofing in less time than with the old style tin plate and nails—and Crescent Roofing Nails will last much longer.

The stems of Crescent Roofing Nails are riveted both sides of head and they cannot leak as they are in one piece. The heads are thicker than the tin plates, this prevents their rusting out.

The heads of Crescent Roofing Nails are large—they have more bearing on the roofing and this prevents it from tearing off.

Crescent Roofing Nails have a good true point, which enables the roofer to make straight laps. Their large head prevents them from being driven through the roofing as is the case with the old style roofing nail or wire ringheads.

Crescent Roofing Nails are being extensively used. Be sure YOU use them on your next roofing job—they will save you time and they will give you better satisfaction.

Crescent Roofing Nails are made 1 inch and 1% inches long.

You can get Crescent Roofing Nails from your supply man. If he should not have them write us for descriptive circular, samples and name of dealer in your locality from whom you can get Crescent Roofing Nails.

Crescent Brass and Pin Company
DETROIT, MICHIGAN

Every "Yankee" Tool is a Labor Saving Tool And there are 17 varieties to say nothing of the 100 and more different tools comprising them. Here are a few But you ought to get acquainted with the full line. Our Tool Book tells you. A postal brings it. Your dealers sell the "Yankee" North Bros. Mfg. Co. PHILADELPHIA, PA.

PLANE GAUGES 333 334 **NUMBERS**

Iron Plane Gauge

No. 333

Cut shows Gauge attached to a Plane



Goodell-Fratt's

No. 334

Wood Plane Gauge

This tool can be readily attached to any Iron Plane and will enable the operator to accurately plane bevels of any desired angle, or make an even joint and will do away with the continual use of a Bevel or Try Square.

This tool is practically the same as our No 333 except that it is intended for use on a Wooden Plane.

Both the 333 and 334 are made entirely from iron and steel

fully nickeled.

If your dealer doesn't carry them in stock, write us direct. Our catalog showing over 1200 tools and devices sent Gratis

Goodell-Pratt Company



Greenfield

Mass., U.S. A.

C. E. JENNINGS & CO.'S

42 MURRAY ST., N. Y., U. S. A.



Carpenters' New Hand Tool Case No. 340 With Tools

Patent Applied for

Made of selected hard wood, handsomely finished and with aneled sides. Furnished with brass lock, leather handle with rings for strap to pass over shoul-



der, metal clasps, metal corners, saw rack for holding four Saws (the Hand Saws narrow plate), hooks for Brace and Coping Saw, wood button of Try Square, partitioned tray for Bits, Chisels and small tools, space in bottom to hold Planes, Levels, etc.

This Case is made to take our narrow plate Saws A7½. The No. 340 contains one A7½ Hand Saw, 26-inch; one A7½ Rip Saw, 26-inch, and one Steel Square, No. 18B, a beautifully finished (Gun Metal Finish with Yellow Markings) Square, 18-inch body, 12-inch tongue. It is not made for wide plate Saws and large Square, but enables the mechanic to carry a lighter and smaller case than our No. 35, and a lighter kit of tools. Packed one or more in a crate.

THE CASE YOU WANT TO CARRY YOUR TOOLS IN



Write for prices and FREE Catalog of Lorenz Guaranteed

WM. LORENZ TRUNK WORKS 107-109 Second-St. South - Minneapolis Minn.

Topp's Framing Tool



the Only Tool for the Purpose Ever Invented.

Price, \$1.75

ordinary workman to frame the most difficult re with absolute certainty.

IT DOES

It gives angles for any pitch.
It gives lengths for any rafters.
It prevents all mistakes. It is accurate.
It gives cuts for principals, jacks, hips, valleys and cripples.

G. A. TOPP & CO., Indianapolis, Ind. See Tool at Your Hardware





MONITOR SASH LOCKS



(PATENTED)

NEVER BREAK

BECAUSE THEY ARE MADE OF VERY HEAVY GAUGE METAL AND PERFECTLY CONSTRUCTED.

If the upper plate drops, the Monitor "Never Break" Seek Lock will pick it up from a lower point then any other, adjust the sashes perfectly, prevent all vibration and lock securely, so it cannot be opened from the outside.

MADE IN TWO SIZES AND ALL FURNISHED BY

The Champion Safety Lock Co. Geneva, Ohio





No. 289

Stanley Skew Cutter Filletster and Rabbet Plane

A Plane that is fast finding its way into the "kit" of every lover of good tools.

It has an extra wide cutter (13 inches) which is set on a skew.

It is provided with a **Fence** and a **Depth Gauge** which can be attached to either side, so that the Plane can be used equally well for right or left hand work.

Furthermore, the Fence is so hung that it slides under the bottom, enabling the user to regulate the width of the cut.

It has two adjustable spurs, one on each side, a valuable feature. By removing the Fence and Arm a very superior Rabbet Plane is obtained.

 $8\frac{1}{2}$ inches long, weighs $3\frac{3}{4}$ pounds.

List price, \$1.75.

Ask your Hardware Dealer to let you see it.

Made by

Stanley Buled Level Co. New Britain. Conn. U.S.A.

Bishops Refined "Greyhound" Steel Saw—A Masterpiece

Of the Saw Maker's Art. We are proud of its quality and guarantee it to cut faster and run easier in all kinds of wood, to hold its sharpness and set longer than any other good saws.

It's the Your-Money-Back-If-Not-Satisfied Saw

30 Days' Trial Will Prove Our Guarantee is the result of years of experimenting to originate a purity of steel with fine grain and tough body.

Made in both Straight and Skew Back

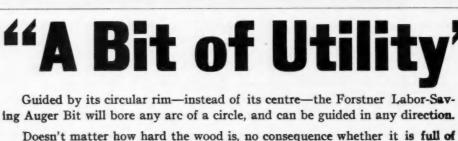
Length 18 20 22 24 26 28 1 430 inches

Each \$2.35 \$2.50 \$2.65 \$2.80 \$3.00 \$3.30 \$3.65 nes

Packed One in a Box

GEO. H. BISHOP & COMPANY LAWRENCEBURG, IND.





Doesn't matter how hard the wood is, no consequence whether it is full of knots, or the grain awkward to negotiate. The Forstner Bit works with equal smoothness under any condition and leaves a true polished surface on every job.

Unequaled for Delicate Work

Supersedes chisels, gauges, scroll-saws, or lath tools combined, for all kinds of delicate work. Cabinet and pattern makers and carpenters are enthusiastic because they do more work than other bits and cost no more.

thing special in the matter of price on sets packed in a sensible box. Send today for particulars and catalog.

The Progressive Mfg. Co.





ROOF SLATES

E. J. JOHNSON
38 Park Row, New York
Quarry Operator

BLACK, GREEN, PURPLE, RED

STRUCTURAL SLATE BLACKBOARDS

Booklet, Samples and Prices on Application



It Is The Mayhew "Peerless" No. 510

As this Peerless Screw Driver will not slip from screw slot it prevents any marring of work

Any one who uses a screw driver—whether a good many times every day or just once in awhile—should try out a Mayhew "Peerless" Screw Driver.

You will find this No. 510 "Peerless" very easy to use, it is not tiring to hand or wrist, it is made thoroughly and of A No. 1 materials, and the special "Peerless" point prevents any slipping from screw slot.

No. 510 and No. 511 "Peerless" Screw Drivers have blades forged from fine tool steel and riveted through ferrule. Ferrule is drawn steel, nickel plated. Handle is hard wood, fluted. The blade extends slightly through handle end and allows pounding without damaging handle.

No. 310 comes in regular sizes from 2 to 12 inches No. 311 comes in cabinet sizes from 3½ to 12½ inches

You will get complete satisfaction and thorough service from any Mayhew tools. We manufacture Drills and Braces, Breast Drills, Ratchet Drills, Bits, Gimlets, Counter Sinks, Reamers, Screw Drivers, Nail Bets, Punches, Awls, etc., etc.

The next time you buy any tool ask for a Mayhew. If your dealer does not handle Mayhew tools write to us and we will tell you the dealer of your locality who does Why not drop us a line anyway for information about our tools?



A Peerless Screw Driver

H. H. MAYHEW COMPANY, Shelburne Falls, Mass. An onlarged view Screw Driver point. point is non-slipping

WORCESTER



CALDWELL SASH BALANCE



Does away with weights and cords, and VASTLY more durable.

Makes sashes work perfeetly.

Permits greater window space in new work, as box frames are not necessary.

May be applied to old windows without altering sashes or frames.

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Caldwell Mfg. Co. 15 Jones Street, . Rochester, N. Y.

50c THIS Clamp Fixture

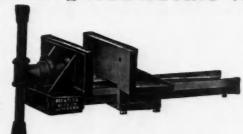
It is Unequalled for Strength Quick Action and Last ing Qualities

Write for Catalog of Sheldon's Clamps and Viou E. H. SHELDON Q CO.

184 Nime Street

MUSKEGON, MICH.

BLAKE QUICK ACTING VISE



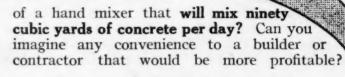
For Cabinet Makers and Wood Workers. Simplest—Strongest—Cheapest—Best
Send for Catalogue of all kinds of Vises

PRENTISS VISE COMPANY, MAKERS 106-110 La Payette St., New York, U. S. A.

a Proven Success

What Do You Think

SATISFACTION GUARANTEED



The Northfield Batch Mixer

will do it. Speedy, handy, inexpensive, simply and durably constructed. Weighs only 300 lbs. Easily shifted to always discharge direct into forms. Saves half of wheeling time and labor, saves three-fourths transportation costs and repair charges, saves big money, time and worry on every job. Easy to operate-not a man-killer.

Thorough mixing principle that plows, boes and stirs the entire mass many times per second.

Operates by either Engine, Motor or Hand Power

NORTHFIELD IRON COMPANY

402 Water Street

NORTHFIELD, MINN.



Wet Process is Right. Face down is Right. Three blocks at a time is Right.
Triple Tiering is Right.
Damp Curing is Right.

The Mogul Invincible Block Machine

COMBINES ALL THESE

IT IS RIGHT

It is 46 inches long and will make three 16" or two 24" blocks at one operation. It makes sills, caps, copings, rails and steps, faster and better than a special sill machine. It has every adjustment that any other machine has and many that no other machine has.

PRICE-Machine and Outfit, \$75.00

WRITE FOR CATALOG

THE PETTYJOHN COMPANY 634 No. 6th St.,

TERRE HAUTE, IND.

Buy The SIMPLEX 1913 Model



Combining the good features of both batch and continuous mixers in the one machine.

The best feature of the Batch Mixers is the rolling of the materials. The greatest advantage of the Continuous Mixer is the automatic measuring and feeding of the materials.

Only one machine combines these two features—the SIMPLEX. It's the happy medium between the two types of mixers, giving the points of advantage claimed by each, and eliminating the faults of both.

Write for New Complete Catalog.

The Miles Mfg. Co.

309 E. Franklin St.

JACKSON, MICH.



When Writing Advertisers Please Mention the American Carpenter and Builder.

What a Minnesota Contracting Firm Say about the Baby Grand Mixer



HAVREBERG & ELVERUM, Contractors and Builders Jackson, Minnesota, March 8, 1912.

HALL-HOLMES MFG. COMPANY, Jackson, Mich.
Gentlemen:—The "Baby Grand" mixer we bought last year, we have used on different kinds of work and are very well satisfied with it. We find it is very accurate in proportioning and it mixes very thoroughly and being light in weight can be used in places where a heavier machine would be out of the question. We find it very easy for three men to mix four cubic yards an hour with this machine.

HAVREBERG & ELVERUM (Signed.)

HAVREBERG & ELVERUM (Signed.)

"The Baby Grand Runs Like a Watch"

Every Contractor who has had experience with any of our Baby Grand Machines will tell you they are the best mixers on the market. They are of the continuous type. They have a mechanical proportioning and feeding device. They eliminate guess-work amd make mistakes impossible. No matter what kind of concrete work you do a Baby Grand Mixer can and will do better work and make more money for you.

We manufacture Baby Grand Mixers, also Hartwick Mixers, "the two trough mixers" in many various sizes and for any type of concrete construction work. Write for catalogues, prices, etc., and find out about our mixers—first hand—before buying any mixing machines. Learn what they are doing for others—they'll do as well for you.

Hall-Homes Manufacturing Co., 430 Oak St., Jackson, Mich.

Here, Mr. Contractor---Read HOW ABOUT YOUR

Costs you a good deal—and your plaster mixing does too—doesn't

Do you know we can stop all that needless ex-pense and save you con-siderable time in both the mixing of your mortar and plaster with our Blystone Batch Mixer?

This Blystone Batch Mixer is a practical and eco-nomical mortar and plaster mixer as well as a concrete mixer. Read what Contractor Nagel has to say about it.



THE BUILDERS' EXCHANGE, 180-188 Jessie Street
Phone Kearny 4700 San Francisco, Cal., Nov. 1st., 1912.
Blystone Machinery Co.,
Cambridge Springs, Pa.
Dear Sirs:—After having used the Blystone Mixer to mix hard wall
plaster, I can recommend it to any one who wants a mortar mixer.
It not only mixes rapidly but perfectly, and is a saver of both labor
and material and easy to clean.
Yours truly,
W. L. NAGEL.

This Blystone can save you time, labor and material on every mortar and plastering job you do. It operates very easily. It is filled while in motion and material is discharged while machine is in motion. It mixes in full view insuring an absolutely accurate mix. The revers spiral paddie system of the Blystone mixes rapidly, turning over 40 times in ONE minute. Blystone mixers are furnished with gasoline engine power equipment or for belt driving. Mounted on skids or portable hand trucks.

Get our catalogs and other particulars explaining in detail how the Blystone can save you money—NOW.

This information will interest you.

THE BLYSTONE MACHINERY CO.

CAMBRIDGE SPRINGS, PA. 19 Carpenter St.,

ay Your Own Concrete

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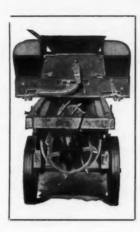
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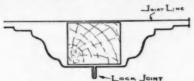
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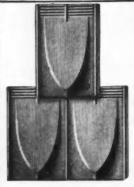
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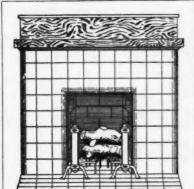
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What do you Think of the **Prize Competition?**

W E feel pretty good about the Prize Competition. We promised you that even the average run of work being done by our Big Family of subscribers is something to be proud of, and that the photos and plans of the twenty-four prize winners would be well worth while studying.

Were we right?

When you have looked through this issue of Your Magazine, we wish you would write us a letter and tell us what you think of it.

There will be a lot of building this season; and you will have the chance to plan and build a good many residences. Show these prize winning house plans to your prospective customers. Any person who thinks at all of building will be interested in these prize ideas for planning and equipping modern homes.

One reason we like this Prize Competition so well and have been willing to go to the heavy expense—nearly \$400 for prizes -is that we believe our publication of these designs will really help you to do a bigger and better building business this season.

Eighth Anniversary Issue Next

M AYBE you think this is a good number of the AMERICAN CAR-PENTER AND BUILDER—Just wait till you see the next month's magazine! Many of you know what our An-niversay Numbers are like. You

wouldn't want to miss one of them,

would you? This eighth Anniversay number is a little more interesting—bigger and better, than any before. A good many of us have been hard at work for quite a time getting up some special stunts for this big eighth Anniversary Number, that will surprise and please you.

If you want to do us a favor and help some brother workman, some friend of yours, at the same time show him this copy of the AMERICAN CARPENTER AND BUILDER and tell him

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to "come on in." Tell him about the Eighth Anniversary Number which comes next month and have him subscribe now, so that he can get this big number which begins Volume

More Prize Competition Designs Next Month

We have only made a beginning at publishing the worth-while, interesting photos, plans and letters sent in by our readers for the big Prize Competition. Some more will be published in the April issue—one of the prize winners and several of the monorable mention designs. A good many of you will say that these Honorable Mentions are just as good as the prize winners. They are too.

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G O through the advertising pages and see what is new. Get the habit of looking into all of these things. Investigate the new proposi-tions and likewise the new phases of the old and tried matters you think you know all about. We are just at the beginning of a record-breaking building season and builders should be thoroughly posted on everything they will need for their work this

And don't forget to write us what you think of the Prize Competition.

Cordially yours,

Editor American Carpenter

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The
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Building Paper

American Carpenter and Builder

Entered as second-class matter July 1, 1905, at the postoffice at Chicago.

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178 W. JACKSON BOULEVARD, CHICAGO

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Vol. XIV.

MARCH, 1913.

No. 6

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The Responsibility of the Builder

No matter who draws the plans, it is the builder—the man on the job who is in personal consultation every day with the owner of the building—who has the final say-so.

The carpenter and builder, throughout the locality in which he operates, gets to be pretty strongly entrenched in that community's confidence and esteem. The builder is counted the *practical* man who knows all about building materials and building methods, knows just what is best from actual experience; and what he recommends usually goes.

This is a happy state of affairs for the builder; yet it carries with it a heavy obligation to be careful of advice; and, as nearly always as is humanly possible, to recommend wisely.

In looking over the photographs and building plans submitted in the Prize Competition, and reading the letters from our readers which accompanied them, we have been impressed more strongly than ever before with the power our readers exert in the building world. It is evident that a large proportion of our carpenters and builders are not only builders, but also architects. They do their own planning. There is nobody else to do it Their customers expect it of them; and we are very glad to know that our readers are so well qualified for this work.

Wherever there are architects located, the building contractors of course work in close harmony with them. There is much satisfaction in working after the carefully made drawings and specifications turned out by a professional architect, who understands his business. It often develops, however, that certain changes—perhaps small, often of some extent—have to be made as the building progresses and after the architect's work is done. The chances are that the owner is no longer in close communication with the man who drew up his plans and specifications. He is in close touch with his builder; and he looks to him for advice as to the carrying out of the plans and in respect to any changes that may be wanted.

When this occurs, you carpenters and builders who read this, must recognize first the opportunity offered you of strengthening your own position, and second the obligation of deciding according to the best interests of your client.

The changing of plans and specifications is an every-day occurrence. If the builder is working from his own drawings, he is very willing to modify them if so requested; and, if they were drawn by some outside party, considerable changing is pretty sure to develop before the building is done. A letter from one of our subscribers sent in with an entry in the Prize Competition illustrates this point.

"Adamstown, W. Va.

"Editor American Carpenter and Builder:

"Enclosed are photos and floor plans of a residence I built for Samuel Powell in this suburb of Clarksburg. He had the plans drawn by a local man for a brick veneer structure. I changed the size and style of the house in a number of particulars; also changed the walls from brick veneer to 8-inch hollow tile plastered on the inside and stuccoed on the outside direct to tile. The architect was away all the time, so I was not able to consult him, but I pleased my customer. This is the first structural tile residence in this section.

"I cannot do without the American Carpenter and Builder and wish you success. (Signed) I. W. Thompson."

Many other similar instances could be cited. The builder is the man on the job, in close touch all the time with the owner; and the owner has all confidence in the builder's practical judgment and knowledge. In recommending changes be careful; keep thoroughly posted; and know what you recommend.

The manufacturers of building material are acting wisely in their present policy of taking particular pains to instruct and inform the carpenters and builders about their several materials.

PRIZE WINI ANNFDAND

Announcement of Prize Winners

HE judging of this competition proved to be the most puzzling proposition the Editor ever tackled. In the first place, the number of entries was simply overwhelming. They began to come in about January 10th and by February 5th, the closing date, our editorial rooms were literally blockaded with photographs, plans and descriptions of structures planned and built by the Big Family; and we had to open and set aside a special office just to take care of them.

And, in the second place, practically every piece of work submitted had its good points. We keep pretty closely in touch with the building situation and know in a way of the work the American Carpenter and Builder subscribers are doing; but we confess we were amazed at the quality, variety, and magnitude of the work submitted in this competition. It has been a revelation of the importance of Our Folks in most communities, not only as builders, but also as practical architects and planners.

Of all those designs showing worth-while ideas and up-todate features the number, for all seven classes of the competition, was finally narrowed down to 116. There should have been a prize for each one of these. As it was there were 21 Prizes; and then, through the generosity of Mr. Radford, three additional prizes were added for Class A-Best Designed Residences, to apply particularly to well-planned small houses. This made 24 Prizes, 8 Firsts, 8 Seconds, and 8 Thirds. The 24 prize winners and the 92 practical builders whose submitted work deserves Honorable Mention are as follows:

Winners Class A-Best Designed Residence Planned by a Reader of the "A. C. & B."

Small Houses

First Prize-Chas. M. Gates. Architect, Den-First Prize—Chas. M. Gates. Architect, Denver, Colo.

Second Prize—Jos. A. Riechel, Building Contractor, El Paso, Ill.

Third Prize—John S. Dixon, Waterville, Conn.

Large Houses

First Prize—Alfred J. Danielson, Con-tractor and Builder, Davenport, Iowa. Second Prize—Edw. A. F. Carson, Carpen-ter and Builder, San Francisco, Cal. Third Prize—B. Torres, Builder, San An-Texas.

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Hickey's Sons, General Contractors and
Builders, South Bend, Ind.
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D. A. Haines, Mabel, Minn.
A. Kent Miller, Real Estate Builder, Somerset, Pa.
J. H. Starr, Contractor and Builder,
Napa, Cal.
Michoel Mikkelsen, Builder, and Contractor.

J. H. Starr. Contractor and Builder, Napa. Cal.
Michael Mikkelsen, Builder and Contractor, Pleasantville Station, N. Y.
C. M. Diller, Contractor and Builder, Akron, Ohio.
Jeaton & Rawlins, Contractors and Builders, Roodhouse, Ill.
C. J. Waffle, Evart. Mich.
J. Waffle, Evart. Mich.
J. L. Siert, Carpenter and Builder, Benson, Mich.
M. M. Johnson, Courtland, Kans.
J. A. Taylor, "The Home Builder," Morris, Ill.
Edward Cutbbert, Contractor and Builder,

ris. Ill. Edward Cuthbert, Contractor and Builder, Fulton, Mich. Eycleshymer & Snyder, "Builders of Good Houses," Niles, Mich. Edw. I. Barnes, Chanute, Kans.

Arthur T. L. Thompson, Rushmore, Minn. W. W. Lupton, Winnipeg, Man., Canada. Joseph F. Jahnel, Jr., Coon Valley, Wis. R. E. Crook, Arcnitect, Nelsonville, Ohlo, George W. Eddy, Contractor and Builder,

eorge W. Eddy, Contractor and Builder,
Marysville, Kans.
M. Williams, Contractor and Builder,
Portland, Ore.
O. A. Gardner, Contractor and Builder,
Dyersburg, Tenn.
Hand & Son, Onsted, Mich.
P. Hicks, Architect, Omaha, Neb.
Loward Hollman, Warren, Ohio.
F. Malmbourg (2 Designs), Tonkawa,
Okla. Howard C. F

Okia.
Osborn Bros., General Contractors, Bloomington, N. Y.
Louis Beck, Moweaqua, Ill.
Herman Schnoor, Fortuna, Cal.
Elwyn R. McKinstry, Ottawa, Ont., Canada.
Geo. D. McCleery, Contractor and Builder,
Lawrence, Kans.
Geo. C. Johnson, Dexter, Iowa.
J. E. Offer, Contractor and Builder, Hickman, Neb.
Robert Christman, Bethlehem, Pa.
M. C. Parker, Contractor and Builder,
Normangee, Texas.

Winners Class B-Best Designed

Church, School, or Business Building Planned by a Reader of the "A. C. & B."

First Prize—Philip Nelson, Contractor and Builder, Bowen, Ill. Second Prize—H. D. Le Suer, Contractor and Builder, Plano, Iowa. Third Prize—F. G. Rockwood, Grand Rap-ids, Wis.

HONORABLE MENTION-CLASS B

HONORABLE MENTION—CLASS B

Jas. Snelgrove. Builder and Contractor,
Beaverton, Ont., Canada.

John J. Binet, San Francisco, Cal.

A. L. Weinberger, Contractor and Builder,
Beach, No. Dak.

Oliver Woodward, Contractor and Builder,
Park, Kans.

Frank S. Stroup, Architect and Builder,
Carey, Ohio.

Winners Class C-Finest Dairy Barn or Other Farm Building Planned and Built by a Reader of the "A. C. & B."

First Prize—L. P. Clark, Carpenter and Builder, Tillson, N. Y. Second Prize—M. T. Kellor, Beloit, Wis. Third Prize—Wm. Steiner, Johnson, Wash.

HONORABLE MENTION-CLASS C

HONORABLE MENTION—CLASS C
George Holt. Carpenter and Framer, Ellsworth, Iowa.
Albert Gonne, Highland, Mich.
Levi Landkamer, Alexandria, Neb.
Northern Construction Co., Contracting and
Consulting Engineers, Mason City, Iowa.
Chas, W. Williams, Contractor, Builder and
House Mover, Ridgeway, Wis.
C. F. Miller, Contractor and Builder,
Hanoverton, Ohio.
William M. Chapman, Greenback, Tenn.
Frank Balbough, Contractor and Builder,
Ewen, Mich.
J. A. Putman, Dunnville, Ont., Canada

J. A. Putman, Dunnville, Ont., Canada.

Winners Class D-Largest and Most Costly Structure Built Complete by a Reader of the "A. C. & B."

First Prize—Robt. L. White, Carpenter and Contractor, Lebanon, Tenn.

Second Prize—W. Twilley Maloney, Contractor and Builder, Alen. Md.

Third Prize—L. A. Hickey's Sons, General Contractors and Builders, South Bend, Ind.

HONORABLE MENTION—CLASS D Joseph Taylor, Canton, Ohio.

Winners Class E-Most Modernly and Completely Equipped Residence Planned and Built by a Reader of the "A. C. & B."

First Prize—D. A. Haines, Mabel, Minn. Second Prize—J. C. Warren, Contractor and Builder, Sedalia, Mo. Third Prize—Joseph Stephens, Contractor and Builder, Paris, Ill.

STRUCTURES R READERS



HONORABLE MENTION-CLASS E

C. J. Toellner, Jr., Carpenter and Builder, Bunceton, Mo. Chas. Tyte, Fort Worth, Texas. Joseph Stephens, Contractor and Builder, Paris, Ill.

Paris, Ill.
P. O. Andrews, Architect and Superintendent, Mt. Sterling, Ky.
Nels Olsan, Minden, Neb.
J. W. Packer, Contractor and Builder, Oneonta, N. Y.
D. A. Haines (2 Designs), Mabel, Minn.
H. J. Noyes, Newburyport, Mass.
Emmett Markley, Donovan, Ill.
B. Torres, Builder, San Antonio, Texas.

Winners Class F-Finest Piece of Carpentry Work or Cabinet Making Done by a Reader of the "A. C. & B."

First Prize-John F. Coxhead, Yankton, So. Dak. So. Dak.

Second Prize—William Quilliam, Washington, Ind.

Third Prize—Geo. H. Rabenberg, Britton, So. Dak. HONORABLE MENTION-CLASS F

HONORABLE MENTION—CLASS F
Alfred Sanders, Hector, Minn.
P. H. Heron, Aberdeen, So. Dak.
Arthur B. Kestell, of Brieske & Kestell,
Carpenter Contractors, Elkhart Lake, Wis.
Richard Barr, Carpenter, Contractor and
Builder, Ravine, Pa.
Ernest L. Hulbert, Montague, Mich.
O. B. Overholser, Architect and Builder,
Riverside, Iowa.
James C. Sackett, Carrollton, Ill.
Isaac Hughes, Ridgefield, Wash.
August Droge, St. Benedict, Kans.
Louis Schemanski, Alpena, Mich.
Arthur B. Congdon, Goulds, R. I.
Leon Clyde, Traverse City, Mich.
Albert Gonne, Highland, Mich.
John McElivee, Mt. Carmel, Pa.
W. M. Schmieding, Hartshorne, Okla.
W. M. Moore, Melfort, Sask., Canada.
J. E. Gryde, Waldville, Sask., Canada.
Howard P. McLauchlan, Contractor and
Builder, Perth, N. B.

Winners Class G-Most Extraordinary Piece of Work Pertaining to Building Not Usually Classed as Carpenters' Work, Done by a Reader of the "A. C. & B."

First Prize-Walter Thomson, Denver, Colo. Second Prize-Frank Klepach, Cedar Rap-ids, Iowa.

Third Prize-Jno. Jenkin, Weyburn, Sask.,

HONORABLE MENTION-CLASS G

A. Gardner, Contractor and Builder, Oversburg, Tenn.

D. A. Gardner, Contractor and Builder, Dyersburg, Tenn.
Alfred Larry, Manufacturer of Cement Products, Grafton, Ont.
Jas. Snelgrove, Builder and Contractor, Beaverton, Ont., Canada.
Mercer Lawing, Tucumearl, New Mex.
John Kurtz, Elwood, Ind.
Robt, A. Heim, Lockport, N. Y.
R. Verbeke, Tryon, N. C.
P. P. Wright, Lima, Ohio,
Tom Davies, Carpenter and Contractor, Durban, Man., Canada.
Walter L. Hill, General Building Contractor, Okmulgee, Okla.
Chas. C. Hummel, Espy, Pa.
Wm. L. Steele, Jr., Bellefonte, Pa.

The several Prizes as offered in our January issue will be shipped to the winners at once:

To each of the 8 First Prize Winners, one regular DeLuxe Edition set of "Radford's Cyclopedia of Construction," 12 Volumes. To each of the 8 Second Prize Winners, one regular DeLuxe Edition set of "Radford's Cement Cyclopedia"—5 volumes.

To each of the 8 Third Prize Winners, one Seven Volume Builders' Plan Library.

HREE facts have been driven home and well clinched in the minds of all those who have had the privilege of carefully examining all the examples of builders' work submitted in this competition. First, we are building better today than ever before; second, our houses are planned with more thought for conveniences and comforts; and third, the men who are responsible for this-the carpenters and builders—are doing their work well and deserve great

We are building better. The writer can easily remember back to the time when one thousand or two thousand dollars at most, built the average dwelling. But look what it was; four walls and a roof-just the beginning of a residence as we think today. You will hear some mourn for the "old days" and tell about how cheaply one could build a house then; but those houses didn't have hardwood floors and fine

hardwood trim; and instead of the modern high cemented basement, waterproofed and plastered and as large as the main floor plan, those wonderfully cheap old houses were set on posts or on a surface foundation of stone, and only a little pit at the center was dug out for a cellar. Stoves answered for heating; and kerosene lamps were all the lighting system required; and as for water supply and sewage disposal, the former wasn't supplied and the latter wasn't disposed of! Bath rooms with sanitary set fixtures were unknown; a wash tub placed before the kitchen stove of a Saturday night had to do for the family bath.

Our houses today have all modern appointments for comfortable, convenient and sanitary living. Nowhere else in the world do the homes of the people contain so many ingenious, worthy devices for making the housework easy and living enjoyable. It costs more today to build because more is required. Our readers are evidently seeing to it that in the buildings they plan every good thing is provided for.

Looking over the great mass of photographs, and studying the plans of all these structures designed and built by American Carpenter and Builder readers in every State and Province in America, we appreciate in a new way the value of the work they have done. First class architectural work and the use of modern improvements are not confined by any means to New York City or Boston. The so-called centers of culture have no corner on good residence architecture nor on good substantial building construction. And we must give the keen and wide-awake builders, operating in the smaller cities and towns, full credit for having kept fully abreast of the times, in spite of their handicaps. Their work, both in the designing of their buildings and in the execution of the contracts, will bear the closest inspection.

The carpenter and builder will usually give his



customer the sort of a structure that that customer (and his wife)

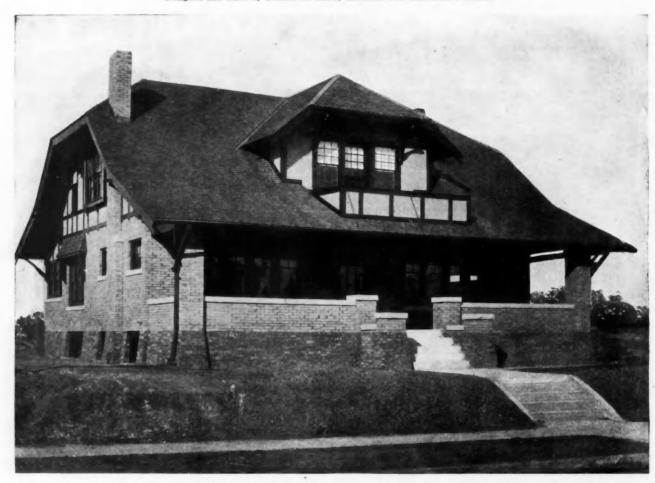
want—as nearly as he can; and in this he is not so very different from his brothers of the city ateliers. But here is where the good work of the local carpenter and builder comes in, and we have to give him full credit for it. He is keeping himself informed in regard to the new and worth while things pertaining to the planning, building and equipping of present-day structures, and he is exerting his influence at every opportunity so that his customers will want what he knows to be best for them.

The good results of these "missionary" efforts are sometimes overlooked; but in the aggregate they are stupendous. The photos and plans sent us in this competition illustrate the average run of building activity throughout the country generally. A study of these will show how far carpenters and builders have been able to mould public opinion along advanced lines pertaining to building design and construction.

First Prize Class A—Best Designed Residence (Small) Planned by a Reader of the "A. C. & B."

Modern 8-Room Dwelling at Denver, Colo.

Designed and Built by Charles M. Gates, Architect and Real Estate Builder



First Prize Small Residence; Substantial; Face Brick: 8 Rooms; Modern in Every Way; Designed by Chas. M. Gates and Built in Denver, Colo., for \$5,500

AWARD.—More than the ordinary amount of interest always attaches

to a building design that is a prize winner. We may concur at once in the decision of the judging committee and find much to approve; or we may—and very often do—have quite different ideas about what is good design and convenient planning. But even as we quarrel with the jury we are sizing up the award—and generally find it to possess some worth-while points.

PRIZE WINNING STRUCTURES
PLANNED AND BUILT BY OUR READERS

seemed unfair to judge modest three and four thousand dollar bunga-

lows in competition with big residences costing five times as much—especially as it is well known that the successful small dwelling is the more difficult to design.

The announced requirements for Class A called for simply the *planning* of the residence. It is quite significant that the majority of the work submitted had been both planned and built by our subscribers.

The First Prize for the best designed small residence goes to Mr. Chas. M. Gates, a licensed architect of Denver, Colo., and Sec.-Treas. of The Gates Bros. Realty Co. Here is what he says of this house:

"In this plan you have several distinctive features—features that the housewife of the city home will appreciate. The front porch, being of the size it is and on the east, is an ideal living porch for the summer

afternoons; and the balcony over it converts the front bed room into an upstairs living room if you wish it.

"The dining and living room, connecting as they do, give the house an air of elegant roominess that is hard to better, besides being what is constantly asked for in our western metropolis. The room off the hall can be used as a living room or a ground floor bed room. It has a large closet as well as a sun parlor off, connecting with French windows. Having a bath up and

CHAS. M. GATES

Architect

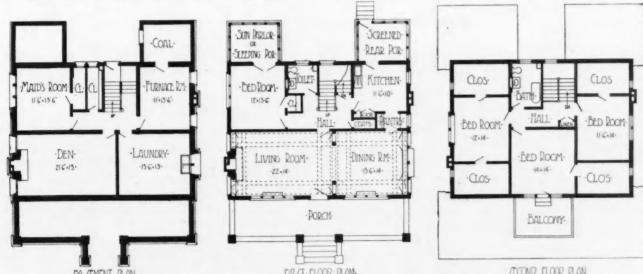
LICENSE No. 72

DENVER, COLORADO

Secretary-Treasurer of
THE GATES BROS. REALTY CO
SUITE S11 IDEAL BLDG.

Mr. Gates Is a Thorough Business Man

As practical men who are concerned every day with the actual planning and construction of buildings of various kinds it is likely that our point of view differs from that of the layman or of the art critic. We are interested in certain of the practical aspects of a house design: What is its cost? Could more be had for the same money, if laid out differently? Is the interior arranged for convenience? Is it a popular plan, which any household would approve of—permitting a ready sale, if desired? What of the exterior design?



DA/TMINI PLAN

TRANS TRANSPORT OF Chas. M. Gates' Bungalow; As Building Site Is High and Dry, Basement Rooms Are Utilized

These are about the order of importance of these several counts as they appeal to practical builders.

Class A of the Prize Competition is for the best designed residence. So many designs were submitted in this class—well-planned small houses and well-planned large houses—that it was decided to divide this class into two, and add three more prizes. It

one downstairs saves many a step for both mistress and maid.

"The den as well as the maid's room is in the basement. The entire basement is fully plastered and finished, giving it a finished, homey appearance. The upstairs has three good rooms with square ceilings, and four large closets.

March

"I built this house at a cost of \$5,500 here in Denver, using a \$25

pressed face brick, extra heavy footings, and building under very strict building restrictions. It is modern to the minute.

"To show how well this home is liked, will simply

PRIZE WINNING

PLANNED AND BUILT

state that the owner sold it a year later, making a net profit of \$1,200.

Chas. M. Gates, Architect License No. 72.

Denver, Colo.

Secretary-Treasurer of The Gates Bros. Realty Co."



Chas. M. Gates in His Office-Note That He Keeps His Bound Volumes of the "A. C. & B." Close at Hand

We are glad to know that our old friends stay with us. Here is a photo received from Mr. Gates four years ago and published in our April, 1909, issue, correspondence column. This is what he wrote us then:

"Enclosed find order for a renewal of my subscription. Just to show you what we of the Gates Bros. Realty Company think of the American Carpenter and Builder I want to say that the publications for the years 1905, 1906, 1907 and 1908 I have had bound into four volumes with the year of publication on each one. In the first volume, and as a fly leaf, I have had bound in my certificate of charter membership. I would not do without the volumes for twice what it cost to bind them. Am sending you an idea of how they look on my desk—1908 happened to be on my drafting table when the picture was taken.

CHAS. M. GATES, Secretary."

<u>Second Prize Class A</u>—For Small Residence Planned by a Reader of the "A. C. & B."

Model 9-Room Bungalow at El Paso, Ill.

Designed and Built by Jos. A. Riechel, Building Contractor.

HE second prize for a small residence is awarded on the neat, attractive bungalow illustrated on the opposite page. Mr. Jos. A. Riechel, its designer and builder, writes of it:

"This bungalow has full basement, concrete floors,

concrete block foundation, concrete steps to porches, slate roof, pressed brick chimneys, siding in first story, shingles in gable ends. Double floors throughout. Living room, library and dining rooms have 3% by 7%-inch quarter sawed white oak floors, balance of floors are

BUILDINGS ERECTED RECENTLY

PUBLIC LIBRARY, ATLANTA, ILL.
PUBLIC LIDRARY, EL PASO, ILL.
CITY MALL, EL PASO, ILL.
BAPTIST CHURCH, EL PASO.
HUMEROUS RESIDENCES.

BLUE PRINT PLANS, SPECIFICATIONS AND ESTIMATES FURNISHED

JOS. A. RIECHEL.

BUILDING CONTRACTOR.

EL PASO, ILL.

7/8 by 2½-inch edge grain yellow pine. Finish in principal rooms is

quarter sawed white oak, balance of house yellow pine, stained "mission" except bath and two firststory bedrooms are done in white enamel. Living

PRIZE WINNING STRUCTURES

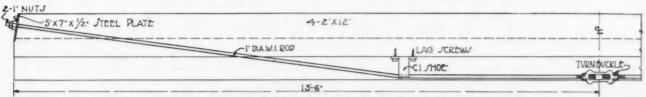
PLANNED AND BUILT

BY OUR READERS

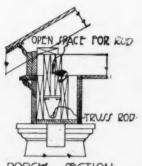
Colonade has book case pedestals.

"Complete plumbing

and hot air heating outfit included. Also vacuum cleaning machine in basement run by electric motor. "Cost complete, \$5,300.00."



· DELLY-ROD · TRUSS · FOR · PORCH!



PORCH · SECTION ·

and dining rooms have beamed ceilings, dining room has paneled walls below plate-rail. Walls in first story are sand finished and frescoed in various colors. Living room has Roman press brick mantel.





9-Room Story and Half Bungalow Designed and Built by Contractor Riechel at El Paso, Ill., for \$5,300



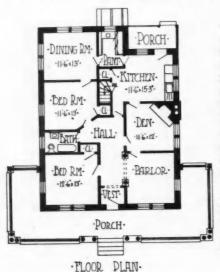
Third Prize Class A—For Small Residence Planned by a Reader of the "A. C. & B."

A Six-Room Stone Bungalow at Waterville, Conn.

Designed and Built by John S. Dixon.

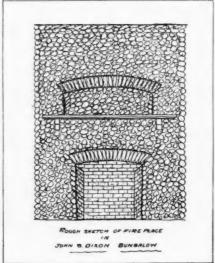
THE third prize for small residences is awarded on the stone bunaglow planned and built by John S. Dixon at Waterville, Conn., illustrated herewith. The cellar walls are of rough stone, 22 inches thick, and laid 6 inches below cellar floor. Exterior walls are 10 inches field stone, laid up in black cement, and backed with 4-inch brick to make a nailing for furring. All window and door openings are supported at top with angle irons. Veranda floor is cement reinforced with expanded metal, and troweled to a smooth finish. Chimney is of field stone with two

flues, one for kitchen range and boiler in cellar, and one for fire-place in den. Fire-place is of field stone run to ceiling (not plastered above metal). Outside woodwork is of Georgia pine painted two coats Carter's Pure White Lead. Roof is tight boarded, covered with asphalt roofing, and tiled with terra cotta tile furnished by Ludowici Celadon Co. of Chicago (weight, 36,000 pounds of tile). All rooms but den finished with N. C. pine. Den is finished with chestnut. Floors are of N. C. pine except den, parlor, and hall, these are quartered oak. Walls are plastered with Adamant plaster, white hard finish.



Pantry is fitted with flour bin, china closet with four drawers under, and small cupboard, also has six shelves and counter. Dining room fitted with plate rail, and has swinging doors on floor hinges leading to kitchen. House is equipped with hot water heat (Crawford boiler, made by Walker & Pratt Co., Boston, Mass.), with radiators in all rooms, including kitchen. Plumbing installed connected with cess pool, and building is piped with gas, and wired for electricity.

Total\$4,704.00





6-Room Stone Bungalow Designed and Built by Mr. John S. Dixon at Waterville, Conn., for \$4,764

a smooth white sand finish

stucco above and green

dipped shingles on roof;

exposed rafters on main

building dormers and

porches and out buildings,

and finish first floors quar-

tered red oak; kitchen and



First Prize Class A—Best Designed Residence (Large) Planned by a Reader of the "A. C. & B."

Popular Hip-Roof Brick and Stucco Residence at Davenport, Iowa

Designed and Built by

HE judging of the large residences proved quite as difficult as the small. All the work submitted in this class seemed to have prize winning points; in fact, many of the Honorable Mention designs stand very close to

ALFRED J. DANIELSEN Contractor and Builder

PHONE 2368-L

1736 Eola Street

DAVENPORT, IOWA

ESTIMATES CHEERFULLY FURNISHED

pantry cypress finish maple the winners. These interesting Mention designs in flooring; second floor plain red oak finish and floors. all the Classes will be presented in these pages next There's a very pretty art glass grape design in dining

month and thereafter.

The first prize for best designed large residence goes to Alfred J. Danielson, contractor and builder, of Davenport, Iowa, on the dignified, popular style, brick veneer and stucco residence shown on this and the next page.

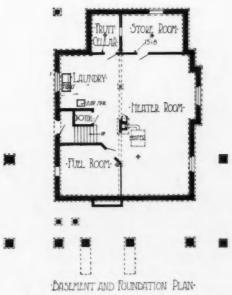
He writes of this house:

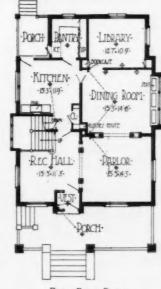
"I am sending you photos and plans of a two-story, brick-veneer and stucco residence I built in 1912; built complete in four months with about four men, average.

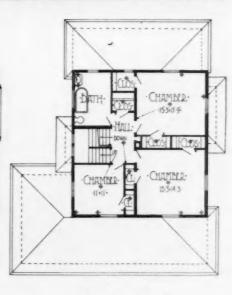
"I drew the plans myself last winter in spare time. You will find my name on blue print. Cost about \$7,000.00. (The building looks a good deal better than it shows in the photo.)

"The pressed brick cost \$20.00 per M., mixed dark brown in color, with









·FIRST FLOOR PLAN-

· SECOND FLOOR PLAN-

Floor Plan Diagrams and Front View of First Prize Large Residence Designed and Built by Contractor Alfred J. Danielsen at Davenport, Iowa for \$7,000



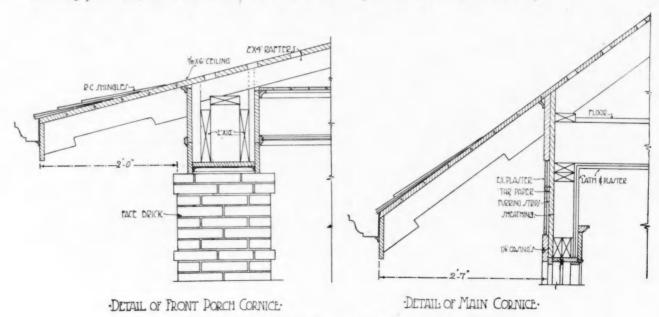
Another View of Builder Danielsen's 1st Prize Winner. He States He Is Designing and Building Many Such Residences in Davenport, that Growing City of 45,000 People

room of building, also art glass in bath and library; fancy bevel plate glass in front transoms and vestibule side light and doors, and art glass in stairway landing, first floor. I make quite a point of fancy glass work and my customers like it.

"I am 25 years old, have been in business for two

years; built one house first year, same order as this only siding on entire house.

"Built three houses this year costing \$7,000.00, \$5,000.00, \$6,500.00, and other repair work, etc. Am ready to build six houses next year. I draw most of the plans of the houses I build myself."



Showing Approved Construction Methods Used on Danielsen's Work

This building illus-

trated on this and the

next page was designed

and built by Edw. A.



Second Prize Class A—For a Large Residence Planned by a Reader of the "A. C. & B."

Unique Dwelling for Business Street in San Francisco
Designed and Built by

HE second prize in this class goes to a structure which is rather unusual—a residence for a narrow lot where no light can be had from the sides. This is a problem often con-

fronting city builders, where a building combining a store room or other business place on the first floor with living rooms above is wanted.

EDW. A. F. CARSON Carpenter and Builder

PLANS AND ESTIMATES FURNISHED AT SHORT NOTICE

F. Carson, carpenter and builder, of San Francisco, Calif. He San Francisco, has this to say for his work:

"I am enclosing under separate cover floor plans, elevation, detail sheet, specifications and photo of finished building, of a six room residence costing four



Clever Handling of a Hard Problem—An Attractive Dwelling on a Narrow Lot in a Closely Built Up City Street—Designed and Built by Edw. A. F. Carson, at San Francisco; Cost \$4,000



PRIZE WINNING

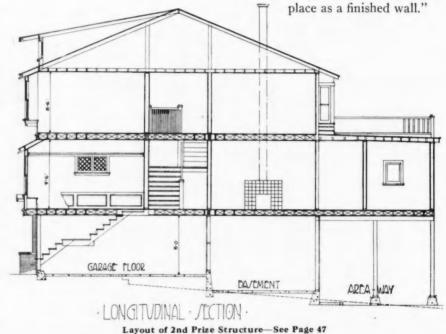
Floor Plans of Carson 6-Room Dwelling

thousand (\$4,000.00), dollars. The entire work of planning, tracing, detailing, and blue printing and erecting under contract was done entirely by me personally. I am an amateur; that you will see upon inspection of my drafting, the only knowledge I have in that line was gained from your valued journal, THE AMER-ICAN CARPENTER AND BUILDER, of the last 5 years I have been reading it. I have all the issues of your journal. Ideas gained from Radford's "Details of Building Construction" are used in building plans I am sending. I have a copy of this book and value it very highly. I receive great assistance from it.

DAJEMENT - PLAN

"The plans I am sending are for a lot 24 feet 8 inches frontage, with a building on either side, hence the light court. Most all San Francisco building lots are 25 feet frontage. The Building Laws here under the supervision of Board of Public Works, require plans, specifications and application filed in duplicate. One set of plans must be in cloth print, same returnable to builder at completion of building.

"This house is heated by two open fire-places; the climatic conditions here do not require furnace or steam heat. We do not show side and rear elevations excepting corner lots; on inside lots all side walls are blind walls. Sides have to be finished back on joist and moved out in



SECOND-FLOOR-PLAN

STRUCTURES.

Third Prize Class A—For Large Residence Planned by a Reader of the "A. C. & B."

Magnificent House of Classical Design at San Antonio, Texas

Designed by B. Torres, Contractor and Builder, Brownsville, Texas.

RESIDENCE design of much distinction, a design typical of the dignity, splendor and hospitality of the South land called forth much favorable comment while the competition was being judged and is herewith awarded the third prize for best planned large house. Mr. B. Torres, a contractor and builder, of Brownsville, Texas, drew the plans for this. It was erected at San Antonio for Mr. W.

H. Daniel. The cost complete was \$6,500. This structure is illustrated on the opposite page.

This is a modern residence in all its appointments, and is elaborately finished, much paneled and turned woodwork being used. There is no basement. The floor plan diagrams show that the exterior of this place make good fully the promise of the exterior design.



Note Plans Were Reversed When House Was Built



B. TORRES Contractor and Builder

Mr. Torres Is "The Builder" at Brownsville, Texas, a Coming City Now of About 12,000 Inhabitants. His Reputation as a Builder Is Spreading. It Reached Out in This Instance Clear to the City of San Antonio, Where This Important Commission Was Handled Satisfactorily by Him.



Note Plans Were Reversed When House Was Built



Third Prize for Large Residence, Planned and Built by B. Torres, of Brownsville, Texas, for Mr. W. H, Daniel, at San Antonio, Cost \$6,500



First Prize Class B—Best Designed Church, School, or Business Building Planned by a Reader of the "A. C. & B."

New Christian Church at Bowen, Ill.

PHILIP NELSON

CONTRACTOR AND BUILDER

BOWEN ILLINOIS

Designed and Built by

LASS B of the competition proved something of a surprise. It is evident that our readers are great builders of churches. And we don't mean by this either that they neglect the other

sorts of public structures, schools, libraries, town halls, etc.; not at all. It is simply that this competition brought out the church planning talent most strongly.

The first prize goes to Mr. Philip Nelson, contractor and builder, of Bowen, Ill., for the design and construction of the beautiful new Christian Church of that place. In writing of this he says: "This is a very neat, convenient and substantial brick veneered church building for a country village. It has cut

stone trim and pressed brick exterior. It is impossible to fully appreciate this building without a view of the interior which is very neat in design,—frescoed on a sand finished plastered wall. This was done by a

first-class artist of Springfield, Ill., a German who learned his trade in his native country. The woodwork throughout the entire building was finished in yellow pine—stained to imitate mahogany and all doors built up in harmony with the style of exterior (English Gothic).

"The auditorium will accommodate, in the curved seats, about 170; and odd space for chairs will accommodate about fifty more; also the Sunday School



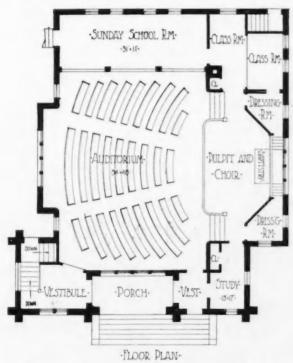
First Prize Church—The New Christian Church at Bowen, Ill.; Designed and Built by Contractor Philip Nelson, Cost \$12,000. Bowen is a Thriving Town of About 1,000 Population; Our Subscriber Is the Building Expert Throughout This Community.

Room, separated by rolling partitions, accommodates about seventy-

five and Sunday School side room and extra room in choir space, also other spaces, accommodate fifty, making a total of 350 by using chairs.

"This building has a commodious basement-a large kitchen under Sunday School rooms with coat and cloak rooms; also has ample space for furnace and coal rooms. The side walls of basement were shaded with paint of light green color and ceiling of a light gray solid color. For floor in basement a drain tile was laid in the dirt surface and filled in with loose crushed stone, a little above level of the drain tile leading to the main drain tile—above this an ordinary cement finished floor was run in; which makes a good, dry floor. The main foundation and basement walls were built of poured concrete about 5 feet high and 18 inches wide above footing or to grade line. At this point a cut stone water table was set, receiving basement windows; from this point to top of basement windows and bottom of floor joist a dark paving brick rock faced for the outside course, backed up with a 13-inch wall of hard burned brick. Above water table belt course at top of basement windows, a good quality of Quincy red pressed brick was used with cut stone trim.

"All brick work around the heavy stone front en-



Convenient Arrangement of Bowen Christian Church

trance at front is solid brick work, reinforced with stay rods and I-beam. All windows are glazed with a very nice design of art glass; and seats of a very good design and quality. The roof is covered with Cortright Metal Slates, which I think is the best



obtainable on the market at the price today, considering the quality

and looks. The building is heated throughout with steam generated by furnace in basement.

"Much more could be said about this building; how-



Another View of 1st Prize Church

ever, I have gone beyond the two hundred and fifty word limit and will-close. The cost of this building was \$12,000.00 at Bowen, Ill."

Will Curb Fire Loss

THE Fire Prevention Commission of Philadelphia of which Mr. Powell Evans of the Merchant & Evans Co., is chairman, is actively engaged in reducing fire loss and danger in the Quaker City.

The commission plans a strict inspection of all buildings beginning immediately and continuing regularly hereafter. By this means the unsafe buildings will be discovered and proper protection insisted upon. A detail of firemen has been sent to New York City for a course of instruction under the Fire Prevention Bureau of that city.

The importance of this forward move must not be lost sight of as property loss by fire has been reduced in various cities as much as 90 per cent. There is no town, however small, that should be without a committee on fire prevention and Philadelphia's Commission through Chairman Evans aims to co-operate with every town and state to further the commendable work of decreasing the fire risk.

Ouick to See the Joke

Traveling Inspector (to his host, the squire of the village)—
"A most amusing thing happened today. I was questioning the class, and asked a boy, 'Who wrote Hamlet?' and he answered, tearfully, "P-p-please, s-sir, it wasn't me.'"

Squire (after loud and prolonged laughter)—"Ha, ha! That's good. And I suppose the little devil had done it all the time."

A Sign Found in a Mine

Notice to all employes

aney Person or Persons that Mooves into A house Without my Consent shall be Put out Without enney Cemmony.

Dam it I Must and Will have some Sistom.



Second Prize Class B—For Church, School, or Business Building Planned by a Reader of the "A. C. & B."

The Church of Christ at Seymour, Iowa

Designed and Built by

THE second prize in Class B also goes to a church builder, Mr. H. D. Le Suer, of Plano, Iowa—based on his new Church of Christ at Seymour, which is illustrated here.

H. D. LeSuer

Contractor and Builder
Planning, Drafting and Blue Printing

Plane, lowa, fan 27 4 1918

A noteworthy fact about this public building competition also—as in the residence class—all of the designers of the buildings proved to be likewise their con-

tractors, although the requirements of the competition

called merely for buildings planned by our readers. Mr. Le Suer writes us as follows:

"I designed and built this church last summer for the members of The Church of Christ at Seymour, Iowa.

The building is 64 by 70 feet in plan, with 18-foot studding. The foundation walls are built of cement blocks on concrete footings. The basement has cement floor; all walls are plastered; ceilings are



Second Prize Church—The New Church of Christ at Seymour, Iowa, Designed and Built by Contractor H. D. Le Suer of Plano. Plano is a small Town, about 300 inhabitants, but the center of a most prosperous Farming Community. It speaks well for the standing of our subscriber that he was called away to the neighboring city of 2,500 to plan and build this church

finished with metal ceiling and painted. The kitchen is provided with cupboards, sink, water,

cupboards, sink, water, etc.; the dining room has china closet, and tables for 100 plates. The auditorium is 44 feet square with bowled floor, having

PRIZE WINNING
PLANNED AND BUILT

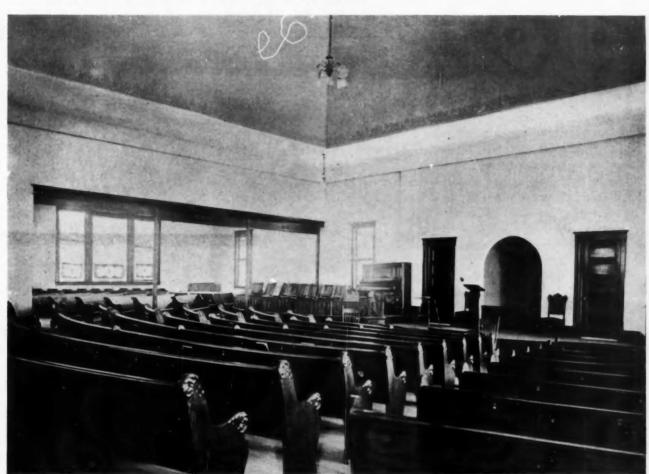
STRUCTURES

BY OUR READERS

pine stai ished in e

pine stained and finished in early English. All basement windows

are glazed with Holly glass, also second story windows in belfry. All other windows are leaded art glass.

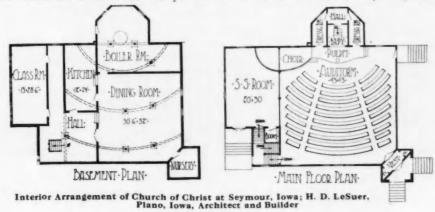


Attractive Interior of Church of Christ at Seymour, Iowa

a rise of 18 inches in 28 feet. The ceiling is in the form of an ellipse. The platform is 24 inches high. The choir loft is 8 inches higher than platform; the dressing room floors are on a level with platform. The bapistry is just back of platform and is provided with steps leading up to hall as shown.

"All walls and ceilings are plastered, having a float or sand finish which is tinted and decorated with Alabastine colors. The rooms are all finished with yellow "The rolling partitions were installed by H. B. Dodge & Co., of Chicago. The building is heated with a double pipe steam heating system installed by a local firm. They also did the plumbing. The city did the wiring for the electric lights.

"I use power woodworking machinery right on the job and think it a paying proposition. I think the American Carpenter and Builder a great paper and a valuable addition to any carpenter's library."



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Third Prize Class B—For Church, School or Business Building Planned by a Reader of the "A. C. & B."

New Congregational Church at Vesper, Wis.

Designed by Fred G. Rockwood, Contractor and Builder, Grand Rapids, Wisc.

writes about his entry as follows:

"I herewith send you a photo, also floor plans, of the Congregational Church at Vesper, Wis., for which I drew up the plans and specifications.

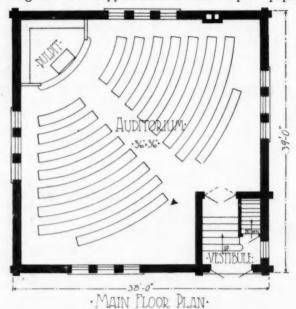
"About January 1st, 1912, the Board of Trustees of the Congregational Church Society announced that they were going to build a church. They set to work at getting subscribers enough to nearly pay for a church to cost about \$2,800.00. This they soon succeeded in doing.

"They then began to search for satisfactory plans for such a building. They received several sketches and a couple of sets of blue prints, but no estimates except mine as to the cost of erecting the church according to their plans.

"Some of these plans were very nice, but they were too costly.

"The congregation then decided to vote by written ballot as to whose plans they should accept. The

HE third prize in Class B is awarded to Mr. consequence was that my plans were accepted. Fol-Fred G. Rockwood, of Grand Rapids, Wis. He lowing is a note clipped from one of Vesper's papers



"On Wednesday evening of last week the building committee having in charge the construction of the new Congregational Church, accepted the plans drawn by Fred Rockwood.

regarding the plans:

"By eliminating \$400 for the lots, the cost of the furnace and furnishings it brings the actual cost of the church a trifle over \$2,900, which is a very modest sum for so permanent a structure. There may be a few correction bills that will modify these figures, somewhat, but they are approximately correct.

"The contracts were awarded for the brickwork and carpenter work, etc.; and the work proceeded. The building is now completed and you may be sure that the people in Vesper are proud of this building."



Congregational Church at Vesper, Wis. The Building Committee Went to Fred G. Rockwood, a Contractor and Builder Operating in and around Grand Rapids—A Bustling City of 6,500—for the



First Prize Class C—Finest Dairy Barn or Other Farm Building Planned and Built by a Reader of the "A. C. & B."

Huge Bontecoe Dairy Farm Barn at Tillson, N. Y.

Planned and Built by L. P. Clark, Carpenter and Builder, Tillson, N. Y.

subscribers have long been recognized as the country's foremost barn builders. Many of them live in the small and thriving farming center towns; and their fields of building activity naturally N. Y. The immense modern sanitary dairy barn on

embrace all the surrounding farms. When any building is wanted the carpenter and builder in the nearby town is the logical man to handle it. He is looked upon as an authority on all building matters, and so has to keep

MERICAN CARPENTER AND BUILDER in close touch with what the manufacturers are all the time bringing out new for this class of work.

We are very pleased to award the first prize in the farm building contest to Mr. L. P. Clark of Tillson,

> the Bontecoe Dairy Farm, which he planned and built, is the structure submitted which wins the prize. With reference to this structure and his work, Mr. Clark writes .

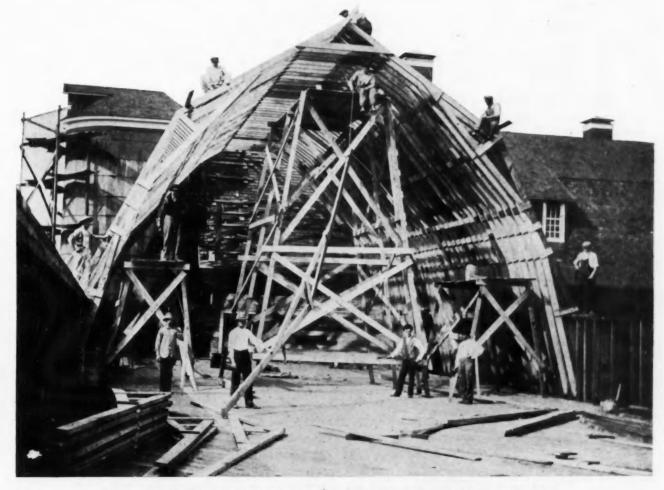
"I am no expert drafts-

L. P. CLARK, Carpenter and Builder.

High grade work a specialty.

Tillson, N.Y.

"CARPENTER AND BUILDER"—An Honorable Title in the Building World



FRAMING THE ROOF OF SECOND SECTION OF HUGE DAIRY BARN AT TILLSON, N. Y. The Barn is in the form of an L; and one Section was Built and Finished Complete before the other one was started

ns: evening building

the new rch, acawn by

March

papers

400 for the furings it cost of le over a very perma-There fy these

but they correct. s were brickrpenter e work uilding

ed and that the er are ilding."

man, but do all my own drawing and superintend all construction on

a large farm, where the breeding of high-class Holstein cattle is a business.

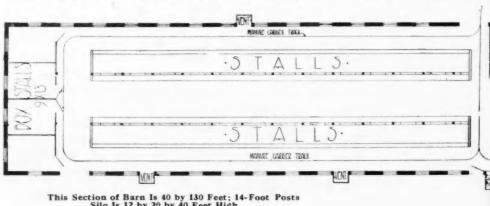
"This barn was constructed in two sections, as you will see by photo. This was done to accommodate the



from approach to approach, with 22-foot posts was constructed,

together with two silos, 16 by 40 feet. Later the second part, 40 by 130 feet, 14-foot posts, and silo, 12 by 20 by 40 feet, were added.

"The foundations and floors, gutters, mangers, etc.,



This Section of Barn Is 40 by 130 Feet; 14-Foot Posts Silo Is 12 by 20 by 40 Feet High

crops of season. I am a reader and subscriber to AMERICAN CARPENTER AND BUILDER and would not care to be without it. I am anxious for the February number."

In further reference to this large farm and barn, he writes:

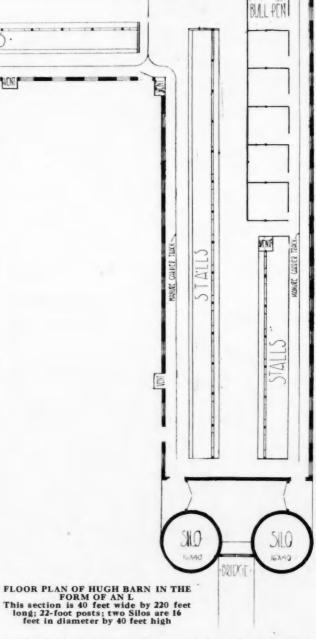
"Situated on the banks of the Walkill River at a point where the Walkill Valley forms a vista overlooking the Catskill Mountains, on one of the several farms of which Woodcrest Farm is composed, was the most excellent site selected for the subject of this description. Mr. J. W. Dimick, proprietor, and Mr. A. S. Chase, manager of Woodcrest Farm, were very desirous of having constructed a barn that would afford one of the large herds of Holstein cattle every protection from the elements, sanitation, ventilation, together with every convenience possible for this herd and their attendance.



This Part Was Built First; Size 40 by 220 Feet, 22-Foot Posts

"The collecting of data and drawing plans for this structure, as well as superintending the construction, has been the source of much pleasure to the writer.

"It was found advisable to construct the barn in two sections due to season and conditions; consequently, as may be seen by one of the photos, a part 40 by 220 feet



are built of concrete; in fact, everything in concrete or galvanized iron up to the window sills. Sills, 6 by 10 chestnut; all studs, 2 by 10; entire building covered with shiplap, papered, and shingled with best R. C. shingles.

"The first story is used exclusively for cows and is

equipped with Louden galvanized stanchions, box stalls, etc. An au-

tomatic water system furnishes each cow fresh and clean water. The manure carrier track installed provides that a car can be run to any part of stable and run to a circular dump or shed not shown on plans.



use of hay fork and car-

"The 130-foot section

has the eight feed bins and a clear loft, 40 by 60 by 30 feet. The creamery, 20 by 26 feet, has the modern equipment, as well as the Kewanee Water System, with engine boiler and tanks with a capacity sufficient



GENERAL VIEW OF COMPLETED BONTECOE DAIRY FARM BARN

L. P. Clark, Carpenter and Builder, Tillson, N. Y., writes: "The collecting of the data and drawing plans for this structure, as well as superintending the construction, has been the source of much pleasure."

The liquid manure is also collected at a large cistern, 12 by 20 by 12 feet. The entire lower part of barn is ceiled with ½ by 7½ pine ceiling and painted a light gray.

"The second story is provided with eight feed bins; each will hold a carload of feed, and so located that the feed carrier on lower floor can be filled conveniently. The longer section of barn has driveway all way through with appliances that hay may be unloaded on either side, in bay, as well as on a third story by

to supply the plant with plenty of water of the very best quality.

"The entire building covered with shingles that were dipped in creosote stain of a soft green shade and trimmed with white. As a whole, no pains or expense have been spared to make this plant one of the very best that planning, material and money could offer.

"As I wrote you, I am employed steady on this farm, and find your AMERICAN CARPENTER AND BUILDER one of the necessities of my shop."



Interior View of Dairy Stable Section. Manure Carrier Runs on Overhead Track to All Parts; Sanitary Metal Stanchions Provided; Interior Tight Celled



Second Prize Class C—For Dairy Barn or Other Farm Building Planned and Built by a Reader of the "A. C. & B."

A Round Dairy Barn at Beloit, Wis.
Planned and Built by M. T. Kellor of Maurer and Kellor, Beloit, Wis.

THE second prize in the farm building class goes to Mr. M. T. Kellor, of Maurer & Kellor, Beloit, Wis., who designed and built this round barn for Mr. W. J. Dougan. He writes that this barn is one of several units which form one of the best dairy farms in Southern Wisconsin.

"Barn is 64 feet in diameter, is built up 3 feet above cement floor of 10-inch concrete, remainder of 8 feet of basement is 2 by 8-inch studding, above basement 2 by 6-inch by 16-foot studding. All plates are formed by nailing 1 by 6-inch pieces together, forming a continuous plate about the whole structure.

"Rafters each form a truss, converging at center of silo. Silo extends 6 feet below floor of basement and runs up 52 feet, inside measurement. On top of this is 4 feet of wall 2 by 6 studding, sheated both sides,

and in which are located filling door and windows for lighting inside of silo.

"Ventilator shafts run up on either side of silo for ventilating basement, one of which forms silage chute. At regular intervals on outside of basement are fresh air intakes.

"Four square feet of light is provided for each of forty head of stock, for which barn is built.

"Eight feet above second floor on side on which is located silage chute, are the grain and other feed bins, with chutes running down into basement inside feed aisle in front of stock.

"Elevators are provided to elevate all feed to bins. The engine room is located on second floor of vestibule. Feed cutters and grinders are located conveniently between engine room and silo.



SECOND PRIZE—LARGE ROUND DAIRY BARN—A NOVELTY SHOWING MANY GOOD POINTS
This was Designed and Built by M. T. Kellor, Beloit, Wis. It has all modern appliances, even to a vacuum cleaner for removing flies from the cattle as they enter the door



"Under driveway to second floor and just off basement is the milkers'

room with lavatories, etc., used in line with the sanitary handling of milk.

"Hay fork track is located under rafters about equal distance from side of barn and silo, making it very handy, as hay and fodder can be deposited in any part of barn.

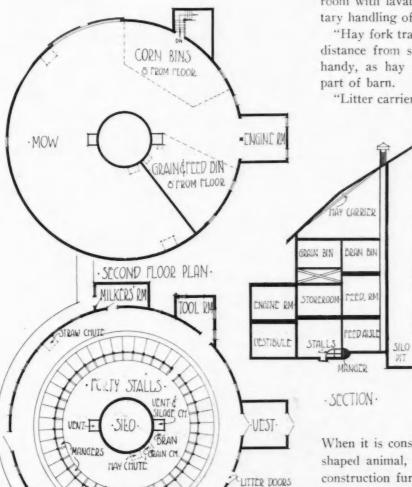
"Litter carriers in basement run out in yard. Silage

and feed trucks in feed alley next to silo enables all stock to be bedded and cared for by a short operation of one man, thus doing away with the services of two men in handling of stock in barn.

"The outside of barn is sided with drop siding and inside of basement is sheathed with matched lumber above cement wall. The roof is shingled with the best R. C. shingles; galvanized ventilators are provided in roof to carry off all foul air from basement, also a number of skylights in roof to light mow. The vestibule on side keeps out cold in winter and here are located the vacuum brushes for removing flies from stock coming into barn.

When it is considered that the dairy cow is a wedgeshaped animal, it can be readily seen that the round construction furnishes the ideal shape of stall for her and with a minimum space in front of stall, which cannot be obtained in any other construction. The barn cost \$4,200, exclusive of engine and grinding and cutting machinery.

"Sanitary tubular steel stanchions are used. Basement floors are all of cement, as are feed troughs.



Third Prize Class C-For Dairy Barn or Other Farm Building Planned and Built by a Reader of the "A. C. & B."

Unusual Gothic Roof Barn at Johnson, Wash.

Planned and Built by Wm. Steiner of Steiner Bros., Carpenters and Builders.

HE third prize, after considerable discussion, is awarded to Mr. Wm. Steiner, of Johnson, Wash., on the striking barn of unusual design illustrated. He writes regarding this:

TROUGH

FIRST FLOOR PLAN. Beloit Dairy Barn 64 Feet in Diameter, 24 Feet High at Sills and 50 Feet at Peak

"I am sending you a photo of a barn which shows our way of building them. This kind of barn is being built almost entirely in this section of the country. They look good and can't be beat for hay room. This one is the first one that Steiner Bros. have built of its

"In building one of these barns, first put up your frame work, and lay the upstairs floor. Mark a straight line, the width of your building, on the floor, then get the distance from the plate as you have it on your small plan. Nail a couple of I by 4's together, lay a 1 by 12 board down and mark off your pattern.

"Then mark the circle on the floor to nail your rafters together by. A good average height is about a

foot less than two-thirds the width of the building. Rafters are made

out of 1 by 12's, ripped down to not less than 6 inches tackle on the top of the pole and raise one rafter at a

PRIZE WINNING STRUCTURES

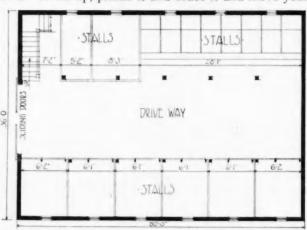
Put a couple of guy ropes on your pole to brace it. Put a block and

at either end. With about four thicknesses nailed to- time. When up, plumb it and brace it and move your



Completed Barn of Striking Design, Planned and Built by Wm. Steiner, Johnson, Wash.

gether, and joints well broke, put your rafters about 6 to 8 feet apart. Make a long gin-pole, just long enough so your rafters will swing over the top of it.



· FLOOR PLAN ·

pole to the next rafter. When your rafters are up put in your 2 by 4's lengthways, starting with the first one between the rafters. Gradually allow them to come out as you get higher, keep coming out till you



WM. STEINER AND MEN FRAMING GOTHIC ROOF BARN AT JOHNSON, WASH. Curved Rafters are Sawed Out 1 by 12's and Nailed four together.

have them on top of the rafters. Plumb your rafters as you go. Before

you get too high with your 2 by 4's start your 1 by 4's up and down, as it might prevent the 2 by 4's pulling loose. Double them and brake joints.

"When on, put on your cornice; then you are ready

PRIZE WINNING STRUCTURES
PLANNED AND BUILT BY OUR READERS

for sheeting. Build a rounding or a straight pitch eave to start

shingles on. If needed, put braces between your rafters on the inside. And whatever you do, don't be afraid to use nails in one of these buildings."

First Prize Class D—Largest and Most Costly Structure Built Complete by a Reader of the "A. C. & B."

\$75,000 Southern Mansion at Lebanon, Tenn.

Built Complete by

THIS part of the competition brought out some wonderfully fine and magnificent examples of builders' work. It is certain, judging from these, that as general contracting builders, handling

the entire building proposition, Our Folks are a great success.

Without hesitation we award the first prize in this class to Robt. L. White, carpenter and contractor, of Lebanon, Tenn., on his handling of the complete contract for the splendid residence of Mr. D. E. Mitchel of that place. The firm of Thompson, Gibel & Asmus, of Nashville, Tenn., were the architects.

Mr. White, the builder, writes concerning this job:

ROBT. L. WHITE

CARPENTER AND CONTRACTOR

Interior Finish and Cabinet Work a Specialty

Lebanon, Tennessee

Lebanon has Only 3,600 Inhabitants but Some Worth While Building Work is Being Done There "In addition to the main floor, diagram of which is shown, this house has the following on second floor: Six bedrooms, linen closet, sewing room, three bathrooms and hall and colonade in center. All wood-

work on this floor is finished in white egg-shell gloss; walls in rooms all finished in colors. First floor has one large hall and side halls and circular stairway, as shown by photograph.

"This finish is quartered white oak, hand rubbed. Dining room is finished same as hall; living room finished as hall; kitchen and breakfast room finished in white; library, as shown by photograph, finished in Philippine Mahogany. All brackets and hangers hand



\$75,000 Residence of Mr. D. E. Mitchell, Lebanon, Tenn. Designed by Thompson, Gibel & Asmus, Architects, Nashville, and Built Complete by Robt. L. White, Carpenter and Contractor, of Lebanon





Drawing Room Finished in White and Hung With Embroidered Silk

carved; marble mantle; the woodwork in this room was finished at a cost of \$7,000. The finish is a piano finish.



Spaciousness and Elegance the Keynote of This Residence

"Drawing room as shown by photograph is finished in white; the panels are embroidered silk. These rooms' and hall have quarter-sawed white oak floors and satin



Main Hall and Stairway in Mitchell Residence, Finished in Quartered White Oak, Hand Rubbed





Library Finished in Philippine Mahogany, Hand Carved and Given Piano Finish. Cost of Finishing this Room was \$7,000. Robert L. White, Lebanon, Tenn., Carpenter and Contractor

finish. I finished the interior of these rooms with only one helper, from the simple fact there is only a very few who can do this class of work. It is all of best material and workmanship throughout. The home is built of native stone at a cost of \$75,000.00.

"Lebanon is a town of only 5,000 people, and this home is one of the prettiest in the South. You won't find a more classic home outside of New York, Chicago, or some large city. Wishing for the AMERICAN CARPENTER AND BUILDER the best year it ever had."

Second Prize Class D—For Large and Costly Structure Built Complete by a Reader of the "A. C. & B."

\$14,000 Country Home at Princess-Anne, Md.

Built Complete by

THE second prize is this class goes to W. Twilley Malone, contractor and builder of Allen, Md., on the work illustrated. He writes:

"In entering Class D of your Prize Competition I realize that I am going up against the 'big W. TWILLEY MALONE
CONTRACTOR AND BUILDER

ARCHITECTURAL DRAWING A SPECIALTY
AGENCY FOR AMERICAN COLONIAL COLUMN AND
EDWARDS SPANISH TILE

Allen, Md.

guns' in this contest; but it is the energy and enthusiasm with which the editor of our grand building paper is ever striving to enthuse us that causes me to enter this class.

"I am aware of the fact that a young man of 26 years is greatly

March

handicapped in a contest of this kind in going up against 'seasoned

timbers'; however, if we don't 'buck the line' we'll not accomplish anything; so here goes.

"My entry is the home of Mr. J. Charlton Rowers, situated on the Wicomico River, near Princess-Anne, Md., designed by Ernest A. Arend, New York, and built in 1911.

"The house is located on the crest of a small hill, which slopes away to the river, making a charming location. The river here is in the form of a crescent,



inclusive of verandas, and contains throughout the finest grades of materials the writer has ever seen.

"A concrete floored cellar extends under the greater part of the house and here are located heater room, fruit room, coal bins, etc.

"The main feature of the first floor is the large living room (20 by 28 feet), which, together with the open stair hall and dining room, make the larger part



Ten Large Rooms, Well Laid Out and Having All Modern Equipment

giving a fine view from three sides of the house.

"Spacious verandas on all sides is an assurance of being able to enjoy the summer breezes at all times. The exterior is painted white with moss green roof, of this floor almost as one room.

"The dining room is much larger than the average size, it being 17 by 20 feet 6 inches.

"At the back of dining room a large butler's pantry



Second Prize for Costly Residence, Built Complete by W. Twilley Malone, Contractor and Builder, Allen, Md. This is the Residence of Mr. J. Charlton Rowers at Princess-Anne, Designed by Ernest A. Arend of New York





GENERAL VIEW OF HOUSE AND GROUNDS AT PRINCESS-ANNE, MD. This \$14,000 Modern Residence Built Complete by W. Twilley Malone, Contractor and Builder, Allen, Ind.

connects with the kitchen. The pantry is equipped with a sink and large dresser. The kitchen as shown on plan is very nicely arranged. The maid's porch is latticed and screened.

"The den contains a 'built-in' book case and open fire-place. It is finished in mahogany.

"The dining, living rooms and hall have a paneled wainscot 5 feet high and beamed ceilings in finely figured chestnut, stained a soft brown. Large open fire-places add the necessary finishing touch.

"On the second floor are five good sized bedrooms and three bathrooms. The baths are tiled and each contains a recessed cabinet. There is an abundance of closet space throughout. The entire second floor is finished in white enamel. The third floor contains two bedrooms and a bath. This floor is finished in gulf cypress, finished natural. The floors are edge grain yellow pine.

"The floors on first and second stories are quartered oak except servant's wing, first floor, which is finished in trim and floor the same as attic. First and second floors are double with Florian Deadening Felt between.

"Basement and foundation wall are constructed of best hardened brick laid in cement mortar. Frame long-leaf yellow pine, siding gulf cypress. All other outside material, such as base, cornice, columns, etc., is of best white pine. The house contains a hot-water heating plant, acetylene lighting plant and has an electric bell system throughout. The house was six months in building. Cost complete, \$14,000.00. I kept from four to six men (carpenters) on the job."



Interior View of Stair Hall and Ingle Nook in

Third Prize Class D—For Large and Costly Structure Built Complete by a Reader of the "A. C. & B."

Modern \$14,000 Residence at South Bend, Ind.

THE third prize in this Class goes to Mr. Thos. L. Hickey of L. A. Hickey's Sons, General Contractors and Builders, South Bend, Indiana. The builders statement follows:

L. A. HICKEY'S SONS

GENERAL CONTRACTORS

424 NORTH ST. LOUIS STREET SOUTH BEND, INDIANA.

Influential Builders in This City of 54,000

Owner, Mr. C. A. Dolph; architects, Freyermuth & Maurer; contractors, L. A. Hickey's Sons; cost, including garage, \$14,000; six months in building.

This residence is finished throughout in quartered white





Interior Arrangement of So. Bend House. Shows 13 Rooms and Many Good Ideas

oak, has billiard and dance hall on third floor. may be attached. Exterior: first-story pressed brick; second-story, stucco over metal lath; roof, slate. Has complete vacuum cleaning outfit, with taps on each floor to which hose packless radiator valves.

The heating system is the Norwall Vacuum system, American boiler and radiator vacuum air valves and



Third Prize—Modern Queen Anne Style Brick and Plaster Residence of Mr. C. A. Dolph, So. Bend, Ind.; Designed by Freyermuth & Maurer and Built Complete by L. A. Hickey's Sons, General Contractors and Builders, for \$14,000.



First Prize Class E—Most Modernly and Completely Equipped Residence Planned and Built by a Reader of the "A. C. & B."

Up-to-the-Minute Brick and Frame House at Mabel, Minn.

Planned and Built by D. A. Haines, Mabel Minn.

THIS building, which is awarded the first prize in this Class, is of brick and frame construction with a cottage style roof. It has a full basement with 12-inch brick foundation walls cemented on the outside below grade with Atlas Portland cement. The entire basement floor is also cemented with Atlas Portland cement. The basement is divided into a laundry, a vegetable cellar coal, bin, boiler and work

two 4-inch walls with a 2-inch air space between. All exposed brick are hard red—all other are common hard brick. Porch piers are also brick. The water table, sills and caps are gray Indiana Bedford rock.

The second story is frame construction, the dimension stuff is all No. 1 white pine. The outside walls are sheated with a No. 2 fence flooring, lined on the inside with Cabot's sheathing quilt, and on the outside



First Prize Modernly Equipped Residence-An 8-Room Brick and Timber House, Planned and Built by D. A. Haines of Mabel, Minn.

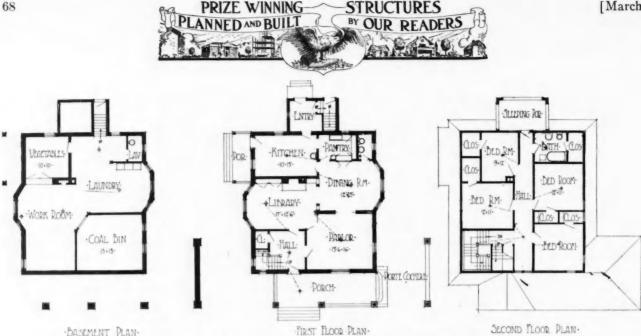
room, and toilet. The laundry is equipped with a three compartment stone laundry tray, laundry box with a clothes chute which extends up to the bath room on the 2nd floor, and a laundry stove. The vegetable cellar is partitioned off with an 8-inch brick wall, and is provided with a preserve cupboard for the reception of canned goods. The coal bin is sheated on the inside with No. 2 flooring, lathed and plastered on the outside, and provided with a Holland iron coal chute.

The first story walls are brick, 10 inches thick-

with 35 lb. red rosin paper, and covered with cedar shingles—5 to 2— as is the roof also. The exterior finish is C select white pine and given three coats of white paint trimmed in medium moss green. The shingles were stained to match the trimming. The porch floors are cypress.

The interior finish in all the rooms below is oak floors and trim, excepting the kitchen, pantry and entry which are maple floors and Y. P. trim.

The second story is oak floors and trim throughout.



Interior Arrangement of First Prize Modern Residence, Designed and Built by D. A. Haines

All the wood work is finished with Johnson's Wood dyes, fillers and flat finish, excepting the floors are waxed. Morgan doors are used throughout.

The windows are all equipped with Caldwell's sash balances, excepting the basement sash are hung on loose pin butts. The plastering is all two coat work of Climax Wood Mortar, manufactured by the Grand Rapids Plaster Co. The hardware trimmings are wrought bronze, antique finish, manufactured by Sargent & Co. The colonnade, fireplace and tile hearth were manufactured by Chas. F. Lorenzen & Co. The sinks and bath room fixtures are white porcelain lined "Standard" make.

The building is heated with a Furman hot water boiler and American radiators. It is lighted with a combination electric and acetylene gas plant, using an Eagle gas generator, and equipped with Macbeth-Evans shades and globes.

Special Features and Equipment

1st.—Large library with a fireplace, built-in book cases and seats.

2nd.—Dining room with a built-in buffet, and a

3rd.—A good sized pantry with built-in sinks and cupboards.

4th.-Large kitchen with water sink, work table and cabinet.

5th.—Rear entry with refrigerator and storage room for coats, caps, etc.

6th.—Combination cellar stairs.

7th.—Enclosed sleeping balcony.

8th.—Clothes chute and well equipped laundry.

oth.-Water closet in basement.

10th.—Iron coal chute in coal bin.

11th.—Porte-cochere and cement drive.

12th.—Pleasing exterior appearance.

Second Prize Class E-Modern and Fully Equipped Residence Planned and Built by a Reader of the "A. C. & B."

A Two-Family Dwelling at Sedalia, Mo. Planned and Built by

HE second prize is awarded to J. C. Warren, contractor and builder, of Sedalia, Mo. He writes:

"Editor AMERICAN CARPENTER AND Office 671 East Fitteenth Street BUILDER: I am one of your charter members. I have every number



J. C. Warren, Gontractor & Builder

PLANS FURNISHED WHEN DESIRED

Home Phone 315.

SEDALIA, MO.,

19.

Go-ahead Builder of this City of 19,000 Inhabitants

of the AMERICAN CAR-PENTER AND BUILDER that has been published to date and want to say that what I now know about drafting and planning has been learned from the AMER-ICAN CARPENTER AND Builder and your books. The usefulness of this knowledge to me is beyond any attempt of placing a value on same.

The American Carpenter and Builder and its books are worth their weight in gold to any carpenter that wants to gain knowledge in his craft.

"This is a two family modern residence which I planned, designed and built for C. E. Whitney of Sedalia, Mo., last year, at a total cost of \$6,105.00. As the plan indicates each apartment is entirely separated from the other from basement to attic. This design has attracted considerable attention since being built from its exterior appearance and from the interior arrangement. The building is heated by steam. The plumbing is modern and first class. The building



doors are 2 panel veneer. The foundation, concrete with cement blocks

above grade line to basement floors. Cemented first and second stories plastered with Acme hard plaster, finished in white. The attic was finished with "Utility" wall board nailed on rafters and floored with flat grain yellow pine 3¼ faced flooring.

The cost of this building was as follows:

Foundation and cement work. \$850.00

Plumbing and heating. 900.00

Flues 90.00

Plastering 400.00

Electric wiring 95.00

Metal work 65.00

Painting 325.00



Interior Arrangement of Two-Apartment Residence at Sedalia, Mo.

is wired and lighted by electricity and plumbed for gas.

"The building as indicated by the plan is of balloon frame construction, the exterior and interior walls are 2 by 4. Floor beams 2 by 10, attic 2 by 8, rafters 2 by 4; all spaced 16 inches on centers, exterior walls are covered with 8-inch shiplap, building paper and

narrow siding. The first and second floors were laid with 8-inch shiplap after plastering was done and all inside finish work was complete. These floors were finished with 2-inch strait grain yellow pine flooring, scraped and finished to match the other inside finish. Between the first floor one layer of Barretts deadening felt was used; between the second floor, one layer of Barretts deadening felt, also one layer of H. W. Johns-Manville quilted hair deadening insulator. A lath was laid on these felts then the finished floor.

The owner, Mr. Whitney, states that these floors are very near sound proof and is much pleased with the results. The inside finish throughout is yellow pine, of stock designs. The

Hardware	125.00
Lumber	1350.00
Mill work	350.00
Stairs	
Carpenters labor, 35c per hour	875.00
Incidentals, 10 per cent	555.00

\$6,105.00



Front and Right Side of Chas. E. Whitney's Apartment Residence; Designed and Built by J. C. Warren, Sedalia, Mo., Second Prize Winner

First Prize Class F—Finest Piece of Carpentry Work or Cabinet Making Done by a Reader of the "A. C. & B."

Carved Oak Altar in St. James Church, St. Paul, Minn.

Work Done by John T. Coxhead, of Yankton, S. D.

E have always had a great fondness for fine carpentry work and cabinet making. This Class F of the Prize Competition proved a veritable joy in the great numbers of excellent and interesting pieces of work, photographs of which were submitted.

The very highest respect is due the man who has trained his hand and brain to the extent of producing such skillful work. Undeniably it takes high qualifications to draw plans and superintend construction and put through big building deals, but after all, it is the skill of the artisans who will actually do the work, on which the entire success depends.

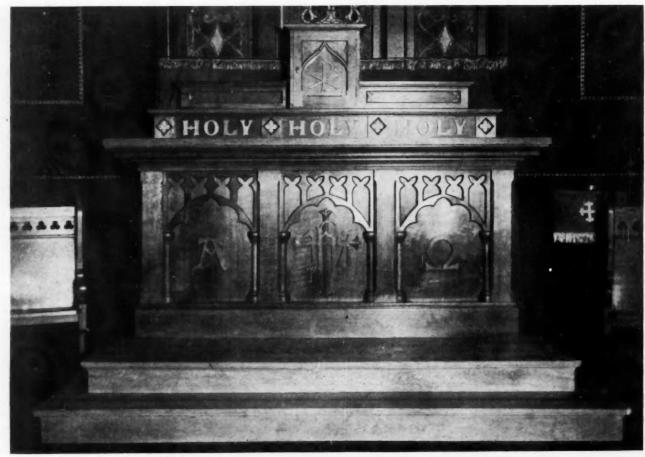
All credit and honor to the skillful carpenters and cabinet makers in the Big Family! We are proud of the work they are doing. May they continue their painstaking and well-loved tasks, knowing that their

work is well done and their efforts appreciated. We are proud of them.

The first prize for a fine example of carpentry work or cabinet making goes to Mr. John T. Coxhead, Yankton, S. D. The altar in the St. James Church, St. Paul, Minn., is his work. Concerning this, Mr. Coxhead writes: "I enclose a photo of an altar I made just before Christmas for the St. James Church of St. Paul, Minn. The material is quartered-oak and it is finished with a paste filler and wax.

"Except for the aid of a band saw and hand planer and lathe, this work was done entirely by hand. The letters and emblems are all raised and the monogram on the center panel is hand carved.

"The chairs, partly shown on each side of the altar, were also made by me, this work having been done some months earlier."



First Prize for Fine Carpentry Work-the Altar in St. James Church, St. Paul, Minn.; Worked in White Oak and Hand Carved by John T. Coxhead, Yankton, S. D.

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Second Prize Class F—Fine Piece of Carpentry Work or Cabinet Making Done by a Reader of the "A. C. & B."

Library Table with Inlaid Top

Work Done by William Quilliam of Washington, Indiana.

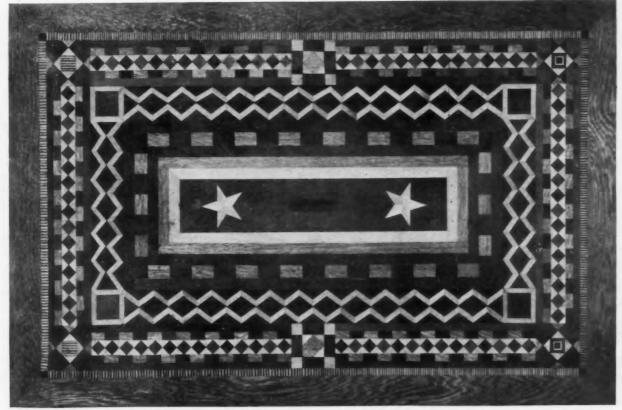
HE second prize in Class F is awarded to Mr. William Quilliam, of Washington, Ind., who made the beautiful inlaid library table illustrated. He writes that it is his custom to do one hour's work of this kind each evening after supper. In this way, he has never lost one hour's time from his regular day's labor. It required seventy-eight hours of work to complete this table.

The top of this library table is twenty-eight inches wide by forty-two inches long. It is built up of nine different kinds of wood and contains over twenty-eight hundred separate pieces. Every piece in it was worked out by hand "from small scraps," then glued and clamped.

Mr. Quilliam got a lot of fun out of doing this work and he has an elegant and unique piece of furniture to pay him for his trouble.



Massive Library Table with Beautiful and Unique Inlaid Top



Detail of Table Top which is 28 by 42 inches and is Inlaid with over 2,800 Pieces of wood of Nine Different Kinds. This Table was made at Odd Times by William Quilliam of Washington, Ind., and is awarded 2nd Prize



Third Prize Class F—Fine Piece of Carpentry Work or Cabinet Making Done by a Reader of the "A. C. & B."

A Combined Dining Room Side Board and Kitchen Cabinet
Work Done by George H. Rabenberg of Britton, S. D.

HE third prize in this class is awarded to Mr. George H. Rabenberg, of Britton, S. D., for a very practical piece of carpentry work. There is nothing unusual about it. It is a problem that is met with in some sections of the country on fully half the residence jobs. This is a two-sided cupboard and cabinet built in the partition wall between a dining room and kitchen. The design is neat and attractive and makes a thoroughly satisfactory cupboard for this purpose. The work is well done.

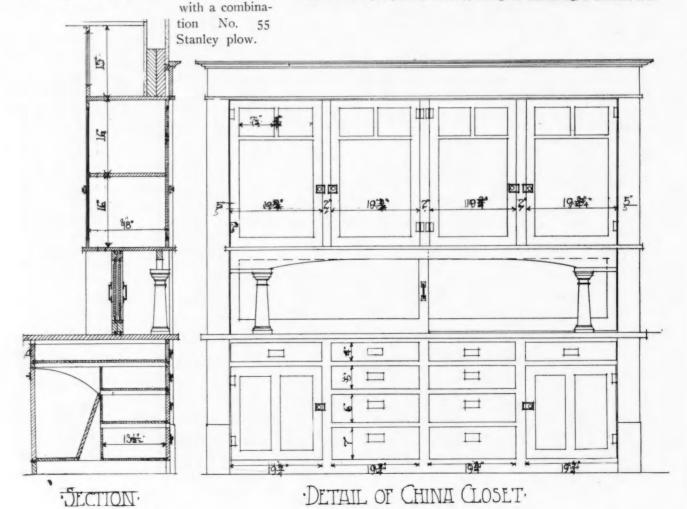
Mr. Rabenberg writes that he built this cabinet out of yellow pine; constructed it entirely by himself and by hand, using an ordinary kit of carpenter's tools together



Dining Room Side

Kitchen Side

Third Prize Fine Carpentery Work, by George H. Rabenberg, of Britton, S. D.





First Prize Class G-Most Extraordinary Piece of Work

Marble Stair Railing in Elk's Building, Denver, Colo.

Work Designed, Detailed and Executed by Walter Thomson, of Denver, Colo.

A S we expected, Class G of the Prize Competition brought forth a most remarkably array of various interesting pieces of work pertaining to building. About the whole range of builders' activities is represented in these entries. We have examples of work handled by Our Folks ranging all the way from installing a vacuum cleaning outfit in a public library to detailing and superintending construction on a big reinforced concrete viaduct. The great diversity of material submitted in this class, made the choice of the three prize winners extremely difficult. Every example of work seemed just as interesting and worthy as any of the others. It will give us pleasure to illustrate all of these in coming numbers of the American Carpenter and Builder.

The first prize in this class is awarded to Mr. Walter Thomson, of Denver, Colo., for his work in connection with the marble stair railing illustrated. This is in the new Elk's Building of Denver. Mr. Thomson is employed by the Eureka Marble Works, which had the contract for this work. He made the design of railing and newels to fit the marble steps already in place. His design was accepted; after which he drew up complete details, made patterns, etc.; after which he did all of the cutting (except the roughing out) and finally superintended the setting of the marble in place.

Mr. Thomson writes that he has been a subscriber to the American Carpenter and Builder for a considerable time and would not want to be without it.



Marble Stair Railing Designed, Detailed, Cut and Set by Walter Thomson, of the Eureka Marble Works, Denver, Colo.



Second Prize Class G—Extraordinary Work Pertaining to Building, Not Usually Considered "Carpenters' Work"

Good Work With Field Stone

Done by Frank Klepach, of Cedar Rapids, lowa-

HE second prize in this part of the competition goes to Mr. Frank Klepach of Cedar Rapids, Iowa, for his work with field stone on the Ford residence in that city. In submitting his photos Mr. Klepach writes:

"I notice the splendid prizes offered. The AMERI-CAN CARPENTER AND BUILDER is certainly a help to the young mechanic; but it doesn't need my praise. I am going to try for the first prize in (Class G). Enclosed find photos of a stone residence built for Mr. M. Ford, a paving contractor of this city.

"The material used was field stones or boulders

center. The stone work continues up to the plate all around. The house also has a grainte water table. The terrace walk in front has a granite coping and all

fireplace, arch and chimney. The chimney is 7 feet

wide at roof line and tapers to 3 feet at top. The chimney cap is one piece of granite 3 feet by 3 feet

by 8 inches with a 12 inch by 12 inch flue cut in



Stone Fireplace and Arch Laid Up by Frank Klepach

brought in from the field. The stones were drilled and broken to expose the color of the stone and then laid on edge clean face out.

"The pieces of work that I performed myself are,

piers have rubbed granite caps.

"My brother, John Klepach, was mason contractor on this residence. We are both devoted readers of the AMERICAN CARPENTER AND BUILDER."



Striking Work With Field Stone on Residence of Mr. M. Ford, at Cedar Rapids. Chimney, Laid up by Frank Klepach, is especially good



Third Prize Class G-Extraordinary Work Pertaining to Building, Not Usually Considered "Carpenters' Work"

Masonry on Union Station at Great Falls, Mont.

By Jno. Jenkin, Mason Contractor, of Weyburn, Sask.

HE third prize in Class G goes to Mr. Jno Jenkin, of Weyburn, Sask., Canada. Here are his letter and a photograph of one of his jobs: "Weyburn, Sask., Canada, January 12, 1913.

"Editor American Carpenter and Builder:

"It has taken no small amount of moral courage to enter the carpenter's domain as a claimant for contracting honors. Inasmuch as I represent a different branch of the business, I trust that my views will be of interest to contractors other than carpenters—as well as to the great army of your readers.

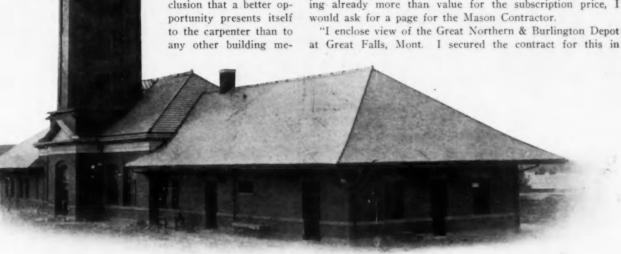
> "I have been impressed with the fact that almost invariably the general contractor has graduated from the carpenter. Why this should be so was for a long time a complete puzzle to me, but from my own observations I have come to the conclusion that a better opportunity presents itself to the carpenter than to any other building me

our skyscrapers and our most beautiful public buildings? For the encouragement of those of us who are not carpenters, let us turn our attention to such buildings as one finds in a city, such as stores, banks, offices, etc., and the carpenter must make way for the mason as the chief operative.

"The problem which confronts the mason is: How to establish? From my own early experiences I am bound to admit that it is hard pulling. I commenced business as a subcontractor and was for some time subordinate to the carpenter contractor. But it was the start and I have held on with determination, endeavoring at all times to assimilate knowledge of other branches of building construction.

"I am successful as a builder of brick buildings, which includes railway passenger depots, stores, warehouses, garages, etc. I attribute my success principally to the knowledge I have gained through a well-known correspondence school. I have a small library of good books relating to the building trades and I always consider my money well invested, when I add to my collection. I am especially appreciative of the valuable information contributed every month by readers of the American Carpenter and Builder as well as by its advertising columns. And but for the consciousness of receiving already more than value for the subscription price, I would ask for a page for the Mason Contractor.

"I enclose view of the Great Northern & Burlington Depot



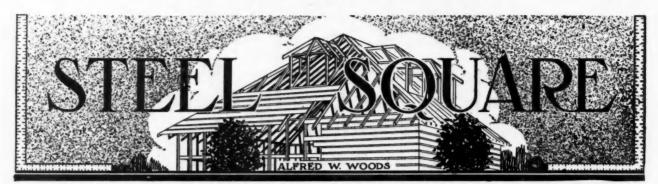
The Union Station at Great Fails, Mont.; One of the Important Masonry Structures Handled Recently by Contractor Jenkin

chanic. A commencement can often be made through the medium of small repair jobs and work which entails only a small outlay of capital. Other features favorable to the carpenter are that he is able to continue work in the winter time and that he is usually the last man to perform the finishing touches to the completed building.

"However, I shall endeavor in a spirit of friendly rivalry to show that the contracting field need not necessarily be confined to the carpenters. As a bricklayer and mason, let me draw attention to the greatness of the art of masonry. Who has not heard of the architectural glories of Rome, or the wonderful structures of the Egyptians, or, to return to the present day, is it not the wielders of the trowel who erect

February, 1910, and the building was occupied in September of that year. My contract was for the masonry only and included the erection of all brick, stone, steel, terra cotta, etc. The octagonal portion of the tower is 90 feet high. The building is approximately 300 feet in length by 70 feet wide at its widest dimension. A wainscot of white enameled brick 6 feet high circumscribes the waiting rooms. The exterior walls are of vitrified paving brick with trimmings of terra cotta and Kettle River sandstone. I trust that my remarks will not be considered a trespass on your columns and that they will be received with the generosity characteristic of the American Carpenter and Builder.

Yours fraternally, JNO. JENKIN.



Woods Lays His Corner Stone

SHOWING HOW TO OBTAIN THE CUT FOR EITHER BUTT OR LAP JOINT WITH THE AID OF THE STEEL SQUARE, AND OTHER USEFUL INFORMATION PERTAINING TO SAME

E have a letter from one of the readers, asking that we illustrate butt joints and how to obtain them with the steel square. We are glad to take advantage of the cue thus offered, although as a matter of fact, we have already covered the subject in the course of talking about other things. In looking over some of the back numbers, we find that we have pretty completely covered this subject; we refer to the articles under the following heads:

"Hopper Cuts," in the August, 1908, number.

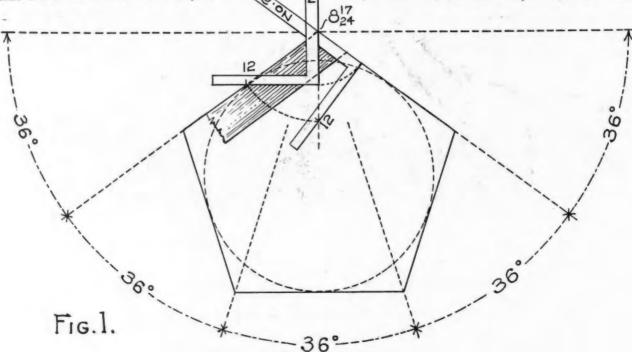
"Miter and Lap Joints," July, 1908.

"Possibilities of the Steel Square," June, 1911, and we know that we have indirectly touched on it in other numbers. We did it in the last number, but did not call attention to it, under the name of "Butt or Lap Joint." In that article we referred to it as join-

January number) is in reality the same as a butt or lap joint.

We want to make the illustration so clear that it can not be forgotten, even though one tried to forget it. In driving a nail it should be hit squarely on the head every time, until it is sent home, and that is just what we want to do with this subject, and we want to give it such biffs in the right place to send it home to stay. To do that, we are going to present the subject with new illustrations and if possible, more to the point.

We believe in getting started off on the right foot and that too with the first step, and that is the foundation. We would not give a cent for a rule that is not self explanatory. This thing of saying so and so taken on the square will give the desired cut, without a why to it, is not worth



Explaining Miter Cut for Pentagon with Steel Square

ing one pitch to that of another. Now just stop trying to remember, because there is nothing there and think a minute and see if that is not the case. to stick. Better go to the fountain head and there The cutting of the rafters to fit on to another, or of take observations of the subject, branching out in

the purlin post to fit against the purlin (given in the all of its simplicity. Then it is a delight to follow

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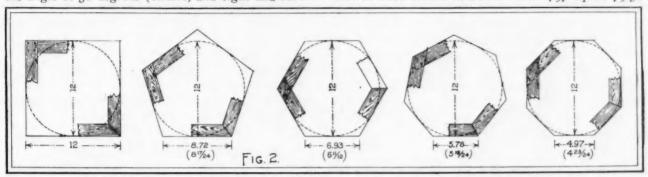
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up the different forms and see the work unfold itself, at the same time exemplifying why it does so.

Now referring to the question in hand, what determines the figures to use on the square for lap joints? We will answer the question by first illustrating what determines the proportions to use on the square for the miter joint.

Say we wish to find the miter of the pentagon. Referring to Fig. 1, there is shown a semi-circle divided into five equal parts; and as there are 180 degrees in the semi-circle, each part represents 36 degrees. Then the angle of 36 degrees (twelve, and eight and seven-

We call to mind an instance where three-fourths of a true octagon, sixteen feet in diameter, was to go on a square corner of a building and to finish up in a true octagon above the roof. The mason foreman asked the carpenter foreman for a template in order to lay off the foundation and after waiting as long as he could, he laid off his men for a half day so that he might assist the carpenter foreman to lay off and build the template. They retired to a barn where they could have a nice level floor to lay it off full size, from which they could take the necessary measurements and they got it O. K. But Oh! how much easier it would have been to have done it thus: 16 times 4.97 equals 79.52



[Length of Sides of Polygons of Four to Eight Sides and Bases of Calculation with these Figures.

teen-twenty-fourths), taken on the square, will give the miter for the pentagon, as shown by square No. 1. Since the miter is at the half way place, between the angle formed by the joining of the sides of the pentagon, the same figures applied to the miter line will complete the angle, as shown by square No. 2.

To make this point more clear, just suppose that eight and seventeen-twenty-fourths on square No. I is a pivoted point; then take hold of the blade and swing it to the left until its edge is in line with the side of the pentagon, and the twelve mark on the tongue will be found to be resting at the miter line. Therefore the same figures that give the miter for any regular polygon, applied to the miter will give the angle for either the butt or lap joint.

Now, while we are talking about polygons and their miters, we want to go just a little further and show some of the things that the figures used for the miter stand for.

In Fig. 2 are shown several polygons with an inscribed diameter of twelve inches, also the corresponding length of their sides. NOTE these figures are the same as those used to obtain the miter. They form the basis for calculation purposes; that is not generally understood. For instance, having the length of the side for one foot of the diameter, the length for any diameter may be found by simple multiplication. This is worth remembering, because problems of this kind often come up in octagon angles, which are quite commonly used.

We know of instances where the foreman on a job would gladly have given more than the subscription price of this Magazine to have known this simple rule. inches (6 feet 7½ inches, answer). Nobody would have had to lay off and the contractor would have been several dollars to the good, if his foremen had only known what they did not know and which they thought they did.

Now, we have done a good deal of talking but in reality we have only commenced. In other words, we have only laid the cornerstone containing its treasures upon which to build; and though we have used a big batch of mortar to do it, it is there to stay. But we have not told of all of the treasures contained in that cornerstone. They are there for use, if you will only open it up and get them out. They will furnish the key for all of the cuts for all that goes on above and only quits when the finial is put on the topmost peak.

Earned It

Woman—"How did you get that Carnegie medal?"
TRAMP—"Heroism, lady. I took it away from a guy that was twice my size."—New Orleans Times-Democrat.

Force of Habit

Beggar-"Will you please, sir, give me ten cents for a night's lodging?"

PHILANTHROPIST—"I'll give you five cents if you raise the other five."—Life.

Half and Half

"Earlie, why don't you let your little brother have your sled part of the time?"

"I do, ma. I take it going down the hill, and he has it going back."—New York Morning Telegraph.

Dimension Stuff

By J. Crow Taylor

Discriminating as to Prospects

I F you can cultivate the faculty of discriminating between the triflers who come to you to figure on prospective building and those who really mean business-learn to gage the prospects and to avoid wasting time on those who are simply dreaming or playing. It will be worth a lot to you every year.

A popular builder can waste a lot of time to no purpose drawing plans for and estimating the cost of building houses that are never to be built-if he takes up keenly with every one that comes along. One man who has made a study of this subject says that he doesn't figure with more than a fourth of the people that come to him. This looks like the man is standing in his own light, but he claims not. His contention is that he has learned to gage prospects, and to discriminate between those who mean business and those who do not.

Some, he says, he feels are calculating on doing very cheap work, work of a class he doesn't care for, and simply want him to give them a start to drive a bargain with some one else; others have no money to build with and are just building air castles that they hope to realize on at some distant future day. He supports this theory with the assertion that he has kept an eye on the prospects he has passed up in this way and proven to his satisfaction that his judgment was good.

If this is true as a rule, that there are many who come for figure and estimate who do not mean business, it is certainly well for the builder to cultivate the faculty of discrimination so that he may conserve his time and energies for real work.

Improvising a Gainer

F OR work that is light enough to handle you can put a dado or gainer head on any one of a number of different machines and do very nicely. You may have one of those combination woodworkers that includes a gainer or dado attachment, and if so that puts you in good shape, especially for a variety of light work. If you have only a table saw you may put a head on this and by adjusting either the table or the saw for depth, do gaining just as you do grooving. If you happen to have a cross-cut rig, the carriage of which moves, you can handle pretty heavy stock on it over a gainer head.

Then there are some new things in swing cross-cuts that suggest great possibilities in the way of improvising gainers for heavy stock. There are swing frames that are so compounded in the hanging that the saw swings back and forth in a parallel line, just as if it were running on a straight, level track. With a bench underneath and a dado or gainer head on the mandrel instead of the regulation cross-cut saw, this

should make an ideal gainer for heavy work. It would be doing its cutting on top, in sight of the operator, while the stock could have a solid rest on the bench below. There are many ways to improvise a power gainer and thus eliminate a lot of expensive hand

Re-Working Form Stock

W HEN it becomes necessary to cut and rework stock that has been used as false work or forms for concrete, which is not by any means an uncommon occurrence, there is grit that is so hard on tools that it makes the workman grit his teeth. Get rid of as much of this as practical before starting to work the stock, and then, no matter whether you are going to cut it with a machine or hand saw, turn the gritty side down. This reduces materially the damage it will do to saws, but even then it is bad.

If you have a saw that has been set too wide, this is good stuff to reduce it on, as it will wear off the corners, so that when you file sharp again there will be less set. Avoid using fine toothed saws in this work; take the coarsest ones you have, and if they are a little dull already it wont hurt much, for if they are keen sharp they will soon be dull. If you have a newly filed saw on your machine, take it off and put on one that is slick, saving the sharp one for clean work, and in this way you can rework your form stock without it doing so much damage to your best saws.

The Value of Reputation

HERE is such a general impression today, especially in the larger towns and cities, that the majority of builders build only for outward appearance, and to sell instead of to stand, that more than the ordinary amount of value attaches to a reputation for doing good, honest work.

Recently a successful builder, who has been at the work only a few years, made the statement that the thing which is worth more to him today than all he has made, and more than his bank standing and record, which are both good, is his reputation for doing good work. He has made it a point to leave nothing but pleased customers behind him, and at times has used up his profits on a job to satisfy the customer. The result is that those he has built for are the means of getting him most of his new jobs; they do him more good than any of his advertising. People seek him with confidence that they will be treated right, and he gets lots of his work without competition though there are plenty of other builders around anxious for jobs, many of whom would do the work cheaper.

This is what makes consolation for and helps bring business to the man who knows his business and insists on doing his work right.

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More Shop Kinks

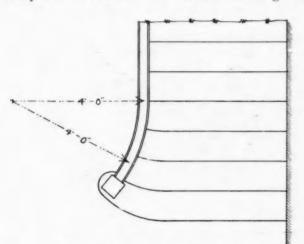
HELPFUL IDEAS AND SUGGESTIONS FOR CARPENTERS, CABINET MAKERS AND MACHINE WORKERS

By Wm. C. Jasbury

HOW ABOUT THIS? While out measuring a new building for stairs recently (and in fact many times) have noticed carpenters trying to hold stuff while working it, not having a vise bench. I have seen them down on the floor going through contortions fearful to behold. I have often wondered and remarked why a good bench with a vise on each end would not be a time and labor saver, especially when putting stair rail together and such other work. Of course some builders have such conveniences; but it is not the rule.

SOMETHING ABOUT STAIR HAND RAIL-

ING. I am now going to dwell at some length on the complex and interesting topic of stair hand railing—that is, the kind that makes wrinkles and grey hairs. As I have said before, the larger part of the books on the subject are so full of square and cube root, high geometry and various heiroglyphics (Gee! but that is a big one) only found in College libraries, that the average mechanic who usually has to start to work before he can go to

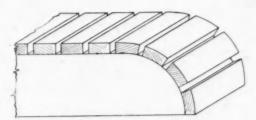


Piece of Rail Wanted for This Stair

College, can get nowhere at all with such works—in fact, I will sit in a pessimist's chair long enough to say such works are only aids to sanitariums, and furthermore would drive a man to strong drink. The book sent me by some good friend called "Dr. Grant's System of Spiral Stair Railing," is nearer what I think is a common sense thing; but of course he goes on so far that I get lost in his maze of description, because he has much more brains than I. But I want to say that my system of curved hand rail is along the same lines, and therefore I am about to tell how I have gotten out many jobs.

Any time I have a piece of curved rail (rake) to make, I first get the exact plan layout of the rail; that is, the level plan. For instance, if the ends of the treads project 1¼ inch over the outside edge

of the string, and the string is $\frac{7}{8}$ inch thick, the baluster is plumb over the string with the outside edge of the baluster in the same vertical plane as the face of the string. Then, say the baluster is $\frac{1}{4}$ by $\frac{1}{4}$ inches square, measure $\frac{7}{8}$ inch from the face of the baluster; which will give the back of the string and also the center of the rail. Now in taking the measurements, there should be established some



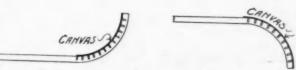
Bending Drum Cut to Shape

point from which to work; then stick to it.

Say we take the back of the string, which in this case is at the center of the rail, and this is the foundation. Now, there are some cases where the back of the string is not the center of the rail; it depends on the width of the baluster; if it is 1½ by 1½ inches, then measure in 5% inch from the face of the baluster to get the center of rail. This does not line up with the string by ½ of an inch, so always reckon from the center of rail unless fitting around a form or drum.

Now, say we want a piece of rail for a stair containing a curve, the radius to the center of the rail to be 4 feet and the balusters are 1¾ by 1¾ inches. Subtract ½ of 1¾ which leaves ⅙ of an inch, and this subtracted from 4 feet leaves 3 feet 11½ inches from the face of string to radius point. This would also be the radius of the outside of bending drum, or sometimes called curb.

The drum is made thus: Take two pieces of



Wood Veneer or Canvas Glued on Holds Curved Shape

spruce, hemlock, yellow pine or any cheap wood, saw them out the right radius, minus the thickness of the slats, leaving some straight for where the spring line begins. The string is sprung to the form, as shown and clamped. I usually kerf a string and bend it before the housing or cuts are made. If the string bends in or out, I kerf and either glue wood veneer on over the kerfs or canvass, as shown.



S I expressed some doubt as to the availability of my old alarm clock Jimmie came over in the evening and brought his. It was one of these new fangled contraptions that ring a fellow up on the installment plan; and Jimmie so aroused my interest in its mechanism that I went to bed an hour earlier than usual and set it at 4:30. It worked fine.

The first time it rang, so Harriet says, I simply murmured "Hello"; but the next time I more than murmured-and left off the final o. At the first ring of which I have any clear recollection I leaped out of bed and made a patient search for the lever which shut the noise off. Failing to find this, I threw the thing out the window. As it still continued in audible evidence I so far lost my temper as to rush down stairs and out doors where, finding the clock hanging on the big lilac bush, I seized it in both hands, threw it in the snow drift alongside the path and jumped on it till the infernal noise was hushed. This done I suddenly came to realize that it was one of the coldest mornings of the winter, and that I hadn't even stopped to put my slippers on. Harriet says that she heard my teeth chatter, and I don't doubt it even though they are "store teeth" and were still in their bowl of water on the bedroom dresser. Considering my years I made almighty quick time getting into bed-and Harriet got out as quickly. Thus an early breakfast was assured.

Gas Engine Flywheel as Horizontal Borer

Arriving at the shop I found that Jimmie had his blocks there and that he and his father were making preparations to bore them. They were simply sections



Fig. 1.-2 by 4 Oak Piece for Auger Holder

twenty inches long sawed off the end of a big maple log, and the intent was to bore them for a steel shaft and then turn them as large as the smallest would go which was about two feet in diameter. I called Jimmie's attention to the fact that, being yet green, they would check in seasoning.

"Yes," said he, "I expect them to check some; but

Watching Jimmie

Part IV

I GET UP EARLY AND HELP TO DO SOME GOOD WOODWORKING STUNTS

By W. D. Graves

they are of curly grain and, with a three inch hole through the heart, I don't believe they will open up very badly. Anyway I'll use them till they show signs of weakness, or till they are seasoned, then hoop them."

"But as they shrink the hole will become smaller and they will stick fast on the shafts."

"I guess not. I'm going to bore them with a three-

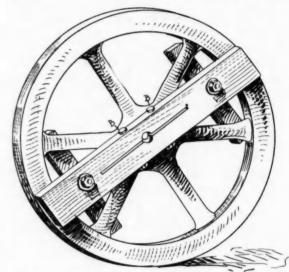


Fig. 2.—Gas Engine Fly Wheel With Auger Holder Attached

inch auger and use a 27/8-inch shaft. A little play will do not harm."

It was Blaydell's intent to attach the auger to the center of the fly wheel of the little engine which drives Jimmie's machine. This was only about fourteen inches from the floor and Jimmie was tacking down some joists to serve as temporary guides for a roughly made table to slide on. To the front of this table, which was made in the simplest manner posible and of the most available material, was attached a board high enough so that the auger would bore through it and the end be steadied thereby when it was not in the work. Such a crude steady-rest would of course not serve for a permanent machine, but for the few holes in this job it did very well.

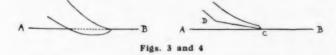
To attach the auger Blaysdell made a "handle" of a piece of oak 2 by 4 as long as the outside diameter of the fly wheel. He didn't square the hole for the shank, but bored it an eighth of an inch smaller than

WOD WORKERS

the diagonal of the square, cut through a saw kerf extending longitudinally about five inches each side of the center and put a couple of four-inch bolts close to either side of the hole, as shown in Fig. 1. He next fastened this "handle" to the fly wheel by means ot bolts extending through its ends and through short strips placed against the back sides of the spokes, as shown in Fig. 2. The hole was carefully centered by pushing through it the bit with which it was bored and bringing the spur to bear in the center of the shaft. Before finally tightening the bolts its centrality was made absolute by turning the wheel by hand and tapping the "handle" into position with a hammer. The shank of the auger was now forced into position, the bolts B, B, tightened up; and, the wheels being again turned by hand, the shank sprung till the spur ran exactly true. Pressing the point of the spur against the front of the sliding table the engine was started, the auger running into its steady rest at the same time; and the boring machine was ready for business.

To Sharpen an Auger Bit

Before the auger was put in place, however, Jimmie got a lesson in so sharpening an auger or bit as to make it cut end wood without requiring much pressure. Blaysdell instructed him that it should be sharpened the same as for ordinary work except that boring end wood emphasized the need of sharply defined clearance on the under side of the lip. Augers and bits which have been much used—and even some of the cheaper ones when new—will be found to be rounded somewhat as shown, exaggerated, in Fig. 3. In order to do the cleanest and easiest work in any wood, and in order to work at all where the worm does not get a firm hold, it is necessary that the under side of the lip be filed in such a manner that the cutting edge will be the lowest point, i.e., the first to



strike the wood. This condition should be the first thing noted and, before any other filing is done, the lower side of the lip should be brought to a true and straight surface which, when the tool starts work, will stand relatively to the surface of the wood about as c, d, is to a, b, in Fig. 4. Perhaps the angle need not be quite as great as is here shown but, however

small or great it is, it should be sharply defined. As

will be seen at a glance, when the lip is considered as a separate cutting tool, not much pressure will be required to force it into the wood.

Having the auger properly sharpened, Jimmie did the boring very easily alone; the only hitch being that his roughly constructed table didn't slide very freely on the wooden guides. He was going to oil them, but harkened to a suggestion that he rub on some hard soap instead, and, after trial, admitted that it was much better than oil would have been.

Turning Large Rollers With Buzz Saw

While the boring was being done Blaysdell was preparing the jigs for turning the blocks. The fact that he and I had in mind slightly different ways of doing the job led to a somewhat heated discussion as to which was the better, and to some personalities which would not interest the average reader—though

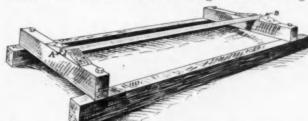


Fig. 5. Jig for Holding Rollers While Turning

Jimmie seemed to enjoy them hugely. As both methods called for the same jig we tried both, without coming any nearer to an agreement. As Jimmie wouldn't take sides (I think the scamp rather likes to see us at odds on mechanical matters) I'll leave it to the crowd.

Blaysdell took two pieces of 4 by 6, each 6 feet long and laid them on edge, parallel, about 2 feet apart. Across the ends of these, on top, he secured shorter pieces of the same; making sure that the distance between them was twice the length of the rollers plus the diameter of the saw he was going to use. On the top of each of these shorter pieces he nailed a couple of blocks far enough from each side of the center so that one of the pieces of shafting, A, B, which Jimmie proposed to use for the axles would just lie snugly between them; all as shown in Fig. 5.

Thus far he and I had agreed perfectly, but had to

draw lots to see whose method of using the device should have preference. I won, so the frame was placed on the saw table with the shaft directly over the saw and parallel with it; the whole being secured by means of lag bolts screwed into the under side, through blocks which bore under the edges of the table. The thickest available rip saw having been placed on the arbor, the table was adjusted so that the distance from the center of the shaft (A, B, Fig. 5) to the top of the saw was equal to the radius of the desired roller. One of the blocks was then slipped on the shaft; and then, the machine being started, pushed along its length; thus removing the surplus material for the width of the saw kerf. After push-

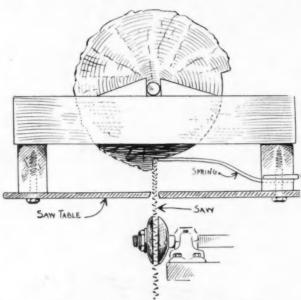


Fig. 6. Buzz Saw Used as Turning Lathe.

ing it back, with the saw running in the same kerf, it was turned to the left, the thickness of the saw cut, then pushed forward as before; and so on till it was practically round. Of course the work could have been considerably expedited by using a dado head and making the cuts wider. This, it is true, would have made the roller more noticeably polygonal, but if the flat surfaces were even as wide as 3/4 inch it would not matter on a roller of this kind.

In order that the block might be readily turned just the right distance after, and before each cut, there was fastened to the right hand timber a flat spring with its end extending close to the front of the saw, as shown in Fig. 6, and in line with its right hand side, so the block had simply to be turned against it before each cut. In order to steady the block during the latter part of the cut a similar spring might be placed behind the saw, extending to the line of the other side thereof; but we found this needless.

Blaysdell's Way

Blaysdell's way was to place the same frame in a position at right angles with the one shown; that is, with the shaft directly above and substantially parallel

with the saw arbor, instead of the saw itself. He used the same spring stop, located the same relatively to the saw, and rotated the block continuously, making an helical cut like that of a Blanchard lathe. He claimed that this method held over the other in that it made the roller really round, avoiding the flat surfaces which I considered immaterial, and made it possible to cut gains, or rabbets, for rings around the ends. The latter he accomplished by lowering the table a quarter of an inch and clamping a block on the shaft to stop the roller when the gain was cut the desired distance from the end, 2 inches in this case. The table was then raised, the roller turned to within 2 inches of the other end, then lowered as before and the roller finished.

With Blaysdell's method it was necessary to use a cut-off saw, or a cut-off and rip saw of the same size put on the arbor together, and we found it necessary to skew the frame a bit in order to give clearance to the back teeth.

"Suppose," said Jimmie, "you wanted to turn rollers without a hole in the center, or with a very small one? I'm figuring on a job, now, that calls for a lot of 6-inch rollers 2 feet long with half inch gudgeons. A half inch rod 4 feet long wouldn't be stiff enough to support them while being sawed."

"If they were not to be bored at all," said Blaysdell, "the job would involve the rigging of a pair of centers like lathe centers, which probably wouldn't be worth while; but if they are to have gudgeons driven in it as simple as this, and much easier because lighter. You would drive your gudgeons in the squares and build your frame of light material, making it only as long, inside, as the rollers. Then, instead of sliding your roller on the shaft as we have done this time, you would slide both the roller and the frame either against the regular fence or against a temporary one rigged crosswise of the table, according to the method you prefer."

"Say, Dad, a fellow can do most anything with a buzz saw, can't he?"

"Yes," said Blaysdell, taking the words out of my mouth, "but one must be constantly on guard against getting too interested and wasting time on jobs that can be better done otherwise."

When I got home Jimmie's alarm clock was hanging behind the kitchen stove, evidently unharmed, and I think I heard Lorna giggle when I looked at it. Jimmie has been up after it every night, for a week now, but has forgotten to take it each time. He might as well take it along, for I don't want it any more.

* Mistaken

FIRST COSTER (outside picture dealer's window)—
"Who was this 'ere Nero, Bill? Wasn't he a chap that
was always cold?"

Second Coster—"No; that was Zero; anuver bloke altogether."—*Tit-Bits*.

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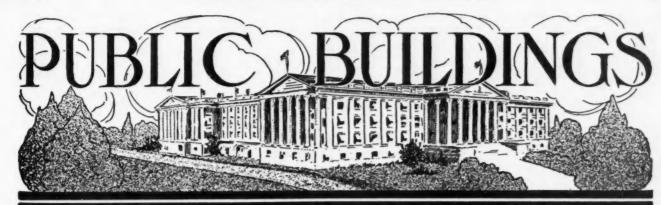
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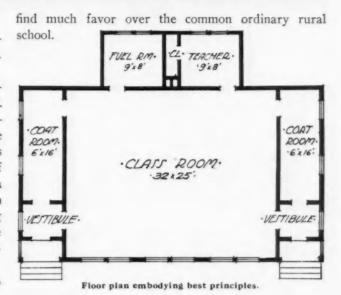


Practical School for a Small Town

One of the many artistic and practical schools designed by the well known schoolhouse architect, G. W. Ashby, of Chicago, is shown below.

The construction of this school house is of wide siding and cement plaster, combined with shingled roof. It is a one room school; and is especially suited to communities where a larger building is not needed. The entrances on each side of the front give upon vestibules from which open the cloak rooms—one for pupils of each sex. To the rear of the class room is provided a fuel room and teachers' private room. Special attention is called to the lighting. Windows are arranged along one side only. The light comes from these over the pupils' shoulders which is highly desirable in preserving the eyesight.

The building gives a beautiful effect, and ought to





Design for Model One-Room School Building



Noon Hour Talks by the Boss Carpenter

Talk No. 8

THE BOSS EXPLAINS ABOUT THE EFFECT OF AN ECCENTRIC LOAD ON A SHORT COLUMN, AND SHOWS METHOD OF CALCULATION

HEN the "calculating squad" assembled on the day following the talk on centrally loaded short columns, one of the men asked the Boss to turn back to the page in the log book which contained Figs. 12 and 13, and explain the condition present when the column carried a load which was not central.

"I can see," said the man, "that the unit stress will be uniformly distributed over the column cross-section when the load is central as in Fig. 12, but what happens in the material when the load is a little off-center? It would seem to me that one side of the column would be loaded a little bit heavier than the other."

"That is just exactly what happens," said the Boss, "and the point is to find out how much more one side feels the effect of the eccentric load than does the other side. Suppose that we look at Figs. 15 to 17

> ECCENTRICITY -LINE OF LOAD CENTER OF BEAM

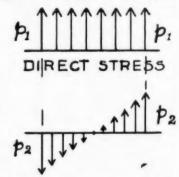
Fig. 15. Brick Pier with Eccentric Load, Due to Weight on Floor Beams

in order to get this matter clear."

The Boss then constructed Figs. 15, 16, and 17 in the "log book," and explained that while Figs. 15 and 17 were to illustrate instances where eccentric loading on short columns might occur, Fig. 16 was to show the internal stress conditions in the column material due to loads carried as shown in the other

figures. The little arrows shown were made to represent the manner of distribution of the internal stress in the material when the load was applied at the top.

"Suppose," said the Boss, "that we had a load centrally applied on a short column, then the stress in the material will be uni
stress in the Fig. 16. A Graphical Illustration of the Unit Stress Conditions in a Short Column Loaded with an Eccentric Load form all over the col-



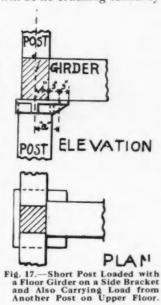
BENDING STRESS

umn cross-section, as shown by the upper part of Fig. 16. Each of these little arrows are of the same length in order to represent this condition. Now suppose that we were to move this load a little way to the right as shown in the brick pier in Fig. 15. The pier or column would still have to carry just as much weight as it did before, and also would be subjected to an unbalanced action on account of the load being on one side of the center. The lower part of Fig. 16 shows this unbalanced effect. One set of arrows point in the same direction as formerly, but the other set point in the opposite direction, since the other side tends to tip up instead of crush down. Suppose that we call p, a compressive tendency, or a unit crushing action, then from the figure p_2 will add to this effect on the right-hand side of the column, and lessen the compression or crushing effect on the left-hand side. In fact, this difference in internal stress in the material may be so great, due to the distance of the load from the center, that there will be no crushing tendency

at all on the left side of Figs. 15 or 17. The actual internal stress at B in Fig. 15 may be zero, or even may have a tension value. If a tension value was present, there would be a danger of the joints in the brickwork opening up, since mortar will stand little or no tensile or pulling stresses. This shows us that we must be careful in placing loads, and also in figuring members of this

loads on short columns is

1913]



Another Post on Upper Floor.

"The formula that we will use for figuring eccentric

$$C = \frac{W_1}{A} + \frac{W_2 ae}{I}$$
 (Formula No. 6)

where C is the working unit compression stress in pounds per square inch for the material used; W_1 is the total load on the post or column in pounds; A is the area of the column cross-section in square inches; W_2 is the amount of the total load which is off-center, in pounds; a is the distance of the line of action of the eccentric load from the center line of the column, or the eccentricity, in inches; e is the distance in inches from the center of gravity of the cross-section of the column to the outer fiber on the compression side of the column or to the side nearest the load; while I is the moment of inertia of the column cross-section about an axis passing through the center of gravity of the section. Values of e and I for common shapes are given in a table in Talk No. 4. Values of A may be obtained by multiplying by 2 the values of the "half areas" given in a table in Talk No. 4. Values of C may be found by dividing by 4 to 6 the final crushing strengths given in the first column of the table in Talk No. 7, or from the values given for brickwork or stonework in the latter part of that article. C will be the combined values of p_1 and p_2 shown in Fig. 16.

"For an example, let us see what would be the difference in the unit stresses which would exist at the base of the brickwork pier shown in Fig. 15 if a load of 24,000 pounds was to be carried by the uniformly loaded beam which is supported at one end by the pier. The pier is 13 inches square and 7 feet high.

First, if the end load from this beam was central on the pier, the unit stress at B and D, and in fact all over the base of the pier, would be

2

plus the weight of the pier itself, divided by the area of the pier. (See Formula No. 5). The weight of the brick pier would be

$$\frac{13 \times 13}{144} \times 7 \times 120 = 985 \text{ pounds}$$

where 144 is the number of square inches in a square foot, and 120 is the weight of a cubic foot of brick work.

"Then 12,985 pounds would be the entire weight on the base of the pier, and

$$\frac{12,985}{-----} = 77 \text{ lbs. sq. inch (nearly)}$$

$$13 \times 13$$

from Formula No. 5. This value is seen to be safe according to the working value for brickwork given in Talk No. 7.

"Now let us put this same beam in the position shown in Fig. 15 and let the center line of the beam be placed 2 inches away from the center line of the pier. Then applying Formula No. 6 and using values of A, I, and e from Talk No. 4, we would have for the unit stress at D.

$$C = \frac{12,985}{13 \times 13} + \frac{12,000 \times 2 \times 6\frac{1}{2}}{\frac{1}{12} \times 13 \times 13 \times 13 \times 13}$$

= 77 + 65\frac{1}{2} = 142\frac{1}{2} \text{ lbs. per square inch.}

"Thus you see," said the Boss, "that the unit stress in the material at *D* is almost doubled by placing this beam as shown in Fig. 15,, and the unit working stress for lime mortar would be exceeded.

"What would be the condition of affairs at the side B?" asked one of the men.

"I will tell you about that tomorrow," said the Boss, "and I will show you how to figure a post which supports a side girder load and also a top load as shown in Fig. 17."



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MOTOR-CARS and CYCLES

As motorcycles will continue to be more and more used by carpenters and builders, and no doubt each rider has at times encountered vexatious problems, the American Carpenter and Builder, will, beginning next month, devote necessary space to answering questions pertaining to motorcycles. Make your questions as brief as possible yet explicit. Address all inquiries to Motorcycle Editor, American Carpenter and Also write and tell him your experiences with motorcycles and enclose a Builder. photo.

The Motorcycle as an Investment By Frank L. Valiant

O you believe that the purchase of a motorcycle would prove a good investment for me?"

This was the question propounded to me by a very good friend not long ago. I will relate the circumstances that led up to the question and the experiences that followed, for the reason that no doubt there are many others persons in exactly the same position as my friend, Mr. P.

Mr. P. formerly lived in a small city of about 35,000 population. He was a carpenter by trade, but because of sickly children he moved into the country on a little farm about 12 miles out. Naturally there

bought a horse and wagon and began distributing mail over a route 18 miles in length with 86 boxes. He managed to get along very well, by means of doing a little trucking on the side, but it didn't take him long to figure out

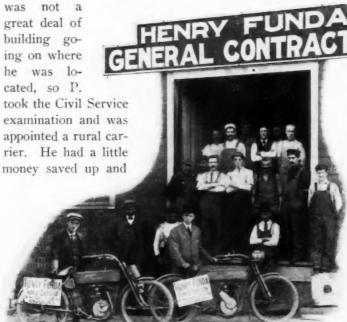


C. A. Parker, a Denver, Col., carpenter, who recently made a tandem trip with his wife as passenger from Denver to Columbus, Ohio. He finds the motorcycle indispensable.

that the horse was eating up all the profits of the trucking business, and besides, it required the better part of the day for him to cover his route.

Mr. P. was a subscriber to the R. F. D. News and it was through reading of other carriers' experience with motorcycles that first caused him to become interested. Knowing that I was considered more or less an authority on the two-wheeled machines, having ridden motorcycles since 1900, Mr. P. asked me to come and see him.

Should he or should he not purchase a motorcycle? I advised him exactly as I would counsel any one else. I told him I believed a motorcycle would prove mighty profitable and named a half dozen leading makes, any one of which was recognized as one of the leaders. He mentioned a certain well advertised machine and asked my opinion. I urged him against the purchase of that particular machine for many reasons, one of my principal reasons being that it was impossible to



Henry Funda, Builder and General Contractor of Syracuse, N.Y., has worked up a big business through progressive energetic methods. He finds the motorcycle an absolute necessity in looking after the many branches'of his work.

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build a motorcycle and build it right at the price advertised.

Mr. P. thanked me and I thought nothing more about it. Three months later I happened to be in the neighborhood and motored out to my friend's house, only to find him in despair. Contrary to my advice he had purchased the cheap machine. Everything had gone along fine for the first month and then things began to happen. First it was a broken frame. Then the bearing chewed up, necessitating express to the factory and a delay of ten days. No sooner had the machine come back than the connecting rod crumpled up, in addition to a few minor mishaps. It wasn't the cost my friend objected to, as each damaged part had been replaced gratis by the factory, but it was the loss of time necessitated by the frequent trips back to the factory.



BUILDERS SUPPLY MAN "GETS THERE"

W. C. Cassidy, travelling salesman for the Contractors Supply Co., Springfield, Mass., finds the motorcycle a valuable aid to him in calling on contractors and builders. Frequently he finds contractors miles from the city on some job, and by means of the motorcycle he is able to call on them, where otherwise a delay of a day might be necessary.

By this time P. was willing to listen to reason, and acting on my advice, he sold the machine at a price considerably less than the original cost and purchased one of the most reliable motorcycles on the market, but at a figure \$65 higher than the original cost of his initial machine.

I got a letter from him the other day and a more enthusiastic motorcyclist would be hard to find. Not once has it been necessary to ship the motor back to the factory and my friend wrote me that not only has he paid for the machine twice over, but he has been enabled to pay nearly half the mortgage on his little farm, this in a period of fourteen months. Where it took him nearly all day previously to cover his route with a horse and wagon, he can now get through by ten or half past ten o'clock in the morning, leaving the remainder of the morning to work his garden. The



DELIVERS BUILDERS HARDWARE QUICKLY

W. C. Martin, Washington C. H., Ohio, would not be able to successfully transact his business but for a motorcycle. He repairs farm machinery, and being interested in a hardware store frequently is called upon to deliver building essentials miles in the country.

entire afternoon he devotes to doing odd jobs of carpenter work around the neighborhood, and so much work has come his way that he is considering resigning from the R. F. D. and devoting his entire time to his original trade. The farmers in the entire county have learned that they do not have to wait a week for a town carpenter—as Mr. P. can get "on the job" in a few minutes.

The above incident is a true story in every detail and is related because there are hundreds of persons just like Mr. P. who no doubt would be able to double their income by using a motorcycle.

From a carpenter's standpoint, the next question



SUPERINTENDENT OF CONSTRUCTION USES MOTORCYCLE

M. C. Schanck, Superintendent of the Street Department, Kings County Lighting Co., Brooklyn, N. Y. He finds the motorcycle a great time saver as well as an economical means of rapid transit. arises. "What kind of a motorcycle should I purchase?" Every advertisement asserts that particular machine is the best made, and every dealer knows positively that you will get "stung" unless you purchase the machine he is selling. You then write for catalogs and forthwith are so smothered with printed blandishments that you may be pardoned for not knowing which direction to turn.

First of all, what will you require of a machine? Providing that this is your first experience with a motorcycle I would strongly urge the purchase of a single cylinder machine. There are a number of excellent singles on the market with engines rated at about 4 horsepower. A machine of this power is capable of traveling from four to forty miles an hour and will jog along all day, day in and day out, at a



Isaac Heckman is a builder at Middletown, Ohio. Not only is the motorcycle a great help to him in earning a living, but he uses it a great deal for pleasure. The photo was snapped just after he returned from a lucky turtle hunt. Heckman is an enthusiastic sportsman, and although working nearly all day he is able to get on his motorcycle and get in some shooting and fishing between times.

gait of 25 miles an hour. Most of the leading 1913 machines are fitted with luggage carriers without extra charge, and a large sized tool box may be carried on the rear without inconvenience and without an appreciable diminution in speed. The leading single cylinder motorcycles for 1913 range in price from \$200 to \$225. Whether to purchase a chain or belt drive is a point that could be argued from now until doomsday without arriving at a positive conclusion. The writer has ridden both belt and chain drive machines for the past thirteen years and must confess that he likes one as well as the other. I would, however, choose between a V-type belt or chain, as the flat belt has proved unsatisfactory, a fact proved by the fact that the leading manufacturers have, with few exceptions, discarded the flat belt.

If you reside in a hilly country or where the roads are not of the best, a twin cylinder machine of seven horsepower would perhaps suit the requirements better. A twin will carry you and your tools any place that any 40-horsepower automobile can go and a great many places that no automobile can travel. The prices

of 1913 twins range from \$250 to \$335, acording to the type and make. For very hilly country or where the roads are unusually bad, a two-speed hub is recommended, and this year there has been put on the market a machine fitted with a self-starter and two-speed hub which makes a machine that will carry a rider any place with no physical effort whatever, as all the energy required to start the motor is to depress a small pedal with the left foot.

The cost of upkeep for a motorcycle naturally will vary with the machine, the rider and road conditions. The writer rides a six horsepower twin cylinder machine of the 1911 vintage and so far has covered upwards of 25,000 miles without two dollars' worth of expense outside of the money expended for tires and gasoline and oil. I have traveled over some of the finest roads in the United States and over some of the most execrable roads imaginable. I average about 75 miles to the gallon of gasoline and pint of oil-sometimes more and sometimes less, but 75 miles is a pretty fair average. My machine originally cost \$250 and I can sell it any day for \$150 or more, so at best there is a depreciation of only \$100 in two years. To have covered the same distance on a train would have cost at least \$625, to say nothing of the pleasure I would have lost.

I know a telephone company that formerly used ten horses and buggies and as many men. For the last year five motorcycles have done more work. For the entire year, accounting for depreciation, the cost per mile for the motorcycle was 1.1 cents, as against 4.2 per mile under the old method. Unquestionably the motorcycle is the cheapest method of transportation known to the present generation.

I have often been asked the question: "Why not buy a second-hand motorcycle to start with?" I can answer that question in a very few words. Buying a second-hand motorcycle by a person not familiar with the machines is about the same proposition as a blind man buying a horse. You can never tell how fast a horse can trot by its whinny, neither can you figure what the upkeep of a motorcycle will amount to by the smell of the exhaust. My advice is to purchase a new motorcycle, but if you are determined to get a second-hand one, then at least purchase it from a reputable dealer who has built up a profitable business through square dealing and who has a reputation to maintain.



After considerable experimenting, the best mixture for cement stucco for interior use is, according to the metal lath manufacturers, one part cement, $2\frac{1}{2}$ parts clean, sharp sand and 1/10 part lime putty.

For best results in building, metal lath of No. 24 gauge weighing 3½ pohnds to the square yard should be used.



A Hammer With Triple Claws

For a hundred years or more, everybody worked along with the ordinary style hammers and seemed fully content. Their shortcomings were taken as a matter of course and nobody thought of the possibility of improving on the carpenter's hammer.

But of late, all this is changed. The carpenter's hammer is on the operating table and the doctors are making him



A New Idea in Claw Hammers

The newest development is the hammer with a triple claw. It has the ordinary heavy claw and two smaller ones away at the end. By means of these extra claws it is said that nails can be drawn that are impossible with the old style claw. With this tool, finishing nails can be drawn entirely out of the wood without putting a block under the head of the hammer and without bending the nail. Those who have used it, also say it will pull the nail straight and true without marring and crushing the finest wood work.

This triple hammer is made of one piece of drop forged crucible steel, carefully tempered and hardened. As it is one of a well known line of mechanics' tools, builders will certainly take an interest in it and give it a trial.

Atkins Pioneers Banqueted

The E. C. Atkins Co., of Indianapolis, Ind., manufacturers of the famous "Silver Steel" saws have in the "Atkins Pioneers" a unique fraternal organization. The present membership includes 129 men who have been employed by the E. C. Atkins Co. for periods ranging from twenty to fifty years.

The "Atkins Pioneers" gave their fourth annual banquet on Feb. 1st. The menus were cleverly arranged and pictures of Mr. John H. Wilde, Honorary President of the "Pioneers" were given as souvenirs. Mr. Wilde is the oldest Pioneer and has been retired on a pension. Dinner was followed by an excellent and entertaining program. The annual banquet is also made the occasion for the election of new officers and the reception of new members.

The advantage of such an organization as the "Pioneers" is great, fostering as it does that close family feeling among employes, which is so productive of the best cooperation. We

congratulate the E. C. Atkins Co. in having the services of such a fine lot of men as the Pioneers.

Chicago Builders Elect Officers

The Builders and Traders Exchange of Chicago held their annual election on January 20th. The voting was lively and the following officers elected by a considerable plurality—For President, John D. Corlett; First Vice-Pres., Thomas B. Roy; Second Vice-Pres., A. C. Jaeger; Treas., Joseph E. Lindquist. Out of twelve candidates for the offices of directors the following five were chosen, F. F. French, C. W. Jones, O. W. Jovien, A. Y. Reed, F. S. Shoemaker.

N. C. Builders' Exchange Elect Officers for Year

Raleigh, N. C., Jan. 22.—The North Carolina Builders' Exchange, in annual session just closed, elected H. A. Pfohl of Winston-Salem, president, to succeed J. A. Jones of Charlotte; John F. Underwood, vice-president, and D. T. Tinglye of Charlotte, secretary. The association established affiliation with the national association and heard an address by former Supreme Court Justice J. S. Manning.

Driving Back the Arctic

"If the Gulf Stream could flow unbroken past the Grand Banks of Newfoundland, where it now is broken and dissipated by the icy Labrador Current, climate changes would be effected that would double the land value of the Northern Hemisphere. Arctic winters would then be unknown," writes Carrol L. Riker in the issue of Harper's Weekly for September 28th. The author, who is an engineer of experience, claims that this can be accomplished by the construction of a jetty across the Grand Banks off Newfoundland at a cost of \$200,000,000.

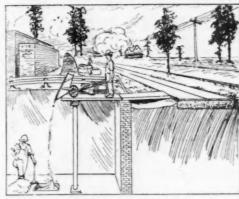
A Labor-Saving Wheelbarrow

Builders are all the time on the lookout for anything that will help them do their work easier or better. An ingeniously contrived wheelbarrow is now on the market which looks like a winner for contractor's use. For handling of sand, gravel, mortar or concrete, it will be all right.

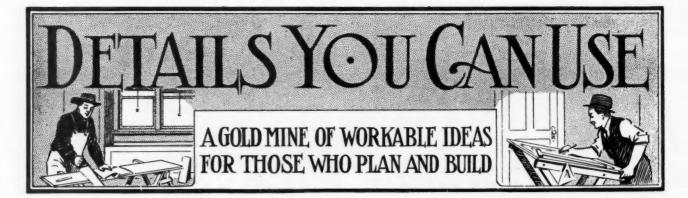
The hopper of this wheelbarrow is pivoted directly over the wheel. Pressing a lever at the handle unlocks the hopper, allowing it to tip forward dumping the load.

Suppose only a minute is saved on every dump—a minute of time and all of the labor of raising the load up and over; it doesn't take much figuring to compute a substantial saving in a day's work for a gang of men. With this barrow, the wheel is also placed farther back under the tray than ordinarily so that the bulk of the load is on the wheel bearings and less on the arms of the trundler. Another advantage is the accuracy in depositing the load just where desired.

This looks like a little piece of equipment worth looking up.



Material Dumped Easily and Just Where Wanted



Colonial Interior; also Glazed Porch

THE whole idea these days seems to be for lots of light. Residences will have double the window area we used to consider plenty; and on the inside of the up-to-date house we find, in place of the solid sliding doors our fathers would have used, double doors that are practically all glass. Doors of some sort are needed to prevent drafts—but they must not cut off any light.

A gracefully designed pair of these glazed interior or French doors is illustrated. White enamel paneled wainscot in harmony is also shown. Details show how these features are proportioned and constructed. This is a dining room opening into living room.

The porch design presented on the opposite page is one that works in well very often. It is of colonial origin combined with something of the bungalow characteristics. This is a smallish porch—a side door sun parlor or screened summer sitting room. It is a feature that adds to the beauty of a place (so many of the built-on porches we see are anything but beautiful) and affords a cosy, enjoyable retreat at very little extra expense.

The drawings show the fine points of the design and construction so that house planners will have no trouble making practical use of the suggestions contained.

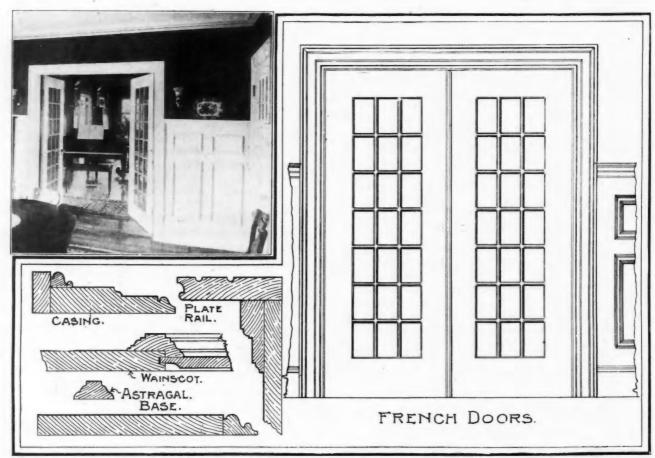


Photo and Working Drawings of Beautiful Colonial Interior-Paneled Wainscot and Double Glazed Doors in the Latest Fashion

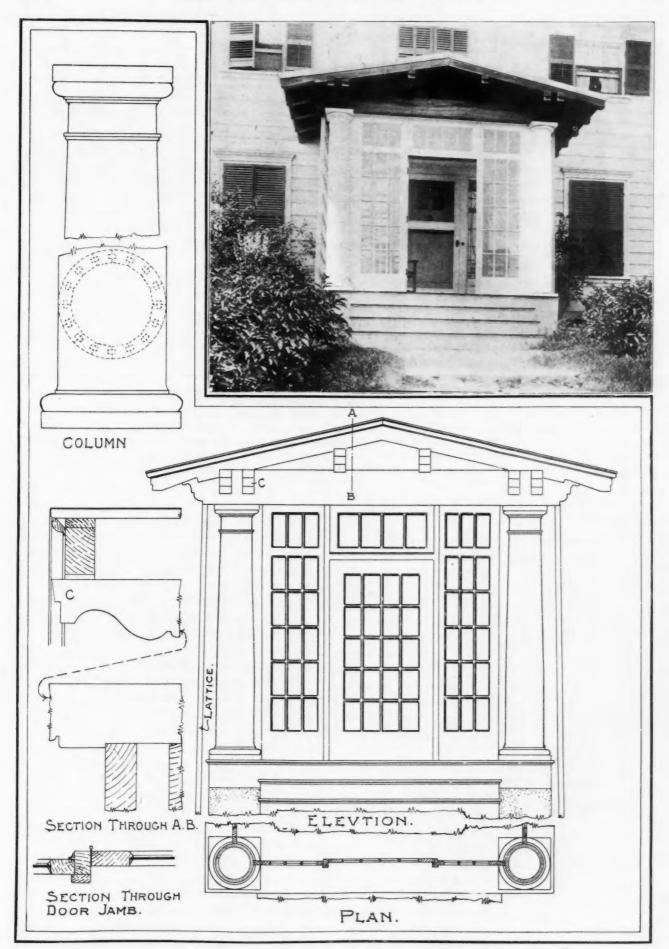


Photo and Working Drawings of Well Designed Glazed or Screened Porch



Placing the Furnace Properly

IN THIS ADVENTURE NO. 1 THE OLD BUILDER TELLS HOW HE GOT INTO THE HEATING END OF THE BUSINESS—IMPORTANCE OF COLD AIR BOX

By Cecil F. Herington

N old builder whose houses were noted far and wide for their general comfortableness and solidity of construction was asked recently to relate some of the reasons for his reputation and success in this line. What he said was so interesting and instructive that we believe our readers will be

the gainers by careful attention to his remarks. Here is what he said:

"When I first began building houses I thought I knew all about them until I came to get some questions handed out to me which had to be settled then and there and which, much to my surprise, I found out I knew really very little about.

"You know when I started in to learn the carpenter trade I thought that a man was a pretty good carpenter when he could saw boards with square edges and drive nails without leaving hammer marks on the boards. Well, after I had been learning the trade for sometime I found out that a man who could do all this wasn't necessarily such a good man after all, unless he understood his work thoroughly enough to know not only when to drive a nail but just why it was necessary to be driven. In fact I discovered that a workman, be he ever so efficient, is a pretty expensive man to hire if you also have to hire a foreman to stand over him every minute in order to properly direct his efforts.

"And so, after I had been learning the trade for sometime, I made up my mind that I wasn't going to stop at being just a carpenter—that I wasn't going to stop at being even a good carpenter, and I determined to learn the why and wherefore so that gradually I might progress to the extent of becoming a builder. How well I have made good on that point it remains

This is the first of a series of articles by this practical builder and heating man to appear every month in the A.C.&B. We have hunted a long time for just the right authority to take up this heating subject and handle it in a way that would be both instructive and readable. We feel very much gratified in having secured the services of Builder Herington for this work. He will relate a series of actual experiences in handling warm air furnaces, steam heat and hot water systems in connection with his regular building work. Each of these incidents teaches clearly some important principle in handling this branch of the work. Write and tell us YOUR heating experiences; and ask questions.—Editor

for my customers to say, but I soon found that the same principle holds good among the builders which I discovered among the carpenters, only perhaps in a little bigger way. A builder may understand all about carpentry and all about lumber, he may be well up on painting, quite wise about masonry and know good plaster

when he sees it, yet still be a builder who, on account of ignorance on some other essential points, will be constantly running into obstacles which lead to his discomfiture if not his actual undoing. So when I got into the building line I at once struck a good many new things that would have helped me out had I known about them, and whenever it begins to turn cold it always makes me think of the way I got in over my head on the subject of heating one of the first houses that I tackled all by myself.

"This house was of the ordinary suburban type (such as you are perfectly familiar with) and I was building it for a family from some sketches they had made, and I was also trying to work in some ideas of their own. But I was badly perplexed before I started to build by having it put up to me to decide for the owner the most satisfactory kind of heat. Now of course you know that strictly by rights a builder is not required to advise an owner on such points as this, but there is a whole lot in keeping the man for whom you are working in a good humor; and oftentimes by helping him out on various points like this you get into his good graces so that he isn't inclined to be as unpleasant as he might be about some of your work which possibly may not quite meet with his approval.

"So when this question was put up to me I did a lot of scurrying around to find out something about heating and the deeper I got into it the more interesting I found it. I believe now that the proper heating of a house is one of the most important items for every builder to consider. Of course on the ordinary residence there is not perhaps as much to the heating end as there is in the carpentry work, but it is an interesting subject all the same, and I was mighty well repaid for the time I spent looking it up. In fact I have been getting experience in heating ever since and I have a great many customers who are much better satisfied with my houses on account of their efficient heating apparatus than they would be had I allowed some heating contractor to go ahead and put in just as little as he possibly dared with the idea of making a bigger profit on the job."

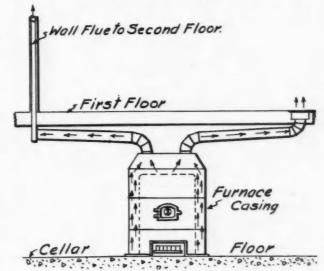
On being questioned as to how he had handled his first heating proposition the Old Builder smiled reflectively and took a few extra puffs out of his pipe before he made reply. Finally he smiled again and said, "Well, you see, in consideration of the amount of knowledge on heating that I had myself at that time I thought it was much safer to look around and see what most of the other people had and, going on the principal that there was safety in numbers, to advise my owner to put in the same apparatus.

"Of course, in those days, heating was done almost exclusively by warm air furnaces (except where stoves were used), and even today, when all other things are considered, furnaces are about as satisfactory in the general run and for the amount of attention they require as any kind of heating apparatus used in residences. You want to remember though about furnace heating that its action is not all positive and it is liable to be disturbed seriously in high winds and on the exposed sides of a house. I don't suppose that many builders have even studied into the furnace subject far enough to tell how big a furnace pipe should be run up to this room where we are now sitting, or if the pipe would have to be the same size had the room been located on the opposite side of the house. You see the action of the hot air furnace is all natural; that is to say you start a fire in the fire pot which heats the iron castings around it, this heat being given off to the surrounding atmosphere just the same as with an ordinary parlor stove, the only difference being that the furnace is surrounded with some sort of a metal jacket which confines the surrounding air so that it can pass only in a vertical direction, either up or down.

"Of course when air is heated it expands a little, becomes lighter and has a tendency to rise, and the air surrounding the fire pot follows this general tendency and rises up into the hot air chamber at the top of the furnace from which the pipes are taken leading to the various rooms. Now these pipes are often installed improperly by careless furnacemen who sometimes run them in a perfectly horizontal direction from the furnace to where the pipe turns up to go either to a first floor register or into one of the wall flues going

up to the second floor. These pipes should one and all have an upward pitch from the point where they leave the furnace to the end of the horizontal run. This allows the air to rise slightly as it moves along and results in helping the flow of the hot air in the pipes. When these pipes are placed horizontal or worse yet with a slight drop as they leave the furnace you are giving the hot air no chance to rise and retard the flow considerably by this reason.

"Another thing about furnaces which often results in trouble is the location of the cold air inlet and quite likely you have seen a whole lot of furnaces where the cold air box has been omitted entirely and nothing but an opening left in the bottom of the furnace casing to supply this need. Now you can easily see that when the air around the fire pot becomes heated and rises you must admit other air to take its place, for if you do not there will be produced a vacuum which would prevent the hot air from rising and the furnace from operating in a proper manner. This is provided for by the opening in the bottom of the furnace casing through which new air is allowed to enter. So if you don't put in a cold air box the entering air will be taken out of the cellar which is liable to result in damp air, possibly with more or less of an odor to it, and in many places liable to be contaminated with sewer gas and full of dust. A proper furnace installation must by all means have a cold air box, which should be run

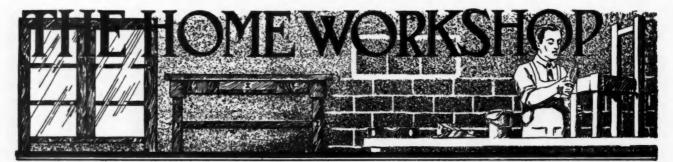


Sketch that the Old Builder made to illustrate the flow of air in a furnace and the proper way to pitch the horizontal pipes

to some cellar window or other outside connection to allow the incoming air to be taken from the outside direct, insuring a fresh and pure supply at all times.

"Why I knew a woman who bought a house at a great bargain and the first winter she did nothing but dust, dust, dust. Every time her husband coaled up she dusted off black dust and every time he cleaned out the ashes she dusted white dust and every time the cellar was swept the result upstairs was simply like a volcanic eruption. At last she came to me and

(Continued to Page 95)



How to Make a Music Stand

COMPLETE DIRECTIONS WITH WORKING DRAWINGS FOR MAKING AND FINISHING THIS ATTRACTIVE PIECE OF FURNITURE

By Ira S. Griffith

THE music stand presented this month is from the home workshop of Mr. H. Geib of Chicago. The dimensions of the working drawing are not exactly like those of the original but the proportions will be found similar. The piece this month is made of quarter sawed white oak and is finished in a soft brown very pleasing to the eye.

STOCK BILL FOR MUSIC STAND Posts, 4 pieces, 1½ by 1½ by 48 inches, S-4-S. Shelves, 4 pieces, 3¼ by 18 by 24 inches, S-2-S. Back rails, 4 pieces, 3¼ by 3½ by 25 inches, S-2-S. Side rails, 8 pieces, 3¼ by 3¼ by 18 inches, S-2-S. Back panel, 1 piece, 5/16 by 10½ by 23 inches, S-2-S. Side panels, 2 pieces, 5/16 by 10½ by 16 inches, S-2-S. Slats, 4 pieces, 3/16 by 3¼ by 8½ inches, S-2-S. Slats, 8 pieces, 3/16 by 2¾ by 8½ inches, S-2-S. Slats, 4 pieces, 3/16 by 3¼ by 10½ inches, S-2-S. Slats, 8 pieces, 3/16 by 3¼ by 10½ inches, S-2-S. Slats, 8 pieces, 3/16 by 2¾ by 10½ inches, S-2-S. Slats, 8 pieces, 3/16 by 2¾ by 10½ inches, S-2-S.

Square the ends of the four posts, at the same time securing the correct length. Chamfer these ends slightly, both top and bottom. Square the rails to width and saw them to length. Lay off the lines which shall indicate the shoulder lines of the tenons and then gauge for the width and thickness of the tenons. The slats

MUSIC STAND

may next be worked to width and length. These slats are not to be tenoned, however, the whole end being housed in the rail.

Stand the posts upright in the positions they are to occupy relative to one another in the finished piece and mark roughly, as with penciled circle, the approx-



Completed Music Stand Equipped with Gliding Casters

imate locations of the mortises. After this the pieces may be laid prone upon the bench and the ends of the mortises laid out accurately with knife and trysquare without danger of misplacing any of the mortises. Gauge the sides of the mortises and then work them.

The decorative ornament in the slats is suggestive. It may be modified or left out entirely as the worker may prefer.

Plow the rails for the paneling and then put the two sides of the stand together. Use good glue and plenty of clamps and see that the rails are square with the posts and the frame out of wind.

While the glue is hardening upon these parts, the shelves may be squared to size and the back panel, rails, and slats prepared. When the glue has hardened upon the sides, lay off and work the dadoes in the posts and fit the shelves. Having done this, set the shelves and place the back with its panel and slats.

How to Finish

A suitable finish is obtained as follows:

Thoroughly sandpaper all the parts leaving the surfaces smooth and clean. Apply a coat of stain of a color desired for the highlights. Sandpaper this lightly with number oo paper and then apply another coat of the same stain diluted this time by the addition of an equal amount of the solvent. This second coat is to bring the grain into still higher relief. Upon this, when it has dried thoroughly, apply a thin coat of shellac. If the stain was dark an orange shellac may be used, otherwise, use white shellac. Sandpaper this shellac lightly with the fine paper and apply a coat of filler colored somewhat darker than the stain. If no dark filler can be purchased readily, a natural color of filler may be used and this darkened by the addition of coloring materials ground in oil. See that the filler is thoroughly cleared from the highlights and is not allowed to remain in the corners. A good piece of woodwork is easily spoiled by not properly cleaning off the filler before it hardens. Upon the filler, after it has hardened apply a coat of shellac. Upon the shellac apply several coats of some good rubbing varnish. Rub these first coats with hair cloth or curled hair and the last with powdered pumice stone and raw or crude oil. If a fine finish such as that given pianos is desired, it may be obtained by rubbing the last coat with pulverized pumice stone and water, and then with pulverized rotten stone and water instead of using the oil as specified just above. A still higher finish is obtained by further rubbing with a little pulverized rotten stone upon a flannel cloth upon which has been placed sweet oil and alcohol in equal amounts.

Adventures in Heating

(Continued from Page 93)

asked me to tell her what was the matter. So I went over, took one look, and—no cold air box.

"Another thing that should be taken into consideration is where you place your furnace in the cellar. This thing is of course governed somewhat by the arrangement of the house and the location of the chimney but as far as possible you should try and put

your furnace about at a central position between all of the points where your pipes turn up except that you should set it a little closer to the side from which the prevailing winds come in order to favor the registers on this side of the building.

"When you move your furnace towards the windy side of the house you lengthen out the horizontal runs in the cellar which go toward the sheltered side and shorten up the ones running to the exposed side; and the shorter your horizontal runs are the faster your air will go through the pipe and the greater will be the heating effect. This is owing to the fact that the air rubbing against the pipe produces a retarding effect (which is commonly called pipe friction), which results in slowing down the air so that in a shorter pipe, where less of this effect is experienced, the air will move more rapidly and you will get more heat in a room at the end of such a pipe than you will in one located at the end of a longer horizontal pipe of the same size.

"It took a long time for me to get furnace heating down to where I could reasonably depend on it. Next month I will tell you about the most successful heating plant I ever put in and just how I figured it out."

To Build Model Concrete Road

At the close of the recent Springfield Good Roads Convention, Mayor Thos. F. Doyle of La Salle, headed a delegation from that city, in conference with the Illinois State Highway Commissioners, on the question of building a permanent roadway from the Rock Island Depot at La Salle to a point one mile south.

Plans and estimates for the work were prepared by the State Highway Engineer and were laid before the La Salle Board of Highway Commissioners on Monday of last week, meanwhile, interest in the project was aroused, among the producers of roadway material in the state.

F. W. Renwick, President, Joliet Sand & Gravel Co., Chicago, considered the enterprise a laudable one and consented to furnish free, the gravel consisting of approximately 2800 tons or 95 carloads of this material. The Marquette Cement Mfg. Co. and the Chicago Portland Cement Co., Chicago, demonstrated similar interest and will jointly furnish without cost, the cement required amounting to 26 carloads. The American Sand & Gravel Co, also of Chicago, stands sponsor for 54 carloads of sand which will be shipped as required, from sand pits at Budæ and Lincoln.

At a meeting of the La Salle Board of Highway Commissioners, held at La Salle on Wednesday, February 5th, letters were read from the donors and their respective offers formally accepted, the Board appropriating the sum of Five Thousand Dollars to defray the cost of labor and fuel, incidental to the work.

The Illinois Highway Commission at Springfield were then petitioned to supervise the building of the road and in granting this request, the State Highway Engineer, named May 1st as the date on which the work will proceed.

The specifications of the State Highway Engineer, call for a roadway nine-tenths of a mile long, twenty feet wide, with an average thickness of seven inches. It will replace the old road at a point where it is subjected to heavy traffic, La Salle being the most convenient market for the prosperous farming community, immediately south of the city and which must necessarily travel this highway.



Our Readers are Requested and Urged to Make Free Use of These Columns for the Discussion of all Questions of Interest to Carpenters and Builders

Model Small Woodworking Shop

To the Editor: Varna, Ill.

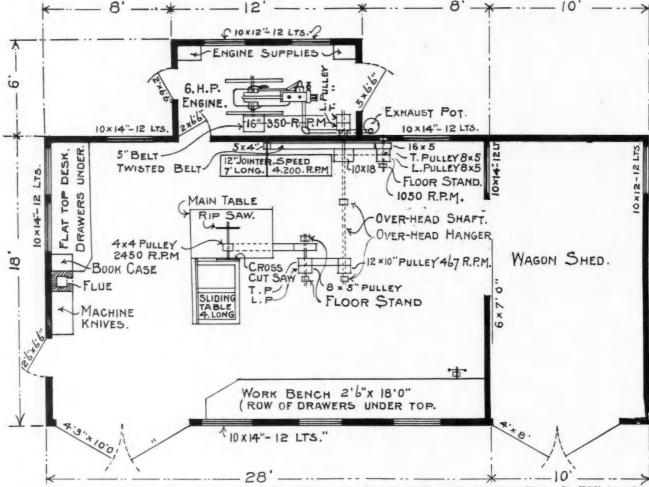
As I have been a subscriber to your valuable magazine for three years or more, and only made use of your correspondence department once, I thought I'd send in a few notes, especially since you urge your subscribers to do so. I find the correspondence department a very valuable and highly instructive addition to the paper. I am surprised, for each succeeding copy seems to eclipse the previous one. I am sorry that it does not come twice a month instead of once.

I inclose herewith a rough and rather carelessly drawn plan of a carpenter shop, which, if you see fit, and worthy of it, you may publish in the AMERICAN CARPENTER AND BUILDER. Things are dull around here now and have been for some time, giving us a chance to collect ourselves, so to speak. I have been putting in most of my spare time

studying, among other things, "Radford's Cyclopedia of Construction," of which I am fortunately a possessor.

I have also been reviewing the back numbers of your paper, and in doing so I find in the September number a plan of a model carpenter shop. I like the model real well, especially the overhead part, I do not like the engine in the same room, however. An engine to give good results with one or two machines should have at least five H. P. and one of that size, in the shop proper would be the next thing to a nuisance. For one thing, it takes up considerable room and then is causes more or less vibration, which is undesirable. A small room on the side of the shop is well worth what is costs. With such an arrangement, you can start the engine and close the door to the engine room and you will hear very little noise.

My engine is six H. P. and my saw is of the combination



Contractor Extrom of Varna, Ill., Says this is the Best Way to Lay out a Small Power Woodworking Shop. Do YOU Agree?

class with jointer on one side. It is a very slick machine, the jointer is hard to beat on stuff not over ten feet in length. If longer it takes two men. My saw is not like the one shown on plan, but if I should buy a separate jointer, that would be a suitable saw. My shop is like plan with the exception of wagon shed. If I should build another shop for myself, I'd build shed up full height like rest of shop and gain storage room above. I'd make walls twelve feet high on entire building, and I'd drop ceiling joists below plate so as to have nine feet in the clear to floor, this only in the "shed end" extending back eighteen feet; and on these joists I'd lay a tight floor. In the gable end over shed I'd have a good sized door through which stuff could be taken in, and a small window on each side of door to let

I would also have two small windows in opposite gable, one on each side of chimney, and in this end of shop I would place the crossties on top of plate, without any floor on them. Here I would build the moulding rack in the middle, and have a good place to put away all kinds of strips and rippings. Lumber could be piled on both sides of moulding rack. In this way lumber would be taken through gable door in shed end, and from the tight floor there, could be easily piled away in its proper place in other gable end of shop. By having cross ties on top of plate, in this end, one can build cupboards and other high things here, under the high ceiling. I have arranged the windows so that any ordinary length stuff can be worked, either way, both on saw and jointer. I have placed line shaft over head where it is out of the way. The two small counter shafts on the floor do not take up much room. The belts can be shifted from tight to loose pulley when it is desired to stop either machine. I have marked sizes and speeds of pulleys.

Now this is my idea of a good small shop, if one can afford same two feet wider, it will be still more serviceable.

The floored part overhead can be used for storing many different things-window frames, windows, doors, mill work and little of everything-ropes, jack screws, rollers, etc.

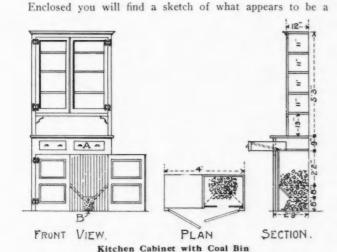
OLIVER B. EXTROM,

Contractor and Builder.

A Convenient Coal Bin

To the Editor:

Emerson, N. J.



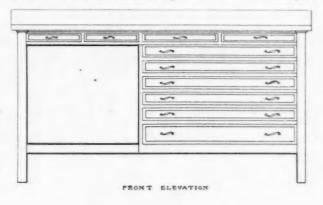
kitchen cupboard but one-half of the lower part is used for a coal bin. It holds 15 hods of coal and is filled from the drawer "A" which has a slanting bottom and the coal is taken out from the hole at "B." This is a very clean arrangement and a space saver, especially in a kitchen where the room is limited. NATALE LUCIA.

Drawing and Filing Cabinet

To the Editor: Dayton, Ohio.

For the benefit of the many readers of the AMERICAN CARPENTER AND BUILDER, I am sending my plan for a practical drawing table and filing cabinet.

Particular attention is called to the construction of this table. The size of the drawing board is 36 inches by 72





Drawing Table and Filing Cabinet

inches by 11/2 inches. It is extra heavy and is not attached permanently to the table. When it is desired to remove the table from one room to another, it can be very conveniently done by removing the board first and then the cabinet, which is only 30 by 68 inches and will pass through any ordinary

Another good feature of this table is that the draftsman has a place to put his feet, also a good foot rest.

The many large and small drawers in the cabinet can be BYRON H. THOMAS. used to suit one's convenience.

Uncle Dan Comes to Life

Ithica, New York.

Mr. Alfred W. Woods, Associate Editor:

This being my 53rd birthday and also the birthday of Thomas A. Edison, together with the fact that Mr. Edison is a great inventor, and other reasons prompts me to endeavor to kindle a confidential smile on your countenance.

A few months ago, you requested me not to conscript you and your steel square into service again and thus far I have respected the request, although the rays of humor gleaming through your articles in the AMERICAN CARPENTER AND BUILDER have tempted me to put in my penny at times. I have lots of confidence in a man who has good nature and sense enough to enjoy a good joke even if he pays for it

In your editorial on the "Steel Square" in the current issue of the American Carpenter and Builder you made Uncle Dan Jones do various stunts in the role of a laugh provoker, Uncle Dan did nobly, as I can testify, but he did not like to be laughed at so now he retaliates by preferring charges against you of such a nature that if you cannot make it clear that your acts were not premediated or wilfully calculated to deceive, I fear you will have to be court-martialled.

He charged in substance, that in the afore mentioned article you gave a receipe for intersecting a steep roof with a low roof and that by the use of said receipe he cut the rafter about 2 1/16 inch too short. Then he wilted. Freshening up, he said it was that last sentence in that article (February American Carpenter and Builder) which caused his downfall, but he is willing to settle on the terms that you furnish a good method of performing aforesaid intersection. The following is a suggestion which may be relevant:

The difference in the pitches, in this instance is 10/12 minus 4/12 equals 6/12, that is, the rate of divergence or convergence of the rafter lines. Now, by referring to your diagram, you will see that the plate which supports the high pitch is two feet above the one that supports the low pitch, also that the perpendicular distance to the plate of the high pitch from the rafter above is 40 inches minus 24 inches equals 16 inches; and as the rate of convergence is 6 inches to the foot, we will have to extend the run 16 inches times 2 equals 32 inches or 2 feet 8 inches, instead of 2 feet 6 inches to affect the point of intersection. This will make it right with "Uncle Dan."

15 and $\frac{3}{4}$ cut the lap joint and 9 and 23 cut the joint at intersection of the roofs.

Sometimes mistakes are profitable, especially so if some good points are brought in consequence of them.

Allow me to express my appreciation of your Steel Square articles and other instruction which you have contributed to the American Carpenter and Builder. Can you tell me where I can procure a copy of the "Universal Moulding Book"?

Hoping I have not caused you any pain, I am, Your respectfully,

CHARLES GRAY.

Answer: Referring to the story of Uncle Dan, we left him at the river's brink and we thought he had passed over, but it appears we were mistaken as he seems to have turned up in New York. He has given us a knowing wink and a hunch that he is still on the job, which caused us to set up and take some notice.

In looking up the question, we find that it is true, we made a miscalculation in the length of the shed rafter, and while we regret the error, we are consoling ourself that we have good company in the person of Uncle Dan. By strange coincidence he gives the correct length, but in his analysis he is off. He is all right up to the point where he multiplies 16 by 2. Now, what does that 2 have to do with it? What he should have done when he found the difference in the two pitches per foot run to be 6 inches, was to divide 16 by 6, which would be $2\ 2/3$ or $2\ \text{feet}$ 6 inches, which in this case gives the same result; but suppose the main rafter has a rise of some other pitch, say 12 and 12; then the difference would be 8 and $16 \div 8 = 2$,; that is the necessary extension of the run, which would be two feet; but Dan's way would still make this measurement $2\ \text{feet}$ 8 inches.

Then again, Dan. Did you notice that the measurement line on the shed rafter is given at the center of its side, while on that of the main rafter, the top edge is made the working line, See? This would necessarily make the net length of the shed rafter shorter than we both estimated, because the 16 inches represents the rise of the shed roof above the main plate, while the working line of the main rafter is $2\frac{1}{2}$ inches on a plumb line above the corner of the plate, provided the rafter is four inches wide and the seat cut extends to a center line, thus causing a reduction of $5\frac{3}{6}$ inches to lay on top of the main rafter. So after

all, we were nearer right than you were. Ha. Ha!! Those who laugh last laugh best.

Then again, Dan. How do you know that 9 and 23 would give the cut of the shed rafter to fit on to the top of the main rafter without first making a diagram to try out on and catch any old figures without fractions as in this case? In other words, what is your calculation basis, so that you can work it on any other pitch without first making a diagram?

We agree with you when you say "Sometimes mistakes are profitable" and I think we both got our profit and loss thrown in, in this deal. Shake.

As to where to get a copy of the Universal Moulding Book, Shattuck and McKay Co., of Chicago, are the printers from whom I presume you can get a copy; but if you will ask most any of the large planing mill men, they will give you a copy, provided you do not give them too much of a wink and a hunch. That is the way we get ours.

A. W. Woods.

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An Interesting Letter

To the Editor: Providence, R. I.

I notice in a recent issue of the American Carpenter and Builder Mr. Jas. A. Desell desires some information on making screens. Sometime ago, when instructor of cabinet making in a Massachusetts reform school, I had some 400 window screens and a number of screen doors to make. I had twelve inexperienced boys to do the work and we made them without the aid of a mortiser or tenoner.

First I had the boys rip up a lot of stock ½ inch wider than it was to finish. I then gave a boy the finished lengths to square off to a stop; another boy took these pieces to the jointer and planed 1/16 inch off one edge, the stiles and rails being kept separate.

A 5/16-inch Huther grooving saw was put on the arbor

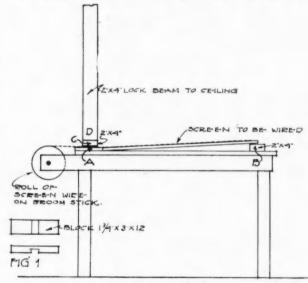


FIG. 2 · ROUGH · TABLE · WITH · PROJECTING SIDES · FOR · WIRING · SCREENS

of the saw table and a board fastened to the ripping fence.

The board was to keep the cutters from striking the iron fence while making the tenons which I will describe later. I made a block, Fig. 1, about 1¾ by 3 by 12 inches with a groove cut in one side the size of the screen stock. This was put grooved side to the ripping fence and a spring fastened to the table to keep it in place, then a boy took the rails and grooved the ends the depth of the finished stock.

To make the tenons two of the 1/4-inch inside cutters from a Huther grooving saw were put on the arbor with a wood

spacing collar between them to give the thickness of the tenon. A wood throat piece was put in the table and the arbor run up leaving a piece between the cutters to keep the tenons from dropping down. Another block, Fig. 1, was made the same as before and the tenons cut the same as the grooves.

The block was never pulled away from the spring and was principally to keep the boy from cutting his fingers, but also served to keep the ends of the stock from splitting while making the tenons.

After they were machined they were glued together, jointed side in, squared with a stick and while in the clamp a ¾-inch screw put in each joint and the clamps removed.

Some of them had a 1/4-inch dowel put in the joint but the screw was quicker and just as good.

The screens were then taken to the paint thop to be primed. While they were there we made a lot of half round in this way. After putting a pair of cutters on the jointer and a wood face on the fence two boys took a number of ½-inch W. W. boards and with a spring to keep them against the fence, pushed them by the jointer both edges leaving a nosing on them. While they were doing this two more boys were ripping the nosing off on the saw table. They kept this up until there was nothing left of the boards and we had a lot of nice half round.

Of course with a moulder one could use up a lot of waste strips, but we had neither the moulder or the strips. We then made four clieap tables, Fig. 2, with the side rails running by on one end, bored a hole in them and put a broom stick through to hold a roll of wire. A board, A, was nailed on the same end of the table top and the screw frame placed on the table with one end against this board A. The wire was then pulled up over the frame and tacked across the farther end. Now for stretching the wire.

The tacked end of the frame was raised up and a piece of 2 by 4, B, placed under it, while a piece of 2 by 4, C, the length of the width of the table and faced on one side, was put across the wire over board A. Another piece, D, was put from that to a beam overhead and driven tight. The end of the frame was then let down and the wire tacked all around and cut off, leaving it nice and tight. The half round was mitered and nailed on later and the edges cut off with a knife. The boys got so interested in putting on the wire that they got to racing, one boy holding the record of 45 seconds from the time the frame was put on the table until he had the wire cut off. Some of these were sliding screens and some hinging. For the sliding ones a 5/16-inch groove ¼ inch deep was put in one stile and 9/16 inch deep in the other for the spring.

We also made screens that were rabbited for a flush moulding which took a little longer and required an inside cutter from a 1 inch smaller diameter Huther groover to make one shoulder on the tenon ½ inch longer than the other. The screen doors were doweled together on the boring machine and 5%-inch dowels used. An astrigal moulding was put on these in place of the half round.

In writing this I do not intend it as instruction to a novice but thought the experience of the boys might be of some interest to the readers. I am much interested in the AMERICAN CARPENTER AND BUILDER and believe it to be the best building paper published.

LESLIE K. CLARK.

Instructor of Cabinet Making, R. I. Institute for the Deaf.

C. B. Jay.

How to Make Floor Leak Proof

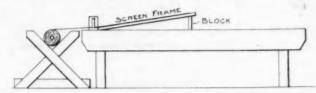
To the Editor: Waldren, Mich.

I am building a house with a double deck porch. How can I make the upper floor so it will not leak and spoil

A Device for Stretching Screen Wire

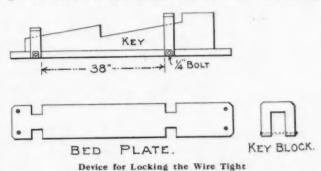
To the Editor: Booth, Texas

I am enclosing a rough sketch of my device for stretching screen wire. I do not think it needs much explanation as the pencil sketches show how it is made and any carpenter can make one. I use 1½ by 6 inch stuff for the bed plate,



Side Elevation of Screening Bench

key and key blocks. First, get out all of the pieces as shown, then set key on the bed plate and place the key blocks over the key into the slots cut into the bed plate and fasten with ½ by 6 inch bolt and it is ready to screw down to the bench, as shown. I have a rack to hold the roll of wire as shown, and I am now ready to proceed. I pass the end of the wire under the key to the upper end of the frame and tack the wire in place, then raise the upper end by placing a 6 inch block under same. Now roll back on the screen to get the slack out of the wire and then with a hammer,



drive the key up tight to hold the wire and remove the block under the upper end and press the frame flat on the bench and you will be surprised to see how nice it is stretched ready to finish tacking and moulding. When through, the bed plate is easily removed, unscrewing same when it can be set aside ready for the next job.

M. MEEHAN.

Shingling Questions

To the Editor: Battle Mountain, Nev.

Being a pre-amateur and having a small building to shingle I should be glad of a little advice.

1. Should all nail heads be covered by succeeding shingles? If so, where would you place the nails in 14-inch shingles, laying 4½-inch to the weather? It would seem, in this case, necessary to nail either very close to the edge or less than 5 inches from the top. 2. How do you make a strong and at the same time, water-tight job when crossing a change in pitch, as for instance, going from a quarter pitch verandah to a half pitch roof?

W. F. COLLINS.

How Many Gallons of Water?

To the Editor: Havelock, Nebr.

I am submitting a problem that I would like to see some of the good brother solve for publication in the American Carpenter and Builder.

Here it is,—A horizontal tank 18 feet in length and 6 feet in diameter is filled with water 30 inches deep and I want to know how many gallons of water is in the tank. I would like to see this worked out in full.

F. C. McCellan.

TRADE NOTES: STEMS OF NOTES: TIEMS OF NOTES:

Through this department the editors aim to keep builders, contractors, carpenters and architects in touch with what their friends, the manufacturers, are doing for them in new or improved tools and machinery, methods and materials—pertaining to building. Items for these columns must have real news value; they are offered here as interesting information for our readers; they are not advertising. No matter will be printed here simply because some advertiser wishes it. Likewise, no matter will be excluded simply because the article described is not advertised in this magazine. Suggestions for the betterment of this department are requested of our readers.

Brick House Sent By Mail UNGLE SAM'S PARCEL POST GETS ITS HEAVIEST PARCEL

The management of the Chicago Clay Show is pulling off a novel stunt this year. Some 25000 brick manufacturers are each sending by Parcel Post a brick of local manufacture to be used in building a brick house at the Coliseum, Chicago, during the Clay Products Exposition, February 26th to March 8th. This house will be given away and re-erected after the exposition.

The idea was originated to test the merits of the Parcel Post system and it is certainly a novel one. A record will be kept of each brick from the time the brick is mailed until it is delivered in Chicago in order to see how speedily Uncle Sam can deliver a brick house by mail.

It is probable that Uncle Sam's mail carriers in Chicago will not be overly enthusiastic for this method of delivery of a brick house. Other mail carriers throughout the country will watch the experiment with interest and fear and trembling. While the brick fireproof home is becoming more and more popular because of its permanency, economy and superiority, it is not probable that they will be delivered by mail to any alarming extent.



The Brick Makers Are Sending to Chicago Bricks for a House by Parcel Post

A Dumb Waiter that Speaks for Itself

Dumbwaiters as a step-saving convenience have been in use for untold years in houses, stores, bakeries—in fact, in every building where there is the necessity of carrying things up or down stairs.

The great fault with the majority has been that they either bind in the shaft, rattle like the proverbial dish pan or wear out ropes as fast as they can be strung. A machine perfectly geared with wheels of the right diameter and constructed to



Number Two Pulley Dumbwaiter



Number Seven Hand Power Elevator

eliminate the undesirable features mentioned has been for some time past manufactured by the Chelsea Elevator Co., 330 West 26th St., New York City. Illustrations of the dumb-waiter and hand power elevator are shown. It will be in line for our progressive contractors and builders to get the instructive literature these people have issued describing their machines.

A New Book on Building COPY FREE AT YOUR DEALERS

At a very great expense, the General Roofing Mfg. Company have prepared a book that will be of great help to those who are thinking of building any kind of building, from a chicken house to a skyscraper.

Many books on building are filled with such technical instructions and intricate working drawings that to understand them one has to take a course in building. But the book, "Modern Building Ideas and Plans," was prepared with the idea of giving suggestions and illustrating the newest and best ideas and plans to those who are considering building. The value of this book is in the suggestions which it gives for the selecting of the land for building, how to utilize every bit of the land, giving you an idea of the kind of house you want and enabling you to give definite instructions to your architect. In the bustle of building many things will be overlooked, and you are not apt to think of all the pitfalls to be avoided. This book tells you in simple terms and illustrations the many conveniences your building

can have without extra expense, and suggests many economies which may save you money.

The General Roofing Mfg. Company have spared no expense in making this book of supreme value to the builder, and the attractive illustrations found therein liven up the pages. In fact, the whole book is written in an interesting manner by a former architect. The illustrations and plans cover modern bungalows, city residences, apartments, warehouses, factories, garages, model farm houses, barns, poultry houses, silos, etc., and the description for each is very complete.

"We want a book that will be of real help to anyone who wants to build any kind of a building—one that will save the builder money." were the condensed instructions given for the preparation of the book by the General Roofing Mfg. Company.

This book is distributed through the many hardware, lumber and material dealers, free. If you write direct to the General Roofing Mfg. Company, East St. Louis, Ill., Marseilles, Ill., or York, Pa., it will be necessary to enclose 25c to help cover cost and mailing expense.

We recommend that you go to your local lumber, hardware or building material dealer who will gladly get you a copy of this book without cost to you—neither do you obligate yourself to buy anything of the dealer.

Steel Forms Prove Money Makers

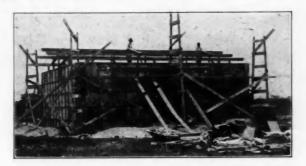
Concrete in every form is making great forward strides. Poured concrete seems to be the easiest way of obtaining all the desired advantages of the material and, if the form problem can be solved, it is least expensive. The material itself is not expensive but when the cost of manufacture and erection, as in the case of blocks or bricks, is added it amounts to a considerable item.

When poured concrete is used forms are necessary and all builders know the nuisance of wood forms. Read & Morrill have placed on the market what they call the "Morrill System of Sectional Steel Moulds or Forms," which can be used



Morrill Steel Forms Used on the "Concrete City" at Nanticoke, Pa., for the D. L. & W. R. R. Co.

over and over again; when used these are a decided advantage in giving a smooth, compact re-inforced wall. These forms have proved practically water-tight, permitting a good wet mix thereby leaving a nice straight finished surface. The inexpensive and easy manipulation of these forms and the favorable results from using poured concrete ought to appeal to our readers.



Building Being Erected by the One-Day Process

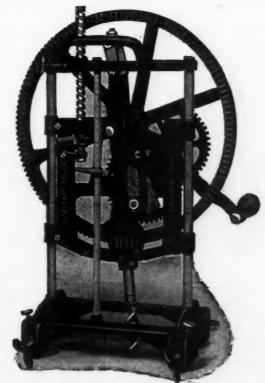
D. L. & W. Railroad used these forms to build what they call their "Concrete City" at Nanticoke, Pa., and expressed great satisfaction with them. Illustration 1 shows a group of buildings in the "Concrete City." In figure two is shown a building being erected by the one-day process. Many large construction and development companies are finding the "Morrill" forms indispensable in eliminating the factors of time and expense.

We regret that space does not allow us to give a complete description of the forms as we know such information would be most acceptable to contractors and builders. However, we suggest that you get literature on the subject from Read and Morrill, Inc., 179 Joralemon St., Brooklyn, N. Y., and see if it won't revert to your advantage to buy these forms and go in for poured concrete building.

The Champion Mortiser

Everything possible is being done to aid the carpenter in executing his work with ease and dispatch. The cutting of mortises which looks like a small thing is really a difficult and painstaking job when done with brace, bit and chisel. And then the results are not always satisfactory.

A machine that will not only do the work well but per-



New Model Lock Mortiser

fectly ought to form a part of the busy man's equipment. The "Champion" mortise which we illustrate has been recommended as one which meets every demand for mortising. The special advantage is that it can be accurately gauged as to desired depth and width of slot, cutting clean through hard, soft or knotty wood, through dowell pins or panel ends, with or against the grain with equal facility. When the desired depth is reached the machine stops automatically. No other tool is necessary where the "Champion" is used. The ball bearing is in the end of the spindle relieving all friction. Automatic feed is operated with a cam and when the bit is at the top of the slot it will feed one-sixteenth of an inch and the same when at the bottom continuing until four and one-half inches for full depth.

The manufacturers—J. Leukart Mfg. Co., Columbus, Ohio, claim this machine will last a life time and all carpenters would be well repaid to write these people for more data on this machine.

After Plaster What?

The rapidly increasing cost of building material has led the attention of manufacturers into channels leading toward the production of substitutes which will not only take the place of the original but be improvements on them. Everything tending toward easier work, less expense, permanency and general good results has been carefully considered.

Despite the fact that many people claim "Our buildings are not as substantial as they used to be," we believes the builders are putting as good work and material into their buildings as they ever did. It's true that heavy framework for small buildings is no longer used and to the unanalytical mind this may look like an argument in favor of their claim that we put up flimsy structures.

They probably lose sight of the fact that our forefathers built when timber grew in abundance and could be had almost for the asking. Their facilities for whipping the material into proper shape were limited and in the light of present day development seem crude. Had they been able by the means of proper tools to saw out beams or studding or siding as we now do, they undoubtedly would have done it. The log house is no argument in favor of substantial construction. The builders were simply following the line of least resistance—taking the easiest way to make a shelter.

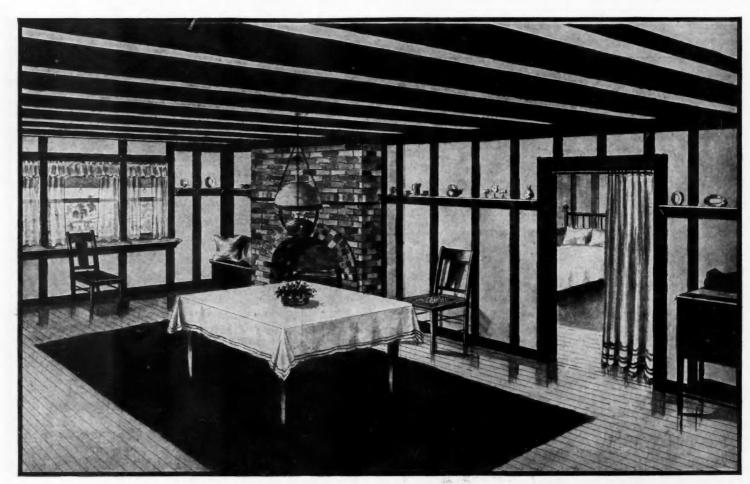
It is the spirit of evolution constantly working in the minds of men that has brought to their present state of perfection all the wonderful inventions that belong to this day and age. We are not only becoming more proficient mechanically but also more artistic.

The cave man had his cave; kings in olden days had rude fortresses of earth or stone; but there are no cave men these days and the kings have their magnificent castles and the general run of humanity demands that everything about them be more beautiful and artistic.

From bare walls to animal skins hung on them was a big stride but infinitely greater was the change from animal skins to plaster, paint and wall paper. And yet greater is the change to a wall covering that does away with both lath and plaster.

In producing Wodwalboard the McHenry Millhouse Mfg. Co., of South Bend, Ind., seem to have made a great forward stride. This Wodwalboard is nothing more than wood reduced to a fibrous form which under immense pressure is made into sheets of various sizes uniformly thick. These people claim that this material will revolutionize interior finishing. Many excellent properties are attributed to it. The most important is the fact that it replaces lath and plaster and gives a uniformly smooth surface. Undoubtedly Wodwalboard is easy to apply coming as it does in sheets of all sizes and requiring no more work than the nailing of the sheets to the studding. 'Tis said that this board makes the house warmer in winter and cooler in summer and that age has no deteriorating effect as it will neither warp, chip nor crack. It can be applied at any season of the year without the delays consequent on waiting for the walls to dry, and once in place can be decorated in any manner as readily as plaster. The illustration shows a dining room finished in this material.

The catalogs of the McHenry Millhouse Mfg. Co., which we have received with great interest, depicts the use of their product in various buildings. It seems to be an ideal and economical material for transforming a bare attic into a pleasant room. Other advantages noted are that Wodwalboard can be used to finish summer cottages or bungalows



Dining Room Beautifully Finished with "Wodwalboard." This is Especially Adapted for Cottages, Bungalows Etc.

and to make partitions wherever desired. The comparison of the cost of this material as against that of lath and plaster is interesting.

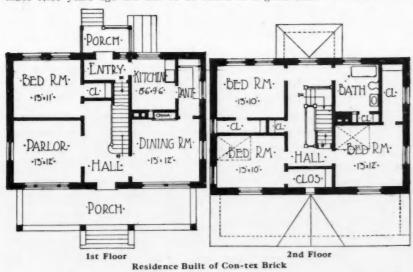
Another forward movement of this company has been in the manufacture of their Veribest Asphalt Shingles which unlike the pine shingle will not split, decay or warp. These shingles are specially prepared to resist the fury of the elements being fire-resisting and fadeless. They can be applied to any roof.

To those of our readers desiring enlightenment on these modern methods of treating roofs and walls we suggest writing to the McHenry Millhouse Mfg. Co., South Bend, Ind., for information which they will gladly send without charge.

Striking Brick Work

Show me a man's house and I will tell you his standing in the community in which he lives.

The best homes, especially in towns of reasonable size, are invariably constructed of brick. There is no building material known to the trade that has ever or ever will take the place of brick. Their fireproof qualities and their permanency make them an ideal material to use whether it is in the modest home, the more pretentious home, the public building, or the factory. Brick have been used for the past 4,000 years; and, while the finished product is to-day far superior to what it has ever been before, bricks that were made 3,000 years ago are still to be found in a good state



of preservation. The past decade has brought possibly more changes in the construction and the finish of brick than any other period in the history of brick.

Those of our readers who were fortunate enough to visit the Clay Products Exhibition in Chicago, this year—February 26 to March 8, were more than interested in our booth. This booth was erected by the Continental Brick Company of Aledo, Ill., their brick being used entirely in this exhibit. The bricks used in this Exhibit were the Continental and the Con-tex. This Company have a large assortment of colors in these two kinds of brick, ranging down through the Blacks, Blues, Greens, Purples, Red Centers, and light and dark reds.

It is a common impression that the cost of a brick house is almost prohibitive for the man who has not a great deal of money to spend on his home. This is absolutely an erroneous impression. A veneered brick house can be built at an average cost of 5 per cent over good wood construction. An 8 inch wall can be built at about 10 per cent over wooden construction, and a 12 inch wall costs not more than 12



Latest Style Durable Residence, Built of Con-tex Brick

per cent higher. Taking into consideration the future up-keep of a house, lowered insurance rates, etc., it can be easily figured that a brick house costs no more than one of a good wooden construction.

Both the Continental and the Con-tex brick are thoroughly vitrified. This means that the bricks are absolutely non-absorbent. It means further that no efflorescense will ever occur; it means house satisfaction. It is to the interest of every reader of the American Carpenter and

BUILDER to look thoroughly into the brick proposition before advising wooden construction.

The house illustrated here, built with Con-tex brick, with red centers shade Number 820, is all that a house should be. It combines great beauty with enduring quality. It is a house that the owner would be proud to claim and one that will give the builder a permanent advertisement for high-class work.

If you want to know more about the qualities of Continental and Con-tex brick, write Mr. J. L. Buckley, General Manager of the Continental Brick Company, of Aledo, Ill., or write the S. S. Kimball Company, Chamber of Commerce Bldg., Chicago, who are the Chicago and vicinity selling agents for Continental and Con-tex brick.

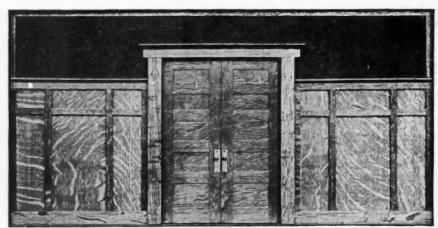
Investigate Cal-Co-Craft

The finished building in every detail, represents the product of the architect's or builder's ideal. By his buildings he is judged. Moreover, the inside of any house is what must bear the closet scrutiny. It is that part of the home that constantly comes under the watchful eye of the owner. Hence the builder ought to give considerable attention to the decoration of the interior.

It is not always the most elaborate designing and coloring that produces the best result. Rich effects can often be obtained by simple and economical methods, providing harmony of line and color is preserved.

Now and for many years to come wood-paneling will lead in favor. It is something that lends itself to easy and pleasing combination with burlap, paint or paper. Wood-paneling is of course expensive and cannot be afforded for general use.

A printed representation of wood, applied in the same way as wall paper, proves to be a satisfactory substitute for the same combinations can be effected at little expense. The



Artistic Paneled Wall, Using Cott-a-lap Co. Wall Coverings

strips of the imitation wood are used with battens and it is hard to tell the difference between the imitation and the real.

The Cott-a-lap Company of Somerville, New Jersey are large manufacturers of wall fabrics and show some fine specimens of their products. This company will gladly send full particulars to those desiring to acquaint themselves with the possibilities of these new wall coverings.



A Mixer Experience

One of our representatives has a friend who is a contractor. The other day this man phoned to our office: "Say old man I've started work on the concrete foundation for that new apartment building and have got a new mixer on the job. You ought to see the thing work. It's great. I think the readers of the American Carpenter and Builder ought to know about this. Come on out and see it."

Ever alert for interesting news for our readers our man slipped into his overcoat and hurried off to where the contractor was at work. Arriving there his friend took him over to the machine. It seemed simple and sturdy and the way it chewed up the materials and delivered the mix was a caution. The mixer was working pretty fast and it kept those men hustling the concrete into the moulds. "Whose make is it?" our man asked. "Why that's the 'Low Down Concrete Mixer,' made by the Elite Mfg. Co., of Ashland, Ohio, Here's their catalog, I carried it with me as it contains some fine points on engine troubles and correct proportioning. Glad to say the machine is working without a hitch. That forced feed does the work," he replied.

An examination of the machine in action only convinced our representative that it should be an ideal one for every branch of the concrete business. The construction was ex-

cellent and the measuring device assured proper proportioning and mixing of the material in any condition. Instead of an ordinary intermittent feeder the material was forced into the mixing trough in an unbroken stream. The mixing trough was very long—about seven feet—and the contractor said this feature together with the forced feed insured not only a thorough mixture

but a concrete uniform throughout. The best part of it was that the feeding and mixing was done in plain sight.

Our man came back to our office full of enthusiasm. He had a cut of the machine made from an illustration in the catalog, and now urges all subscribers to send for the catalog. Just drop a line to the Elite Mfg. Co., of Ashland, Ohio, and look over their machines before you decide to buy.

National Testing Laboratory Needed

EXTRACT FROM DISCUSSION ON METAL LATH CONSTRUCTION

By H. M. McMaster, Commissioner

Associated Metal Lath Manufacturers

About three hundred of the leading Chicago architects were recently the guests of the Northwestern Expanded Metal Co. at a noonday luncheon at the Hotel La Salle. One point made by Mr. McMaster, the principal speaker, was concerning the need of a national testing laboratory for building materials.

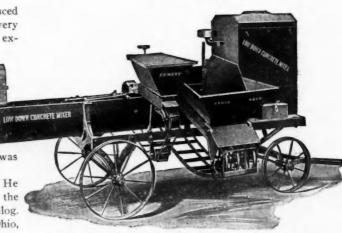
"I want to dwell particularly upon one great lesson that was brought to all who had anything to do with those tests. The superior fire-resisting value of ce-

ment mixtures was again well demonstrated, but regardless of findings of this character, however valuable to the building trades there was a thing impressed upon us through it all that should have the thoughtful consideration of every man in any way interested in building construction.

"Whatever of value may have been gotten from those tests can have official recognition only by the City of Cleveland, as the tests were under the direction of the Cleveland Building Department. If similar investigations were desired in Pittsburgh, or any other city revising its building laws, the effort and expense would have to be duplicated, if the State Building Code Commissions of Pennsylvania, Ohio, Illinois or Wisconsin, should want similar information, the process would have to be duplicated in each of those states, or they may continue to do as is now done. That is, manufacturers of building materials, electrical equipment or other devices, each with the arguments that may best advance the sale of their products, go before the Commission and tell their stories. Competitors are not always of one mind as to the way of presenting this data, and confusion in the minds of the men on a Commission is sure to follow. Some of these manufacturers are sure to have superior advocates and preference may be given where it is not always deserved.

"Some of the manufacturers may have gone to the expense of having their materials or devices tested by the Underwriters' Laboratories. The approval of this institution always

(Continued to Page 108)



"Low Down Concrete Mixer" Made by the Elite Mfg. Co.

Make Every Furnace Job Net You a Friend

A builder's future jobs depend largely upon the ones he is doing now. And the success of the ones he is doing now—whether he is to have pleased, satisfied, enthusiastic owners plugging for him to others who are going to build—depends largely upon the kind of heating plants he uses and the way they are installed. The installation service that goes with every

Kalamazoo Heating System—the quality that is guaranteed in every Kalamazoo plant—mean that by working with us, a builder can develop a satisfying and profitable furnace business.

Kalamazoo Service means easy installation for the Builder.

Kalamazoo Quality means permanent satisfaction for the owner.

Good Profits
for the
Builder.

Easiest to Install

The work of our expert Engineering Department is so thoroughly done that the builder's part in placing a Kalamazoo Heating System is easy and simple. Give us a sketch of the building, showing size and location of rooms, the way the house faces; tell us about prevailing winds in your locality. That's all. Then we turn these specifications over to our engineers. They study the plans and prepare blue prints showing every pipe in the system, every elbow, every fitting, every detail.

Installation from these complete directions is not only simple, but it is right. The owner will be pleased—you will get the credit for installing a fine system—and you will enjoy the best advertising in the world, the endorsement of a satisfied user. All this is yours when you handle the

Kalamazoo Furnace

Again, in placing a Kalamazoo you have all the advantage in price. There's a liberal profit for you, while making a big saving for your customer. You and we will make the sale—cutting out all the profits and expenses and interest

out all the profits and expenses and interest and losses of retail dealers and jobbers. Much of this saving we put into Kalamazoo quality. You are well paid for your part of the work. We get a reasonable profit on top of manufacturing cost—and there it ends, with Kalamazoo supremacy and economy standing out as signs to success for both of us.

Kalamazoo Quality

We want to send you a Free Book that will show you plainly why we can back Kalamazoo Quality with the strongest claims. It proves the perfect air circulation—wholesome, uniform heat—big radiating surfaces—perfect insulation—economy of fuel—conservation of heat units—and all the other facts that make Kalamazoo Furnaces supreme.

Let us prove to you that when you put a Kalamazoo plant in a house you have taken on the easiest heating proposition you ever had anything to do with. Let us show you that you can make more money—more friends—can have more enthusiastic "boosters"—get more heating jobs and thus be helped to more building jobs by recommending and placing the Kalamazoo.

Drop us a letter or card today and you'll get complete details by return mail. Line up now for a better, a busier, a more profitable building season. Don't delay. Get Kalamazoo business and profits on your side during this spring of 1913. Ask for Catalogue No. 947.

KALAMAZOO STOVE CO. KALAMAZOO

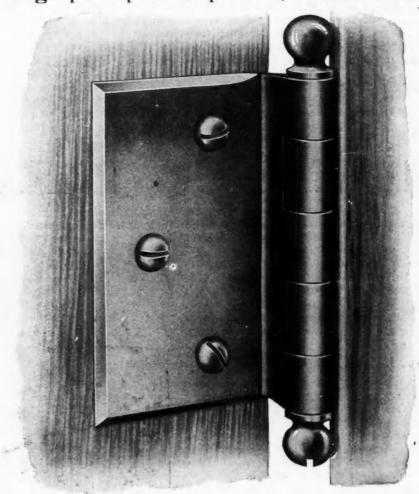




When Writing Advertisers Please Mention the American Carpenter and Builder.

YOU'RE WASTING

If you are not using "National" Half-Surface Ornament door set and wedged into position, and the ornamental leaf a very simple one and saves fully half the time required to hang on the present high price paid carpenters, for this class of labor,



Style No. 450

The No. 450 Ornamental Butts here illustrated are made in all sizes from 1½" to 4" in size. These butts have beveled edges to match beveled escutcheon plates, are polished and double plated. Larger sizes packed one pair in a box. Smaller sizes, one half and one dozen pairs in a box, each pair in an envelope with screws. Any finish.

NATIONAL MANUFACTURING

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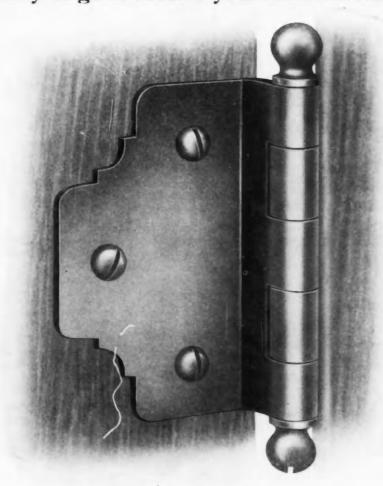
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HALF YOUR TIME

al Butts. The butt part is mortised into the jamb, the screwed to the surface of the door. The operation is the door with the old style or common butts. The saving, based is sufficiently large to receive your most careful consideration.



Style No. 400

The No. 400 Butts illustrated above are made in all sizes from 1½" to 4½" in size. The larger sizes are packed one pair in a box with screws. The smaller sizes are packed one-half and one dozen pairs in a box, each pair in a separate envelope with screws. Any finish.

If your dealer can't supply you, send us his name and we will see that you are supplied. Ask for "Ornamental Ideas." It's free and will interest you.

COMPANY, STERLING, ILL.



This P. S. & W. Rafter-Square and Book Make Rafter-Framing Easy

YOU can get all the lengths of rafters—common, hip, jack and valley. You can get all the necessary cuts—top, bottom and side-cuts for rafters, and cuts for sheathing or shingles in the valley or on the hip, moulding, gable plancier, etc.

The square gives the figures; the book tells how to use them with speed and accuracy.

How to Use

-00

Write today for free copy of the "Mechanics' Handy List," a book that lists over 200 tools for Carpenters, Machinists, Electricans and Tinsmiths.

Among other items it shows the most complete lines of chisels and gouges, drawing knives, braces and auger bits, steel squares, and pliers on the market. It also contains over 35 pages of handy reference tables and valuable information.

The PECK, STOW&WILCOX CO

Manufacturers of the Largest Line of Mechanic's Hand-Tools Offered by Any Maker

Southington Conn , New York, N.Y., Cleveland, O Address Correspondence. 22 Murray St., N. Y. City has much weight, as it should, but it is manifestly wrong in principle that a private concern should fix the standards or constants that are used and enforced by city, state and national governments.

"I am led to believe that the remedy is on the way, as I understand the Bureau of Standards has in its budget for the coming year an item of \$25,000.00 to carry on fire tests. A similar item was refused by the last Congress, but I am sure anyone who has anything to do with the marketing of building materials and devices will agree with me that there is but one place where those standards can properly be fixed and that is by some Bureau of the Federal Government.

"When this 'National Testing Laboratory' becomes operative, it will be only a question of time when we shall have uniform standards for every city and state. It is not reasonable to expect that any manufacturer having confidence in his material or devices would do other than wish to have the government determine its physical properties and give it official approval.

"There would be a tremendous saving of money by precluding the numberless duplications of effort and there would be no use for the bitter contentions which have characterized legislation on building codes at some points in the country."

"Better Buildings"

Quite a number of the leading manufacturers of building materials have adopted the policy of late of making their catalogs something more than mere price lists of materials. They have cared enough for the business of the contractors and builders to prepare their catalogs in a way that will really instruct and benefit those who receive them.

For instance, the new edition of the American Sheet and Tin Plate Company's book, "Better Buildings," which is now being distributed, is in reality a building plan book. It contains model designs of all kinds of structures on which corrugated iron roofing or sheathing can be used. There are designs for contractors' shops and warehouses, barns and farm buildings of all kinds both large and small, garages, store buildings, etc.

Altogether it is a book full of ideas and suggestions for builders. It illustrates best recommended practice for the use of sheet metal; also contains considerable miscellaneous information pertaining to this line of work. The Pittsburgh office of the American Sheet and Tin Plate Company will gladly send a copy of this book to any of our readers who will write them for it.

New Dixon Catalog

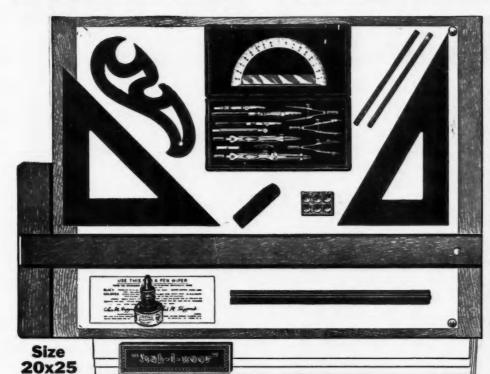


The largest and most complete production catalog ever issued by the Joseph Dixon Crucible Company, Jersey City, N. J., is now being mailed to the thousands of manufacturers, jobbers, purchasing agents and others interested in graphite, crucibles, paint, lubricants, pencils and the other productions of the Dixon Company.

Though over one hundred pages of type and illustrations are used, this catalog does not attempt to carry a full description of the entire Dixon line and only a few of the many hundreds of Dixon's American Graphite Pencils are listed.

The Dixon Company attach a peculiar value to their production catalog inasmuch as it serves to acquaint those who are already users of one form of graphite with its many other forms and uses. If you are particularly interested in graphite products you are invited to send for a copy of this catalog

When Writing Advertisers Please Mention the American Carpenter and Builder.



Draw \$125 to \$175 Per Month

Thief Draftsman Will Instruct

A most wonderful opportunity for a limited and selected number of ambitious men! For over twenty years I have been doing the highest paying expert drafting work. I am Chief Draftsman of a large and well known company. Daily I see the urgent demand for practical, trained draftsmen and I apply my practical method for ambitious men whom I train personally. Each month the demand for practical trained draftsmen is growing.



I Guarantee

To instruct you until competent and placed in a position at a regular salary paying from \$125.00 to \$175.00 a month.



Inches

Get This Valuable Book You Write to Me AT ONCE

As Chief Draftsman of a big engineering firm I know exactly the quality and quantity of practical training, knowledge and actual up-to-date experience (not school knowledge) you must have in order to obtain a good position and advance to highest salary. This is NOT a regular correspondence school course. I deal individually with each student and give you individual practical working plans (just as your ability and advancement requires) which fit your particular needs. Men who expect to be Superintendents, Mechanics, Engineers—must know practical Drafting as I teach it. What I want is the right kind of men. Don't bother about expense.

You Can Earn Big Money At Once While Learning At Home

Yes, my friend, \$5.00 to \$10.00 per day. I will pay you for your work that you can do for me, even while learning right at your home if you write to me at once.

Mail Free Coupon NOW ☞

I will send my book to those who write at once absolutely free-also full particulars about my offer to a few ambitious men who want to make from \$2,500 to \$5,000 a year. No obliga-tions on you whatever in sending this coupon.

ADDRESS Chief Draftsman
Division 2663
Engineer's Equipment Co., [Inc.] COUPON

Chief Draftsman, Div 2663 Engineer's Equipment Co., Chicago, III-

Without any obligation on me whatsoever, please mail your book, "Successful Draftsmanship," and full particulars of your liberal personal instruction offer to a few students. It is understood that I am obligated in no way whatever,

A Good Trade Book to Have

Readers of the American Carpenter and Builder should have a copy of The Willis Manufacturing Company's catalog No. 6, on Architectural Sheet Metal Work and affiliated lines, which contains 180 pages of reliable information.

This catalogue is issued for the express purpose of illustrating and pricing everything in the line of sheet metal building material which will assist contractors and builders in making estimates on contracts requiring sheet metal.

A large number of our readers are already well acquainted with the high standard of efficiency which this company have attained in constructing Willis skylights and ventilators.

The Willis fireproof metal windows have also attained a high standard of efficiency. These are made in all the standard types and are approved by the Underwriters' Laboratories and bear their label.

Any reader of our paper writing for catalogs or details will be furnished with the same promptly. Address Willis Mfg. Co., Galesburg, Ill.

Business From Abroad

What do you think of a magazine that reaches out and brings its advertisers inquiries from foreign countries? The AMERICAN CARPENTER AND BUILDER does it. Lately the United Pump & Power Co. received from Mr. C. F. M. Knudsen, Copenhagen, Denmark, a request for more information on the Perry Water System. The letter enclosed an ad clipped from our magazine.

Well, the Perry Water System is deserving of good attention. There's an old saying, "To save time is to lengthen life," and the Perry system does away with all needless pumping of water. Stored water is unfit for most uses, and the leaky space-taking storage tank has never been wholly

satisfactory. Consequently some one had to devise a method of delivering water fresh from the well. The Perry system has accomplished this by a method of storing air with which water is pumped direct from the source. Water can be drawn from more than one source, enabling the user to have both spring and cistern water in his home. The relative position of buildings and the source of supply makes no difference. The air-tank and compressor used in the Perry System occupy a space about 10 feet square; and, if greater capacity is needed, the change can be made without difficulty.

For those who desire the convenience of running water in their homes and the independent means of furnishing a supply, the Perry System ought to prove a good one. Contractors will find a profitable field in installing this water system and we'd suggest that our friends write for the free illustrated catalog to the United Pump & Power Co., 495 Old Colony Bldg., Chicago, Ill.

Birch and Hemlock Producers Meet

The Northern Hemlock and Hardwood Manufacturers' Association held their annual meeting on January 27th at the Fisher Hotel, Milwaukee, Wis.

Resolutions were adopted favoring their present advertising campaign and expressing satisfaction with the results obtained in furthering sales. The officers for the coming year will be Messrs. E. A. Hamar, Pres.; R. B. Goodman, Vice Pres.; G. E. Foster, Treas., and W. C. Landon, J. J. Lingle, A. R. Week, and A. C. Wills, directors. The personnel of the grading committee for the association is Messrs. M. J. Quinlan, C. A. Goodman G. W. Harder, J. T. Phillips, A. R. Owen and J. J. Ott. R. S. Kellogg, Wausau, Wis., is Secre-

A review of the policies of the association for the past year and for 1913 created a lively interest.



Residence of Mrs. Clara F. Taylor, De Land, Fla., Roofed with J-M Transite Asbestos Shingles.

the **Artistic** Proof Home

As it requires no additional planning and is more economical, why not make the roof not only as artistic as the rest of the building, but absolutely fireproof by using J-M Transite Asbestos thingles. They are moulded into one solid, com-J-M Transite Asbestos Shingles. pact, homogeneous mass under tremendous hydraulic pressure from a composition of Asbestos and Portland Cement.



Residence of L. R. Hoff, Paterson, N. J. Roofed with J.M Transite Asbestos Shingles, Sided with J.M Stucco. F. J. Parsons, Archi-tect, N. Y.

IRANSITE ASBESTOS

never rot, warp, split, curl, crack or decay. And they never require painting to preserve them. Supplied in sizes and shapes to meet all requirements, in colors of slate, natural gray and Indian red. J-M Shingles are also furnished 1/4 thick with rough or irregular edges. This provides maximum durability and beauty. Write nearest Branch for copy of interesting Booklet and our offer to dealers.

OHNS-MANVILLE CO.

For Canada-THE CANADIAN H. W. JOHNS-MANVILLE CO., LIMITED



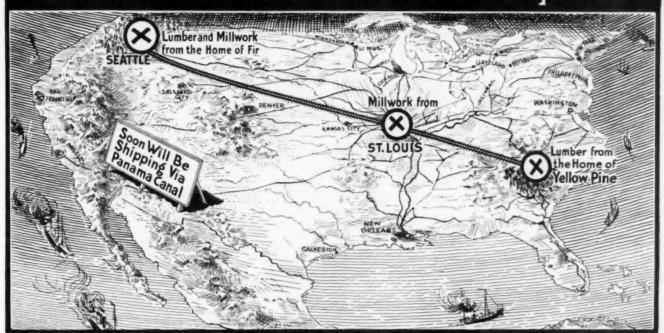
Los Angel

Winnipeg

Philadelphia Pittsburgh



Big Announcement Direct-to-You Lumber from two new points



40% to 60% Saving for Eastern Lumber Users •

Great news for lumber users! Sad news for the lumber combine! Hewitt-Lea-Funck Company have invaded the East! From our Western mills, shipping out of Seattle, we have been underbidding from 40% to 60% all competition in the territory west of the Mississippi. We now offer this same saving to lumber users in every part of the United States.

We Own Forests and Mills In addition to our vast holdings of Western timber, our large lumbering activities and our six great mills, we have now secured the control of two new mills—in order to free the East from the bondage of high prices.

Note the Lowness of these Prices All f. o. b. Seattle

No. 1 Common fir, sized—	Per M
2x4, 12, 14, 16 ft	.\$12.50
2x6, 12, 14, 16 ft	. 12.00
2x8, 12, 14, 16 ft	. 12.00
2x10, 12, 14, 16 ft	. 13.00
2x12, 12, 14, 16 ft	. 13.50
1x6, No. 1 Common fir, S1S	. 11.00
1x6, No. 2 Common fir, S1S	. 9.00
1x4. No. 2 Clear and Better siash grain	n
flooring	. 23.00
1x4, 1st Clear vertical grain fir flooring	g 31.00
5-8x4, No. 2 Clear and Better fir ceilin	
1-2x6, "A" Clear red cedar bevel sidin	g 24.50
1x6, No. 2 Clear and Better firdrop sidin	
1x4 1-4, Clear Bull Nose casing, per ft.	., 11-2c
1x7 1-4, " base, "	
2-8x6-8x1 3-8, 5 Cross Panel Fir Door,	ea. 1.50
SHINGLES—straight carload price	ces

5-2 16-in. Clear red cedar shingles.....\$2.20 6-2 16-in. Extra *A* red cedar shingles 1.80

6-2 16-in. Extra A red cedar shingle	s 1.80
These Prices f. o. b. Southern	Mill
No. 1 Common Yellow Pine, S& E-	Per M
2x4, 12, 14, 16 ft	818.75
2x4, 10, 18, 20 ft	21.75
2x6, 12, 14, 16 ft	17.75
2x6, 10, 18, 20 ft	18.75
2x8, 12, 14, 16 ft	18.25
2x8, 10, 18, 20 ft	20.25
2x10, 12, 14, 16 ft	19.00
2x10, 10, 18, 20 ft	20.50
1x8, 10 ft., No. 1 Common Yellow Pine	20.50
1x8, 10 ft., No. 2	17.75
1x4, B and Better Edge Grain Yellow	
Pine Flooring	34.75
1x4. B and Better Flat Grain Yellow	
Pine Flooring	24.75
1x10, B and Better Yellow Pine Finish	31.50
4 ft. No. 1 Yellow Pine Lath	

Millwork From St. Louis— Lumber From the South

The St. Louis mill is noted for the quality of its millwork. The Southern mill is in the heart of the soft, short leaf yellow pine country. These two mills, in addition to our six Western mills give every lumber buyer in the United States the chance to buy direct from the mill at small prices. Not one middleman gets a profit. You pay five profits when you buy from local dealers. Wholesalers, jobbers, commission men, salesmen and retailers all get a fat rake-off and you pay the whole bill. Our low prices enable you to underbid competition, get more business and at the same time deliver better quality.

Quick Delivery to Every Point in the U.S.A.

We have already told you of our great facilities in the West—our six mills which produce 20 to 30 carloads of finished materials each day; our filling of orders in from 24 to 48 hours; and the seven great transcontinental railways rading eastward from Seattle, which rush materials to all points west of the Mississippi inside of two weeks.

Our two new mills are within a few days' freight haul to all points east of the river. Every town in the United States is now within easy shipping distance of our mills.

Lumber and Millwork of Highest Quality

The timber from our Western mills ls famous for quality—sawed from buge forests of fir. spruce, cedar, hemlock and western soft pine. The fir is clean, straight, free from sap and knots and wonderfully lasting.

The yellow pine from our Southern mills coines from the famous Rose Mary belt. Unusually light and soft in texture. Makes best casing, base and interior finish. Works easily under saw. Takes

and holds paint well. Makes peautiful varnished finish. All stock of uniform thickness and width required by Association rules.

As to millwork, there is no better than ours. You'll be surprised at the wide variety we offer you and at the big saving it allows. Our St. Louis mill is exceptionally equipped to handle orders for cypress, yellow pine, oak and all kinds of doors.

Satisfaction Guaranteed

We guarantee you complete satisfaction in every way or your money refunded. More than that, we guaranteee our materials to grade better than trusts and combine standard. You will surely make a hit with your customers, both as to quality and price.

One Estimate Will Convince You

Send us your material lists—your complete schedule of materials for work on which you are figuring. Get our prices. Find out what a real opportunity this is to reduce the cost of materials. We can figure on your requirements no matter what they may be. Don't miss this chance to increase your profits. If you haven't any material lists to send right now, at least

Mail the COUPON TODAY for Catalog and Price List

Hewitt-Lea-Funck Co. 623 First Ave., SEATTLE, WASH.

Kindly send me your catalog and list of prices on lumber and building supplies, laid down at my station.

Name		
Business	+	

Address .



If It's Made by the Grand Rapids Plaster Co.—it is Good

Satisfy yourself-and the building owner-by using plaster that will last and won't crack. Our hard wall plaster is guaranteed to satisfy, and is made good enough to outlive even our guarantee.

If you have been using heavy, cracky lime mortars, change today to our Hard Wall Plaster and save on time, labor and material. The economy is positive.

Climax Wood Mortar

is a wood fiber plaster made of pure gypsum rock, and is admittedly the finest plaster ever marketed. The fiber adds about one-third to the bulk of plaster, making it cover a greater area with less weight and maximum solidity and tensile strength. Absolutely water and vermin proof. Is durable, flexible, pliable, adhesive, permanent and very easily applied. Doesn't contain any sand.

Hercules Wall Plaster

contains no chemicals, acids or vegetable matter. A pure gypsum-rock-hair-fiber plaster, and makes a wall that is dense, durable, hard and economical. Positively fireproof. Spreads easier and goes further than ordinary plasters, and dries quickly. We use the highest grade hair in its manufacture.

a set of books that cover the plaster question from A to Z. They explain just why you should use our Climax Wood Mortar, Hercules Wall Plaster, Superior Wood Fiber Plaster, Gypsum Wall Plaster and Sackett Plaster Board. In addition, we will send you our room measurement booklet which makes it easy for you to tell at a glance the number of square yards in a room. These are all free; ask for them.



"Remember the TRADE MARK"

N. B. We solicit inquiries from Michigan, Ohio, Indiana, Illinois, Wisconsin, Kentucky, Tennessee, West Virginia, and Pittsburgh districts, Pa., only. Freight rates will not permit shipment to other territory.

Grand Rapids Plaster Co.

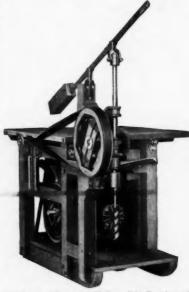


Oshkosh Boring Device for Heavy Timbers

Another great difficulty in building is now overcome-the boring of timbers for heavy construction work. The Oshkosh

"Eveready" portable saw rig has just been fitted with a successful boring device that permits boring heavy beams and girders as they lie on the ground.

It is simply a matter of dragging the piece to be bored under the auger to the desired position. As the device can be quickly attached and detached, it does not interfere with the use of the saw rig in its many other capacities. The makers say it has been thoroughly tested out and is giving perfect satisfaction everywhere. can be had by dropping



Further information Oshkosh "Eveready" Saw Rig Equipped with New Heavy Timber Borer

a card to Oshkosh Mfg. Co., 316 South Main St., Oshkosh, Wisconsin.

Oak Flooring vs. Carpets

In recent years, the hardwood floor, especially oak flooring, is taking the place of carpets to such an extent that it is a very uncommon thing to see the old fashioned carpet that covers the entire floor. Carpets have had their day. The carpet is the champion collector of dust and germs. To keep a is the champion collector of dust and germs. carpet thoroughly sanitary it would be necessary to wash it or steam it every week or two and, of course, this cannot be done so the best thing is to get rid of the carpet.

The ordinary home builder is often misled in regard to prices of oak flooring. Oak flooring is cheaper, and far better, than carpets. A yard of carpet is 27 inches wide by 3 feet in length, thus a yard of carpet contains 63/4 sq. ft. Carpet sells at from \$2.00 to \$9.00 per yard and a fair average, for a good quality, would be about \$3.00 per yard. Clear quartered (best grade), oak flooring 3% inch thick by 11/2 inches or 2 inches face can be bought, laid and polished for \$1.00 per carpet yard, with the price based in Cincinnati. This is about one-third the price of good carpet. Oak flooring tones up a house and exhibits more taste than any carpet that was ever made.

3/8 inch thickness, after being laid, has all the appearance of thicker stock. A little more care is required to have the sub-floor even than when the 13/16 inch thickness is laid. In the 3/8 inch only two widths are made, namely 11/2 inch face and 2 inch face. Comparing the prices of the two thicknesses -3/8 inch is about 40 per cent cheaper than 13/16 inch.

The 3/8 inch thickness is used very extensively to cover old pine floors in old homes. All one needs to do is to rip off the quarter round trim, level off the sub-floor, and lay the 3/8 inch oak flooring at right angles to the old floor. New bungalows and all classes of homes and apartment buildings are using 3/8 inch thickness with marked success.

When one enters a home where oak flooring is used, his attention is immediately attracted by its handsome appearance. Its color is rich and cheerful and gives that dignified tone that is desired.

Builders and architects recognize that oak flooring attracts a better class of tenants and makes a vast difference in the

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Shepherd Brooks Building Locally known as the Monroe Building

Chicago, Ill.

HOLABIRD & ROCHE, Architects

Has Corbin Unit Locks and Hardware of the special gothic design shown. The building next to it on the left is the Illinois Athletic Club, and the next one is the Kesner Building. Both of these have Corbin Hardware throughout.

One good building trimmed with Corbin Hardware might be an accident; but when they come in rows, there's a reason for it.

F. CORBIN

The American Hardware Corporation NEW BRITAIN, CONNECTICUT

P. & F. Corbin of Chicago

P. & F. Corbin of New York

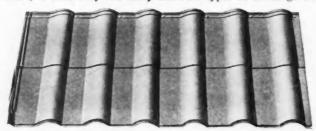
P. & F. Corbin Division, Philadelphia

renting and selling value. A striking example of this can be seen daily in our newspapers in the advertising section where homes are listed for sale or for rent. Oak flooring, if used, is always emphasized. The woman of today demands oak flooring.

Oak has always been taken as an example of strength and endurance and there is little doubt but that before the dawn of history, the oldest living trees to be found, were oaks, as they are today. Vitruvious, in a book that he published about B. C. 25, which bears his name, writes that oak floors were used and recommends that each board be nailed with two iron nails to every joist. This sounds very much like our own modern specifications inasmuch as there is a special Oak Flooring, at the present time, made with holes bored through the face for nailing.

Adaptability of Metal Spanish Tile

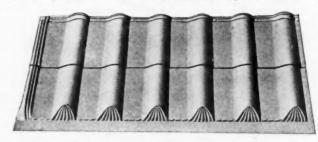
That Metal Spanish Tile is met with widespread, popular favor, is shown by the many different types of buildings on



which it has been installed.

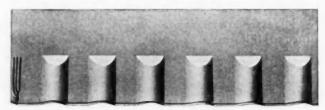
It came after years of study and experiment with a view of perfecting weather-proof tile roofing combining architectural beauty, light weight, ease of application, fire and lightning proof qualities and low maintenance cost; and the numerous installations throughout the country indicate that The Berger Manufacturing Company of Canton, Ohio, has presented the building world with a product for which the need has long existed.

It offers a very handsome, durable roof at a moderate cost and adaptable for residences, stations, express offices, all



kinds of public buildings, and in the case of every installation up to the present time it has met with the entire approval of every one concerned.

There are also many features of construction which are worthy of note. The water guard of the tile is high and the



joints are perfect with ample provision for expansion and contraction under all climatic conditions.

The heavily embossed S shapes permit free circulation of



When Writing Advertisers Please Mention the American Carpenter and Builder.

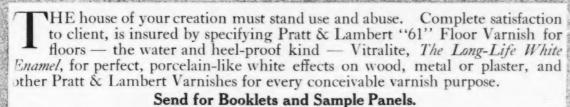
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Berger ed the s long te cost es, all

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See Pratt & Lambert Specifications, pages 1842-1843, 1913 Sweet's Index, before specifying wood finishes.

Pratt & Lambert-Inc., 110 Tonawanda Street, Buffalo, N. Y.

Wille WHITE ENAMEL



TAKE A PIECE OF

CEIL-BOARD

IN YOUR HAND

and examine its surface closely. See how compact and even the texture is—feel how smooth and firm; no high spots to catch the dust—no hollows to hold it and serve as breeding places for disease germs. Just a plain, flat, glossy hygienic surface.

Ceil-Board is constructed from materials of proven purity, in a manner that insures permanent, efficient and sanitary service on walls and ceilings under all conditions.

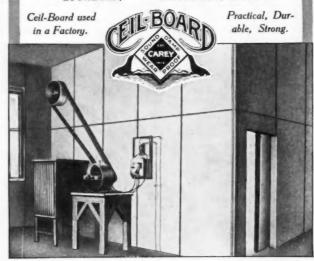
Try to break your sample—its toughness will surprise you, for Ceil-Board is no flimsy "soda cracker" material. Note the two layers of tempered asphalt. Ceil-Board is damp-proof, vermin-proof and fire retarding.

Decorate it any way you wish—with oil paint, waterpaint, distemper, wall paper or burlap, or grain it to resemble wood. It takes them all perfectly and with the same pleasing results.

And Ceil-Board costs no more than inferior wall board, and can be applied as quickly, easily, and economically as any; practical men don't need to be told how much cheaper it is than lath and plaster.

Send a post-card for sample to test. Address Ceil-Board Dep't.

THE PHILIP CAREY COMPANY LOCKLAND, CINCINNATI, OHIO.



air underneath the Metal Tile Roofing, keeping the underside of the tile roofing and the roof sheathing free from moisture.

This air space also acts as a perfect non-conductor of heat and cold.

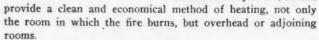
That Metal Spanish Tile Roofing has come to stay is indicated by the thousands of inquiries which are pouring into the Berger office concerning this material, and by the many installations for which it is being specified.

Ventilating Fireplace

The fireplace as a home fixture is at last coming into its own again, and justly so. Here is the center of the family circle, here the radiation, cheeriness and comfort that should

be a part of the home life—for what is more cozy in inclement weather than the glow of an open fire?

The vogue of fireplaces passed for a time because most people objected to the smoke and draft caused by an open grate. The firm of E. A. Jackson & Bro., 50 Beekman Street, New York City, evidently have overcome this difficulty in an economical and satisfactory manner. Their principle, which is the same as that of the furnace combined with the direct radiation of an open fire, should



FRESH AIR -

Cross Section of Grate

Their scheme involves a fresh air intake leading from the outside of the house to points directly back and over the lining of the fireplace. Here the cold air is warmed and carried up a pipe to the room above. There is a ventilating grate directly above the fireplace by means of which, when the damper in the pipe leading to the upper chamber is thrown across, the warmed air from outside can be directed into the room in which the fire is situated. In this way healthful ventilation without draft is secured. The accompanying diagram will serve to indicate the system more clearly. One might probably conceive the idea that the installation of such a heating system would be difficult and expensive. On the contrary it is said to be one which any mason can set. The actual fireplace can be fitted to any opening.

We have no doubt our readers will be greatly interested in ventilating fireplaces. Full details regarding this ingenious arrangement can be had by writing E. A. Jackson & Bro.

Valuable Book Free

Of considerable interest to our readers will be the latest issue of a valuable book size 6 by 9, containing highly interesting, important and valuable matter, that every reader of this paper should have.

A limited number of these books treating on architectural drafting will be sent free to those interested to learn drawing thoroughly and in a practical up-to-date and efficient manner. This book is issued by the Chief Draftsman of the Engineers' Equipment Co., who has for a long period of years given practical working instructions to a limited number of selected men.

Every carpenter and builder of the progressive and ambitious kind, should write for this book and special offer to furnish the student with a complete draftsman's working outfit free.

Pick of The Pines



Tasty Arkansas Soft Pine Interior of a Peoria (Ill.) Bungalow.

KANSAS SOFT PINE

Is the pick of the pines of the south. All of them are good; Arkansas Soft Pine is best, because of its

Soft, even texture,

Freedom from pitch,

Varied and pleasing figure,

Special fitness for all building and factory uses, and because

It can be secured in quantity and quality the user needs. It is not a one-purpose Wood, not a specialty, but is suitable and is available for all the requirements of the building and factory trades.

If your lumber comes from any of the mills listed you may be assured you are getting the best lumber now available.

Ask for a copy of "Arkansas Soft Pine Interior Trim," sent free upon request.

Ask your dealer: "Do vou ouy from the Arkansas Soft Pine group of mills?" If he does you will be supplied with t "Pick of the Pines," manufactured by:

Wisconsin-Arkansas Lumber Company, Malvern, Ark. Fordyce Lumber Company, Fordyce, Ark. Arkansas Lumber Company, Warren, Ark. Cotton Belt Lumber Company, Bearden, Ark. Crossett Lumber Company, Crossett, Ark. Eagle Lumber Company, Eagle Mills, Ark. Edgar Lumber Company, Wesson, Ark.

Freeman-Smith Lumber Company, Millville, Ark. Gates Lumber Company, Wilmar, Ark. Southern Lumber Company, Warren, Ark. Stout Lumber Company, Thornton, Ark.

When Writing Advertisers Please Mention the American Carpenter and Builder.

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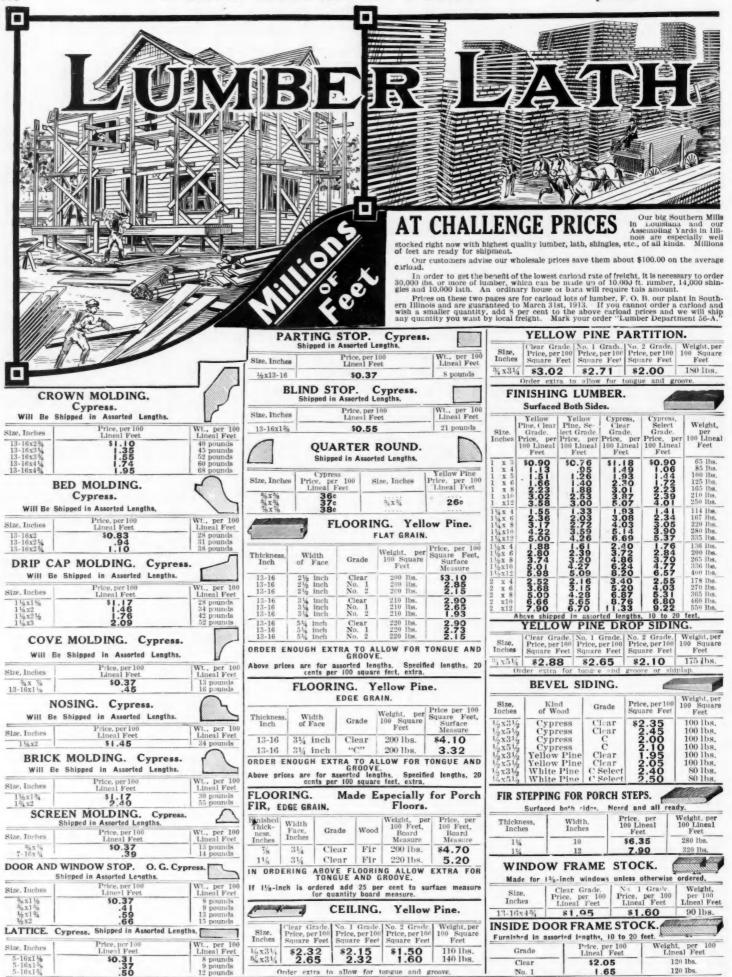
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ORDER LUMBER ON THIS PAGE FROM SEARS, ROEBUCK & COMPANY,

CHICAGO, ILLINOIS



uthern Mills and our ards in Illi-ecially well s. Millions the average

ary to order

nt in South-carload and we will ship nent 56-A. i.

Weight, per 100 Square Feet 180 lbs.

Weight, per 100 Lineal Feet

250 lbs. 114 lbs. 167 lbs. 220 lbs. 280 lbs. 335 lbs. 178 lbs. 270 lbs. 365 lbs. 460 lbs. 550 lbs.

feet. Weight, per 100 Square Feet 175 lbs.

Weight, per 100 Square Feet Feet 100 lbs, 100 lbs, 100 lbs, 100 lbs, 100 lbs, 80 lbs, 80 lbs,

280 lbs. 320 lbs. rdered.

Weight per 100 Lineal Feet 90 lbs. The same per 100 al Feet

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Facts About Quality, Sizes and Grades

Surfaced Four Sides.

Rize, Lgth., Price, Each Piece Lbs.

\$0.32 .446285 .55677 .8944 .1063 .1498 .56988 .9767 .1422 .1422 .1566

827-639374-99 ---3478-369-4-3579-5826 ----22222333-----2222333344

2.02 2.36 2.70 3.03 3.37 4.036 4.90 5.47 6.05 6.32 8.22

310

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Size, Lgth., In. Feet

4x 44 4x 4 4x 4 4x 4 4x 6 6 6 4x 6 6 6x 6 6 6x 6 6 6x 6 6 6x 6 6x 6 6x 6 6x 6 6 6x 6 6x

CONCERNING QUALITY. It is a well known fact among large contracting concerns and architects that cypress lumber for outside cornice work, finishing lumber and bevel siding, and yellow pine, is made from thoroughly klin evitation, etc., are very superior in strength and lasting qualities to other kinds of woods, suce as hembook, tamarack, jack pine, etc. In most cases our yellow pine prices are lower than the prices charged by local concerns for cheaper woods, but frequently in the states and localities where hembook, tamarack, etc., grow a slightly lower price is quoted on these woods than on yellow pine. In all instances, however, yellow pine and cypress will be the cheapest and most satisfactory woods in the end, for they will last much longer and make a more permanent building.

CONCERNING SIZES. The sizes specified on this and the opposite page for dimension lumber, timbers, boards, shiplap, dressed and matched, etc., are the even inch measurements into which lumber is always cut, green and rough. After allowing for the shrinkage of drying and for surfacing, this stock will finish a little scant in thickness and width. Our lumber is all finished and manufactured in standard or regular Association yellow pine, siding, eciling, adding, ecil, both in eypress and yellow pine, is made from thoroughly klin did rided stock, very carefully machined. This is the bighest clear grade furnished, is commonly know in the buffer of work.

Our Select grade finishing lumber is the next below the clear and will contain some defects whe covered with paint. This is the grade usual in the two covered with paint. This is the extended in standard or regular hand the did the buffer of work, and our No. 1 boards, flooring, siding, celling, partition, shelping are sold in many local territories. No. 1 grade in which timbers, and our No. 2 grade boards, sheathing are seed and manufactured in standard or regular Association yellow pine, siding, celling, partition, shipland, ressed

finished and manufactured in standard or regular Association, yellow pine sizes.

In ordering flooring, siding, celling, partition, shiplap, dressed and matched, be sure to order enough extra to allow for the tongue and groove. For instance, it takes 4-inch lumber to make flooring with 3'4-inch face. The difference is taken up in the tongue and groove. Example: A room 10x10 feet requires 100 square feet plus 25 per cent, or 125 feet, the board measure quantity necessary to cover this room,

CONCERNING GRADES. All our clear finishing lumber,

Lbs.

8x10 8x10 8x10

8x10

34275655354728

.42 .59 .69 .82 .94 1.29 1.48 1.77

No. 2 Dimension furnished when in stock for \$2,00 less per 1,000 feet.

DIMENSION.

Yellow Pine.

Surfaced One Side and One Edge,

\$0.11478024622533728 -1222223334455

2x12 2x12 2x12 2x12 2x12

Class of work.

Our Select grade finishing lumber is the next grade below the clear and will contain some defects which can be covered with paint. This is the grade usually used for outside finishing lumber.

No. 1 grade dimension and timbers are all sound, straight stock, and our No. 1 boards, flooring, siding, celling, etc., are equal to the No. 1 grades usually furnished and are better than are sold in many local territories. No. 1 grade is the highest grade in which timbers, dimension, sheathing shiplap and cressed and matched are manufactured, and this stock is recommended for the best class of work.

Our No. 2 grade boards, sheathing and shiplap are good

recommended for the best class of work.

Our No. 2 grade boards, sheathing and shiplap are good s.rviceable stock, and are the grade in which this material is usually ordered in moderate and high priced buildings. Our No. 2 grades usually furnished, but should be ordered only for low priced construction.

Our No. 3 grade is the lowest grade we handle, but in many localities No. 3 boards, sheathing and shiplap are used almost entirely. This iumber will be used with some waste, and may be satisfactory for low priced buildings. Mark your Order "Lumber Dept., 50-A."

OnTheseTwoPagesAreGuaranteed March3

SHINGLES. RED CEDAR AND CYPRESS.

Thick- ness, Inches	Length, Inches	Grade	Kind of Wood	Price, per 1,000	Weight, per 1,000
6-2	16	Extra Star A Star	Red Cedar	\$3.65	160 lbs.
5.2	16	Extra Clear	Red Cedar	4.35	1801bs.
5-2	16	Prime	Cypress	3.70	3001bs.

LATH. CYPRESS AND YELLOW PINE. Thoroughly dry. All % inch thick, 1% inches wide.

Length, Inches	Wood	Grade	Price, per 1.000	Weight, per
48	Yel. Pine	No. 1	\$3.15	500 lbs.
48	Yel. Pine	No. 2	2.60	500 lbs.
48	Cypress	No. 1	4.55	500 lbs.
48	Cypress	No. 2	3.70	500 lbs.

SHINGLE LATH, FURRING STRIPS AND GROUNDS AND BRIDGING.

Surfaced two sides and made from sound stock suitable for the purpose intended.



Thick- ness, Inch	Width	Kind of Wood	Price, per 100 Lineal Feet	Weight, per 100 Lineal Feet
13-16	1 inch	Yel. Pine	25e	20 lbs.
13-16	2 inch	Yel. Pine	40c	40 lbs.
13-16	3 inch	Yel. Pine	55c	60 lbs.

BRIDGING. YELLOW PINE. (Square Ends.)

Size, Inches	Price, per 100 Lineal Feet	Weight, per 100 lineal feet
1x2	40c	40 lbs.
2x2	75e	75 lbs.

DIMENSION SHINGLES. RED CEDAR.

5 inches wide. 16 inches long. Furnished in six different designs.

Diamond Octagon | Half Circle | Segment | Cove | Square
Butt. | Butt. | Butt. | Butt. | Butt. | Butt. | Draw a circle around name of design you want shipped.

Price, per 1,000 Grade Clear \$5.00 150 lbs. YELLOW PINE BOARDS, SHIPLAP, AND DRESSED AND MATCHED.

		9	4	Surfacet
Plain Boards.	Shiplap.	Dressed and	Matched	
Be sure to st	ate in your o	order whether matched.	you w	ant plain

Size, Inches	No. 1 Grade. Price, per M Square Feet	Price, per M	No. 3 Grade. Price, per M Square Feet	1,000 Square
1x 4 1x 6 1x 8 1x10 1x12	\$23.25 25.50 25.50 26.00 29.85	\$20.50 21.50 22.90 23.00 23.50	\$18.75 18.75 19.00 19.00 20.00	2,500 lbs. 2,500 lbs. 2,500 lbs. 2,500 lbs. 2,500 lbs.
Order	extra to allow	for shiplap	or dressed an	d matched.

CYPRESS BARN BOARDS.

Strictly No. 1 Selected Stock. Surfaced Both Sides.

Be Sure to Specify Length Wanted.

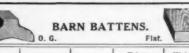
Size, Inches	Lengths, Feet	Price, per 1.000 Feet, Board Measure	Weight, per 100 Square Feet
1x 8	12, 14, 16	\$29.00	250 lbs.
1x 8	18, 20		250 lbs.
1x10	12, 14, 16	30.00	250 lbs.
1x10	18, 20		250 lbs.
1x12	12, 14, 16		250 lbs.
1x12	18, 20	38.00	250 lbs.

Above stock will be furnished in shiplap or dressed and matched for 15 cents extra per 100 square feet.

YELLOW PINE BARN BOARDS. Select No. 1 Grade. Surfaced Both Sides. Be Sure to Specify Length Wanted,

Size, Inches	Length, Feet	Price, per 1,000 Feet, Board Measure	Weight, per 100 Square Feet
1x 8	12, 14, 16	\$27.00	250 lbs.
1x 8	18, 20		250 lbs.
1x10 1x10	12, 14, 16	28.00	250 lbs. 250 lbs.
1x12	12, 14, 16	32.00	250 lbs.
1x12	18, 20		250 lbs.

Above stock will be furnished in shiplap or dressed and matched for 15 cents extra per 100 square feet.



Size	Kind Wood	Design	Price, per 100 Lineal Feet	Weight, per 100 Lineal Feet
%x3 %x2¼ %x3 %x3 %x2¼	Cypress Cypress Yellow Pine Yellow Pine	Flat O. G. Flat O. G.	\$0.57 .80 .50 .75	30 lbs. 40 lbs 30 lbs. 40 lbs.

Prices on this page are for carload lots only, F. O. B. our plant in Southern Illinois, and are subject to market change. We will always give you the lowest prices in effect at time your order is received.

ORDER LUMBER ON THIS PAGE FROM SEARS, ROEBUCK & COMPANY,

CHICAGO, ILLINOIS

Startling Watch Offer



Write for our FREE book on watches; a book that posts you on watches and watch values—explains reasons for our most remarkable rock-bottom-price offer DIRECT TO YOU on the highest grade Burlington.

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IF YOU WANT a highest grade watch (ladies' or gentlemen's), or if you ever expect to own such a watch, write NOW for the FREE Burlington book. See coupon below.

Coupon below.

We won't "knuckle down" to selling systems among dealers, so we have decided to make such a tremendous and wonderful offer direct to the public on a first-class time piece, that no trust, no dealers under contract will or can stop us. You too will seize this opportunity to get the "Burlington Special" direct on this wonderful offer.

You should not buy a worthless watch just because it is cheap. Nor need you pay trust prices now for a top-notch watch. The free Burlington book

\$2.50 a Month at the Rock Bottom Price time piece? The easiest payments at the rock-bottom price—the Rock Bottom price. To assure us that everybody will quickly accept this introductory direct offer, we allow cash or easy payments, just as you prefer.

No Money Down

open face or hunting case). Your risk absolutely nothing—you pay nothing—not one cent unless you want the great offer after seeing and thoroughly inspecting the

Get the Free Burlington Book

THIS BOOKLET will quickly convince you too that you DO want an independent watch—made in the independent factory that is fighting the trust as best it can by giving better quality and superior workmanship through-out; we will quickly convince you that the Burlington watch, on which there is only one rock-bottom price (the same rock-bottom price everywhere), is THE watch for the discriminating buyer; that it is THE watch for the man or woman who wants, not the largest selling brand which every-body has, but the best watch, the watch bought by experts, THE watch that is absolutely perfect in its many points of superiority—the Burlington Watch. You will be posted on inside facts and prices when you send for the Burlington Company's free book on watche

for the free book. It will tell you what you ought to know before you even examine a watch. It will tell you the inside facts about watch prices, and will explain the many superior points of the Burlington over the double priced products. Just send your name and address today. BURLINGTON WATCH CO.

THIS LINE No Letter is Necessary COUPON Will Do. CHICAGO

Dept. 2663 19th and Marshall Boulevard

BURLINGTON WATCH COMPANY

07 Please send me (without obligations and prepaid) your free book on watches and copy of your \$1,000 chal-lenge, with full explanations of your cash or \$2.50 a month offer on the Burlington Watch.

19th & Marshall Boulevard CHICAGO

ILLINOIS

Name

Address.....

The "Crescent" Machines Employ Special Features

Many commendable features are employed in the "Crescent" vertical tamping brick machine. Everything about it has been so constructed as to bring simplicity, strength and efficient operation to a high standard.

In a machine of this kind there must be no "give" or the repeated blows of the tamper will eventually cause a loosening or breakage of the parts. It also stands to reason that a heavy tamper if properly balanced produces the best brick. It is with these requisites in mind that the Raber & Lang Mfg. Co. make their machines. In the "Crescent"

a steel hopper is placed over the moulding compartments which are all filled at the same time. Only two blows of the tamp are necessary. The hopper which is provided with handles is then drawn forward scraping off all surplus material. The bricks are made face down, but one pull on the lever delivers the ten bricks face up on the pallet. The operation is extremely simple and the machine is thoroughly warranted. The "Crescent" continuous con-



crete mixers are also worthy of our readers' attention. These have been built with a fine regard to lasting qualities. The proportioning by these machines is unique. It is accomplished by cupped cylinders one each for the sand, stone and cement. Each cylinder can be



Continuous Mixes

so adjusted that any proportion may be obtained. For instance if the cup in the sand cylinder is 4 inches long and that in cement cylinder is 2 inches long the proportion will be 2 to 4 or 1 to 2. Its very plain. The hoppers, mixing trough and paddles are all specially designed to produce the best results.

We think you will be interested in the catalogs that the Raber & Lang Mfg. Co. of Kendallville, Ind., send free to all inquirers. Suppose you write them for some information regarding their machines.

New Disston Catalog

A valuable little catalog and price list that ought to be in the hands of every carpenter and mason, has been issued by Henry Disston & Sons, Philadelphia, Pa.

These people have achieved an enviable record for the integrity of the tools made by them. The Disston crucible steel saws are well known for the qualities that have held them on the market for over fifty years. There is an advantage in buying direct from the manufacturer that should not be overlooked and this company can be given the full confidence of our readers.

A Model Home



Residence of D. S. Pate (Geo. W. Maher, Architect), Highland Park, Chicago.

Mr. Pate is a lumberman of wide knowledge and experience, consequently when he built a residence in which to enjoy the leisure earned by many years of activity, he wisely decided upon a house in which the "homey" atmosphere would prevail. The result secured by Architect Maher is but partly shown in the above engraving. While the house is strictly modern in every detail, its simple lines and lack of useless ornamentation are particularly pleasing.

The INTERIOR FINISH on the first floor is of natural BIRCH, quarter-sawed oak, and mahogany, with beamed ceilings and built-in features to correspond with the trim. On the second floor, BIRCH is used throughout, stained to harmonize with the finish on the first floor.

BIRCH is an honest, versatile, durable wood which combines beauty and economy to a high degree. It does not mar easily like softer woods, while the peculiar richness of tone and figure pleases the most discriminating architect and builder.

Our illustrated BIRCH BOOK "C," which shows how BIRCH is used in modern homes, apartments and office buildings, together with a sample of the wood in stained and natural colors will be sent postpaid to any reader of this magazine. Address—

The Northern Hemlock & Hardwood Manufacturer's Association

WAUSAU, WISCONSIN

Big Lumber Firm Invades the East

HEWITT-LEA-FUNCK COMPANY ACQUIRES
TWO NEW MILLS

Our readers will be interested in learning that the Hewitt-Lea-Funck Company of Seattle, Washington, are now operating two new mills—both within a few days' freight haul to all points East of the Mississippi River.

This is in addition to the six great mills that are now turning out from 20 to 30 carloads of lumber and mill work a day in Seattle.

The Hewitt-Lea-Funck Company are in an enviable position today. They own vast tracts of timber in the Puget Sound region; do their own cutting, logging, railroading and operate their own mills.

Their success has been so phenomenal that they decided to offer the lumber buying public of the East and South the same opportunities of buying lumber and millwork as are now enjoyed by their thousands of satisfied customers throughout the West.

Our readers are doubtless familiar with the high quality of the timber from the Hewitt-Lea-Funck Company's huge forests of fir, spruce, cedar, hemlock and western soft pine.

Builders appreciate the wonderfully lasting qualities of their fir, which is clean, straight and free from sap and knots. Their customers will be glad to know that they can secure from the new Southern mills of the Hewitt-Lea-Funck Company, yellow pine that comes from the famous Rose Mary belt. This lumber is unusually light and soft in texture. It makes good casing, base and interior finish, and not only does it work easily under the saw, but it takes and holds paint well and makes a beautiful varnished finish.

From their St. Louis mill, they are now handling orders promptly for cypress, yellow pine, oak, all kinds of doors and millwork that is famous for its high quality.

A postal card to the Hewitt-Lea-Funck Company, Seattle, Washington, by a builder asking for catalog and price list, will be a first step towards putting in his own pocket the money that would otherwise go to the lumber combine.

A New Idea in Floor-Scrapers

It seems too good to be true that a floor scraper can be made without bolts or nuts and yet such a one has been



New Model Floor Scraper

placed on the market by the Stern Manufacturing Co. of Lancaster Pa. The adjusting of the handle and the removal or replacement of the blades is done by a simple turn of the

Paneling is More in Demand than Ever

Our Circassian Walnut Appeals to the Homebuilders—Contractors and Builders— Because it is Both Beautiful and Distinctive

- ¶ Paneling is being used more and more. It is popular with home owners and home builders for it gives a clean cut, attractive, substantial appearance to any room that is finished with it. Paneling is especially suitable for use in offices, stores, etc., and it is being used extensively in such work.
- ¶ Paneling offers you—Contractors and Builders—a big field among both new and old buildings. You can secure business through our Built-Up-Veneers. They give your work a certain standing. People see them—admire them—and want them.
- ¶ Paneling is not hard to install. It can be put into an old or re-modeling home, as easy as into a new building. And considering the added worth and effect paneling produces, it is not expensive.
- \P You can buy our Circassian Walnut Built-Up-Veneers at a really moderate figure. Our Circassian Walnut Built-Up-Veneers give a dandy effect, too
- ¶ Note the accompanying reproduction of a Circassian Walnut Built-Up-Veneer. Note the distinctiveness of this panel—the perfect and pleasing effect.
- ¶ Our Built-Up-Veneers are made in many highly figured, also domestic and foreign solid effect woods. They are essentially different in their appearance and make-up than any other paneling manufactured. They represent quality all the way through. They are up-to-date in all respects.
- ¶ We are the largest manufacturers of paneling and Built-Up-Veneers. We can turn out paneling of almost any size desired up to 17 feet in length. Longer lengths are easily spliced

¶ Send us your specifications and details and we will be pleased to quote and give you any information you may desire.



The F. Eggers Veneer Seating Co., WISCONSIN

Mr. Contractor, Mr. Builder:---

The Houses YOU have Built:

Are you proud to point them out, or are you ashamed of them?

That depends largely upon the wood you use. You know that constant repair bills and depreciation will kill any good contractor's Reputation—and thereby his Business. Cypress "makes good" for you because it is the one best wood for the owner.

Cypress Resists Rot and Competition

Folks want it. "It" is CYPRESS.

Our advertising has seen to that.

Can you conceive of any reason why you shouldn't let them have it? Can you imagine any excuse for laboriously arguing them out of it—and possibly antagonizing them? Why not recommend what will fall right in line with what our advertising has taught them? They know they need CYPRESS. You (or your competitor) know it! And your (or your competitor's) pocket-book knows it. Nuff Sed! We are "friends to our friends." Go to it and boost CYPRESS.

Write our Builders' Helps Department and ask us how we can help you.

Southern Cypress Manufacturers' Association

1216 Hibernia Bank Building :: :: NEW ORLEANS, LA.

Ask your Lumberman if he sells CYPRESS-if not, ask him why NOT.

Steel Hot Water Heating Boiler

Capacity for 8-Room House

Only \$47.50

Other Material at Factory Prices

E are making this special offer for a limited number. This "Simplex" Steel Boiler is especially adapted for burning soft coal but will also burn hard coal and other fuel. It has no flues nor compartments, and requires no cleaning. Built of plate steel like large power boilers, it is extremely durable and heats up quickly.

Our Special Offer is made to try out a selling idea. The Boiler has been given a good trial and proven a great success. During 1912 we sold more than we could deliver. Investigate and get your order in early. It is a real bargain, worth double the price. Send \$10 with order. Balance upon inspection. Money refunded if unsatisfactory. Galvanized Iron Expansion Tank free if full cash payment accompanies order.

Fully Guaranteed

Specifications:

RATING-750 sq. ft., Boiler Manufacturers' Standard

SIZE—NO. 20.—Outside diameter, 23 in.; height, 66½ in.; diameter of firepot, 20 in.; depth of firepot, 16 in.; height of combustion chamber, 48 in.; diameter of smoke pipe, 8 in.; supply tappings—six 1½ in.; return tappings—six 1½ in. Other sizes also.

BOILER STEEL—These boilers are manufactured from 60,000 lbs. tensile strength boiler steel with shell and firepot ¼ in. thick and heads ¼ in. thick. They are machine-riveted throughout under 60 tons' pressure with ½ in. union cone head rivets and calked and tested under 80 lbs. hydrostatic pressure.

CASTINGS AND TRIMMINGS—Are of the soft gray iron and include heavy rocking and dumping finger grates of latest pattern, ashpit and firedoor frames and doors ground and fitted, adjustable check damper and special cast iron smoke connection.

TOOLS—Each boiler is furnished with complete set of fire tools, including shaker bar and clinker hook.

Read What a User Says:

"Your No. 26 Simplex Boiler installed in my residence two years ago has been very satisfactory in every way. I have burned \$49 worth of coal during the past severe winter, heating comfortably my entire 8-room house. For economy in fuel, ease of operating, together with self-cleaning feature of heating surfaces, I consider the boiler more than equal to the best on the market."—Baldwin Brown, Minneapolis.

For other styles of Famous Andrews Steel Boilers, Septic Tanks for Sewage Disposal without Sewer, Thermostats, Air-Pressure Water Supply Systems, Gasoline Gas Systems, etc., write today for our

BIG FREE BOOK OF FOUR SYSTEMS

Andrews Heating Co.

1328 Heating Building

Minneapolis, Minnesota

hand screws. The set of the blades, they say can be adjusted to the one-thousandth part of an inch by the twist of an ordinary screw driver in a slot in the center of the quadrant. The special feature to which attention is called is that floor scraper blades of any make can be used. The weight of the machine is about 125 pounds and each part is covered by a liberal guarantee.

The Stern Manufacturing Co. will gladly send details and price list to any of our readers.

Three "Yankee" Drills

The North Bros. Mfg. Co., of Philadelphia have recently added a few new "Yankee" tools to their already large line. Three of these are illustrated herewith.

The first is their No. 1500 which is equipped with a three jaw chuck, the same as used on the well known "Yankee" breast drill. The chuck body is of malleable iron, polished and nickel plated, 23/4 inches long by 15/8 inches diameter. The three jaws are of tool steel. The chuck holds round shanks only up to 1/2 inch in diameter. This tool is 93/4 inches long and weighs 31/4 pounds. On this tool the taking up and releasing of the chain is done in a movement with a friction feed. When the chain is tight, the automatic feed operates by turning a small lever which can be relieved when desired depth is reached.

The "Yankee" chain drill have been subjected to long and severe trial for durability and strength as well as from the practical standpoint of convenience and rapidity with which they work. They have stood up to very requirement.

The "Yankee" No. 1455 is a plain breast drill, double speed with three jaw chuck. The jaws are of tool steel and hold round shank drills only up to ½ inch diameter. The large gear is 5 inches, small gear 1% inches. All the gears have extra strong cut teeth. Extreme length of drill is 16½ inches.



New "Yankee" Models

Net weight 5½ pounds. Special attention is called to the quick, easy change in speed made by the small shifter on the main frame between the small gears. The side handle can be unscrewed and has screw driver bit to fit in drill. The frame is of malleable iron, spindle of steel turned and fitted.

The "Yankee" No. 1430 is a plain hand drill of single speed with three jaw chuck to hold round shank drills only up to 3/16 inch diameter. The large gear wheel is 3 1/18 inches in diameter. The wood handle is 4 inches long, 1½ inches diameter, and can be detached from frame by milled nut to use interior of handle as a magazine for drills. The thrust on spindle is taken by hardened steel bearing in lower end of frame.

arpenter and Builder real

When your men are putting on a roof do you know for a certainty that it is the best roofing you can get?

Merely ordering "roofing" doesn't tell you the kind of a roof the building will have after your work is completed. You naturally want to be sure of pleasing your customers in every particular.

Cast all doubts aside—you can give the owner our written guarantee when you insist upon

Certain-teed Roofing

(Quality Cert-ified — Durability Guaran-teed)

in Rolls and Shingles

Guaranteed for fifteen years—lasts longer

There is a Certain-teed roof for every kind of building. The red, green and slate gray shingles make an artistic covering for a bungalow, residence, boat-house and garage. The rolls make an ideal, durable and low-

cost roof for barns, chicken houses and small buildings, and by following the Certain-teed specifications you can easily lay an extremely satisfactory builtup roof on big factories, warehouses, apartment buildings and skyscrapers.

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This book, "Modern Building Ideas and Plans," illustrates the latest and most modern building ideas. Tell your customers they can get a copy Free from any hardware, lumber or building material dealers — and get a copy for yourself. It is easily worth a dollar, but as all the buildings illustrate the use of Certainteed we give it free—at the dealer's. All requests to us must be accompanied with 25 cents to cover cost, wrapping and postage.

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Certain-teed Roofing is sold at reasonable prices by dealers everywhere-no exclusive agencies.

BUILDING IDEAS

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General Roofing The World's Largest Manufacturer of Roofings and Building Papers

Big Profit Laying Ready Roofing You can make a nice, clean profit laying Certain-teed roll and shingle roofing, also Certain-teed Specification roofing. Write today for full instructions and specifications

A Simple Concrete Mixer

It is a recognized fact that the working value of any piece of mechanism depends on three things, viz.: The quality of the material entering into the making, few and simple parts and maximum efficiency in producing results. The Ballou

Continuous Mixer of Ballou Mfg. Co.

Mfg. Co., of Belding, Mich., seem to have followed these principles in manufacturing their concrete mixers.

Both their hand and power mixers embody many requisites

not usually found in machines of this type. Special attention has been paid to perfecting the proportioning and mixing devices and the wetting of the entire mix. Naturally the simple mechanism employed makes for ease in operation and the saving of considerable wear and tear on the machine.

This company feature three styles—the hand power (Model

A) and two engine power model B2 and B3, these last being equipped with two and three hoppers respectively. It is claimed that with a hand power mixer a man can turn out from 3 to 5 cubic yards per hour while the output of the power models ranges from 3 to 10 cubic yards in the same time according to adjustment of the feed gates.

Anyone who is at all interested in concrete mixers would do well to look over the catalog illustrating these machines. The Ballou Mfg. Co. are very glad to furnish these free on request.

Send for This One

An interesting catalog of hardware specialties has been issued by L. A. Sayre & Son, Newark, N. J. While the book is small and compact, it contains nearly one hundred pages of finely illustrated tools indispensable to our friends, the builders. The prices in our estimation are reasonable for articles of such excellent quality.

We should like you to have this catalog for we know you'll be pleased with it. L. A. Sayre & Son are glad tosend it when requested.



COAL in the Underfeed is fed from below and, like a candle, burns from the top down. Four big savings result—of interest to every wide-awake carpenter and builder. Write for Free Underfeed Furnace or Boiler Book, which explains everything.

The Underfeed does MORE than cut coal bills ½ to ¾; it produces in coldest weather, more heat, cleaner heat and more even heat than other heaters, and requires least attention in feeding, regulating and cleaning.

Underfeed Heating Systems—warm air furnace or hot water and steam boilers—ADD to the RENTING or SELLING value of any building. February magazines and periodicals will lay before millions of readers the



Saving No. I—Burns Cheaper Coal
Cheaper grades of hard or soft coal
—osting from \$1.50 to \$4 less per ton
than more expensive grades—are
pumped up into the firepot underneath the fire and burn perfectly,
from the top down. The Underfeed
produces more clean, even heat per
ton from cheaper grades of coal thun
opteeds from most expensive grades.

opfeeds from most expensive grades.

Saving No. II—Complete
Combustion
Smoke and gases (25 to 40 per cent.
heat value in coal) pass up through
the fire, are consumed and converted
into useful heat: whereas in topfeed
heaters, smoke and gases go to waste—
up the chimney. Combustion being
perfect in the Underfeed, no clinkers
form and very few ashes.

Saving No. III—All Heat
Urilized
Live coals in the Underfeed are on
top—nearest the most effective radiating surfaces; whereas in topfeed
heaters live coals are smothered by
fresh coal, which forms a blanket between the fire and heating surfaces,
checking the heat.

Since the Underfeed consumes smoke, there is no soot. The fire-glow is upon clean metal responsive to heat: whereas in topfeeds the "fire-shine" is upon deadened heating surfaces, coated with soot and grime-insulation. Topfeeds require frequent, troublesome cleaning. Underfeeds are self-cleaning.

Adapted for ALL Buildings

Underfeed heaters are adapted for large or small homes, apartment houses, halls, churches, schools, etc. Installed in unit or battery form.

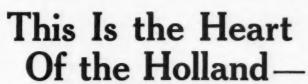
Send us your building plans and we will furnish FREE engineering plans, actual cost of installation and tell you where you can get your Underfeed.

Write TODAY, Mr. Carpenter and Mr. Builder, for FREE Booklets.

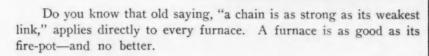
Booklets.

The Peck-WILLIAMSON CO. CINCINNATI, OHIO

436 Fifth Street







We have put a cracker-jack of a fire-pot in our Holland furnaceand it gives cracker-jack service at all times, too.

You want to give this fact your thorough consideration in your selection of any furnace. Remember the fire-pot is the important feature—the successful operation of the furnace depends upon the fire-pot-and you want to know positively that it is designed and built right. Further, be sure you know the general construction and quality of materials used throughout are A No. 1 in all respects

Designing right and building right of the proper materials is the secret of the Holland success—and the Holland has certainly been successful. Last year we were oversold early in the Fall and had to wire our agents and salesmen not to accept any more orders. We simply couldn't handle the business, it came so fast.

We sold so many furnaces because Holland construction and operation—and Holland installing service—could not be improved upon. And that's why I ask you, before you definitely decide this season's furnace question, to give our Holland a regular grand jury investigation. Get into all the facts about it. Note just what per-

fect continuous service it gives day and night-and you will look no further for furnaces.

Our Holland is in every sense a furnace built for heat and comfort. Our organization always stands back of every Holland. Our Holland furnace burns all the fuel—from the side and over the top—the natural and right way. It cuts coal bills in half because it burns everything combustible. It is always clean and is practically repair-proof. The Holland Cone Grate and the Holland One Piece All Cast Iron Radiator—besides the Holland Air Admitting Fire-pot—are exclusive features of Holland construction. They are a positive insurance of perfect operation and service.

With our Holland service any contracting builder can easily install a Holland furnace. You send us the floor plans—(with instructions as to which rooms are to be heated)—of any residence or building you are putting up. Then our heating engineers will submit to you detailed plans and specifications, prices, etc., covering the entire heating equipment. We make no charge for this service.

"Holland Furnaces Make Warm Friends"

I wish you would write us right now for our complete literature upon the furnace question, detailing in par-ticular the many Holland advantages.

You won't obligate yourself in any way in asking for this material. Get in touch with us immediately and thoroughly satisfy yourself all about the Holland.

Holland Furnace Company Holland Michigan

Shingles

Wallboard

Complete

Houses

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B-U-S-T-E-D PRICES!!

Lumber Millwork **Mantels** Grilles Colonades

NOW ISTHETIMETO BUY BUILDING MATERIAL

EVER before in the history of Lumber and Building Supplies have such remarkable bargains existed. Notwithstanding the fact that all prices on Lumber and Building Material have advanced, we still maintain our low, unequaled prices.

We advise you to give careful thought to the improvements you may need within the next few years, and especially in the purchase of Lumber and Millwork. Buy now while the opportunity to get in at a low price exists; later on, all this class of material will advance in price.

We have on hand a stock of Brand New Building Materials at prices so far below for goods of equal quality, that there is no possibility of any competition affecting us. This great 1913 anbound to quickly reduce our mammoth stock. Why not get in now and get the benefit of such bargain prices? what others are asking for nouncement of ours is bour

umber Prices Smashed

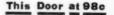


Yes, we mean smashed. Absolutely busted to pieces. That's our policy. We quote prices on lumber that will positively save you big money. If you will send your lumber bill we will send you a

freight paid estimate that will mean a saving to you of from 30% to 50%. Every stick is absolutely first class, brand new and fully up-to-grade such as you would buy from any reputable house in the United States.

We have determined that the Spring of 1913 is going to be the Banner Year in our great lumber department. We have had on hand 20,000,000 feet of high grade lumber suitable for the construction of Buildings, no matter for what purpose intended. Come to our great yards in **Chicago** and let us show you this stuff actually in stock. No other concern in the world has a more complete stock of everything needed to build, whether Lumber, Shingles, Structural Iron, Plumbing, Heating, Doors or anything else that you may need. Do you know that lumber is getting scarcer and scarcer everythene. know that lumber is getting scarcer and scarcer every year? Yet our prices are lowest and will continue so until our stock is gone. WRITE TODAY.

Shingles at Big Saving





We have a special lot of 1.000.000 5 to 2 Common 6 to 8 in. Clear Shingles Coming in, on which we are making an exceptionally low price of \$2.59. Other grades at lowest prices



Lot MS-39. Four panel painted door, size 2 ft. 6 in. x 6 ft. 6 in. 1200 in stock. A high cuality door for the price. This is only one of our many special bargains. Our grand Building Material Catalog and Bargain Sheets will show a full line of Inside Millwork of all kinds.

739 BUYS THE MATERIAL TO BUILD THIS HOUSE.

This is Our House No. 6A

A beautiful up-to-date full 2 story, 7
rooms and bath home. Has been sold on er
flot times. Copied and imitated all over
the U. S., but our price and quality cannot be equaled. The price is easily 25 per
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tocks, where you can come and see it loaded. No
MONEY DOWN. \$2.00 buys perfect Blue Print
Plans, complete specifications and detailed deariptive material list, with a refund of \$1.50 if you
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ORIGINAL METHODS Our House No. 6A.

We are the originators of a system of selling practically complete Houses direct to the consumer, at a great saving.

We eliminate all in-between profits. We sell and ship direct to you from our own stocks.

Great care and study has been given all our Plans. Economy is the watch-word both in materials and construction.

No Worry No Loss No Waste

Our Binding Guarantee both as to quality and quantity goes with Write us for letters from people in your vicinity who have bought om us. We have thousands of unsolicited testimonials.

Special Information

If you intend building, you will lose money if you don't write us at once. Tell us what you want. We will answer you promptly and give you valuable information regarding building. Send rough pencil sketch showing the kind of house you want. We will make you a freight paid price that will save you big money on material necessary to build same. Every stick first class.

If you intend to make improvements, write us what they are, and we will help you to save money on your purchases.

HEATING PLANTS

For this great Spring Sale we are offering a warm-air heating plant large enough for the ordinary 5-room house, with all necessary blue print plans and complete instructions for installation of same for \$46. Send us your sketch and give us information as to the construction of your building and we will make you a quotation on any kind of heating plants—steam, hot-water or warm air. Every heating plant sold under a broad and binding guarantee of 36 days' free trial. Write for a copy of our Heating Catalog, containing information of priceless value.

Be Sure to Best Quality Premier, Michaelson \$1.05

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Our paint department is under the PREMIER personal supervision of Mr. V.
Michaelson, for 30 years the foremost paint man in America. His
picture has appeared on over 8,000,000 picture has appeared on over 8,000,000 cans, and his name is known from ocean to ocean. Paint of quality is his spe-cialty. Every gallon has our strongest Our Ready Mixed Barn Paint at 67c. per

gularantee. Our neady mixed Barn Faint at 67c. per gallon will outlast any similar paint produced. If you want quality paint, write us; or write to Mr. Michaelson if you prefer. Finest, most valuable paint book ever published sent FREE.

Wire Nails MAHDY ASSORTHED \$1.50 NAILS

10,000 kegs, put up in 100 lbs. to keg, mixed, all kinds, regular, such as made by factories. Lot 2-AD-33, per keg, \$1.50.
1,000 kegs of 10 penny-weight, regular new wire nails, 100 lbs. to keg, per keg, \$2.00, while they last.



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Contains 100 designs of different kinds of buildings and houses, from \$\$147.50 up. Also shows the latest style barns. It's free.



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A 200 page book
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Paints, Plumbing, Heating Apparatus, Hardware, etc. Just
what you need.
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CHICAGO, ILLINOIS

B-U-S-T-E-D PRICES!!

Plumbing **Piping** Heating Water Systems

TWENTY YEARS OF HONEST DEALINGS

HE Chicago House Wrecking Company was organized in 1893, and for twenty years has been well and favorably known to the buying

public. Our transactions of the past have found an enviable place in the world's commercial estimation. Customers by the hundreds of thousands have learned to recognize our company as a safe place to buy their supplies.

Our guarantee is broad and binding and fully protects you. If you buy any goods from us that are not fully up to our representation in every way, or if they fail to come up to your expectations, then, at our expense, we will take back any such unsatisfactory merchandise or material and refund you the full purchase price. All we require is that you promptly advise us of any dissatisfaction upon receipt of the goods.

Our capital stock is \$2,000,000. We refer you to the publisher of this or any other paper, to any Express Company, to any Commercial Institution or any of the leading banks. Our responsibility is unquestioned.

Roofing **Paints Hardware** Structural Steel

Roofing Prices Smashed



Galvanized Roofing

Fire, Water and Lightning-Proof

We have in stock 50,000 squares of corrugated painted roofing, which we offer at \$1.25 per 100 square feet. It is new, perfect and first-class in every respect, but light in weight. The sheets are 22x24 in.x1¼ in. corrugation. Our price of \$1.25 is not freight prepaid, but f.o.b. cars Chicago. The material is not galvanized, but black, steel roofing.

Order by Lot AD-700. Write for our

per 100 sq. ft. buys best steel roofing

Freight Prepaid Prices

On our high-grade, brand new, galvanized roofing we are offering rices lower than ever before. Quotations range from \$2.50 per

we can furnish corrugated, "V" crimped, standing seam, shingles, metal ceiling and everything in roofing, siding and ceiling. Samples free. Write for our Great Roofing Catalog.

75c Per 108 Square Feet Buys Best Rubber-Surfaced Ajax Roofing.

Here again we show a remarkable example of our 'Price-Wrecking' methods.

We have in stock upwards of 40,000 squares of the very best Ready Roofing, same kind as is being sold regularly at very much higher prices.

75c. buys 108 square feet of our 'Ajax' 1-ply Ready Roofing; 90c. for the 2-ply and \$1.05 for the 3-ply.

This roofing is not continuous in the roll, but contains three to five cuts to a roll.

We furnish, at this price, sufficient cement and nails to make the joints.

At this price we pay the freight in full to all points east of Kansas and Nebraska, and north of the Ohio River. Prices to other points on application.

We have 1,000 squares of Ready Roofing put up 108 square feet to the roll, with stone surface, extra durable, which we offer per roll \$1.06. This price is not freight prepaid, but f.ob. cars Chicago. Our Great Roofing Catalog explains all about these different grades. Write for free samples.

We can furnish this roofing also continuous rolls at proportionate prices.

ate prices

PLUMBING \$26.50 Buys This Complete Bath Room Outfit

Here is a saving to you of 50%; a high grade, perfect white enameled bath tub, 5 feet long, all nickel plated trimmings, including double bath cock for hot and cold water; lavatory of latest design, with high one piece back, all white enameled, big size, nickel plated basin cocks, nickel plated trimmings.

Closet is latest, most sanitary Syphon acting, vitreous closet bowl; hardwood seat and cover, nickel plated hinges; fitted with hardwood, copper lined, low down tank, latest style, easy working, noiseless working outfit. Easily worth \$50, but for this great Spring Sale we have literally cut the price in two. When you order this outfit, mention Lot 5-AD-100.

\$13 Buys Complete Bath Tub



White enameled, cast iron, one piece, heavy roll rim bath tub 5 fet long; fitted with latest style, nickel plated trimmings, including Fuller double bath cocks for hot and cold water, nickel plated waste and overflow, and nickel plated In ordering, mention Lot 5-AD-101.

\$6 Buys Complete Wash Stand

Finest enameled, cast iron, one piece lavatory built; graceful in shape; can be furnished either for straight wall or corner of room; trimmed with best nickel plated fittings. Lot 5-AD-104, price \$6.00. 40 other styles at proportionately low prices.



\$8.50 for a High Grade, Sanitary, Complete Closet

We have 200 of these outfits. Closet bowl latest sanitary construction, syphon acting, vitreous bowl, fitted complete with hardwood seat and cover, with nickel plated hinges. Low down, latest style, copper lined tank. Outfit is Lot 5-AD-105. Write for prices on other styles, also our Plumbing and Heating Catalog.

Enameled Sink at 75c

One piece, seamless Kitchen Sink, blue enameled inside and outside, size 18x30 or 18x36. Price includes strainer and collar to make connections. Lot 5-AD-106, price 75c. At \$14 we furnish you latest and most sanitary, white enameled, full length, one piece Kitchen drainboard and end piece all cast in one piece. Fitted with nickel plated faucets for hot and cold water and trap to floor. Finest outfit manufactured.

manufactured.
Write today for Free Plumbing Catalog. Fill in coupon below



Roofing Catalog
A book covering this subject complete. Tells you how to select the best kind of roofing for general purposes; also describes our Siding and Ceiling. It's free. Write for it today.



Wire and Fenc-ing Catalog

A complete description contained in this book of all our wonderful bargains in Woven Wire Fencing. Barb Wire, Nails, Bolts, etc.

High Grade Fencing 48 in. High, Per Rod 27c

A complete stock of all heights of Woven Wire Fencing for every purpose. Do not at once, even if you are not ready to have it shipped. We will hold the material ready to deliver when you want it.

CHICAGO HOUSE WRECKING CO.

Dept. 149 CHICAGO, ILL.

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CHICAGO HOUSE WRECKING CO., Dept. 149, Chicage. Send me free of cost the following catalogs, (Place an X mark in square opposite the catalogs you desire).
Catalog of Boofing, Siding 50,000 Bargains and Ceiling
Plan Book of Houses and Barns Material
Wire and Plumbing Paint Heating
My Name is
My Address is
County State
B. B

Clow Cast Iron Specialties



A-2187 Ex. Hy. Cesspool, Long Outlet



A-1700. Cleanout Cover and Frame

Size Inches	27x27
Size of frame, outside Inches	
Height of frame Inches	4
Price, Standard, net Each	\$ 9.00
Price, Extra Heavy, net. Each	18.00



A-2015 Grating with Loose Frame



A-1945
Grating
Concave, diam. 19 in., net, each \$3.38
Convex, diam. 22 16 in. net. each 2.75



A-1955

Cast Iron Bar Strainer

Diameter . 4 5 6 7 8 9 10
Net, each . 07 .09 .11 .18 .23 .28 .37



A-2200
Air Brick with Sliding Ventilator
Size......Inches 8½x5 17x2½ 17x



A-2201. Air Brick

Size..........Inches 8½x5 17x2½ 17x5

Price, net....Each 2.20 2.20 4.40

	AUALU	18x18
10	10	10
10	10	10
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Extra Freavy Cesspo	01
Size of top Inches	16x16
Depth Inches Size of outlet Inches Painted, net Each	10 4 2.00



Grating
Size, inches..... 9x9 13 %x13 %
Price, each, net... .75 \$1.13



A-1950 Cast-Iron Grating

					1	inch	net
Diameter						.14	\$1.88
Diameter						. 16	2.06
Dlameter						.18	2.25
Diameter						. 20	2.43
Diameter				Ī.		.2134	2.81
Diameter							3.19
Diameter							3.56
Diameter						.30	3.94



A-1710.

Cleanout Cover and Frame
Opening, diam., In. 18 24 34
Top, Outside,
diam., In...... 22 28 38
Price, net, ea \$4.13 \$6.00 \$9.00



Send For Catalogue 39

James B. Clow & Sons CHICAGO, ILL.

When Writing Advertisers Please Mention the American Carpenter and Builder.

· A Space-Saving Arrangement

While home building along the most modern plans has progressed wonderfully, there seems to be one undesirable feature to which people still cling. We refer to the dark and dusty clothes closet. Heretofore in building, closets have been placed here, there and everywhere, because they were considered indispensable. People realize that closets take

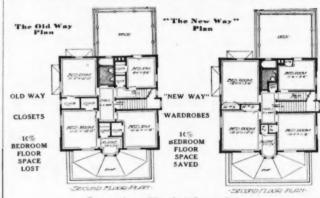
up a lot of space and cannot accommodate a quantity of clothing unless one article is hung on top of the other. This makes the clothing doubly inaccessible, and such inconveniences have been borne as no relief was offered.

It has remained for Mr. John Thomas Batts to offer a solution, with what is called the "Batts System" a wardrobe is built into the house instead of a closet and it is claimed ten per cent of the floor space is saved. The wardrobe set used consists of a telescopic extension attached to the inner top of the wardrobe and ranging in lengths from 19 inches upward



Double Wardrobe With

to 48 inches. Upon the carrier are suspended clothes hangers. From 20 to 25 garments can be hung in a space 24 inches wide by 30 inches deep; the hangers used being suitable to either men's or women's garments. When an article of clothing is desired the extension rod may be pulled out so that each garment is in plain view and the one selected



Comparison Showing Space Saved

without in any way disturbing the others.

The special feature that will interest our readers is the space saving. The above floor plan diagrams illustrate the difference between bedrooms equipped with clothes closets and those fitted with wardrobes.

There is some mighty interesting literature as well as detail drawings that can be had by writing Mr. John Thomas Batts, Grand Rapids, Mich. Mr. Batts also has a book of plans for houses ranging in price from \$1,200 to \$12,000. The "New Way Home Book" as he calls it shows the floor plan when wardrobes are used.

H. B. Crile Joins Canton Company

Mr. H. B. Crile, formerly with the Massillon Rolling Mill Company and who has been representing the Canton Art Metal Co., in Virginia and West Virginia has been transferred to the state of Pennsylvania and will call on the trade in that section. Mr. Frank Kiley who has been employed in the Canton, O., office of these well known manufacturers of high grade sheet metal products for several years, succeeds Mr. Crile in Virginia and West Virginia.

? Demand

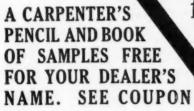
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because it is the best made. There's a difference between "good" and "best."

The best is

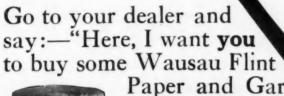
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APER

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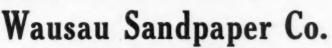
WAUSAU BRAND



Paper and Garnet Paper so I can get it. It is a sheet 9x11 in., of the very highest quality all the way through, and they guarantee it."

For your own protection insist firmly on having the most economical and enduring—**Wausau**.

Send us your dealer's name and we will mail you **free** a good carpenter's pencil and a neat little sample book of our Flint Paper. Just clip the coupon before you forget and send it today.



WAUSAU, WISCONSIN

"The Standard" Junior Mixer

"The Standard" Junior mixer is offered to contractors with confidence that it is one of the greatest small batch mixers on the markets, all the time and money saving features of "The Standard" low charging regular mixers are embodied

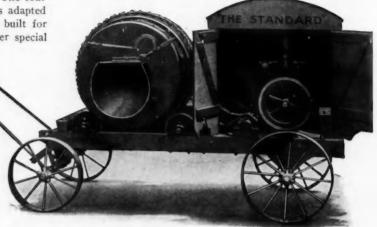
in "The Standard" Junior.
"The Standard" Junior is built mounted on two or four wheels with or without power, gasoline or electric. The four wheel machine is mounted for side discharge, and is adapted to all regular work, while the two wheel mixer is built for rear discharge and is suitable for sidewalk and other special work.

The manufacturers constructed "The Standard" Junior as a help to the contractor and not a hindrance consequently designed it so it could be adapted to all classes of work. "The Standard" Junior will successfully mix (besides concrete), cement, mortar, plaster, Westrumite tar asphalt, Tarvia, etc.

"The Standard" Junior is adapted to small foundations, curbs and gutters, small bridges, culverts, sidewalks, street, repairing, and in fact to all work where a uniform high grade mixture is desired. Certain advantages of "The Standard" Junior make it especially adapted to sidewalk construction. The rear discharge two wheel mixers are especially designed for this pur-

pose, as the wheels are far enough apart to permit them spanning the forms and allowing the concrete to be discharged directly into the forms. On small foundation work this machine can be supported by planks over the forms and the concrete discharged directly into the forms. "The Standard" Junior is built especially light and can be moved easily by one man.

The low charging platform is about 2 feet high and portable with the outfit and can be very easily removed. The mixer can be charged directly from the piles by means of shovels, when desired. The large opening in the drum allows the inspection of the batch while mixing, thus assuring a uniform high grade concrete, impossible to secure by hand mixing or any other method.



"The Standard" Junior Batch Mixer

"The Standard" Junior mixers are equipped with semiautomatic discharge. Neither the drum nor engine have to be stopped to discharge. "The Standard" Junior will mix twice the amount of concrete with half the labor that can be mixed by hand, also saving about 20 per cent in cement. The saving in labor alone will pay for the machine in a few weeks. "The Standard" drum and all parts are constructed

Bestwall Good News for Carpenters and Builders



The steadily growing demands of many of you carpenters and builders for Bestwall Wall Board forced us to make plans to increase our output; and we have just finished installing machinery giving us double our former manufacturing capacity for

BESTWALL WALL BOARD

Having this added machinery you can count upon our co-operation at every point in promptly supplying you with a wall board that will not warp or shrink; that needs no strips to cover joints; and that can be papered, painted or calcimined with splendid effects.

Remember: you handle this fire resisting, non-inflammable mineral compound as you would a board; with hammer and nails; or with a saw-if you need small pieces for odd places.

For full particulars and catalogue write to

Bestwall Manufacturing Company

1247 First National Bank Building, CHICAGO

Warehouses: Cleveland, O.; St. Louis, Mo.; Kansas City, Mo.; Lincoln, Neb.; Louisville, Ky.; Stuttgart, Ark.

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This \$1.00 Portfolio is FREE And You Need it in Your Business

EVERY up-to-date, wide awake contractor should have this Portfolio of Wood Panels. It shows the Johnson Finishes on oak, maple, birch, chestnut, pine, etc.

The portfolio gives full instructions, specifications and covering capacities. Any competent contractor can use Johnson's Artistic Wood Finishes with the minimum of labor and splendid results.

Johnson's Wood Dye

In 17 beautiful and harmonious shades such as Early English, Mission Oak, Three Shades of Mahogany, Flemish Oak, etc.

This Dye has nothing in common with the ordinary stain. It gives an artistic natural shade in just the tone desired—and does not raise the grain. Dries in 30 minutes.

Johnson's Flat Wood Finish

This easy-spreading liquid is made especially to enable you to get hand-rubbed effects with little labor and with extra profit.

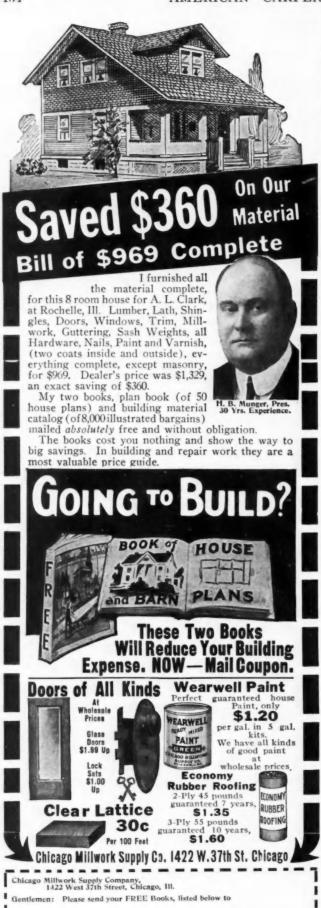
S. C. Johnson & Son, Racine, Wisconsin ."The Wood Finishing Authorities"

\$1.25	\$1.25

Mr. Contractor: Upon receipt of this coupon, filled out by you, we will send you free and postpaid.
 1-\$1.00 Portfolio of Wood Panels.
 1-25c Book, "The Proper Treatment for Floors, Woodwork and Furniture."

S. C. Johnson & Son, "Wood Finishing Authorities," Racine, Wis.

Address



from the best material obtainable and coupled with the work of the highest grade skilled mechanics.

Considering these advantages as well as the low first cost and low operating cost you cannot afford to be without "The Standard" Junior Mixer.

They have issued a new bulletin 144, giving in detail the construction and additional information regarding "The Standard" Junior and same will be sent to you upon request to the Standard Scale & Supply Co., Pittsburgh, Pa., New York City, Philadelphia, Pa., and Chicago, Ill.

Spot Cord Trade Mark Menaced

The following letter will no doubt interest our readers:

Boston, Mass., Feb. 17, 1913.

The American Carpenter and Builder, 178 W. Jackson, Boulevard, Chicago, Ill. Dear Sirs:

There seems to have been more misapprehension in the trade as to our Spot Cord Trade-Mark, and some of your readers may be interested to know that we brought suit against the manufacturer who had put out a cord with a mark so nearly like ours as to mislead users into thinking they were getting our best grade of cord, when actually they were getting that of another manufacturer. Although we were not successful in our suit in the Lower Court, we are advised by eminent counsel that the Court erred in its decision, and the question is now before the Court of Appeals and will come to a hearing just as soon as the Docket will allow.

The mark of the Spots on the Cord was established by us in 1893, and registered in the U. S. Patent Office in 1894. We have no doubt of the ultimate protection of the Courts in this case, and believe that the trade will, in fairness to users of cord, and to the manufacturers, and in their own interests, wait for that decision before handling an article which is to us such a manifest case of "unfair competition."

The mark is so nearly like ours that it is likely to be substituted where Spot Cord is specified. We know of one case where the imitation cord was substituted, the difference not being noticed by the architect until the cord was all put in. The builder then had to remove all the imitation cord, cut up in small pieces as it was.

We shall be glad to have you use this information in your reading matter if you can consistently do so.

We remain,

Yours very truly,

Samson Cordage Works,

H. G. Pratt.

Canton Builders' Exchange Gives Banquet

The banquet given by the Canton Builders' Exchange at the Courtland Hotel, Canton, Ohio, on Feb. 5th, was very much of a success in the promotion of policies for which the Exchange stands.

An address on "The Value of Organization" delivered by Mr. James M. Carter, Secretary of the Buffalo Builders' Exchange, was accorded much favor. The keystone of his talk was the government of the organization according to the same high ideals and character that prevail in home life. Mr. Charles R. Kumpf, Secretary of the Canton Branch, reviewed the work accomplished during the past year and outlined the work for 1913. The aim of the Exchange, according to Mr. Kumpf, is to create a demand for better buildings to protect the public from unfair work on the part of contractors and builders and to prevent friction between members of the trade. Worthy motives, all!

Nearly 200 builders and contractors including a delegation from the Alliance Builders Exchange, were greatly pleased with both the dinner and the speeches.



Send for Your Copy of This Free Book

factor in determining the satisfaction of the

"Natural Woods and How to Finish Them." Written by an expert, and full of valuable information that you'll be mighty glad to have at hand.

Remember that the finish on a job is sometimes the principal

ERE'S a book that every carpenter, owner. 55 years of varnish-making experience contractor or builder should have: have gone into this book and there'll be many

> a time when you want to consult it.

> Simply write us and say you want the book, and it will go forward at once.

BERRY BROTHERS

Established 1858.

Factories: Detroit, Mich., and Walkerville Ont.

Branches: New York, Boston, Philadelphia, Baltimore, Chicago, Cincinnati, St. Louis, San Francisco, London, England.



Transportation for Builders

The motorcycle will prove a happy solution of the transportation problem for the builder whose work lies some distance from his home. The rapidity and ease in traveling to and from the job are worth considering.

The Miami Cycle & Mfg. Co. have sent us their 1913 catalog which we have read with great interest. These people are old and reliable manufacturers of cycles and have embodied some new and exclusive features in their "Flying Merkel." It is said to be the only motorcycle equipped with a self-starting and two-speed free engine gear. Special attention has been paid to perfecting the motor and carburetor. The spring frame insures easy riding. The beautifully illustrated catalog before us cleverly describes all the parts entering into motorcycle construction and is a great source of information. An excellent line of bicycles is also shown.

We'd like you to have this valuable and interesting catalog. The Miami Cycle & Mfg. Co. of Middletown, Ohio, will send it free of charge.

The "Monarch" Motorcycle

A very neat motorcycle—The Monarch—has been introduced by the Ives Motorcycle Corporation of Owego, Tioga Co.. New York. This machine with single or double cylinders is fitted with the Monarch "Feather Bed" leaf spring seat suspension which makes easy riding. There has been some objection to motorcycles on the basis that they tire the rider. No such claim ought to be made against the Monarch.

Unsolicited testimonials from buyers indicate that this motorcycle is an excellent hill-climber, and the cost of repairs practically nothing. It may be safely said that a good hill-climbing machine is a trustworthy one for speed and en-

durance on level ground. A motorcycle as a means of "getting on the job" ought to be seriously considered by every builder. The claims made for the Monarch are worth your attention.

The manufacturers have just got out their new catalog in which the working parts of their machines are nicely shown. The book will be sent upon request.

Here's a Tip

We have a little message for our carpenters which will prove a happy suggestion. It's a small matter but with a little attention and no great effort may be turned into considerable profit.

Everyone admires the smooth polish of a hardwood floor



but it's a mighty difficult thing to preserve when people slide chairs or other furniture on it, leaving behind a scar that mars the whole effect. The little tip we want to tell you about is simply a metal cap having three prongs. These are driven into each chair leg and hehold, you have no chance of scratching the floor or tearing a rug. They're the easiest thing to

Will Not Mar Hardwood Floor attach you ever saw. The Evergrip Gliding Caster Co., 20 Warren St., New York City, want agents and distributors everywhere to sell these dandy casters. We thought we'd pass the knowledge along to you. They're so cheap and there's a neat little profit in it. Write these people for their proposition to carpenters. They also send a sample set free of charge.



In the MONARCH no expense or pains are

In the MONARCH no expense or pains are spared to make it so.

All wearing parts are designed right and made large, weight is put where needed, but we have no superfluous weight.

Our LEAF SPRING shock absorber is the greatest device of its kind ever invented. Taken with our 60-inch wheel-base and large tires, it makes the MONARCH the most easy riding

For further information address

- Sales Department -

IVES MOTORCYCLE CORP.

Owego

Tioga Co.

New York



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The Pullman of the Open Road

but inadequately expresses the superior and exclusive features embodied in the motorcycle which has created a sensation wherever motorcycles are known.



for 1913 is the only motorcycle in the world with a Self-Starter and Two-Speed Free Engine Hub—an exclusive feature which at once makes motorcycling more than ever a sport for gentlemen. The original and improved Spring Frame and Spring Fork makes all roads boulevards and the full Hess-Bright ball-bearing motor gives the power plant flexibility not found in any other motorcycle engine. Write for art catalog fully describing the famous prize winner "4-45" and "7-75" "Yellow Jacket" models.

The Miami Cycle & Manufacturing Company

525 Hanover Street

MIDDLETOWN, OHIO



KisselKar Trucks and Delivery Wagons exhibited at the New York and Chicago Shows.



A KisselKar Truck used with great success in Escanaba, Mich., for the haulage of building material.

Quicker, cleaner cheaper, better

Motor haulage is a modern method—a quicker, cleaner, cheaper and better way.

Icy pavements and rut-ridden roads have no terrors and hold no risks for a trusty and tireless truck. KisselKar Trucks offer a service unlimited in hours, energy and reliability.

They are always ready to start and to keep going, and they demand no hay on Sundays and holidays.

Buy a mechanically perfect, staunchly built, tried and proved truck from a concern whose responsibility makes effective its guarantees—buy a Kissel-Kar.

KISSELKAR TRUCKS

1500 lb. 1-2-3-4-5-Tons

Rigidly tested steel in all frames—every vital chassis unit Chrome Vanadium treated—heaviest axle forgings—underrated capacities—four speeds—driver's comforts—Kissel long stroke motor—cone leather faced clutch—bodies built to suit.

Inestimable added value acquired in the purchase of a KisselKar Truck is SERVICE. Interest in our product, after as well as before the sale, has prompted the establishment of the most completely equipped service stations in America. These stations are in every principal city for the sole purpose of taking mechanical care off the owner's hands and seeing to it that maximum duty and reliability are yielded.

Write for catalog.

Kissel Motor Car Co., 546 Kissel Ave., Hartford, Wis.

Boston New York Chicago Milwaukee Kansas City Los Angeles Minneapolis St. Paul Dallas

Kissel Kar Service Stations and Agencies at over 200 leading points throughout United States

Old Dobbin Out of It

"Motor haulage service grows in esteem because it constantly reveals unexpected advantages," says Manager Paul A. Rix, of the KisselKar truck. "At its inception it is analyzed too narrowly. How much will be its first cost in comparison with horse equipment? How much more quickly will it cover the same ground? Upon these and other really surface questions the motor is usually accepted or rejected.

"As a matter of fact there is no more uncertain value than Old Dobbin. He is subjected to a vast number of dangerous diseases. He must be well fed, carefully groomed and cautiously driven if the best is to be obtained from him. On an average he is idle fully fifty per cent of the working hours of the day—resting, eating or indisposed. The more work exacted of him the faster he depreciates.

"The reverse is true of the motor. It doesn't get sick, it doesn't need rest, it doesn't eat or depreciate when idle. Used judiciously, it will take on enough duty additional to that performed by its equine predecessor, to pay back to the owner the purchase price with liberal interest added.

"The element of chance is a prime factor for consideration in computing the relative investment merits of the motor and the horse. The one being mechanical, its efficiency is never completely destroyed unless it be completely demolished. The other is animal, subject to all the unforseen ills of the flesh—a broken leg for instance wipes out the investment. The one is precise and dependable, the other intermittent and uncertain.

"Seldom, if ever, do you hear of a concern which has once adopted motor haulage going back to horses. On the other hand, it is very rarely that you find an intelligent user of trucks who is not an ardent advocate of the new system."

The Kissel Motor Car Company has collected some astonishing records of the service of KisselKar trucks in various cities. An interesting case is the city of St. Paul on account of its hilly nature and the severity of the winters. In St. Paul there are thirty KisselKar trucks in service ranging in capacity from 1500 pounds to three tons, no four or five ton Kissels having been sold in that city. These thirty trucks sent 145 delivery horses to the discard. They travel an aggregate daily mileage of 1,566, making 3537 deliveries. The most significant feature of the case and the most gratifying from the standpoint of the truck man, is the comparative average of initial investment. The trucks, including several specially designed bodies represent a total cost of The horses replaced, including wagons, harness, blankets, etc., represented a layout of \$62,150. This slight difference in first cost, taken in connection with the ability of the trucks to more than double their present mileage if worked a sufficient number of hours, is food for thought.

-

The Inside-Now the Outside

You have carefully considered the house inside and out, but have you thought of the proper setting to display that house to the best advantage? How will your work show up when it's finished?

Are there to be fences, gates, screened porches, or windows, tree or window guards, or lawn chairs? The builders ought to concern themselves with these details for on such as these depend the ultimate judgment of his work. Suggestions to the owner are usually followed by prompt sales. Write the Buffalo Wire Works Co, Buffalo, New York, and get their information on the above articles It might place you in a position to make some extra money when the spring and summer come.

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March

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You can put Utility Wall Board on at any time—no matter what the weather conditions are.

You don't have to wait for it to dry.

You get rid of all the muss and bother of plastering. You get a better wall—and it doesn't cost as much.

UTILITY WALL BOARD

takes the place of both lath and plaster. It is very tough and stiff. It will not shrink nor warp nor crack. When you put it on it is there to stay as long as the house lasts.

You can decorate it in any way that you would decorate a plaster wall or ceiling.

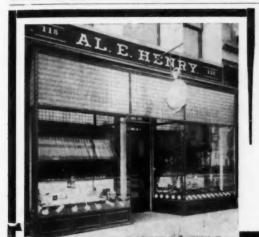
Made in all widthsup to 48 inches and in any length required.

We have a free sample that we want to send to every carpenter or builder. Write for yours.

Reliable dealers in building materials are invited to write for dealer proposition.

THE HEPPES COMPANY

4503 Fillmore Street Chicago, Illinois



Windows Can't Frost-

A store front is the most important part of any store building. It either attracts or detracts. Mr. Builder establish a reputation for putting in your buildings nothing but the very best.

LOVE BROS. STORE FRONTS

are absolutely guaranteed to be so perfectly ventilated that they simply can't frost. Their simplicity and ease of installation is wonderful.

Adaptable to New or Old Buildings

They will outlast the building itself, at all times presenting a neater appearance than any other store front.

LOVE BROS., Inc.

Aurora, Illinois

Kees Metal Corners

Every carpenter knows what a particular job it is to cut and bevel the ends of the weather boarding to make a perfect mitre corner. No matter how skillfully the work is done the joints are bound to warp or spread open in time.

By using Kees Metal Building Corners—those who have tried them say that a perfect mitre corner is secured with an immense saving of labor and the corner is stronger, more durable and better looking than if the boards are joined



Residence of Mr. David Craig, Albion. Nebr., Cost \$3,500 Finished with Kees Metal Building Corners

in the usual way. A corner like this will never open. Compared with the older style corner board construction, there is a saving in both time and material. (No corner boards are needed).

The corners are made of galvanized iron, shaped to fit the beveled corner formed by the siding, and pierced with nail holes.

They are treated so that they can be painted the same as wood.

A circular showing a number of handsome buildings on which the corners were used, has just been issued by the F. D. Kees Mfg. Co., Beatrice, Neb.

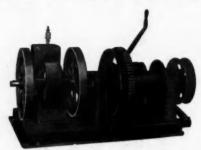
They will be glad to send it to any reader of this paper, together with samples of the corners.

--

Saving With a Power Hoist

Did you ever get down to brass tacks and figure out how much a power hoist would save you and why? There are a lot of items to consider.

A hoist will save the work of several men as large quantities of material can be placed at one time, saving the labor of men carrying it up ladders or stairs. There's no delay



[Gas Engine Power Hoist

either for when the carpenter wants a board or the mason a brick, he doesn't have to wait until some one brings it to him. The hoist keeps a pile at the workman's elbow. Such a machine will pay for itself in a few months. Just give this a thought and look over Catalog No. 21, of the Bates & Edmonds Motor Co., of Lansing, Mich. They carry a complete line of power hoists and on request will tell you all about them.

POSITIVE PROOF THAT KEYSTONE HAIR INSULATOR IS A FUEL SAVER



10 Room Bungalow in Cleveland, Ohio, protected from heat and cold with Keystone Hair Insulator

AN ACTUAL TEST

This 10-Room Bungalow was heated during 5 severe winter months at an average monthly cost of \$5.50.

ANOTHER TEST

On the same street a 6-room house not insulated with Keystone averaged \$4.00 per month more for fuel, or \$9.50, during the same period.

Keystone Saved \$20 in 5 Months The Only Practical House Lining

Keystone is made of a thick layer of chemically cleaned cattle hair, Nature's own Insulator, securely stitched between two layers of non-porous building paper. Write nearest Branch for sample and illustrated Catalog.

H. W. JOHNS-MANVILLE CO.

Manufacturerers of Asbestos and Magnesia Products

Asbestos Roofings, Packings.

Electrical Supplies, Etc.

Albany Boston Cleveland Duluth Kansas City Milwaukee New York Oklahoma City Portland, Ore. Salt Lake Cit Washington Baltimore Chicago Detroit Birmingham Cincinnati Denver Indianapolis For Canada:—THE CANADIAN H. W. JOHNS-MANVILLE CO., LIMITED.

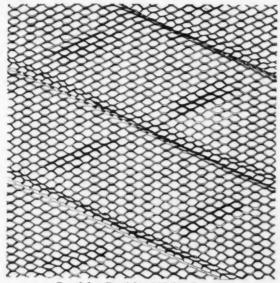
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Kansas City Milwaukee New York Oklahoma City Portland, Ore. Salt Lake Cit Washington Rochester San Francisco Wilkes-Barre St. Louis Seattle

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Winnipeg, Man.

Vancouver, B. C. 1434



Built Like a **Bridge Truss**

The "U" Shaped Rib of

EXPANDED METAL LATH

Send for Booklet 937 for Details

Makes the lath extremely rigid and does away with furring strips.

Because the ribs are a part of the mesh, not solid steel with expanded metal between, they become completely imbedded, whether the plaster is applied from one or both sides.

"KNO-FUR" has the same plaster gripping mesh that makes "KNO-BURN" effective. It is acid resisting, coated with highest grade carbon paint and out from U. S. Standard gauge sheets.

IMPORTANT:-We will ship "KNO-FUR" within 24 hours of receipt of your order. The Best is the Quickest.

We are the largest exclusive manufacturers of Metal Lath in the World.

NORTHWESTERN EXPANDED METAL CO., 903 Old Colony Bldg. CHICAGO



Your Business

in building or repairing depend more on the kind of a roof you give owners than on any other item. means trouble from garret to cellar. And it isn't the roofing that gets the blame, but the roofer that sponsored it, who put it on. He can't get any more work from the builder or his friends. Bad news travels faster than good news. The tale of roof disappointments will quickly ripple all over town; undermining the business of the builder involved. best protection against such calamity is to furnish roofs sure to give permanent satisfaction: roofs economical in first cost and still more economical in the long run—

Genuine Bangor Slate Roofs

They compare favorably with the price of shingles. They offer fire protection. They make even a frame building more fire-proof. Sparks do no harm on slate roofs, but are a frequent fire cause with shingles. Nowadays people think for themselves. They know shingles are out of date. That's why there are so many patent roofings, which "anybody can lay"—if you believe the makers. But the public knows the snare. ou'll mis profils if you don't. This puts you to no expense or obligation.

Send This explains the rapidly growing demand for our slate. Owners are finding it more economical to build, more profitable to sell or rent slate-roofed houses. It will pay you to point this out to intending builders. They do not always realize the vital importance of the roof. Show them that you are looking out for their interest. Then you will get the contract regardless of competition.

Besides we have special plans and a special department for helping you get more business. Fill out and mail the attached coupon for further information. Write us now before this slips your busy mind. This is too important for you to forget about.

GENUINE BANGOR SLATE COMPANY

Easton, Pennsylvania

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to (Sign here)
Town State



Wood shingles today are not like the wood shingles of years ago—you know that. In fact, it is almost impossible to get good wood shingles today, for wood brings a better price in other forms.

Cortright Metal Shingles

not only make up for the shortage of wood shingles; they are even better than the *best* wood shingles, and here's why:

Cortright Metal Shingles won't rot, split, curl or burn; require less painting and *no* repairs; they are lighter and keep out the hardest driving rain or sifting snow.

They're quicker to lay than wood shingles—"last as long as the building, and never need repairs."

Get our free book "Concerning That Roof" today. A post-card will do.

Cortright Metal Roofing Co.
PHILADELPHIA AND CHICAGO

- 1	- Clip, Sign and Return This Coupon Now -	•					
Cortright Metal Roofing Co Philadelphia.							
ı	Gentlemen:—You may send me your Special Contractors' and Builders' Proposition.	n•					
ı	Name						
ı	Street Address						
	City State						

A New Lufkin Rule

Everyone having use for a rule graduated down to 64ths of an inch knows the difficulty of obtaining accurate measurements in laying out work, knows how impossible it is to get the reading instantly, knows of the eyestrain attendant upon reading such graduations repeatedly; all caused by the fineness of the lines, and the closeness of the lines, one to another, necessary to get 64 lines in an inch. Under the eye the lines have a tendency to "run together." Also because the lines are so close together it is impossible to number each one, and therefore, after arriving at the measurement, it is necessary to refer back to the last figure and count up the 64ths. It is evident that if the same measurement could be arrived at with the same degree of accuracy with a rule graduated down not finer than say 16 lines to the inch, these difficulties would be overcome.

Both of these things are accomplished in the "Allen" Improved Scale—an article just put on the market by the Lufkin Rule Company. The "Allen" Scale is a patented article, and embodies an absolutely new idea in the marking of a machinist's scale.

As any even number of 64ths has an equivalent in 32nds, and possibly in 16ths, one side of this rule is graduated in 32nds and 16ths, and this takes care of all of the even 64ths.

The other side of the rule embodies the new idea. It takes care of all the odd 64ths. The first graduation mark on one edge of this side is 1/64 inch from the end of the rule, and is numbered "1"; the next mark on that edge is 5/64 inch from end of rule, and is numbered 5; the next 9; the next 13, etc., up to the first inch mark, and then repeated in each inch. Here there is a jump each time of 4/64ths, and between the 1/64 inch and 5/64 inch points would come one odd 64th, i.e., the 3/64 inch mark; between 5 and 9, the 7/64 inch mark, etc. All of these odd 64ths appear on the other edge of this side of the rule; that is the first graduation mark there, is 3/64 inch from end of rule and is numbered "3"; the next is 7/64 inch, and numbered "7", etc., in each inch.

Thus the object is accomplished; all the odd 64ths are here given, and yet there are only 16 lines to the inch. This makes it possible to number each graduation mark, and by making each second graduation mark slightly longer than the one before and after it, the figures can be put on in two rows, and this allows room enough to make them large enough to be easily read. The rule is ¾ inch wide, and is furnished in the two thicknesses commonly known as the tempered and the semi-flexible. It is made in various lengths. The greatest demand no doubt will be for the 6 inch length.

The Lufkin Rule Company manufacture rules and measuring tapes of every description, being the largest manufacturers in this line. Their factories are located at Saginaw, Mich., and Windsor, Canada; branch offices and warehouses at New York City, and London, England.

+

Edwards Mfg. Co. Increase Holdings

The Edwards Mfg. Co., of Cincinnati, Ohio, have taken over the plant of the Cellular Metal Co., of that city. This deal which includes the real estate, equipment and good will of the old corporation will place Cincinnati in the front ranks of the fire-proofing industries of this country. The consideration under which the sale was made could not be learned.

It is planned to equip the new plant with special machinery which will eventually give employment to 200 men. The company will continue to manufacture the fire-proofing material on which they have built a fine reputation. The officers of the Edwards Mfg. Co. have our best wishes in their new venture.

A. C & B., 3-13.

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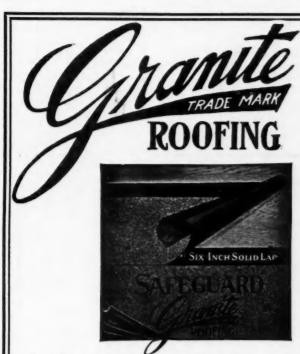
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A six-inch lap is better than a three-inch lap. It gives better protection against leaks and permits nailing down on the under sheet only, so that no nail heads appear on the surface. Otherwise this is the same Granite Roofing that we have sold for 29 years for use on great factories. It is immune from damage by coal, smoke or cinders, and it has a sea grit surface which makes painting entirely needless. Behind it is a reputation that has Passed the Quarter Century Mark.

EASTERN GRANITE ROOFING CO.
19 Battery Place, New York



Residence of V. Weiss, Beaumont, Texas, roofed with Asbestog "Century" Shingles in the French Method. H. C. Mauer & Co., Architects, and J. F. Booth, Contractor,—both of Beaumont. Reproduced from an Artist's drawing.

Asbestos "Century" Shingles "The Roof that Outlives the Building"

IF you do not know the French or diagonal method of laying Asbestos "Century" Shingles, ask your roofer about it. It presents many ad-

The shingles are fastened independently with copper storm nails, giving the roof great flexibility under expansion and contraction.

This method saves considerable in the number of shingles and labor required.

Write for names of representative roofers who can supply Asbestos "Century" Shingles—and Booklet, "Roofing: a Practical Talk."

Keasbey & Mattison Company, Factors Dept. B, Ambler, Penna.
Branch Offices in Principal Cities of the United States

This advertisement appears in March Magazines read by the owners and lenants of the better class of buildings. Write to above address for terms and trade prices.

MONTROSS METAL SHINGLES



The man who furnishes the roof that lasts longest is the man who makes most out of the roofing business.

He is not a repairer of roofs, but a builder of new roofs, a replacer of inferior roofs.

Montross Metal Shingles is the lasting roof-the most sightly, the best roof in every way-and they cost less than wood

They have been in actual service 32 years and look good for as many more. We guarantee our Special painted goods 10 years; Standard, 15 years; Extra, 20 years; Double Extra, 25 years. With ordinary care, the best grades will last a century. Our Galvanized Shingles carry a coating over 60 per cent greater than ordinary Galvanized Iron.

The perfect scientific construction of Montross Metal Shingles fully provides for expansion of the Metal, while the large anticapillary over-rap and side-lock does away with all 'water traps' so destructive to all other metal roofs.

Water drains off all parts of the roof quickly; leaves no moisture to work decay. This insures Montross Shingles giving fully 100 per cent longer service than a roof of faulty construction. All nail-heads are covered; this prevents water filtering through to destroy sheathing.

Let us send our catalog and explain Montross Shingles fully. Live agents wanted for exclusive territory.

Montross Metal Roofing Co., 2nd and Erie Sts., Camden, N. J.

ROOFING SLATE

Sea Green, Purple Vein, Genuine Bangor, All Grades

There will be a big demand in every locality in spring for Slate Roofing. Get in shape to handle the business Now. Write Today for our delivered prices on all grades of Slate, Slater's Tools and Supplies, and the Lightning Slate Dresser. Full instructions about laying furnished free to new men. We are the Oldest and Largest Roofing Slate Concern in the U. S. operating 3 large quarries at Poultney, Vt. and 1 at Bangor, Penna. Orders filled promptly with choice stock. References—any bank in Cleveland. DON'T DELAY—WRITE TODAY—NOW.

THE AULD CONGER CO. Cleveland, Ohio 1000 Prospect St.

Roofs Last Forever

when shingled with Meadow Brook Slate. There is no "wear out" to these shingles. Meadow Brook Slate comes in all sizes and is

> Easy to Apply Neat Fire-Proof

Put state shingles on your next build-ing but get the best—Meadow Brook. Lest you forget, write us today for description and price-list. You'll save money.

Meadow Brook Slate Co. Slatington, Pa.

New H. W. Johns-Manville Co. Plant

The completion of the new plant of the H. W. Johns-Manville Company, at Manville, N. J., marks another important chapter in the history of this enterprising concern.

Beginning with the consolidation of the H. W. Johns Mfg. Company and the Manville Covering Company, in 1901, the H. W. Johns-Manville Company has grown by leaps and bounds until today it ranks as the largest concern in the world engaged in the manufacture of asbestos and magnesia products.

They have branch houses in practically every city of prominence in the United States and Canada, and representatives in almost all foreign countries. Their manufacturing plants



H. W. Johns-Manville Co.'s new plant at Manville, New Jersey, floor space 1,000,000 square feet. Largest Asbestos Plant in the World

are located in Brooklyn, N. Y., Milwaukee, Wis, West Milwaukee, Wis., Hartford, Conn., Nashua, N. H., Lockport, N. Y., Jersey City, N. J., and an asphalt refinery at South

Amboy, N. J. Their asbestos mines are at Danville, Province of Quebec, Canada.

The new Manville plant consists of nine buildings, which, together with their products, are classified as follows: A—Textile and Packing Department. B—Rubber plant; Electrical Specialties and Printing Department. C—Pipe Coverings. D—Paper Mill. E—Magnesia. F—Roofing. G—Mastic and Waterproofing. H—Roofing Coatings. Power Plant and Pump House.

Each building has an average length of 1,000 feet, and is a separate factory in itself capable of being operated as an indepedent unit without relation to the other buildings in the group. The total combined floor area of all the buildings is about 1,000,000 square feet.

About 3,000 men will be employed at this new plant, making a total of about 7,000 who are now employed by this Company.

Annual Salesmen's Conventions Held

Following a long established custom, the 600 or more salesmen, as well as the Department Managers, of the H. W. Johns-Manville Co., assembled in annual convention on various dates from January 2nd to February 8th at Milwaukee, Boston, New York, Philadelphia, Pittsburgh, Cleveland, Chicago, St. Louis, New Orleans, San Francisco, and Toronto, to learn more about the products which they sell.

One by one about three hundred products of this concern, such as J-M asbestos roofing, shingles, packings, pipe coverings, brake linings, conduit, waterproofing materials, mastic, cold storage insulation, electrical supplies, etc., were taken up and their advantages over competitive products pointed out to the salesmen by specialists in each line.

A week's time was devoted to each of these conventions, with a banquet at the close as a fitting ending.

BETTER THAN THEORY



Our Cooper Bearing Open Hearth ROOFING TIN

is more than theoretically good. Actual service tests have *proved* the superiority of our Copper Bearing Ternes. You should use no other. Shall we send particulars?

Write for Pocket Reference Book containing valuable data and information relative to our Copper Bearing Terne Plates, Apollo Best Bloom Galvanized Sheets, Black Sheets, Formed Roofing and Siding Products, etc.

American Sheet and Tin Plate Company

General Offices: Frick Building, Pittsburgh, Pa.

Chicago Cincinnati Denver Detroit New Orleans New York Philadelphia Pittsburgh St. Le
Export Representatives: United States Steel Products Company, New York City
Pacific Coast Representatives: United States Steel Products Company, San Francisco, Los Angeles, Portland, Seattle



DULLKOTE PAINT Makes Wall-board

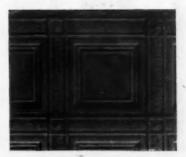
A "DULLKOTED" surface can be washed like tile. JOHNSTON'S DULLKOTE is applied to the wall-board with a brush, in the ordinary manner, and can be readily cleaned with a sponge and water.

It dries hard—leaves no brush marks or laps-wears like iron—and is very economical. For use wherever wall-board is used, in residences, schools, stores and public buildings.

The wide variety of shades allows of handsome deco-tative treatment. Write for our free color chart, and several excellent suggestions for interior decoration.

The R.F. JOHNSTON PAINT CO. Pearl and Main Streets,

Do You Want Results?



Three things are **responsible** for the results produced by Brooklyn Metal Ceilings.

The first is DURABILITY. The quality of our metal gives a product that defies the ravages of Time.

The second is DESIGN. Our extensive line of patterns contains plain and embossed surfaces of surpassingly rich effect.

The third is PRICE. Our methods of factory efficiency give these ceilings and side walls to you at a price enabling you to beat competition in your territory.

Write for further information.

Brooklyn Metal Ceiling Company 285 Greene Ave. Brooklyn, N. Y.

You Can Have a Big Year If You Will Let Us Help

Contains everything worth while in Metal Ceilings. The kind that boosts your reputation. As for price—well, the price will get you. Write to-day for a copy-Now.

CANTON METAL CEILING CO., 1947 Harrison Avenue, Canton, Ohio





OAK FLOORING

Increases the Renting and Selling Values and Attracts a Better Class of Tenants

Builders and owners will find it a clinching argument to say "It's floored with OAE FLOORING." It is the biggest single feature to look for in any house or apartment building. It imparts an air of refinement and elegance. It is the modern flooring.

OAK FLOORING % inch thickness by 1% inch or 2 inch faces can be laid ever eld floors in old homes or over cheap sub-floors at a very low cost. It is cheaper than earpets or pine flooring. When laid it has all the appearance of heavy flooring.

There is a solid satisfaction and lasting pleasure in the substantial and dignified appearance of OAK FLOORING.

Contractors and carpenters find it very prefitable to lay % inch stock over old floors in old homes during dull periods. A little canvassing is all that is necessary to secure jobs. A carpenter or handy man can lay OAK FLOORING successfully.

For durability, OAK is the best. OAK FLOORING laid thirty years ago, after very hard use, is still in good condition.

Write for Booklet

THE OAK FLOORING BUREAU, 890 Hammond Bldg., DETROIT, MICH.



Here is the Modern Screen for Progressive Builders---

The high metallic finish of Gilbert & Bennett PEARL Wire Cloth makes it easily the handsomest screen material on the market today.

It is of high tensile strength and practically rust-proof, consequently almost wear-proof.

Now, don't confuse Gilbert & Bennett PEARL Wire Cloth with galvanized kinds. They are not the same—or anywhere near it. You'll readily recognize the difference by comparing wear.



For Screening Doors, Windows and Porches-

Gilbert & Bennett PEARL Wire Cloth has proven its worth. It is no experiment. Many years of constant use all over America bear out our statements about it.

Two weights are to be had in "PEARL"-Regular, which is used for doors and windows and Extra Heavy Grade which is especially suited for porches and doors.

All genuine Gilbert & Bennett PEARI, Wire Cloth has two copper wires in the selvage.

We want you to know about "PEARL."

Ask the best dealer in your town or write our Chicago office for samples and complete infor-



Write for These Samples ddress our Chicago Office.

The Gilbert & Bennett Mfg. Co.

New York City Chicago Georgetown, Conn.

Kansas City, Mo.

Johns-Manville Newark Office Moves

The H. W. Johns-Manville Co. announce the removal of their Newark office to 239 Halsey St. Their new office and salesroom is located on the ground floor of a modern building right in the heart of the city's business center. With a floor area of 4000 square feet, ample space is afforded for the display of a varied line of J-M Asbestos Roofings, Packings, and Pipe Coverings, Brake Lining and Auto Accessories, "Noark" Fuses and Protective Devices, Frink Lighting Fixtures, etc.

Open Salt Lake City Office

The demand in Salt Lake City, Utah, and vicinity, for J-M asbestos roofing, shingles, pipe coverings, stucco and other building materials; packings, cold storage insulation, waterproofing materials, conduit, plumbing specialties, lighting fixtures, electrical supplies, and other well-known products manufactured by the H. W. Johns-Manville Co., has increased to such an appreciable extent, that this company has found it expedient to open a branch office in the Dooly Block, in that

Their many customers in that section of the country will undoubtedly appreciate this as it should materially facilitate the handling of correspondence, orders, etc., and affords another illustration of this company's inflexible policy to utilize every possible means to further the interests of their customers.



Are You Branching Out?

A contractor or builder ought really to have more than one line that will prove a source of income to him There is said to be such a thing as having "too many fish on the string"; but the saving does not make good in the case of a wide-awake man with a corps of able assistants.

There is no earthly reason why any live builder cannot make additions to his business so that he can take care of a wider field in realm of construction. In many cases this can be

done by assuming the agency for various articles entering into home building, and so the profits instead of going to another man are drawn into the builder's own pocket. Is there any argument against a progressive man assuming charge of decorating the interior of a house, installing a water supply or heating plant?

If a man needs a furnace in his home, why can't you talk to him, take his order and install a heating system? The Bovee furnaces



Bovee Furnace

are easy to erect and rank high in comparison with other makes. They are solidly constructed and the large combustion chamber insures an even distribution of heat for long distances. It is said to be a great fuel saver and to give perfect results.

Our readers, we believe can buy these furnaces at manufacturers prices and make a big saving. Write the Bovee Furnace Works, Waterloo, Iowa, for their proposition.

BEAVER BOAL

There's Money for you in the Genuine Beaver Board

BUT in order to get the most out of our continuous national advertising, and broad, co-operative service, you ought to know this Pure-Wood-Fibre, patented product as thoroughly as you do lumber.

It offers all sorts of opportunities to the man who understands it.

Get started right by sending for free pamphlet. "The A. B. C. of Beaver Board Construction."

The Beaver Companies

United States: 180 Beaver Road, Buffalo, N. Y. Canada: 380 Wall St., Beaverdale, Ottawa, Great Britain: 4 Southampton Row, London, W. C.



Board Walls and Ceilings in the offices of White, Wile & Warner, Buffalo.

The Only Wall Board That Can Be Successfully **Papered**

BECAUSE it is the only wall board that is strong enough and stiff enough to stand the 'pull' that wall paper exerts when adhered to another sur-

Compo-Board is also the only wall board that doesn't have to be paneled. You can panel it if you wish, but you can also have walls and ceilings smoother than plaster that lend themselves to artistic decoration by any method.

The hundreds of contractors and builders who use Compo-Board are able to deliver a more satisfactory job in a shorter time and get a higher price.

Write for a sample and interesting booklets on Compo-Board. Learn about its unique construction, its strength, durability—insulating, fire resisting and moisture proof qualities.

Compo-Board is sold in strips four feet wide and one to eighteen feet long, by dealers in most every

Northwestern Compo-Board Co.

5777 Lyndale Avenue North

Minneapolis, Minn.

CREAM-WHITE BURNT LEATHER

We have now added these two finishes to our line of

EPONSE

WALL BOARD

For Walls and Ceilings

These with our original rich oak finish, make it possible to create the most varied and attractive interiors with Neponset Wall Board.

WRITE FOR SAMPLE

Address

F. W. BIRD & SON East Walpole, Mass. 23 River Street



EST. 1795. New York Washington Chicago Portland, Ore.

Columbus, O. San Francisco, Cal. Canadian Plant, Hamilton, Ont.

et Plastergon Boost Your Spring Profts



It gives you the Plaster's work—the decorating too. You are not confined to houses—Plastergon is used in Offices. Garages, ractories, Stores, Clubs—new and remodeled.

Its many advantages over lath and plaster—its unequaled economy—all intensely interests your customer. Each job advertises you—each month your Plastergon business increases.

Every Panel is Guaranteed

Plastergon is the on!- guaranteed Wall Board-it costs no more than other Wall Boards.

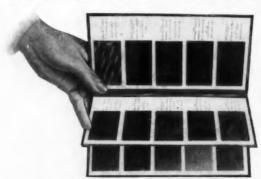
Let's tell you more about Plastergon — how to get customers, etc. This co-operation costs you not hing — but it brings you money. Write for particulars today.

Plastergon Wall Board Co.

The Proper Method of Finishing Woodwork By Herbert F, Johnson

With S. C. Johnson & Sons

Every contractor appreciates the importance of well finished woodwork. To be able to speak with authority on this subject will be of value to every architect and contractor. This part of the specifications should not be left to incompetents



Portfolio of Wood Finishes

or given careless consideration; it is just as essential as the decision on the woods to be used, for no matter how beautiful and costly the woodwork if it is not well finished, it will not be satisfactory to your client.

The inexpensive woods such as pine, cypress, red-gum, birch, etc., are being used more and more for interior woodwork and if well finished these woods give entire satisfaction, as all of these woods have a very beautiful grain and make just as artistic and attractive a finish as the more expensive woods.

I have had over twenty-five years' experience in wood finishing and speak with some authority on this subject. This article applies to both soft and hard woodwork as the treatment is practically identical.

NATURAL FINISH. Where wood is to be finished in its natural color, apply a coat of Natural Paste Wood Filler, first. This will fill the pores and grain of the wood giving a hard, even surface upon which to apply the finish. Never use a liquid filler. This is usually nothing but a cheap grade of varnish which does not fill the pores of the wood at all but remains on the surface and shows every mar and scratch. For the inexpensive natural finish of soft wood, apply a coat of Johnson's Under-Lac directly upon the wood. This will give the best



A Worth-While Book

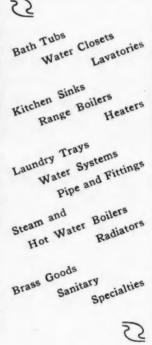
one coat finish obtainable. Prepared Wax or Flat Wood Finish may be applied over the Under-Lac if desired.

GOLDEN OAK FINISH. For Gold n Oak, Dark Oak, and Antwerp Oak effects a colored Paste Wood Filler should be used. Be sure to let the filler dry thoroughly and the woodwork is then ready for the finish. This matter will be taken up later.

COLORED EFFECTS. If the woodwork is to be finished in color—Mission, Mahogany, Bog Oak, Fumed, Early English, etc., apply a coat of Johnson's Wood Dye directly upon the wood. This dye is manufactured in seventeen standard shades, all of which may be lightened or darkened and two or three shades may be mixed together—in this way you will be able to meet the ideas of all of your clients.

Johnson's Wood Dye is a combination spirit-oil stain. It





BOWMAN SUPPLY & MFG. CO., INC.

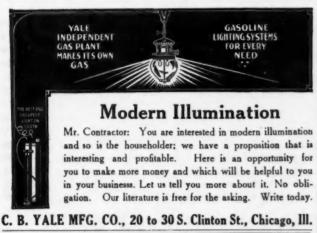
PLUMBING, GAS, STEAM & WATER SUPPLIES

If Interested Write for Catalog.

PITTSBURG, PENNA.









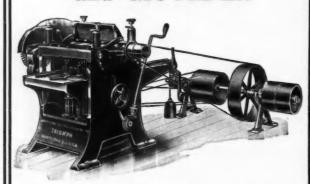


Here it is Mr. Contractor

—The Machine You've
Been Looking for. It's the

"TRIUMPH"

PLANER, MATCHER and MOULDER



There's no reason now why you shouldn't do, yourself, a large part of the mill work you've been paying a good price for. All you need is a "Triumph."

You can do all your planing and matching. You can make flooring, siding, ceiling, casing, wainscoting, and a large variety of moulding and trim.

You'll make as fine a product as the largest, best-equipped mill—and save money while you're doing it.

Make your machine equipment complete, and further cut your costs, with a "Triumph."

Send for the Circular

American Saw Mill Machinery Co.

82 Main St. 1655 Hudson Terminal Hackettstown, N. J. New York City has all the advantages of both a spirit and an oil stain and none of the disadvantages. It is very easy to apply, will not show laps or streaks, penetrates deeply so that the natural color is not disclosed if the wood is marred, and brings out the beauty of the grain without raising it in the slightest. Another advantage of Johnson's Wood Dye is the fact that it dries quickly so that the finish may be applied within a half hour. Any competent painter can use Johnson's Wood Dye with entirely successful results.

FILLED GRAIN COLORED EFFECTS ON HARD-WOOD. On oak, chestnut, and other open grained woods a filler is very desirable. In that case apply a coat of colored filler over the dye; over the brown and mahogany shades of dye use dark filler No. 30; over the green shades of dye use Green Filler No. 50; over the Silver Gray Dye use the German Gray Filler No. 60; etc. Upon birch, pine, cypress, etc., a filler is not necessary for woodwork and the wood is ready to be finished after the dye has been applied.

FINISHING. The finish over the dye or Paste Wood Filler is largely a matter of taste. Some people prefer a high gloss finish, while others consider the dull finish more beautiful and artistic. ideal finish for woodwork is Johnson's Prepared Wax. This should be applied with a cloth and brought to a polish with a dry cloth or a flat, stiff bristle brush similar to the brushes used for polishing shoes. When the first coat has hardened thoroughly a second coat should be applied and polished in the same manner. The



only draw-back to Prepared Wax for woodwork is the fact that there is considerable labor connected with polishing it and of course, labor is the thing that costs. Almost the same effect can be obtained by applying a coat of Johnson's Flat Wood Finish over the Dye or Filler. This is a liquid preparation and is put on with a brush. It dries absolutely flat in three or four hours and no hand rubbing or polishing is necessary. Johnson's Flat Wood Finish gives a very artistic, durable, and satisfactory finish and you will find that nine of your clients out of ten will prefer this finish with a great saving in labor, to a wax or hand rubbed varnish finish. For a high gloss, apply a coat of Johnson's Under-Lac over the Dye or Filler and then one coat of Johnson's Prepared Wax or a coat of varnish, whichever is preferred. Johnson's Under-Lac is superior to shellac or varnish. For a first coater under varnish it is unsurpassed.

I am showing on page 148 a cut of the Johnson's portfolio of wood panels which they are offering free to contractors, architects and builders. This portfolio shows on actual woods the many beautiful effects obtainable with Johnson's Artistic Wood Finishes.

A card from you mentioning this publication will bring you this portfolio free and postpaid. S. C. Johnson & Son will also be glad to furnish you with a copy of their 1913 book, "The Proper Treatment for Floors, Woodwork and Furniture." They have been publishing this book yearly for sometime and practical people look upon it as an authority on the subject of wood finishing.

My space has been limited so that I am unable to go as fully into the subject of finishing woodwork as I would like but shall be glad to furnish additional information on this subject to anyone who will address me care of S. C. Johnson & Son, Wood Finishing Authorities, Racine, Wisconsin.



Stanley's Ornamental Surface Butts No. 165

Save Time and Labor and Please The Owner

The Ornamental leaf screws on the surface of the door, saving half the time of mortising. The slotted ball tip can be unscrewed and the pin reversed so that the butt can be used on either right or left

The handsome, dignified, Beveled Edge design harmonizes with the popular designs of hardware. Made in all finishes.

Write for booklet "A" describing this and many other lines of "Stanley" Quality Hardware.



The Stanley Works New Britain, Conn.





How to Install Your Own **Plumbing and Heating Systems**

How to Save On All Material



My method for saving on all material is a revelation even to the most experienced contractors and builders. It will open your eyes to the practical Gibbons method of saving money on all improvements. My method means quicker work, better material and more economy for you. Get my free book and see for yourself.

Gibbons New Method Every home



My new book gives you greater buying power than your local dealer. Thousands of things illustrated and priced. Gasoline engines, hydraulic rams, pumps, pipes, valves, electric lighting plants, acetylene lighting plants, all accessories, everything guaranteed. You certainly ought to have this book. The practical information that it gives you will help you wonderfully. Send your name and you get it post-paid, free. Send today.

M. J. GIBBONS, Dept. 2417, Dayton, O

A SIX-FAMILY HOUSE OF CONCRETE CONSTRUCTION



The Concrete Work from Cellar to Boof-Peak was COMPLETED IN THIRTY DAYS.

It was necessary on this job to maintain a THOROUGHLY MIXED, UNIFORM out-

It was essential that the work be rushed to completion rapidly and efficiently.

The Concrete for This Six Family House Was Mixed with the

EUREKA MIXER

For speed and uniform output, the Eureka has never been equalled. It means money in your pocket to know more about Eureka mixing. Remember that Eureka Mixers dot the globe and are everywhere cutting costs for their owners. Over 300 Eurekas are used in New York City alone. Write for Catalog, names of users in your locality, and name of nearest distributor for your territory. As a matter of precaution, we suggest that you do not delay should you want Spring delivery.

WHAT THE CONTRACTOR SAYS:

Your Eureka Mixer has worked well and to my entire satisfaction during the entire

job. New England Concrete Construction Co., Theodore Metzger, Mgr.

DISTRIBUTING POINTS

W. V. Johnson & Co., General Eastern. Agents, 1 Madison Ave., New York City.

(3)

JACKSON'S LINE LEVEL OUTFIT

House Furnishings on Easy Terms

It is surprising nowadays how easy it is for our readers, as well as men in all trades, to furnish their homes comfortably and attractively without a large outlay of cash. There are a number of large, reliable Chicago houses that do business by mail in every State in the Union. The Spiegel, May, Stern Co., of Chicago, is one of these; any one will be certain of receiving fair and square treatment from this concern.

They have a very liberal 30-day trial offer. They make a specialty of furnishing homes and have experts who are ready to advise on how to furnish this room and that room with as little expense as possible. Their prices, as far as we know, are very low; their charge account plan very generous, and free from any of the annoying features that are sometimes connected with so-called "installment" houses, such as collectors, signing of mortgages, etc.



Reliable Folding Scaffold Brackets in Use. These brackets are made by the Elite Mfg. Co., Ashland, Ohio

A Safe and Sane Scaffold Bracket

The photograph herewith will show the folding scaffold bracket in use on a building under construction. Every day we hear of some new improvement and think the folding bracket worth a favorable comment.

A UNIQUE TIME SAVER.

The Jackson Aluminum Line Level is a mighty small eviceb ut it brings about a tremendous saving of both time di labor. It takes the place of the old-fashioned sixteen ot straight edge, yet it can be carried in your vest pocket. No contractor, builder, carpenter, mason, bricklayer, architect or plasterer, etc. can afford to be without one. Just stretch your line and hang the level on it—It's positively accurate. The complete outfit is put up in a neat therette case and consists of the level with a 40-ft. line also spring clamp for attaching the level to a steel square or ceter rule, thereby serving as a plumb rule or bench level, it your hardware dealer or send \$1 00 for the Level outfit implete post paid. Send for our Catalogue of Tools.

JOS. WOODWELL CO.. Sole Afents

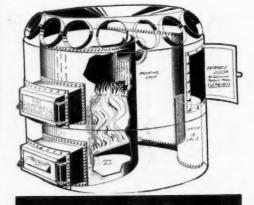
JOS. WOODWELL CO., Sole Adents 201-203 Wood St., Pittsburgh, Pa.

Carpenters know how awkward the old wooden brackets are and what a lot of good lumber is practically wasted in making them. Then too they are not always safe. Time taken to put up a wooden scaffold support is another big

The Reliable folding scaffold bracket shown above is strong and durable. It will certainly pay for itself long before it wears out. This support is designed for carpenters, painters, tinners or masons and can be used wherever a scaffold or platform is needed. The bracket can be attached to the studding with nails. Write the Elite Mfg. Co., Ashland, Ohio, for complete description and price of this article.

Right Heating **Properly Installed**

Whether you are building a home for yourself or for somebody else you want the best and most economical heating system, and a little of our booklet, "Twice-A-Day," will show you why Campbell's Winter-Chaser Furnace is the one for wear and service-for health and comfort. And remember—our heating plans are made by heating engineers, and the work of these experts is at your disposal when you install.



's "Winter-Chaser"

This furnace with its big jacket gives warm, moist air with a minimum of coal-cost. Has perfect com-Has perfect combustion, and a large fire-pot, permitting a checked fire! Has also a fifteen-gallon reservoir which moistens the air so that it brings "a day in June" to the room it enters. The extra-sized air-chamber provides more air—there is no over-heating and the large door gives easy access for cleaning.

Hundreds of Campbell Furnaces 25 Years Old, Are In Use Today

They are all steel and thicker steel than any other furnace made in the United States. The Campbell Winter-Chaser Furnace makes any house a ready seller.

It is the cheapest, because it is the best. Write for booklet. And our 1913 plans for selling the Winter-Chaser.

CAMPBELL HEATING CO., 1221 Walnut St., Des Moines, Iowa

E can't afford to take chances. When he sees the Irwin stamp, he's sure. He knows an

Irwin

is made of one-piece flawless extra high-grade crucible auger-bit steel and cible auger-bit steel and tempered by the secret Irwin Process. He knows it will not bend or break where twist and shank unite—the weak spot in common bits.

He knows the Irwin is the only solid-center-stem bit made in all sizes and styles for every purpose-6,500 different sizes and styles to cover every re-

lignum-vitae.

He has learned that his work with an Irwin will be rapid, true and sure. That his knowledge and workmanship will be backed up to the limit of efficiency when he has Irwins in his kit.

Therefore, he asks his dealer for Irwin Auger Bits. If your dealer hasn't got them, write us direct.

The Irwin Auger Bit Company

Largest in the World

Station C18

Wilmington, Ohio





STAMPED STEEL TILING

Just the thing for

Bathrooms, Kitchens, Restaurants, Butcher Shops, etc.

AND ITS RIGHT IN YOUR LINE

Real tile frequently becomes loose and falls off. This cannot. The studding or plaster is first sheathed with n arrow, dry boards and the metal put on with small nails.

SIX PATTERNS

Furnished with Baked White Enamel finish—or simply prime pointed Metal trim Cap Base, Corners, etc., supplied or you can use wood trim.

NORTHROP, COBURN & DODGE CO.

29 Cherry Street, New York



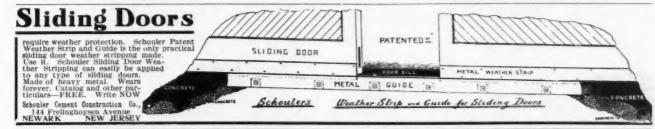
Dimensions—9 in. long, 1% in. deep, % in. thick in center, tapering ends, made of rosewood highly pollshed, tips top and bottom inlaid with brass. Accurately tested bottles well protected.

Adjustable Torpedo Level and Plumb, No. 601

A strictly high grade tool in workmanship, finish and accuracy. Its shape makes it convenient to slip into vest or any pocket as a lead pencil.

If your hardware dealer cannot supply you, write us and send us his name. Manufactured by

THE SOUTHINGTON HARDWARE CO. Southington, Conn., U. S. A.





THE LA PLANT HEAVY HOUSE MOVING TRUCKS

When you get a job with an old building on the lot-move it with the La Plant Trucks to another placeinstead of wrecking it. There is more profit in it for you.

La Plant Heavy House Moving Trucks are made of steel—on scientific lines—are interchangeable so they can be worked singly, in pairs or in fours.

Write for catalogue O and see how easy it is to wheel a building a mile in a day—and outfit compared with the profit to be made in moving houses instead of wrecking them. and how little the cost is for La Plant

A PLANT TOOL CO.

1100 E. Nevada St.

Marshalltown, lowa

More pay for your work



FOURTEEN MACHINES IN ONE. 1—Fine Dimo-Grit Wheel. 2—Coarse Dimo-Grit Wheel. 3—Universal tool rest. 4—Chisel and plane bit guide. 5—Dimo-Grit say to stone. 6—Dimo-Grit say the stone. 7—Dimo-Grit say gummer. 8—Felt polishing wheel. 9—Medium Dimo-Grit Wheel. 10—Cloth Buding wheel. 11—Dimo-Grit oil stone. 12—Dimo-Grit pocket hone. 13M—Plane bit honing attachment. 14M—Twist drill sharpening attachment.

LUTHER SHOP TOOL GRINDER

Sent to You on FREE TRIAL

Sharp tools enable you to either reduce your shop costs or get greater profits for your work. The rapid DIMO-GRIT Sharpening Wheels of the Luther Shop Tool Grinder sharpen tools 25 times faster than the grindstone and are many times more efficient than emery. Positively will not draw temper. No water needed for cooling. Special tool rests give you the exact bevel for sharpening all tools. DIMO-GRIT Wheels are especially made for sharpening steel

The Luther Tool Grinder is built entirely of steel and iron, has enclosed shaft drive like an automobile and dust-proof bearings. No chance to stretch or break.

30 Days Free Trial

Write for 40-page book which gives full particulars about this wonderful labor saving machine. We will send any outfit you may select on 30 days' trial without prepayment.

LUTHER GRINDER MFG. CO.

1805 Michigan St., MILWAUKEE, WIS.

Are You in the Same Boat With Us?

Did you ever have the misfortune to follow anyone through a swinging door and have that blamed thing fly back and land all over your face at the same time? What you said on that occasion wouldn't look well in print would it? We've



Safety-Door is Checked

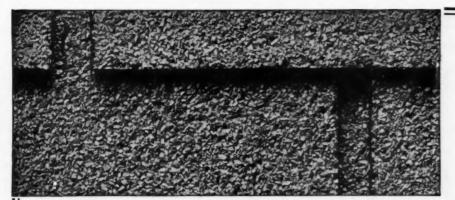
had the same experience and said the same things and ever since have been earnest advocates of some method to prevent people from being knocked silly by those rebounding, doubleaction doors.

While a swinging door is a great convenience either in the home or a public building (in fact they're indispensable), still mistress or maid or the children ought to be protected



Danger-Double Acting Door without Check

from their malicious onslaughts. The builder who puts a door-check on such doors is really a benefactor of the race. The Standard Mfg. Co., Shelby, Ohio, make a very efficient door-check. The double-acting spring hinge in the door is controlled by a check in the floor. Each is separate and distinct but co-operate in controlling the door. Standard checking hinges will prevent accidents as shown in the illustrations and any man will readily agree to having them installed on his swinging doors. They ought to prove profitable for our builders. Suppose you write the Standard Mfg. Co. for particulars.



This Cut Shows the surface of Flex-a-tile Shingles-Beautiful, Convenient, Durable.

The most prominent feature of your house is the roof. It is the first thing that is seen—the keynote of the whole architectural scheme. It must afford not only ample protection and durability, but it must be attractive in appearance.

FLEX-A-TILE ASPHALT SHINGLES

are surfaced with chipped slate and granite in rich natural colors of green and red.

They are as handrome as tile—as durable as slate, as inexpensive as stained wood shingles and very much easier to lay than any of them.

Also—they are practically fire proof.

WRITE TODAY FOR FREE SAMPLE

We want responsible dealers in all parts of the country

The Heppes Company

1010 Forty-fifth Ave. CHICAGO, ILL.



Is the Roofing FOR YOU

If you are interested in a roofing giving a warm, coppery red tile effect—more durable than shingles or metal, yet less expensive.

If architectural beauty, ease of laying, surety against leaks, extremely fire resisting and absolute permanency appeal to you, look no further for roofing—ZOLIUM is what you want.

ZOLIUM is backed up just as you want it to be. It will serve you well.

Send for sample and booklet A-C-1.

Flintkote Manufacturing Company 88 Pearl St. BOSTON, MASS.



Your Customer will be delighted with

Roberds Ideal Wall Board

It makes such a beautiful interior finish at such a reasonable cost. It can be painted, papered or tinted and lasts forever. It never gets shabby never cracks, peels, chips or warps and is proof against vermin, heat, cold fire and moisture.

fire and moisture.

Roberds Ideal Wall Board comes in sheets all ready to be nailed to the studding. Your cheapest man can apply it without previous experience. No muss, no confusion, no delay and no disappointment.

Our special proposition to carpenters and builders is unusually attractive. Write for it today and we will send you full particulars, samples, prices, catalog and testimonials from other contractors.

The Roberds Mfg. Company

100 Railroad Street

MARION, INDIANA

Helpful Ideas on Dairy Barn Building FREE!

If you learn more about the newest, best, most economical and most sanitary methods of Dairy Barn Construction — you will make more money. Our free hook "Helpful Hints to Dairy

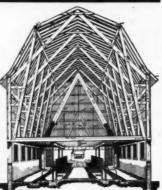
make :aore money. Our free book ''Helpful Hints to Dairy Barn Builders'' tells about proved principles that it will pay you to know about. It tells facts about plank frames, King system of ventilation; proper width and arrangement; lighting; stable floors;

site; size; appearance; design; drainage; and sanitary barn equipment with floor plans.

This valuable, interesting book will be mailed to you free if you tell us these facts. "For whom do you expect to build or remodel Dairy Barns? (Give names and addresses). When? For how many cows? Address.



FT. ATKINSON - WIS.





Special Blue Print Offer

We have complete blue prints, specifications, floor plans and lumber bills for several different types and sizes of modern dairy barns. Ask about them. Also ask how to get the free help of our Architectural Department.



TWO Rooms

Utilize every inch of space in building—make 3 rooms equal 5. Save space for the owner and yet

build an attractive, convenient home for either his use or rental.

PERFECT WALL BEDS have solved the space question. An attractive, richly furnished console or side board conceals bed. Ample ventilation is provided. Entirely sanitary. Space beneath bed easily cleaned—no moving of bed necessary.

Builders investigate PERFECT WALL BEDS. Let us

explain them to you in detail—show you how and why your clients like them. Write for full FREE particulars.

Perfect Wall Bed Co.

430-2 S. Wabash Ave. CHICAGO ILLINOIS

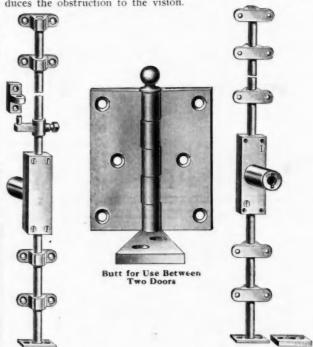


Hardware for Show Cases

P. & F. Corbin, manufacturers of hardware, New Britain, Conn., are calling attention to a new line of hardware for museum cases and other show cases where protection is desired. The line consists of a bolt for single doors. The tube of the lock protrudes through the wood and the strikes are fastened in a casing at each end.

A bolt for double doors is like the one for single doors with the addition of strikes and adjustable bolt heads. The strikes are fastened to one of the leaves, and when the key is turned in the lock, the bolt heads on the other door enter them, fastening the two doors firmly together. This provsion makes it unnecessary to have a rail between the two doors to which the doors are locked.

The butt is for use between two doors swung back to back. The pintle plate is attached to the casing at top and bottom, and each leaf of butt is attached to a door. This also obviates the necessity of a rail or strip to hold the butts, and reduces the obstruction to the vision.



Bolt for Double Doors

Bolt for Single Doors

The cases in Harvard Medical College, said to be the finest institution of the kind in the world, are equipped throughout with these fittings. They are also used in Amherst College, and in a number of other institutions, and the manufacturers are about to make them a part of their regular line. They are equally adapted for horizontal and vertical cases.

Dumbwaiters-Elevators

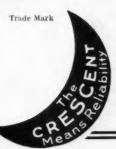


We make a full line of guaranteed machines, absolutely the best. No leading sheaves to cause friction; no noise; no wear; easy operation. These elevators are fitted with properly geared iron wheels and the finest material is used throughout.

Install one in the next house or store you build. They save many steps.

Send for catalog or write us your requirements and we'll give you a price.

Chelsea Elevator Co. 330 W. 26th St., New York City



WHY YOU SHOULD SELECT CRESCENT CONCRETE EQUIPMENT

Simply because Crescent equipment is proving in the use of hundreds of contractors that it is practical, reliable and money making.

Don't simply buy your concrete machines upon the say so of any individual.

Investigate the different claims that are made—see for yourself just whether it is the sort of equipment you can best use. We sell Crescent equipment upon the record it has established among con-tractors and builders-not upon mere general claims.

We know just what Crescent equipment

can do, for we know just what it has done. We know how you can make profitable use of it and we're able to show you.

Will you let us?

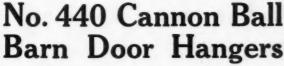
Will you let us?
Crescent Continuous Concrete Mixers—Crescent Vertical
Tamping Brick Machines—Crescent Power Brick Machines—
Crescent Sewer Pipe and Tile Molds—are in service in every
part of the country. They are making good. Can you want
better evidence concerning the practicability of Crescent equipment

ment.

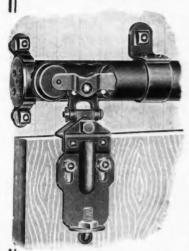
Drop us a line NOW for all details. Let us prove to you that we can help you make money with Crescent equipment.

We'll send you all information FREE—and it is worth your having.

RABER & LANG MFG. CO. KENDALLVILLE, IND.



Noiseless, Adjustable, Easy Running Birdproof Waterproof



Adjusted in an instant with an ordidoors can be set nearer or further from building, low-ered or raised as de-

Cannon Ball Barn Doors Hangers are steady, light-running and noiseless.

They never fail to make good.

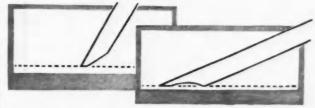
They are one of our famous "Cannon Ball Battery" door hangers which have won out over all competition.

Write for Catalog and Exclusive Agency Plan

HUNT, HELM, FERRIS & COMPANY 6593 Hunt Street

Harvard

Illinois



The edge at the right is the only RIGHT EDGE

It's the edge with the concave, hollowground bevel that not only cuts the keenest but lasts the longest.

The edge at the left is the wrong kind of edge

—convex instead of concave—working slowly and
dulling quickly. It's the edge that results from
letting the tool slip up and down on the grinder wheel.

The tool can't slip if held in the PIKE BEVEL GUIDE and an accurate, hollow-ground bevel is a certainty. This is an ex-

clusive, patented feature of



Each grinder is equipped with a Crystolon wheel-an electric furnace product with crystals as hard and sharp as the natural diamond and so brittle that they fracture as soon as dull. The surface of a Crystolon wheel never glazes or grows dull and the wheel lasts almost indefinitely. Crystolon wheels are used "dry," yet no other substance that cuts so fast wears down so slowly or cuts so cool.

Every part of a Pike Peerless Grinder-from the pressed steel machine cut spur gears to the machine finished casings—is made so honestly that a Peerless is GUARANTEED FOREVER against all mechanical defects.

Two sizes—Pike Peerless
Junior (5 in. wheel), \$5.00.
Pike Peerless Senior (6 in.
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extra. Other Grinders from
\$3.00 up. Sold by most hardware and tool stores or sent
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folder showing full line. The Pike Manufacturing Co. 27 Main St. Pike, N. H. FREE In writing for the Grinder folder, send your dealer's name and 4 cents to cover cost of packing and mailing and we'll include FREE Packet Stone for pocket knives, awls, etc., also our famous book "HOW TO SHARPEN." You'll be pleased Write today.



SEBCO

Screw Anchors

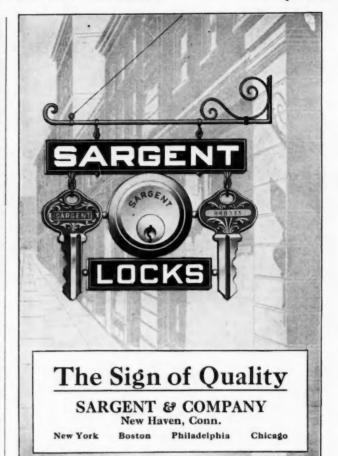
Can't Work Loose

For fastening fixtures to walls and floors where ordinary screws will not hold Sebco Screw Anchors are without an equal. When screw is inserted, the shield expands with each turn, thus making it impossible to work loose or pull out.

Send for our catalogue 5R. This illustrates and describes the many uses for our Screw Anchors. At the same time tell us the kind of work you are doing and we will send you free samples. Write us today.

Star Expansion Bolt Co.

147-149 Cedar St. NEW YORK CITY 120 W. Lake St., CHICAGO



DISSTON Handy Saw Kit

No. 101, Six Blade Set





Contains an assortment of saws suitable for all regular and miscellaneous work. While the illustration only shows the No. 101, or Six Blade Set, the Handy Saw Kit is put up in five different sets, containing three, four, five and six blades.

The blades are made of Disston High Quality Crucible Steel, carefully ground and polished; the handle, of hardwood, carved and polished. The special formation of butt of blade prevents wobbling, and the operation of lever tightener enables an easy and quick attachment, or detachment.

Put up in a durable canvas case, having strong leather bound edges, and containing separate compartments for each blade, with a special pocket for the handle. Convenient, and light to carry.

The combination of Blades in any of these sets provides a Handy Kit for the practical carpenter, house-holder, farmer, etc. The Plumbers' saw blade is specially tempered for the cutting of wood in which nails may be embedded, lead pipe, and that class of work encountered in the ordinary course of plumbing. These are the finest and most practical Kits on the market.



Established 1840

HENRY DISSTON & SONS

Incorporated

KEYSTONE SAW, TOOL, STEEL AND FILE WORKS

PHILADELPHIA, U. S. A.





You Can Save \$100.00 to \$300.00

in building a new home with my "NEW WAY" Wardrobes instead of the old fashioned closets. A home planned and built with these new space saving, sanitary and convenient Wardrobes, will be more comfortable to live in, and easier to rent or sell, than if built with the old fashioned dusty closets.

Send 50 cents for our "NEW WAY" Home Plan Book, showing the very latest designs ranging from \$1200.00 to \$12000.00 which are planned with these "NEW WAY" Wardrobes.

JOHN THOMAS BATTS Grand Rapids Michigan

The "NEW WAY" Wardrobe is here to stay. Begin installing them now.

Gasoline

Here's the only farm engine that needs no cranking to start. Touch an electric button and the fly wheels start spinning. This is a st successful labor saving device ever invented. Eliminates nerve trying starting troubles entirely. Write today for full facts about the

30 Days Free Trial NO MONEY DOWN. Write for our propose to do your work 30 Days Free. Mail postal today.

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A PROVEN FACT:- KEWANEE SMOKELESS FIRE BOX BOILERS SAVE from 14 to 31% of a fuel bill

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You want to know why-of course you do. And we want you to know. Clip the coupon and send it along today and you will receive the PROOF by return mail.

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KEWANEE BOILER COMPANY

Steel Power and Heating Boilers, Radiators and Water Heating Garbage Burners

KEWANEE BOILER CO. GENTLEMEN.

Get the Building Contracts in our

IF YOU CAN BUILD A BETTER HOUSE FOR LESS MONEY, IN LESS TIME AND WITH LESS LABOR THAN YOUR COMPETITOR, you are going to get the building contracts in your relighborhood and give greater satisfaction to your patrons. It requires no argument to prove this. Here are three reasons why you are sure to get the contracts if you buy your lumber from us:

First—You buy your lumber direct from a big manufacturer, SAVING ALL MIDDLEMEN'S PROFITS.

Second—You get a higher grade of lumber because every piece we sell you is guarenteed to be up to the standard fixed by the Manufacturers' Association grading specifications. There are no "line boards" in our yards.

Third—You have a big stock to select from—don't have to depend on the limited stock in a small yard; you get exactly what you want in lengths and quality. You save time and labor when you work up high grade stock.

If you need as much as a car-load we will pay your railroad fare to Dubuque and return. You can pick out what you want in our big yards.

We sollet inquiries only from territory which we can reach at a reasonable freight charge from here, viz.; Iowa, Ill., Ind., So. Minn., So. Wis., East half of S. Dak., No. Missouri, E. Nebr.

WE HAVE A SPECIAL PROPOSITION TO CONTRACTORS AND BUILDERS, which you cannot afford to miss. Write us today stating what lumber you require. We will be pleased to give you an estimate.

PETER J. SEIPPEL LUMBER CO., 212 S. Locust St., DUBUQUE, IOWA





This is a CHARLES BUCK CHISEL

with a steel handle for severe work. Just the thing for the job where you don't want to use your regular chisel. Ask Dept. A for catalog.

CHARLES BUCK EDGE TOOL CO.

MILLBURY, MASS., U. S. A.

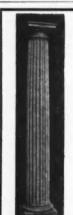
Solid Wood Chisel

CHARLES BUCK TOOLS The STANDARD Tools of AMERICA

Large Facilities, Prompt Deliveries LAST BANGOR CONSOLIDATED SLATE CO.

Roofing Slate Structural Slate Blackboards

East Bangor, Pa



OFF THE PRESS!

Our trade bulletin No. U-1 Containing valuable information for the Architect,
Woodworker and Builder.
All the information you need regarding wood columns. Free for the asking.



HARTMANN-SANDERS COMPANY

KOLL'S PATENT LOCK JOINT COLUMNS 2155-2187 Elston Avenue, CHICAGO Eastern Office: 1123 Broadway, New York City

The best columns for porches, pergolas er interior a

Reason It Out!

Individual Motor Drive with ROTHMOTORS will Save Money.

Only the machines that are in actual operation consume power. Over 25 other advantages.

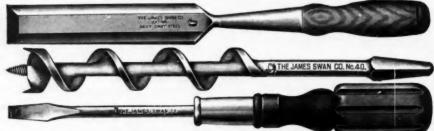
Let us act as your engineers. We will save you money.

Roth Bros. & Co. 1422 W. Adams St., Chicago New York: 243 Canal St.

THE JAMES SWAN COMPANY

Mochanics' Tools, Augers, Auger Bits, Draw Knives, Chisels, Hollow Augers, Gimlets, Boring Machines, Gouges, Screw Drivers, etc.

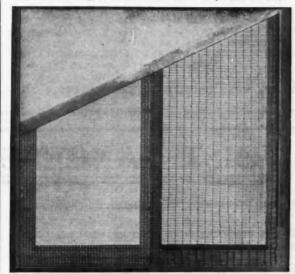




The Secret of the durability of the woven wire lathing is owing to the fabric being completely embedded in the mortar, and thus secured from the corrosive action of the atmosphere; and also to the fact that rust will not attack the smooth round wire as it does the thin cut edges of a metal fabric.

"Why not use the proper kind of lath that lasts?"

Before building, write for our Booklet No. 6"A"and Prices "



Grimm's Galvanized Corrugated Wire Lathing

Greening's Patent Trussed Steel Wire Lathing

BUFFALO WIRE WORKS CO.,

There is Money for You in Our Iron and Steel Work

Any Architect, Contractor, Builder and Carpenter can represent us locally—and make money.

We are specialists in the manufacturing of a varied line of iron and steel ornamental, architectural and structural work, such as iron stairs, fire escapes, window guards, fencing, grates, shutters, lawn seats, etc., etc.

You can find a big demand for our work in your locality—and you'll build up an independent business for yourself.

Give just a small portion of your time to this and you'll prefit by it.

Let us tell you in detail about our entire proposition. Write for our complete descriptive matter, etc. If you are now figuring on iron or steel work let us quote you before closing with any eac.

THE MACK IRON AND WIRE WORKS COMPANY



Mr. Builder: - If you are lucky enough to read this advertisement, and wise enough to write and tell us what you buy in

IRON, BRASS and BRONZE

we will send you catalog that is attractive enough e ge in any man's library. Do you want it?

DOW WIRE & IRON WORKS

Louisville, Kentucky



Equal Footing

The trained man has nothing to fear from Capital. He is a part of his employers' success and they acknowledge the fact by placing him in a position of importance at a fine salary. Foremen—Superintendents—Managers—these are men who are holding big jobs at ever increasing wages because of their training. Capital realizes that such men are the backbone of any business and treats them accordingly.

Nowadays, it is only the untrained man who claims that he is underpaid—that he can't make a living wage. A failure because of his lack of knowledge, he is doomed to stick to a little job at small pay for life. If he has ambition, he can easily train himself to get out of the rut. If not, he will plod along year after year as thousands of other men have done, believing his employers are holding him back and bewailing his luck because he never had a

What will you be—trained or untrained? Respected and valued by your employers, or merely a laborer. Training is all you need to become a successful man. Training is all that is necessary to make Capital your friend.

The American School Will Give You the Training You Need

Write today, now, and learn how easy it is to get this training. Your name and address on this coupon will bring our School Bulletin and complete information regarding the course in which you are interested. We will tell you how you can become one of the men "higher up"—a man who is paid for what he knows, not for what he does.

Take this great step toward success now!

American School of Correspondence, Chicago, U. S. A.

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Check the Course you want and mail the coupon now

American School of Correspondence, Chicago, U. S. A.

Please send me your Bulletin and advise me how I can
qualify for the position marked "X."

A. C. & B. 3-13

- Architect
 Building Contractor
 Architectural Draftsman
 Structural Engineer
 Concrete Engineer
 Civil Engineer
- Civil Engineer
 Surveyor
 Mechanical Engineer
 Mechanical Draftsman
 Steam Engineer
 Stationary Engineer
 Gas Engine Engineer
 Automobile Mechanician
 Electrical Engineering
 Elec. Light & Power Supt.
 Electrical Wireman
 Telephone Expert
- Lawyer Bookkeeper
 - Bookkeeper
 Stenographer
 Private Secretary
 Accountant
 Cost Accountant
 Cert'f'd Public Acc'nt
 Auditor
 Business Manager
 Fire Ins. Inspector
 Fire Ins. Adjuster
 Fire Ins. Expert
 Moving Picture Op'r
 Sanitary Engineer
 Reclamation Eng'r
 Textile Boss
 College Preparatory

Name.....

THE LIFE OF A ROOF DEPENDS

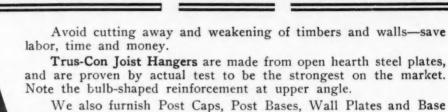


Roofing nails are for paper, not metal, hence a large head is required. The Simplex has a head surface four times that of a so-called large headed nail. Head surface is what holds down roofing. Insist that the roofing comes to you with Simplex Nails. They are time savers as well as having head surface. Made with 1 inch and 13% inch lengths of stem, and both plain and galvanized. Shipped in cans in prepared roofing—store stock in 100 lb. kegs. Sold by dealers and jobbers.

Made by H. B. SHERMAN MFG. CO., Battle Creek, Michigan

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Made in all sizes and styles for use with brick or concrete block walls or with wooden or steel beams.



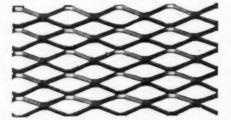
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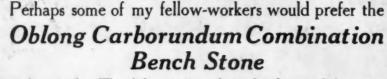
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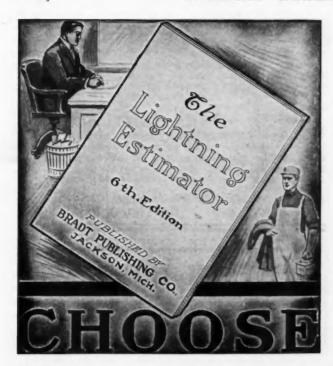
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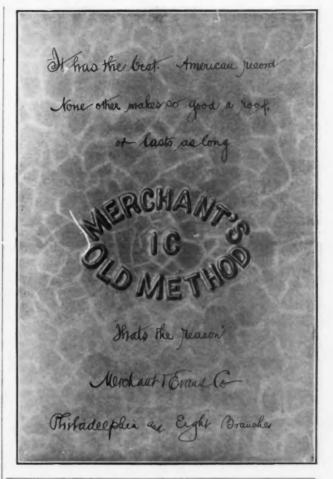
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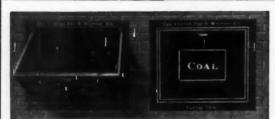
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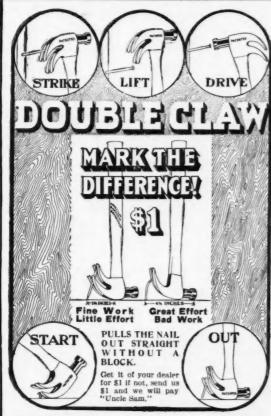
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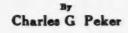
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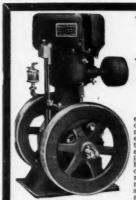
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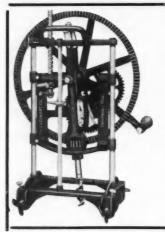
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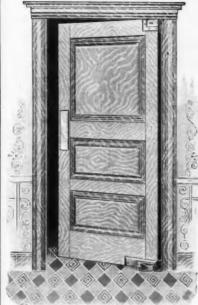
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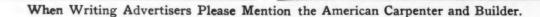
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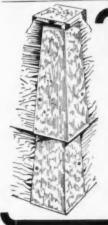
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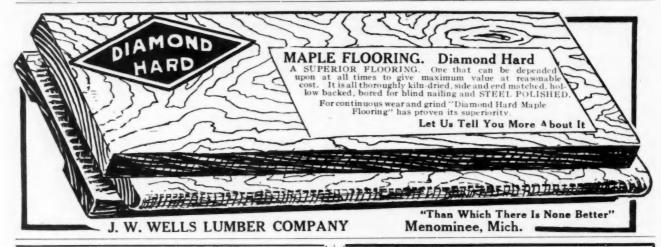
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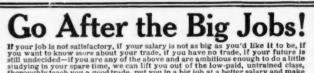
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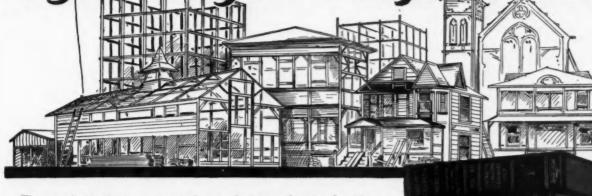
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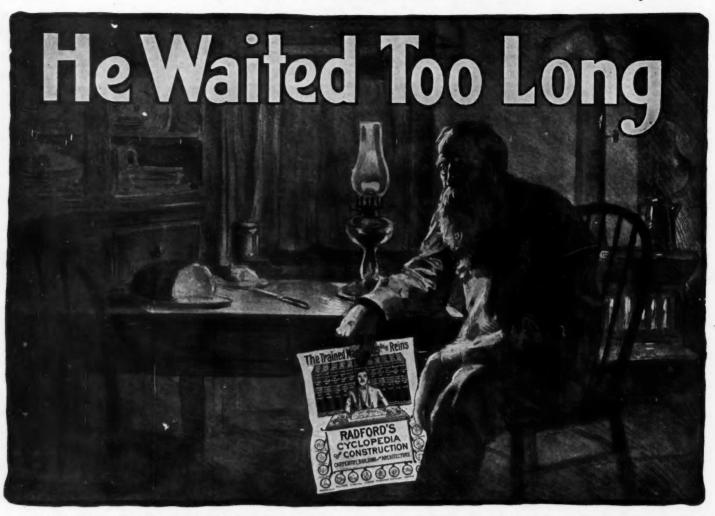
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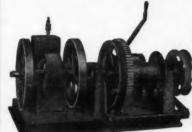
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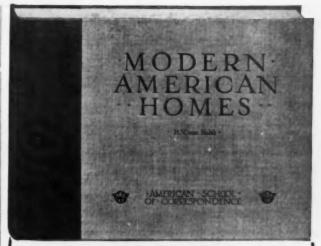
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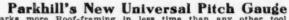
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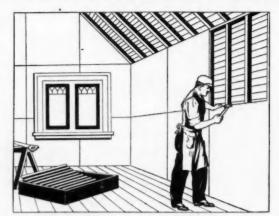
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Forms for the April number of the American Carpenter and Builder will close promptly on March 20. New Copy, changes and orders for omissions of advertisements must reach our business office, 178 West Jackson Bonlevard, Chicage, not later than the above date. If new copy is not received by the 20th of the month preceding date of publication the publishers reserve the right to repeat last advertisement on all unexpired contracts. AMERICAN CARPENTER & BUILDER CO.

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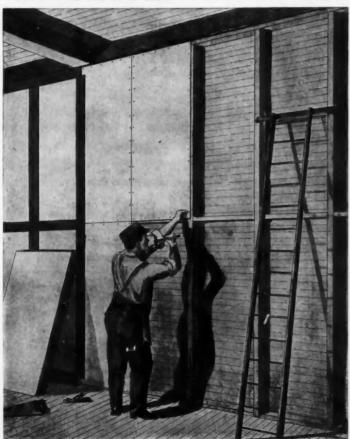
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