DAMERICAN PRICE 50 CENTS

BUILDER

In this Issue

A Report On Cement



F YOU SPECIALIZE in the erection of small homes, you will want to know what we mean by the "16 Most Popular Homes".

Your 4-Square Lumber Dealer will be glad to show you these homes and their working drawings. At the same time be will show you the scores of other carefully planned designs in the Weyerhaeuser 4-Square Home Building Service.

He will tell you that on the basis of homes selected and blueprints ordered, these 16 homes have proved "most popular". . . that a popular home is a good home to feature and sell.

Your 4-Square Lumber Dealer will also show you the homes that have been added each month to the

Service since the popularity rating was established... designs that are nationally advertised each month in the leading home magazines, and about which thousands upon thousands of prospective home owners write for details.

You will like these homes . . . all are modern in concept . . . all are architect-designed and engineered by Weyerhaeuser. They are planned for greater home value . . . engineered for economical construction. Builders who erect them, find them to be practical in construction and easy to sell.

Blueprints, material lists and easy estimating forms are available through your 4-Square Lumber Dealer. Ask to see them.

Weyerhaeuser 4-Square Lumber and Services

WEYERHAEUSER SALES COMPANY, SAINT PAUL 1, MINNESOTA

4-SQUARE BUILDING SERVICES

YOU SAVE 9 STEPS...

YOU AVOID THIS:

- 1. Cut and fit jambs.
- 2. Cut and fit stops.
- 3. Cut and fit trims.
- 4. Mortise frame and door for hinges.
- 5. Mortise frame and door for locks and strikes.
- 6. Cut and fit door.
- 7. Countersink holes.
- 8. Putty holes.
- 9. Prime-paint.

YOU SIMPLY DO THIS:

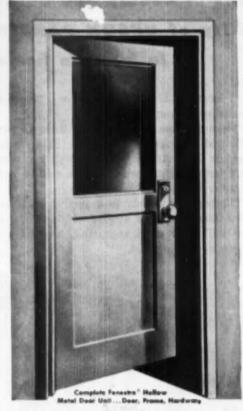
- 1. Bolt the strong, steel frame together.
- 2. Attach frame to floor and walls.
- Screw on template locks and hinges.
- 4. Hang the door.

Fenestra

WHEN YOU INSTALL

Fenestra

METAL DOOR UNITS ---



Mortising, drilling, tapping and prime-painting of Fenestra Duers are factory-door. Each beautiful door comes to you complete with strong, steel frame and shining hardware. Installed in a matter of minutes.

Your first cost is less because Fenestra's great plant can turn out so many doors . . . with such smooth efficiency.

Maintenance cost is less because Fenestra Hollow Metal Doors can't sag or splinter or warp or awell . . . and an occasional cost of paint keeps then looking like new.

Each Fenestra Door is packed with insulation for quiet performance. Each is wrapped to protect the gleaming finish.

Order now for shipment within 2-3 weeks of the receipt of your order. You can also get Fenestra Doors with the Underwriters B. Label. Call your Fenestra Representative (listed in your yellow phone book) or write Detroit Steel Products Company, Department AB-6, 2260 East Grand Bouleyard, Detroit 11, Michigan.

DOORS . WINDOWS . PANELS

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Another Outstanding Lumber Dealer

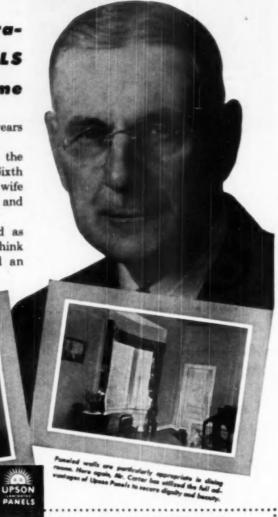
G. E. CARTER owner, Builder's Lumber Co.,

tells of beauty and durability of UPSON PANELS in his own home

"I have sold Upson Panels for over 25 years to satisfied customers.

"Several years ago I applied them to the walls and ceilings of my home, 2114 Sixth Street in Port Arthur, Texas. Both my wife and I were delighted with the rich quality and character which these panels produce.

"Today, the panels look just as good as when they were first applied. I don't think they will ever need repairing, beyond an occasional coat of paint."



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mail this coupon today

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CITY

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NAME TYPE OF BUSINESS STREET

AMERICAN BUILDER

STATE

Builder

IN YOUR JULY ISSUE

Kitchens — Bathrooms — Laundries. Latest information on appliances, equipment, fixtures, wall and floor coverings, lighting, wiring, ventilating, storage and good planning for these important rooms in the modern home. All selected and edited for ready use by the busy builder.

American Builder's prize homes engineered by America's leading kitchen and bathroom experts. A complete word and pictorial presentation with reasons for the layouts.

Five distinctive exterior treatments from one floor plan. A full eightheninch scale blueprint of a small ranch style house. A wealth of down-to-earth "How-to-do-it material" plus American Builder's famous better detail plates for both commercial and house construction.

Don't miss these informative fea-



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AND 3 WORKING DAYS ON EVERY HOME YOU BUILD

■ Harry Durbin of Detroit, Mills and Sons of Chicago, J. C. Nichols Company of Kansas City, and thousands of other builders are enthusiastic users of Bruce Finished Floors. And no wonder! They save up to \$100 and at least 3 working days on every home built . . . because this factory-finished strip flooring completely eliminates costly, time-consuming sanding and finishing on the job. It's ready for use as soon as it's laid!

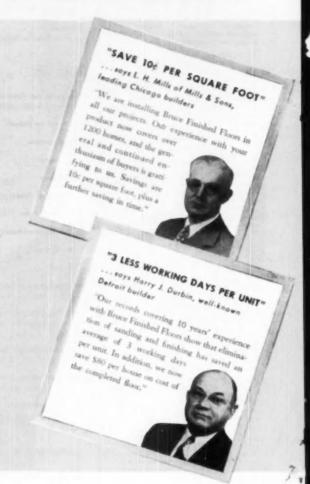
Home Owners Praise Bruce Finish

Home owners prefer Bruce Finished Floors because they're more beautiful, longer wearing, easier to maintain. The new Bruce factory-finish is, by all tests, the finest finish ever given hardwood floors. It can't be duplicated by on-the-job finishing methods.

Make Your Own Price Comparison

Ask your lumber dealer or write us for prices and complete information on Bruce Finished Floors. Then figure

your own installed costs as compared with the use of unfinished flooring, plus sanding and finishing, You'll be convinced tool





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With the famous "Scratch Test" Finish

Product of E. L. Bruce Co., Memphis, Tenn., World's Largest Maker of Hardwood Floors

Bruce Also Makes Ranch Plank Flooring, Block Flooring, Strip Flooring, Random width Planks, Hardwood Moulding and Trim, Pine and Hardwood Lumber, Furniture Parts, Ceda line Closet Lining, Everbond X Mastic, Terminix, Floor Care Products.

AMERICAN BUILDE

Publisher's Page



Why Are Taxes Higher in Time of Peace?

HE American people are paying more total taxes in 1950, five years after the end of the war, than they paid in the peak war time year! This fact, which to most persons will seem incredible, was proved recently by former Senator Arthur Capper of Kansas in an article in the Hearst newspapers. He showed that total taxes paid the federal, state and local governments reached a war-time peak in 1945 of \$521/2 billions, while total taxes being paid them in 1950 are \$55 billion. And, in spite of this, the federal government is incurring a deficit of about \$5 billion a year, because of spending that much more than the enormous taxes it is collecting.

Most people have no idea how much government is costing them. Taxes are both direct and indirect. Most people don't know even how much total direct taxes they are paying, because they don't ascertain how much for taxes their employers deduct from their pay. And almost nobody knows how much indirect taxes he pays, because scores and even hundreds of taxes are included and concealed in the prices of everything we buy.

The Tax Foundation has ascertained there are 151 tax payments hidden in the price of a loaf of bread, and about an equal number in a new Easter hat. There are 116 taxes in a man's new summer suit and 100 in an egg, starting with a tax on the feed of the hen that lays the egg. The 149 taxes on the par-

ticular hat surveyed were 65 federal, 45 state and 41 local, and were paid by eleven different companies that had a part in making, transporting and selling the hat.

In 1913 total taxes, federal, state and local, were only 5 per cent of the national income. In view of what has occurred since, it is significant that 1913 was the first year that taxes on incomes were constitutional. In 1929 total taxes were 13 per cent of the national income. In 1950 the \$55 billion being collected is 25 per cent of the national income, and averages about \$366 per individual, or \$1,464 per family of four. So since the first income taxes were collected in 1913 total taxes have risen from one-twentieth of the national income to one-fourth of it.

This terrific and continuing increase in taxes is due to corresponding increases in the expenditures of all our three kinds of government. While within recent years many persons have been inveighing against the colossal increases in federal expenditures, which have been largely due to war, they have been ignoring the huge increases being made right under their noses in the expenditures and taxes of their state and local governments which have not had to bear the costs of war. Total taxes collected by the state governments increased from \$3,360 million in 1937 to \$8,342 million in 1948, or almost 150 per cent.

Who is responsible for all these

great and burdensome increases in government spending and taxing, a continuance of which will inevitably destroy the American system of political and private enterprise? The politicians who usually are given the blame for it? Yes, in large measure. But those having at least nine-tenths of the responsibility are those who pay the taxes-the people themselves, poor, middle class and rich. The politicians don't make any expenditures that they think the people don't want made. And when most of the people show active opposition to reckless government spending, instead of continu-ing to demand that the politicians shall buy the people's votes with the people's own money, there will be a reduction of spending and taxing. And don't let anybody give you that old bromide about the requirements of national defense making it impossible largely to reduce spending and taxing. The state and local governments don't have to provide for national defense; and their greatly inflated expenditures plus the non-defense expenditures of the federal government afford opportunity to reduce taxes several billion dollars a year.

Why isn't it done? Don't the people want it done? Yes, but almost every voter opposes reduction of every expenditure by which he believes he benefits. The true reason why government expenditures and taxes are not reduced is that so many people like baving their votes bought with their own money.

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Semme O. Drum,

LARGE RESIDENCE DESIGNED BY MARCEL BREUER—RADIANT HEATED with CHASE COPPER TUBE!



HERE'S WHY

you too will want Chase Copper Tube in your Radiant Heating Installations!

EASY TO BEND . LONG LIFE . LONG LENGTHS SOLDERED FITTINGS . LOW COST . LIGHT IN WEIGHT SMALL DIAMETERS

Residence in Ligenier, Penna., is heated by cuils using 6000 feet of z' Chase Capper Tube. Outdoor piping and water supply lines use 1500 feet in sizes from 's' to z'. Architect: Marcel Breuer, New York City. Engineer: Benjamin L. Spesuk, New York City. Plumbing and heating contractor: John Hall, Lipourer, Pruna.

FROM the finest of residences to economical basementless houses, there's a growing trend to radiant heating—with Chase Copper Tube.

Chase Copper Tube in coils, soft temper, is easily bent without special tools. It comes in 60 and 100 foot lengths—the number of connections is cut to a minimum. The joints are made easily and quickly with solder-joint fittings.

Its light weight and small diameters make it just as easily adaptable to ceiling installation as it is to concrete floor slab construction. Its high resistance to corrosion means long service life.

And it's available for immediate delivery!

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the Nation's Headquarters for BRASS & COPPER

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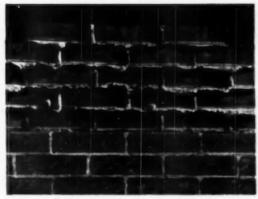
ALBANY! ATLANTA BALTIMERE BOATON CHICAGO CINCINANTI CLIVELAND DALLAS DENVER! DETROIT HOUSTON: INDIANAPOLIS NAMAGE CITY ME LOS ANRELES MILHAUREE MINNEAPOLIS NEWARK NEW ONLEANS NEW TORN PHILADELPHIA PITTSBURGH PROVIDENCE ADCINISTENT ST LOUIS SAN FRANCISCO SERTILE MATERIARY THOSE OFFICE ONLE



The face brick should be backplastered.



If the back-up units are laid first, the front of the back-up units should be plastered.



Backplastering should not be attempted over protruding morter joints.

PARGING

WITH

BRIXMENT

HELPS ASSURE

DRY WALLS

WE SUGGEST THAT-

The face brick should be backplastered with not less than it of an inch of morter before the back-up units are laid.

Or, If the beck-up units are told first, the frest of the best-up units should be placetered with not less than it of an leath of morter before the face brick are late.

Heavy rains don't make brick walls leak—they merely reveal the fact that the walls contain voids or passages through which the water may penetrate.

Dry brick walls are primarily the result of good design and good workmanship. Good materials are important, but still secondary. The more plastic the mortar used, the easier it is for the bricklayer to deliver good workmanship.

The photos at the left show some points of good workmanship.

Brixment mortar has greater plasticity, higher water-retaining capacity and better bonding quality. Because of this combination of advantages, architects, contractors and dealers all over America have for thirty years made Brixment the largest-selling mortar material on the market. Why not try it yourself?



"Boy, what-ta tight squeeze,

it's a good thing ...

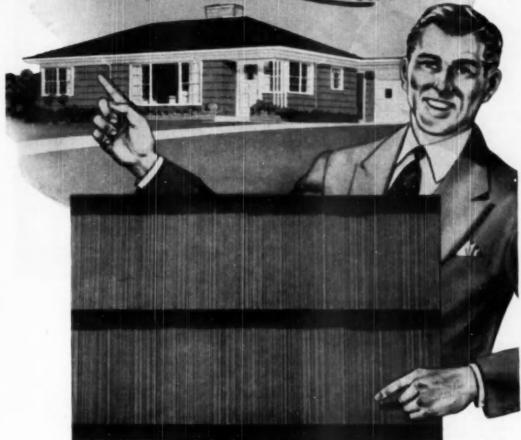
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FOUNDED 1849 - EVERY HAGER HINGE SWINGS ON 100 YEARS OF EXPERIENCE

Home buyers go for pre-stained shakes!



for colorful, economical walls

No wonder it's easy to sell pre-stained cedar shakes! Where else can your customers find the proven qualities of long life, insulation, rot-proof construction assured with double-coursed cedar shake walls? Where else can they obtain quality wood siding with weather exposures as wide and modern as 16"—and at a cost that is well within the budget of virtually all home buyers? Everywhere in America

Architects, Builders and Lumber Dealers are finding that home owners like to choose from the wide variety of shake colors available. They like the double-coursing method because it makes use of inexpensive, low-grade cedar shingles for the concealed under courses. And they like the finished job, the rich appearance of combed cedar, penetrated with colorful stains. Take advantage of this popularity.



Build better homes with pre-stained cedar shakes



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When this Window COMES OUT tour Sales Story Really SINKS IN

• Home sales are easier and more profitable when R·O·W REMOVABLE wood windows are installed and properly demonstrated.
Women want the convenience of windows that can be removed for washing, painting, or access to storm sash and screens.
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SEE SWEETS or when in New Yorkstop at the Architect's Sample Corp. Removable

Opens Easily

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 Exclusive spring cushion construction automatically adjusts for weather changes; windows cannot rattle or stick even in cold or wet weather.

for dramatic display and merchandising tie-ins for easier demonstration and easier sales — Fill out and mail the coupon today:

P.O.W	SALES	COMP	MIN

PLEASE Send more information on R-O-W-the window with sales appeal.

News.

Company

City Zone

Again the choice for faster, easier, low-cost erection...



Builders of the large, low-cost Shirley-Duke 200-building projegt specified Stran-Steel Nailable Floor Joists throughout for quicker exection, quicker occupancy—lower costs. Rosts start at \$59.75. gs to \$72.50 for two-bedresom unit.

Use of Stran-Steel nailable floor joists throughout suburban Washington's 2106-unit Shirley-Duke apartment project speeded erection time...permitted quicker occupancy...helped bring in rents faster.

Cost of installation was less than usual because no special construction personnel was needed. This saving in manpower and time was further augmented by the patented nailing groove found in Stran-Steel framing members, and because of its sag-proof, rot-proof and fire-proof qualities—advantages which allow low insurance rates and assure minimum maintenance costs.

Stran-Steel nailable floor joists bring to the Shirley-Duke project proved quality, strength and durability ... keep expenses down, help make possible the low rentals which feature this development.

If you are planning a similar multi-unit garden-type apartment project, or any other new residential, commercial or industrial construction, it will pay you to investigate the proved advantages and economies of Stran-Steel nailable floor joists,

Joint depths and gauges available for normal span and load requirements.



GREAT LAKES STEEL CORPORATION

STRAN-STEEL DIVISION - ECORSE, DETROIT 29, MICHIGAN
UNIT OF NATIONAL STEEL CORPORATION

JUNE 1950



TRUSCON Vertical Lift STEEL

quick, quiet...







on the Souri Rushack murchanic Dallon Texas George L. Dahl, Architect. Delph Construction Company, Contractors. In both the destrically and manually operated types of Tracem Vertical Lift Steel Doors, the leaves are perfectly balanced by counterweights to denote easy operation and control in any facilities.

for small or big openings

The door requirements of garages, warehouses, loading platforms, factories and other commercial structures can be served with high efficiency by Truscon Vertical Lift Doors. The flick of a finger starts the electrically-powered door leaves sliding vertically upward, with silent speed, to any height desired. The bottom leaf rests behind the plane of the top leaf, and moves simultaneously with it but at twice the speed. Strong construction of hot-rolled new billet steel provides durability to resist crashes and other accidental injury. Write for illustrated literature describing types and sizes available.



Steel Joints Motel Lath Steel-Industrial and Hangar Steel

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all National Electric Building Wires-are the "plus quality

that make NE wire the most outstanding

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- "Dilec" provides 100% covering of insulation
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- Free stripping, long life insulation
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- Easy fishing
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THERMOPLASTIC

(Type TW)-A superior building wire for general use and wet locations.

- Moisture resistant
- Flame resistant
- Acid resistant
- + Oil & grease resistant
- Abrasion resistant
- Wide choice of bright, permanent colors for easy identification
- Easy fishing
- * All National Electric Building Wires are clearly marked with size, type and voltage every two feet for ease of identification.
- + NE Building Wires greatly exceed Underwriters' Laboratories, Inc. requirements.

Sold through leading electrical wholesalers

This unique wire carton, original with NE, permits easy handling on or off the job. Simply remove the center circle, pull out the wire, cut off what you need. The unused wire remains in the box, clean and untangled.



National Electric Products Corporation

1329 CHAMBER OF COMMERCE BUILDING

PITTSBURGH 19, PA.



Honey with ma





Yes, the magic of TM is provided on the entire line of Honeywell

Comfort Thermostats... at no increase in cost. Home buyers will appreciate
this new standard of comfort, the velvet smooth flow of natural
warmth... all provided by the magic of TM. Home owners want the best
... for greater comfort. Buyers of your homes want Thermostat Magic!

For a big, new sales feature, install Honeywell TM in all your homes.

TM means Thermostat Magic



Tested and Approved

300,000 TM thermostats now in une—many for three heating seasons—have demonstrated the comfort advantages of the Honeywell TM principle. Home owners are enjoying a new standard of heating comfort —made possible by Honeywell scientific research.



Meters the Heat

Controlled frequency of burner operation provides an even flow of heat under all conditions. Thermostat Magic means more than thermostat accuracy—it means maximum heating comfort and efficiency—at no increase in heating cost.



Thermostat Magic means:

No More Waiting for Heat No More Chilly Floors No More Overheating

No More Fuel Used - instead

More Comfort For Your Heating Dollar

TM means
Thermostat Magic at
no increase in heating cost!



The well-known electric clock thermostat—automatically provides lowered night temperatures and morning pick-up. NOW better than ever with the Thermostat Magic of TM. "Avoilable in a few weeks.





TM Comfort Time-O-Stat TM Comfort Acratherm

For lowered night temperatures. Set the dial for the morning pick up time you select—wake up in a comfortably warm house. The Time-O-Stat now assures pin point control through the Thermostat Magic of TM.

The finest thermontat of its type in the world. Featuring the easy -to -read dial adjustment, precision control—and NOW, Thermostat Magic with Honeywell TM.

The heating element

TM keeps the heat coming in regulated portions

188888 7

TM furnishes the required heat by properly regulating the length of terms operations in escardance with authors weather conditions—langer in cold and shorter in mild weather, Comfort always?

long and irregular burner operations permit up and down tengeratures—after rooms to get too fail or too cold for confert. The serving temperatures course sensetions of death and delfi. Exemplant I

Honeywell

FIRST IN CONTROLS





How to Make a Home

It's easy to bring nature right into the home with Ceco Picture Windows of Steel to make each room truly live. There's movement in the murals of the vibrant outdoors framed by these handsome window creations. Distant views, ever changing with the mood of the hours, bring relaxing thoughts and a sense of better living. All this is possible because there's less interruption of vision. The eye is drawn easily to the outside world of motion—barriers are minimized due to slender frames and muntins. And to have Ceco Steel Windows is to know truly sound value. They're engineered to

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In construction products CECO ENGINEERING



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up to 100%





Easy to wesh from incide



from inside

Come alive ...

provide the tightest weatherseal ever-with extra strength built in-sections are 11/6 inches deep. Yes, when you build with Ceco Steel Windows, you know you've used the very best-you're sure of economy too-you're modern as tomorrow.

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makes the big difference

SCHLAGE'

Entrance Door Distinction

created by

Schlage "long backset"

Use of impressive, large escutcheons is made possible by the Schlage "long backset." Here is a new and notable design factor for dramatic treatment of flush panel doors.

Schlage "long backset" locks are easy to install — have the dependable Schlage mechanism — proved by more than a quarter century in use.

Do you have the new Schlage brochure illustrating "long backset" locks and designs? You may have your copy by sending for Booklet No. AB-630.

For Flush Panel Doors

The distinctive Schlage Saturn design lock—set off by the 5" Backset—and supplemented by the beautiful Riviera escutcheon.

SCHLAGE

SCHLAGE LOCK COMPANY

BAYSHORE BLVD., SAN FRANCISCO EMPIRE STATE BLDG., NEW YORK

SCHLAGE . . . FIRST NAME IN CYLINDRICAL LOCKS



At left: Here's the Cape Cod heuse where ordinary reefing nells were unintentionally missed with Mess "Einsted" nells. Shingles became lease and retten only where the ordinary nells had wasthered. "Einsted" nells were still rust-free, holding shingles tight.



As laft: Salt-haden Cape Cad weathering did till to ordinary shingle solls (Actual photo.)



It Took A BUILDER'S ACCIDENT To Make This Nail Test

The setting was perfect for a nail comparison test: A Cape Cod home built in Barnstable County, right where salt air weathering would "tell" on ordinary nails. But it took an accident on the builder's part, an unintentional mixup of ordinary roofing nails with Maze "Zinclad" nails, preferred by the builder, to prove "Zinclad" superiority.

Eight years later, shingles on one portion of the roof went bad. Examination proved that the loose and rotten shingles had been laid with ordinary nails which rusted. The remaining

Dipped in

shingles, still held perfectly tight, had been laid with "Zinclad" nails.

No test planned in advance could have more definitely convinced the building trade of the advantage of weather-proof nails (actually dipped in molten zinc). According to hundreds of "inuse" tests made by the W. H. Maze Co., "Zinclad" nail manufacturer, the heavier zinc coating from the hot-dipped process brings much longer life to the nail, and to the project on which the nail is used.



Customers readily identify Mass "Eincled" neil cortons which bear the stomp "Not Disead."

WEATHER-PROOF NAILS FOR BIGGER SALES! IF THEY'RE MAZE "ZINCLAD," THEY'RE HOTDIPPED FOR A HEAVIER COATING, LONGER LIFE The difference is in WEATHER-PROOF WEAR! Maze "Zincled" nails are hot-dipped in pure molten zinc for a much heavier coating than usual galvanized nails. You pay just a few cents more for a LOT MORE in nail life, weather-resistance, no discoloration in the years ahead. Every type: Roofing, shingle, spiral, butt, asphalt, siding, common, cribber.

Tinclad.

OTHER MAZE MADE NAILS: Load heed, pollet, bronze and stainless steel asbestos fees, galvanized rucling, pointed asphair siding, supper, strew, ring shook, and load head roofing fatteners.

See your dealer, or write for semples, litera-

W. H. MAZE COMPANY

fure.



Ten Years Ago

apolis-the first commercial use of Atlas Duraplastic air-entraining consent. Radly scaled background section was made with regular coment. Foreground concrete was filled at the same time with Duraphastic. Here are both sections, photographed ten years later, after ten severe winters, heavy applications of de-icing salts and many freezing-thawing cycles-convinc ing proof of Duraplastic concrete's lasting durability. Longitudinal structural crack shows some raveling. Note perfect transverse joint.





Send for new free booklet, "A Decade of Duri Air-Entraining Coment." Write to Universal Atlas Cement Company (United States Steel Corporation Subsidiary), Chrysler Bldg., New York 17, N. Y.

for extra durability ... modern structures are built with ATLAS DURAPLASTIC

That first test paving began a new era in concrete construction. As successful installations with Atlas Duraplastic have multiplied, so have the number of engineers and contractors who rely on its extra durability and improved performance for structural work. An outstanding example is this new apartment building, designed for simple beauty, constructed with Duraplastic by the most modern, economical methods.

Over the last ten years, Duraplastic's advantages have been applied to all types of mass and structural concrete-for foundations, walls, columns, and floors. It's ideal for slip-form, gunite, stucco and similar uses.

With Duraplastic, less mixing water is needed for a given alump. The resulting mix is more plastic, more workable, more uniform and more cohesive. It's easy to place and finish. Water-gain and segregation are reduced. Surface appearance is improved and has higher resistance to the effects of weather-exposure.

For structural concrete needs of today and tomorrow, Duraplastic offers better concrete at no extra cost. It provides the precise amount of air-entraining agent interground with the cement for satisfactory field performance, It complies with ASTM and Federal Specifications, sells at the same price as regular cement. and calls for no unusual changes in procedure,

OFFICES: Albany, Birmingham, Boston, Chicago, Dayton, Kansas City, neapalis, New York, Philadelphia, Pittsburgh, St. Louis, Waca.

BETTER CONCRETE AT NO EXT



THE THEATRE GUILD ON THE AIR" - Sponsored by U. S. Steel Subsidiaries - Sunday Evenings - NBC Network

Not a penny extra for
these extra quality features...

of Russwin tubular locks and latches

Nothing extra on the price tag but a lot extra inside these Russwin tubular locks and latches . . . 7 extra features that save you money and give the owner more for his money. Easy to install, reversible for any hand of door. Exclusive Russwin all-steel rack and pinion latch stays smooth, trouble-free for life. See the complete line at your nearby Russwin dealer's. Russell & Erwin Division, The American Hardware Corporation, New Britain, Connecticut.

RUSSWIN dealers always have the edge...





SISALATION (Reinforced, Waterproof, Reflective Insulation) plus SISALKRAFT (Reinforced, Waterproof, Protective Sheathing Paper) combine the advantages of insulation, vapor-barrier and weather-protection at very lowest cost. They help stop penetration of harmful moisture-vapor into walls from inside, while also stopping passage of moisture and wind from outside. (Meets FHA Vapor-Barrier Requirements, Class A, Federal Specifications UU-P-47).

In addition, Stratation, bowed in between study, provides two insulating air spaces, plus its reflective insulating surfaces, to help keep homes warmer in winter and noticeably cooler in summer. Heavily reinforced by cross-laid sisal fibres of steel-like strength, Stsalation and Stsalkhaft both remain permanently and effectively in place, for the life of the building. Here is dependable,

quality construction with real economy!



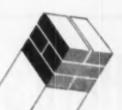
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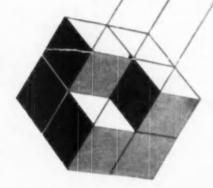
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the symbol that led a crusade in your industry



Until 1943 modular coordination was merely a fine idea. It had no real bucking in the building industry.

Then SCPI—the first industry to recognize the great potential of modular coordination and support it on an industry-wide basis—announced that brick and tile would be manufactured in units of the four-inch module.

The symbol you see here dramatized this announcement and gave new meaning and great prestige to modular coordination.

Today other products are following this lead. Building materials, home furnishings, decorating and other businesses allied to the creation of a building have responded by making their products also available in modular sizes.

The result-more building, better building, faster building-at greatly reduced costs.

We can be of real help to you when you want to plan or build modular. Your regional SCPI office is an authority on modular coordination and on every use of brick and tile. We'll be pleased to have you call on us at any time.

NEW SCPI DIRECTORY: Write to your regional SCPI office for this handy reference source. Gives you names and addresses of SCPI member companies, types of brick and tile each makes, and other valuable information for users of Structural Clay Products.

12 regional offices to help you — Structural Clay Products Institute New Haven 10, Conn., 341 State St. New York 17, N. Y.

1949 Grand Central Terminal,

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Pittsburgh 22, Pa.

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55 New Montgomery Street.

Seattle 1, Wash., Central Building.

Clay Products Association of the Southwest

Austin, Texas, Littlefield Building.

Oklahoma City, Okla.

First National Building.

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STRUCTURAL CLAY PRODUCTS INSTITUTE

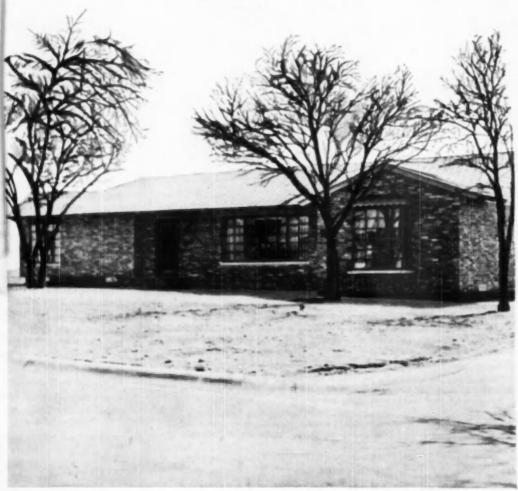
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1 Pa . T1 T1/ T4

Here's a way to give your clients

at little or <u>no extra cost!</u>



finest *all-Year* air conditioning

These simple economies can offset its cost—

Many of the customary features in a home no longer have functional value when All-Year Air Conditioning is included . . . such things as porches, fire-places, screens, etc. So in your preliminary planning you leave them out. This way you'll generally have enough to make up the cost of the Servel system. And clients feel they're making a morvelous exchange. For while the things that are omitted provide comfort for only portions of the year, Servel provides them with ideal comfort oil year.





NO PORCH



NO ATTIC FAN



Tors in new-home comforts today is All-Year Air Conditioning. Year round, the air is healthfully conditioned all through the house. Year round, the humidity is carefully controlled to eliminate stickiness in summertime and the drying-out tendencies of winter. Year round, the air is filtered clean—free of dust, dirt and pollen. Bracing in summer. Cosy in winter. The flick of a finger brings instant results. And by making the decision to include Servel All-Year Air Conditioning early in the planning stages, you can give your clients this ultimate in comfort at little or no extra cost.

Recent studies indicate that the additional expense of the All-Year Air Conditioner—over and above a conventional heating plant—can be offset by eliminating some of the usual features in a house. For instance, a house designed for All-Year Air Conditioning needs no porch, no fire-place, and no attic fan. Outside doors and windows may be kept closed; in fact, in many cases the glass may be fixed which permits the use of a simple wood frame. Therefore screens are not needed. And in most parts of the country, the total of these savings will enable you to include Servel's All-Year system at little or no extra cost.

The Servel All-Year Air Conditioner can be easily adapted to any size, type, style or shape of home your client wants. Ask your local Gas Company for all the particulars or write to Servel, Inc., 1006 Morton Avenue, Evansville, Indiana.

Servel

all-Year AIR CONDITIONER

For jobs that click with customers...





A MANTEL MIRROR catches and reflects all the color, charm and movement in a room. It actually makes the room look larger, brighter. And a Carrara Glass hearth and mantel facing adds a touch of distinction. Available in ten attractive volors, Carrara harmonizes with practically any color scheme. It's an everlasting material, whose polished surface is easily kept bright and shining.

WHAT A DIFFERENCE Twindow makes! Notice how the Twindow unit at the left gives clear vision. There's no fogging or condensation. On the other hand, single pane at right has an key formation, indicating the high heat loss incident to this type of window. This is proof of the forthright advantages of Twindow. Shortly after this photograph was taken, another Twindow unit was installed to replace the single-pane window. Architect: H. S. Starin, Duluth, Minn.

HERE'S A CUTAWAY VIEW of a Twindow unit, constructed with two panes of Pittsburgh Plate Glass. The hermetically-sealed air space between the panes provides effective insulation which minimizes downdrafts, cuts heat losses through windows, reduces condensation. When three or more panes are used, insulation is even more efficient. 45 standard picture window sizes are available, adaptable either for wood or steel sash.





Glass can help you!

YOU GIVE YOUR HOMES added sales appeal when you include a few courses of PC Glass Blocks. In the kitchen, for instance, they look smart and brighten up work surfaces and dark corners. PC Glass Blocks guard privacy, too. They reduce heat losses, exclude unwanted views.

Below

MERCHANTS APPRECIATE the greater sales-winning ability of "open vision" store fronts. For these large, unobstructed expanses of glass make the entire store interior a giant, magnetic display, attracting more passers-by and pulling them inside. Your customers know that Pittsburgh Glass and Pittco Store Front Metal are unexcelled for store modernization work. So, when you're bidding on a job, tell them that you're osing Pittsburgh Products. It will make your selling task easier. Arclutect: Myrke E. Smith, South Bend, Indiana.





BUILD IT BETTER WITH-

Pittsburgh Glass



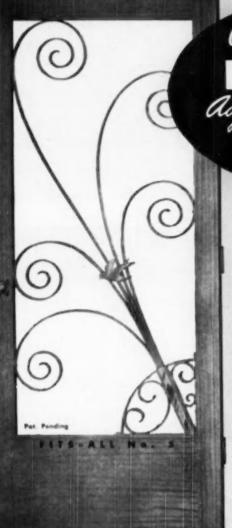


PITTSBURGH PLATE GLASS COMPANY

JUNE 1950



Mack says ... You'll open the FITS-ALL adjustable



Nationally Advertised



We tell the millions of readers in these leading national magazines to buy our products from you. Order today and keep well supplied!

Our Newest Alacrome FITS-ALL No.5 Adjustable Screen Door GRILLE

The most beautiful, ornamental Fits-All Grille of them all! Its gracefully designed scrolls insure a wide sales appeal. Also fully adjustable for nearly all standard-size screen doors. Made of Alacrome metal with a permanent, silvery-satin finish that will not rust or tarnish. Note the ingenious patented holder in the lower right corner of the grille as installed on the door to the left. It permits easy adjustment of the scrolls to fit the door while being installed. Each grille packed in individual, attractive, fully illustrated display carton. We're sure this new grille will soon lead the field, so order your stock right away!



IDEAL FOR COMBINATION SCREEN-STORM DOORS

Our new FITS-ALL No. 5
Screen Door Grille in fully
adjustable for many styles of
screen doors. For example,
somewhat is the screen
to complete the screen
to com

COLDRFUL, SALES-MAKING DISPLAY CARTON

Each grille is individually pecked in this eye-extching, colorful display carton with complete instructions for installing and suggestions for arranging scrolls.



door to new sales with

SCREEN DOOR GRILLES

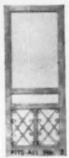
THEY'RE PRACTICAL, POPULAR and PROFITABLE!

With the addition of the beautiful new FITS-ALL No. 5 our line of Fits-All Grilles is more complete, more eye-appealing than ever before! Now, your customers have an even wider choice of these attractive grilles.

Each one is fully adjustable to standard-size screen doors! Easily installed. Every Fits-All

Grille is artistically designed and made of Alacrome metal with a beautiful silvery-actin finish that won't rust or tarnish.

You'll want to have a complete selection of all 5 styles on display because when your customers see 'em, they'll want to buy 'em — so stock up NOW'



FITS-ALL NO. 1 -> STANDARD GRILLE

ADJUSTABLE TO DOORS AND WINDOWS

This attractive grille will fit nearly any door. Its scissor-like, accordion action permits easy adjusting from 18" to 37" between stiles. Also used as a window guard to keep prowhers out . . and to keep little children from falling out window. Packed 12 to carton-ecrews furnished.

◆ FITS-ALL NO. 2 — Comes in pairs to
fit the lower panels of doors with
divided sections as illustrated. Fits
doors from 30" to 36" in width. Also
packed 12 to a carton.



FITS-ALL NO. FS

A new, graceful full-size grille. Two top bars are fleaible to allow easy fitting to door. Packed 6 to a carton.



A sturdy, attractive grille that anyone can install. Furnished in black enamel finish in 3 sizes to fit doors from 30".32", 36" and 42".



Nu-WAY PUSH GRILLE — An easy companion sale for screen door grilles. Fits above grille as shown at left. Made for 32" and 36" doors—packed 12 to carton.







Your order will be shipped same day received!

MACKLANBURG-DUNCAN CO.

OKLAHOMA CITY 1, OKLAHOMA



Quiet houses sell faster

When you can tell prospects that your houses have built-in quiet, you have a selling feature that arouses immediate interest. You can provide this feature with Armstrong's Cushiontone, a nationally known acoustical material now sold through lumber dealers.

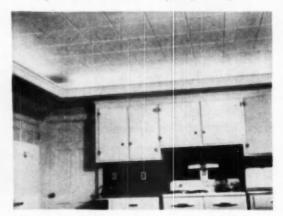
Cushiontone is a perforated fiberboard acoustical tile made from the same raw material as Armstrong's Temlok. It has a smooth, white painted finish on both the face and beveled edges. In kitchens, basement playrooms, hallways, and other areas in the home, Cushiontone solves the annoying problem of noise and also serves as a practical interior finish.

Ceilings of Armstrong's Cushiontone are economical to install. In new work, plastering can be omitted, as well as papering or painting. In remodeling, Cushiontone can usually be applied right over the old ceiling surface.

You can profit now on the new popularity of noise-quieting for homes. Get full details about Cushiontone from your Armstrong lumber dealer or write to Armstrong Cork Company, 1606 Stevens Street, Lancaster, Pa.



Cushiontone ceilings stop noise in basement playrooms. A party here can be lively without being too noisy. Cushiontone absorbs up to 75% of all sound that strikes its perforated surface. Its attractive finish is washable and can be repainted without loss of noise-quieting efficiency.



In kitchens, where housewives spend much of their time, acoustical ceilings are especially practical. Armstrong's Cushiontone subdues the clatter of dishes and the noise of electrical appliances. In addition, its smooth, white surface affords good light reflection, without causing glare.

Any carpenter can install Cushiontone







by cementing

Over bare joists, Cushiontone can be nailed to furring strips spaced 12" on centers. Over smooth plaster, concrete, or gypsum lath, it can be cemented in place with Armstrong's Acoustic Cement. Complete directions for installing Cushiontone are packed with each carton of the material.

Armstrong's Building Materials

TEMLOK . INSULATING WOOL . MONOWALL . . HARDBOARDS . CUSHIONTONE

Letters to the Editor

Garage Cupoles

Sir: For months now, I have been watching each copy to see if you will include a detailed drawing of the now very popular cupola which you see on the roof of the double garage-like Walter Anicka would draw. I mean something in the right size and proportion for the house in the \$12,000 to \$15,000 class. Thru this part of the state they put a weather vane on top of it. One retired carpenter I know of makes them and sells them to install on an already completed house, fitting it to the slope of the roof. One man said to us-referring to the one on his new home- "that darned thing cost me over \$100."

I read with interest the house plan contest which you have conducted. The plans were good in some respects but too visionary and not down to earth enough for the middle income family to bui'd and live in. I have often thought that a contest of plans sent in by housewives, who have lived with children in a home for, say, ten years, would yield more valuable and practical ideas of just what is needed as to size and storage spaces and laundry locations, working and eating areas, etc. A woman who works in the home knows better what is needed than a man or the young women who are studying architecture in a school. Maybe the housewife's drawing would not be as professional as those in the book -but the idea would be there.

Zoa Pixler, Worthington, Ohio

. . . .

....

Editor's Note: Watch for the better detail plate and other garage construction and design information in our August issue.

Rammed Earth

Sir: For approximately the last twenty years I have been a subscriber to your instructive and entertaining magazine and can speak in only the highest terms of its merits in so many ways, especially to one interested in building, etc. On page 212 of April 1950 issue there is a letter from J. H. Cuddeford, North Vancouver, Canada, asking about "rammed earth houses" and I would like to tell you we have a few here built by S. O. Brune who I believe lives in one on St. Anne's Rd., St. Vital. It has been built about 12 to 13 years now and is still very good. I know he compacted the special textured earth or clay and made a very solid home, ideal for the country as it is so fireproof; also the labor could be used profitably at that time. But since the war, laborers' wages advanced to such a high level it made it prohibitive to construct at a moderate figure and then as the second world war was upon us operations were not carried on although a few were privately built. I would like to get all possible information about rammel earth houses and will be looking forward eagerly for same.

F. D. Kernahan, Winnipeg, Manitoha, Canada

Editor's Note: For story on rammed earth houses see page 182 in May issue.

Distribution Channels

Sir: Your editorial on "Distribution Channels" in the March issue is very good. However, we do take one exception to it.

You set up a premise and then answer it by saying. "Thus, the only conclusion that can be reached... is that they have failed to keep pace with the development, etc."

We contend there are two conclusions, the one you have stated and another that has often been discussed by our industry.

This is a matter of accounting. We just do not believe that they put their charges where they belong. We would like to give you a personal example: A house was to be built next door to our own; of centre, we were anxious to sell the lumber on this job but in spite of all our figures, the contractor bought a carload lot of juist, sheathing, 2x4's, artic floor, and sulfdoor. The price per thousand was a number of dollars under our price of course, and the builder tried to contend be saved that difference. But did he ¹ Certainly out.

In the first place, he had to pay the railroad the feeight before he opened the car. Next, he hired a truck and hauled it over and unloaded it on the lot, and he did not have dump trucks either. Then he had to pay for the balance of the car—less the freight. If the items did not come out exactly right, he had to get his shorts from the local yard and if he was over, he had to have some place to store the material.

Now he sets to work to build the (Continued on page 180)

POROUS MASONRY STAYS TIGHT WITH KAY-TITE



FOR DRY BASEMENTS USE



Available in 50 lb. drums White and 9 colors. Write

KAY-TITE

Bex 550 West Orange, New Jersey



Top performance for tough jobs!

Chevrolet P.L Truck performance consists of many things. There is Chevrolet design—brilliant and functional—design with a purpose. There is Chevrolet construction—sturdy and dependable—for lasting usefulness.

And there is Chevrolet power—power to deliver the goods more power than Chevrolet trucks ever had before. Two great valve-in-head engines—the Load-Master 105 h.p. and the Thrift-Master 92 h.p.—make these the most powerful Chevrolet trucks ever built.

These new P-L models are far ahead in features, too; yet they cost surprisingly little to buy, to operate, to maintain. And that adds up to value—the kind of outstanding value that year after year makes Chevrolet America's fastest selling truck.

CHEVROLET MOTOR DIVISION, General Motors Carporation, DETROIT 2, MICH.

LEADING WITH ALL THESE PLUS FEATURES:

TWO GREAT VALVE-IN-HEAD: ENGINES: the New 105-h.p. Load-Master and the Improved 92-h.p. Thrift-Master—to give you greater power per gallon, lower cost par load • THE NEW POWER-JET CARBURETOR: smoother, quicker acceleration response • DIA-PHRAGM SPRING CLUTCH for easy action engagement • SYNCHROMESH TRANSMISSIONS for fast, smooth shifting • HYPOID REAR AXLES—5 times more durable than spiral bevel type • DOUBLE-ARTICULATED BRAKES—for complete driver control • WIDE-BASE WHEELS for increased tire mileage • ADVANCE-DESIGN STYLING with the "Cab that Breathes" • BALL-TYPE STEERING for easier handling • UNIT-DESIGN BODIES—precision built.

CHEVROLET

P*L*
ADVANCE-DESIGN TRUCKS

Popularity Leaders

Chevrolet trucks outsell all others. In every pastwar year truck users have bought more Chevrolets than any other make—proof of the owner satisfaction they have earned throughout the years.

Performance Leaders

The new Chevrolet P*L trucks give you high pulling power over a wide range of usable road speeds—and on the straightaway, high acceleration to cut down total trip time.

Payload Leaders The rugged construction and all-around economy of Chevrolet P*L trucks cut operating and repair costs—let you deliver the goods with real reductions in cost per fon per mile.

Price Leaders From low selling price to high resale value, you're money ahead with Chevrolet trucks. Chevrolet's rock-bottom initial cost—outstandingly low cost of operation and upkeep—and high trade-in value, all add up to the lowest price for you.



From House Beautiful

BETTER your home . . . better your LIVING

A PREVIEW
OF THE SALES BUILDING
OPPORTUNITIES TO BE
FOUND IN
THE JULY ISSUE OF
HOUSE BEAUTIFUL
REACHING YOUR BEST
PROSPECTS ON OR ABOUT
JUNE 20th

ADVER-TIES

FOR EASIER, MORE PROFITABLE SALES TIE-IN YOUR FORTHCOMING ACTIVITIES WITH THESE FAMOUS NAMES FEATURED IN THE ADVERTISING PAGES OF JULY MOUSE BEAUTIFUL MAGAZINE

INSULATION

1. HOMASOTE DRY WALL CONSTRUCTION HOMASOTE CO.

SURFACING MATERIALS

A. WALLS

- 2. MISSISSIPPI STRUCTURAL GLASS MISSISSIPPI GLASS CO.
- 3. VITROLITE GLASS PANELING
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DAVID E. KENNEDY, INC.

PAINTS

S. RAMUC FOR POOLS

AWNINGS

6. COOL-RAY ALL-WEATHER ALUMINUM AWNINGS

COOL RAY METAL AWNING CO

COOL RAY the improved, all weather aluminum anning starts premaring program with July House Beauchids. The type sentilation, stardy, suspension type construction makes Cool Ray stand out for soles opposed to home owners. Curtam colors, in solid or patterned design swall out for soles opposed to home owners curtam colors, in solid or patterned design swall oble. Also smart initials, Ray devidenthip in your sammunity and more information, write today.

SANITARY EQUIPMENT

A PLUMBING

7. CHURCH SEATS

C. F. CHURCH MFG. CO. (Continued on next page)

JUNE 1950

CLIMATE CONTROL:

PAST & PRESENT

BEST OF EACH COMBINED IN HOUSE FOR GULF COAST

The sixth of the series of regional climate studies, appearing in July House Beautiful, will furnish residents of the gulf coast, as well as other parts of the country, with enough selling points on climate-wise living to convince many of them that their present homes are inadequate. Study this New Orleans

house, incorporating principles developed by House Beautiful's Climate Control Project, which emphasizes construction flexibility. It is carefully planned to take advantage of prevailing summer winds, permit



a maximum of cold weather sunlight and allow pleasant livability during torrential rains.

Because the gulf coast climate has many characteristics in common with other sections of the country. all architects, builders and building supply dealers will find the features of this house of assistance in solving design and construction problems . . . and selling their services to prospective consumers. Every month, more and more home-owners are becoming 'climate conscious" because of the informative editorials House Beautitul is publishing regularly on Climate Control. And the architect and builder who adapt its principles to their own local conditions will be thuse who win their business.

And as an extra aid in winning that business, technical data on the gulf states region, as well as the five preceding areas, is available to the building trades through the cooperation of the American Institute of Architects. It can be obtained for 50¢ from Administrator, House Beautiful's Climate Control Project, 572 Madison Avenue, New York 22, N. Y.

PACE-SETTER

\$25,000 COAST HOME OFFERS NEW SALES TOOL TO BUILDERS

The second of House Beautiful's three pace-setter houses for 1950 is graphically presented in the forth-coming July issue. Modestly priced at \$25,000, it offers livability that is seldom found in houses twice its price and planning ideas that every member of the building trades can use to good advantage.

Designed by Marcus Stedman and built by the David Hohannon Organization on an average-sized lot, this house has the looks, privacy, comfort and amenities of an estate. And even though it has been adapted primarily to the prevailing conditions of a California climate, its fundamental principles are universal enough to be utilized as sensible

(Continued on next page)

RIGHT FROM HOUSE BEAUTIFUL

MORE ABOUT

PACE-SETTER

solutions to climatic problems in almost every other section of the country as well.

The extraordinary livability of the July pace-setter house is made posaible by its emphasis on House Beautiful's three big building ideas of 1950. Sunny, wind-free outdoor living areas are available from early Spring until late Fall because of the attention paid to regional climate control in placing the house on its lot. The emerging American Style is characterized by its easy-going, easyto-maintain appearance. Absolute privacy from neighbors and the street are obtained by the use of strategic fences and plantings.

11. ILGBUALAIRE PORTABLE WINDOW FAN

ILG ELECTRIC VENTILATING CO. When you own an lightualizing doubtic purpose for and one of those terrife; summer heat weves strike, you can air looks and relate in the shock-tree comfort of your own home. Since under blankers while others swelter. Your room temperature will drop as much as 20° with ILG fans.

12. OASIS AIR DRIER

THE ESCO MANUFACTURING COMPANY New CASTS AIR DRIER reduces homidity, re-moves mainten up to 3 gallons a day from the air by means of electric refrigeration. Simply plug into any AC quiflet. Watch the missisture disappear from any closed area up to 10,000 tubic feet. Sells for \$148.75 including 5 year feature, waterships.

- 13. SNO-BREEZE AIR COOLER FANS PALMER MPG. CO.
- 14. TORRINGTON MOVING AIR UNITS BOOKLET TORRINGTON MFG. CO.
- 15. VENT-A-HOOD KITCHEN VENTILATOR VENT-A-HOOD COMPANY

Vert-A-root COMPANY
Vert-A-Rood instantly removes cooking steam, grease supers, olders and heat a without inter-raining with unit-canditioning or heating systems. Windows, walls, woodwork, furniture, returning trans, steam, new appearance. Extended life of incorreling plus sovings on cleaning bills for rujs, droperies and furnishings more than pay for a Vert-A-Rood, Information and Interniture.

AB JUL

MORE

ADVER-TIES

- B. LUSTERTONE SINKS ELEAY MFG. CO.
- " NO DRIF TAPE
- J. W. MORTELL CO.
 - B. GARBAGE DISPOSERS
- 9. REPUBLIC DUO-WAY DISPOSAL UNIT AUTOGAS COMPANY

HEATING, VENTILATING, AIR-CONDITIONING

10. PRIGIDAIRS ELECTRIC DEHUMIDIFIER FRIGIDAIRE DIVISION, GENERAL MOTORS CORP.

Buildars use the onsizing Frigidaire Electri-Dehomidifier to out drying time for point u-players eliment in half. Home owners use it to arretest storage resent, workshops, gome rooms, it has scores of profibile louisness applica-tions. If has scores of profibile louisness applica-tions, If y portable and easy to install a phys-riant, If y portables and easy to install a phys-riant, If y portables and easy to install a phys-riant. Frequisitions of the physical physical and tradder. Prigithers Div., General Molors Carp., Duyton I, Ohio,

FREE

House Beautiful display aids featuring the advertisements of many of these

manufacturers can be had without charge

Circle the numbers below which appear beside the advertisements you wish mounted, fill in your name and mailing address and mail coupon to: Merchandising Division, House Beautiful Magazine, 572 Madison Avenue, New York 22, N. Y.

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14	15	16	17	18	19	20
21	22	23	24	25		

NAME **ADDRESS** CITY ZONE STATE 14. WILLIAMS OIL-O-MATIC

WILLIAMS DILOMATIC DIV. EUREKA-WILLIAMS CORP.

Which burner is best? "Compare—then decide!" says Williams Oil O.Maria, Oil O.Maria's condid "Buyer's guide" booklet, "There is a BIG Difseys Williams Oil-O-Marke, Oil-O-Marke's cass "Keyer's guide' blooklet. Thore is a BIG D ference in Oil Burners' shows all types in for right ransposies. Oil-O-Marke burns ANT dom fit field all, including the new hatter cates) oils. White Williams, Oil-O-Marke Dir. Even Williams, Corporation, Boomington, Illinois.

MAJOR APPLIANCES

17. PHILCO NOME PREEZER PHILCO CORP.

KITCHEN CABINETS

18. COPPES NAPANEE CUSTOM BUILT KITCHENS COPPES. INC.

WIRING & LIGHTING

19 CUTLER-HAMMER MULTI-APTAKER CUTLER HAMMER, INC.

OTHER STRUCTURAL MATERIALS

20. MARBLE FOR THE HOME

MARBLE INSTITUTE OF AMERICA

mARBIC INSTITUTE OF AMERICA.

A new bapisher "Mortile For The Hone" is mode ovalidate for free paraumer distribution by the Mustile Institute of America, Inc., 108 Foreter Avenue, Mesunt Vernoe, N. Y. This captiously illustrated booklet with pages in full color is part of a new companying by the Marshie industry intereded to keep pass with a revived interest in marting for the house.

FENCES

- 21. HABITANT RUSTIC WOOD FENCES HABITANT SHOPS, INC.
- 22. RUSTICRAFT POST & RAIL FENCE RUSTICRAFT FENCE COMPANY

GARDEN EQUIPMENT & ACCESSORIES

23. AVON SPEINKLER

DIVISION OF GENERAL SCREW MACHINE PRODUCTS, INC.

The Avon line of laws sprinklers rawers of sprinkling requirements. The Charillating type is suitable for losing across of 1500 square feet of more. The rotury type for smaller arous and the worthly flower Irrigator is ideal for guidens hav-ing tall flower. Made by General Surve Moulting to the court of the court

- " DONLEY OUTDOOR FIREPLACE UNITS THE DONLEY BROS. COMPANY
- MAJESTIC OUTDOOR FIREPLACE UNIT THE MAJESTIC COMPANY

A feat moving, profitable item for Spring and Summer sales. An utilimetal durable unit ground which purchases builds fireglace of own choice of material and design. Cast iron for grates and justifies for sharoost or wood. Offered in four sizes and types, economically priced free dis-play saids, multi-and other sales-promotions

- PIONEER ELECTRIC POWER MOWERS LOUISVILLE ELECTRIC MFG. CO.
- 24. SUNBEAM RAIN-KING SPRINKLER SUNBEAM CORP.

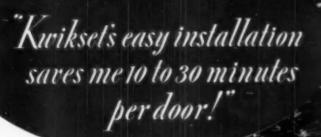
Set it to sprinkle 5 to 50 feet automatically. Heres convenience your rustomers have always worked in upon always and syrry of a fun at a size. Speed of the revolving arms theaks up the sorary—provides a raintike shawer that a best fast all lawns.

LAWN CARE PRODUCTS

25. SCUTL CRABGRASS ELIMINATOR

O. M. SCOTT & SONS COMPANY

SCUTL is dry compound to sofely "scuttle" crati-gross is being currently introduced to larve con-clinate home sweets by C. M. Sopt 8. Sons Ca., Marrisville, Ohio. Easy to apply without mixing gr hosting eith sotroyer, SCUTL is broadcast from hardy shaker loss or with spreader. Parkinged in the distinctive Scott style. 400 sq. ft. -1 1,250 sq. ft.-51 95, 5,500 sq. ft. beg-84.85



Builder's Time Studies Show that Kwikset Locks are the World's Fastest and Easiest Locks to Install!*

More and more builders all over America are recognizing the cost-suring features of Kwikset locks. They've found that Kwikset locks save them money two ways. First, Kwikset locks cost less to buy. Second. Kwikset locks cost less to install. Typical of the enthusiastic acceptance of Kwikset's simplified, time-saving installation is this unsolicited statement by a large builder of F.H.A. insured tract housing: "I make it a point to buy Kwikset for every door of every house I. build. We've made detailed time studies of the length of time to install all popular residential locks and have found that Kwikset saves our men 10 to 50 minutes per door on installation time. The ease of installation coupled with low cost assures our continued use of Kwakset locks."

Compare These Kwikset Installation Features With Any Other Residential Lock

Kwikser's tubular design permits simple,
 2-bule installation—eliminates mortising.

Kwikset's unique installation jig assures exact right angle holes—speeds perfect installation

 Kwikset's cylinder is quickly and easily reversed on the job for installation on left- or right-hand, inswinging or outswinging doors.

 Kwikset's novel construction automatically compensates for different door thicknesses – saves installation time

Combine these time-saving installation features with Kwikset's striking beauty, high quality and low cost and there is little wonder why more and more builders say. "Kwikset locks save me money when I hay them ... save me money when I install them!"

*Name and address available upon request.

MANUFACTURED BY

KWIKSEL LOGKS, INC.

DISTRIBUTORS

Design for Living!



HIGH-QUALITY MORTAR MEANS FINE APPEARANCE — LOW-COST MAINTENANCE, TOO



Lone Star Cements cover the entire construction field: LONE STAR MASONRY CEMENT for quality mortar—LONE STAR PORTLAND CEMENT for quality concrete—"INCOR" 28-HOUR CEMENT for top-speed construction, winter economies—LONE STAR AIR-ENTRAINING CEMENT for highway work and other uses. The name LONE STAR assures the utmost in quality and uniformity.

*Box U.S.Pr. OR

GARDEN-TYPE apartments have caught the fancy of increasing thousands of families in a home-hungry nation—apartment homes like Great Neck Gardens, on Long Island's beautiful North Shore.

Construction has an eye to appearance and low-upkeep. Brick work is laid up with LONE STAR MASONRY CEMENT—providing the kind of dependable, high-quality mortar that means much to the mason who works with it... and to the builder and the owner, in fine appearance and expense-free service.

Look at a batch of this fine Masonry Mortar with a close and critical eye! See how rich, buttery and extra fat it is, when mixed with any good sand. Note its uniform texture, easy-spreading quality, sustained high yield. Retains water ... keeps thirsty brick or block from sucking water from the mortar. Remains plastic . . . beds units firmly . . . assures better bond. It all adds up to weather-resistant walls—no better guarantee of home comfort than this!

GREAT NECK GARDENS

217-21 Middle Neck Road, Great Neck, N.Y.

Owner: GREAT NECK PROJECT, INC., Jackson Heights, N.Y.

Architect: KLINE & HUNT, Great Neck, N.Y.

Lone Star Masonry Cement from:

NATIONAL BUILDERS SUPPLY CORPORATION, Glendale, N.Y.

Masonry Contractor: J. S. CONSTRUCTION CORP., Brooklyn, N.Y.

General Contractor: LUSTBADER COMPANY, INC.
Long Island City, N.Y.



LONE STAR CEMENT CORPORATION

Office: ALBANY - BETHLEHEM, PA. - BIRMINGHAM - BOSTON - CHICAGO - DALLAS - HUUSTON - INDIANAPOLIS - JACKSON, MISS.
KANSAS CITY, MO - NEW OHLEANS - NEW YORK - NORFOLK - PHILADELPHIA - ST., LOUIS - WASHINGTON, D. C.

LONE STAR CEMENT, WITH ITS SUBSIDIARIES, IS ONE OF THE WORLD'S LARGEST CEMENT PRODUCERS. IS MODERN MILLS, 27,500,000 BARRELS ANNUAL CAPACITY

in the Building Field

Home Building Records Shattered

F ENOUGH materials and labor are available starts of new homes this year can go to 1,500,000, 50 per cent above the million mark hit last year. Latest official reports of the Bureau of Labor Statistics show starts of 110,000 new nonfarm dwelling units during the month, an increase of 40,600 (59 per cent) over March 1949, the best homebuilding month in history. January, February and March bousing starts totaled 270,000, greater by 59 per cent than the first-quarter volume for 1949.

What happened? The building industry wonders after the January through June slump of last year. In an effort to find the answer American Builder made a survey of the Cleveland area.

Cleveland is famed as the one per cent city. The metropolitan area contains approximately one per cent of the population of the United States and it has one per cent or more of almost everything else. From 1941 through 1949, a total of 54.848 dwelling units were started in the Cleveland area— 1.1 per cent of all dwelling units started in the United States during the nurse year period.

In 1949 a total of 11,760 dwelling units were started—1.1 per cent of the 1,025,800 dwelling units started in the United States. 1949's all time record was exceeded in the first three months of 1950 when housing starts were up an amazing 187 per cent!

Every builder interviewed reported that he had already contracted for all the business that he could handle this year. One said that the demand was so great he could sell holes in the ground.

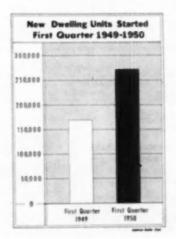
Pace setters in the Cleveland area are the several builders who are turning out quantities of houses in the \$8 -000 to \$15,000 class. One builder, who specializes in these homes, offers a 2bedroom house with a washer and dryer, a heater, shower over the bath-

A million and a half 1950 units loom as a possibility as 1st quarter starts exceed '49 by 59 per cent

tub and a modern kitchen for \$8,250. To G.I.'s the price is \$350 down and \$59 per month This builder could readily account for the boom in housing starts. He said, "We offer a house that the average man who makes \$60 a week can afford to buy—and these average men are trying to buy more than we can start." The average age of his customers is 25 years.

The best estimates on the selling price of new single-family houses in Cleveland show 40 per cent under \$10.000, 45 per cent sell for between \$10.000 and \$14,000 and 15 per cent for \$14,000 or over. However, a prediction was made that only 20 per cent will be under \$10,000 in 1950.

Most residential building is contract building by builders who build between 15 and 50 units per year.



Since there is a scarcity of improved lots, spot building is necessary. Some builders are building along streets that they themselves have improved. It was intimated that unions discourage builders who attempt to build far above the 100 mark.

Dwelling units in apartment structures in 1949 represented 21 per cent of the total starts; the national average was 23 per cent. A notable development is Cleveland's Parkway Gardens. One project contains 747 units and another 525 units in threestory structures. Rents are expected to range from \$60 monthly for tworoom suites to \$70 for three rooms. This project, started last fall, accounts for one half the apartment units started and 10 per cent of the total dwelling units started in the area.

Builders in the Cleveland area are optimistic about the future housing market—think that it will hold up for from three to five years. Although population has increased only 13 per cent since 1940, the number of families has increased 21 per cent.

These are the same percentage ratios by which the population and number of families in the United States have increased.

Mortgage money is in plentiful supply according to Cleveland buildera. The Housing Act of 1950, liberalizing mortgage terms, will be helpful in sustaining the market in Cleveland as elsewhere. The biggest loan that FHA will insure at 95 per cent of value, repayable over 30 years, has been increased from \$6,000 to \$9,500. Top interest rate on new FHA loans has been cut by 54 per cent to 454 per cent. The amount that VA will guarantee on its 4 per cent loans to veterans has been lifted from \$4,000 to \$7 .-500 and the terms raised from a top of 25 years to 30 years. Provision is made for the Federal government to loan directly to veterans for home purchases in some instances.

modular size

WOOD WINDOWS THAT SAVE BUILDING TIME AND COSTS!

Less cutting and trimming on the job . . . less waste . . . lower building cost! These are the reasons why it pays to insist on modular-size windows, sash and frames!

The 25 most popular sizes of 5 of the most popular designs shown on this page are manufactured on the 4-inch "module" or unit of measurement. All are available promptly. See your lumber dealer.

OPENING SIZES

(Note: Windows are made

shorter than window apen- ing sizes shown below)	
2-0×3-2 2-0×3-6 2-0×3-10 2-0×4-6 2-0×5-2	
9-4x3-9 2-4x3-6 2-4x3-10 2-4x4-3 3-4x4-4 2-4x4-10 2-4x5-2	
3-4x3-3 3-8x3-4 3-4x3-10 2-8x4-3 2-3x4-6 3-3x4-10 3-9x5-2	
3-0x3-2 3-0x3-0 3-0x3-10 3-0x4-4	

GLASS SIZES-1%" CHECK RAIL WINDOWS

l wa Lught	Four Light Hugh	Top Person light Wide	Top Six	Testes
20+14	20x 7%	4 61/5×16	Light 6	Light.
30x 18 30x 20 30x 24 20x 28	30n 8 % 20n 9 % 30n 1 1 % 30n 1 3 %	8/5=18 6/5=20 8/5=24 6/5=28	6/12 0 6/12 0 6/12 10 6/12 12 6/12 14	61/5x 6 61/5x 9 62/5x16 63/5x12 63/5x12
34a 16 34a 16 34a 20 34a 23 34a 24 24a 26	34x 714 34x 814 24x 916 24x 1016 24x 1116 24x 1216 24x 1216	7 lys 16 7 lys 16 7 lys 20 7 lys 20 7 lys 22 7 lys 24 7 lys 26 7 lys 26	71 Spc 4 71 Spc 9 71 Spc 10 71 Spc 11 71 Spc 12 71 Spc 13 71 Spc 14	0 a 9 0 a 10 0 a 11 0 a 12 0 a 13 0 a 14
30a 16 28a 16 28a 20 28a 23 28a 23 28a 24 28a 26 28a 26	28n 7 % 28n 8 % 28n 9 % 28n 10 % 28n 11 % 28n 12 % 28n 12 %	9 to 16 9 to 18 9 to 20 9 to 22 9 to 24 9 to 26 9 to 20	9 tun 8 9 tun 9 9 tun 10 9 tun 11 9 tun 12 9 tun 12 9 tun 13	9 he10 9 he12 9 he13 9 he14
		Top Foor Light Wido	Top Eight Light Four Wide	Sixteen Light
33x14 33x14 33x20 33x24	32a 7% 32a 8% 32a 9% 32a 11%	7 han 16 7 han 16 7 han 20 7 han 24	7 Nax 8 7 Nax 9 7 Nax 10 7 Nax 10	7 had 6 7 had 9 2 had 10 2 had 12
36x30 36x34	36x 9% 36x11%	8 Nac 20 8 Nac 24	8 15x410 8 15x12	8176x 8 8176x12

For additional data, see our catalog in Sweet's Builders' File

POPULAR DESIGNS OF MODULAR-SIZE WOOD WINDOWS

3-4x3-10 3-4x4-4

Made of ponderosa pine, these modu-lar-size windows have the natural insulating advantages that wood so handsomely provides. They hold paint or other finishes lastingly . . . discour-

age condensation. They are available toxic preservative treated at the factory for extra resistance where stain-ing, decay, insect attack or humidity are factors. Ask your dealer for them.

NATIONAL WOODWORK MANUFACTURERS **ASSOCIATION**

332 SOUTH MICHIGAN AVENUE CHICAGO 4, ILLINOIS

This real of approval identifies woodward products which were NW M.A. minimum standards of these pro-

LICENSE	TOXIC-PRESERVATION	
NO.	APPROVED	ı
000	HATL WOODWORK MIRS. ASSR.	

National Woodwork	Manufacturers	Ann.
552 South Michigan Chicago 4, Illinois		

Gentlemen I want to know more about modular design woodwork. Please send me your folder. "New Savings for Builders."

City Zone State

PUT THE N-150 TO WORK NOW!

The New NATIONAL LOCK No. N-150 Board Provides a Complete Cabinet Hardware Line

- · Utilizes valuable counter space more profitably
- This handsome board will help you do a thriving cabinet hardware business on many popular items.
- Display board is FREE. You pay only net cost of applied hardware. Let this board help you.
- · Order replacement items from open stock
- · An extensive selection to offer your customers.
- Bright Chrome, Dull Chrome, Dull Bronze, Bright Brass and Dull Brass Finishes are all included
- · Reduces your inventory ... spieeds dollar turnover
- · Stimulates sales volume . . . increases profits.

Get It NOW From Your Jobber





Other Easy-To-Sell, Profitable-To-Handle Hardware Items

No. 77

Wood Screw Assortment Packaged in Colorful Cellophane . . . with Counter Merchandiser

NATIONAL TUTCH LATCH



An Extensive Line of Suilders' Hardware That's Quality made, in Demand and Promptly Available









NATIONAL LOCK COMPANY

Rockford, Illinois • Merchant Sales Division
DISTINCTIVE HARDWARE . . . ALL FROM | SOURCE



When you specify Pittsburgh Steeltex for masonry veneer, you get a better wall for two very basic reasons. First, the veneer and frame are more completely bonded together, thus providing greater mutual assistance against later settling and distortion. Second, you'll never have the trouble of wet sheathing. For further good reasons to specify Steeltex see our catalog in Sweet's or write for your copy of our catalog D. S. 132, Dept. AB, Pittsburgh Steel Products Company, Grant Bldg., Pittsburgh 30, Pa.

> Notice how the strong, wolded, galvanized steel mach bites into the gastineous morter band.

Pittsburgh Steel Products Company

A Subsidiary of Pittsburgh Steel Company
Pittsburgh 30, Pa.

On and Off the Record



CURRENT INDICATIONS -

Nothing in sight now points to declines in building this year. The April I report of the National Industrial Conference Board shows favorable comparisons with a year ago in most major industries.

CARLOADINGS — Totals are up 20.3 per cent. Machinery production is up four per cent, and order inventories are rising. These are usually good indications of business trends.

SPECIAL SECTIONS — 62 newspapers published special sections during National Home Week in 1949. In addition to the District of Columbia these newspapers were in 20 States—Indiana. Illinois, Louisiana, California, Michigan, Mississippi, New Jersey, New York, Ohio, Oregon, Florida, Texas, Wisconsin, Tennessee, Utah, Washington, Maryland, Georgia, Missouri and Wyoming.

PUBLICITY — Add to the above the hundreds of newspapers which did not publish special sections, but did devote a lot of space to NHW, and the number of column inches of publicity received by home builders aggregates many thousands.

1950 — Early indications resulting from promotional matter sent to newspaper publishers indicates that many more than 62 papers will carry special sections this year. Many newspapers which in the past two years have tailed to appreciate the news and advertising possibilities of NHW, are now eager to produce special sections in 1950. NHW hids well this year to eclipse the 1949 success by even more than 1949 beat the previous year.

CONNECTICUT — The state has its own housing program at state level for families of "moderate income." Under the program the state makes mortgage loans at 1½ per cent interest. Under another part of the program the state lends money to local housing authorities for construction of rentals for "moderate income" families.

\$95,000,000 — That is the total authorized by the general assembly for both parts of the program. Of the total, \$30,000,000 will be lent to individual home owners, and the remaining \$65,000,000 to local housing authorities.

for construction of "moderate rental housing."

REPAYMENT — Interest paid by morrgage holders and by local housing authorities is said to be sufficient to cover the interest to be paid by the state on its notes and "almost all other expenses." Most of the families applying for either type of unit have incomes in about \$3,000 a year.

FRANCE — The government housing program has produced only 90,000 houses since the close of the war, an average of about 22,000 a year. It has been abandoned in favor of a private enterprise program to be encouraged by certain government incentives.

RENT CONTROL — The incentives appear to be necessary, because rent controls, now in their thirtieth year in France, have stifled home building almost since the close of World War I. A provision for a gradual rise in rent ceilings did produce 20,000 privately financed units last year. New goal is 240,000 new units a year for the next 40 years. The swing is definitely back to private enterprise.

SCARSDALE, N. Y. — Here the Village Board seeks to han look-alike houses. It is proposed to establish six characteristics for look-alike houses. A proposed ordinance would restrict houses in any given section to be alike in more than three characteristics.

CHARACTERISTICS — They include height of main roof ridge above first floor; height of main roof ridge above faves; length of main roof ridge; distance between outside walls measured at caves; relative location of windows; relative location of attached garages and porch and remainder of huilding. Dimensions in first four provisions must not vary less than two feet.

PROPOSAL — Not more than 10 look-alike houses, including the one for which permit is being sought would be permitted in a given area.

COOPERATIVES — FHA Administrator Richards recently announced that his agency will insure a bran for a reoperative housing project in Denver, and another in Oklahoma. This is in spite of the fact that Congress refused to provide special funds for such projects.

No Special Tools

Or New Equipment to Buy



Contractors

Make quick profits restoring worn floors with



At Savings Up to 50%

Ideal for warehouse floors, loading docks, walks, platforms—easily installed bi-inch thick over wood, concrete, brick or composition floors—mitwest bither.

No heating. Normal curring time, 36 hours. Avoids eemoval of machines, storage bins, etc. If color is desired, can be painted after 7 days.

Conformers often ask manne of Contractor who will install Tufacete products. If intercebed in quick incrover at good profits, mail compose for complete information and prices.

TUFCRETE Company by

STACH TO YOUR LETTER HEAD AND MAIL

			ones Y, fawa
Besyntaxis	propositio	n to Com	rectors.
Fire			
Business			
Address			
Cay		Lone	free

How to Get Extra-fine Design and Durability in Modern Entrance Doors

Douglas Fir

Pos a really fine entrance door, the Douglas Fir Tru-Fit door stands alone in quality,

By "quality" we mean durability, fine manufacture, and beauty.

Durability of Tru-Fit entrance doors is assured by the characteristics of the species. Fir is preeminent in durability and strength. Especially when doors are made from its heartwood, as are Tru-Fit doors.

Beauty of Tru-Fit doors comes from the striking designs prepared by architects for the industry and trade.

Fine manufacture of Tru-Fit doors is certain when the manufacturer has his doors regularly inspected by the Fir Door Institute.

These are steps taken by the Douglas Fir Door Industry to see you get extra-fine design and durability in your Modern Entrance Doors.



Design No. 2020, shown here, is one of the most popular Tru-Fit entrance doors used by madern home builders.



LOOK FOR THE FOI GRADE MARK ON EVERY TRU-FIT ENTRANCE DOOR!

All Tru-Fit entrance doors are made from selected 100% heartwood, and are officially inspected and stamped FDI-A,

Ask to see FDI Catalog No. 3000. Large color pictures show the details which make Tru-Fit doors leaders in extrafine design, and durability.

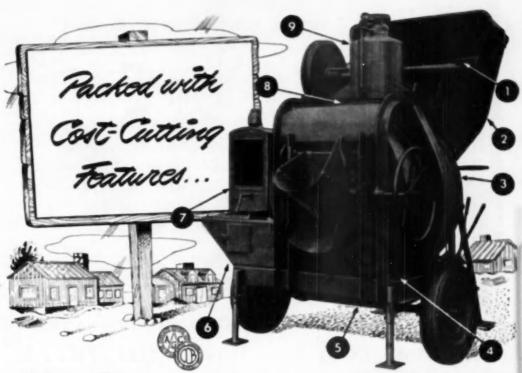


Remember—6 out of every 10 doors in today's American homes are Douglas Fir Doors.

Fir Door Institute

Tacoma 2, Washington





BUE BRUTE design shows you what to look for in a portable mixer

Give a Worthington-Ransome Blue Brute 11-S or 16-S Portable Mixer a thorough going over—and get a real revelation of how far mixer-design has advanced! For example:

Skip cable winding shaft, mounted on self-aligning bearings, has grooved spools for longer cable life;

power loader with automatic knock-out and brake set when skip raises to charging position;

skip vibrator, simple and effective, assuren quick transfer of materials from skip to drum;

drum;

drum rollers of genuine car wheel metal with chilled treads—each roller mounted on two Timken bearings;

roller sub-frame under drum prevents concrete accumulation on roller shaft or bearings;

occurrenable for the state of the

ball bearings — all units easily accessible; a engine mounted with radiator facing mixer's discharge side avoids dust, clogging and overheating; a drum drive gear of one-piece semi-steel casting, machined to true circle; a water faniks of securate, exclusive spiral cut-off type — no rubber to deteriorate

These and many other features — including Ransome's perfected mixing action, famous for producing better quality concrete — are the reasons why construction men everywhere depend on Blue Brute Portable Mixers for more concrete at less cost. See your nearby Worthington-Ransome distributor for performance facts that prove there's more worth in a Blue Brute.



A Blue Brute 16-5 Portable Miner speeds operations on a high housing project in Springfield Gordens, Long Island, N. Y. This machine is one of a fleet of both 16-5 and 11-5 Blue Brutes owned by Angalo Aragone, who says: "I am well pleased with their performance and economy."

Worthington Pump and Machinery Corporation, Worthington Construction Equipment Dept., Harrison, N. J. Distributors in all principal cities

WORTHINGTON







IF IT'S A CONSTRUCTION JOB, IT'S A BLUE BRUTE JOB



When you figure the total applied cost of sheathing, your best buy is BILDRITE*

You only see part of the picture when you look at the cost of materials alone. To get the real story about sheathing costs, you have to figure the total applied costs. Remember: It's the applied cost that determines the cost of the house—and price to the customer.

So let's see what happens: It takes about half the time to apply BILDRITE compared with wood. That's a big saving. There's no waste with BILDRITE as against 12% waste with wood. That's a saving—and there are plenty of others. See for yourself—fill in the forms at the right.

AND in addition you get the plus value of 21% times the insulating value and twice the bracing strength of wood sheathing horizontally applied! You can't get around the facts. The best buy in sheathing today is INSULTE (BILDRITE) Sheathing!



Figure it Yourself

WOOD SHEATHING 1000 SQ. Ff. WALL AREA

ITEM AND QUANTITY	RATE	TOTAL
1,000 sq. ft. 8" wood sheathing (horizonta)		
Waste, 12% (120 sq. ft.)		
Carpenter labor, 15 hours		
Insurance, 10% of carpenter casts		
2.8 rolls building paper		
Carpenter helper to apply paper		
Insurance, 10% of helper casts		
TOTAL APPLIED COST, WOOD SHE	ATHING	-

BILDRITE SHEATHING 1000 SQ. FT. WALL AREA

ITEM AND QUANTITY	RATE	TOTAL
1,000 sq. ft. Bildrite Sheathing		
Waste (Practically none, Less than 1%)		0
Carpenter labor, 8 hours		
Insurance, 10% of carpenter costs		
Building paper (None needed)		0
Helper to apply paper (None)		0
Insurance on helper (None)		0
TOTAL APPLIED COST, BILDRITE SHEA	THING	

Sex Sweet's File, for Builders -- 7g/S

EDITORS' Round Table

"NO ONE disputes that there was ample justification for the labor crusade, nor does anyone doubt that it was only by attaining political power that labor was able to bring about many reforms which were urgently called for. After a slow progress toward the desired ends labor was born as a political party, and it was from that date that its decline also

THE FOREGOING is from The Watchman, Australian pamphlet. which attempts to explain the recent defeats of the labor parties in both New Zealand and Australia

THE ULTIMATE DOWNFALL of any government, continues The Watchman, commences at the very point where its political success begins. As one after another great labor reform was achieved, the need for the continuance of the labor party diminished. Today the great social abuses which brought it into existence no longer exist, and it may be truthfully said that the labor party has become less and less an organization fired by moral zeal to destroy social evils of a glaring character, and more and more a purely political machine designed to realize the personal ambitions for power of its leaders.

RECENTLY, the editors of American Builder have received a few letters from local labor leaders in two sections of the country, condemning this magazine's editorial policy as being anti-labor. The resentment expressed in the letters is not founded on fact.

THERE IS A DIFFERENCE between being anti-falor and being against a type of labor leader who has less interest in labor than he has in using labor as a political stepping stone to power. It is that type of labor leader that American Builder opposes. It is well known, too, that most thinking members of labor also oppose them, although generally in silence.

NO ONE who understands the American system of production and distribution can be anti-labor. It is only when labor prospers that the entire economy is healthy.

AMERICAN BUILDER, as a unit in this economy knows that, and far from being anti-labor, is decidedly pro-labor. It does not want the gains (Continued on page 49)



JUNE 1950

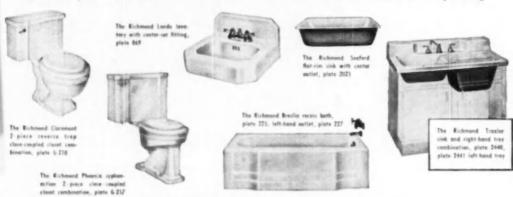
in a house wired for an Electric Range!

NEW JERSEY GETS LAST WORD WITH RICHMOND Anidars Senser & Salara, Fart Les. N. J. devidence. Nac. Mar. Devid & Warnless. Nac. Nac. Devid & Warnless. Nac. Nac. Price Test. Devid & Warnless. Nac. Price Test. Devid & Marnless. Devi

1170 ULTRA-MODERN APARTMENTS WITH THE LAST WORD IN PLUMBING FIXTURES—RICHMOND

Richmond units (shown below) proved an ideal choice for this smart Linwood Park community of modern elevator apartments, perched on top of the Paliandes at Fort Lee, New Jersey.

Whatever the job—modernization, single units or large development—your choice from Richmond's complete line of vitreous china or enameled cast-iron units is sure to prove more than satisfactory to your clients. For Richmond's famous fixtures, available in pastel colors or white, are sturdy, streamlined, and guaranteed for dependable, lasting performance. That explains why, with experienced builders nationwide, the first word is Richmond for the last word in modern plumbing.





EDITORS' Round Table

(Continued from page 47) and the stature of labor to suffer as it has in other countries. It hopes and believes that labor can dethrone some of its selfish leaders before those leaders stop the progress of the very people they are supposed to be helping.

IT IS INEVITABLE in huntan nature that when certain types of people are given the power to lead a crusade, and then find the objective accomplished, they are loathe to retire. For them a taste of power is an opiate, and there is an unquenchable thirst for more of the same, regardless of what has to be done to get it.

LABOR LEADERS are no different in that respect than industrial leaders or political party leaders, or even leaders in small volunteer community activities. In these cases, however, only a small segment of an industry or a minor local community activity gets hurt when it comes under the dominance of a power-drunk lander.

WITH LABOR, however, the danger is to all of labor first, then, inevitably to the entire economy

WHAT THE EDITORS of American Builder seek to avoid is the experience labor has had in New Zealand and Australia. They have no quarrel with any bracker of labor, and few if any quarrels with the leaders of huilding labor. What they do seek is to warn labor of its danger in the hands of political opportunists.

THE WATCHMAN, speaking about Australia, goes on to say that of course the insistence upon the survival of old social grievances still exists, but is more and more merely propaganda based upon the unchristum doctrine of class warfare. This is continually fanned into flame to creare the political atmosphere necessary for the survivial of demagogic aspirants.

SOCIALISM, continues The Watchman, far from being a reforming and uplifting crusade, has led, by its teachings and methods which make a purely materialistic appeal to the masses, to a moral and spiritual lowering of tone throughout the community. quite contrary to its pretended object. In other words, it has lost its soul, and the Australian people, through com-(Continued on page 31)

NOT "PIPE DREAMS" ... BUT FACTS! Facts that Prove Bermico Can Slash Your Building Costs Use Bermico and save money, time, trouble all along the line. For several reasons . . . all good: Bermico's convenient 8-foot length is so much lighter . . . weighs only a third as much as other types . . . it handles easier on truck or job. Simple as ABC to lay, too. No joining compound necessary. A few hammer blows -WEIGHS joints are tight! And stay tight even when the ground settles! 3/4 LESS What's more, Bermico is rootproof and watertight . . . unaffected by atmospheric extremes. And the smooth uniform bore delivers a high capacity water flow. Each length of Bermico must measure up to a strict and unvarying engineering standard. That explains why millions of feet of Bermico are now serving in house-to-sewer connections. septic tank disposal and drainage systems. ROOT-PROOF For the full story of how Bermico Sewer Pipe can cut costs, boost profits, streamline JOINTS your effort, write to: Dept. A-16. Brown Company, 500 Fifth Ave., N. Y. RERMICO SEWER PIPE PRODUCT OF BROWN COMPANY



STEEL-STRONG

Fixed or adjustable—structurally acceptable by F.H.A. — thoroughly tested at Pittsburgh Testing Laboratory—chemically cleaned and painted bath inside and out — made of heavy, high-strength steel controlled from ore to product by Brainard — lowest cost post of its kind on the market today — single posts or carload lots—check with your dealer or use the handy coupon below.

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Best known and best operating adjustable post available anywhere — many special features now included at same low cost — chemically cleaned and painted inside and out to resist rust and corrosion — internally greased to prevent "freezing" — stronger handle, upset screw, notched pin assure full benefits of post without danger of failure. Parents held under No. 2,503,291.

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Round or straight type in a wide variety of sizes no areawall on the market can match Brite-Lite at any price—heavy copper-bearing, galvanized, corrugated, prime steel—for new homes or old just attach to foundation and back fill immediately—easy oneman installation. Compare and you'll buy Brite-Lite! Write for prices or literature.

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Please send me more data on - Steel Strong - Tel-Q-Past - Brite-Lite

None.

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SHARONSTEEL

BRAINARD STEEL COMPANY

Round Table

(Continued from page 49) mon sense and dogged moral purpose have found the labor politicians out and rejected them.

IT IS NOT claimed that the defeat of the labor party has or will eliminate all distress and inequity in Australia. It is claimed, however, that distress, poverty and hardship can be best dealt with by 'private benevolence rather than sweeping socialistic government measures which often create more hardship than they cure.

IF THAT IS NOT the total answer to the defeat of the labor party in Australia, it is a large part of the answer, since the labor party could not have been defeated without the votes of labor.

THUS, LABOR in Australia, when it went to the poles last year and voted the labor party out of office, must be presumed to have been speaking to American labor and warning it of the consequences of socialism and class-

THERE IS NO good reason why American labor, the most intelligent and best informed on earth, should have to succumb to ultimate defeat or at best receive serious setbacks, because it allows itself to become government.

THAT IS PARTICULARLY true with the examples already set in Australia and New Zealand, and evidently to be duplicated in the not too distant future in Britain.

CLASS GOVERNMENT is not good in any country, whether that government be hig capital, hig labor, hig farm or any other class. It holds power because it has to favor an organized numerity, and in doing that, it creates imbalance, and thus brings hardship to all, including the very people it purports to favor.

AMERICAN BUILDER has said before, and says again that it opposes domination of government by any class for any stated motive, because the mere fact of domination for class preferment defeats the objective, regardless of low noble it might be.

AND PERHAPS it should be said again for the sake of emphasis that the editors of this magazine firmly believe that intelligently operated labor unions are indispensable to the national economy.



Build with Confidence

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THE GREATEST NAME

IN BUILDING

Whether you're building a wall, ceiling, or partition—whether you're considering insulation, sound control, roofing, paint, or steel—you'll find almost any need answered by the vast array of United States Gypsum products.

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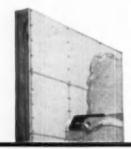
When you buy U.S.G. you're building for the future—because you're building with the finest materials made.

For complete information, contact your U.S.G. representative, or write United States Gypsum, 300 West Adams Street, Chicago 6, Illinois.



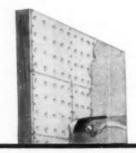
If Your Requirement is PARTITIONS . . .

Investigate the scope of U.S.G. plastering systems. In addition to the materials for partitions pictured here, U.S.G. produces many specialized systems for specific job requirements.



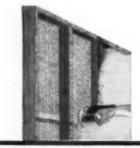
Plain ROCKLATH⁶ and RED TOP* Plaster

Together, they form one of the most wind to floor restings, 3-in-1 Insulating ROCKLATH, with aluminum foil backing, not only builds but provides low-cost effective insulation and vapor barrier.



Perforated ROCKLATH and RED TOP Plaster

RED Top Plaster "mushrooms" through Perforated ROCKLATH plaster base producing a rivet-like bond. Here's a plastering system preferred by thousands of builders for its outstanding economy and strength; its added fire-resistance.



U.S.G. Metal Lath and RED Tor Plaster

A combination that forms an accepted standard throughout the industry for high-strength, enduring, fire-resistant partitions. The recognized flexibility of metal lath makes it adaptable to any architectural design. *T. M. Rog. U. S. Pot. C. S.



PROFITABLE FEATURES:

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NEW PRODUCTS

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AUTOMATIC WINDOW LOCK AB65019

Shurlak window lack automatically locks window as it is climed Lack will work in three different positions of the sosh. Made of zinc



forh member of Pioneer steel bridging ties

together three justs, thus enabling on entire

floor to be built as an interlocked unit. Two

STIEL BRIDGING

mails are required for each member, and these hald bridging member in place while new improved grapping teeth are driven into allows. Bridging is rest-proofed precisely machined for use on 8, 10 or 12-inch joints when spaced on 16 mill seniors. Approved by FHA when obtained as directed. The Fionees Co., 1050 Century Bidg. Pinsburgh 72, Pc.



A845070

A845009

Thise new units for medium and large homes are all same senseal design and differ only in size and B.T.U. surport. Capacities are 110, 100, 150,000 and 205,000 B.T.U.'s. Each builter



is made up of is hose, frepet section, intermediate section and atoms section. Made of tout may, boilers due weekout section of type with fine cost integral with sections. Completely equipped with Wall-Flame burner, a foctory-built refractory hearth that attoukes to boiler hose, and all necessary controls. Timkyo Silent Automatic Dir., Digit. AB, Box So, Kooiswell Station, Detroit 32, Mich.

CORK FLOORING A865026

Popular priced cark flooring, "Kencark, provides resilience underfact and is an excellent involution." Half the substance of cook is or, providing an insulating quality that makes this flooring also appropriate for wall covering Available in thendard stores of fish. [2h-12, and 6x12 inches. Made with beselfed or square edges, and wased or natural finish. Thickness, 2x 16 inch. From will also continue to manufacture cook tile flooring in thicknesses of 5x16 and liy-inch. David E. Kermedy, Inc., 38 Second Ave., Copt. AB. Brooklyn 15, N.Y.

UTILITY DITCHER

A845023

Disch Witch," a partable, lightweight disching machine, can be maved to at from locations on a small trailer or pick-up. Handfed



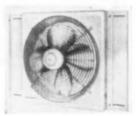
ratifiet type digger enables operator to dig as fast or slow or desired under different soil conditions. Cuts digging time zonside-oble be state if does quickly and efficiently the work of five men digging under normal conditions by taking multiple cuts, brenches at day width can be made. Can be vied as close as eight sohour 550 pounds. Length, 72 inches. Height, 62 inches. Charles Nachine Works, Dept. AB, Perry, Okla.

GUIDE FOR LAYING BLOCKS A865025

Blockguide, for cinder and concrete block construction, enables inexperienced explicit to expertiy july blocks with ease and facility of skilled mason. Sucretaine blocks may be laid with undeviating exactness while progressing from left to right or vice versa. Carried block alignment is assured from the start by use of this tool because the exact positions of every block is outlined in relation to all adjocent placements. Made of treat, it is light enough to use with one frond. Automatic Machine Products Co., Dept. Ad. Blockguide Div., 63 Caust St., Medidletows. Cone.

REVERSIBLE WINDOW FAN AB65004

Two-speed electrically reversible window for pulls case night are directly into the room in which it is impunted, or can be reversed to



draw air finough the house from windows in other ratios. Triph and flow speeds. Easily mounted in any sandard window by means of expositible side ponels, fastaned into window home by four strews. Cobinel and side panels finished in light issue examel. Silver grille provides personal salery. Certified air delivery rating of 200 C.F.M. Hunter Fan and Ventiloting Co., Dept. A8, 400 S. Front St., Mamphy, Tenn. (Constituted on page 58).



nillay, rustpraaf and finished in antique bross cales. Actual took size is 1½ inches high, ½, inches deep. Easily installed. Sterling Freeland Industries, Inc., Dept. AB, 4701 North Western Are., Chicago, III.

NEW WINDOW DESIGN A865011

Forsel Windows are a one-piece wood window shot-anny in the finite and hermetically solited. Nethologies is obtained through series of stiding glass powels which open one half of the glass area. All operating panels have metal surround of nickel pites flexible strip permanently stracked to glass. Stiding ponels which more special in grootes provided in which more special more held in place actionatically life metal surround. Cleaned from malde to 70 sizes Panel Windows, Inc., Dept. AB, 207 Winchester Ave., Machinelong, W. Va.

COLORED CABINET TOPS A865024

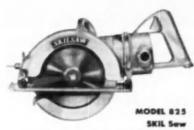
Improved, more attractive labor saving top has been stated to American Kitchens line. All base unbinet units are rowred with long wear



ing, rugged vingt in fresh colors. New colores taps will be available in Bothic blue and white. Tampa ton with white. Redwing red with maroan. Greenwith green with white, and basic black American Central Dis., Dept. AB. Avap Manufacturing Corp., Connersville, Ind.



Gang-cutting pays off fast with powerful, easy-handling SKIL Saw!



A favorite with contractors for general home construction. Cuts up to 2 1/4 in. deep. Bevel cuts up to 2 1/4 in. deep at 45°. Light, compact, powerful.

Geng-cutting with SKII. Saw gets buildings up fast. A look at these SKII. Saw features shows you why it's perfect for day-long production sawing on the job site—

NORMAL, COMPORTABLE SAWING POSITION—With SKIL Saw's rear handle you saw without difficult reaching, straining or stretching. Less effort per cut... more cuts per day.

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SMOOTH, EASY SAWING ON EVERY CUT—Hi-torque SKIL Saw avoids jamming and stalling. Keeps production at a peak all day long.

Ask your SKIL Tool Distributor to demonstrate SKIL Saw today. You'll be glad you did!

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5023 Staton Avenue, Chicago 30, Illinois Factory Branches in Principal Cities

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Why don't you duplicate



This is the General Electric Kitchen that helped sell so many Tallistt homes so fast. Here dishes are washed and doublerinsed automatically . . . there's a 52-gal water heater . . . plenty of cabinets . . . a Disposall* for food waste . . . and a handsome electric range. Imagine all this "luxury" living in a \$8990 house! No wonder 44 houses were sold the first day!

General Electric offers you all these advantages:

- Tested merchandising programs that have helped so many other builders enjoy phenomenal sales results.
- The brand of electrical appliances that people prefer to all others.
- Assistance in designing and improving kitch-
- en layouts for your houses.
- One source of supply for matched equipment
 . . . a full line of cabinets and appliances.
- And most important: G-E equipment is world-famous for its dependability! Why not pre-sell your houses the General Electric way?

this sales miracle?



The Talbott Building Company took a hint from another successful builder...produced a sample home with complete General Electric Kitchen... and sold 44 new houses the first day!!

Let Mr. Relph R. Telbott of the Talbott Building Company of Baltimore, Md., tell you of his experience in his own words:

"A representative of General Electric very graciously invited us to take a trip over to Washington to have luncheon and to look over the prospering G-E development of Brisker & Co., outlining how successful that unit had been in selling G-E Kitchens and their houses.

"We took the hint and immediately produced a sample home here—with complete General Electric Kitchen, and had Hecht & Co. furnish it for us. We advertised it for the first time in a Sunday newspaper.

"The results were overwhelming!"

"At the close of business today we had sold 44 new houses to be built at Lochearn, and we have every reason to believe that we can duplicate this number within the next week.

(A week later, a total of 71 houses had been sold!)

"We're glad we installed these splendid General Electric products in our houses. Without them, we do not believe this sales miracle would have been possible!"

Other builders had similar experiences!

Would you be interested in duplicating Mr. Talbott's sales miracle? We sincerely believe you oun!

After all, many other builders throughout the country have had similar experiences.

One builder in Massachusetts sold 125 houses in 10 days! A Denver, Colorado, builder sold 54 G-E equipped houses the first week end! A Long Island, N.Y., builder sold 67 General Electric equipped houses the first Sunday!

Take this hint as Mr. Talbott did!

Pre-sell your houses by including General Electric Kitchens, Everyhody wants all-electric living—and that naturally includes prospects for low-priced houses. Furthermore, of all the electric appliances available, people prefer General Electric! G-E is your best bet.

We shall be glad to offer you the same tested merchandising programs that have helped so many other builders. We'll even assist in designing and improving kitchens layouts for your houses if you wish!

Get complete facts about the G-E "Kitchen Package" through your local General Electric distributor, or write to the Home Bureau, General Electric Company, Bridgeport 2, Conn.



This Telbott House offered people what they'd been looking for -all-electric living for only \$8790.

You'll be glad to know, too, that the General Electric Kitchen costs the buyer as little as \$4.80 a month entra when it is included in the long-term mortgage.

Remember: 44 Talbott houses were sold the first day! Why not let General Electric help sell your bouses faster, too?

You can put your confidence in -

GENERAL (ELECTRIC

NEW PRODUCTS

(Continued from page 54)

BATHROOM HOSPITALITY UNIT

A843006

Built in, revenued service rock holds several magazines, a cigarette tray, cigarettes, matches and tailed tissue. Cabinet is 12 by 17 by



4½ inches, available in shrone or hammertone frame, and attaches to rough opening with four strees. House of fraepitality, Dept. A5, 11544 Yentura Bird., North Hallywood, Calif.

VINYL PLASTIC FLOOR COVERING A865023

Sendron, a new viryl plastic floor sovering, consists of virylinables linker imprepared celluloses sheet which is first photo-engraved, covered with a viryl surface, and laminated to top quality oughalt solvented fibre backing. Viryl perface lesiets scratches, scuffing and marking, and requires little maintenance. Can be little loose with no fear of curing and busking, and if desired may be conserted down. Available in 3, 6 and 9-load widths, Will saves the average room with no seams present. B. F. Goudrich Chemical Ca., Dept. A8, 224 Rose Bidg., Circeland 15, Chia.

OIL-BURNING HOME HEATER A865028

Model 2131 uil-burning home heater, 33½ inches high and 19 inches wide, has a rated output of 20.000 8.7.U x per hour and is capable of heating from 2,500 to 5,000 subic



feet all upone. Fuel is feel to burner from fixed reservair at back of heater, Burner is mode of heavy gloups steel, but no moving point. Put ented, beyond took lighter opening plug, built in the burner, fix receipt to prevent on leakings. Automatic straft regulator. Thermostatic control. Perfection Store Co., Dept. AB, 780P Plust Ave., Cleveland 4, Ohio.

MODULATION THERMOSTAT AB65035

Fine Modulation Comfort thermostor may be used with all types of domestic hearing systems using any kind of fuel. Follows changes



in outside weather through new means of applying artificial heat to temperature-sensing element. Adjusts itself automatically in accordance with weather changes and heating demand, Minneapalis-Huneywell Regulator Co., Dept. AB. 2753 Faurth Ave., South, Minneapalis & Monn.

HOT-WATER HEATING BOILER A863008

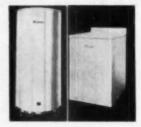
Design of a new steel, residential model hotwater heating bailer is a combination of water tube, fire tube and refractory-lined fire-



box Efficiency results from long fire travel and heating surface. Fired by Will Burt electronically-centralided pressure atomising all burner. From the Market and France from the fired programmed a linch thickness of Fibergias insulation is comprissed into Sinch space between unergas-fight. Armos aluminized steel cosing and outer locket Height, 55½, without Requires about a 25 inch square of floor space. Rottings, 840 square feet of hot water radiation using one-gallon burner installs and 88-square feet using 1.25 gallon notate. The Will-Burt Co., Dept AB, Oreville, Ohio,

AUTOMATIC WATER HEATERS A865007

Fully automatic electric water heaters are attractively designed in vertical or table top models for installation in fatchers, pacify or rumpus room in bosement. Here white baked-enomel finished jockets. Silent, safe speciation, with high heating and recovery roles, under thermostatic control and full safety protection. Adjustable to deliver hat water at temperature.



tures of 120 to 170 degrees F. Approved by Univerviters Laboratories, Inc., Tobie-top models visibilitie in 30, 40 and 50 gallon sizes, and vertical models in 20, 30, 40, 50, 56, 50 and 120 gallon sizes. L. O. Kaver & Brother, Inc., Dept. AB, 134 Opden Ave., Jersey City 7, N.J.

HORIZONTAL SLIDING WINDOWS A865013

Sliding panel in aluminum window is supported on two railers. Wear-resident weather strip is used to eliminate metal to metal contact. Slid-



ing panels lift out and all washing is done from inside the room. Screens cover establishing portion of window and storm such ponels are installed in olyminum extruded tention from inside the room. Wide variety of styles and sizes. Normal assembly time is 15 minutes per window and a screw driver is only tool needed. Peterson Window Corp., Dept. A8, 25500 Mayork Rd, Derton, Mich.

(New Fraducts Continued on Page 158)

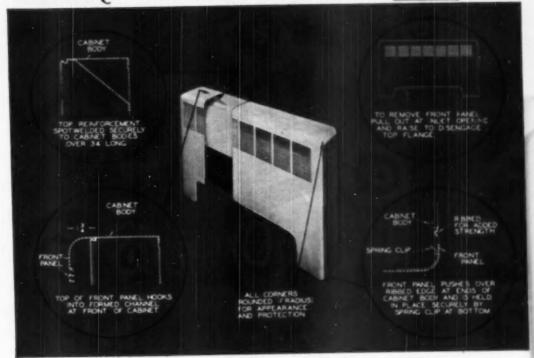
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American Builder, 79 W. Monroe Street, Chicago 3, Illinois

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	A865005	A845014	A845023	AB65032	
	A865006	A845015	A865024	A865033	
	A865007	A865016	A845025	AB45034	
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efficient all-copper heating element . . . furnished completely assembled in one lightweight carton to facilitate handling.

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PLENTY of big-circulation magazines go into homes.

But of all magazines in the three-millionup class, only one is invited into homes primarily as a buying aid.

Only one is read entirely for its 100% service content—which, incidentally, includes more building editorial than any other major magazine.

That's why this one magazine, Better Homes & Gardens, is "America's 1st Point of Sale" for building products. Why it stimulates so many purchases every month in over 3,400,000 homes with better-than-average incomes and brisker buying habits.

No wonder it's easier for you to move the brands that are advertised in Better Homes & Gardens!

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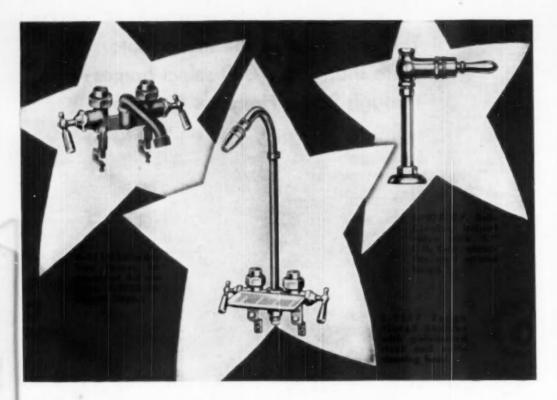
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ASSOCIATIONS

Their Plans and Activities



Curbs by Government in England and France 'Frightening': Gerholz

Describing "the strait jacket which bureaucracy has place upon private industry in England and France" as "frightening," Robert P. Gerholz, president of the National Association of Real Estate Boards, said at a recent California meeting that he was convinced that "we must redouble our opposition to the inroads of socialism in this country."

Gerholz, who has just returned from a trip to England, France and Belgium with Herbert U. Nelson, NAREB executive vice president, spoke at a meeting of 17 real estate boards at Palm Springs,

Calif., April 21. The one objective of the bureaucrats there-to perpetuate themselves in office and maintain the welfare state-scares one," Gerholz declared, "In England they are doing away with home and property ownership, and it is considered almost subversive to talk about the place or ability of private enterprise to solve the housing problem.

This attitude was dramatically illustrated by two episodes, he added.

"As I talked with two of the top government officials concerned with the housing program, they said that free enterprise was a good thing for the United States-that we had a rich country which rould afford it and that it was possible here. Their philosophy for England followed the pet idea of the leftist thinkers that being poor, their country could make ends meet only by employing bordes of hureascrats to think out new ways of putting production into strait sackets. Of course, they didn't go into the next obvious question of how it is possible for the United States with its 'wasteful' system to maintain the world's highest standard of living and still subsidize the socialistic economies of Europe.

"The other experience was our conversation with the members of the Boyal Institution of Chartered Surveyors. About half of these men, who represent the top flight real estate men of their country, have taken jobs with the government 'in order to live,' as they explain it. However, they profess to be in favor of the free enterprise system, but the best evidence we could gather indicates that they have made very little effort to stem the encroachment of the government. In other words, they didn't stand up and

(Continued on page 222)

Honor Membership Leader



PICTURED at local meeting of the Home Builders Association of Westchester County, N.Y. where Alan T. Carnoy, chairman of the membership committee was accorded recognition for his work in achieving 166 per cent increase in membership are, left to right: Robert Beckley, vice president; Frank P. Tularo, president, awarding group plaque to Carnoy; Joseph M. Baltz, treasurer; and James E. Cook, secretary. The Westchesier association took second honors for increase in membership among local associations with 60 or less members during NAHB's 1949 membership campaign, and was awarded a plaque during cannel convention

New Attendance Mark of 2.763 Set at lowa Dealer Convention

A new attendance record was established at the 1950 convention of the lowa Retail Lumber Dealers association when 2,763 persons, 1,228 of whom were Iowa dealers, registered for the meeting at the State Fair Grounds, Des Momes, There were 185 booths, displaying more than 200 manufacturers' products.

Convention delegates chose W.W. Holman, Melbourne, to lead the organiration for another year. Two new vice presidents were chosen, G. W. Kirlsardson, Clarinda, for Southern Iowa, and Charles Gunn, Cedar Rapids, for Northern lows, W.H. Badeaux was re-elected accretary.

Business sessions were well attended, with more than 1,400 persons being counted at one day's meeting. Nearly 800 dealers, exhibitors and their wives attended the annual hanquet at the Hotel Ft. Des Muines.

A number of outstanding speakers appeared on the program. Among them were President Holman; Joseph Leopold



W.W. HOLMAN

of the National Tax Equality Association; Mrs. Lee Huttor, Excelsior, Minn., past president of the American Legion Auxiliary: Philip Creden, Edward Hines Lomber Co., Chicago; G.F. Hoppe, Insolite Division, Minnesota and Ontario Paper Co., Minneapolis; Gene Flack, Sunshine Hiscorits, Inc., Long Island City, N.Y.: Art Munck, lumber dealer, Pierre, S.D.; and Col. Robert B. Brisoks, Jr., Roy Wenzlick, Inc., St. Louis,

(Continued on page 66)



Cy Sweet Says -

C. B. SWEET, President, National Retail Lumber Dealers Association

The privilege of serving as president of the National Retail Lumber Dealers Association brings with it both rich rewards and heavy responsibilities. One of the most satisfying rewards is the opportunity to make so many new triends, and meet

so many old ones.

Since I took office in the fall of 1948, I have travelled many thousands of miles and have addressed 18 of our fine state and regional associations. Thus, I have come to know and appreciate the retail lumher dealer far better than I ever did before.

The experience has been very broadening, and it also has been most inspiring. One conclusion which has become more firmly fixed in my mind each month, during these extensive travels, is the realization that the retail lumber dealers in this country, both individually and collectively, have attained a stature and a standing of which they may all be

Not only are the dealers of today efficient and forward-looking busimas men, performing a highly essentral function and doing it well, but to addition, they have become a fremendously effective sational force, working for the good of the country. their individual communities, and our industry.

It is not so very long ago that the retail lumber dealer confined his operations to the sale of a small line of materials, mostly lumber, shingles, and lath. His horizon was confined to his own locality. When new problems arose, he had to meet them as best he could all by himself.

The progressive dealer of today is operating a highly complex business and extending a long list of valuable services. He carries a far broader line of materials. He often helps the builder and small contractor beauce their building operations. He provides plans for houses, garages, barns, farm buildings, stores, or any other structure a customer may wish to build. He shows his customer how to hold down costs and how to improve the quality of his building Often he precuts lumber and prefabricates building parts.

He has steadily increased the efficiency of his own yard to lower the cost of distribution. He has adopted the most up-to-date methods of merchandising and inventory control. Indeed, he has progressed sofar that the most astute and successful lumber dealer of 1900 scarcely would be able to make himself useful as a beginner in a modern lumher yard today.

But that is only part of the story. That tells only what has taken place in the lumber yard. The full story of this remarkable evolution within our industry must take into account the further progress which has occurred, as a result of the foresight shown by the nation's dealers in their willing ness to work together on broadgauge problems, through their state, regional and national organizations

By working together they have developed a potent and effective voice in National affairs. They have been able to exercise a constructive influence in many directions. The was recently demonstrated to 1'battle over the coatly "middle in come housing plan." Through united cooperation the legislation was defeated, at least for this year.

We must keep in mind, however that this middle-income housing, is just one in the long list of political bribes being offered the American public as a means of securing votes. Housing, along with Federal aid to education, free medical care, control of rents, subsidies to farmers and government power development, are all a part of political bribery.

The public is being told, in effect, "You support and vote for these things, and you will benefit. You will benefit because you will get much more in direct handouts than you will have to pay in taxes.

They are not being told that any financial gain is far more than offset by the ultimate loss of their most precious possession—their freedom of personal action and decision.

We must all, as progressive dealers, continue to cooperate with other segments of free enterprise and show the American people that "Hand-out Street" is a one-way road.

Sees Trend Toward Reduced Government Role in Housing. Bricker Tells Prefab Group

The Congress is beginning to recognize the need for the Government to get out of the housing business, Senator John W. Bricker of Ohio told approximately 100 representatives of members of the Prefabricated Home Manufacturers Institute at the group's 7th annual meeting in Cin-

cionati April 10-11.

Sen. Bricker described as significant the drastic reduction of the amount of Federal money and credit in the recent housing bill while it was under committee consideration. "In my judgment," he said, the Congress will continue to restrict its present operations, toward the end of complete withdrawal from the field."



TAMES B. PRICE

The prelabricators' meeting marked by optimism on all sides. President Hart Anderson spoke of the need for continued cooperation throughout the Institute and Manager Harry Steidle traced the benefits of group action in his annual

report.

James R. Price of the National Homes Corp. was elected president at the meeting. Also elected to office were John C Taylor, Jr., American Houses, Inc., vice president; and William B. F. Hall, General Industries. Inc., secretary and treasurer. Directors are Walter H. Ahrens, Southern Mill and Manufacturing Co., Hart Anderson, Page and Hill Homes, Inc.; and Robert E. Ott, Harnischieger

speakers included Asa B. Groves, Veterans Administration, Col. C. O. Christenson, Federal Housing Administration, Frederick M. Babcock, housing consultant, Washington, D. C. and Herbert U. Nelson, executive vice president, National Association of Real

Burns Speaks at Cleveland

Fritz B. Burns, chairman of the NAHB Public Relations and Education Campaign, was principal speaker at a recent meeting of the Home Builders Association of Greater Cleveland which featured public relations objectives of the building industry. His topic was "Good Public Relations is Good Business."

Fritz Burns Addresses Long Island Institute

An overflow crowd of more than 250 members greeted Fritz B. Burns, president of Kaiser Community Homes, Los Angeles, and past president of NAHB, when he spoke before the March 29 meeting of the Long Island Home Builders Institute. Burns showed pictures and described his Panorama City bousing development. Highlights were innovations in outdoor and newspaper advertising techniques which he has used successfully in selling his houses.

The principal topic discussion, however, was the national campaign he is advocating and spearheading to defend private enterprise, principally the private home building industry. At the close of his talk, members of the Institute pledged \$10,000 as part of a \$250,000 national fund to fight socialistic propaganda.

Other guests at this session were Maxime Livingston of Parents Magazine, Beatrice West of the Rahr Color Clinic and Ted Baldwin of the "Good American Homes Program." Baldwin explained his plain to the Long Island builders, who will participate in the 1950 promotion, which features budget analyses for prospective home buyers.

Interesting Features Spark Washington Home Show

Public interest in the 1950 Home Show and Home Furnishings Festival of the Home Builders Association of Metropolitan Washington was greater than ever before, it was reported by Clyde J. Verkerke, show chairman who directed the event along with the Association's executive director, James W. Pearson. The dates were May 12-21.

One of the interesting features of this year's exhibition was the Annual Iris Show, sponsored by the Potomac Iris Club which, in cooperation with the Takoma Park Garden Club, is one of the largest individual garden clubs in the nation.

Another outstanding feature was the "Washington Home Design Compettion," which drew entries from city junior high schools, high schools and secondary vocational schools. Substantial prices were awarded for winning floor plans and home models.

The May issue of the Association's official publication, the Home Builders Monthly, was a special souvenir edition featuring Home Show activities.

Attendance Records Broken ** At Cleveland Home Show

A total attendance record of 202,140 and a daily mark of 34,200 were set at the recent Greater Cleveland Home and Flower Show. Three display houses, built by the Home Builders Association of Greater Cleveland, were visited by approximately 187,000 persons during the mine days of the show.

Cortright's Column

FRANK W. CORTRIGHT. Executive Vice President. National Association of Home Builders of the United States



\$125,000 A YEAR FOR BATTING A BALL OVER THE FENCE SEEMS LIKE A LOT OF MONEY



This is the salary Ted Williams, the Red Sox Slugger, will get this year for socking the pill into the bleachers—topping Babe Ruth's \$80,000 salary in 1931 by 50 per cent.

The Foundation for Economic Education has given us a graphic story of what this salary means and how it compares in purchasing power with Babe Ruth's stipend.

First of all, here's the way their silver dollars stack up.





HOWEVER, SOMETHING NEW HAS BEEN ADDED SINCE 1931. Take a look at the take-home pay and note the smaller stack Mrs. Williams has, compared with that Mrs. Ruth could use to keep the wolf from the door.





This doesn't look so bad until it is translated into the necessities of life. Inflation has shrunk the buying power of the dollar since 1931 to the point that Williams' real take-home pay is ONLY A LITTLE OVER HALF OF BABE RUTH'S—57 PER CENT TO BE EXACT.

It is estimated that, if Ted Williams were to have as much buying power this year as Babe Ruth had in 1931, HE WOULD HAVE TO BE PAID \$327,451—in other words, almost exactly four times the salary the greatest baseball player of all times received. (And, of course, Babe Ruth was far more than a great ball player—he stood for clean sportsmanship in the minds and hearts of millions of young Americans.)

What does all this have to do with home building?

It graphically conveys the fact that anyone who hits the ball hard—and really knocks it over the fence—is penalized by the Federal Government and Federal bureaucracy in proportion to the height of the levels of accomplishment achieved. As government domination of business increases, the penalty of higher and higher taxes is inevitable, particularly for those who lead the field.

Actually, Ted Williams is very lucky in the size of the basket of groceries he can buy. Unlike Jack Benny, home builders and successful business men generally, he is not incorporated. As a result, he does not start by paying exorbitant corporation taxes before he gets down to paying his personal income taxes, as portrayed in the above graph.

SO THE MORAL OF THIS STORY IS—FIRST, HOW GREAT CAN THE FINANCIAL PENALTIES ON SUCCESS BECOME, AND SECONDLY, HOW MANY EARNED DOLLARS WILL IT TAKE TO BUY BABY SHOES?

Unfortunately, all we can do is ask the questions—we don't know the answers.

Florida

(Continued from page 63)

A discussion of installment selling was soon if the features of the 30th annual convention of the Florida Lounber and Millwork Association at the Palm Beach Billmore Hotel, Palm Beach April 12-14. Speakers included C.B. Sweet, NRLDA president; Edward G. Gavin, American Builder editor; Dr. Frank Goodwin, University of Florida College of Business Administration; Chester C. Kelsey, manager of the Asbestos-Cement Produnta Association; and Ralph C. Mader, Allied Building Credits, Inc.

Mader told the delegates that "The Lumber Dealer who recognizes installment selling for what it is—the most potent sales tool available today—and goars his sales program accordingly, is divisionally going to do business—good profitable business.

"There is nothing complicated about tratallment selling. On the contrary—it is the easiest way in the world to sell. In fact, since 1934 there have been more than 10,000,000 property improvement leans, made by private lending institutions and insured by FHA under Title I, with total loans amounting to approximately \$4,000,000,000."

Luncheon spealer was Clayton Rand, widely-known Gultport, Miss, editor. Other convention functions included a Hoo-Hoo concatenation, golf tournament, and dance

New Jersey

Approximately 800 Immbermen and associates from all parts of the state attended the 66th annual convention of the New Jersey Lumbermen's Association March 22–24 at the Hotel Traymore, Atlantic City.

Re-elected president of the group was Donald E. Sterner, Belmar, former state bigloway commissioner. Also re-elected accre Adolph W. Jacger, Union, first vice president; Arthur M. Mason, South Kiver, second vice president; G. Bernard Rossler, Haskemack, treasurer; and Edward C. Frick, Verona, secretary-

Speakers included President Sterner, I.R. Northin, NRLDA executive vice president and Harrison Wood, radio commentator and writer. One of the feature panel discussions was on federal and state binsing. Among the participoints were Emanuel M. Spiegel, president of the New Jersey Home Builders Association, and George W. Seiler, Jr., president, New Jersey Association of Real Estate Boards.

The Association recommended an increase from \$20 to \$25 in maximum weekly uncomployment compensation and opposed by resolution any higher figure. Also voted was support for the New Jersey Cruncil for Home Protection, an amalgamation of trade organizations in the bousing and allied fields which led the successful fight against the \$100, 1000,000 state bousing bond last year.

(Continued on page 230)

NEW STATE DEALER OFFICERS



LOUISIANA Building Material Dealers Association officers for 1950, elected at the group's 30th annual convention at the Jung Hotel, New Orleans, March 15—16, are (tron left); J. Moston Myatt. Baton Rouge, second vice president: George E. Knoop, New Orleans, treasurer: Thomas H. Harrel, Winnfield, president: R. Needham Ball, Baton Rouge, executive vice president: and Buford Smith. Latayotte. Birst vice president. Convention was described as best to date; had total registration of 518, and 80 exhibitors and cooperators



OFFICERS of the New Jersey Lumbermen's Association (from left): Dozaid Storner, Belmar, president; Edward G. Frick, Newark, secretary-manager; Adolph W. Jaeger, Union, first vice president; and Paul W. Cadwallader. Pennington, the immediate past president



OFFICERS and directors of the Florida Lumber and Millwork Association, named at recent Palm Beach convention to serve in 1850-51. Front row, from left: L.E. Todd, V.D. Wilder, A.C., Ramsey, M.M. Bennett, secretary-treasurer: L.E. Bludworth, associate director: F.J. Iqou, vice president, Second row; H.L. Lawson, national director: A.C. Bivina, Ir., N.E. Hallstrom, I.W. Bourk, associate director: R.D. Morris, president: F.F. Holland, vice president and J.W. Baldwin, Conveniion was held at Palm Beach Billmore Hotel April 12-14.

ALL AUTHORITIES AGREE-Radiation Causes 65% to 80% Heat Loss "" VAPOR FLOW THRU AIR SPACES IN NON-INSULATED WALL Cold Side Or Heat Intrusion in Wall Spaces Heat flew by CONDUCTION 5% to 7% at Flow by minum with Cellula RADIATION 65% to 80% Air Spaces is 30 Times tore Efficient VAPOR Sissimana Transmissio 3%EMITTER thru Wall ORDINARY INSULATION CONVECTION 15% to 28% REJUCTED 80 97% THAUGAS SABIANT **ELECTE** CAT

Prof. E. R. Queer, of Penn. State College, in "Importance of Radiation and Heat Transfer Thru Air Spaces," published by the Amer. Society of Heating and Ventilating Engineers, states:

"It has been generally supposed that most of the heat lost through air spaces of building structures was by conduction and convection. However, this is not the case; most of the heat transferred between conventional building materials is by radiation.

"Approximately 75% of the total heat transfer is by radiation."

Convection through air spaces in walls combined with conduction accounts for 20% to 35% of heat flow. Most of the flow, winter or summer, from warm wall to cold, is radiant, effectively barred by multiple layers of accordion aluminum permanently compartmented with cellular reflective spaces. Their slight mass and the spaces bar conduction, their construction blocks convection.

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sirely, nation-scide, in "Good American Home" Program.

Selling Requires Salesmen

THE excellent and continuous advertising placed in American Builder and many shelter magazines by three leading producers of a certain category of building products has established and continues to maintain their brand names and their reputations for quality in the minds of thousands of builders. Because of style and color variations their products are selected by the builder of custom houses with advice from the owner.

Recently a builder directed a client to any one of the three, but recommended A because of a particular color. The client and his wife presented themselves at the expensive and elaborate display room of A. After an awkward wait a salesman appeared. In the interim it was noted that the windows were dirty. After ten minutes of questioning by the prospect a little information was elicited from the salesman. Nothing in the expensive quarters could be operated. The prospects had to take the salesman's word for what little he had to say, since nothing could be demonstrated. When he did try a "dry" demonstration it was found that the display piece was defective. Finally, the salesman extracted three pieces of catalog information, and one color sample, and placed them in a folder. Then, without asking names, particulars or anything else, he thanked the prospects for the call and ushered them out. In spite of the fact that the prospects were ready to be sold when they entered as they made clear in an opening comment on the color in which they were interested, the salesman did nothing to help, and much to discourage a sale.

Outside, the prospects decided to visit B with no intention of buying, but to get some information. They were met by a receptionist who gave them literature and promised a salesman in a moment or two. The receptionist made good. The salesman appeared. The windows and everything else were clean. The products were set up to operate. The salesman could and did demonstrate. The salesman knew the merchandise and believed in it. In fact, the salesman sold—sold an entirely different pattern and an entirely different color than had been practically decided upon, and after getting the names of the prospect and the builder, presented them with a neatly bound folder of catalog sheets, and an array of color samples of auxiliary materials. B had done a selling job.

Just for curiosity, producer C was visited. After wandering around the expensive but poorly lighted display room unnoticed for ten minutes the prospects left. Nothing but clean windows here. No attempt of any kind to sell. When the prospects got home the builder, who had recommended A, phoned for authorization to place the order with B. The salesman at B had followed through with the builder at once.

There is little to choose between the products, the advertising or the elaborate and expensive displays of all three. Practically the whole wide world, however, exists between their three brands of selling at the customer level, the vital point after advertising and displays have done their work. It is high time that manufacturers and distributors began to give the same meticulous attention to selling at the customer level that they give to creating and developing prospects with convincing advertising and excellent displays.

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AMERICAN BUILDER

Blueprint House No. 42

Walter T. Anicka, Architect



Designed for Concrete Blocks

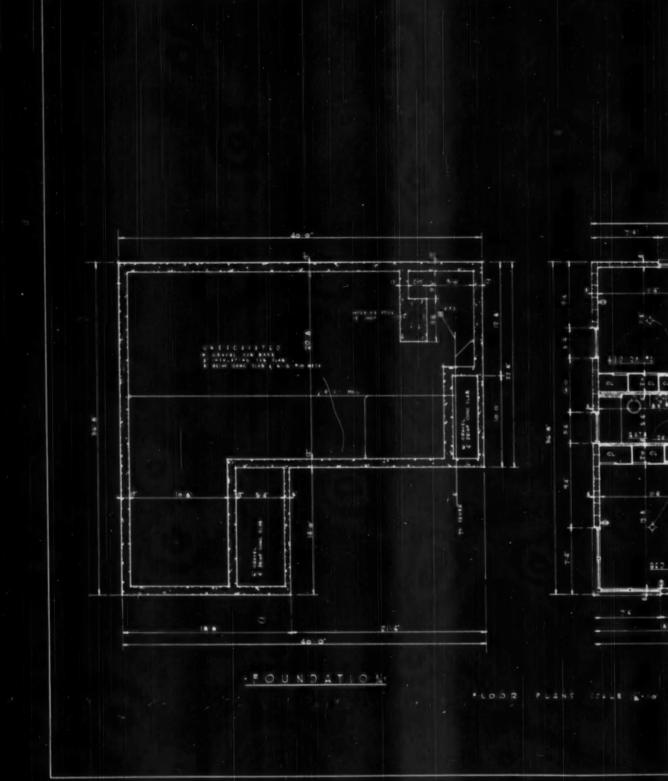
N THE design of this month's blueprint house, Walter T. Anicka, architect. Ann-Arbor, Mich, uses concrete blocks, a familiar and tested material, in the construction of the exterior walls. These blocks, which in the past have been used primarily as back-up material for masonry walls, have now emerged into the open as a complete unit for facing as well as load bearing.

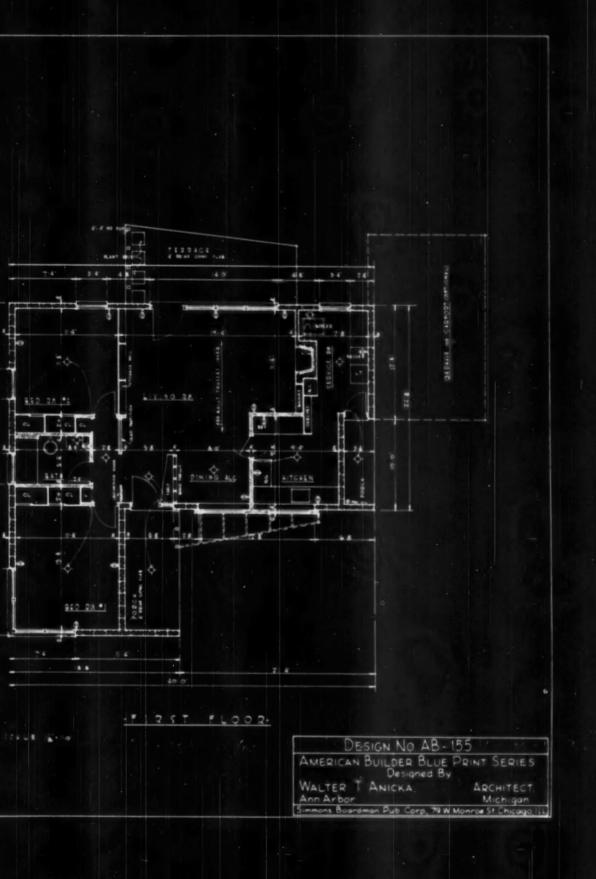
To emphasize the low, horizontal aspect of the current house, the concrete blocks are laid up with vertical joints trowelled flush and horizontal joints raked. To prevent the infiltration of moisture through the joints to the inside, the face of the blocks are furred with 1x2 inch wood strips spaced 16 inches o.c. Dry-wall panels are then secured to furring strips.

The exterior design follows the midwest version of the ranch-type style made popular by this designer. The hip roof finishes into a wide overhang around the house, providing shade from summer sun for large windows. Features of the house are the front and service porches which extend into the over-all perimeter, and the extended bay at front with a trellis overhang.

Access to the various areas of the house are easily obtained from the front entrance hall. The front hall is separated from the living room by an open sereen. The utility room is an extension as well as a part of the kitchen. The location for a future single car garage is indicated by dash lines. If necessity requires, the garage can be extended in width to provide for additional bulk storage.

This house, which contains 1125 square feet of living area including porches is placed on a concrete mat with perimeter concrete walls.

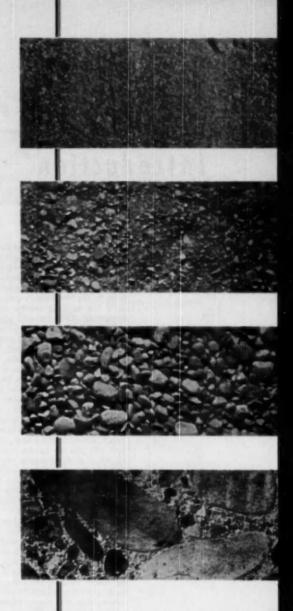








and its uses in light construction



IN THIS SECTION, the American Builder presents to its readers the latest information available on the use of portland cement and its products in residential, farm, and other light construction. Source material, photographs, and drawings were obtained from the Portland Cement Association, to which special acknowledgement is due, and from leading manufacturers of portland cement, mortar, construction machinery, and other building products.

ABOVE, from top to bottom, or shown portions of well-grades and, gravel, and coarse aggrequie. The lower photograph is a cross section of quality concrete marked by obsence of void.

THE process required to change ilmestene, clay, cament, rech and other raw materials into pertiand coment is graphically illustrated on the appentix page, Careful inhearetary control, from the initial mining to built storine, insures product uniformity for this structural material of a wide variety of uses. The klins are frequently as much as 12 feet in diameter. Drawing coariesy of Periland Cement Association.

Introduction

HE ROMANS developed the first cement and used it successfully in the construction of the famed Appian Way, but the art of cement-making was lost in the Middle Ages and was not resurrected until experimentation with hydraulic limes in the 18th century prepared the groundwork for portland cement manufacture. The Englishmen John Smeaton and Joseph Parker and the Frenchman J. L. Vicat all made contributions to progress that culminated in John Aspdin's patent on portland cement in 1824. A few years earlier, Aspdin, a bricklayer of Leeds, England, made portland cement by burning limestone and clay in his kitchen stove. Since the new product was similar in color to stone quarried on the Isle of Portland, it was called "portland cement." In 1872, the first portland cement was made in the United States but imported portland cement had been used for nearly a half century in this country by that time. Not until 1897 did the volume produced exceed the volume of portland cement imported.

Portland cement is composed of lime, silica, alumina, iron oxide, gypsum added to control setting time, and other possible admixtures. The lime and silica ingredients comprise about 70-85

per cent of the cement mass.

After mining, the ingredients are processed through 80 operations before becoming cement of fineness sufficient to penetrate 40,000 openings per square inch, i.e., a seive capable of holding water. It has been found that coarse particles of cement are almost entirely lacking in cementing power. Innumerable tests of the materials, begun while the limestone is still in the earth, and continued at all stages, insure a remarkable product uniformity. The two processes used in manufacturing-wet and dry-are quite similar except that in the wet process the raw materials are fed into kilns in form of slurry, containing enough water to make them fluid. The steps are these: mining, crushing 1-reducing rock to 6-inch size, crushing 2-reducing materials to 136-inch size, drying (or wetting), grinding, mixing, pulverizing, burning to incipient infusion at approximately 2700° F, cooling clinkers, grinding clinkers, storing, sacking or carloading.

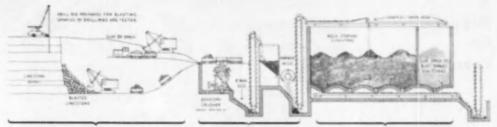
The U. S. Department of Commerce reports a total of 155 establishments manufacturing portland cement in 1947, including quarries operated in conjunction with these plants. The value of their product slupped in 1947 (latest available figures) was \$408.928.000. Cement mills in Canada produced 12,220,000 barrels in this same year.

The American cement industry produces five general types to meet the varied needs of builders: type I, the more comsion type-for general concrete construction when the special properties of the other four types are not required; type II-for use in general concrete construction exposed to moderate sulfate action. or where moderate heat of hydration is required: type III-for high early strength; type IV-for use when a low heat of hydration is required. The type V is designed to provide high sulfate resistance. The sulfate chemicals in air and in soils, notably in the West, and the heat of hydration which reaches extremely high temperatures in large masses and high air temperatures are the conditions met by these special types. There are other special types, of course, for exampleair-entraining cement and white portland cement. At least four different types of high-early strength cements are available to the user.

The air-entraining crement contains small amounts of soaplike or fatty materials ground with the normal clinker. These materials increase the air content and are an aid in resisting severe frost action. They help prevent scaling, particularly on pavements, due to applications of calcium or sodium chlorides used for snow removal.

Cement will retain its essential qualities indefinitely if it does not come in contact with moisture. Therefore, special precautions must be taken in storing it. Sacks should be stacked close together to prevent circulation of moisture-born air. They should not be placed against an outside wall, nor should buildings used for storing cement have openings at the roof-wall intersections. The cement should be placed in a weathertight structure, at least 1 foot from the ground. If cement has formed lumps that will not break when tapped lightly with a shovel, it should not be used. Occasionally, cement will cake when stock-piled. In such cases, it can be pulverized by rolling sacks on a flat surface.

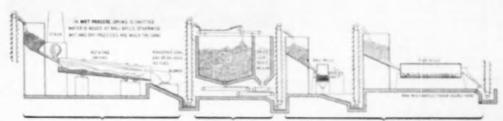
Cement is packed 94 pounds per sack of one cubic foot loose volume. The standard cement "barrel" of 376 pounds is now only a measure used in calculations involving large quantities.



Limestone and clay or shale are QUARRIED

then CRUSHED to grovel size.

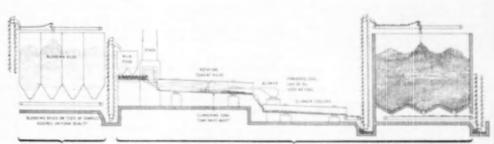
and STORED separately.



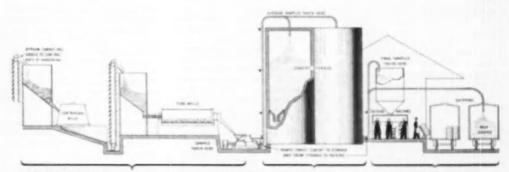
The two materials are DRIED . . .

PROPORTIONED by weight.

and GROUND to fine powder called row mix



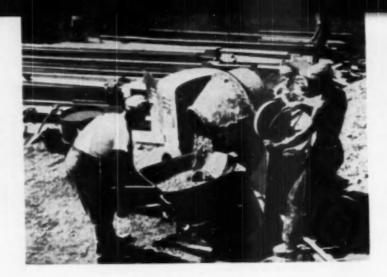
Thoroughly BLENDED... mix is KILN BURNED to partial fusion at 2700°F, forms glass-hard cement clinker resembling pebbles.



With GYPSUM ADDED clinker undergoes FINISH GRINDING into portland cement...

is STORED in siles ...

until PACKED and SMIPPED.



Concrete

CONCRETE consists of hard aggregates held together by a hardened paste. This paste is the determining factor in forming the qualities of the concrete if the aggregates themselves are adequate. The paste, a mixture of portland cement and water which binds the sand, gravel, crushed stone, and other materials, hardens following a chemical reaction.

The water itself serves two purposes; it furnishes elements that are a part of the chemical reaction that hardens the paste, a reaction that ceases when the concrete is dry, and, secondly, it affects the workability of the mixture. An adequate amount of water to satisfy one of these functions may not meet the requirements of the other function in a given situation. The strength of portland cement-made concrete increases as long as moisture. is present to promote the hydration of the cement paste, but one of the fundamentals of concrete formulae is expressed in this statement:

For given materials and conditions of handling, the strength of concrete is determined primarily by the ratio of the volume of mixing water to the volume of cement so long as the mixture is plastic and workable.—Partiand Cement Association, Reference Book, 1948.

The durability, watertightness, and

strength of concrete depend on the amount of water used, but the set and hardening process of the paste is the same whether alone or used with aggregates.

The paste in the concrete mixture generally constitutes about 23-34 per cent of the total volume of the concrete. The absolute volume of the coment ranges from 7 to 14 per cent, and the absolute volume of the water from 15 to 20 per cent. The aggregates occupy 66 to 78 per cent of the volume.

Economy in Concrete

In order to secure economy in concrete without sacrificing any of the qualities, it is necessary to select an aggregate with as low a total surface area as possible and as few voids and air spaces as possible so that the binding function of the paste is fully exploited. Both fine and coarse aggregates must be well-graded for maximum economy so that the finer particles will fill spaces between larger particles. 5ll the voids, and aid in binding the concrete. In fine, at least 10 per cent should pass a 50 mesh sieve. It should be observed that the volume of suxtures is not the sum of the individual parts, since the smaller particles fill in the spaces among the larger particles in the concrete mixture. The best composite aggregate is one well graded up to the largest effective size.

Most natural aggregates, such as bank-run gravel, are generally ton fine to be economical, and they are likely to contain foreign matter.

Water for Concrete

Water used on concrete should satisfy certain minimum requirements. including freedom from vegetable and other deleterious matter. Water that is clean, free from oil, alkali, or acid-water that is fit to drink-is usually suitable for making concrete. Sea water reduces the compressive strength of concrete 10 to 20 per cent from the standard possible by comparable use of fresh water. Of course, this reduction can be lessened by using the minimum amount of water. This sea water does not corrode the steel reinforcement in cement, but it does hasten the corrosion of exposed steel.

Dirt, silt, clay, cherta, mica, salts, humus, and organic matter are undesirable as aggregates. Also weak, friable, or laminated stones should be avoided. Flat, elongated, slivery particles are not recommended, for, among other things, they are uneconomical. Silt, clay, and loam are objectionable because they coat particles and prevent the cement paste from forming permanent bond with the aggregates.

Tests for Aggregates

If the builder is in doubt about the

qualities of the aggregates, simple silt tests can be made with them. Here is the procedure for one simple test:

A. Fill a quart fruit jar to a depth of two inches with a representative sample of the dry sand to be tested. B. Add water until the jar is three-

B. Add water until the jar is threefourths full.

C. Shake the jar vigorously, finishing the cycle shaking the jar sideways to level off the aggregate.

D. Allow the jar to stand for one

E.) A silt deposit in excess of ¼ inch on top of the settled sand indicates that the aggregate is not an adequately clean material for use in concrete.

A second test for the presence of objectionable vegetable matter is made as follows:

A. Fill a 12 ounce size prescription bottle to the 4½ ounce mark with a sample of the sand to be tested.

B. Add a three per cent (by volume) solution of caustic soda, obtainable at most pharmacy shops.

C. Shake the bottle vigorously.
D. Allow the bottle and its contents to stand undisturbed for 24 hours.

E. At the end of 24 hours, a colorless liquid in the bottle indicates that the sand is clean. A straw-colored liquid indicates the presence of some, but not a dangerous amount of vegetable matter. Darker colors reveal that the aggregate is not suitable for concrete.

Aggregate Grading

Fine sand (beach sand) and coarse aggregates are not good combinations for use in making concrete because the wide difference in their sizes leads to segregation of the particles in addition to requiring an uneconomical amount of cement paste. A coarsely graded sand furnishes a better mixing material.

The constituent parts of the fine aggregate should fall within these ranges:

Passing a #4 sieve 95-100 per cent Passing a #16 sieve 45-70 per cent Passing a #50 sieve 15-30 per cent Passing a #100 sieve 3-8 per cent

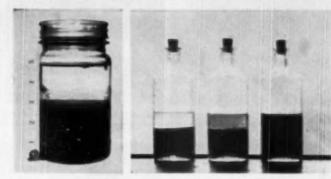
There should be no more than 35 per cent retention on the next smaller sized sieve.

The ranges for coarse aggregate are:

Passing-

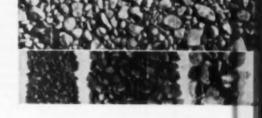
11/4-inch sieve 95-100 per cent 14-inch sieve 35-70 per cent 14-inch sieve 10- 20 per cent 14-sieve 0- 5 per cent

The Bureau of Reclamation stipulates that the modulus of sand should

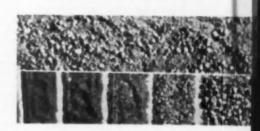


TRE manon jar, at left above, was used for testing for silt in a sample of dry sand. Water and the sample were placed in the jar, in the proportions indicated, which was the shakes rigarously and allowed to stand fince the upper layer of silt is in esceen of is inch, this sand is ementisfactory for use in quality concrete. The prescription bettles, right above, were filled with different used samples in each and a 3 per cent column of causatic sodu to test for the presence of vegotable motier, revealed by the color of the solution after standing for 24 hours. Coloriess liquid of the left bottle indicates that this sample is clean. The middle bottle reveals the presence of some, but not danagesom amounts at vegotable matter. The sample in the right bottle is not suitable for concrete

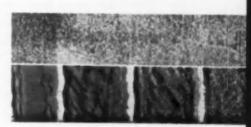
THIS is how a well-graded coarse aggregate looks before and after being separated into three sizes. From left to right in the separated aggregate: is to is inch. In to is inch. In the how pieces it is mixed aggregate to mixed aggregate.



SAMPLE of well-graded sand before and after separating into various sizes. Particles very from tine to those just passing the No. 4 sieve. Width of strip indicates the amount of outh size sample



SAMPLE of sand which lucks particles larger than 1/16 luch. More coment is required when soud is fine, therefore this is not a good coment sand









THREE degrees of moleture in sand are illustrated above. Left—sand that falls apart when clutched is damp. Conter—sand that forms a hall is wet. Bight—sand that sparkles and wets the hand is very wet



be between 2.50-3.00. This modulus is the summation of cumulative percertages of material retained on standard sieves divided by 100. For leaner mixes, a grading approaching maximum percentage passing each sieve is desirable. For richer mixes, a grading approaching the minimum percentages passing each standard sieve is desirable for economy.

A general standard for aggregate sizes is this: fine—sand up to ½-inch in size, excluding dust. Coarse—pebbles, crushed stone, and other ½-inch or larger. The size of the aggregate used varies with the requirements of each specific job. The maximum size should not exceed one fifth of the minimum dimension. In thin sections of concrete, the aggregates should never exceed one-third of the width of the section. A ½-inch clearing space should be provided between reinforcing rods to facilitate passage of the aggregate.

Sand falls into four general categories with respect to wetness; it is air dry, damp, wet, or very wet, depending on the water content. Since the water in the sand also contributes to the hydration of the cement, it must be considered in planning the mixing ratios for concrete. Air dry sand contains little or no water; damp sand holds 34 gallon of water per cubic foot; wet sand contains 35 gallon of water per cubic foot; and very wet sand holds 34 gallon of water per cubic foot. Sand is usually "wet" but its water content can be checked

adequately by drying the sand in air, and adding measured amounts of water to prepare sand of the same consistency and feel as the original sample. To hasten the drying, the sand can be spread on a thin surface, saturated with alcohol which is ignited and allowed to burn until the sand is dry. As an alternative, one can weigh the sample first, dry it with the use of burning alcohol, then weigh the dried sand to determine the water content as a percentage of weight.

Sand Fluffing

When moisture is added to dry sand. a film of water is formed around each sand particle, adding to its surface and causing a "fluffing" of the sand-and increase in volume-until the water reaches the six per cent saturation point. After this amount has been reached, the "fluffing" is decreased because of the increased weight, and the sand becomes compacted. Failure to allow for this bulking increases the cost of concrete and leads to undersanded mixes. At five per cent water content, one cubic foot of dry sand, absolute volume, occupies 1.2 cubic feet.

Care should be taken in storing aggregates. For example, fine and coarse aggregates should not be blended by stockpiling the materials in alternate layers, in yards, in cars, or in trucks. Stocks built up into high cone-shaped piles will separate into fine and coarse groups. Damp materials separate less, of course, than dry ones that can also be segregated by wind action. Good storage bins, which







THE top photograph shows stiff, medium, and wet mixtures of concrete. The stiff mixture is suitable for tootings and walls. The medium mixture is suitable for tomik walls, floors, and slabs. The wet mixture has limited uses for thin walls and columns. The views immediately above, from top to bottom, show three consistencies of concrete after trowelling. The middle sample contains the correct amount of coment-and martar for a good workship mixture, for with light trowelling, all spaces between the appropages are filled with mortar, providing a dense surface.







SUCKETS aid in proportioning small batches. THIS misor has water tank with calibrate

STANDARD test determines concrete slums

are round or nearly square, slope not less than 50 degrees from all sides to the center outlet. Chuting materials against sides of containers or storage hins also promotes segregation of the particles.

Measuring Aggregates

Quality concrete begins with the accurate measurement of the ingredients. Haphazard divisions of sacks is an inadequate method for measuring cement for mixtures. As an alternative for measuring cement and aggregates, a bottomless box of exact capacity can be loaded on a movable flat platform or in the mixer hopper. Since a cement sack contains one cubic foot, loose volume, the emptied sack can be used to determine how many full shovels equal one cubic foot by filling the sack with the average shovelful used. Wheelbarrows can be calibrated by dumping measured cement sacks full of material into the barrow and marking it or by weighing the harrows on platform scales. Marked buckets are a satisfactory method of measuring water, but calibrated water tanks are frequently provided on mixers by manufacturers.

Trial mixes are used to determine the standard batch makeup. It should be remembered that natural sands and gravel contain free moisture that becomes part of the mixing water, contributing to hydration of the cement. Perfectly dry materials absorb water into pores, as much as one per cent by weight. If one is sampling sand to determine moisture content, the surface water of the aggregate only should be removed, for, otherwise, allowance must be made for the absorption of moisture by the aggregate.

The trial batch for regular use should have about a four-inch slump if used with vibrating mechanisms or about a six-inch slump when placed without being vibrated.

Slump Tests

The slump test is an approved method of determining the adequacy of a particular concrete batch. A mold of eight inches diameter at the base and four inches diameter at the top, measuring 12 inches high, in the shape of a cone segment, is made of 16 gauge metal with foot straps and handles. This mold is filled with the test materials in three or more layers, each one of which is tamped with a 56-inch rod 25 times. The mold is then removed and the slump measured at once. The need for field tests is, of course, determined by the size of the

job and prevailing ordinances. Both laboratory and field tests are recommended to establish confidence-inspiring data.

Sloppy mixtures are avoided by builders because they separate in handling; that is, the aggregates and paste settle apart. The first batch in a dry mixer is always stiffer than following ones in a wet mixer unless the drum is first dampened thoroughly. If the trial batch is not adequate, its consistency should be changed by varying the amount of aggregate in the mixture.

The stiff mixture is usually the economical one, but not when it is too stiff to handle conveniently. Further, extra care must be taken with stiff mixes to avoid porous or honeycombed concrete. The shrinkage of concrete is approximately proportional to the amount of water used. However, it is also poor economy to require excessive labor for tamping and spading to place stiff mixtures.

The usual proportions of sand and coarser aggregate are about 40 per cent sand and 60 per cent coarse aggregate up to 1½ inches. For coarse aggregates up to 34 inches, a 50-50 proportion of aggregates is appropriate. However, the method of specifying the mixture with the use of

SUGGESTED CONCRETE MIXES

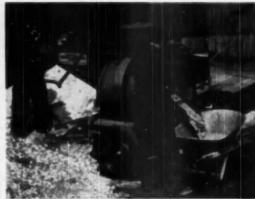
	U. S. gallions of water to add to each 1-each batch			Trial michare for first batch			
Kind of Work		Wet	Very wet send	Coment,	Sand, cu.ft.	Gravel or crushed stone, cu.ft.	Maximum aggregate size, inches
foundation walls which need not be watertight; footings for walls, columns and chimneys, retaining walls, garden walls.	61/4	(Avarage kend) 51/ _r	4%	1	2%	4	1%
Waterlight basement walls, walls above ground, driveways, walks, floors on ground, basement floors, parch floors, paved terriares, concrete steps.	3%	(Average sand) 5	4%	1	2%	3	1 to 1%
Suspended reinforced concrete floors of all types, reinforced concrete posts and columns, sills, lintels.	5%	(Average sand) 5	41/4	1	21/4	3	%

Machines for Concrete Construction













LEFT to right, top to bottom. Joseps 3155 non-tilter mixer. Rex 3155 tilter. Rex 65 non-tilter. CMC 3155 non-tilter. Rex 3155 non-tilter. and Joseps light construction holds. Photos courtesy Jacquer Machine Compony. Construction Machinery Company. Chain Belt Compony

sand, aggregate, and cement ratios is unsatisfactory since it does not specify the water content nor does it consider the gradation. The watercement ratio is a better form of specification.

Mixing Concrete

In mixing, the factor of importance is to get all particles of the aggregate coated with the cement paste. Although increasing the speed of a concrete mixer above the usual peripheral speed of 200 feet per minute does not affect the mixing efficiency of the machine, the time factor is important, for two-minute mixed concrete is 20 to 35 per cent stronger than concrete of the same batch mixed for 15 seconds only.

Care should be taken not to overload concrete mixers. Since worn or heavily coated blades reduce the efficiency of a mixer, it is also essential to keep the interior of the mixer drum

The steps in charging a concrete mixer are these:

A. Add about 10 per cent of the water to be used.

B. While allowing the water to run, add the aggregate.

C. Add the cement.

D. Add the last 10 per cent of the water.

A one-minute mix after all materials are in the mixer is sufficient in a machine of one cubic yard capacity or less. Add about 15 seconds mixing time for each half yard capacity increase in mixer size. The concrete must be discharged within 1½ hours at the most to avoid seriously affecting its characteristics. The initial set takes place within two or three hours after mixing the cement with water. Water should not be added to mixtures to rework them.

Mixer Standardization

Mixer manufacturers through the Mixer Manufacturers Bureau have effected a standardization of concrete mixers. There are, today, nine sizes of mixers available to builders, ranging up to 4 cubic yards capacity. They have also promoted modernization of the machine. A few decades ago, mixers were usually mounted on steel wheels with side discharge provisions. The modern trailer machines, mounted on pneumatic tires for ease of movement, are principally end discharge. Sizes of concrete mixers are designated by a number indicating the capacity of the mixer followed by the letter "S." These standardized machines have a guaranteed capacity of the normal indicated capacity plus 10 per cent. The standard mixer sizes are: 3%S, 6S, 11S, 16S, 28S, 35S, 56S, 84S, 112S.

Placing Concrete

The manner in which the mixed concrete is handled has a determining effect on its ultimate quality. The mortar or paste in the wet concrete tends to flow ahead of the coarser aggregates. Care must be taken to reduce the amount of such segregation. Of course, the first essential in placing the concrete is to be sure that the areas to receive the concrete are clean. Subgrades should be moist to reduce absorbtion.

Before placing concrete, filled low spots to receive concrete are tamped thoroughly. Sawdust, nails, and all other such materials are cleaned from the forms. Then wood forms should be saturated to reduce absorption. Plywood forms are frequently lacquered for this purpose. When placing new concrete against old or hardened concrete, the material in place is coated with a 34 to one-inch layer of cement mortar, with about a six-inch slump.

In slab construction, start at the far end and pour against concrete in place. Do not dump the mixture in separate piles. If necessary, the coarse aggregate should be redistributed if it has settled apart. In walls, the first batches should be put at opposite ends and the additional loads worked to the middle of the wall. In large open areas, it is recommended that the perimeter be placed first. These recommendations are based on the fact that excessive moisture tends to flow from the mix and is likely to accumulate at the corners or in the perimeters, affecting the quality of the concrete in these strategic locations if these precautions are not taken.

Hauling concrete for long distances and dropping it freely more than three or four feet without the use of chutes are harmful. Concrete, if allowed to flow in forms, will separate. For this reason, it is dropped vertically, not allowed to bounce, in metal chutes within forms. In long movements with barrows, stiff consistencies are needed to preserve the uniformity of the mixture. Chutes used should be between 1:3 and 1:2 slope. In long chutes, it is best to deliver the concrete to a remixing hopper before placing.

When all of one section cannot be poured at once, the surface of the placed concrete is roughened to provide a good bonding surface for the next placement. Grouting is essential when the placing is recommenced. The grout is applied just a few feet ahead of the operations to prevent its drying.

When placing concrete in segments, a straight bonding joint can be formed at the top of the form either by screeding the concrete carefully at the form top or by nailing a one-inch strip to the inside of the form, flush with the top of the form, so that the underside of the strip makes a straight break. Although keyways are an important method of binding sections, thin keyways for vertical joints may actually be damaging to a structure due to their propensity for breaking. Crimped copper strips, folded back against the form, but partially imbedded in one section, are used successfully in joining sections. The folded section of the strip is straightened out when the adjoining section of concrete is placed.

When placing concrete in high walls or columns, fill the forms to within one foot of the top, at intervals not exceeding six feet, in layers one foot thick. The placed concrete is then allowed to settle for one or two hours before the final foot is placed. When in place, it should be spaded, compacted, and straight-edged. If it is in a slab, the concrete is wood troweled after the film of moisture disappears. Steel troweling should be delayed as long as possible and done sparingly.

Since concrete expands .66 inches per 100 feet per 100 degrees Fahrenheit variation, expansion joints are necessary in some structures to absorb this stress. Butt strips, metal, bitumen-treated felt, and other devices are used for this purpose.

Concrete can be conveniently pumped if circumstances warrant such an alternative. The advantage of this method, insofar as the quality of the concrete is concerned, is that only workable concrete can be pumped. The method also facilitates placement. Capacities of pipes, six to eight inches o.d., are 20 to 65 cubic yards per hour.

Concrete Vibration

Vibrating the concrete during the placement is economical because more aggregate can be used in the mix. Stiffer mixes, requiring less water, are essential since vibration may cause segregation in sloppy nixtures. Earlier finishing of surfaces and removal of forms are possible after vibration. Although the internal vibrator is more generally used, the external vibrator, clamped to the outside of the form, is sometimes the only alternative. Surfaces for heavy duty work can also be vibrated with special surface vibrators.

Delayed vibration is not injurious so long as concrete becomes plastic; but if the vibrator leaves depressions when withdrawn, its use is quite likely to be harmful. Vibrators should not contact projecting reinforcing rods in concrete that has hardened since the rods will thereby be worked loose. If vibrators are allowed to contact forms, they will gouge form faces.









Five Different Ways for Placing Concrete

SHOWN on this page are five different, approved methods for placing concrete, each one of which is the best available for a particular job. At the upper left, the hand-mixed shovelad-in-place technique is still the most economical for small placements. The whoolbarrow carries most of the concrete powed to its final location, although the convenience of ready-mix trucks has usurped many of its former assignments. Hoists and chutes are more economical for larger jobs while pumping of concrete is suitable for many larger projects, as shown in the right lawer photograph, in use on Indiana housing project









LEFT and above, workmon cost forms with oil to reduce water absorption

BELOW, earth can only infrequently be used as part of form. It must be solid



STEEL form, above, in use on a housing project, has an inner core designed for the construction of cavity cast in placewall



Form pressure is increased when the concrete is vibrated, a factor that may necessitate extra form supports. The air content of concrete is reduced .05 per cent by vibration.

Vibration itself does not make concrete stronger, but it does permit the use of stiffer, harsher mixes. Mixes that can be worked by hand should not be vibrated, nor should the vibrator be used to move concrete within the form. It is generally employed effectively at 18-inch intervals with some overlapping of the vibrated areas. If lower layers have stood for some time, before vibrating upper portions in a placement, vibrating will cause a wavy line at the joint of the two placements.

Forms for Concrete

Forms used for concrete should be strong, well braced, have little leakage, be easily removed, and have temporary openings for cleaning, but the selection of the form material frequently depends upon the concrete surface desired. When using wood forms, tongue and groove sheathing serves best, with 2 by 4 studs, 2 by 6 stringers, and 3 by 4 posts, struts, and shores. When strips are used within the forms for forming flutes in the concrete, they should be kerfed in the back. For forming triangular shapes, overlapped, joined strips rather than single strips are more workable.

When constructed in panels and sections, forms are more easily removed. Oiling forms prevents adhesion and helps preserve them—as does whitewashing, although these coatings should not be used against concrete that is to be painted or stuccoed after removal of the forms. For such instances, the forms can be coated with paraffin oil diluted with kerosene or benzine.

Forms must be tight because paste leakage will change the composition of the concrete. Joints likely to allow paste leaks can be pointed with equal parts mixture of beef tallow and portland cement. Box nails are generally more serviceable than common nails in temporary form construction because of their thin shank. Double-headed nails will help speed operations.

Special grades of plywood are popularly available to builders specifically for form construction in sizes up to 4 by 8 feet, ½ to ½ inches thick. One type of plywood for concrete forms has a special plastic surface that reduces absorption and provides a smooth monolithic finish. Such forms can be re-used frequently and are especially adaptable to the repetitive manufacture of castings. These, as are all other panel forms, are cleaned immediately after use with brooms and are stacked in flat, level groups to preserve their shape and trueness.

Manufactured form panels and form ties offer certain time-saving and labor-saving advantages to the builder. The form panels, generally available in sizes ranging from 2 by 4 feet to 4 by 8 feet, are designed to be used with special connecting bolts, tightening devices, "U" tie-holders, "S" tie-holders, and ties inserted at the edge of forms so that they do not have to be threaded through small openings. Ties at the vertical edges have a second advantage: the form panel can be lifted straight up when





WORKING with concrete in cold weather demands special procautions, such as heating motorials and covering fresh concrete in place as these two photographs illustrate

being removed. These manufactured ties are also generally made with a special break point so that they will snap about one inch back from the face of the wall when twisted slightly.

Magnesium forms will not swell when wet, contract when dry, nor will they rot. In addition, their precision manufacture assures a smooth surface with but faint dividing lines. Both the magnesium forms and the plywood forms with magnesium frames weigh less than three pounds per square foot. Plywood edges of the latter type are protected by a magnesium butt strip. A number of these manufactured forms are sturdy enough to support runways and scaffolding in addition to the form load.

Earth does not make a good form back-up, especially when it is necessary to spade the concrete, since dirt is likely to be mixed into the concrete.

Presdwood forms should be thoroughly wet for 12 hours before using, as should wood forms, before concrete is placed, to reduce water absorption.

Forms can be removed, generally, within one or two days in summer weather, and within four to seven days in winter weather after placement. When removing forms, pinch bars must not be used braced against the fresh concrete; if wedging is necessary, wood wedges should be used. When removing forms from projections, start away from the projection and work toward it. Leave recessed forms in place as long as possible because the wood recessed form will shrink away from the concrete as it drys out. Jerking forms is harmful; even pulls are strongly recommended to avoid breaking edges.

After use, edges of wood-form panels are sealed, and corners protected.

Concrete Curing

After the concrete has been placed, provisions must be made for curing, one of the most important factors involved in the production of quality concrete. The chemical process of the hardening of the concrete continues so long as temperatures are favorable and moisture is present to hydrate the cement. The desirable properties of concrete increase with age so long as these favorable conditions are present. The gains in strength of the first week after placing concrete are approximately as great as that during the succeeding three months. No gain is made in the strength after the concrete is dry.

New solids are formed during the curing, filling the spaces in the concrete. One of the purposes of curing is to prevent evaporation of the water essential to hydration. A variety of techniques can be employed to perform the requirements of curing, but in any case, alternate wetting and drying cycles are not advised since such a procedure creates crazing on the surface. Methods of curing include-for flat placements-ponding with dirt dykes built on the stiffened concrete to hold water to maintain curing moisture. A thin membrane seal can he sprayed on the concrete to prevent moisture evaporation. It is frequently advisable to protect this membrane with a one-inch layer of sand placed 24 hours after the application, Covering the area with heavy paper, asphalt impregnated, will prevent undue evaporation and aid in curing.

In curing walls, builders may hang canvas or burlap on them which are kept moist. Forms, left in place, can be sprinkled to keep the moisture rate high; these forms can be loosened to allow the water to reach the concrete surfaces. If the concrete surface dries first, before the whole section is cured, dusting and checking will result. The curing should, normally, cover a five day period.

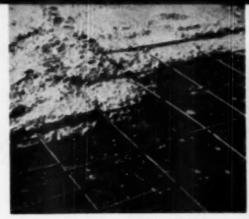
Heat hastens hardening of concrete; cold retards it. The ideal temperature for curing concrete is between 60 to 80 degrees Fahrenheit. In cold weather, for effective hardening, concrete must be maintained at 50 degrees for five days at least. Materials can be heated before being placed in the mixer during cold weather work. Although water coming in contact with cement at 175 degrees or more may cause a flash setting, boiling water can be added to aggregates since these aggregates will absorb heat, reducing temperature before the cement is added. Block fireboxes, perforated oil drums, and discarded boilers are some of the inexpensive heating elements that can be used. The concrete itself should not be in excess of 80 degrees Fahrenheit.

The ground on which concrete is placed should not be frozen. Calcium chloride, unless prohibited by specifications, may be used in concrete to accelerate hardening in cold weather, but not to exceed two pounds per sack of cement. This chloride does not materially reduce the freezing point of the concrete. It takes three times as long to cure concrete adequately at 33 degrees as it does at 70 degrees. No gain in strength is made, obviously, when concrete is frozen. Freezing within 24 hours after concrete is placed is certain to result in permanent injury to the concrete.

After placing concrete in cold weather, cover it with heavy paper or straw, 10 to 12 inches deep. The sections can be enclosed and heated to maintain a satisfactory temperature. but the concrete will dry out before properly hydrated if heating elements are placed too close to it. In cold weather, forms are left in place longer than otherwise would be necessary. In addition, excessively rapid cooling after artificial heating is harmful to concrete; the temperature should not be allowed to drop more than 20 degrees in 24 hours during the early curing period.

Reinforced Concrete

Concrete is stronger in compression than it is in tension. Steel and concrete have approximately the same coefficients of thermal expansion; therefore, steel reinforcing rods are used in concrete sections to increase their



STEEL reinforcing rods are used to increase teanile strength of concrete. At right, note corrugations on rods bent to increase strength at strategic points



tensile strength, their resistance to stresses of bending and pulling.

Reinforced concrete was first used around 1850 by Joseph Monier in France. M. Monier patented his process in 1857. Other patents were granted in 1877. Early uses in the United States of reinforcing steel, were in the Leland Stanford, Jr., Museum and the 16-story Ingalls Office Building, Cincinnati.

Steel reinforcing rods are also used to increase the compressive strength of columns, for example. Even slabs, not subject to pronounced tensile stresses require reinforcement since, in hot weather, the concrete may expand exercising compressive strength, but in colder weather, it pulls back, contracts, requiring tensile strength to move its own bulk.

To be effective, the rods must be bent or deformed to increase surface areas and to insure that the rods do not slip in the concrete sections of which they are a part.

Rusty rods, scrap iron, and rusty fence wire are ineffective as reinforcement and should never be used for that purpose. Rods used should be free from rust, scale, or other coatings. Heating bars destroys some of their tensile strength and should be avoided. Generally, number 18 annealed wire is used to tie reinforcements within a form.

Rods are placed 34-inches from the surface of the concrete to be effective. In lintels, beams, etc., put rods on sides which will tend to pull apart. Long beams on supports should be reinforced at top and bottom. Bars are always bent around corners.

When placing concrete, special batches may have to be prepared to assure that all areas around the rods are filled with concrete. Tamping, hitting forms with rubber or wood mallets, and vibrating help place the concrete around reinforcements. After rods are in place, they should not be used as runway supports while placing concrete.

Concrete with Special Cements

Concrete can be made with varying characteristics to meet a variety of structural and ornamental demands. It can be manufactured in weights ranging from 30 to 250 pounds per cubic foot and in varying degrees of permeability from densities porous enough for filter purposes to water-proof consistencies. The average regularly used concrete weighs about 150 pounds per cubic foot.

For jobs that demand high early concrete the cement industry has perfected high early cements that give higher strengths than normal portland cement with or without accelerators at ages up to one year. Strengths of these concretes reach peaks at one to three days permitting early utilization of the sections.

A high early concrete can be made with normal cement by reducing the quantity of water used. For example, a mix with 41/2 gallons of water per sack cures twice as fast as a mix of seven gallons per sack of cement. Dissolving flake calcium chloride in mixing water hastens the setting action of the paste. The quantity used should not exceed two pounds per sack of cement. Smaller quantities should be used at temperatures in excess of 90 degrees Fahrenheit. Since temperature is a factor in the hardening process, heating mixing water is a help. Below 70 degrees, high early strength is not likely to be obtained.

Air Entrained Concrete

Air entrained concrete can contain as much as 4½ per cent air. For given cement factors, the volume of concrete is increased by this volume of entrained air. The air is captured by using cement containing a small amount of certain organic materials that entrap millions of microscopic air bubbles in the concrete, increasing its plasticity and resistance to frost action. The use of this type of concrete is particularly advisable in regions with cycles of freezing and thawing.

The design of the concrete may be adapted for predetermined characteristics, when using air-entraining agents. If a given strength is to be preserved, the amount of cement per cubic yard is increased as compared with normal cement. For a given water-cement ratio, the amount of coarse aggregate is increased, reducing slightly the amount of cement per cubic yard. For a given cement factor, the water per sack is reduced as is the change in rich mixes to ¼ gallon of

	y pe				Wt. of aggregate per cu.ft. (lb.)	Wt. per cu.ft. of concrete using aggregate (Ib.)
Burned clay	or	gh	ale		40-40	100-120
Expanded si					40-40	90-100
Cinders					40-50	110-115
					[plus send]	
Fumice .					30-60	60-90
Distribute					28-40	55-70
Forlide -					6-16	40-46
Vermiculita					6-10	25-80

amount of sand, from practically no water and five pounds of said per sack for lean mixes. A slump less than that expected of regular concrete is satisfactory.

Special Aggregates for Concrete

Special aggregates are popularly available to provide concrete of a variety of attributes. These include pumice, diatomite, perlite, vermiculite, cinders, shale, slag, and field stones, for example. Pumice is composed of siliceous minerals of volcanic origin, light in weight; it produces a concrete of high insulating and sound absorbing characteristics. Diatomite is composed of siliceous shells of microscopic aquatic plants called diatoms. Perlite is a natural volcanic glass, appearing solid but actually permeated with tiny pockets of gas. When exposed to flame, the pockets expand greatly. Vermiculite is composed of certain micas, dried, ground, and subjected to about 1800 degrees heat for four to eight seconds. Both anthracite and bituminous coal furnish cinders suitable for use in concrete. Since these cinders must be well-graded, domestic ash and cinders are seldom suitable for this use. Shale is a cellular inert material. Blast furnace slag has been used in concrete for over 40 years. usually as a substitute for course ag-

Lightweight concrete is also formed by using admixtures (see air-entrained concrete, above). When these admixtures are used, allowance must be made for the increase in the concrete volume after pouring. The lightweight aggregates are generally rough and more irregular in shape than other aggregates, although they should be as well-graded as is possible. These aggregates should also be wetted before using because of their high absorptive capacities.

The Housing and Home Finance Agency has made a thorough study of the use of lightweight aggregates. Its conclusions include the following points: the high cost generally associated with lightweight aggregate concrete, due to the high cement content generally required to obtain workability, may be offset to a large degree by the use of air-entraining agents and, therefore, less cement. With the air-entraining agents, in a given volume, less puste is required to coat completely all particles.

The thermal conductivities of lightweight aggregate concretes are generally lower than 4 B.T.U. per square foot per hour per degree Fahrenheit per inch of thickness, with many of the low density concretes having a K value in the range of one to two. There is a definite relationship between the oven-dry weight of lightweight aggregate concrete and its thermal conductivity. In any event, special thought must be given to the use of lightweight aggregates for concrete. Shrinkage with these aggregates is usually higher than with other aggregates. Before choosing an aggregate, the conditions should be analyzed, the specific demands determined, expert advice received, and the aggregate that will supply the requirements with economy chosen.

Cyclopean Concrete

Cyclopean concrete is the term used to designate concrete made with large field atones. The use of such stones depends on the cost of the labor involved. They must, of course, be clean, should not lie near each other in the mass, and must be completely covered with the paste.

Mill sawdust has been used as an aggregate for concrete sections, particularly for flooring, but this has been an experimental undertaking. The strength is seriously reduced, being only 10 to 20 per cent of normal sand and gravel concrete. The value is doubtful if exposed to weather, moisture, or freezing. Such concrete has an unpredictable strength, and lean mixes with sawdust will burn. Norway pine, jack pine, and commercial sawdusts have been used in the experiments. Soil-cement, i.e., cement mixed with common earth, has proved itself satisfactory for isolated road surfaces. Other experiments are now in progress, using it in light construction work.

Watertight Concrete

Watertight concrete requires only adequate foresight and supervision. Of course, the units to be made of concrete must be of suitable design to resist water pressure, and they must be surrounded with proper drainage facilities. These steps should be observed:

First, the aggregate must be sound and of a low porosity, suitably graded. A limited amount of mixing water helps to insure watertightness because an excess of water remains uncomhined in the cement paste. The spaces it occupies will be void after it evaporates. Nevertheless, a plastic, workable mix is essential to forestall honeycombing. Leakage in concrete is usually through the paste rather than through the aggregate. This leakage can be prevented by having sufficient paste to cost all aggregates and to fill all holes. Not more than six gallons of water should be used per sack of cement. Thorough spading aids in insuring a uniform consistency. When pouring in deep layers where water in the mix tends to accumulate on the top of the cured concrete, it is sometimes necessary to use dryer batches near the top of the section to absorb the excess water.

The moist cure should extend from at least five to seven days at proper temperatures. Tanks designed to hold water should not be filled until the concrete is thoroughly cured.

Generally, however, leakage in concrete structures occurs through construction joints rather than through walls; it is obvious that these joints must be designed to resist moisture.

Waterproofing powder and waterproofed cement are now popularly marketed. These powders coat the particles of the concrete with a water repellent. Once dry, these waterproofed cement products cannot be wetted for continued curing; the curing must be supervised from the initial placement, but the result is waterproof concrete.

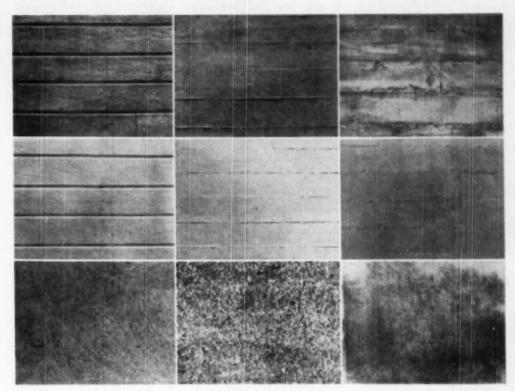
Concrete Finishes

How one finishes concrete is determined by the texture desired in the finished product. Trowelling is a popular method of finishing slabs, but surfaces will be dusty and have hair checks it troweling is done too soon or too frequently.

The time element is very important in the final finishing. The concrete should be allowed to stand until it is quite stiff but still workable. The trowel compacts and produces a dense surface. When mixtures are stiff before troweling, the fine materials are not drawn to the surface by the troweling action.

Wood floating provides a good, rough surface, particulary adaptable for traffic surfaces. Mechanical floaters will handle stiff mixes better than hand methods and will produce a better wearing surface. A canvas wood, or rubber belt, six to 12 inches wide is occasionally used for finishing surfaces. The belt is drawn back and forth across the surface in strokes of 12 inches, finishing in strokes of one inch. When surfaces are to be broomed, the brooming is most effective when it is transverse to the direction of traffic. Surface water should not be removed by sprinkling the surface with dry cement or sand because this practice will cause checking. This water is simply brushed off with a broom or belt.

A variety of vertical surfaces can be achieved by control of the forms, by using colored or selected aggregates or colored cement, by applying a dash coat of stucco, or by tooling the surfaces after the forms have been re-



A VARIETY of concrete surface textures are produced by different form constructions, as shown in the top row of photographs above. The middle row is all these same surfaces with portland coment paint. Concrete can be tooled, also—broomed, mechanically secured with an electrical saw and carborundum wheel, or sand blasted as shown in the bottom row of photographs

moved. Molds, wood strips, formed metal, and general form design and materials produce varying effects in the concrete surface.

A rubbed finish is obtained by using a number 20 carborundum stone when the concrete is green. The lather created is removed by brushing. Some weeks later, the surface is again rubbed with a number 24 carborundum and water, and the excess lather is again removed. This excess mertar will form blotches if left on the concrete.

A rubbed surface is also produced by scrubbing green concrete with wire brushes, making free use of water. If the surface is too hard to be scrubbed, muratic acid in a weak solution, immediately riused serves as an aid. In surface treatments of this sort that are likely to chip corners, it is suggested that fillets of rounded molding be used within the forms so that the unit has no sharp corners.

After forms have been removed, bulges, projections, fins, and other unwanted ridges can be chipped, rubbed, and/or ground. Honeycombed sections, chipped out to solid concrete, should be cut out with straight edges, keyed in, to wedge patches in place. Such holes should be filled in 52-inch layers, screeded with a screed with slums to project the patch. This convex shape compensates for shrinkage. After the patch has been allowed to stiffen, this projection is troweled off flush. Patches should not be overfloated because this makes the water come to the surface and weakens the patch. When ready to apply concrete to the area to be patched, a peripheral area within six inches of the hole should be dampened to lessen absorption of water from the fresh concrete. A good mixture for patching consists of equal parts of sand and cement with enough water to permit workability. The use of white portland cement in the patch mixture is recommended since the result will then more likely blend, in color, with the regular concrete.

Efflorescence

Efflorescence, caused by the passage of water carrying soluble substance to the surface, usually resulting in whitish discolorations, can be removed with dilute solutions of muriatic acid (one part acid to 10 parts of water) applied to wet (dampened) concrete. This acid solution is not to be left on the concrete for more than four minutes. This substance can also be removed with equal parts of parafin oil and benzine vigorously rubbed in when the concrete is dry. This also improves the wearing qualities of the concrete and helps preserve color.

Colored Cement

Colored aggregates can be used to produce colored concrete. Such aggregates, manufactured specifically for this purpose, are made in two varieties. The ceramic material produces soft colors. The vitreous product creates bright colors in the finished product. For economic reasons, these special aggregates are usually used for only a thin surface layer. This outer layer must be brushed to remove the outer coating of cement paste; brushing must be used since rubbing does not get into crevices to remove the paste. When this technique is used for coloring, it is customary to use a "jump" grading of the aggregate in







the finish layer, with a larger size dominating.

Another method of coloring concrete is the dusted-on-color method in which a dry mixture of one part cement, 1-15/2 parts of sand, and the proper amount of pigment is applied uniformly at not less than 125 pounds per 100 square feet of area. The sand used must be at least of a grading of which 80 per cent passes a number eight sieve, and not more than three per cent passes a number 30 sieve. A dusted-on color mixture is worked into the slab, but not after the slab becomes wet. Steel troweling should be done in one direction, using as few strokes as possible.

Special pigments are available to the builder for coloring concrete, both as natural minerals and as manufactured products. The general requirements are the same for boththat they be durable under sun and weather, that their color be intense, and that they do not excite chemical reactions in the concrete. The degree of color is determined by the proportion of pigment to cement, not by the proportion to the cubic feet of concrete. Up to nine pounds of coloring per sack of cement can be used safely. It is best to use white portland cement with coloring pigments. Each user makes samples to determine the proper mix to use. The finer pigments produce better colors. The cement, and pigment are mixed first in careful proportions in a color mixer, or by passing through a screen together for best results before water is added. It is reiterated that the color is determined by the proportion of pigment to cement, not by the proportion of pigment to the cubic feet of mortar or concrete. A topping for colored concrete is frequently used since a solid colored slab is not economical or necessary, except for light tiets. The colored topping is either placed on the base shortly after the base stiffens, or it is placed after the base has hardened, in which case it is necessary to clean the base and to cover it with a cement grout. The manufacturers of portland cement also produce a selected white portland cement, which, when used in garage, basement, and factory floors, etc., has 61 per cent increase in reflection characteristics over regular gray portland cement.

Iron concentrations in mixing water will discolor concrete, therefore, clean water is essential to good concrete coloring. The mixing process should cover not less than two minutes time when all materials are in. After the concrete is poured, stainless curing paper or other stainless covering is essential to obviate the possibility of staining the concrete.

Colored concrete, in floor slabs, for example, can be cleaned, and made impervious with liquid soap that is allowed to stand on the slab over night. Floor waxing once a month is an aid in maintaining the color character.

istics of the floor, etc.

A special stain that is applied to the concrete surface can also be used to achieve a variety of colors. This stain, for use on old or new concrete surfaces, reacts with the cement particles becoming an integral part of the concrete. This stain can not be used on concrete containing waterproofings, integral hardeners, or other similar surface treatments, or on concrete not completely cured. Wax and grease are removed before application with a solution of tri-sodium phosphate and paint is removed with a concentrated lye solution.

If care is used in the selection of aggregates, certain predetermined surface effects can be achieved. White sand, marble chips, granite screenings. crushed felspar, mica-spar, crushed slag, and garnet sand are some of the materials that vary the texture of concrete. When these, and similar aggregates are used, the surface must be rinsed or washed with acid, which is also immediately rinsed off, to remove surface films. In the construction of walls, a special granolithic surface is made with a facing material composed of one part cement, 11/2 part fine aggregate, 21/2 parts coarse aggregate made up of pebbles, crushed granite, or other stone. This facing material is placed in a one-inch layer on the exposed surface of the concrete by pouring it against the face of the form with a special metal or wood mold which holds the facing in place while placing the rest of the regular concrete. These molds are removed before setting occurs.

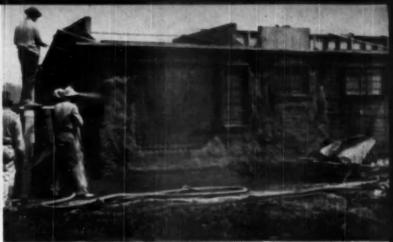
Concrete can also be sandblasted to achieve the usual sandblasted effect. The tooled and brush-hammered surface has a sparkle because this technique cuts the aggregates. This method, however, cannot be worked around corners since it chips them. Interesting and attractive surfaces are produced by mechanically scoring with an electric saw and carborung

dum wheel.

AT LEFT, top. rabning off fin on contrate well with carborundum stone. Middle. finishing concrate slab with mechanical fiest. Bottom, dusting color on top of new sidewalk. Color-coment will be between the surface



GUN for applying concrete is held at right angles to surface, as shown in top photos. Rebound collected at base is uncoated sand



Pneumatically Applied Concrete

CONCRETE can successfully be shot into place with pneumatic pressure. Graded aggregate, less than 3½-inch in size and with the normal five per cent moisture content to pick up the cement, is mixed with the portland cement and placed in the pumping machine from which it is fed into the hose under pressure of approximately 35 to 55 pounds per square inch. Water, under 15 pounds pressure per square inch in excess of the dry mix pressure, is added at the nozzle. A 3½S mixer will keep up with most machines with which from 150 to 300 feet of hose can be used to apply the concrete.

Less shrinkage can be expected of this concrete since less water is used, generally around 3½ gallons per sack, and because the impact force expels superflous moisture, air, and uncoated sand. Approximately 20 per cent of the aggregate rebounds and collects at the base of the work. To attain strength of 8,000 to 10,000 pounds per square inch the aggregates are selected and the concrete cured as one would do for conventionally placed concrete.

This concrete can be shot against any appropriate sturdy surface, including earth, to a width of several inches without slumping. When shot against concrete in place, the hond formed is frequently stronger than that of the original surface—if the surface is clean and not covered with paint or similar coating.

The material is shot from the nozzle held at right angles, two to six feet from the face being covered. It is then screened off and, if desired, troweled, or finished with a ½-inch flash coat.

This method can be used for building walls, swimming pools, for repairing, for freproofing, for waterproofing, and for protecting steel. Blocks laid up without mortar and without reinforcing shot with \(\frac{1}{2}\)-inches of concrete pneumatically applied have developed three times the tensile strength of conventionally laid blocks. Further these walls do not developmortar joint shrinkage cracks.

This pneumatic application can be used for waterproofing against a hydrostatic head. The machine can also be used for applying plaster.







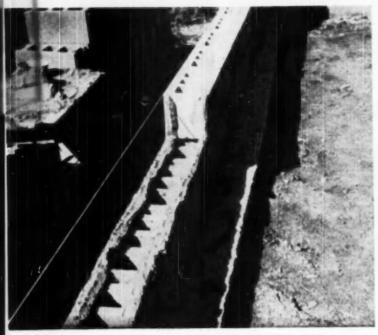


HOUSES in right column were constructed of pnouncticelly applied controls. In Journ table phase, workman are properting with for passessite application. Above one shows well perform that are resulty reported by shouther possesses analyst the alternal medium.

A Report On Cement



Masonry



A Report On Cement

THE TERM "concrete masonry" is Japolied to block, brick, and tile building units molded from concrete and laid by masons. Over 6,100 establishments manufacture concrete masonry products with a value of \$329,-734,000 (in 1947), for concrete masonry units lead in volume of masonry construction.

The units are made of dry-mixed aggregate and cement, coloring, and water, all compacted in machines some of which are capable of producing as many as 10,000 units per day. Their uses include load-bearing and non-load-bearing functions such as in piers, partitions, veneers, party walls, backup walls, fireproofing, chimneys, -floor filler block, and sills and lintels. To meet these various capacities, concrete masoury units are made in a limitless number of shapes. Following is a list of some of the masonry unit forms now being made by American producers, each of which is manufactured in a multitude of dimensions;

Slabs
Sash block
Cap block
Header block
Coping block
Chimney block
Floor filler block
Bull nose block
Siding block
Grade block
Ashlar block

Corner block
Pilaster block
Sill block
Steel sash block
Beam lintel block
Catch basin block
Wall block
Tile
Brick
Roof tile
Drain tile

Face textures for units can be formed by the design of the mold, by brushing the units when removed from the molds, or by fine water spraying. Brick, block, and tile are frequently sprayed with special paints as they are ejected from the machine to produce colored units. Coloring can also be added to the ingredients to manufacture solid-colored building block and brick. Other decorative effects are achieved when laying the units by using irregular or random patterns and unconventional sizes.

Other surface textures are made by varying the aggregates used to produce fine, close finishes and open textures. Although these units are made in numerous sizes, their dimensions are usually modularly co-ordinated to simplify building problems. Actual dimensions are scant 34 or 36 inches to allow for mortar joints. Therefore the standard 8 by 8 by 16 inch unit actually measures 7-36 by 7-36 by 15-36 inches. Modular halfs, quarters, corners, and other special block are also made with these scant dimensions. The standard 8 by 8 by 16 inch unit occupies the space of 12 brick. Its core air spaces take up 45 to 55 per cent of the unit's volume.

Concrete masonry units are eco-

sity; that is the more porous, lighter mits have a smaller K factor. A relation exists between the porosity and the sound absorption qualities. Masonry units of porous aggregates are efficient sound absorbers, but this quality is impinged upon if the surtaces are painted, the reduction being in proportion to the extent that pores are closed. The 8-inch lightweight block wall has the same heat transmission co-efficient as an 8-inch hollow lightweight block wall.

The general principles that govern the production of concrete also apply to the manufacture of concrete mainch in size, the coarse aggregates within this range produce stronger units. The generally approved fineness modulus is 3.70 for this aggregate graded in this manner;

Sieve size	Per cent retained
4	25
8	40
14	55
28	70
48	85
100	95

The unique characteristics of con-

Fineness modulus 3.70



SPECIAL back-up blocks, beyod to receive brick heater courses, insure knit walls



MODULAR such block for wood or steel windows simplify work at openings



SINCE masonry units are sestly cut, they are adaptable for use with most frames



FLOOR filler block permit building lighter concrete floors with no strength ices



PRE-CAST sill block speed muscary work and obviate need for making sills on job



CASY lintels such as these of lightweight approprie also promote job efficiency

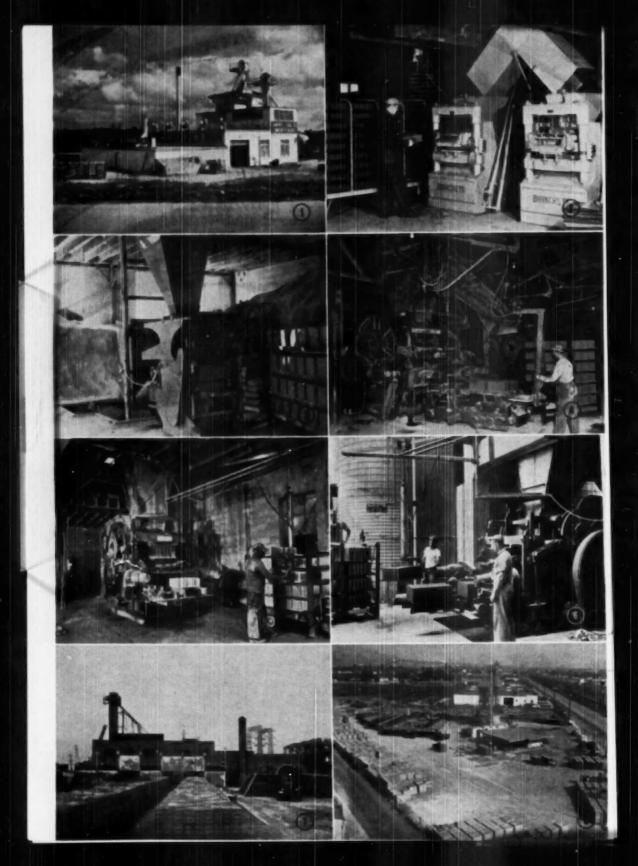
nomical building material because they are relatively large, requiring less mortar for placement, and because they are generally true to size. Only a maximum adjustment of four inches is required to adjust dimensions of building plans for the use of these masonry units that are fireproof and sound absorbing.

Masonry units can be made to meet 2-, 3-, and 4-hour fire retardent ratings of testing laboratories. Tests conducted by a state university have revealed that these units are frequently more sound absorbent than hard plasters. Porous concrete units have ratings as high as 50 per cent while heavyweight units absorb 21 to 27 per cent of the sound.

The conductivity of concrete masonry units is closely related to densonry units with the additional condition of densifying the mass. Aggregates are carefully graded, water content is controlled, and special attention is given to the curing processthree factors discussed in the section on concrete.

Sand, pebbles, crushed stone, gravel, and crushed slag commonly serve as aggregates for the dense or heavy-weight units made of concrete weighing about 145 pounds per cubic foot. The standard 8 by 8 by 16-inch heavy-weight block weigh approximately 45 pounds. A similar , chtweight unit weighs from 25 to 30 pounds; i.e., about two-thirds as much as the heavy-weight unit, and is made with cinders, and other such aggregates.

Although the aggregate used in concrete masonry units is less than 1/2crete masonry units and the requirement that they have a compressive strength of 700 to 1000 pounds per square inch (blocks must be able to carry a load of 45 tons) make it essential that proportioning of the ingredients be carefully supervised. One difficulty is encountered in controlling water volume since the aggregate's water content can vary from one to eight per cent. Water in the stored aggregate tends to collect at the bottom of bins so that beginning runs may be ruined by this moisture if it is not accounted for. As was explained in the concrete section, water also tends to "bulk" aggregates, a particular handicap since the materials are usually proportioned by volume. The manufacturer generally uses as much water as is possible without



having a slump in the product. It has been found that longer mixing times make it possible to use leaner mixes. These are the customary analytical steps in the manufacturing routine: analyze the available aggregate, determine moisture content, proportion materials by weight, use materials as coarse as possible, use as much water as is possible without slump, test product froquently.

The aggregates and cement are drymixed before water is added. Most of the units now being produced are made with air entraining cement because the plasticity of the product is thereby increased. These units are "rubbery" and less likely to break



STRIKING joints serves two purposes: Accenting horizontal lines produces placeting architectural effects. Sealing the joint with a tool helps provent leakage



IN LAYING up concrete block walls, the corners are completed first, as shown left above. These corners then serve as guides as the intervening wall sections are completed

Materials Required for 100 Sq.Ft. of Concrete Masonry Wall

Materials Required for 100 Cu.Ft. of Mortar

	7%-in. course height	S¼-in. course height	3½-in. course beight	Type of mortar	Sacks of cement	Lime, cu.ft.	Sand (damp- loose), cu.yd.
Wall thickness, in.	4 or B	4 or 8	4 or 8	1 vol. cement to 3 vol. mod	32		3.5
Number units (block)	110	220	300	1 vol. cement to 3 vol. sand plus 14 vol. lime.	29	6.7	3.5
Mortar, cu.ft.	336	S	6	1 vol. cement to 1 vol. lime to 6 vol. send	16	16	3.6

when green. This cement makes it possible to use more water in a mix that more nearly approaches the ideal for maximum strength. Two other factors—the lower water absorption characteristic of the finished product and its slight increase in compressive strength—have prompted the use of air entraining cement, especially so since no additional expense is incurcured and there is no difficulty in handling the product on standard block—and brick-making machines.

In production, raw materials, aggregate, cement, coloring (if appro-

AT LEFT. 1—neat layout of Atlanta, block plant. Curing kins at rear of building. 2.—Twin brick-making machine installation of Brickcrete Associates. Inc. 3.—Self-contained block plant with miner. ship hoist, and block machine of Fleming Manufacturing Company. 4. 5.—Vibrupacipiate pallet block-making machine. Beaser Manufacturing Co., with overhead crans. 6.—Silo staves are made on this Vibrupacturing. 7.—Kilns speed up curing of Dunbrick units at this plant. 8.—Blocks are alreaused in this specious yord.



CHIMMEY block, unother standard concrots mesonry product, are used statussfully and approved in many communities



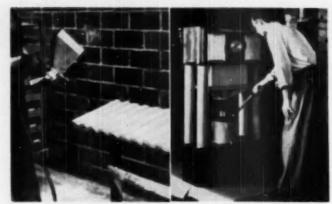
CONCRETE mosonry sichs, four inches thick, are being used above, as buck-up for venuer. Moson is tooling the joints

priate), are placed in the elevator bucker, lifted and discharged into the mixer for dry mixing. Some water is then added before the mixture is discharged through clustes to production machines.

A variety of machines are now on the market, ranging in size from the hand-operated, single unit press with a maximum capacity of 100 to 200 units per day to the massive fully automatic hydro-electrically operated machines which produce 8,000 to 10,000 units per working day, but the basic function—that of compacting the materials-remains principally the same. The machines may achieve this end by tamping semi-wet mixes, by vibrating stiff mixes, or simply by applying pronounced pressure. Greater densities in blocks are generally accompanied by greater strengths. Some of the machines have oscillating cores to tamp horizontally as well as vertically or have pallets mounted in rubber cushions that vibrate undirectionally to compact materials.

Units are removed from the machines immediately after compaction and frequently then placed in curing kilns. The process of curing in kilns is not a standardized one since it varies with the size and facilities of each curing vat. One system follows these steps; the units are allowed to set for two hours after removal from the machine and then steam-cured for 10 hours at 180 degrees Fahrenheit. The temperature is increased to this height gradually over a four-hour period. The steam-curing is followed by a one-hour soaking period. Units subjected to this routine have passed the 1000 pounds per square inch strength test and have had a moisture content of less than 40 per cent in 24 hours. The one common problem is to keep up the moisture content to continue the process of hydration. When it is necessary to stock pile concrete masonry units it is recommended that they be covered until used.

The strength of masonry sections depends upon the strength of the individual unit, the design of the unit, the regularity of the unit (i.e., irregular joints cause irregular stresses), the strength of the mortar, the bond of the mortar to the unit, the workman-



This supplementary equipment is frequently part of completely equipped concrete measurer plants. The spraying quan at left, part of a Color-Glesser machine used for color-finishing measurer units, is a product of Color-crete industries. Inc. The machine at right is designed by the W. E. Dunn Manufacturing Company for testing of concrete products

ship, and, finally, the thickness of the joint, for the thinner joint is the stronger one.

Certain precautions should be taken to prevent cracks in masonry sections, First, the mason should be assured the units are completely cured before placing them and that the supporting foundations are adequate. Wood lintels cannot be used. Pilasters must be included in the sections to bear concentrated loads. It should be noted that masonry walls expand or contract 14 inches per 100 feet per 100 degrees Fahrenheit change in temperature. Brick must be wetted thoroughly a few hours before using to reduce their absorption of water from the mortar, consequent distortion of the hydration process. The purpose of adding lime to mortar mixtures is to counteract this water absorption by the units since the lime has high water retention properties. Further, lime makes the mortar more plastic and workable. Mortars weaker than a 1:1:6 portland cement-lime mixture should not be used for masonry construction. Proportions are suggested in the table. Cement and sand are mixed dry before adding water to the mortar. Only the minimum amount of mortar required is mixed since partly set mortar should not be used. Colored mortar is made in the same manner as colored concrete.

In laying masonry units, one first places on the base a thick mortar bed with a slight furrow that fills when the unit is pressed into place. Mortar for only a few units at a time is spread on the sections to keep it from drying out. Head joints are filled completely when laying brick, not by spotting on one edge of a brick in place or by slushing but by throwing enough mortar in place to cover the end of the brick. Stretcher courses are closed by

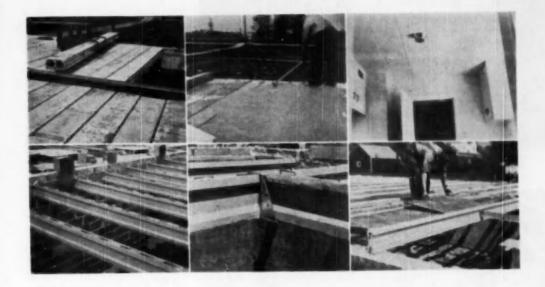
covering the ends of the brick in place and the ends of the brick to be put in place, using enough mortar so that it squeezes out of the joints. In building backup with block, both sides of the block should be laid up with full head joints. The joints are struck concave for best resistance to weather, and nail holes for chalk lines are all filled. Once units are in place, they should not be shifted or realigned since these acts will break the bond. Since the wider bedding produces more strength. the full bed leads to a stronger wall than face shell bedding, or than furrowed bedding although face shell bedding alone is possible with blocks. Further, this face shell bedding leaves an air space within the wall which acts as an insulator. Masonry units may be used for backing up stone as it is used as a brick back-up.

Certain minimum thicknesses and maximum spans are recommended in concrete massonry construction. For example, the maximum distance between lateral supports measured horizontally between cross walls, piers, or buttresses, or vertically between floors or roof slabs should not exceed these figures:

The minimum thicknesses of nonbearing partitions follow:

Thickness exclu- sive of plaster	supported
(Inches)	height (Feet)
2	Q#
2	12
4	15
6	20
8	25

*Not over six feet in length.



Structural Uses

SOILS have varying bearing strengths that must be considered in designing footings. For example, while gravel is capable of holding a weight of six tons per square foot and dry clay will hold four tons per square foot without distortion, soft clay should not be loaded in excess of one ton per square foot of bearing surface. Consequently, the sizes of footings vary with these soil conditions, although the general principle is to make the concrete footing one-half as thick as it is wide, i.e., about 16 inches wide for 1½ story buildings and 18–24 inches wide for two-story buildings.

Other essential characteristics of a good footing are its square surfaces, the cleanliness of the forms in which it is placed, and its position below the frost line.

Interior wall footings are usually the same size as exterior wall footings, or larger if the interior footings bear a post or chimney. In these instances, the post footing should be 2½ or 3 feet square, 12 inches thick, and if supporting a chimney, project six inches beyond the base of the chimney on all sides. Larger buildings such as barns and garages should have footings 24 to 30 inches wide and about 12

inches deep. Where soft clay, muck, or quicksand is encountered, the width of the footing should be doubled and surrounded by drain tile. Post footings in these larger buildings should be of a proportionate size, that is, they should be 2½ or 3 feet square and 12 to 15 inches thick. Adequate footings will protect the house from the unfortunate consequence of cracked chimneys and walls.

Walls

Monolithic concrete foundation walls eight inches thick are satisfactory for one and 1½ story houses, but for two-story buildings, a 10-inch wall should be used. When concrete masonry units are used for the foundation wall they should be eight- or 10-inch units for one and 1½ story buildings and 12-inch units for two-story buildings. A four-inch concrete or masonry wall is adequate when it is non-load-bearing.

Concrete walls for light construction can be built in four conventional methods, excluding precasting sections, all of which include reinforcing with both horizontal and vertical steel rods. The four methods are: solid walls with insulation on interior surface; ribbed walls with insulation THE top row of photographs shows three stages in hullding floors with present floor units. A dolly is used to put them in place after which they are bound with grout. The under-curiate forms a base for an attractive ceiling. The secand row filsatrates the use of precent joints covered with a two- or three-inch concrete slich

attached to ribs; cored walls with insulation in the core or on the interior surface, and hollow double walls with an air space or space filled with insulation.

Concrete masonry units are also adapted to at least four methods of wall construction such as hollow double walls, plain unit walls, back-up for brick or stone, or as masonry walls reinforced with concrete collar beams at roof and floor levels and with spaced vertical cores filled with concrete and steel rods. Especially in courses over and under openings in masonry construction, ¼-inch rods are used horizontally, being placed in and becoming an integral part of the mortar bed. When used in this manner, the rods should overlap 12 to 15 inches at joints and should be bent around corners. The hollow walls are generally constructed of two parallel rows of masonry units, 4 by 8 by 16

FILLING block with granular insulation, building hollow double walls, and applying furring strips for interior finish are three ways of supplementing masonry insulation



BOTH poured concrete and mazonry units make strong walls. Pencil rods are used in mortar joints for masonry walls that need extra strength. These rods knit sections around openings, or form collar beams when used in the masonry courses





TELESCOPIC forms with jacks to facilitate installation and removal simplify the construction of floors with massenry floor filler black and aliminate need for form lumber. Blacks are aligned on spaced forms, preferably with staggered joints, after which reinfercing rods and radiant heating coils are placed before covering with concrete





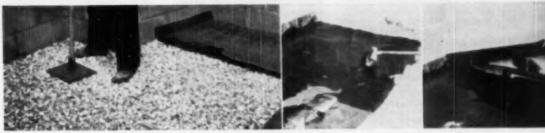
inches, tied together with patterned and welded rods, square wire ties, or conventional galvanized ties.

Openings in monolithic concrete construction are formed integrally with the wall section when the concrete is placed by using plank frames or bucks as the forming so that the sills and lintels are an integral part of the wall, but in masonry unit construction, it is necessary either to use precast sills and lintels or to fabricate them in place by building forms and placing concrete in them. Precast lintels should have at least a 16-inch bearing surface at each end. Forms for openings must be designed to furnish the concrete with sharp edges. Windows themselves are usually set after the forms are stripped, but flush sills are cast with the spandrel; projecting sills are best cast after the spandrel is hardened since this method eliminates the need for special form construction. It is necessary to concentrate the use of reinforcement around openings.

Retaining walls have unique characteristics in that they must meet a horizontal or diagonal thrust. Embunkment walls of units should have the cores filled with concrete with rods inserted and be further braced with pilasters or other anchorage. The gravity type wall utilizes its weight as a retainer, does not especially need reinforcement, and is usually about one-half as wide at the base as it is high, with a minimum of a six-inch top width.

Insulation

Heat losses through concrete or masonry unit walls are controlled by the initial design, but it should be noted that, in the typical residence, the heat leakage through walls constitutes only about 20 per cent of the total heat loss. There is very small difference in heat loss between frame and concrete masonry walls if both walls have the same interior treatment. Filling cores of regular block with granular fill reduces heat loss 50 per cent, a reduction that can be further extended with the use of lightweight aggregate units. The Housing and Home Finance Agency has stated in its brochure on lightweight aggregates that "The



A SIX to 12-inch fill of coarse aggregate is a prerequisite to insuring that a basement will be waterlight. This is tamped and covered with two layers of asphalt felt—joints and surface of which are socied. A one-inch harrier is then installed at edges

thermal conductivities of lightweight aggregate concretes are generally lower than four B.T.U. per square foot per hour per degree Fahrenheit per inch of thickness, with many of the low density concretes having a K factor in the range of 1 to 2. Insulated walls include the double-row hollow core masonry unit construction with or without a granular fill, lightweight block with granular fill, cast in place concrete walls with a one inch center of rigid insulation board, and cast concrete double walls with cores filled or not filled with granular insulation materials. The malleability of the lightweight aggregate masonry units makes it possible to nail furring strips directly to them. In order to protect insulation from excessive moisture, it is advised that both the inside and outside of masonry walls be painted. New walls should age four weeks before painting.

Waterproofing

One of the first considerations in providing for a watertight basement is the use of four or five inch drain tile placed just outside of the footing, sloping one inch in 25 feet, and covered with 12 to 18 inches of crushed rock or similar material. Masonry foundations below grade are covered with two coats of portland cement plaster each 35-inch-thick, that extend over the footing edge, of the same mixture as the mortar. The plaster is then coated with asphalt. For cast in place walls, the hot asphalt coating is sufficient. Backfill around the foundations should be delayed until the basement floor is in place to insure that rain water will drain off. Then it is filled and sloped to drain water away from the wall such as the waste from down scouts.

Above grade, masonry walls are waterproofed with two coats of portland cement paint, a seal coat and finish coat, applied with a scrub brush only after the wall sections have aged at least four weeks. The paint is cured as is concrete, kept damp with a fine water spray for 48 hours after the last coat has begun to harden.

A transparent, invisible silicon material that is liberally brushed or sprayed on walls is also an effective waterproofing. Much leakage caused by capillary action is stemmed by this silicon material over which oil paint can be applied. The material is quite satisfactory on heavyweight blocks and also on lightweight blocks that are first covered with cement paint or stucco. Although it can be applied in any temperature, it must be used only on dry walls and those from which efflorescence has been removed.

Sills and plates are attached to walls with ½ by 18-inch bolts placed four inches o.c. and extending, in masonry units, through two courses of blocks and held in that position with metal lath, while being set with mortar or concrete. In poured concrete, the bolts are simply forced into the concrete.

Concrete floors on earth

Although at least two or more approved alternative methods are available to the builder to insure waterproof floors placed on the ground, the initial prerequisite is the same: a fill of aggregate not less than one inch size, six to 12 inches deep, tamped and lined with grout. In one method, this fill is then covered with two layers of 15 pound felt placed at right angles and asphalt-coated and extended four inches up against the bordering walls which are also lined with 1 by 4 inch

A ONE INCH barrier between concrete floors and walls is essential to reduce host losses. The middle photograph pictures a basement wall coated over footings with coarse fill over tile. Diagram shows waterproofing cross-section



strip of vapor-proof insulation to prevent heat less. This membrane is covered with a four-inch slab of concrete placed in one continuous operation, wood floated, and cured, and reinforced with not less than 40 pounds of steel per 100 square feet placed 155 inches from the too surface. In another method, a 115-inch base course is placed directly on the tamped fill and left to harden, after which it is coated with asphalt saturated felt or waterproof building paper overlapped and sealed at joints with mastic, and foushed with a top three-inch layer of concrete. It is also becoming a frequent practice to insulate floors-to minimize heat losses, and to lower condensation rates-with a layer of concrete made with vermiculite or lightweight aggregate four inches thick placed under the top slab.

Suspended floors

Firesafe and rigid concrete floors will take numerous finishes or coverings such as carpeting, tile, linoleum, wood, or colored or painted toppings.



CONCRETE with vermiculite aggregate is used under regular concrete floor at ground levels to provide insulation. Wood still prevents irregular temperature gradients. Felt checks moisture penetration

To provide for conventional wood fluors, wood sleepers are embedded in the concrete to which the flooring is nailed, but parquet flooring is cemented directly to the concrete with prepared mastic. A pad is used under carpeting. Linoleum and asphalt, rubber and cork tile are also cemented directly to the concrete sulfloor. Concrete, tile, ceramic tile, and flagstone are set in a 34-inch mortar bed placed over a slush coat of grout on rough finished concrete. Joints are shish filled, immediately after which the tiles or other units are cleaned. The base mortar is composed of one part cement to three or four parts sand plus water, whereas the mixture for the joints consists of one part cement and one part sand to which water is added. Concrete floors are quite suitable for

use with radiant heating elements which are placed in the floor.

Solid slab reinforced concrete floors, the thickness of which depends upon the span, should be poured in one operation, leveled and floated, and allowed to moist cure for at least seven days before being subjected to wear. Flat roofs, constructed is a similar manner except that insulated rigid board one-inch-thick and built-up roofing is added, are less likely to develop leaks if parapets are omitted to avoid the roof-wall joint.

The use of precast concrete joists, precast floor units, and floor filler block are three methods of speeding the construction of concrete floors that will not warp, shrink, settle, sag, squeak, or shake.

Precast floor joints, made in eightten- or 12-inch heights, are covered with two inches of concrete (when placed 27 inches on center) or 2½ inches of concrete when placed 27 to 30 inches on center, and embedded ½inch in this covering slab. The exposed underside of this beam floor makes an attractive beam ceiling.

An outline of the method of construction with these joists would include these points: set precast joists, place bridging between joists, lay sheathing and spreaders and box openings with upper ½-inch of joist exposed, lay waterproof paper on sheathing only, install sleepers, place concrete, and cure concrete for five to seven days before stripping forms.

Precast hollow core floor units, 12 inches, approximately, in widths and thicknesses, are simply placed in position and bound with grout that fills spaces between units and furnishes a level surface. A pre-stressed concrete floor can be constructed with these units by using units with grooves at the bottom in which steel rods are placed that are drawn tight against thrust plates. Appropriate for spans up to 26 feet, when this floor is loaded the stress is neutralized by the initial compression.

The concrete block floor joist type of construction has considerably less. dead load than that of a solid slab of equal load carrying capacity. Although the total depth of the floor is increased, this has advantages, in addition to those generally associated with concrete floors, such as a reduction of the dead load, improved heat insulation and sound absorption qualities, and the minimum amount of form lumber required. The covering slab is. of course, knitted with intersecting reinforcing rods to increase tensile strength, and the wall-floor joint should be composed of a one-inch border insulation, as in all concrete floors, to save heat and to reduce lat-

A Report On Cement

eral temperature gradients across the floor. The steps in this construction are elementary: After exterior supporting walls have been built to the proper height, forms are constructed to carry the carefully aligned filler block, reinforcing rods are placed, the continuous border installation is installed, the concrete is placed and finished, the forms are removed after the concrete has cured for seven days. The six-inch block is used for spans up to 15 feet, and the eight-inch block is used for spans up to 20 feet. The concrete, 21/2 inches in depth, and the blocks should have a compressive strength of 2500 pounds per square inch at 28 days; staggering the points of blocks gives additional strength to the floor. The peripheral block rows should not be closer than six inches to the face of the supporting members or bearing walls which should, in turn, have intermediate support if they extend two stories in height. Spans over 15 feet should also have intermediate support.

Special telescopic forms have been developed including a built-in ½-inch camber at 16 feet extension for use with these filler block to provide horizontal shoring. These telescopic shores, perfected in Great Britain, are adjustable from 10 to 16 feet.

Before painting any concrete floor, its surface should be neutralized with a solution of zine sulfate.

Other uses

Chimney caps, outdoor fireplaces, bird baths, benches, playcourts, pools, cast floor tile, stairways and steps, and cast stone are some of the many other products that utilize cement as their basic ingredient, but the fundamentals of hydration are essentially the same. In constructing driveways and side-walks the center should have a crown or a valley for drainage and the finish is usually more appropriately wood floated.

Cast stone, art marble, and cast copings and parapets are other cement products that serve distinct architectural functions. Art marble and cast stone are made with relatively large chips of crushed marble.



1. THE powder is added to the water and extensively mixed before applying to walls

Cement Paint



2. WALLS must be closmed, scrubbed with a stiff brush, before they are painted



rder to reduce absorption of mo ture from point, walls are first wetted



4. A STIFF brush is also used for painting Only minimum amount of paint is mixed



whitewash or similar brush while the first coat is damp. The curing of this



5. VIGOROUS brushing in necessary to e that all openings to wall are coated

Concrete walls of any type should never be painted without first cleaning the surface thoroughly, removing dirt, dust, and efflorescence which requires cleaning with an acid solution. Coatings of oil paints, enamels, varnishes, shellacs, and others must be removed, generally with acids such as caustic soda solutions which in turn must be completely rinsed off. Whitewash calcimine and cold water paints can be removed from concrete surfaces with a 20 per cent solution of muriatic acid hosed off when finishes are loos-

THE procedure for painting concrete

walls is essentially the same; the sur-

faces of these walls are most successfully painted with portland cement

paints with admixtures.

masonry or monolithic concrete

Two coats are used to cover these walls. Before applying the first coat, the wall is wetted to reduce the absorption of water from the paint and to provide a reserve of moisture for the curing process. Only the minimum amount of paint is prepared at one time since it will not remain usable much longer than two hours after being mixed.

The first coat, slightly thinner than the second coat, is scrubbed vigorously into the wall, covering joints in masonry walls first, and filling all openings.

As soon as the surface of the first coat has sufficiently hardened, it is fine-sprayed several times and kept damp for 24 hours to insure proper

The second coat is applied with a

last coat is equally important and should include fine-spraying approximately every eight hours for at least two days. Painting floors

Cement paints are not generally recommended as floor coverings, and, until recently, no paint was satisfactory on concrete floors. However, a new coating with a base of thermoplastic rubber resin has been developed that has proved successful when properly applied.

In using this rubber resin base paint, the first important step is the preparation of the concrete floor surface which, in addition to being cleaned, must be etched with a 10 per cent solution of muriatic acid that is allowed to stand on the concrete for 10 minutes before being rinsed with clean water. The surface is then allowed to dry. This etching roughens the surface and provides teeth so that the rubber base coating can key into the concrete.

Before painting old floors with this material it is essential that all oil, grease, and soap, for example, be removed with a lye solution if necessary.

Two coats are needed; a third is advised if the section is subjected to heavy traffic.

Since condensation prevents the bonding of this paint, basements should be ventilated when this paint is being applied.



7. LIEE all coment products, cament pair must be cured, sprayed after application

Aid was received in the preparation of this article from the Medica Pertiand Comens



Residences Small Buildings



THE tiltup method apeeds the construction of small buildings. Here the sections are being vibrated to insure that walls are well-knit, free from pores. Forms will be re-used for other standardized wall panels



THIS small industrial building was constructed of tilt up panels. Cast in place columns and beams bind the wall sections. A stiff cement motion souls the hame joint at floor level.

THE Portland Cement Association has stated that "The concrete industry is not especially concerned with the architectural design, functional arrangement or size of houses of the future. But the concrete industry is interested in giving future home owners concrete's basic advantages of fresafety, insulation against heat and cold, and resistance to earthquakes and storms with economy, regardless of style of architecture, size of house, or method of concrete construction which may prevail in any section of the country."

Buildings of concrete and concrete masonry units have low maintenance costs and slow depreciation rates. Their favorable fire and storm insurance rates are a consequence of their fire-safety. When properly constructed, these buildings are cool in summer weather and warm in winter. In 1947, 25 per cent (200,000) of starts used concrete as the principal

wall material.

Load bearing wall block or other masonry units should have a compressive strength of 700 to 1,000 pounds per square inch, a quality that most products of reputable manufacturers have. Construction with 8 by 8 by 16inch block is one of the most common practices and one of the most satisfactory since it provides sturdy sections with a minimum expense. These blocks are easily and quickly laid, and their surfaces can be enhanced by tooling horizontal joints. Random wall patterns utilizing irregularly-sized block and special patented shapes add distinction to masonry unit walls.

Types of concrete construction such as solid reinforced concrete, hollow-wall reinforced concrete, and ribbed reinforced concrete, and ribbed reinforced concrete can be adapted to prefabrication techniques. Solid and ribbed walls are constructed on site with tilt-up systems that speed building projects and reduce the requirements for form lumber to a bare minimum. The uses of poeumatically applied concrete, discussed on page 91, include construction of small build-

ings and residences.

The growing use and adaptability of lightweight aggregates, air entraining cement, waterproofed cement, and high-early cement has increased the versatility of both masonry units and monolithic concretes that now have excellent insulating, sound absorbing, strength, and waterproofing characteristics. A heat loss of .26 B.T.U. per hour per square foot is quite generally accepted as the basing point on which efficiency of heat losses may be measured. Compared with this the heat losses of eight-inch Haydite, cinder, Celocrete, and Waylite concrete masonry walls are .18, .20, .21, and .21

respectively when the cores are filled with granular insulation. In a nineinch wall with one-inch air space granular loose filled, the coefficient of heat loss for cinder units is .15; for Haydite it is .15.

Although interior partitions need not be furred, these strips are strongly recommended on outside solid unit walls. Condensation occurs when the temperature falls below the due point and should be protected against the vapor barriers on the warm side of wall sections. Aluminum paint, metallic foil, and paper coated with asphalt are three types of moisture barriers in use.

The tilt-up method has proved to be an economical and successful system for building, especially when it is possible to duplicate panels, for in such cases forms can be re-used and the routine of construction can be standardized.

The steps in this system follow a more or less conventional pattern up to the construction of the first floor. That is, the excavation is finished in the usual manner, the footings and foundations are placed, and the first floor of concrete is placed.

After the first floor has hardened and cured sufficiently to receive loads it is prepared for the casting of the wall sections. The first operation includes covering the floor with a thin layer of sand and 10-pound building felt. This sand and building felt act as the bottom of the form and protect the first floor surface from damage. Windows, insulation, conduits, and reinforcements are then put in place. These steel reinforcing rods are placed on chairs to keep them from the section's surface and are projected six inches on sides so that they will act as dowels and key in with the binding pilasters. After the concrete is placed screened and finished in the desired manner, it is moist-cured for five days after which it is ready for vertical erection. To facilitate erection, bolts (wrapped in paper so that they can be unscrewed from the wall) are cast into the wall sections. Generally two I-beams hinged to an I-beam yoke support the wall while it is lifted to position by an acceptable lifting rig or crane. In place, braces are nailed to a beveled 2 by 4-inch plate anchored to the top of each panel. This plate later is used as a cant strip for roofing. Wedges are placed at the bottom-at the floor-wall intersection-to provide a space for a mortar joint made of a stiff mix of portland cement mortar which is forced into this crack. Castin-place beams and columns tie the units together.

THIS home was constructed of Medern Crata, a putented mosonry meterial that contains no send or quavel, which can be sowed, noticed as wood, Composed of non-ceputic burned meteriols with millions of cealed-in circells, Medern Crate has high insulation values

















CONCRETE mesonry units were selected on the foundation material for the harn shown show because of their durability and economy. At left, concrete porch, walks, well platform, and barn foundation testify to the importance of concrete products on farm

Rural Uses

N RURAL areas concrete is a wise choice as a building material. Attributes that contribute to its value as a building material on the farm are its durability, cleanliness, and weather-and insect-resistant qualities. Concrete foundations, masonry unit walls, concrete floors, and precast floor joists can be utilized to construct enduring farm structures, and to repair old ones.

Lightweight aggregates in monolithic concrete or in masonry units, vermiculite floor underlayers, hollow core walls, and masonry units with granular losse-filled cores all have qualities that can contribute to the efficiency of rural buildings.

Wood floated floor finishes are the most appropriate in barns and other buildings to give a good surface for animal traffic. Joints in farm buildings, especially in milk houses, should be coved to facilitate cleaning.

Dairy Barns

The milk ordinance and code recommended by the United States Public Health Service states "The floors and gutters of such parts of all dairy barns in which cows are milked shall be constructed of concrete or other approved impervious and easily cleaned material." Concrete does not absorb odors which cause off-flavors in milk. Conling tanks for milk are conunsonly built of concrete. The exterior sections of these milk coolers have a solid core of three-inch rigid insulation covered with asphalt.

If dairy barns are well constructed and insulated, the body of the cows will keep the interior temperature at 45 to 50 degrees Fahrenheit in almost any kind of weather. Concrete is a very serviceable material for bull paddocks, manure pits, stalls, and mangers. Although 34-foot widths are ideal in northern climates for double rows of cows, 36-foot widths for dairy barns are favored in warm climates.

Old barns are restored with con-

crete and concrete products. The buildings are jacked up, old siding is removed (one side at a time to withstand possible heavy winds), corners are established, footings placed, walls and posts set up, and sills of the building attached to the new foundation walls.

Silos

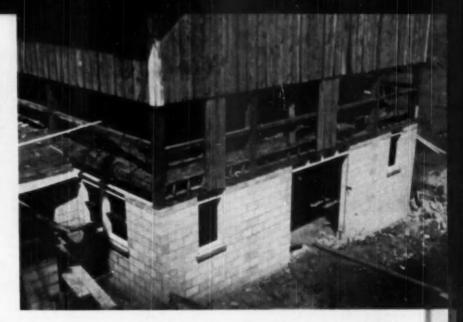
Silos must be windproof, fire safe, vermin-proof, moderate in cost, and reasonably free from maintenance expense. Concrete and concrete stave silos meet all these requirements. Seventy-five per cent of all silos built are concrete or of concrete masonry units such as the silo stave which measures 10x30x2½ inches and is interfitting and bound with steel reinforcing rods.

Extremely high silos are not recommended. When constructing the silo of monolithic concrete, it is advised that commercial steel forms be used which provide for a five- to six-inch wall. Reinforcement is absolutely necessary



HEAT absorbing qualities of concrete recommend it for radiant-heated poultry houses

buildings are restored to new uses and longer life when given new concrete footings and concrete ma sonry foundations as is being done to the building at the right. New foundations were constructed directly beneath barn while it was ed up. Further. modeling provides additional harn space on concrete sinh floor that is termite- and vermin-proof



as is proper curing-which is also an assurance against silage acids. All silos must be equipped with lightning rods.

Hog, Poultry Houses

Well-constructed, sanitary houses will do more than any other one thing to increase profits in bog production and decrease death rates at farrowing time. The size of the pen depends, of course, on the number and size of the hogs, but it should be observed that high ceilings make cold houses in northern climates and cool ones in the South. Heat loss is reduced in hog houses by using lightweight aggregate blocks, especially when the cores of these blocks are filled with granular insulation. Flat concrete roofs are an additional fire guard for hog houses. Concrete wallows and feeding floors are further sanitary protectives.

Concrete has a high heat absorbent quality-94 as compared with 100 of perfect absolute black-and as a consequence makes an effective material for use in radiant-heated poultry houses. The houses are easily cleaned and maintained.

Cisterns, Septic Tanks

Wells, well pits, and platforms are protected by concrete. Cisterns and tanks should have continuous walls and floors. These tanks will cause the water to harden when they are newa condition that can be remedied by allowing the concrete to harden thoroughly and by neutralizing the initial tankful with a baking soda solution. These tanks can be built with charcoal filters purify the water.

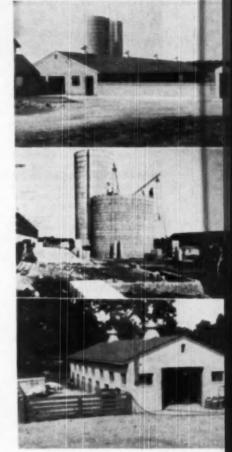
Sewage must be retained in septic tanks for 24 to 60 hours, so a 450gallon tank is recommended as the minimum size or a 50-gallon capacity for each person in the family-whichever is the larger. Approximately 30 leet of tile is used for each person. with as much as 100 feet per person recommended in tight soils. Tile rows are spaced about 10 feet apart, covered with eight to ten inches of crushed rock, and installed no deeper than 18 inches because bacteria are not active (on sewage) beyond this depth.

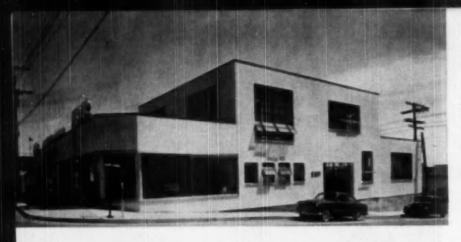
Irrigation, Flood Control

Irrigation and flood control are implemented by the use of concrete units. Precast units are used for ditch linings, and concrete pipes are used to carry irrigation water. Waterproofed tile, made of cement with a special waterproofing compound added, are commendable water conduits. Cracks in concrete pipe will heal themselves in the presence of moisture to become stronger than before because concrete will, when wetted, form a sealing calcium carbonate. Concrete flumes have performed valuable service in reducing the ravages of soil erosion.

Feeding floors, granaries, paved yards, loading ramps, and storage sheds are a few of the many rural buildings for which concrete is an especially appropriate building material.

THE three photographs in the right column Illustrate other uses for concrete products on the form. The top photo is of a dairy barn. A concrete stave allo is shown under construction in the middle photograph. Stool reinforcing rods add rigidity to structure. Hog house, lower photo, is concrete Mark





THIS motor-garage and cute salesceen has a stacce exterior applied by A. W. Loo. Inc., Stacce contractors. White cament was used in stacce market.

Stucco

DURABLE, fire-resistant stucco is the product of four basic steps: Good building design and construction; steel reinforcing mesh or other good stucco base; properly mixed and cured stucco coats; and prideful craftsmanship.

Points to consider in preparing the structure are the avoidance of concentrated water flows by using overhangs, drip caps, and other water shedding devices. Hangers, fasteners, trim, and other fixtures should be in place prior to the stucco application. Flashings should be installed at tops and sides of all openings and particularly around chimneys that are to be stuccoed. Although stucco is occasionally run to the ground level, it is recommended that it be stopped six inches from the earth to prevent moisture creepage and mud splashing.

Preparing Buildings for Stucco

Sheathing for frame structures to be stucceed should be more than eight inches wide. This sheathing is covered with 15 pound building paper or felt, overlapped three inches at all joints and flashings. Steel reinforcing mesh or metal lath is then put in place Mesh is furred out with furring nails that space the mesh 14 to 16 inches from the backup. Joints of the mesh or lath should also overlap one full mesh as ends and sides with joints staggered and lapped three inches at flashings. Nails, an study spaced 16 inches o.c. are six to eight inches apart. The building is then ready for stuccoing.

On open studding, 18-gauge wire is stretched horizontally across study in

single strands spaced eight inches to protect the building paper and to form a rigid base for plastering. Over this wire backup is placed the waterproof building paper nailed to the studs. The next step before applying the plaster is lathing the structure with steel mesh or lath.

Portland cement stucco bonds readily to masonry and concrete walls. It is recommended that concrete walls be treated with a mild acid solution and rinsed before the stucco application to insure a clean bonding surface.

Applying Plaster

The mixing ratio for the stuccomortar should not be richer than one part by volume of portland cement to not less than three nor more than five parts of damp, loose well-graded aggregate. Too much cement or too much fine aggregate will cause crazing or checking. Hydrated lime may be added as a plasticizing agent in an amount not to exceed 10 per cent by weight or 25 per cent by volume of the amount of portland cement. Ready-made lime putty is preferred over lime putty mixed on the job.

Proportions should be measured accurately to assure batch consistencies. Materials are thoroughly mixed before water is added, and then wet-mixed with the minimum amount of water necessary to provide a works ble mortar. Three to five minutes mixing time, after all materials are in the drum, are required in mechanical mixers. Hand mixing requires 10 to 15 minutes. Mortar should not be retempered, but it is not injuried by standing two-and-

A Report On Cement

a-half to three hours if it is remixed without adding water.

Stucco is applied in three coats, each one of which is applied in one direction so that the mortar does not harden at the edges. Stops are made only at natural divisions. The first and second coats are scratched to form bonds for succeeding coats. The first or scratch coat, 1/6-inch thick, is allowed to cure 48 hours, then fog-sprayed before the second coat is applied. The second or brown coat, 34-inch thick, is brought to an even surface by floating or rodding. After being cross-scratched lightly, this brown coat is moist-cured for at least 48 hours followed by a seven-day drying period before the final coat is applied. The finish coat should not be less than 34-inch thick so that the total thickness of the stucco section is about one inch. It is applied over the brown coat after the second coat has been moistened with a fog SDEAY.



MASCRRY units form good base for stucce, applied is one direction to prevent dry odges. Clean walls make best bond.



GUNITE, with Rocklite aggregate for insulating qualities, in " on to form 5-inch walls in Arthur E. Martin project

Completing a House a Day

With Pneumatic Concrete Construction

A METHOD of home construction which he believes will trim costs 50 cents a square foot below cost of conventional wood frame and stucco structures has been developed by Arthur E. Martin, president of Martin Gunite Homes, Inc., Inglewood, Calif.

The method, employing pneumatically applied concrete, is now being used by Martin to build 120 homes in Rialto and 60 in Glendora, Calif. Cost savings, Martin reports after considerable experimenting with Gunite, result mainly from construction speed. Fifteen days are required for actual construction work of a home, and when it is completed it is a solid steel and concrete structure, fireproof, vermin-proof, and practically earthquake-proof. Insurance costs are down two-thirds from cost of frame buildBuilt by this patented method, a builder believes homes cost 50 cents a square foot less then conventional frame and stucco structures

In his current projects, Martin completes one home a day, with the following procedure on each house;

First day-Trenches dug for footings.

Second day-Rough plumbing and electrical work. Third day-Footings and floor slab

are placed. Fourth day-Wall forms built and

put in place.

Fifth day-Reinforcing steel for walls prepared.

Sixth and seventh days-Reinforcing steel placed in forms and more electrical work completed.

Eighth day-Exterior and interior walls shot into place with Gunite.

Ninth day-Form panels stripped from walls.

Tenth day-Exterior and interior walls sprayed with Lithite texture in any chosen color.

Eleventh day-Beams and preliminary roofing placed; topset asphalt floor base laid; windows glazed.

Twelfth day-Built-up roof in-









LEFT to right: Trenches for footings are dug the first day construction begins on a Martin Gunite home. On the second day.

rough plumbing and electrical work are installed, and on the third day factings and floor slab are placed. Bight, vertical

dewels one foot O.C. project 15 inches up from slab into outside walls and 15 inches downward into the slab and feetings.

stalled; interior cabinets put in place; doors hung.

Thirteenth and fourteenth days— Exterior and interior trimmings painted; bathroom and kitchen enamel coated.

Fifteenth day—Hardware installation completed and forced air heating system is installed.

Since all walls in the homes are load bearing, 12x12-inch footings are poured for each. The footings are reinforced with two 34-inch bars. Threeeighth-inch dowels, one foot o.c., project 15 inches down into the floor slab and footings, and 15 inches up into the walls.

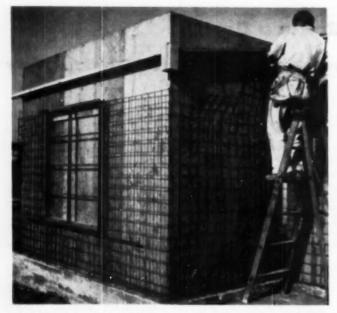
After footings are poured, crushed rock four inches deep is placed to form a base for the floor slab. Two layers of 15-pound felt are hot mopped for a waterproof membrane, and placed over the rock before a four-inch concrete slab floor reinforced by steel mesh is poured.

When the floor slab is finished, plywood forms are set in place for exterior and interior walls. Top 2x4 wood members of the forms are secured with ½/x10-inch anchor bolts on 3-foot centers, which project down into the tops of the walls. Two ¾-inch bars are then placed horizontally along the tops of all walls to serve as bond beams. A 1½-inch bar is placed two inches off the concrete floor slab, and secured to the ½-inch vertical dowels projecting up from the slab. Then 4x4-inch steel welded mesh is placed in the center of wall spaces. It is secured to bond beams and ½-inch dowels.

A \$\frac{1}{2}\text{-inch reinforcing bar is placed horizontally and vertically around all window and door openings. Steel casement windows are hung on the plywood forms at required locations, and 1\frac{1}{2}\text{-inch white pine rabbeted door bucks are secured to the forms with long lag acrews installed to top and back sides of the bucks.

With these preliminaries completed, both exterior and interior walls are shot with Gunite in one day. In a recent project in Torrance, Calif., Martin finished the walls to a thickness of five inches, and the walls receive FHA credit for insulation value. Rocklite, an expanded shale aggregate, is used for insulating qualities on outside walls, while a straight Gunite mix is used for interior walls. The Gunite concrete must stand a pressure of 3,000 pounds per square foot at 28 days to meet specifications approved by FHA and local building authorities. Walls of the homes are 7 feet 9 inches high on the outside, and 9 feet 9 inches at the highest point.

The plywood forms are removed from the walls the day after Gunite is shot. Martin estimates that each set of forms will build 50 houses. The forms are oiled and thoroughly cleaned after every three uses. After the concrete is shot, a man goes over



STEEL 4x4 inch wire most is placed in center of wall spaces and secured to dowels in slab before Gunite is shot against plywood forms. Note reinforcing around steel casement.



MODEL Gunite home built by Martin has a \$x38-foot purch, was completed in 15 days. Floor area is 1,002 square feet

the surface with a trowel and smooths it down, and droppings are picked up with a wheelbarrow and re-used. Following removal of the forms, wood blocks installed at the top of the walls are taken out, leaving pockets for 4x12-inch ceiling beams. These run continuous, six feet o.c., lengthwise of the structure, projecting one foot over exterior ends of the building to carry the roof overhang.

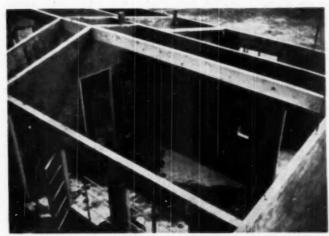
Roofs are covered with T and G.

select kiln dried Douglas fir sheeting, and three layers of 15-pound felt hotmopped and topped with 400 pounds of crushed rock per square. Different colors of rock are used.

Interior walls are finished with a skim coat of exterior stucco before a light sand texture is sprayed on. After both exterior and interior walls are waterproofed and colored with Lithite texture, a 4-inch cold asphalt base is laid on the floor slab, Floors throughout are then covered with asphalt tile.

Before going into large-scale home building with the Gunite construction method, Martin completed an experimental house in El Segundo and a model home in Inglewood where he maintains his offices. The model home, designed by Martin, with H. C. Whittelsey of Los Angeles as structural engineer, contains 1,002 square feet of space and has two bedrooms, a den, kitchen, dining room, living room, a single car attached garage, bathroom, and a 5x38-foot porch extending across the front of the house. In building this home, Martin established the 15-day construction schedule. In his current projects, six days are allowed for unavoidable delays, and homes are promised for occupancy three weeks after groundbreaking for construction.

Homes currently being completed by Martin have about 850 square feet of floor space and an attached garage and sell for \$7,350. They are heated by Panelray heaters, made by Day & Night Div., Affiliated Gas Equipment, Inc. Construction has been approved by the FHA Washington office and the Los Angeles County Building department. Martin has a patent covering the method of presetting the mudsills and forming Gunite walls thereunder.



DITERIOR walls are finished with skim coat of exterior stucce and light sand texture is approved on. Outside walls are traveled, with the droppings being saved for re-use

Data Courtery of Southwest Builder and



TECHNICAL GUIDE for Builders and Craftsmen

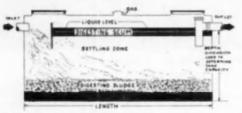
Food Waste Disposer Installation with Septic Tank

ONE of the prime considerations in designing a septic tank system for use with a food waste disposer is the selection of a tank large enough to take care of the load placed on it. It is necessary to provide sufficient space in the tank for the settling out of sewage and food waste solids, and for the storage of these solids during and after the digestion process.

The amount of space required for the settling out of

Consequently it is necessary to double the size of the space in the septic tank set aside for the digestion and accumulation of sludge. Since this storage space may be estimated as approximately 50 per cent of the total tank capacity, it is found necessary to increase the total tank capacity by 50 per cent.

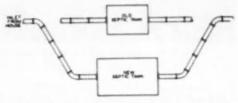
In view of this fact it is recommended that the figure of 50 gallons per person, which is customarily used to



CROSS-SECTION showing septic tank arrangement

the solids depends primarily upon the amount of liquid which flows through the septic tank during the course of 24 hours. The space required for sludge depends upon the amount of solids entering the septic tank and for this reason this storage space must be increased to take care of the additional solids when a food waste disposer is to be connected with the system.

Investigation has shown that the amount of food waste solids disposed of by a family during the course of a day is approximately equal to the amount of sewage solids.



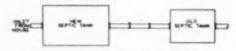
NEW tank to handle increased load may by-pass existing tank

figure tank capacity when a food waste disposer is not used, be increased to at least 75 gallons per person when the system includes a food waste unit. In determining the required size of a septic tank, compute two tank capacities, one based on the number of adults, children and servants, and another based on the number of bedrooms in the house. The larger of these two sums should be used to select the proper size septic tank. In computation, 75 gallons are figured for a child or adult, 150 for servant, 150 for a family bedroom and 300 for a servant's bedroom.

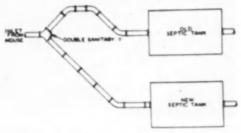
MINIMUM TANK SIZE AND CORRESPONDING DRAINAGE FIELD CAPACITY

Tenk Requirements, Galliens	Minimum Tank Size, Gallans	Drainage Field Capacity, Gallans
300	500	200
375	500	250
450	500	300
525	500	350
600	750	400
675	750	450
750	750	500
925	1000	550
900	1000	600
975	1000	650
1050	1500	700
1125	1500	750
1200	1500	800
1275	1500	850
1350	1500	P00
1425	1500	P50
1500	1500	1000

Data and Illustrations through courtney of Mulling Manufacturing Cosp., Warren, Ohio

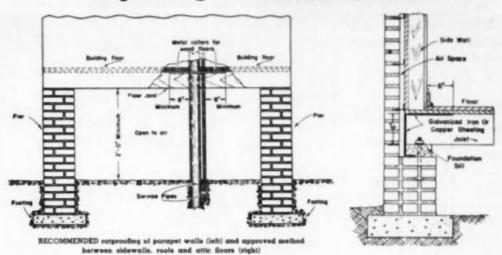


NEW tank may be installed between old tank and house



ADDITIONAL tank to share load should be placed parallel

Ratproofing in New Construction



ATPROOFING of new buildings involves both interior and exterior ratproofing as well as the elimination of interior structural harborage. Effective ratproof construction provides for the complete absence of non-essential openings through which rats may enter buildings and for adequate ratproofing of all essential openings which are wider than one-half inch. Openings in the greatest dimension may exceed one-half inch provided the construction material is highly resistant to bending and is corrosion-resistant. Openings around the bottom, top and sides of doors should not exceed three-eighths of an inch.

Buildings must be constructed of materials impervious to rat assaults, by approved methods of construction and installation, and must employ an approved design that fundamentally eliminates all unnecessary enclosed spaces. Specifications for design, materials, fixtures, etc. may be obtained from local health officers or other designated persons. Advantages of proper ratproofing in new construction are elimination of rat-eradication costs, reduction

of economic loss and avoidance of rathorne diseases.

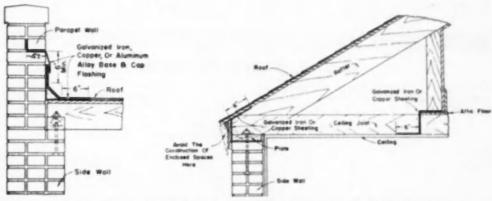
Some features of building materials and equipment which are important in preventing rat infiltration include:

(1) All openings into the outside air in heating and ventilating equipment should be covered by ratproof grills. Enclosed spaces should be eliminated wherever possible, and all openings into necessary enclosed spaces should be completely ratproofed.

(2) Foundation vent grills often contain openings large enough to provide entry for a rat. Specifications should require that these openings be no larger than ½ inch.

(3) Movable louvers on ventilation fans should close automatically when the fan is not operating. When closed, there should be no openings greater than ½ inch.

(4) Interior fixtures should have no enclosed spaces. A close relationship exists between ratproofing, fireproofing and termite-proofing new buildings. Certain essential steps in ratproofing (such as the elimination of double walls and floors) are equally desirable for fire protection.

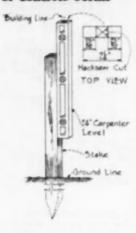


ONE recommended suspensive construction for buildings on plans. Right: Ratproofing method between floor and foundation

Data and drawings through courtesy of Federal Security Agency Public Health Service, Communicable Disease Center, Atlanta, Ga.



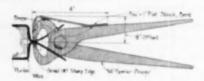
How to Simplify Construction of Concrete Forms



The illustration indicates an idea found useful in erecting concrete form work for small jobs.

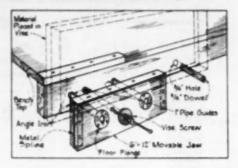
Use a hack saw and cut a line across the top of level 25/32 inches in from each end of the level, as shown in the top view. By the use of these lines the level can be picked up and either end placed against the face of stake. It is then easy to get the exact offset to allow for form sheathing -Submitted by J. G. Caldwell, San Mateo, Calif.

How to Make a Wire Twister for Concrete Forms



An old pair of pincers or nail nippers are used for this purpose. Grind off jaws of pincers so they will not cut the wire, then build a metal extension on one jaw to act as a fulcrum when pulling and twisting form wire. This is a fast method with no burned wires or skinned knuckles. All wires twisted at one time from the outside of form.—Submitted by J. G. Caldwell, San Mateo, Calif.

Now to Make a Woodworking Vise



A sturdy, large capacity vise for woodworking can be made from a vise screw, two floor flanges and two pieces of one inch pipe for the guides. The 6 inch by 12 inch movable jaw is made of one inch maple that is reinforced by two metal splines in each end, an angle iron along the top edge, and the floor flanges.

The splines are inserted by dadoing along each end and inserting pieces of ½ inch by 1 inch metal. The angle iron on top is made flush by rabbeting out the face side. It is fastened on the top with screws, as is the angle iron on the bench, to keep the faces smooth so as not to mar the work.

The usefulness of the vise can be increased by drilling 34 inch holes in the front of the bench in which a 34 inch dowel may be inserted to hold up long material.—Submitted by Wilber H. Fulker, Monument, Colo.

How to Increase the Life of a Wood Handle

To ensure that the head of a tool with a wooden handle, such as a hammer, will not become loose, the following suggestion is offered:

Bore a hole 54 inch in diameter in the end of a handle to a depth of about two inches. Fill hole with linseed oil and plug the hole with a small pine plug. The linseed oil will keep the wood alive and the head will not become loose. The outside face of handle may also be given some oil to preserve the life of wood. The pine plug is easily removed periodically to refill with oil.—Submitted by Stafford L. Hill, Bellville, Ontario.

HOM TO DO IT . HOM TO DO IT . HOM TO DO IT . HOM

G-8 . . . Store Fixtures

THIS month's Detail Plate deals with the design and construction of cases used in the display of special features in connection with the layout of a specialty store. The showcases that form a counter for selling are composed of all glass fronts and tops. The center case is a standard straight front, and the two end cases have splayed glass and wood fronts. All have round tapered legs of varying lengths.

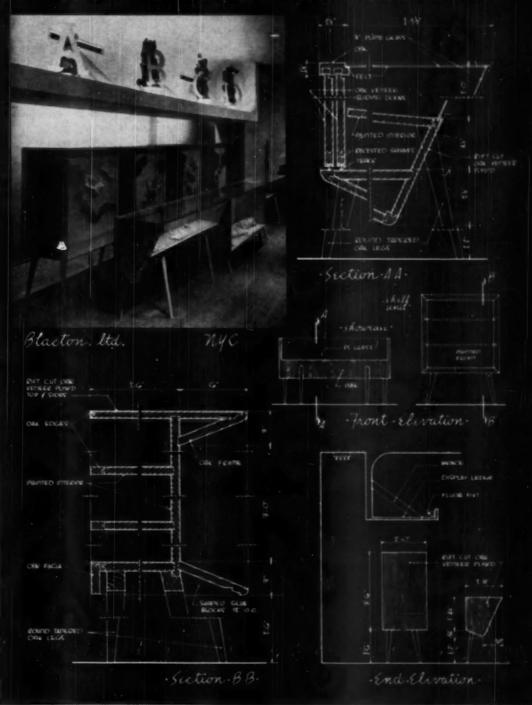
The back case is designed for dual use. It provides for either concealed or exposed selling. When the case is used for selling from concealed stock, as indicated in the photograph, the recessed front portion is used for suggested displays. To make this a direct selling unit whereby the merchandise is exposed to the customer, the entire case is reversed and the shelving which houses plastic trays faces the front. This has proven very successful for special promotions and changing of merchandising schemes. Both cases are constructed of pin grained oak panels and finished in a bleached effect.

A furred down display ledge is placed over the back cases for the entire width of this section. Fluorescent lighting is provided at ceiling in back of display ledge to form background and general lighting for stock portion of case. The color combination of the walls of the store are turquoise, aqua and fuchsia with the ceiling a light orchid shade. The floor is covered with a gray carpet.

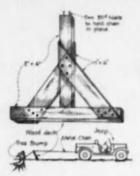
AMERICAN BUILDER'S STORE FRONT DETAILS

Designed and Detailed by Louis J. Claskin for Amprican Swilder

G-8 · STORE · FIXTURES ·



TECHNICAL GUIDE for Builders and Craftsmen



How to Make a Jack for Pulling Stumps

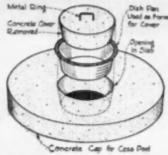
A simple wood jack aids in pulling out stumps and roots when clearing and grubbing. The size and thickness of jack members will vary with the size of the roots and the pulling equipment. Illustration indicates the size members used to pull up Australian pine roots with a jeep after the 30 inch stumps are burned out.—Submitted by George T. Mann, Fort Meyers, Fla.

How to Make a Wood Scraper from Old File



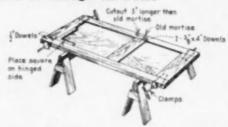
An old rasp wood file can be made into an effective wood scraper with a few minor changes. Cut off the small rat tail of file, heat in blacksmith forge and bend down 1-½ inches. Spread ends and sharpen after which be sure to retemper the steel. Edge can be re-sharpened on emery wheel.—Submitted by John Kilcoyne, San Diego, Calif.

How to Make an Opening and Cover in a Concrete Cap



The following method is employed when pouring a concrete cap on a cesspool that requires an access opening and cover. A discarded dishpan that is covered with oil or wax is used as a form. The dishpan is put in position where the opening is to be placed in the slab and filled with concrete. Then pour the concrete in the remainder of the slab. After the concrete has cured remove the lid and pan. When the concrete lid is placed over the opening it will fit nicely all around and the taper of the pan causes the lid to remain in place.—Submitted by Walter E. Plummer, Peoria, Ill.

How to Salvage Old Doors



Use two clamps that will reach across the width of door. Draw clamps up snug but not tight. Square the panels of door by placing a two foot steel square against the rails and stiles and pound them into position with a hammer. Then draw up clamps as tight as possible.

Bore two ½ inch holes at the top and bottom of each side stile at a 75 degree angle at least 2-½ inches deep. Drive ½ inch diameter hardwood dowels in each hole.—Submitted by Frank L. Carey, Sanbor, N. Y.

HOM TO DO IT . HOM TO DO IT . HOM TO DO IT . HOM TO DO IT

No. D-67... Details of Entrance Window Wall

THE ENTRANCE motif of a ranch-type house shown and detailed on the opposite page was designed by Gerhard W. Brandhorst, architect, and built in Minneapolis, Minn. This feature, referred to in the detail as a window wall, occurs in the entrance hall where a series of stairs lead to the various levels of living space. Windows provide an ample supply of light for these areas. It was not the intention of the designer to arbitrarily extend this feature up into the roof area merely for the design effect

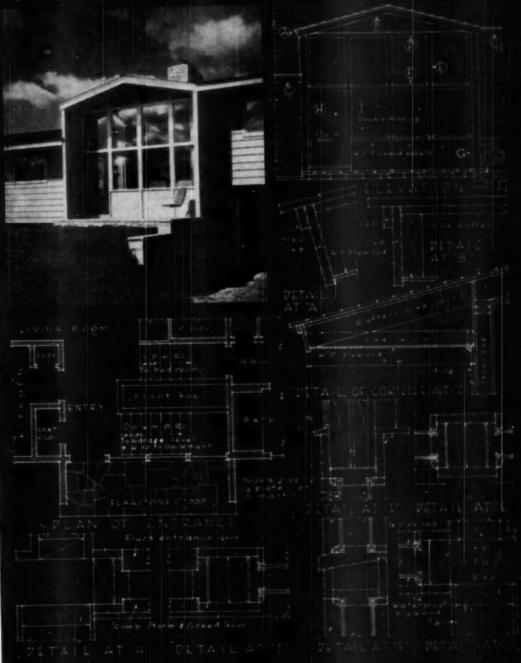
obtained, but rather to unite two different roof levels occasioned by the split-level floor arrangement.

The wing walls on each side of the feature are faced with plywood. These walls extend out to meet the roof projections overhead, thus creating a frame around the windows. Window sash are all fixed. Double glazing is employed with each piece of glass set separately in the wood frame with wood stops embedded in mastic. Panels above and below window sash are faced with plywood.

AMERICAN BUILDER'S BETTER DETAIL PLATE

Descript by R. I. Alexander for American Builder

NO. D-67 DETAILS OF ENTRANCE AND WINDOW WALL





ONE of nine trucks used by Hosen. Eight of the trucks are about 5-ton capacity and one light for fast movement of small jugs

Handling 750,000 Feet of Lumber a Week



PART of the 10-acre yard from which about 750,000 feet of lumber per week is moved to builder jobs in the Philadelphia area

PILLING the lumber requirements of between 100 and 125 operative bome and light commercial builders in the Philadelphia area keeps 60 employees, nine trucks, four lumber straddle carriers, three trailer-trucks and one tractor busy moving about 750,000 feet of lumber per week from the Geo. J. Haenn, Inc., yard. This firm maintains an average inventory of about 6,000,000 feet to take care of the needs of their builder-customers, whose operations vary in size from one who erects about 2,000 dwellings per year down to the one-house-pervear builder.

The yard with all buildings covers about 10 acres, including a railroad siding with room for spotting about 15 cars at the same time. These cars can be unloaded from either side, so that lumber can be placed directly onto delivery units on one side or onto storage piles or drafts on the other. There are four alleys that give access to lumber piles and one alley which is used almost exclusively by the straddle carriers to bring in and take out drafts. which average about 4,000 feet each. Framing and structural lumber is piled in the open. All trim finish and millwork lumber is, of course, stored in a large shed and all the building materials allied with lumber, such as the insulations, gypsum products, nails, roofing and others, are stored in an enclosed building. In the Philadelphia area brick, cement, lime, sand and similar materials constitute a specialized business not normally

handled by retail lumber dealers.

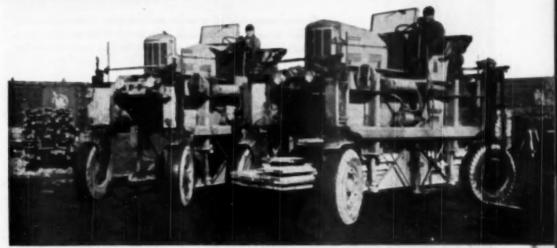
Three outside salesmen, three salesmen in the yard office, plus two officers of the company-eight men-work together to assure the builder-customers that their orders are filled as requested. piled on the trucks or carriers in a manner most convenient for the users. delivered on the site where most convenient for workmen and placed in a neat pile there. The outside salesmen act as expediters for special orders, rush requirements, and serve as good will ambassadors. They work closely with builders and architects to help them solve any unusual or troublesome problems on lumber or other building materials, whether these problems concern lumber prices, quality, sizes, delivery or other difficulties. The builder-customers of this yard get plenty of attention, with a salesman from the firm calling at the builder's office regularly. For this reason builders rarely find it necessary to visit the offices and salesroom

of Geo. J. Haenn. Inc.

FBONT of the office and display room of the Hosen yard in Philadelphia. Because the built of business here is with builder-contractor customers, there are no elaborate displays in the showroom nor in the windows. There are fully adequate factities here, however, in the form of office space and conference rooms for conferring with customers, servicing accounts



Large volume moved requires good coordination between all elements of the organization to keep building operations on schedule and building costs down



TWO of the four Boss carriers operated in this yard. These carriers are kept busy all the time moving lumber in the yard and to jobs within a 20- to 25-mile radius

A resawing operation is maintained for the convenience of customers as well as to cut odd sizes and special material for unusual jobs which might call for such lumber, A combination band, rip and resaw unit is the core of this operation. A radial arm saw is used for cutting door and window trim, base, and other finish lumber to exact length for customers. This is done at no additional charge, Material thus processed is delivered to the job ready for the carpenters to fit. In most cases all lumber orders are banded with steel tapes, whether it is a full truckload or a part of a load. This is done, not only to keep the lumber in better shape in transit and during the unloading process, but also to discourage thievery from the builder on the project.

Truck drivers start work at Geo. J. Haenn, Inc. at 7 o'clock in the morning. Usually the trucks are loaded and ready to move at that time or shortly thereafter. This schedule is maintained by the dealer so that the orders will start arriving on the job sites around 8 o'clock in the morning when carpenters get started.

The casual visitor to this lumber yard sees a great amount of activity by a great many people, none of whom seem to lose any time or indulge in any wasted motions. Trucks and straddle carriers move about loading and unloading material without any apparent confusion. This smooth running yard

operation is run by one foreman and three assistant foremen. One assistant is assigned to take care of railroad cars on the track. He is responsible for getting them unloaded and out on time without demurrage charges. This same assistant foreman also has charge of unloading and warehousing the materials other than lumber.

The second assistant yard foreman is in complete charge of piling the lumber. The other assistant foreman is charged with the responsibility of keeping orders filled and moving from the yard smoothly and in a manner satisfactory to the customers. He sees to it that lumber is piled on loads the way the builder wants it. On small jobs, the first material to be used is placed on the load last. In most large jobs, complete truck loads of the various types of material are hauled to the site and piled in strategic locations for use by workmen. Builders appreciate this type of service because it can mean dollars and cents in time saved by their workmen in promptly getting out the material as required.

This firm, which has been in business in Philadelphia since 1889, not only takes care of the huge volume of builder business outlined here, but also does a sizable volume in consumer jag trade. The Mehl & Latta, Inc., yard in suburban Philadelphia, an affiliate of the Geo. J. Haenn, Inc., firm, caters almost entirely to the home(Continued on page 198)



TWO trailer units loaded and ready for tractor which is used for three trailers



RAILROAD siding where 15 average railroad cars can be spotted for unleading



STORAGE sheds for finish lumber and other grades that cannot be piled in open

Simplified Method Speeds Construction



Behast Con

Factory-assembled panels and precut materials used in construction of homes are erected by following a simple plan. The results are profitable to this builder

BY USING a manufacturer's "preengineered" house construction method, an Akron, Ohio builder is cutting hours out of construction time and converting the savings back into his homes to add sales appeal. His success is shown in this record: A year ago, 27-year-old Robert Cox changed

his atatus from carpenter to builder, completed and sold 19 homes in six months, and had sales for 27 more. Now, with 35 completed, sales are still "far in advance of construction."

Plans of the house Cox desires to build are submitted to Lumber Fabricators, Inc., Fort Payne, Ala. This firm sends enough material in one truck load to completely frame one house. While the "package" is arriving. Cox prepares the grade, places the 8 x 16-inch concrete footings and concrete block foundation walls, and makes a 6-inch gravel fill.

Most popular design used by Cox is the Tri-Level home, originally designed by Detroit Architect Walter B. DeGree (now copyrighted and sold by LFI builders). With three bedrooms, dining room, recreation, utility room and a basement, it sells for \$10,800 without lot. LFI method used by Cox in the construction of this home is typical of all homes built by the method.

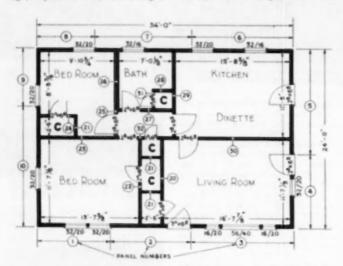
Included in the LFI materials package are precut 2 x 8 floor joists, and subflooring with diagonal cuts already made. These are conventionally installed, the joists placed 16 inches o.c. After the subfloor is completed, factory-assembled outside wall panels go up (in the order indicated in accompanying floor plan). "After building the third house, we no longer had to look at the plans," says Cox. "The panels are numbered, and the sequence of their installation is simple."

Each outside wall and partition panel is made up of 2 x 4 studs, 16 inches o. c., with two 1 x 4-inch pieces that act as braces nailed on horizontally, one 32 inches from the bottom of the panel and one 32 inches from the top. Outside wall panels have factoryaphied 1 x 8 shiplap sheathing. Each partition panel is metal-reinforced at all four corners, and outside wall panels have diagonal corner bracing as well as two horizontal corner braces.

All materials for roof framing are precut when they arrive in the package, and conventional construction methods are used in their erection. Gables are paneled, usually in two sections, and are erected prior to roof ceiling joists and rafters. Roof sheathing is supplied by LFI and Cox purchases roof covering from local dealers.

After the subfloor is completed. Cox says he can have a home under roof

(Continued on page 152)



FLOOR plus shows erection procedure with LFI method. Each punel is numbered in the order it will be installed. Notice that exterior well panels are erected first. Six-room LFI bases below sells for \$13,000, without lot, in Akron.





CONSTRUCTION procedure and speed are illustrated in these photographs of an LFI home taken in a 4-hour period. These homes are put under real by Robert Cox in Akron in slightly more than one working day with a four-man crew. Lath and plaster are used for inside finish; outside wall coverings are varied



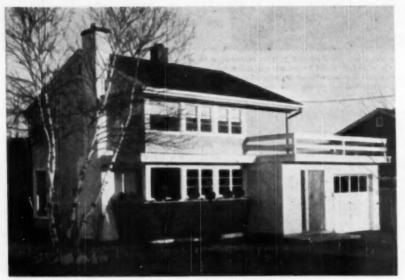


TRI-LEVEL home, copyrighted and sold by LFI builders, is most popular home built by Cox in Akron. With three bedrooms, dining soon, recreation, utility room and e busement, this type home sells for \$10.800, without let

TWO-STORY HOUSES



FIVE room basic house offered at \$8,800. Fireplace, attached qurups and utility room \$1,180 additional. House placed on a \$0x100 foot lot, complete with grading, seeding, and shrubs.



A VARIATION of the basic five room house in which the plan has been reversed. Special physical changes have been made to living room windows, base, comice, garage treatment and rail. Vertical facing was used on main wells of house. Plans shown on opposite page are for the basic five room house with attached garage. Additional bedroomover garage is indicated by dosh lines on drawing For the same amount of money, builder provides 30 per cent more floor area per cube by placing one floor above the other instead of all rooms on ground floor





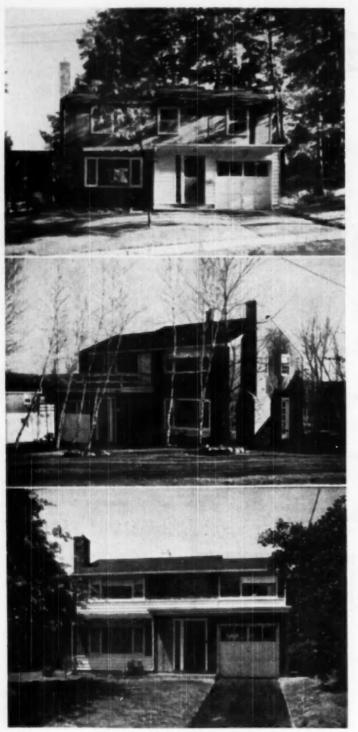
A BUILDER's "know-how" combined with architectural skill are currently producing two-story houses that are now selling under ten dollars a square foot including lot and landscaping.

These homes are situated in a 200 house project at Waldwick, N. J. called "The Highlands." The project is under development by Zamore Buikls, Inc. All of the houses are two-story, and are erected on insulated concrete slabs. They are variations of a basic plan that contains two and three bedrooms. The architects, Petroff and Clark, have successfully varied the exteriors of these houses by definite physical alterations and the use of different colors, materials, and finishes, without losing sight of the over-all planned economy features.

The development was started in April, 1949, and to date 57 houses have been completed. The houses are built on 60x100 foot lots and range in selling price from \$9,990 for the basic two bedroom job with finished garage and utility room extra, to a three bedroom unit with fireplace, garage and utility room for \$12,140.

In designing these homes, the builder and architects, who are opposed to the present trend to ranch bouses, followed their firm convictions that savings in basic costs can be established by placing rooms one above the other instead of along the ground. They found that up to 30 per cent more floor area per cube was obtained in these two story houses than could be obtained in a one story house in the same price range. Not only that, but a "custom-built look" was achieved in each of the houses that comprise this large scale speculative project. This type of cooperation and clear thinking on the part of builder and architect is to be commended. It does away with the monotonous sameness of operative projects that is prevalent in so many of the outlying suburbs of our large

Extensive land planning was undertaken with each lot and house platted before actual work was started. Streets were planned with curves and cul-de-



THREE distinct variations of the six room house are shown on this page. Each design presents an entirely different front with the homic pion elements remaining the same. A flip-over of the plan plus charges in exterior facing resulted in the altered appearance of the house shown in content. These houses sell complete with all features for \$12,140

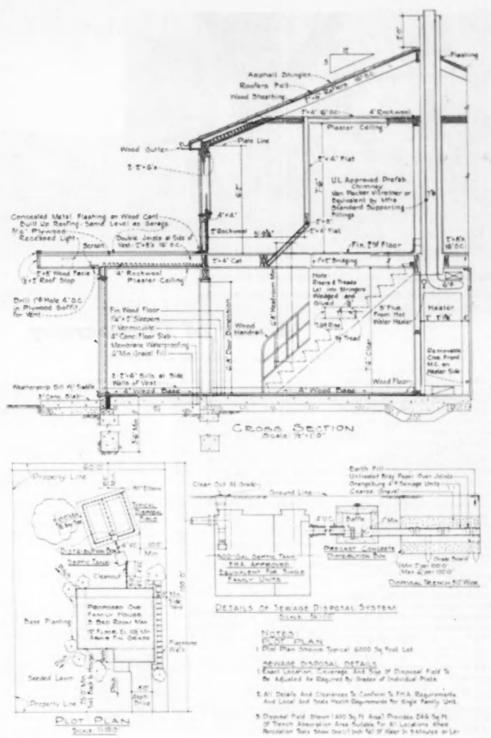
sacs. Complete grading and seeding, as well as shrubs and plants are provided by the builder.

Construction follows the best practice of these builders. Perimeter foundation walls are eight inch concrete blocks placed on 12-inch-wide spread footings. Four inch slab rests on six to ten inches of wetted gravel, tamped and sealed with membrane water seal. One inch of vermiculite concrete is placed on top of slab for insulation. Wood sleepers treated for termites are placed on slab with pre-finished oak floor secured to sleepers.

Exterior wall framing is wood insulated with fiber glass. Second floor ceiling has Rockwool insulation. Interior finish throughout is plaster. Interior doors are flush birch veneer with solid brass hardware throughout; double hung windows are Curtis; plumbing roughing-in is copper. Exteriors are combinations of cypress vertical siding, pine horizontal siding and cedar shingles. Ceramic tile walls are provided in bathrooms.

Members of the Zamore Builds, Inc. are Birger V. Zamore, president; David P. and Richard W. Zamore, vice-pres.

A TYPICAL partial cross section of house is shown on opposite page, taken through the front entrance, stair and heater room, showing installation of approved prefabricated chimney with relation to heater. Layout and details of typical sewage disposal system used in connection with each house





IF AMERICA is to perpetuate the great historical tradition, it must recognize the necessity of recrimq temerrew's quescrition for temerrew's needs. A sense of femily security in a family-owned home is one of the most healthful conditioning environments for today's youngsters who will be temerrew's citizens.

In this expanding age, the most stable elements in America are family-owned homes—they are the

Roots of Democracy

By R. E. Saberson

Street it's going to take a long time to pay for many of the houses that now are being bought with down payments (if any) that are unbelievably small and with the assumption of a monthly obligation that may continue as long as the family lives in the house or even longer.

However I am not one to deplore the situation, regardless of the shoestring aspects of some of the cases that frequently cause much fretting and fingernail biting by those who perceive grave dangers in the tendency to encourage families to obligate themselves for a home on terms that assurelly have reached a new low (or shall

It seems to me there are even greater worries to be considered than whether a family will be able to keep up the monthly obligations on their "own" home... especially when these payments are lower than they would be required to pay for less commodious quarters in an mattractive apartment.

I say "high") in their liberal aspects.

Whether we are willing to admit it or not, we now are faced with the herculean task of rooting Americans to a spot they hope eventually to call their own ... to offer them an apportunity to taste the sweetness of the security which stems from the knowledge that they have a root of their own over their heads . . . to tie them, if possible, to our way of life and all that it can be made to mean.

I am fully aware that the opponents of too-liberal terms as applied to home buying will question my use of the word "own." So be it! The hardboiled economist will no doubt be able to put the transaction through the rolls of his wringer, or the meshes of his sieve, and come up with a pathetically small residue of equity to prove his case. Measured by the standards of what constitutes adequate collateral for the loan, the "owners" share at first may not stand the critical inspection of loan committees that are well insulated from the emotional impacts of a restless world. That I will admit readily.

But isn't there far more involved in our present situation than is apparent to those who merely shrug their shoulders with a great show of futility and say:

"Admittedly today's home buyers may be able to meet the monthly payments for the time being but what about tomorrow?"

That, of course, hits the nail squarely on the head! What about tomorrow?

Are the tomorrows of less concern to those who are living in unsatisfactory quarters in some apartment building where the length of their sojourn is determined by the unemotional selict of an unknown owner, or the unyielding clause in the fine print of a lease which in effect says "On your way" when the rent check fails to put in its appearance at the allotted time.

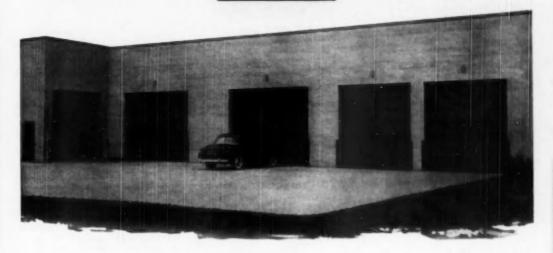
I discussed the subject recently with a friend who pointed out that he had saved for a rainy day a certain per cent of his income from the time be earned his first dollar, and I agreed fully with the wisdom of his policy. It was his further contention that more families should now own their own homes and that greater frugality on their part . . . fewer automobiles. radios and such . . . would have enabled them to do so.

No doubt his second premise was as true as his first but it so happens that it hasn't worked out that way for innumerable families because, for one thing, it was so much easier to buy an automobile, or something else, than it was to buy a home.

Without this ease of purchase there would be no automobile industry as we know it today and America would not be on wheels. And whenever you put the families of any nation on wheels you promptly create an implement of destruction until you likewise provide a stabilizing factor that will again anchor them to their communities.

(Continued on page 190).

Owners LIKE what they GET in Roway Overhead Type Doors



Look at overhead type doors from the owner's standpoint and it's easy to see why so many prefer Ro-Way.

THEY LIKE RO-WAY STYLING

Clean, simple lines designed to blend with any style of architecture.

THEY LIKE RO-WAY QUALITY

Personally selected, high grade west coast lumber in stiles and rails. Threeply exterior grade water-resistant Douglas Fir panels. Heavy-gauge steel hardware.

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All mortise and tenon joints glued—then steel doweled. Muntins, rails and stiles accurately squared up. Sections rabbeted to assure weathertight joints. Track rollers built with double-thick tread. Springs Power-Metered to the weight of each door.

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The smooth, easy-up easy-down operation of ball bearing rollers running in Ro-Way's exclusive friction-reducing track.

See your checkful talophane directory for some and address of Ro-Way Distributor, who will give you expert installation service.



It all odds up to owner satisfaction. And after all, isn't that what you want? To be sure you get it, specify Ro-Way Overhead Type Doors for all industrial, commercial and residential applications. ROWE MANUFACTURING CO., 769 Holton St., Galesburg, Illinois.

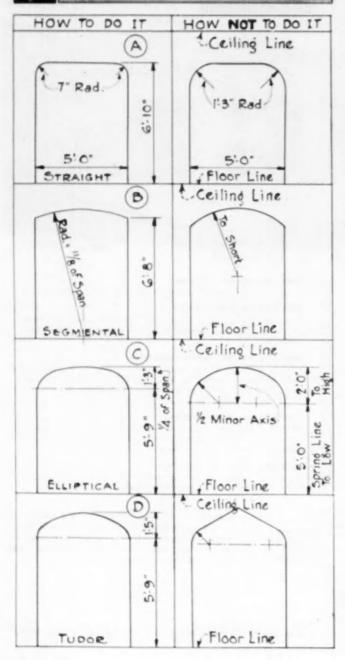
Owners also like the core with which fla. Way's Notional Network of selected Distributors arect all Ro-Way Industrial, Commercial and Besidential doors.



There's a Rollay for every Doorway!

A

TECHNICAL GUIDE for Builders and Craftsmen



Plaster Arched Openings for Small Homes

The inspiration for the drawings in the two adjoining columns came to C. D. Robb, architect. Frankfort. Ohio, after visiting a large number of new homes recently built in this community. Robb states that over 50 per cent of the new homes are still using plaster arched openings and that it is the exception to find a house with a good set of plaster arches.

For the builder's guidance there are standards that have proven successful and have been established as fixed design patterns. These forms will in all cases produce the desired results

if followed correctly.

The column listed as "How-NOT-To-Do-It" indicate a number of examples that are hadly proportioned though frequently used. The column listed as "How-To-Do-It" are correctly proportioned examples of the same arch.

ARCH "A": By reducing the radius of the arch at corners as indicated under the "How-To-Do-It" column, it is possible to treat the openings of lesser widths with the same radius. This makes for better scale and proportion. The straight arch can be used for all spans by varying the height.

ARCH "B": By keeping the radius long, at least 15% of the span, a better proportioned segmental arch is obtained. This balanced proportion is maintained regardless of the width of span. In this case the height also varies with the span width.

ARCH "C": A simple method for full-sizing the elliptical arch is shown on page 116 of the January 1950 American Builder. One-half the minor axis can be 15 to 14 of the span, but the spring line should never be lower than five feet nine inches or higher than six feet. Distance between top of arch and ceiling line should be one foot or more.

ARCH "D": The Tudor arch is a four center arch. No straight lines are employed in the arch structure. This type has limited use and should never be used in a colonial or modern designed home.

GENERAL NOTE: Arches B-C-D should never be used for spans of seven feet or over. The arch then becomes distorted and is out of scale with the room in which it occurs. The four types of arches shown are the most frequently

(Continued on page 130)



This Forced Hot Water System sets new standards of comfort and economy

Forced hot water has inherent advantages which mean better heating in buildings of every size and description. That's why you find B & G Hydro-Flo Systems in small low-cost homes and in buildings where radiation is measured in hundreds of thousands of square feet.

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The heat supply is always matched to the weather -so exactly that from Fall to Spring indoor temperature is kept constantly at the comfort level. The B & G Hydro-Flo System furnishes just enough heat . . . never burns fuel needlessly.

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Up, Up, Up... go the sales of Kwikney locks. This phenomenal demand is the result of our determined policy to provide the building industry with the outstanding residential lock value a top quality lack, competitively priced for volume sales. Our success in achieving this goal is evidenced by the millions of KWIKEET locks now being sold every year. We have grown rapidly . . . and we intend to continue growing. Our continued growth will necessitate certain changes. Our plant facilities are being increased. Factory-direct service will soon be established. New additions to our present line of locks will be announced shortly. We want you to know shout these changes and to understand why they are being made. For all are designed to provide you with a truly outstanding lock value backed by one standard of quality, one source of supply and one responsibility.

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Sales of KWHENEY locks are at an all-time high. Millions are being sold annually. This tremendous demand is proof that KWHENEY fills a long desired need in the building industry... that they continue to be the outstanding residential lock value in the market. They provide a high quality, low cost lock of infinite beauty, simple to install and unconditionally guaranteed.

What does this meen to yout Kwigsay's volume sales mean more profits for jobbers and dealers, greater value for builders and home owners.



Marketing Plans

KWEEFT LOCKS, INC., is an independently owned and operated manufacturing company. Today, KWESET's entire production is sold through an exclusive distributor whose contract expires before the end of the year. KWESET will soon establish a factory-direct sales and service organization to comply with the trade's overwhelming desire to deal directly with the factory.

What does this mean to you? KWIKKET factory-direct sales and service means traditional KWIKKET product quality backed by one source of supply...one standard of responsibility...sound, friendly business relations.



Distribution Policy

KWIKSET pledges complete protection and continued service for jobbers now handling the KWIKSET line. KWIKSET locks will be sold through recognized channels according to legitimate trade practices, at competitive prices and discount rates. Sales efforts of jobbers and dealers will be backed by KWIKSET's aggressive advertising program.

What does this mean to you? To jobbers and dealers, it means greater sales volume, faster turnover, more profits. To husiders, it means better and faster service because of wider distribution.



Lanufacturing

In the past three years Kwikser has increased plant capacity 1000 per cent. Demand continues to be so great that further expansions are now underway. Our plant is a model modern mass-production efficiency. Thousands of locks come from our assembly lines every working hour. Employee productivity and morale are at an all-time high.

What does this mean to you? Kwisser's advanced manufacturing facilities mean costsaving mass-production. They insure top quality, precision built locks competitively priced for volume sales.



New Products

Our research and engineering departments are continually developing new and improved products for the building industry. We will soon announce an important addition to our present line of 5-pin tumbler locks. These new locks are designed to complement our present line. Many revolutionary advantages will make them the outstanding lock value in their class.

What does this mean to you? KWIKSET will maintain product leadership and customer acceptance by continuing to provide the building industry with oustanding lock values.



ooking Ahead

We approach the future with confidence. Our past success is history, Our future success is dependent upon our ability to provide better products and services to the building industry. We will establish our own factory-direct sales and service organization. We will expand distribution. We will strengthen jobber and dealer relations. We will increase our products a facilities. We will introduce new products. All of this will be done to keep Kwikset the outstanding residential lock value in the market.



This Message has been presented to tell you about the Kwikset plant, products, policies and plans for the future. We sincerely invite your inquiries and comments. Write: A. Schoepe, President, Kwikset Locks, Inc., Anaheim, California.

KWIKSET LOCKS, INC. ANAHUM, CALIFORNIA

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Coffman's handy stock rails are in modular sizes to conform with modern building practices. For instance, brick steps lay up to 7" risers and 12" treads, the same as Coffman stock step rails. Note illustrations showing installation and completed job. Coffman rails save time and produce a stronger, better job. Buy and install railing the modern way.

GRDER BAILINGS REFORE

Order your railings in advance, before building the forms. Set them in the easy way.

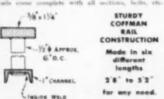
STOCK BAILS MEAN LOW COST

Coffman stock railing costs less yet has the same quality as higher priced made to measure rail, and is made to the same exact specifications. Note low contractor prices of the rail illustrated:

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Installation is couple and fast. Only 4 bults attach textions to newel post. Fit is perfect. Collman rails come complete with all sections, bolts, etc.



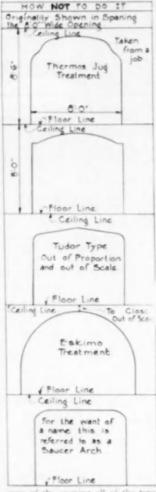
Write for Form 712 AB TODAY! P. Q. Box 1113. Gives details and interesting "flow to use" ideas.

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How - To - Do - It - How - To - Do - It

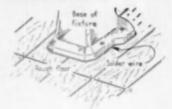
(Continued from page 126)
used in small home design in all
sections of the country. When
other type arches of special design
are used they should be carefully
detailed in proportion to the room
before actual construction work
is started on the arch.

A group of arch openings of varied designs which exceed the seven foot span are shown below. When considering the height of the room with the



span of the opening all of the types shown are out of proportion or occur too close to the ceiling line. A simple, straight arch with a seven inch radius curve at corners will serve more acceptably in most cases.—Submitted by C. D. Robb, Fønkfort, Ohio.

How to l'it Lineleum Around l'ixtures





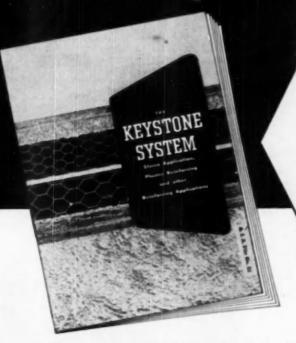
TO AVOID trouble in fitting lineleum around bathroom fixtures that are already in position, use a section of solder wire as a template. The lead solder wire is bent in position around the base of fixture following its irregulare entourn. The wire is then carefully lifted and transferred to the linoleum. Marking and cutting for accurate fit thus becomes remarkably simple— Submitted by John W. Sherman, Herculantium, Po.

How to Protect Floors When Painting Frames



PLOORS can be protected when painting by using two sections of building paper. Cut to fit on each side of door opening, allowing plenty of overlap. When floor is covered in this manner it provides better protection as the paper adheres to the floor.—Submitted by Arthur N. Nelson, Kansas City, Mo.

This Valuable Guide Helps You Build Easy-to-Sell Houses



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able, attractive, quality construction at lower cost.

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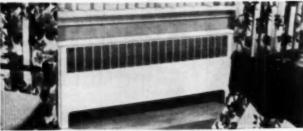




These genuine vitreous chine American Standard fistures in Corallin can be counted on for lasting beauty, and for entra years of reliable service.

how the hundrome American Environme, with an Arco Multifla Convector inside agreement the colorful decorations of the reson. Arco Multifla Convectors come is array of withth and heights.





A space-saving unit, giving a lot of heat. . . that's what these bomes get with Empire Gas Boilers. The Empire's smart appearance, quality construction and automotic operation make it a favorite in any bome.

homes in Philadelphia,"

says the builder, Stenton Hills, Inc.,

"and AMERICAN-Standard products help make them so."

STENTON HILLS, a planned community of 500 new semi-detached homes in the Mt. Airy section of Philadelphia, is the talk of the town. These beautiful houses, designed to sell for \$16,590, have those extra features that make a house a home—including American-Standard Heating Equipment and Plumbing Fixtures.

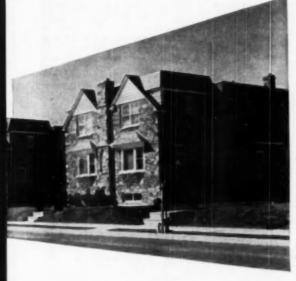
In design, each house has such attractions as a handsome stone front, a large center hall, a picture bay window, ten large closets, a basement powder room and a finished recreation room.

American-Standard products make a triple contribution to comfort and convenience in the Stenton Hills homes. The two bathrooms and powder room feature beautiful colored American-Standard Plumbing Fixtures. In the kitchen there's a handsome, durable Royal Hostess Sink. And the Empire Gas Boiler in the basement provides comfortable, even heat in every room through Arco Multifin Convectors.

Stenton Hills, Inc. says that American-Standard products were among the most popular features with prospective buyers and contributed greatly to the success of the Stenton Hills project.

American-Standard products add to the attractiveness—and the sales value—of any building. Their sound construction quality, backed by strong, consistent advertising, creases a wide public acceptance that lowers house selling costs. Whatever you are building, the right heating equipment and plumbing fixtures for the job can be found in the complete American-Standard line.

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MORE AND MORE BUILDESS who use American-Standard Heating Equipment and Plumbing Fixtures are finding them utung selling points. The public knows that only the best products were used, and has confidence in the top quality of the whole dwallins.





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First in heating . . . first in plumbing

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decade of swift progress to leadership in the power saw field. Saws that make every cut-with more power and precise accuracy. Built to work up a profit for owners in shop and field. Produced in several models to meet every need and price. Designed to devour work at the push of a button-and with maximum operator protection. And weather proofed to stand heavy, continuous field work. Highly mobile, trailer mounted, or table mounted for rigidity . . . These are Comets, bright stars in the power saw field. What is their record? ... thousands of solidly satisfied owners to whom the name Comet means PROFIT! Write direct if there isn't a Comet dealer in your



Catalogs and HOW-TO-DO-IT INFORMATION

746—"THE TERMITE PRIMER"—12-page booklet issued by the Antimite Co., 5137 Southwest Ave., St. Louis 10, Mo., tells the story of the termite — how he can be detected and controllol. Based on a question-and-answer "formula," questions most asked by property owners are answered.

747—"REMOTE CONTROL WIRING"—booklet published by the Construction Materials Department of General Electric Co., 1285 Boston Ave., Bridgeport 2, Conn., explains principles of new low-voltage lighting control system. Circuit diagrams are shown.

748—MAINTENANCE TRESTLES—Eight-page two-color catalog presents complete line of maintenance trestles adaptable to many types of maintenance work in schools, hospitals, lostels; used by painting and decorating contractors, builders and others with off-the-ground work. Complete specifications are given. Bil-Jax, Inc., Arch-bold, Ohio.

749—SURFACE METAL RACEWAYS AND FIT-TINGS—Wiremold Catalog and Wiring Guide No. 18 (pocket size) covers complete line of surface metal raceways and fittings, and lists several new fittings and developments. These include a new wire pulley, wall box connector, reducing connector and circuit breaker cover. The Wiremold Co., Hartford 10, Coun.

750—STEEL AND ALUMINUM BUILDING PANELS—36-page, 2-color catalog released by Detroit Steel Products Co., 3101 Griffin St., Detroit 11, Mich., features Fenestra type C-wall panel, Type D deck and floor panels, and acoustically-treated panels. Detail drawings, fire resistance ratings, methods of panel electrification and panel selection tables are presented.

751—UPWARD ACTING GARAGE DOORS— The Barcol Overdoor is described and illustrated in a new 12-page catalog issued by Barber-Coleman Co., 104 Mill St., Rockford, Ill. Radio control and electric operatorare shown with specifications. Diagrams show buildinrequirements and construction features.

752—PLASTIC-PINISHED WALL AND CEIL-ING PANELS—Wood and marble patterns of Marble modern plastic-finished wall and ceiling panels are colorfully illustrated in brochure offered by Marsh Wall Products, Inc. Doser, Ohio. Five wood and five marble patterns are shown, with suggested uses.

753—"CUT CONCRETE FORM COSTS with GPX" is title of 4-page brochure on GPX plastic plywood issued by the Georgia-Pacific Plywood & Lumber Co., 332 S. Michigan Ave., Chicago 4, Ill. Construction projects where material was used for concrete forms are illustrated.

754—"THE NEW HOUSE NEXT DOOR"—a 66-page report on new homes families are building, furnishing and equipping for their own occupancy is available from Better Houses & Gardens magazine, Meredith Publishing Co., Des Moines, Iowa. Listed in the index are sections on the kind of homes being built, location of building sites, building materials and equipment used, appliances, and indications of trends in architectural style.

(Continued on page 126)

8100 ALUMINUM WINDOWS

Architect Leaviste Schulles Associates - Englishter

MORE GOING IN EVERY DAY

More aluminum windows are going in new homes and apartments than ever before. And no wonder. They speed construction, cut down upkeep costs, never need painting. To turn rental income into profits, specify windows of Alcoa Aluminum. Available from leading manufacturers in all standard types and sizes. For information, write ALUMINUM COMPANY OF AMERICA, 1485F Gulf Bldg., Pittsburgh 19, Pa.

COA ALUMINUA

MOST - SMITT & FLATE - SMAPLE BLAZE & CESTMONE - MINE - DOG - GAS - TERMS - PARE - SMAR, DE & PERMANENT DES CASTROSS - PARENCE - SMART ESTABLISM FLATERISM - BLAZEROS - PARENCE - MARKETES - PARENCE - BARRIES - BARRIES

Cannor "Laytite" Maple and Birch Flooring in Cartons is something new in flooring. It has now retail sales appeal for You and Your Customers, You can price it par carton, And your extomers like the idea of a price par earlam plus the clean, dry appearance of flooring hopt in cartons, Quickly and easily, they are able to figure the exact cost of flooring a particular area, like other flooring offers you the selling foo-more litted below.

Write taday for the complete information and prices on Connor "Leptite" Housing, Discover for yourself why temberman like Mr. C. J. Schiek of Million-feester Lumber Co. are so enthusiastic in their proise. It's the world's finest flooring — but none.

BILTY-FORSTER LUMBER CO.

MANUAL E SECURE OF S DOS PROPERTY A SECURE

e Gener Surfer & Lord Sov. Behave

-union licharing. As a retail laboress, I se place

torping, singular are or correspondent of each number of passages to purchase to inver a rises flow acts. It is himply postifying to the contamer to severa himself of a close, maintage-free flowring converse in coticele, and fined extract.

This revitors was greated with enthusiases when rut we display.

Ar earlieine photograph of one of our trucks, lides at to Common Laytite, reedy for delivery.

CO PA

CIDINA

dling costs.

MIXED CARS — PINE, HEMLOCK and HARDWOODS



P. O. Box 112-D

LUMBER CO.

Carton keeps flooring clean and dry. It also keeps meisture content more uniform.

Carton makes inventory casy---contents clearly marked for grade and state.

ing 10 square feet.



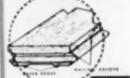
Carton seves time in laying mixed lengths without breaking several bundles. Carton seves you money in reduced han-

clearly marked for grade and scale.

Carten gives buyers exact cost of floor-

The flooring in each carton is manufactured and graded under MFMA specifications.

CONNOR "LAYTITE" FLOORING IN CARTONS OR REGULAR LENGHTS IN BUNDLES



The Connor Lumber and Land Co.

Sales Offices, Marshfield, Wisconsin

Telephone No. 3 or 418

Teletype-Marshfield No. 26

Catalogs

(Lontinued from page 134)

755—ALUMINUM PRODUCTS—available from Reynolds Metals Co., Aluminum Div., 2500 S. Third St., Louisville 1, Ky., are listed by types in a new 53-page portfolio covering extruded shapes, embossed sheet, perforated sheet, plain sheet and plate, tubing and pipe, and other products for architectural use. Available to architects, designers, engineers, and other company officials who request it on company letterhead.

756—SLIDING CLOSET DOOR UNITS—Answeld steel door and frame units and sliding closet door units are described and illustrated in an 8-page brochure issued by The American Welding & Manufacturing Co., Building Products Div., Warren, Ohio. Sizes, uses, and specifications are given.

757—GASOLINE DRIVEN ELECTRIC PLANTS
—"Electricity at your service for any purpose anywhere" is theme of 1950 electric plant catalog of D. W. Onan & Sons, Inc., 3623 Royalston Ave., Minneapolis, Minn. The 8-page, 2-color booklet covers complete line of gasoline driven electric plants, ranging from 260 to 35,000 watts, in all standard voltages frequencies and phases.

758—ASPHALT TILE COLOR CLASSIFICA-TION CHART—designed to clarify various manufacturers' color designations of asphalt tile, lists 35 colors. For example, it shows that asphalt tile with buff as basic color and mottled with white and brown is designated as CM-23 by Hachmeister-Inc.; C-755 by Hood Rubber Co.; C123 by Johns-Manville Corp.; C452 by Sloane-Blabon Corp.; C-747 by The Tile-Tex Div.; and C-51 by Uvalde Rock Asphalt Co. The same procedure is used with all 35 colors listed. Chart available from Asphalt Tile Institute, 101 Park Ave., New York 17, N. Y.

SERVICE	COUPON-	CLIP	and	NAIL.	to	CHICAGO
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Readers Service Department American Builder. (June, 1950)

79 W. Monroe St., Chicago 3, III.

Please send me additional information on the following product items, or the catalogs, listed in this department

mbers

Street

* Piease note that accupation must be stated if full service is to be given.

& floor plan for living!

Take any room in the house . . . a Sloane-Blobon floor covering will make it more livable! For Sloane Quality Linaleum Products mean added beauty through "better design and truer color"less work for homeowners because these floors are easier to keep bright and clean. And, there's a Sloane-Blabon floor covering for every need and specification. Write for further information.



















of floor coverings for every specification

- · Inlaid and Marbletone Linoleum
- e Linoleum Tile
- · Koroseal* Tile, Cave **Base and Cove Molding**
- e Improved Asphalt Tile
- Resilient Enamel Floor Coverings
- Resilient Enamel Rugs
- Resilient Enamel Wall Coverings

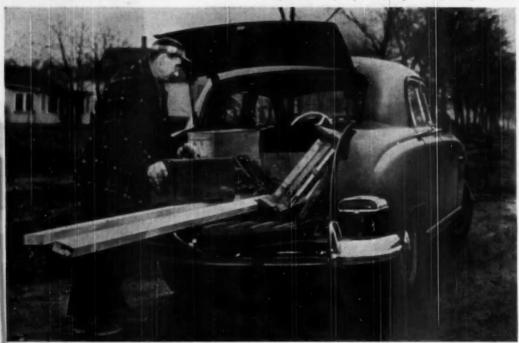
For further information and samples, write Dept. 8-3

SLOANE-BLABON CORPORATION 295 FIFTH AVENUE, NEW YORK 16, N. Y.



"I got a cargo carrier...plus a luxury sedan when I bought my Kaiser Traveler!"

says contracting-carpenter Joseph Goth, Chicago, Illinois





Rough work finished ... and in just 10 seconds, you convert the Traveler into a lavish family sedan. You'd never know this beauty pays it's own way, during working hours.

See the

Kaiser Traveler

or the new

'51 Frazer Vagabond

world's most useful cars

"I needed both a new truck and a new sedan. But the cost ran pretty high. So when I saw the two-cars-in-one Traveler I bought it right away! I previously ouned a Kaiser custom sedan . . . so I knew they were wonderful cars. But the Traveler is even better than I hoped!

"I use it to haul lumber, millwork, tools and equipment to and from the job. And even with a huge load of building supplies, it handles like a sedan. In fact, it is a sedan too, for business and pleasure driving. For a car that really fills a carpenter's needs ... the Kaiser Traveler hits the nail right on the head."

(signed) Joseph Goth

Yes, Kaiser Traveler gives you both cars you need, for the price of one! On this job, it hauls extension ladders and long lengths of lumber . . . tools, horses and power equipment. On the town, it's a proud sixpassenger sedan. See your Kaiser-Frazer dealer now...and see why the Traveler is America's best carpenter's helper!

Kaiser .	Frazer	Sales C	erp.	Rm.	200L
				4dm	mistrat

ion Bidg. Willow Run, Mich. Gentlemen: I would like to know more about the Kaiser Traveler and or the new '51 Frazer Vagabond.

address



You'll be Ahead, too, Mr. Builder ...

In city after city, builders are finding that Westinghouse-equipped houses attract more people, sell more houses. They know the Westinghouse name stands for quality. That helps you, too, because most of the brand names of the quality materials you use are covered over

with plaster or paint. Call your Westinghouse Distributor today! Learn how you can turn houses into cash, faster!

WESTINGHOUSE ELECTRIC CORPORATION
Appliance Division • Mansfield, Ohio

YOU CAN BE SURE .. IF IT'S Westinghouse

















NEW! DIFFERENT! WINKLER OIL OR GAS FIRED WALL FURNACES A sensational advance in automatic heating for the small home . . . completely in line with modern trends. Fits flush in the

Wall Furnace fits in space no higger than a closet

harmonize with any decorative scheme. Alive with comfort, economy and convenience features

wall, saves living room space-smartly styled-finished in eye-pleasing color to

Econo-Atizer Burner • Circulating Fan • Fingertip Heat Control • Radiant-Air Dual Heating • Heat-caving Beffle • Front easily removed for excess to burner • Complete peckage ready to install.

FLOOR FURNACES

Compare these features:

Forced draft for more efficient operation, extensibility adjusting intelf to various firing rates - Large warm air circulating for speed automatically adjusted to burning rate - Larger heading surface and five passes - Thermostuffic control - Chassia mounted, entire unit removat for complete access. Adjustable burning rate—30,000 to 60,000 BTU with No. 1 all.



Tested and listed by Underwriter's Laboratories



A marvel of design for better heating at lower cost



Project Larger Than Levittown Planned



RENDERINGS of proposed homes in Lakewood project are, from top to bottom. Models 28-A, 29-A, and Model 25-C. Homes have two and three bedrooms

Work on a 17,150-home project has begun in Los Angeles County, Calif. The project of two- and three-bedroom houses has a combined value of approximately \$136,000,000, and will be undertaken by a private building corporation composed of the firms of Ben Weingart, Louis Boyar and Mark Taper. Tichenor & Company is the exclusive sales representative.

So far the nation's largest single development has been Levittown on Long Island in New York, where 10,-101 homes have been completed by Levitt & Sons, and where additional sites for about 6,000 more homes were recently acquired by this firm.

The new project, Lakewood, located just north of Long Beach, will have several business districts, schools and recreational areas, as well as homes, according to plans.

Two-bedroom homes in the project will range in price from \$7,375 to \$8,225, with monthly payments about \$46,98 and no down payments required for veterans. Three-bedroom homes will range in price from \$8,525 to \$9,075 with monthly payments about \$53,50. Several different floor plans and elevations will be used.

Features of the homes announced by the builders will include Wolmanized pressure-treated mud sills, No. 1 hardwood flooring over diagonal subfloors, two coats of paint on interior walls, single and double attached garages, full cedar shingle roofs, 45,

(Continued on page 144)

KEYSTONE FRAMELESS SCREENS



INSTALL

Install screens this new modern framoless way and eliminate making and fitting screen frames, painting and outside hardware. You will not only save money but cut screen installation time to a minimum this modern Keystone way. Builders report savings up to 25 minutes per window and at same time have given buyers the finest in insect screens. Write for new installation and measurement data and the name of nearest dealer today.

NO SCREEN FRAMES to make or Fit ... NO PAINTING . . . NO OUTSIDE Hardware



top blind stop holds removable too



Catch at sill engages sill fixture. Hele that fixture is easily adjusted for proper tension

KEYSTONE Sun Vita

Keystone Sun-Vita is a fine mesh galvanized or aluminum screen wire imbedded in a solid sheet of water-proof clear plastic coating which admits over 60% of the sun's healthful ultra-violet rays. It retains the heat and keeps out cold—as flexible as window screening. It is available in 36" widths.



KEYSTONE METAL INSECT SCREENING

GALVANIZED STEEL WIRE SCREENING KEYSTONE Electro Galvanized and Enamelled Steel Wire Screening, made of specially selected analysis copper bearing steel, gives strength and rust resis-

QUALITY BRONZE INSECT SCREENING KEYSTONE Branzo Screening, both Bright and Antique finish, weven from highest quality commercial branze wire of 90/10 enalysis (90% Copper 10% Zinc Allay) combines beauty, hardness, strength and resistence to atmospheric conditions

ALCLAD ALUMINUM INSECT SCREENING REYSTONE Alclad Aluminum Screening can be installed with confidence. Will not stain or discolor woodwork or mesonry. Rad rust is aliminated, appearance improved. Light, strong, durable, and pleasing to the eye.

Keystone Wire Screening complies with all requirements of commercial rd CS138-49 as issued by the United States Department of Commerce.

SEND FOR DETAILS AND PRICES Today!

E WIRE CLOTH CO.

HANOVER, PENNSYLVANIA

Crossett Center & end matched

Sheathing







Here's Why .

- No trimming at studs
- Accurate matching, goes on fast
- Kiln dried, bright stock
- Soft texture, nails easily, no splitting
- Maximum stiffness to sub-wall
- Strictly flush base for siding

Crossett shoothing bears the Arkansos Soft Pine trade-mark by which you may identify it at your fumber dealer's.

CROSSETT LUMBER COMPANY

Rain or Shine— WeatherIsNoProblem

RAIN or shine, weather is no problem to builder F. C. McClanahan of Shreveport, La., who "controls" working conditions for his men with a tent.

The tent, large enough to completely cover a 63x33-foot home, is heated in winter to provide comfortable working temperature and make it possible to place concrete when desired. In the summer, McClanahun says, it provides shade from the sun.

Another advantage is in the publicity. McClanahan reports that interested people have come from all parts of



CONCRETE is placed with tent flaps up in warm weather

the country to see one of his homes under construction, "Moreover," he says, "I can keep men working the year round by using the tent."

McClanahan, who builds about 30 homes a year on contract and to sell, rents the tent from the Shreveport Tent



LUMBER and table saw are kept under end of tent. left

and Awning Co. for \$250 a month. Most of his homes, without basement, are conventionally built on a concrete slab floor. Over a sand fill, he uses three plys of 15-pound felt mopped with pitch, then places a 4-inch concrete slab reinforced with wire mesh.



COMPLETED McClanahan home emerges from tent

QUALITY CONTROLLED ASPHALT TIL FLOORING

assures enduring beauty at low cost

MA-TI-CO SPECIFICATIONS

COLORS-STANDARD ASPHALT THE

****	artens Only	9" x 9" Sizes - 16", 3/16" Gauges
	COLOR NO.	COLOR DESCRIPTION
STYLE Group A	A 501 A 503	Grack (Both available in 16" 4 24" Burderstock
Group B Markinstel	9 401 9 402 9 403 9 404 8 405 9 405	Black with White Marbic Black with White and Even Marbin Black with White and Red Marbin Black with White and Red Marbin Brittany Red with Shirt and Red Marbin Brittany Red with Shirt and Red Marbin Brittany Red with Shirt and Gold Marbin Brittany Red with Shirt and Gold Marbin
Group C Markinize	E 429 C 422 C 423 C 424 C 426 C 426 C 427 C 428	Bed with Gold and white Marblis Gers with Shinks Blacks Starble Gers with Shinks Blacks Starble Delige with shinks Bed Shinks Barblish Gers with Marble Berthark Bad Sharble Gers with Gers and Grittery bad Sharble Marble Shinks Shinks Gers with Shinks and Shinks Marblish Shinks Gers with Shinks and Shinks Marblish Shinks Sh
Group Markini	D 100 0 101 0 103	leary with find and Gold Marbin Light Slow with White Marbin White with Green Marbin White with Slow's Marbin White with Slow's Marbin Yellow with Tab and Smite Marbin Bright Send with White Marbin Bright Send with White Marbin

-	ORS	- PE	JAT	TONES

COLOR NO.	COLOR DESCRIPTION		
P 201 P 202 P 203 P 204	Petal Tone Yellow Petal Tone Base Petal Tone Blue Petal Tone Green Petal Tone Passicy		

GREASEPROOF TILE

Manufactured in all 8 group and CA20, CA25, CA24. Full cartens only. 9" x 9" sizes. (4", 3/10" gauges.

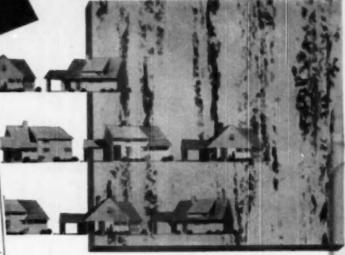
PACKING DATA

For Standard and Greateproof Tile

1/4"		3/			
. 1		Sq. Ft. Per Carton	Pieces Per Carton	Sq. FL. Per Carton	Weight Per Carton
9 1 9 12 × 17 18 × 24 1 × 18 1 × 18	80 45 18	45 45 54 27 27 27 29	54 39 12 144 96 84	30.375 30 36 18 16 16.3	95 (bs. 55 lbs. 66 lbs. 33 lbs. 33 lbs. 33 lbs.

GET TO KNOW MA-TI-CO!









that's why Levill's



specify 31/2 MILLION Sq. FEET of MA-TI-CO in 1950

Levitt selects Ma-Ti-Co for the flooring of every room in 4428 luxury and economy-type homes in Levittown and Roslyn, Long Island - additional proof of Ma-Ti-Co's high quality.

A special Ma-Ti-Co formulation helps reduce costs through fast, easy, quick-seating installation . . . assures greater resistance to time and wear . . . permits a complete line of rich, clear colors — in solid tones and marbleized patterns — including 5 new pastel "Petal Tones." Precision testing maintains a constant high quality that meets Federal specifications for flexure, Indentation, curling and impact.

Whatever your requirements—large or small—you can profit by Ma-Ti-Co's proven quality.

TILE CORPORATION OF AMERICA

Spetuciez: Memburgh, M. Y. . Long Beach, Calif.



· Here's another typical money-saving fastening triumph for DRIVE-IT-fastening seat brackets at the Grand Rapids Speedrome.

Wherever steel or wood must be fastened to concrete, steel or other hard materials there's a spot for DRIVE-IT to save you money. Reports of 75% to 85% savings over old-fashioned methods are common. With Drive-It, a drive-pin plus a power charge does the job in a split-second-and better than the old "dig and drill" method.

We can't begin to tell you the whole story here, but do yourself a favor and send us the coupon below. It will be money in your pocket!



FOWER POWER TOOL CORPORATION BT135, W. WOODS STREET, PORTLAND I, DRIGON

DRIVE-IT -300-

(Continued from page 140) 000 and 57,000 B.T.U. dual floor furnaces, and artistic wall paper.

Project Larger Than ...

Home buyers in the project, according to present plans, will have the op-



PLANS of proposed Lakewood homes.

portunity to purchase Norge eightcubic-foot refrigerators, Bendix. washers and O'Keefe & Merritt gas ranges on an optional basis, with the price to be included in the mortgage. It is planned to install Waste King garbage disposal units in the homes.

Ensier To Own Home Than To Pay Landlord

A man making \$5,000 a year with a wife and two children is in a position to purchase a \$12,500 home, and, on a joint return, would pay approximately \$226, in federal income taxes.

If the same family rented, reports the National Association of House Builders, the income tax would be \$358.60. This is a saving of \$122.43 every year for the homeowner



They'll say "GOOD-BYE" to bills like these when you specify SILENTITE Windows!

Year after year, home-owners will thank you for selecting Silentite Windows-because of the bills they don't have to pay!

Gone forever are the extra fuel bills caused by heatleaking, draft-inviting windows. That's because Silentite Windows are insulated—made with patented "floating" weatherstrips and many other weathertight features. Silentite is a Wood Window—which means extra insulating value.

There are fewer cleaning bills, too, in a house with Silentite Windows. Dust stays out—draperies, walls and furniture need less cleaning.

Silentite Windows are designed and built to give a lifetime of smooth operating service. They take and hold paint lastingly. They cannot rust or corrode. They do not encourage condensation.

We believe Silentite is today's most modern window and invite you to get all the facts. It is also made in casement styles.

Curtis makes a complete line of architectural woodwork for the modern home Make your next home "all Curtis."





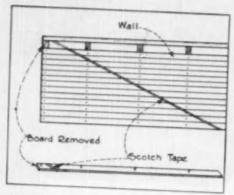




(an Chautauqua Lake)

TECHNICAL GUIDE for Builders and Craftsmen

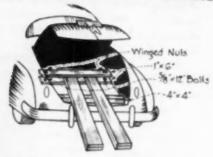
How to Mark Boards for Easy Replacement



The problem of replacing surface boards in their identical position was solved by using ordinary Scotch tape. The tape was fastened diagonally to all the boards starting at the upper left hand corner and ending at the lower right. A sharp knife severs the strip between each board. Later when the boards are replaced it is an easy matter to nail them back in correct order by placing them so that the diagonal line of Scotch tape appears unbroken.—Submitted by Herbert E. Fey, New Braunfels, Texas

HOW TO DO IT . HOW TO DO IT

How to Carry Lumber in An Automobile



An arrangement in the trunk of car for emergency hauling of lumber and other material is essential for the small builder. This can be accomplished by drilling two 3½ inch holes in the floor of the trunk compartment and insert two 5½ by 12 inch holts from below. These should be placed as far apart as the width of the trunk will permit. Two pieces I by 6 are placed over bolts with holes drilled two mahes from outer edges. Winged unts are applied to bolts. Lumber is inserted between boards and winged nuts tightened. A by 4 inch board is placed at outer edge of trunk to keep lumber from sagging.—Submitted by Ray Harrison, Fort Qu'appelle, Sask.



RUN ADS LIKE THIS - AND MAKE BUYERS COME A-RUNNING!

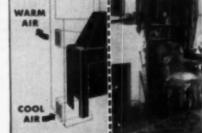
- Every home buyer wants a fireplace! Give them one that circulates host and sares fuel costs! It's something really different that you can offer prospects at practically no extra cost to you!
- 1. Assures fuultless operation. The Heatilator Unit is a scientifically designed, heavy-duty steel form around which you can build any style fireplace. It assures correct construction even by inexperienced masons and eliminates common faults that cause smoking.
- 2. Saves you time and mensy. Makes fire-places easier to build, yet adds little or nothing to the total cost because it's a complete fireplace unit from floor to chimney flue ready to install. Mason saves time, labor and materials because designing is all done for him. You save valuable time because you don't have to supervise the job as closely.
- 3. Circulates heat, seves fuel. It takes heat usually wasted up the chimney—circulates it to every corner of the room—even to adjoining rooms. On cool Spring and Fall days, furnace operation is unnecessary. In mild climates, it's all the heat needed.
- 4. Helps you dose sales faster. With customers looking for real quality features in today's market, here's a feature

with dramatic sales appeal. It can be quickly demonstrated to the prospect. And he'll be intrigued because he has seen Heatilator Units in his friends' houses and has also been seeing Heatilator national magazine advertising for twenty-two years.

Put these Heatilator Fireplace "Plus Values" to work for you in today's competitive market. Heatilator Fireplaces are sold by all leading building material dealers. Accept no imitation. Look for the Heatilator name on the dome and on the damper handle. Heatilator, Inc., 636 E. Brighton Ave., Stracuse 5, N. Y.

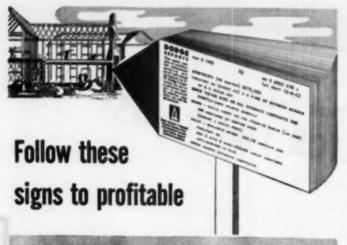
"Heatilator is the reg. trade-





HEATILATOR FIREPLACE

Closes Sales FASTER



BUILDING CONTRACTS!

Your big-profit building contracts are right at your finger-tips when you use DODGE REPORTS. You are told WHERE to go... WHO to see... WHAT to talk about to get these jobs! And you can have this information for any area you specify, any type of construction, or any stage of the construction work.

You get profit-making facts that show you the active prospects for building contracts such as —

new apartment buildings, banks, hospitals, schools, churches, theatres, homes, fectories

-in fact, every type of new conatruction offering you profitable job opportunities. Thus, with DODGE REPORTS, you can be first in the right place—at the right time; you know what type of materials will be needed—who is involved in each project (name of owner, architect, engineer, contractor)—when the plans will be ready for figuring and when bids must be submitted.

DODGE REPORTS save you time, save you "leg work." They enable you to base your estimates upon known facts...time your bidding...close deals at the proper moment for effective results.

Let us show you, without obligation, how DODGE REPORTS can help you grasp these profitable building contracts.

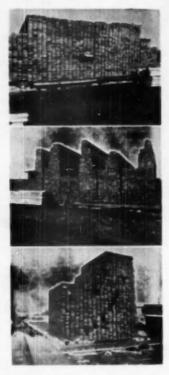
MAIL THIS COUPON YES—I want to know about the profitable apportunities in New Censtruction. Without obligation, show me how I can use DODGE REPORTS in my business. (I do business East of The Rockies.) Name Firm Address F. W. DODGE CORPORATION Construction News Division 119 West 60th Street. New York 18, N.Y.

Handling 750,000 Feet

(Continued from page 117)

owner consumer trade. This is a much smaller, but at the same time, is a much more diversified operation than the main yard. Coal and fuel oil are also included in the business here.

Joseph E. Haenn, president of the firm, is a son of the founder, Geo. J. Haenn, who established the business



LUMBER shipped in green is piled on sticks until it is theroughly dried, ready for use. Another method of piling lumber to keep it dry is illustrated here. No sticks are used, but each piece is placed on inch or so away from the next one thus permitting air to circulate throughout the pile. When piles get unusually high pieces are left projecting at regular intervals to form steps so workmen can reach the top without a ladder or the risk of allipping from the side of lumber pile

in 1889. John A. Wiedmann is secretary. Both of these executives are strong believers in the importance of their company rendering the utmost in service and quality if it is to remain successful. They are not afraid of the price cutters because they are confident that regardless of price, if materials are not delivered on time and are not of good quality, the customer will not be satisfied.







WESTERN

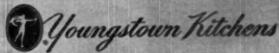


39 PD WARREN ORIO MAY 30 ILEA EISS & BESSERMAN INC., YOUNGSTOWN KITCHENS DISTRIBUTORS 41 EAST 42ND ST

HEW YORK M Y

NEED FOR EFFICIENT DISHNASHER IN MODERN HOME GRYZOUS. INQUIRIES AND INTEREST FROM SUCCESSFUL BUILDERS GRATIFYING. VAST TOOLING PROGRAM COMPLETED. HASS PRODUCTION ASSURED. FIELD TESTS PROVE UNIT SENSATIONAL. BETAILS BEING RUSHED. M L CMDO, MANAGER NATIONAL BUILDERS SALES

YOUNGSTOWN RITCHENS



IULLINS MANUFACTURING CORPORATION, WARREN, ONIO



MINUM IS NOT A SUBSTITUTE!

Portland Coment Expands Facilities

The new \$3,000,000 research and development laboratories of the Portland Cement Association, recently completed near Chicago, are said to be the largest in the world devoted exclusively to research on cement and concrete. The two laboratory buildings, joined by a covered walkway, provide approximately 98,000 square feet of usable floor space. They were built to replace and increase (by approximately three times) the Association's former research facilities in Chicago.

In construct the main building of architectural concrete, 530 piles with an average length of 35 feet were driven, and a total of 502 toes of improved deformed hars complying with current ASTM specifications were used. Wall steel for the buildings consists of two roses of one-half-inch-round bars on 12-inch centers in both directions. Temperature steel in concrete slabs consists of one-half-inch-round baron 12-inch centers at right angles to the main steel. Control joints are provided at a minimum of every 22 feet in allwidle

In addition to the new laboratories the Association maintains field exposure laboratories, a staff of fellowship scientists at the National Bureau of Standards, and numerous laboratories dispersed throughout the United States. It also cooperates in several of the more than 265 different research projects involving cement and concrete being carried on in engineering colleges and private and governmental agencies

Results of the Association's scientific research are made available to the public as soon as is practicable, and it is the Association's policy that parentable inventions developed by it be promptly and freely dedicated to the public.

CRYSTAL SILICONE WATER REPELLANT PROTECTS THIS BUILDING



This administration building of Concrete, Inc., St. Louis, of Manotithic reinferced concrete, is protected by harmful effects of water for years to come is protected by CRYSTAL against the

CRYSTAL actually ponetrates to prevent moisture and water damage gives two important benefits—

1. Original Beauty Retained—Invisible after application,

CRYSTAL does not change the color or surface texture . nates surfaces stainproof and prevents affloresence.

2. Materials Last Langer-CRYSTAL repels water throughout entire depth of penetration provides lasting protection to all man-made masonry and most natural stance. ONE COAT OF CRYSTAL is all that's need, applied at any temper-. saves time on the job!

> Send for your free copy of "Exterior Masonry Voterpreating Manuel'

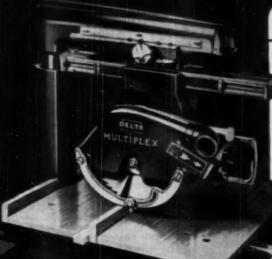


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Only Delta Multiplex—with exclusive Double Radial Action—has safety based in to protect you in all these ways



10. No other saw has these

2 fully-usable 360° radial movements above the table!



















Only Delta Multiplex gives you all these safety features at no extra costi



Learn more about Delta Multiplex these 3 ways



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Tole	ļ
Company	ļ
Address	



Simplified Methods . .

(Continued from page 119)

in two days, using four or five men. From this point on, all work, including heating, wiring, plumbing, insulating, siding and interior wall covering, is done conventionally. Interior walls are covered with U. S. Gypsum Co. metal lath, one brown coat and a smooth trowel coat of plaster. Plumbing fixtures used include American Radiator and Standard Sanitary Co., Kohler Co., and Richmond Radiator Co. Warm air furnaces used are Sunbeam. by American Radiator and Standard Sanitary Co., and Moncrief units, by the Henry Furnace Co. Roof covering is made by The Ruberoid Co.

Though the Tri-Level and the ranch style homes are more popular for Cox. he does not limit his work to these two designs. His higher priced home selling for \$20,000 without lot has a 30 x 69-foot foundation and a two-car garage. This home has six rooms and two baths. The main bath and shower stall have Vitrolite walls and tile floors. The kitchen has a picture window, planting box, Vitrolite walls, exhaust fan and snack bar. The living room features a marble fireplace and picture window, and the basement has a recreation room with fireplace, billiard room, laundry room, furnace room and card room. The entire house is insulated. A disappearing stairway to attic storage is provided.

How To Install Structural Glass Panels In Bathroom

Ready-built Carrara glass panels are securely mounted at the factory on plasterboard. Certain sides of the plasterboard extend beyond the edge of the Carrara glass, providing a rim or flange, of plasterboard which can



AFTER tub is leveled, place roll of mastic around rim, and butter studs with mastic before setting glass panels

(Continued on next page)

Structural Glass...

be fastened in place. Holes through the glass for plumbing pipes, soap dishes, etc., are all drilled at the factory as needed before the panels are shipped on the job. Thus, when the package arrives, the panels can be installed in a hathroom quickly, in four steps:



SET plate at back of rub first, then nail through planterboard flanges and use the special clips supplied for job



REPEAT this procedure with end panels. Let plasterboard extend beyond tub to next stud. If wainscot is 48 inches high, follow this procedure for next course



CLEAN glass and fill joints carefully with painting compound supplied to insure waterproof installation.

Pictures and data courtesy of Pittsburgh Plane Glass Co.

NOW! Save 2 whole steps on Dry-Wall jobs with DRAMEX INTERIOR FINISH Saves Time! Saves Work! Saves Money!

1. NO MORE SANDING!

With amazing new DRAMEX you don't have to sand cemented joints before applying the films sortices and DRAMEX hides uneven spots and blemishes... gives NEW, becutfully colored walls in one easy cook.

2. NO SECOND COAT

Just one cost of DRAMEX does the complete decorating job and gives you be outful wells that look like towely juster. DRAMEX is available in 8 attrautive decorator assets and white.

DRAMEX Resurfaces Cracked Plaster Walls, Too!

Fills crocks, mends small breaks, gives "living room" walls to any room, all in one coat. Cames in 8 popular shades and white. Many decorative finishes possible. Use DRAMEX on your next house. On sale most everywhere BONDEX is sold.



For Best Results
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USE
REARDON'S
JOINT CEMENT
and REARDON'S
JOINT TAPE

Rearden's Jeint Coment mixez and spreads early, won't burn himsuch or discolor finish contings. Rearden's Jeint Tape guides smoothly, sets firm, won't writella under the baths. For smooth, three injusts in platershowed are welthoused one build

IN 28-LB, BAGS AND 5-LB, PACKAGES plus combination package containing a 250-ft roll of perforated paper tape and enough joint cament to run and bed this tape. Order now,

THE REARDON COMPANY

St. Louis 6, Chicago 9, Las Angeles 21, Bayonne N. J., Montreal 1

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Over 30,000 littend

Wichitz Home Show



CROWDS jam Registration deak at Wich-Ita Home Show to visit the 124 exhibits

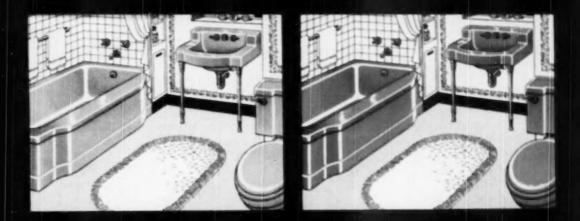
Over 30,000 people saw 124 exhibits at the Greater Wichita Home Show held March 29 to April 2 in the Wichita (Kansas) Forum. Object of the second annual non-profit show, sponsored by the local Chamber of Commerce, is to encourage home ownership and pride in building and maintaining a home with the latest materials, equipment and building know-how. Exhibits and lectures were planned to that end, providing assistance to those planning to build or buy.

Stephen H. Howbert, show manager, said 5,000 saw the show on the opening day—1,000 above the 1949 home show's opening day attendance. Feature exhibit was a full-size 6-room ranch style home, built complete to the last detail, on the second floor of the Wichita Forum. Builder Homer Mosley who erected the bouse reported orders for 200 duplicates of the home as a result of the show. To remove it after the show Mosley estimated a materials loss of 5 per cent.

Elizabeth M. Anderson, prominent midwest building materials jobber and president of the Wichita Building Materials Co., Inc., expressed enthusiasm at the show's success. Her summary was generally the consensus of all exhibitors: many sales, and numerous contacts for later follow-up. Howard M. Van Auken, Chamber of Commerce member who offered the idea to Wichitians, says another and larger show will be held next year, and that the dates are already set—March 28 to April I.



HIGHLIGHT of Wichite Home Show was this 6-room ranch style home built complete on second floor of Wichite Forum building



4 more ways to make sales and win customers today!



BRIGGS Beautyware

in color... the fastest sales-builder in the building business

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SAVE-A-BLADE DIAL Properly Cushions
BLADE PRESSURE for LONGEST BLADE LIFE

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6 Just turn the "SAVE-A-BLADE" Dial to the hardness of the material you're cutting, and the Clipper Pressure Equalizer Spring automatically sets to the tension that guarantees faster cutting and longest blade life—Whether the material is HARD or SOFT. . Whether using Diamond or Abrasive Blades... Cutting Wet or Dry with the "DUSTLESS" Model HD.

Another addition to those already famous Clipper features. SELECT-A-NOTCH — "ADJUST-A-CUT" — "WET-or-DRV" Pump — and — "ON E-SPOT" Operation.



The "DIAMOND" setting on your SAVE-A-BLADE Dial automatically cushions the blade against shock by relieving rim of excess pressure or binding.







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GIVES YOU ALL THESE EXCLUSIVE FEATURES!

Automatic Blade Pressure V Select-A-Notch Adjust-A-Cut Control Wet or Dry Pump V One-Spot Operation

Maken your blades lest longer. Because Londiner lipting automatically outsimes blade pressure extents or cutting IMARD or INCT materials Outstanding for blade accepting.



@ One man easily adjusts fulfing Head to desired height. Whether suffing 12" or 1" material. Operator's hands morely guide. All weight is support of by reer Connecting Bar.



A Merely pull the kneh — and the Cutting head is tree for longer tip seting at any desired angle. Release the Road. — and Head is locked in the deviced applicate.



No need to remove belt when cut long drs. No maintenance. Earthr Sealed. An exclusive Clipper dried agment. Patented Water Applicator Unit (patint), water flow.



g. From DNI SPOT at the found of his Clipper Sam the Operator performs every cutting operation and makes every saw adjustment. Revet leaves his operating position.

Serving the World as the World's Largest Manufacturer of Masoury Saws

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BASISAN WARE BABACET SACTORY SERVICE	600
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CADIO ADDITION - CLOVELAND - AUSTIN TEX.	CUT WET or CUT DRY

CLIPPER MANUFACTURING COMPANY NI 2008 W. WARWICK & KANSAS CITY 8, MISSOURI Send TODAY information on the FREE TRIAL offer and complete interature and prices on the 1950 Clipper Masonry Saws, NAME.

CITY____ZONE



RIGHT FROM STOCK, the Andersen Gliding Window Units of this WINDOWALL spared the home owner the extra cost of special window construction. They cut down installation costs for the builder, because they arrived at the job all weatherstripped and assembled.

Yet they achieve the effect of one continuous picture window, beautiful and weather resistant, because the window units are made of wood. WINDOWALLS perform a dual service for the home owner, they open up to cooling breezes and a view as windows, shut out cold drafts, dust and moisture as walls. And for the builder, WINDOWALLS make a house more salable and its owner actually proud of his windows.

Specification data on Anderson WINDOWALLS is in Sweet's Architectural and Builders' Catalogs, or will be sent by us upon request. See your local lumber or millwork dealer for further information,

* TRADEMARK OF ANDERSON CORPORATION

Andersen Cosporation

Consult your plumber for the latest up-to-date



Fiat Shower Cabinets

- Save labor, speed installation time
- Lower installed cost
- Beautiful, modern, distinctive
- Fye appeal to home buyers

Unsurpassed for beauty and ultrasmart appearance, the new Fiat Built-in Cadet shower will add sales appeal to any home.

It saves considerably on shower installation cost by eliminating expensive tile work on the job. Builders report savings of \$40.00 to \$60.00 and more per unit.

Check with your plumbing contractor for details on Fiat Shower models. The Built-in Cadet shower is designed especially for medium and high grade bathrooms.

Use coupon for catalog of complete line of Fiat showers.

New Built-in Model 198 Codet bothroom shower



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THREE COMPLETE MANUFACTURING PLANTS
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all to FIAT METAL MEG. COMPANY . 9301 W. Scimont Ave. . Franklin Park, III.

NEW PRODUCTS

(Continued form page 58)

RECESSED LIGHTING FIXTURE A845037

Pry.life recessed lighting fleture for overcounter, in window displays and other commercial installations where not more than 75warts of fleod lighting are required, has fully ventilated housing. Readily adaptable also far



residential use, fixture may be installed in hall-easy, porches, vestibules and game rooms where low voiltage floodlight ran be vised. No extra pull box needed for Model 1075, and box a accessible from inside or outside. Requires no framing-in, since it is equipped with adjustable mounting straps and fits either ½ or ½-inch fits. Pryma & Co., Inc., Dept. AB, 140 N. Tawne Ava., Pomono, Calif.

AUTOMATIC SAW FILER AB45034

Model 61 Faley saw filer files all hand saws, band saws, and cross-cut crierlar saws, incling the saw as it is filed, to make all teeth uniform in size, height and spacing. Equipped with Oilite replaceable bearings. High lift of filing arm increases capacity and use of any time of sow file, from D.E.S.T. files with 7/32-inch face to Diamond Point files with 7/32-inch face to Diamond Point files with 7/3-inch face, large enough to file and joint course 3-point saws. Foley Manufacturing Ca., Dept. F-32, 2300 N.E. 5th 5t., Minneapolis 18, Minn.

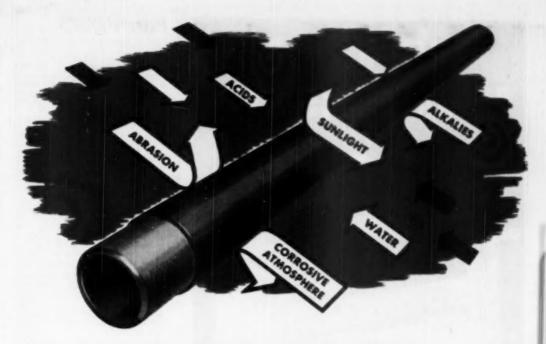
ALUMINUM STORM DOOR A845001

Aluminum used in Trim-A-Seal storm door is Anadised for corrosion resistance, and will not stain or smudge. Jamb frame allows to seosonal expansion or contraction, and instal-



lation in any home. An expansion ship permits adjustments to irregularities in door openings. Such and streen insets are mounted in frame, and all gloss inserts are glossed with guoranteed attainless steel spline. Stainless steel hinges are gustameted not be rauf. All operated door theck eliminates slamming at all times. The Aluminum Air Seal Manufacturing Co., Dept. AB, 118 Linden Ave., Youngstown 4, Ohio.

(Continued on page 160)



Cut Costly Corrosion with Polyethylene-Coated Conduits!



THOUSANDS OF MILES OF electrical conduits coated with BAKELITE Polyethylene

Plastic are now banishing corrosion problems in industrial and commercial "hot spots."

Typical of these are chemical, meat-packing and sewage-disposal plants, dairies, farms, mines many another location where wet or corrosive atmospheres and chemicals make other coatings fail rapidly.

In addition to resisting attack by oils, greases, water, most strong chemicals, a BAKELITE Polyethylene coating on conduits—or insulation on wire and cable—possesses a low dielectric constant and power factor. It is impact—and abrasion-resistant. It has an extremely low rate of water absorption. Inherently flexible and extensible

over a very wide temperature range, it is highly resistant to weather.

Engineers, designers, builders, will do well to investigate conduit coated with BAKELITE Polyethylene—to secure longer service, at lower cost and reduced maintenance, and to reduce power failure worries to the vanishing point. For information on suppliers of conduit, wire, and cable coated with BAKELITE Polyethylene, write Dept. IO-64.

Data on Dekoron Electrical Conduit courtesy Samuel Moore & Co., Mintus, Ohio





The new Hunter Package Attic Fan is a complete home-cooling system—low in initial cost; economical to operate designed for fast, inexpensive installation. No other small investment gives homeowners so much confort and pleasure

fusy to Install Delivered on the job as a compact unit, complete with criling shutter and modern metal trim, the Package Fan is quickly installed in rough ceiling opening. No suction-box to build; no accessories needed. Requires only 18" attic clearance, fits any standard hallway.

Performance Gueranteed: Quiet, troublefree operation is assured by Hunter's 64 years' experience in manufacturing fans exclusively. Available in capacities from 4750 to 9500 CFM, with air delivers ratings certified. Fan guaranteed 5 years; motor and shutter, I year.

Hunter PACKAGE ATTIC FANS

MAIL FOR FAN MANUAL

Hunter Fan and Ventilating Company 381 S. Front Street, Memphis, Tenn.

Sour robi of 110s to Coot lot Cou	HOEK ED:
Name	
Address	
City	State

NEW PRODUCTS

(Continued from page 158)

WATER SYSTEM

4845034

Mypromotic Stoody-Flow water system is aspecially manufactured for reports, cottages, suburban homes and forms. Does not require a stange tank, but pumps directly from well,



clatern, spring or lake. Steady-Flow system consists of a V_c-H.P. heavy duty motor, rotary pump, mounted an based ename aluminum base and pressure control dame. Suit-in relief valve assures steady flow of water without continuous sterting and stopping. Delivers up to five gallens of water a minute. Pressure ranges from 20 to 40 pounds. Fits under standard sinks or in other small areas. Measures 18 inches long, 7 inches wide, and 11 inches high. Weight, 40 pounds. Hypro Engineering Co., Dept. 48, Minnestoolis, Minn.

TRUCK MIXERS, AGITATORS A865005

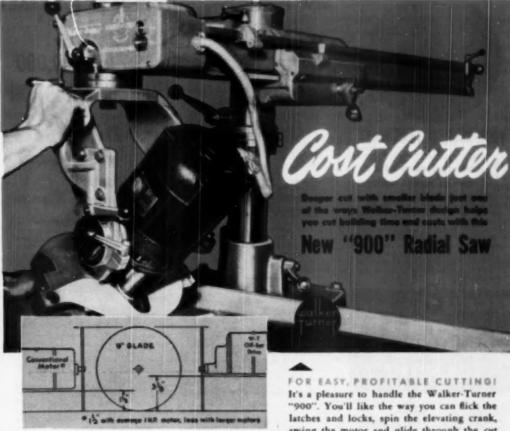
Jaeger Psyloadse" truck mixers now feature lighter weight, lower price, sharter length and faster operation. Fast end-loading at dry materials is obtained by new hopper design and ability to resulte drum at high speed while charging. Pre-mixed or shrink-mixed materials can be charged in one drop through top door in drum. One furn of hand wheel retracts loading hopper for discharge at rate of 20 to 25 seconds per yard of 4 inch slump concrete, or 46 seconds per yard of 4 inch slump material. Offered in 2, 3, 4½ and 5½, rubic yard sizes to supportors. The Jaeger Marchine Ca., Dept. A8, 920 Dublin Are., Celumbus 16, Ohio.

PORTABLE RODDING MACHINE A865017 Model RS Whiteman lightweight portable rod-

Model RS Whiteman lightweight portable radding machine rads concrete slab to perfect level. At the same time, it puddles and vibrates concrete throughout entire depth and



area, comporting and bringing mainture to surface preparatory to floating or finishing preparators. Recommended for screeding jobs of 3 to 12 feet in width. Frame, 5 feet wide. Fransverse screed movement, 2½, inches of 100 per minute. Screed drive by Filman orm from geer box strank. Briggs & Stratton Model. Nr. 1½, H.P. singine. Mercury automatic clutch. Weight, 164 pounds without screed sticks. Whemon Manufacturing Co., Dept. A8, 3240 Cantins Are., Los Angeles 26, Calif. (Continued on Page 102).



MORE CAPACITY FROM LESS POWER! Only the Walker-Turner "900" Radial Saw cuts 31/4" deep with a 9" blade-more than most machines with a 14" blade! You get greater capacity with smaller blades (which require less power) . . . and more rim force at the saw tooth, resulting in higher cutting efficiency.



GET THE WHOLE COST-CUTTING STORY-Here's a radial saw you can use right on the building job to speed construction and occupancy. It's a complete machine as shown—there are no "extras"

to buy. Does all the radial saw jobs easier, better, and at less cost Mail coupon for bulletin describing in detail Walker-Turner's new Series Radial Saw for wood and plastic cutting.

SOLD ONLY THROUGH AUTHORIZED DEALERS

swing the motor and glide through the cut with so little effort. Walker-Turner design gives you full work visibility . . . extra protection in the drop-leaf side guards.



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Welker-Turner Divis Dept. A&6, Plainfield		Trecker Carp.	
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COMBINATION

METAL WEATHERSTRIP SASH BALANCE

Dura-seal aluminum housings contain life-time cadmium placed steel coil springs. These housings are attached to the numbs of a plantk frame and it into the grooves at both subset of the sash. The iprings are



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- Windear Village Project in Indianapolis, Indiana 1000 homes
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SECTION

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NEW PRODUCTS

(Continued from page 160)

SWIVEL TYPE LAMPHOLDER ASSSSSS

Servel type Utilitie for lighting interior displays may be adjusted to any desired position without dumage to conductors. Swivels freely



and halds position without set screws. Approved card and plug and pacealain socket. Balanced unt has cast base that supports lamp and accessories without tipping. Rubber bumpers prevent marring fine surfaces. Can be mounted permanently on flat surfaces or directly to 4-inch outlet bas. Staber Manufacturing Co. Broadview, III.

DECORATIVE MOULDING A865003

Decor-Mould, decorative wood moulding made for closel interiors, a available in 3-foot lengths. Deeply-carved, it cames in rix colors: tursuaise, tea rose, dark green, blue, yellow, wine or unpointed. Pre-drilled for any mounting Brods are supplied. Provides convenient means to add culor and distinction to closel interiors. Bendix Manufacturing Co., Dept. A8, 192 Lexington Ave., New York 19, N.Y.

STAINED SHINGLE DISPLAY A845014

Sample display for lumber dealers permits customer to see color of Olympic Perfect-fit Shakes and Exterior siding appearing through an outlined die cut of a house. Compact and calarful display offers is selection of eight



colors from Olympic line to show color possibilities of these two products. Made of heavy condboard, display is printed in gray and wine to give neutral background for sidewall colors shown. Sample carrons of pre-strained red resduring pointed in some color combinations allowing colors of wood to receive maximum display. Olympic Stained Products Co., Dept. AB, 1118 Leary Way, Seattle 7, Wash.

(Continued on page 164)

for \$6,150,000,000 in CONSTRUCTION

Don't you want to bid on it?

Government purchasing agencies collectively, are the nation's largest principals for construction contracts and building materials. Among their requirements appears every type of contract.

Included, for example, are road building, dredging, airlield construction, hospitals, private homes, test facilities, removal and wrecking, interior constructions, roofing, ventilating and air conditioning, water control, bridges.

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Mere is our subscription to your Duily Con- struction Mulletin which, we understand, lists the construction needs of all Govern- ment Purchasing Agencies. We also under- stand that this entities us to your Advisory Service. Enclosed please find our chock or \$72.00 to cover bath for one year; or (check provide Enclosed please for providing or \$41.00.

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"Shop here!" says this inviting interior of sparkling real clay

Suntile

It speaks for itself, this store interior of real clay Suntile. It speaks for you, too.

Cheerful, color-bright and ever-so-clean, it tells shoppers you've planned a really pleasant place for doing business.

Durable, impervious, clean-in-a-second, it tells your client, over and over again, that you have helped him cut—almost to nothing—refinishing, redecorating and cleaning costs.

Yes, a Suntile interior recommends your work on every job because it's quality-built, through and through.

Only the finest clays are used in manufacture, fired at approximately 2000 degrees and precision processed every step of the way.

Colors are permanently fadeless. The beautiful blends you can achieve so easily with Suntile's Color-Balance will last for a lifetime.

Installation is guaranteed for excellence by a specially trained Authorized Suntile Dealer. He knows tile and he can show you why it's good business to plan any store in Suntile. See his name in your classified directory or write us.



Ideal for: schools, hospitals, stores, public buildings, industrial plants, residences



"PERSONALLY YOURS" Free! This valuable booklet illustraces striking Color-Balanced Suntile installations. Shows many of Suntile's 22 beautiful new wall colors, 27 colors of unglazed ceramic mosaics, 10 colors of Suntile Camargos. Send for your copy today! Dept. AB-6, The Cambridge Tile Manufacturing Co., Cancinnati 15, Ohio.

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The Combridge Tile Mfg. Co.
470 Alebema St.
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Los Angeles 38, Colifornia





It's time to cut Costs!

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Mortality Rate on Increase

... the Printing Calculator way

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nington Rand, Business Machines and Supplies Division, om \$200Å, 315 Fourth Avenue, New York 10.

Please send my FREE copy of "Blueprint for Figure-Fact Efficiency"—the booklet that shows how to CUT COSTS the Printing Calculator way.

Zone State

NEW PRODUCTS

(Continued from page 162)

REST ROOM FIXTURE

A865015

snistand fixture, a wamon's urinal developed for public rest rooms, may be used without recourse to physical centect, thus assuring clean-



n Farr liness and freedom from contr ta install. It fasters securely to floor as a regular water closet does. Slightly higher than the usual water clase), it incorporates large water gree. Manufactured in white and various pastel shades, of vitreous china. American Radio ter & Standard Sentary Corp., Dept. AB, P.O. Box 1226, Pirisburgh 30, Pa.

GAS FLOOR FURNACE A845018

Compact, shallow type Janitral floor furnace is available with 30,000, 50,000 and 65,000 8.7 U. input ratings. Depth is 27-9/16 inches, without overhang of valves or other fittings. Designed for minimum of joist cutting in instellation. Completely automatic controls are available as optional equipment. All models e equipped with 100 per cent safety shutaff. Interchangeable burner heads meet requirements of all types of gases. AGA-ap-proved for all gases including LP. Surface Combustion Corp., Public Relations Div., Dept.

TWIN MOTORID IBGER A845010

One mater of the Lincoln E-7 edger drives a sanding disc, and the other the dust pick-up fan so that no matter how heavy the load an the sander, the vacuum retains full efficiency.



Both motors are permanently lubricated. Adustable casters provide for uneven floors, ride up to baseboards and reach hard-to-get of places, light illuminates dark areas. Weight, 261/2 pounds. Dimensions, 12 x 13 x 10 inches. Fully guaranteed. Lincoln-Schlueter Floor Machinery Co., Dept. A8, 1250 W. Von Buren St., Chicago 7, III.

(Continued on page 166)



THE QUALITY LINE OF HEATING BOILERS

VERSATILE

Boilers for all types of fuel and all methods of firing. Capacities from 290 to 45,000 square feet, steam.

DEPENDABLE

Precision-engineered and manufactured to give superior, guaranteed service.

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76 Dependable Models to Choose from



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Constructed in accordance with ASME requirements. Fully approved by Steel Bodler Institute or Institute of Bodler and Radiator Manufacturers









use "Modernfold" door Magic to turn prospects into buyers!

Many smart builders find houses sell easier and faster with "Modernfold" accordion-type doors. That's why you'll find these handsome, vinyl-covered, steel-framed doors in the homes they sell!

People Stop Looking—Stort Buying! Yes, "Modernfold" doors sell buyers. They like the way these folding doors give them complete usability of every square foot they pay for. They thrill to the beauty of the colorful vinyl covering—flame-resistant, non-peeling, non-cracking, non-fading—so easily cleaned with soap and water.

Cost No More Than Swinging Doors! That's right, Mr. Builder! Although they offer so much more in eye-appeal and buy-appeal, they cost no more—and often less. That's because they save the price of trim, jamb, hardware, painting—require so little time for installation.

Don't put it off! Look into the profit possibilities of "Modernfold" doors at once. Get the whole story from our installing distributor. You'll find his name under "doors" in your classified telephone book. Or just mail this coupon.

Sold and Serviced Nationally



NEW CASTLE PRODUCTS NEW CASTLE, INDIANA Is Canadia Madecolude Door Campany of Canadia, Limited, Montreal

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NEW PRODUCTS

(Continued from page 164)

REMOVABLE WINDOW UNIT ABASOO2

Karik Elean window units are controlled by positive action overhead sosh balances, offering fingertip control. Both top and battom sosh



may be ramoved quikly without tools for any cleaning milds the isom. Completely weather-stripped of 16 surfaces, with hordware furnished and installed. Window can be installed by one man in five minutes. Harris Brathers Ca., Dept. AB, 1349-1451 W. 35th St., Chicago P., III.

AUTOMATIC CLOTHES DRYER ABASO33

Automotic electric disthes dryer is designed to operate di a plugin appliance in conjunctione with Frigidaire is outomotic cloribes wisher. New few few year, a conjunction of the conference of the volt, tumble-action dryer is equipped with special times XI eleminate te-didting for extra drying times, a 1400-watt, 115-valt heating element, and an appliance cord which permits installation as a simple plugin in any standard household electrical outlet. Cothes are tumbled dry in evolving dum. Frigidaire Div., General Marta Carp., Dept. AB, 300 Markham, Duyton I, Dhio.

HAND TOZCH

ABA5027

Prepa, self-pressurizing, self-vaparizing fuel, is packaged in a disposable container for see with new Prepa hand tarch. Tarch lights institutely with a match, fuel container is size of ordinary beer can, and when fuel is expended,



is sthrown away, May be used for heating metal, for bending and reshaping, soldering, leasening of bolts tend nuts, heating asphalt rise for against-the-grain cuts, point removing and sweating fugs on heavy cable. Weight, with attachments, 11½ pounds, Pressure Fraducts Corp., Dept. 48, 140 N. Dearborn St., Chicago Z. IIII.

(Continued on page 168)

NEW

ALWINTITE

SLIDING WINDOW



ALWINTITE introduces a new stainless-steel, weatherstripped, aluminum sliding window...and what happens?

America's largest residential builder features these new ALWINTITE sliding windows in all his 1950 houses both in the \$7990 houses as well as the \$20,000 homes.

Out of some 16 different windows that were submitted Levitt & Sons selected the ALWINTITE sliding window because of its quality in design, material and manufacture, its smart styling, its functional efficiency, its permanence, its ease of installation and its final low "installed cost." Once you've seen these new windows for yourself, you'll see why.

Home buyers will find these windows wonderfully easy to operate and maintain. Both sash are readily removable for full ventilation and easy cleaning. They never need painting or routine upkeep. They fit beautifully into any modern or ranch-type house and can be used singly or in any number of interesting combinations, with or without fixed lights. Screens and stormsash are also available.

You can benefit from all of these advantages in your houses—whether your plans call for ten units or ten thousand. Investigate today. We'll send you complete details and prices. Just write or wire. Dept. AB-6.

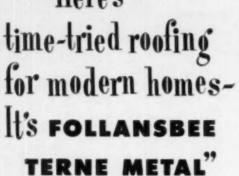
ALUMINUM WINDOW CORPORATION - A subsidiary of

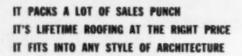
GENERAL BRONZE CORPORATION

STEWART AVENUE

GARDEN CITY, N.Y.







If you're building ranch-style homes, or Cape Cods—or any other type of modern housing—Follansbee Terne Metal Roofing is the ideal material to match the architecture and the color scheme.

The lifetime durability of Follansbee Terne Metal Roofing is a real magnet for buyers while the color combinations of roof and trim assure a fresh, in-style appearance.

Don't overlook the pulling-power of time-tried Foliansbee Terne Metal Roofs. More and more buyers are going to ask about them when they see the pleasing designs and colors in Foliansbee's national advertising. So you'll want to read the booklet "Beautiful, Lasting Roofs of Foliansbee Terne" to help you answer their questions—write for a copy today.



FOLLANSBEE STEEL CORPORATION

BLECTRICAL SHEETS . POLISHER BLUE SHEETS . SEAMLESS TERME ROLL ROOFING



Sales Office—New York, Philadelphia, Rochemer, Cheveland, Detroit, Milwardow, Sales Agests—Chicago, Indiamapolis, St. Lessis, Camous Cuv, Nastiville, Hosoitam, Los Angeles, Sun Francisco, Seattle, Terrosto and Mostrud, Camoda. Francisco, Seattle, Terrosto and Mostrud, Camoda.

FOLLANDRE METAL WAREHOUSES

Pittsburgh, Pe.

Rechaster, N. T.

Fairfield, Conn.

NEW PRODUCTS

(Continued from page 166)

ROOFING MATERIALS

A845031

Asphalt-croted on all surfaces, Celatex cone flore baard Corn firing greatly reduces danger of moisture absorption. Apphalt coating also insures superior band at origino wall, road deck



or roof insulation. New strip extends four inches up the wall and four inches over the deck. Cut-off right angle corner permits aring fit to wall and deck, allowing space for asphalt, marter or other material which accumulates along angle formed where the deck meets the wall. Strips are lightnessight, strong, easy to handle and cut, and are protected from attack by termites, dry rot or fungus growth by patential from process. Available in 40 and 47-inch lengths. The Colotts Corp., Dept. AB, 120 S. LaSalle St., Chicago 3, III.

COMBINATION WINDOW ABASES

"Aralum" combination alyminum window combines storm, screen and weather stripping in one convenient unit. Householder can shift from storms to screen in seconds, from indepex, without worded time and effort. Remoable sill and controlled no-draft ventilation. Soahes can be removed easily from inside the house for quick cleaning. Alumatic Corporation of America, Dept. AB, 2081 S. Sérb St., Millimustee, Wis.

GLASS BLOCK

A865013

Soft-Life Essex 8 55 glass black permits uniform ponel appearance, and excellent brightness control. Soft-Life edge treatment lopal glass fused into black junction to diffuse light which



would atherwise be transmitted directly through the block edge] creates uniformly soft panel appearance. A fibrous glass insert a used to further diffuse light transmitted by glass block. Some blocks are designed for use on south elevarions, others for moth elevarions. Light directing and light diffusing blocks are available for these special applications. Pittsburgh Cerning Corp. Dept. AB, 307 Fourth Are., Fittsburgh 22, Fq.

(Continued on page 170)

AMERICAN BUILDER



AAKES GARAGE leetwood

Compare these de luxe features with any other door:

- 1 DE LUXE 4-SECTION DE-SIGN - not a one-piece door.
- 2 ALL-WOOD 24-PANEL CON-STRUCTION, kiln dried Douglas Fir and exterior plywood.
- 3 FULL WIDTH SECTION FOR GLASS.
- A WEATHERPROOF PAT-ENTED INTERLOCKING JOINT between each section, full width.
- 5 56 STRAND, QUIET, AERO-TYPE CABLES with internal lubrication.
- TEN ROLLERS WITH 100 BIG BALL BEARINGS.
- 7 INSTANT SPRING ADJUST-MENT BRACKET on each side.
- & 5-PIN CYLINDER TYPE LOCK with chrome plated handle.

- Q DOUBLE EXTENSION SPRINGS.
- 10 GALVANITE RUST. PROOFED HARDWARE.
- 17 LOWER CORNER BRACK. ETS cradled under door take all lifting load.

See this handsome new door at your local Crawford dealer. If not yet available in your community, write us direct or send check and trial order and we will ship promptly from point nearest you. It's a record-breaking value, priced away below the market. Quickly and easily installed by your men and works like a charm. Moneyback guarantee.

FLEETWOOD DOORS ARE ANOTHER PRODUCT OF

elacturers of the Crawford Marvel-Life Door, the Doormoster, and the Stylist

FLEETWOOD DOORS AS WELL AS THE CRAWFORD MARVEL-LIFT. DOORMASTER AND STYLIST ARE AVAILABLE THROUGH rawford Door IN THE FOLLOWING CITIES

ALBANY, Shermood Park, Resemblers, N. Y., Pinner 77-2078 ANDARHAM, 1413 Stool Stoh St., Phones: 2-3550 ATLANTA, Gives & Stochington St., Denaster, Planner Crassical Stoll GALTINGOR, 5010 Folls Stool, Planner Stoppins 5210 GALTINGOR, 1010 Folls Stool, Planner St. 1950 GILLINGS, 1215 Fourth Ave. N., Planner 9-3850 GILLINGS, 1215 Fourth Ave., N., Planner 9-3850 GILLINGS, 1215 Fourth Ave.

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LUSBORK, 2217 Clarks Rd., Please 2-3225.
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Rhane: 259
Rhane: 259
RESPORTS, 505 Unarious, Please 23-2581
SERBORS, 251 Courth Dr., Please; 21 and 72
SELSBORS, 151 Courth Dr., Please; 25 and 72
SELSBORS, 151 Courth Dr., Please; 25 and 72
SELSBORS, 151 Dr., Please; 25 and 252
SELSBORS, 252
SELSBORS,

0630A, 105 N. Belmost St., See 829, Phone 2545

Phone Pigrim 5-6300 PITTEGRASSI, IS. S. Dich St., Phone Everyfield 6/069 PORTLAND, ORCOOK, US S. M. Fired St., Phone Brooking 7605 ROCKENTER, NEW YORK, 622 Sale St., Phone Specifics 1665

Place: Identition SMS ST. Leftworth, Physics: Lastinide 65 ST. A6401, 180-184 C. 656 St., Parent Garfeld St.Y. A652 G.Y.Y. 150 St. Secure 5. 50., Parent St. St., Parent St. 1937 and 5. 50.72 Secure 5. 5. 5

AN ANTONIN, 127 - 1317

SAN FRANCISCO, 1317

SAN FRANCISCO, 131 Minutes (S., France, 1346)

SERANTOR, 313 Medicary (S., France, 1346)

SERANTOR, 313 Medicary (S., France, 1347)

SPRINGFEE, S. (L.A., 447 s. Shelma, 1346)

TA, 146 S. HoLess Mat., Phone: 2-0405

DISTRIBUTING WAREHOUSES in 67 major cities SALES AND SERVICE companies everywhere

DEALER INQUIRIES INVITED



Is it any wonder that Paine Rezo is the door most specified, most demanded and most insisted upon by architects and contractors everywhere. See SWEET'S FILE, or write directly for a data bulletin.

Manufactured by the

LUMBER CO., LTD

TD. Wisconsin

ESTABLISHED 1853

NEW PRODUCTS

(Continued form page 168)

GAS SPACE HEATER

A845032

Comforteer gas space heater. Model 320-5, is a 20,000 8.7 U. capacity, direct type vented circulating heater, approved by the American Gas Association. It is 21 inches wide, 21 inches high and 14½ inches deep. Designed for feet heat production, and equipped for use with any of



four types of gas-instural, manufactured, mixed or L.P. Individual actifices are provided as that proper one can be insarred in intel valve to surposatically maintain proper flow of fuel, and aliminate need for special adjustments. Optional control equipment. Inland Steel Container Ca., Dept. AB, 325 N. Cortez St., New Orleans 19, Lo.

OCTAGON OUTLET BOX A845021

New 3½, such Radege octogon outlet bax is equipped with two all-purpose clamps to accommodate armored cable, non-metallic sheathed cable, and flexible tubung in connection with open-type wiring. Box is 1½ inches deep, mode at 14-gauge formed steel electrogalisatized throughbut, and approved by Underwitters' Laboratories, Inc. National Electric Products Corp., Dept. AB, Chamber of Commerce Bidg., Firmburgh 19, Fo.

IRON RAILINGS DISPLAY

Handy draplay stand for merchandising architectural iron railings shows 30 inch section of actual railing. Prospect can examine it and sispatize how it will look on the house. Diplay railing has special base to make it stand



on dealers floor or in window without fastening. Upright which holds center present is easily removable, and interchangeable with three other designs of arranems included in the disulps Raillings are custom-built to fit earth particular job. Dealer carries no stock, but tokes orders for type and size needed. The Bellikool Co. Deat. AB. Appleton, Wis.

CASH IN ON THIS



Now you can offer customers FLINTKOTE ASBESTOS-CEMENT SIDING in Beautiful, Decorative Colors

Step out ahead of competition. Feature the sensational new STRI-TEX... Flintkote's newest development that gives Asbestos-Cement Sidings a *textured*, colorful heauty that adds a world of charm to any building.

Currently available in brown, green and gray...with other new colors soon to be added...this striking new Flintkote Product gives you an important selling edge.

With STRI-TEX, you can offer all the advantages of Asbestos-Cement Siding... freedom from painting expense; exceptional durability; rotproof, termite proof, freeproof... PLUS this new, textured beauty that matches the most expensive and beautiful sidewall coverings.

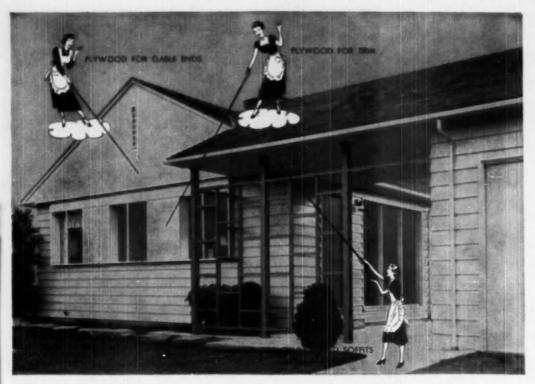
Don't fail to get complete information on this striking new siding design at your earliest opportunity. If your local dealer doesn't have it, write us. We'll see that you both get it. In a hurry.

THE FLINTKOTE COMPANY, Building Materials Division

STRAIGHT-EDGE WAVELINE WOODGRAIN

These two patterns are among the most popular stand-bys in the Flinckote line. Available in White, Super-White and Silves Gras. Specifications for both Pieces per Square, 57; Approximore weight per Square, 185 lbs.; Exposure, 10 % 2 34"; Headlap, 1%.

FLINTKOTE



"Extra" Touches Like These— So Easy To Achieve With Plywood—

Make Homes Sell Faster!

How OFTEN it's true! The difference between a quick sale and an investment-eating house-onyour-hands can be found in the little "extra" features of design.

Durable Exterior-type Douglas fir plywood can help you give your houses extra eye-appeal —easily, economically. Big, construction-speeding plywood panels can't be beat for gable ends, noffits, porch ceilings, trim. And they add so much in appearance!

Plan to give your homes a "plywood personality"-for quicker sales.



Nationally Advertised To Help You Sell - Faster!

Douglas fir plywood for gable ends, soffits and trins—for modern fences and enclosures—is currently featured in American Home and Better Homes and Gardens, Millions of home-conscious readers will see this plywood story.

Douglas Fir Plywood

AMERICA'S

Add Low-Cost Sales Glamour With A Plywood Fence!

The modern trend is to outdoor living—with privacy, And no other material is quite so versatile as Exterior plywood for fences and enclosures of every kind. Here are six especially designed to use America's Busiest Building Material. Plans are available. Just clip and mail the coupon below.



A "stepped" design with plywood. Vertical 2'n6' sections, cut from Exterior plywood panels, with 2"s6" dividers set at an angle. Plan No. ES-10.



Movable, vertical plywood screen for parch. Exterior panels with a 1½" brace, pivoted at top and bottom to swing open or shut. Plan No. ES-30,



Here, panels are used with 2"x4" pasts and 2"x4" top and bottom ralls. 1"x2" places applied in pattern for stiffeners and design effect. Plan No. 85-50.



Idea for dressing up a corport. Exterior plywood applied horizontally to framing members of the part to create weather and eight screen. Plan No. ES-20.



Woven plywood fence. Two-foot wide panels secured to offernating sides of ponts with a "Reating" spreader to give the woven effect. Plan No. ES-40.



Arather "step" design. Large panels placed horizontally, with 2"x4" paets and frames. Alternating open areas at top. Plan No. E5-60.



Large, Light, Strong Real Wood Panels

For additional data, see the 1950 Basic Plywood Catalog, Write (USA only) the Douglas Fir Plywood Association office nearest you Tocomo Bidg., Tacomo 2, Wash, 848 Daily News Bidg., Chicago 6; 1232 Shorehom Bidg., Washington 3, D.C.; 500 Fifth Ava., New York City 16.

BUSIEST BUILDING MATERIAL

JUNE 1950





Plywood Siding —for sales appeal—plus!

PlyShield—the siding grade of Exterior plywood—fits any architectural style, from treditional to centemperary . . . ony treatment, from board and batten to wide or flush siding. Sended with completely waterproof adhesive, big construction-speeding panels of PlyShield make possible beauty that endures . . . after you another evenue of profitable sales.

Fonce Plans For You!

All six of these striking designs are available as complete working plans.

Fill out and mail the coupon—ledgy!

DOUGLAS PR PLYWOOD ASSOCIATION 1ACOMA 2, WASHINGTON (Good in USA extr) Pieces send me femice plans checked: 65-10 { 65-20 { 55-50 | 165-40 | 165-50 | 165-40 | 1

Nom.........



ave hours of laying out and marking time on duplicate pieces with this portable shop set-up...a Stanley Safety Saw in a Stanley Saw Track. No. 158 track pivots to any selected angle. Saw also can be tilted up to 45°, giving any angle for multiple cuts, straight or bevel. Every cut machine perfect, piece after piece. Fits any model Safety Saw ... W-7, W-8 or W-9. Extra power in these rugged, easy to use power saws. Duplex handle with 2 independent trigger switches for use in any position. Simple depth of cut adjustment from 0°. Heat treated alloy base (will not bend or warp), heavy duty gears, automatic lubrication, sealed ball bearings. AC or DC. Round arbor fits any standard saw blade.



This trade mark on electric tools tells you the most important thing you want to know about tools

When you buy an electric tool you have to take somebody's word about gears, motor, bearings, shaft, switches, power, etc. Whose word about tools could be more reliable than the word of "Stanley", . . . tool makers for over 100 years. On electric tools the name, Stanley, means that the tools are quality built, thoroughly tested and honestly rated. Covered by a generous guarantee and serviced by a network of Stanley Service Stations. See your industrial distributor or write for complete catalog. Stanley Electric Tools, 492 Myrtle St., New Britain, Connecticut.

No. 34 1/4" BLECTRIC DRILL Compact, lightweight design for working in close quorters.



Plywood Company to Make Panels from Wood Wasto

A new process for making low-cost three-ply panels from woodwaste, already proven commercially successful in Europe, has been acquired by the United States Plywood Corp., the firm's president, Lawrence Ottinger, announced recently.

Ottinger said that the panels, having many of the properties of plywood, will be produced first at a new plant to be erected by the company at Orangeburg, S.C., and later at plants in all sections of the country. The first plant, with an initial capacity of 40 to 50 million feet a year, on a ½-inch basis, is scheduled to be in operation by the end of the year. Production is under an agreement with Fred Fahrni, Swiss engineer.

Under the agreement, the corporation will have the exclusive rights to the product, known as Novopan, in the United States and Canada. It will be produced from shavings and chips, customarily useless except as fuel, by specially designed equipment, some of which will be made in the United States and the remainder imported from Switzerland.

Fahrni said Novopan has been produced in Europe since 1945, commercially since 1947. He described its production as follows:

"Novopan is made of wood waste into a composite board of three layers, two surface layers of wood shavings and the core material of wood chips. In the reconstructed wood, the surfaces are very thin wood shavings with a high resin impregnation, these shavings being deposited upon an aluminum plate. The core of Novopan consists of medium-sized wood segments which are then deposited in whatever quantity desired for the end thickness.

"Another layer of fine shavings is then deposited and covered with an aluminum plate and then inserted under heat and pressure in speciallybuilt hot plate presses. The entire process follows the sandwich board idea. It can be made in thicknesses from ha to 1½ inches, in panel sizes of 4x8feet or 6x12-feet.

"The board is given a finish without removal from the press, the finish being effected by the use of certain resinous materials, the thickness of the shavings and the heat control."

The Swiss engineer said the product was being used by a furniture factory in Belgium for making kitchen and bedroom furniture, table tops, cabinets and buffets. It is also being used in Europe for wall paneling and for partitions in motion picture theaters.

As simple as



NOW STANDARDIZED

To simplify the specifying and ordering of Western Pine Paneling, member mills of the Western Pine Association have standardized on 17 paneling patterns.

All you have to do is specify and order by number. You'll see how easy it is when you get your *free* copy of "Western Pine Paneling Patterns" showing full size details and dimensions of each of the 17 standard patterns.



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WESTERN PINE ASSOCIATION
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THESE ARE THE WESTERN PINES

Idaho White Pine, Ponderosa Pine, Sugar Pine

THESE ARE THE ASSOCIATED WOODS

Larch, Douglas Fir, White Fir, Engelmann Spruce, Incense Cedar, Red Cedar, Lodgepole Pine.

WOODS FROM

THE WESTERN PINE REGION







* New Low Cost! * New Design Beauty! * Your Chance for Profit and Easier Sales!

WHAT OTHER DOOR HAS FEATURES LIKE THESE?

Air circulates through the door . . . helps avaid summer closet mustiness and winter chill.

Low cost ... low initial cost plus low installation cost serves dellars. Door is finish painted and complete with hardware. Installed completely ... anly tool necessary a screw driver.

Serves space ... door felds to door frame, eliminates space wasted by door swing.

Beautiful finishes . . . your choice of eleven different colors including beautiful No. 145 Natural.

Compare it for design, construction, installation case and use . . . there's nothing equal to the Ro-Tox Fluxible Door. Ra-Ton Flexible Doors make outstanding door units for walk-in or built-in closets... and are ideal for room dividers and related uses. They harmonize with any type room design... and are available in a wide range of stack sizes. They're law in cost, amazingly attractive, strong and durable.

Builders... save 30% and more an every closet door. Ro-Tax Flexible Doors are delivered to you finish painted and camplete with hardware... can be installed in a few minutes per door.

Deafors . . . ask today for complete information on the Ro Tee Flexible Dear line. Can be sold for new and old buildings . . . adaptable as room dividers.

Architects . . . let us send you specifications. Here's a product that will help to lower costs that others new appartunities for intriguing room design.

WRITE FOR COMPLETE INFORMATION AND PRICES

Designers and Manufacturers of Ra-Tax Wood Splint Ventilating Shadus and Related Products for Almost Fifty Years

ANOTHER
GREAT PRODUCT

THE HOUGH SHADE CORPORATION

RA-TOX DIVISION

1044 Jackson Street

Janesville, Wisconsin

New Development In Glass Block

Recent development by glass block manufacturers is a light-directing block designed to transmit more daylight under conditions usually cursidered adverse. The blocks accept more daylight than previously, and diffuse it more evenly to the front and rear walls of a room.

A new light-directing, "azimuthcorrecting" block introduced by the Insulux Division of American Struc-



tural Products Co., like the original Insulux prismatic block, directs a major portion of daylight toward the criting from where it is reflected downward onto work surfaces. Since it offers less surface glare when viewed from below normal eye level, shades or blinds over the glass block panel are not required.

The improvement is accomplished by "azimuth-correcting" ribs on the outside face of the block. These ribs accept light when the sun is at an angle, and thus increase the amount of light transmitted during the day.

Publish Detailed Report on 'Weather and the Building Industry'

Publication of the proceedings of its research correlation conference, "Weather and the Building Industry," has been announced by the Building Research Advisory Board of the National Research Council, William H. Scheick, former head of the University of Illimis Small Homes Council, is the board's executive director.

The proceedings are published in book form with paper cover, containing more than 100 8½x11-inch pages, illustrated. Copies will be distributed to persons who paid the registration fee at the conference and additional copies are available for purchase from BRAB, 2101 Constitution Ave., Washington 25, D.C.

NEW Leigh BUILDING PRODUCTS Now added to the famous Leigh Line of Building Products

All Metal FLOWER BOXES

Here is a truly attractive flower box that will add sparkle to any home. It costs less than the ordinary wood box and is mighty easy to install. No cutting or fitting, just screw to the wall. 30" long, 634" deep with a 10" projection. Complete with screws.

Finished in infra-red baked enamel, 2 coats. 3 colors — Tile Red, Blue or Green.

Built of corrosion resisting DOUBLE-PROTECTED Steel. Packed 2 per carton.

Screen Door PUSH BARS

Smart styling and rugged construction make the Leigh PUSH BARS a necessity on screen doors.

Built of heavy gauge steel for hard usage. Painted two coats of gleaming white enamel. 2 sizes — for 32" and 36" screen doors.

The finest in Permanent Metal Door Canopies and Window Awnings

Leigh Door Canopies and Window Awnings are designed and priced for the average home. They are beautifully styled and built in one-piece contruction — no assembly problems. Built of heavy gauge corrosion resisting DOUBLE-PROTECTED Steel. Available in 3 infra-red baked colors. — Tile Red, Blue or Green.

DOOR CANOPLES — to sizes 48° and 54° widths, 30° projection, 6° deep. Complete with screws and brackets — Packed one per carton.

WINDOW AWNINGS — three sizes 30" 36" and 42" widths. 20" projection. Inside of ewnings are pointed white for lighter rooms. Complete with screws and brackets.— Packed one per carton.







BOOK REVIEW



WHAT with this fine summer weather bursting out all around, building men cannot be blamed if now and then their thoughts turn from the job in hand to some more personal construction plans that they may have up their sleeves to get started just as soon as time and spare cash on hand permit. Such projects, say, as that fishing cahin in the lake country of Wisconsin or the beach cottage on the New Jersey shore, or even that outdoor fireplace in the backyard are well worth a builder's consideration not only for his own good use but also as extra income producing jobs that he can do for his clients. Such being the case, the following three books can be read by a builder or contractor for pleasure and/or for profit depending on which is most on his mind at the moment.

CAMPS AND COTTAGES: How To Build Them

by Charles D. White 260 pages, illinstrated, 616 inches by 916 inches. Thomas V. Crowell Company, 8150, No. 18 on appearing page

This book is a good friend and like all good friends it has stood the test of time and hard usage. Here is what the reader will find in it: Fourteen floor plans of camps, cottages, and guest houses; clear step-by-step descriptions telling how the camps are built; the various kinds of lumber, doors, sills and windows that can be employed in the building; and a lot of sound information on location, tools, materials, foundation, framing, paints, trim, concrete, furniture, and fireplaces. When you add to all this more than 100 well chosen detail drawings then you have a book that is well worth every cent of \$3.50 you spent for it.

SUNSET CABIN PLAN BOOK

64 pages, illustrated, 634 inches by 934 inches. Lane Politiching the \$1.50. No. 19 on apparets Page.

Here is another book that a builder will find valuable because of the number of sound ideas it presents on cabin design and layout. There are 30 pages of floor plans and outside elevations which greatly simplify the job of choosing either the type of cabin you want to build or specific details of eabin construction that can be worked into a summer home you might plan yourself. In addition there are a good many miscellaneous drawings to be found here that will aid in doing a first class job on a cabin or cottage. Hecause this book is published on the West Coast and most of its designs have western origins it is especially recommended to builders in that area.

SUNSET BARBECUE BOOK

96 pages, illustrated, 634 inches by 934 inches, Lane Publishing Co. \$1.50, No. 27 on apposite page.

This, too, is a fine little book that comes from out of the West, yet since the information it contains is today popular everywhere it can be read with profit by builders the country over. Incidentally, don't be misled by that word barbecue in the title because, as the publishers point out, barbecue has by now come to mean any kind of a fireplace or stove on which outdoor cooking is done. Here are designs and instructions for every kind of barbecue, old-time roasting pits, grills, fireplaces and combination grills and fireplaces that anyone would be apt to want to build. Not only does it tell how to build them but it describes how to not them and what to use. Just looking at the book's dozens of drawings is enough to make a man's mouth water. Recommended.

1111111111111111111111111

A SPECIAL

Here's an easy way to get new essential information that will help you increase your income. Every volume a standard work by leading authority. Remember—it's the informed builder who is the successful builder.

ESTIMATING

- THE BUILDING ESTIMATOR'S REFERENCE BOOK and Vest Pocket Estimator (not sold separately). By Frank R. Walker. Contains latest estimating and cost data as everything that goes into house construction. Most complete compilation of estimating and cost data available. \$10.40.
- THE BUILDING COST CALCULATOR. By John R. Smith. A system for arriving at building construction cost by use of schedules giving cost of standard units of construction at varying costs of labor and materials. \$10.50.
- SIMPLIFIED CARPENTRY ESTIMATING. By J. W. Wilson
 and Cloli M. Roques. Everything needed to "take-off" a bill
 of materials from set of plans and specifications for a frame
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Letters

(Continued from page 33)

house. The plates and the first floor joists are not right on top just as he needs them, nor are any of the other items. His carpenters at high wages are forever rummaging through the piles to get what they need.

If he had bought from a local yard, he would have had the plates and joists delivered on the first load, then his subfloor, study, etc., as he needed them. One of the most important pointshe would not have to pay for any of it until the 10th of the following month, and by that time he could make a draw on his loan. Do you think he saved any \$15 per thousand?

Perhaps you refer not so much to the individual builder as described in the above example, but to a large volume builder who can buy a whole car of 2x10's or 2x4's. We contend just the same that if he keeps books correctly, he will have the retail yard's expense. What is he going to do with his leftover and unbalanced items? The retail vard has other lines of custumers where he can dispose of these items. If the builder has to look around to find places to sell these items, then he is just a retailer doing building on the side

We just have not ever been shown where the medium or small operator can save a cent. Perhaps some builder who gets up in the bracket of 300 homes or more in one locality saves some on his direct buying but still we do not believe it is anywhere near what he thinks it is.

> Irving B. Waterbury, Secretary Cleveland Lumber Institute Cleveland, Ohio

Editor's Note: Thank you for your very interesting letter of March 23. I fail to see from it where we have any area of disagreement. The reason is that I point out in the second paragraph of the editorial that ". . . their services in the distribution process have been proved over more than 150 years to be the most efficient and economical yet devised in an open competitive system." Having established that premise, I draw two possible conclusions. One of them is the one you refer to-that some dealers have failed to keep pace with development; the other is exactly what you point out.

What I am trying to do is to indicate that exactly the argument you cite is the argument which many lumber dealers fail to recognize or to use. There is no question

(Continued on page 182)

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Letters -

(Continued from page 180)

whatever in my mind that the retail lumber dealer who is being bypassed, as per the example you set up, is by-passed only because he has not pointed out to the builder all of the hidden expenses which must be incurred if the builder buys direct. I am in thorough agreement with your statement that you have not ever been shown where the medium or small operator can save a cent by direct buying. The only change I will make in that statement is to add the large operator in the same category.

I still think that the only real reason why retailers are being bypassed is that they are not sitting down with their builder customers and explaining the situation to them just as you did in the letter you sent to me. If you and I do have any area of disagreement it is on this point, but I do not see, Mr. Waterbury, how the builder can be expected to discover for himself that he is wasting money when he buys direct. I still think the burden of the proof is with the retail lumber dealer.

Women In Architecture

Sir: I note that you are attempting to open the field of architecture to women and I commend you in this worthy cause. However, my own experiences have made me duhious about the goal a woman architect can hope to attain. It took a war to open the field for me. Due to the shortage of male architects. I broke into the field first as an illustrator and later was given a position as an architectural designer of prefabricated homes. I still hold this position, although I feel that I have achieved my maximum as an architect.

It does not make for happiness to be plagued with the belief that my progress in architecture is halted at the age of thirty-one. I believe that so prominent a magazine as the American Builder can do a great deal toward putting across to the American public the idea that women can and should be recognized as architects. What future do you see for women as architects?

Will you accept my congratulations for the fine principles behind the contest program. I sincerely hope that the winners, if enthused into making

(Continued on page 184)



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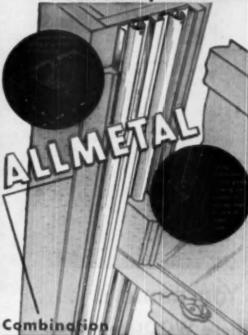
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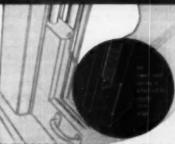
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Letters -

(Continued from page 182).

architecture their career, will not later be disillusioned by a public that does not appear ready to accept them because of their sex.

Elizabeth M. Jahlonsky Trenton 9, N.J.

Dear Miss Jablonsky: There was a time when architects, builders and others in the building trades and professions looked in the opposite direction when a woman architect applied for a job in this field. However, we believe that day has passed; that there is a growing acceptance of women in the architectural field.—The Editor

Practical Job Pointers

Sir: I don't like to be critical but I think contributors to the "How-To-Do-It" department should be required to own a copy of "Practical Job Pointers"-or maybe the one who checks on contributions should consult that very instructive volume. The April issue publishes two ideas, a saw depth gauge and a method of cutting the moulding on screens (pages 110 and 126) and both ideas appear in Practical Job Pointers, the moulding cutting idea being much better shown in the "Pointers." Sometime ago there was shown a bench stop that has been used by carpenters for years. I saw it in a very early copy of "Job Pointers" years ago. . . .

Arthur F. Taggart

Dear Mr. Taggart: We appreciate your interest in our column, and we feel that criticisms are helpful. The two ideas you refer to-the saw depth gauge and method of cutting moulding on screens-and others of this type are offered for the benefit of many of our new readers who are journeymen just finishing their apprenticeship who possibly have not become familiar with many of the short cut methods you and others are familiar with. Ideas of this kind are usually set up in the Apprentice Craftsmen column.-The Editor

American homes, like the families they house, have shrunk slightly in size during the past 50 years. However, the National Association of Home Builders points out, today's homes are better built, better designed and can be purchased on financing plans to meet nearly all incomes.

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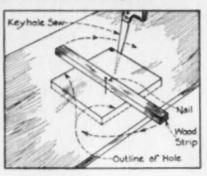
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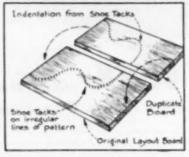


How to Hold Scrap Piece While Cutting Hole

When cutting a round or square hole in floor or wall hold scrap piece in place by laying a wood strip across the mark where the hole is to be cut. Drive a casing nail through center of strip and into scrap. Drill hole and cut along line with keyhole saw. When saw comes to strip force it aside and continue cut. The scrap piece can be retrieved by lifting the wood strip .-Submitted by Herbert E. Fey. New Braunfels. Texas.



How to Transfer Irregular Lines from Layout Board

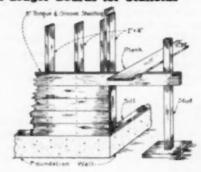


To save time when duplicating an irregular line from a layout board mark off the pattern with a pencil. Drive small headed shoe tacks into the wood along this line. The tacks are spaced 14-inch-apart and project 14 inch from surface. To transfer the line to other boards lay the latter on top of the former and press firmly by tapping the top board with ham-

nser. The indentations will show the pattern.— Submitted by Herbert E. Fey, New Braunfels, Texas.

How to Make Built-in Ledger Boards for Scatfolds

A scaffold support can be easily and quickly provided by extending a member of the horizontal wall sheathing four or five feet beyond wall surface. The built-in ledger board does not interfere with the building paper that is applied over the sheathing before application of shingles or siding. To dismantle it only requires sawing the board flush with the corner of wall. This method offers greater safety in use .-Submitted by Erwin L. Schwatt, Atlantic City,





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American Kitchens pay off! They are more economical because they give you more return per dollar, sell homes faster than any other brand! If you don't believe that top quality gives you bigger profits right now-if you don't believe the experience of the builder at the right affects you-don't buy American Kitchens! There are other brands you can get cheaper! actual Pro the people want," ears Morris M. Eisenberg

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How To Install Asphalt Tile On Walls

Because of its beautiful stylized designs, durability, low cost, ease of installation and upkeep, asphalt tile is an ideal wall covering. It will not rip, tear, scale, flake or gouge, and its colors cannot wear off because they go all the way through to the back. It is appropriate, attractive and economical for walls of schools, theatres, hospitals, professional and office buildings, railroad stations, stores and so



ADMESIVE should be apread over area sufficient for six to eight squares of tile at a time, and tile should be se timmediately

on; and very practical for use on walls in buildings which are not constructed aoundly enough to support walls faced with heavy marble or clay tile.

Asphalt tile can be applied to any smooth, thoroughly dry plaster. Sheet-rock, plywood, or hardwood wall. Room temperature must be 70 degrees-Fahrenheit or more while installing the tile.

All holes and cracks in the walls next be filled in with a latex-type patch, made especially for skim coating and smoothing up rough and worn spots. The patch is allowed to dry and then sandpapered smooth. New plaster walls must be primed with a wall tile primer. It is important that walls be free from all loose or scaly plaster before applying primer with a brush.

Lavel Starting Line

The starting line must be level and should be slightly less than the height of one tile up from the floor at lowest point in room so that any unevenness in the floor can be scribed and cut from the bottom row of tile. A carpenter's level and straight edge can be used to establish a level line. A thin wood strip tacked along the level starting line will support and prevent the tile from sliding or sagging until the

adhesive has set hard. The wood strip may be removed after the adhesive has set (about 2 hours), then scribe and fill in the bottom row of tile.

Wall Base

If a wall base is to be used the level starting line should be established 34 inch below the top of the wall base line so an apparent full tile will show along the top of the base. Space between the bottom of the wall tile and the floor is then filled with any tile available. The wall base is then set against the asphalt tile wall.

The wall tile adhesive should be applied with a notched trowel. Spread the adhesive over a small area (sufficient for six to eight squares at a time), then immediately start setting

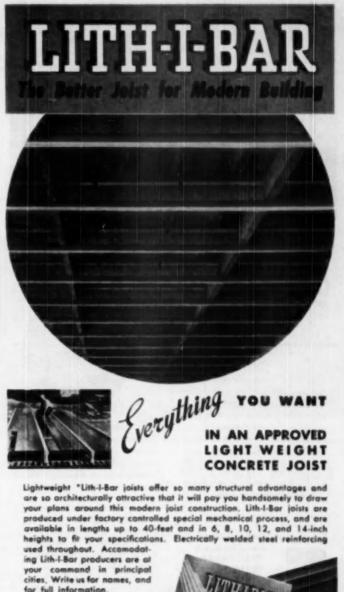


ASPHALT tile is housed on back and face helper it is molded ground corners

the tile up from the wood strip and against the door casing in a diagonal manner. A hand roller should be used to press tile firmly in place. The back of the tile may be heated and moulded into place with a hand roller where uneven places in the wall are encountered.

Fallows Wall Contours

Asphalt tile can be moulded around both inside and outside corners by heating the tile on the back and face. Care should be taken to avoid scorching the face of the tile. After dipping hand roller in cold water the tile may be moulded in place. Fingers should not be pressed against the tiles while they are hot, as this would leave noticeable indentations. The iron hand roller must be dipped in hot water first before moulding hot tile in place. Finally, to round off the top edge of the cap, heat the edge to be rounded, lay it along the edge of a bench or table and rub with a piece of hard wood. This will round the edge and polish it as well. A good two-man crew can apply approximately 1,000 square feet of asphalt tile per day on walls, depending upon design and size of







CASH IN'

Recommend the <u>NEW</u> VANISHING DOOR HANGER by Richards-Wilcox

SILVER STREAM—B.W No. 1019 NEW Ventiling Door Honger and Aleminum Track.



Here is our latest, newest contribution to modern living convenience—an advanced sliding door hanger applicable to installation in the thinner walls of modern residential construction—R-W No. 1019 Silver Streak. Note, particularly, these desirable features:

- The track is made of very heavy non-corresive aluminum.
- Another Richards-Wilcox Standout



B.W's No. 020-3
Blue Streak
toll-Lubricotics Deer
linege with OLITI
techtiq MARTING
(Pupubul Lobrisation)

Per doors 116" to 219 thick, weighing up to 201 pounds...on garages warehouses, factories stores, barns and simila buildings.

- The highly finished ball-bearing wheels are made with solid laminations of fabric impregnated with a plastic which assures long wear and silent operation. The hanger is vertically adjustable.
- The NEW aluminum track is easily adaptable to installation for operating parallel wardrobe doors. The tracks are simply installed back to back for operating doors as thin as %".

1880-1950-OVER 70 YEARS



Richards-Wilcox Mfg. Co.

AURORA, ILLINOIS, U.S.A. Brunches in sell principal cities

THE HANDERS A TRAIN A PURE COOK! A RETURN! A LARACE SOCK! A EQUIPMENT HAD CREAT EXPLORED A FRANCISCO.

Saberson ...

(Continued from page 124)

Naturally there is only one sure magnet with sufficient power to bring about a measure of national stability and that is home ownership, however thin the "owner" part of the transaction may be at the beginning. The mere fact that it now is easier to buy a home than a new car may save America. On the other hand, if we have lost the will to assure our future security by paying for the roofs over our heads, no matter how long it may take, then assuredly we are all washed up as a strong nation and are rushing headlong toward the horrors of a welfare state, as revealed in what already has happened in those nations which have promised security for all with little thought given to who will earn it for them.

In principle I am in full agreement with the sound premise that families should not be encouraged to bite off more than they can chew. That goes for homes, TV, radios, household equipment, vacations or anything elseunder the sun. So far so good. Nevertheless it must never be forgotten that the very foundation of our free enterprise system is based upon the theory that things should constantly be made better and that the power of advertising and selling should be kept in full force in order to make people want to own them as rapidly as they are produced.

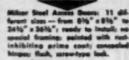
Such being the case, it was only natural that families should have rented places to live and then filled with things that were easier to buy than homes . . . which naturally included a new car at frequent intervals. The ease with which these obligations were incurred and the lack of security afforded by the purchases must be recognized as one of the major causes of our national restlessness. Far too many families are not anchored to any particular community and are conscious constantly of the fact that they do not own any part of the roofs over their heads.

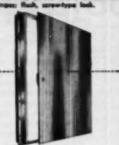
But it's different today now that it is as easy to buy a home as a new car. Presumably there are good reasons

Fresumably there are good reasons for the great apprehension felt by many that it has now become far too easy to buy a home . . . that prices are too high already and that a continuation of the boom will only serve to send them higher . . . that people are assuming obligations they will be unable to meet . . . that home values will drop and unlucky purchasers will be left holding the sack. And so on ad infinitum.

As an offsetting factor to this oft-

(Continued on page 192)





Indispensable-

and invisible 'til you need

them ...

MILCOR Steel Access Doors



With or without exponded metal flonges, for placered Here's real functional beauty for fireproof interiors! Milcor Steel Access Doors are flush to the wall. Paint or paper right over them and your wall is amouth and beautiful — but you have instant access to key points of wiring, piping, duct work, or controls.

Quick, cost-saving installation. These steel doors last a lifetime. Every home needs at least one, large buildings need hundreds. Available in a complete size range.

Full details in Sweet's. Or write for a free copy of the new Milcor Manual. No obligations.

INLAND STEEL PRODUCTS COMPANY

Farmariy Atlicar Steel Campany

4025 WEST BURNHAM STREET . MILWAUKES 1, WISCONSIN

Baltimore 24, Md. * Buffatis 11, M. Y. & Chinago 9, III. 6 Cincinnell 25, Oblo & Circuland 14, Oblo & Servell 2, Mich. & Sances City 5, Mo. Los Angelos 23, Calif. * New York 22, N. Y. * Backenter 9, M. Y. * St. Looks 10, Mo.

COMPARE!

- SEE FOR YOURSELF WHY
- GLIDE-AWAY
- . IS THE OUTSTANDING
- OVERHEAD-TYPE DOOR



LIFETIME PROTECTED
AGAINST RUST AND CORROSION because Glide-Away Doors
are made of paint-lock sneel which
is Bonderized and zinc coated . . .
and for EXTRA protection they
are covered with a prime coat of
infra-red-baked paint at the factory.

- EASIER TO INSTALL because the one-piece jamb strip and weather seal is pre-assembled.
- e CABLE-CONTROLLED DOUBLE DOOR LOCK permits fingertip operation from the garage interior without disturbing outside lock.
- ONLY 14" OF HEADROOM is required.
- GREATER RIGIDITY because of the heavier gauge inside structure and double hat channel section construction.



Glide-Away thace-taver, jamb-type bardware does not sacrifice interior thace. Arms are welded steel construction. Again we say: "COMPARE BEFORE YOU BUY".

EITY	STATE
ADDRESS	
NAME	
Saraga Deors. I am a Wholesaler,	Duster, Builder
Places and detailed into	rmeden on "Oldo-Avoy"
Steel Door Division 14991 Intervale, Detroit I	IF, Mileh.

STEEL DOOR DIVISION STAMPING PRODUCTS AND MFG. CO.

14001 INTERVALE # DETROIT 37 MIC

Suberson ...

(Continued from page 190)

expressed fear, I have been eyewitness to what has happened to a young couple that couldn't find a decent place to live at a price they could afford to pay. The wage earner and his worried wife were beginning to entertain thoughts entirely unworthy of good American citizens . . . an easy prey to the labor agitators who kept stirring things up in their industry. They leaned strongly to the belief that "something is wrong somewhere" until they finally became less and less apprehensive concerning the dangers of the Red menace and more and more inclined to listen to the siren song of the vociferous advocates of the great blessings of the welfare state.

Finally they "bought" a home . . . a small cottage, to be sure, but neat and cozy-and in a good location. True they had little to pay down but the monthly installments were less than they had been paying for tiny quarters in a gloomy apartment building. Promptly they began to talk of "our" home, "our" yard, "our" garden. Their four rooms became their pride and joy. Instead of buying a new car, as had been their original purpose, they suddenly discovered the old car veas in perfect running order and good for many years to come, especially since they now found it more fun to stay home than to roam restlessly in search of something to make up for the aching void that stemmed from living in unsatisfactory quarters. At long last they became a part of the community. The strident complaints of agitators now grate on their nerves as they count their blessings and enjoy a new peace of mind that comes with their active participation in the affairs of the friendly church up the street where they meet their neighbors and enjoy again the full fruits of friend-

Maybe they did pay too much for their home. Perhaps the down payment was too small and the term too long. It would be difficult indeed to convince them that such is the case and the last thing in the world they ever expect to do is to stop making the payments. Furthermore they are shaping their activities accordingly and are planning ahead to the rainy day which they expect to come sooner or later.

Somehow or other I can't become too greatly alarmed concerning this so-colled dereliction from "sound" financing. Based upon the price of boards and other building maetrials, the structure may have cost too much as compared with the price they might

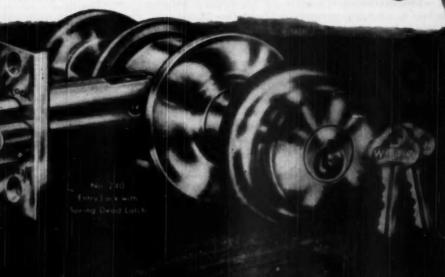
(Continued on page 194)



. for every door in the house

Completeness of line is one of the reasons that many Architects and Builders are standardizing on WESLOCKS. This fine line has high styling plus wide acceptance and is priced to meet the most modest budgets. Why don't you standardize on WESLOCKS... they'll meet all of your requirements. Send for a complete catalog today.





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and and and and and are

BEGIN SELLING WHERE THE SALE BEGINS!

Selling a house starts at the front door...and nothing

makes as pleasing a first impression as the melodious response of an Edwards CHORDETTE Electric Door Chime! At today's low prices builders more and more are specifying Edwards Door Chimes.

STYLED BY A FAMOUS DESIGNER

Perfect touch to every decorative scheme is the classic simplicity of CHORDETTE... styled by famous designer, Lurelle Guild. In chrome and white or mahogany and brass. SIZE: 11½" high, 5" wide, 3" deep.

OFFERS 3 MUSICAL ADVANTAGES

(1) Announces front-door callers with melodious chord continuing as long as entrance button is pressed. (2) Sounds a sequence of two symphonic notes as a reardoor signal. (3) Unmatched tone purity assured by Edwards' exclusive Sonoscope testing.

Chordette

EDWARDS

Door Chimes

Edwards Company, Inc., Horwalk, Conn



(Continued from page 192)

pay at some indefinite date in the future . . . if they could wait that long. But aren't there far greater values to be considered? Shouldn't we realize that there is nothing in the world that even comes close to the joy and satisfaction of "belonging" to an individual, or a community, or a nation. It is then and only then that our responsibilities become a pleasure and our life worth living.

By what other means can we become a part of a community or of a nation then by the roots of home ownership..., roots that become embedded deeper and deeper as our equities increase and our attachment to the neighborhood grow stronger?

In these years of disturbing uncertainties, the unprecedented surge toward home ownership becomes our greatest hope for the perpetuation of those things we hold near and dear to our hearts. If we should lose the inclination to buy and pay for the roofs over our own heads and consider it the responsibility of the Government to provide them via public housing projects, at that precise moment hope for America will begin to wane with alarming rapidity and it won't be long before we are engulfed in socialistic ruin.

Wood-Faced Door Has One-Hour Fire Rating

A new type of firedoor which carries a one-hour fire rating but resembles a conventional flush-type wood door is being manufactured by the Owens-Illimois Glass Co.

Fire resistance is provided by a core of lightweight inorganic insulation developed by Owens-Illinois and sold in various forms for numerous applications under the brand name of Kaylo.

The core material has a nominal density of 20 pounds per cubic foot. The door is standard-sized (three feet, four inches by seven feet) and weighs 90 pounds. The manufacturers said that it can support an 8,000 pound distributed load on a three-foot span with only one-half-inch deflection and is not distorted when the load is eliminated.

The new Kaylo firedoor, according to the manufacturers, is the only type of wood-faced door that carries a one-hour fire rating from Underwriters' Laboratories, Inc., Chicago, the official testing agency of the National Board of Fire Underwriters, and not only formed an effective barrier against fire and smoke but was barely warm to the touch on the "cold side" after an hour's exposure to temperatures that reached a maximum of 1700 degrees Fahrenheit.

NON-ELECTRIC CHIME



Fairfax

NON-ELECTRIC CHIME a musical hit with everyone! Looks like a knocker...sounds like a chime! No wires, no time or trouble installing!

.. "and all through the house"

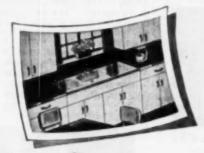
STANLEY Cabinet Hardware



Solid Brass Door and Drawer Pulls



right for any room in any home



Kitchen Cabinet Hardware



Smort in oppearance, efficient in operation — ideal for kitchen cobinets



helps clinch the sale!

To make the homes you build more salable, choose Stanley Cabinet Hordware — for every room in the house. In gleaming durame, bright solid brass or black armamental, this handsome hardware builds value into a home. The very name STANLEY is a plus feature, for it tells home buyers better than wards that this is a quality house through and through. The Stanley Works, New Britain, Connecticut.



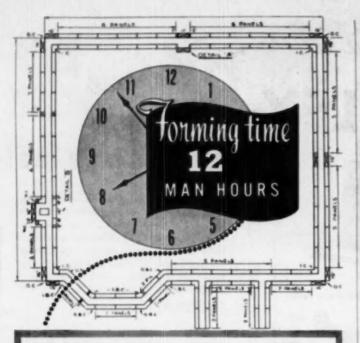
Black Ornamental Cabinet Hardware

H. H. 1271

Gives a smart "interior decorator" touch to any home

(STANLEY)

HARDWARE . TOOLS . BLECTRIC TOOLS . STEEL STRAPPING . STEEL



WITH SYMONS FORMS

Here you see a typical house foundation form layout that can be set-up by 3 men in 4 hours. There are 1734 square feet of forms. Cost of exection of \$2.00 per man hour is \$24.00 at 1½c per square feet. Stripping can be completed within 2 hours at a cost of \$6.00 or ½c per equires feet.

TOTAL	COSTS	PER	SQUARE	POST	-	PORMI
Setting	· wg					1160
Strippi						364
	out (per	use)				.1364
Tie Co.	d					864

Forms everage 75c per square foot. With 50 uses (100 uses is common) the per-use cost is 1½c. Ties hold 8 square feet of forms. At 6c each the tie cost is 1½c. per equire foot.

Symons forms are available completely made up ready for use or you may purchase the hardware for building your own forms. Forms can also be rented with 60-day purchase option. Paid rentals apply on purchase price.



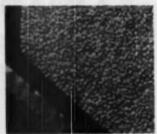
Just 3 PIECES!

Form Tile 3. Wedge
form tile brook book into concrete
connecting both and wedges can
be used each and each.

Symons	STROMS CLAMP & MPS. CO. 4261 West Diversey Avenue, Chicage 39, Illinois Prouse and set the best checked. Softwaredian regarding Symmet Fundi Ferma Conting and Prices. [Construction defails.] Samples
	Control and actimate four plans being sent under reparate cover
FORMS + SHORES	Information regarding other Symens Preducts Column Clones Bor Ties and Tie Chairs
COLUMN CLAMPS	Safety Stores Scotholding
	Nose
<\$>	Address
×	City Jane State

New Lightweight Reeling Migterial Placed on Market

A new type of lightweight roofing material utilizing aluminum foil between cotton gum base layers and finished with a coating of marble or granite chips of selected color, called the "Aluma-Life Roof," is being offered for sale through Aluminum



CUTOUT comple id actual application of the Alama-Lite Bisel, showing details at application of cates que meate bended on the felt, application of cluminum tell, and scalar applied on the fall with regulad publics embedded in the scalar.

Building Products, Inc., of Jacksonville, Fla. The firm is currently arranging for national distribution.

Joe Dabney, company president, stated that the material had been made ready for the market after several years of research and testing. It has been passed by the National Board of Fire Underwriters with an "A" rating and is FHA-approved. Application, Dabney said, is easy and economical, with part of the economy effected by the elimination of all metal flashing on chimneys and valleys.

Aluma-Life was described as suitable for all types of installation and as the only built-up roofing with hurricane specifications, bonded directly to wood sheathing, which can be used on pitches of 5 and 12 and up. "Its unique advantage," according to Dab-

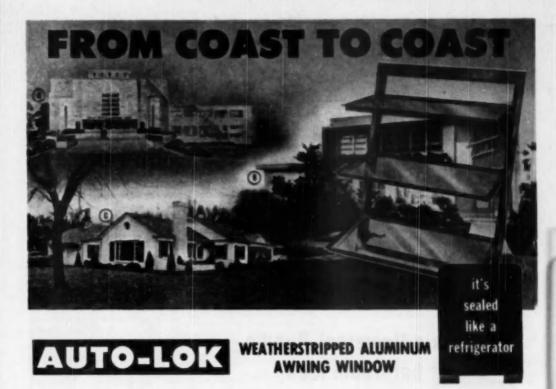


APPLICATION to 10 on 12 pitch roof

ney, "is the use of the aluminum foil inter-layer and the very stable sealing and bonding corapound used throughout.

"Because of its light color and reflecting qualities Aluma-Life Marble

(Continued on page 198)



Sets New Records for QUICKER INSTALLATION, FASTER SALES

There's something fascinating about how prospective home owners go for Auto-Lok Aluminum Awning Windows when you show them how they keep out showers—without cutting off ventilation!

But there's a lot more to Auto-Lok than that! Here's why builders everywhere are using Auto-Lok for easier installation, quicker sales, happier buyers and increased prestige for himself:

- PERFECT FOR USE IN ANY CLIMATE: Auto-Loh's
 patented automatic locking hardware combines with
 its unique weatherstripping and double metal-tometal contact to usef it tight against the worst kind
 of winter weather, yet Auto-Lok opens almost straight
 out for maximum ventilation.
- FITS ANY DESIGN—Auto-Lak is the first and only window that combines all the BEST features of ALL window types. It is equally suitable for small homes, large homes, schools, hospitals, and institutions. Sensibly priced, too!
- EASY TO CLEAN—Top vent drops down so that even the remotest corner of each vent can be cleaned from the inside.
- SCREENS AND STORM SASH—Just "flip the clip" to remove the attractive aluminum screen for cleaning. Storm sash replaces screen (no tools required).

 EASY TO INSTALL—Save time and money with Auto-Lok's amazing simplified installation, factory installed weatherstripping and one piece screens.

For complete information see SWEET'S or write for name of nearest Auto-Lok representative. LUDMAN CORPORATION, Dept. A-3B, P. O. Box 4541, Miami, Florida.

PHOTOS

(A) Adas Israel Synagogue—Washington, D.C. Frank Grad & Sons—Washington, D.C., Newark, N.J.—Architects & Engineers. (Wm. L. Drevo, Wash. Rep.) M. Cladny Construction Co. Inc., Washington, D.C.—Gen. Contractor.

(B) Brazilian Garden Apartments—Palm Beach, Florida
... Howard Chilton—Palm Beach, Florida—Architect
a Owner.

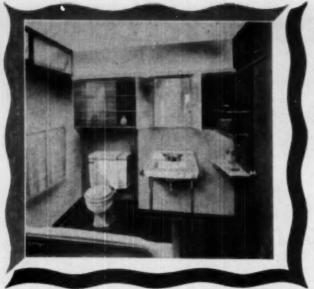
(C) Residence of Mr. & Mrs. Ralph Smith—Toledo, Obio
. R. B. Johns Co., Toledo, Designer & Builder.

AUTO-LOK

REG. U. S. PAT OFF.

THE Selectionate IN AWNING WINDOWS

LUDMAN CORPORATION, MIAMI, FLORIDA



Entat Payer, Archites

here's a Universal-Rundle bathroom idea

Dat



Send in your request today for detailed plans to build the U-R "Budget Bath" as shown above. Don't delay. The supply is limited.

 Here's a stunning new barhroom creation, designed with Universal-Rundle Fixtures.

Complete plans . . . handy ideas for your files . . . free for the asking!

There's no charge whatever. Send a request (on your letterhead) to Universal-Rundle. We'll forward illustration, blueprint and all specifications.

See fashionable new color combinations ...ingenious new methods to get maximum livability from limited areas.

See how Universal-Rundle Fixtures add beauty and refinement ... how U-R Fixtures add sales appeal to the home!

Universal-Rundle has engaged Ernst Payer, well-known architect and designer, to give you the ultimate in workable ideas. And, remember, ideas are important as dollars.

Universal-Rundle has led the industry in new developments for more than 50 years, building better bathroom fixtures and kitchen equipment, priced to fit all budgets.

Universal-Rundle

Lightweight Reefing

(Continued from page 196)

Snow adds attractiveness, insulating value and fire resistance. We estimate that the Aluma-Life Roof has practically as much insulation value as two inches of mineral wool. The marble or granite surfaces specified contain no color pigment and will not fade, because they are mined products of natural color. Weight of roofing is from 125 to 285 pounds per square.

"The Aluma-Life Roof" represents a new application of already tested components. Two years of research developed a cotton rubber base material that contained a minimum of carbon, one that would successfully bond aluminum foil, that was pliable yet not affected by heat or cold, that would not crawl or bleed when painted over. The base material had to be of a consistency that would hold marble and this was accomplished by the addition of asbestos fibers. The new material was called Aluma-Bond Foil Seal No. 6.

"The seal is a pure vegetable gum, containing no asphalt or coal tar and providing a natural bond for mineral finish (crushed slate, granite, marble or sand) over a steep or flat roof surface.

"The foil is in the roof for three specific reasons: (1) elimination of felts; (2) insulation value; and (3) indestructible qualities when imbedded in the Aluma-Bond, and less weight per square. The Marble Snow is also used for three purposes: insulating value, attractiveness and additional fire protection."

Waste Paper Containers Used for Advertising

An unusual advertising medium to pronote sale of homes to lot owners —poster signs on waste paper containers in both the downtown district and several neighborhood business sections—is being used by W. G. Best Factory Built Homes, Inc., Peoria, III.

The containers are owned by an advertising agency, which has a permit from the city. City employees empty the containers but the agency owns and services them. Once a month the containers are turned one-fourth way around, so that each of the four concerns whose ads appear alternate in position. The containers have special panels built for the posters.

The Best company has a large factory where certain units of the homes are prefabricated, such as the walls and roof units. The remainder of the building is built the same as any standard construction home.

You get more built-in builder benefits when you get DUO-THERM gas floor furnaces

CHECK THESE PERFORMANCE-PACKED FEATURES



Exclusive Equationse Burner. Built for long-life efficiency on all types of gas. Clean-burning, quiet. Burns a uniform flame at all ports at all stages of fire.



Exclusive Comfort Selecter. A flip of the switch on the side of the thermostat tailors low fire setting to fit the weather. Ends on-and-off heating.

Revolutionary All-in-One Control. The first really compact, complete, easy-so-operate package control for gas heating. No pipe cutting required to convert to automatic. Automatic safety shut-off standard on all Duo-Therm Gas Floor Furnaces.

Generous 10-Yeer Warrenty—on all models.

CHECK THESE BONUS-BENEFITS FOR BUILDERS:

- All models shipped ready to install to save you time and trouble.
- So compact only ear joist need be cut on any installation.
- Designed so that most service jobs can be done from above the floor!
- Built to one bigb standard of quality the Duo-Therw standard. Yet priced amazingly low.
- Two Series-shallow and standard-to fit any home.
- The 19 Series only 23½" deep overall.
 The 25 Series a mere 30" deep overall.
- . Choice of floor or dual-wall regimers.
- Range of BTU inputs from 55,000 to 60,000.
- Thermostatic or manual controls available on every model.
- Waterproofed to meet regional FHA requirements.
- · AGA approved.

CHECK DUO-THERM'S LIBERAL BUILDER DISCOUNT PLAN

Your Duo-Therm supplier has the facts on our special single and quantity discounts. You'll like the way they listen!

CHECK THE "SPECS" on Duo-Therm Gas Floor Furnaces—YOURS FOR PREE!

Just send the coupon below if you're too busy to write. We'll send you-without a penny's worth of obligation-complete specifications on all 4 Duo-Therm Gas Floor Furnaces. We'll even throw in a copy of our colorful 8-page catalogue. (It tidls the Duo-Therm story in a way your prospects will understand.)

Fill out and mail coupen for destriptive literature.

Duo-Therm Div. of Motor Wheel Corp'n, Dept. AB-6 Lansing 3, Michigan.

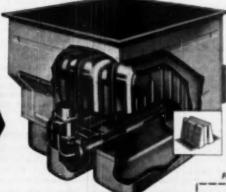
Please send your floor furnace faces pronto, without obligation or cost.

My name.

Firm.

Firm address

Lone____State_



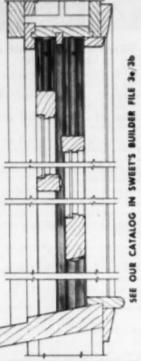
Over 1,500,000 Warmly Settleffed Customers

DUO-THERM

1900-19000 to a resistance trade each of Batter Wheel Corp. Commistee 180



COMBINATION
SASH BALANCES AND
BRONZE METAL WEATHERSTRIPPING
IN ONE UNIT



COMPLETE CARTON PACKAGED

1st. Low cost of \$3.50 per window, any size

2nd. Easy to apply

3rd. Velvet smooth in operation

4th. Absolutely weighterproof

5th. Sales helps and displays

6th. Nationally advertised.

7th. Wide consumer acceptance

8th. Shipments at once

9th. See your lumber dealer

THE WEATHERPROOF PRODUCTS CORP.
329 Westport Road lefferson 3133

Kansas City 2. Missouri

Texas Firm Develops "Engineered Housing"

The Texas Housing Company of Dallas, Winfield Morten, Dallas industrialist, "Engineered Housing"—a new technique in home construction.

Engineered Housing is a combination of fabrication and conventional construction. Streamlined methods of construction on an assembly line basis are applied to fabrication of component parts of a residence, such as wall jamels, roof trusses, door and window frames.

Texas Housing Company in its line of Engineered Houses does not manufacture standard units, but fabricates within certain manufacturing limita-



ENGINEERED Housing in Salina. Kanego

tions regarding modular dimensions, panel heights, et cetera, to the customer's plans and specifications. The company manufactures the size and type of house the customer desires, within the price range of his choosing. Economies effected through mass purchase of building materials and streamlined production lines are passed along to the purchaser.

With its Engineered Houses, a package delivery service is offered by which all building materials needed to complete the home, including hardware, and home appliances, when the customer desires to include them, are delivered direct to the building site as a package. Lumber is precut to size and certain component parts of the house are panelized and fabricated in the Dallas plant to facilitate erection.

Delivery is accomplished on 32-foot flatbed tandem wheel trailers of the company's own truck fleet up to distances of about 700 miles from the Dallas plant. Freight can be computed at 50 cents per loaded mile. For distances in excess of 700 miles from Dallas, shipment by rail generally is more economical.

Distribution of Engineered Houses is effected through dealers who in most instances are contractors or builders, each assigned a definite territory in which he erects houses engineered, manufactured and delivered by the Texas Housing Company. To

(Continued on page 292)

FOURTH EDITION

SIMPLIFIED CARPENTRY ESTIMATING

By J. DOUGLAS WILSON

Coordinator, Apprentice Education, Carpentry and Cabinet Making Los Angeles City Schools Los Angeles, California

and CLELL M. ROGERS

Mathematics Instructor, Venice High School, Venice, California

A practical test on carpentry estimating, covering rough lumber, finish lumber and hardware, in which the parts of a house are analyzed under six main divisions. Moterial



lists, short cut rules and tables supplement the text and guard against anything being overlooked in making up the final estimate. Valuable information is given for making labor time estimates.

While designed as a beginner's text the Fourth Edition is complete enough for the use of builders and lumber dealers. Simple arithmetical methods for accurate estimating, are given. Helpful tables that save much time in figuring and a full index make the book suitable for quick reference in the shop or on the job.

Contents

Estimating Fundamentals. Foundation Material. Framing. Exterior Finish. Interior Finish. Hardware. Building Information. Estimating Short Cuts. Labor Hours per Unit of Work. Carpentry mensuration, Mathematical Reference Tables. Stair Estimating. Index. 1948. 4th. 208 pages. 123 illustrations, 60 tables, 5s7, \$3.00.

Book Department

AMERICAN BUILDER

Simmon-Boardman Publishing Corporation 30 Church Street How York 7, N. Y.

Roddiscraft Flush Doors WIDE OPEN...FOR PROFITS



A One-Two Team that Means Profit for You...

- . THE BIGGEST BUILDING BOOM IN HISTORY
- . MOST COMPLETE LINE OF FLUSH DOORS AVAILABLE

Now's the time to cash in on the higgest building boom in history. This year's first quarter residential building run 45% above 1949's. Move in on this tremendous market with a complete line of flush doors—Roddiscraft. When you handle the complete Roddiscraft line, you'll be able to meet every flush door requirement from small residential to large commercial needs.

doors for small residences * doors for schools * doors for hetels * doors for offices * doors for hespitals * doors for housing projects * doors for X-ray protection * doors for restourants * doors for fire protection

And don't forget! Roddiscraft is repeat-order business. These doors stay sold and bring in new orders... because architects and builders recognize Roddiscraft quality backed by over a halfcentury's tradition.

A national warehouse service from coast to coast is ready to serve you with prompt deliveries. Contact your nearest warehouse or write us for the Roddiscraft catalog. The door's wide open for big profits in 1950...selling Roddiscraft flush doors.

Roddiscraft

RCDDIS PLYWOOD CORPORATION

NATIONWIDE Baddiscraft WAREHOUSE SERVICE



BUILT FOR EXTRA LONG LIFE

BUILT FOR BATEA LUVEU LIFE
Thomsomic of concerning installations, dating back
too, fifteen end more years. (Marshim serial No. 1
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Of intermediate capacity, the Buise-Capus hazoldo
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to be selvaging theri and thin scrap. Extraordinate of having rectain small john run outside.

In a sing pretain small john run outside.

Massive, one-piece main frazes. Has the everything there has for real commercial hard?

Fewerful, ground steel infected rull. Two table is reliberables emitted in infectes machines. For each reliberable emitted in infectes machines, and the reliberables emitted in infectes machines, and the reliberables in bronne-bunded and/aligning journe driven rulls in bronne-bunded and/aligning journe from the reliberables when work thickness various.

A FINER FEED MECHANISM

reblecome riedch. Quinter: Instant power find i without stopping the motor, engine or line-

1216" x 20" TABLE

Thick walls and comprisently well rithed, table cast-ing, oters flat and true. Chains of 1½ and 2 fl. P. d. ext to cutticitiend, or V-bell assist drive. Beach or complete floer type male beach of drouble injur-mediate superity power tools, etc., at mixtures cost, completely equip control to be practically inde-pendent of the mill.

BOICE-CRANE COMPANY

"World's Largest Builder of 13" Planers" 966 Cantral Avenue Yelede 6, Ohio

Please cond five literature on Buice-Crass [] Planer

☐ New 44-page Catalog No. 50 on sattre

Bulletin un Tru-Form fiebtly Cuttare fac Shapers

FIRM CITY & STATE

insered Rousing

(Continued from page 200)



illustrate: Town & Country Homes, Inc., of Salina, Kansas, Nathan L. Jones, President, is distributor for Engineered Houses in Kansas and southeastern Colorado, During 1949 Town & Country Homes enlisted about a dozen contractors and builders in all parts of Kansas who erected and sold nearly 600 homes for individual purchasers. The same company now has under erection more than 200 homes in about a dozen towns in southeastern Colorado, as well as about 500 more homes in towns throughout Kansas.

Recently Town & Country Builders, Inc., of Dallas, has been organized by Iones to distribute Engineered Houses ir Texas and Oklahoma. Housing projects have been launched in many towns in Texas, including Garland, Rockwall, Terrell, Ennis, Italy, Henrietta, Sweetwater, Rotan, Roby, Big Spring, Cleveland, Livingston, Houston and Dallas, with an average of about fifteen homes in each project. In many towns as many as fifty homes have been sold.

These companies offer a complete service for the home purchaser, inchuding all architectural and engineering services in connection with the planning and designing of the home, land acquisition, financing and actual construction. The home purchaser is offered a turn-key home building job for a fixed price stipulated at the time he signs a contract.

Contractors and builders erecting Engineered Houses, do all necessary site improvement, including foundation, in advance of the arrival of the house. The contractor then advises Texas Housing Company that he desires the packaged house to arrive at his building site at a specified time, and the delivery truck is so timed that it arrives at the specified hour.

As wall panels, fully framed and sheathed on exterior, are unloaded from a truck they are put in place and erected. Only one handling is necessary. The walls can be erected in a few bours. Roof trusses then are put in place and the roof is applied. Generally a house can be completely closed in the first day. This provides storage for precut aumber and other building

(Continued on page 204)





With a Bessler Disappearing Stairway it is possible to finish off the space above for use as either storage or added sleeping quar-

Constructed of the finest materials, it is easily and quickly installed in old or new homes. Saves floor space in the room below and is easily operated.

THE BESSLER DISAPPEARING STAIRWAY CO.

1900 E. Market St. Akren 5, Ohio

Reversible

TO HELP YOU LOWER BUILDING COSTS



UNIVERSAL KNOCKDOWN STEEL FRAMES

Richmond steel frame jambs are reversible so they can be used for either hand of the door. Hinges are welded to hinge jamb the same distance from either end. Latch cutout is centered in latch jamb. Jambs can consequently be used on either side of frame. Bleing reversible and coming in three pieces makes ordering easy and reduces to a minimum storage space required.

Check These Features

- / Low in cost-sturdy in construction
- / Made of bost quality 18-gauge steel
- / Available for interior and exterior eponings
- / Frames are next appearing, stable, durable
- √ Rolled sections insure accurate dimensions and perfect fit when assumbled
 - / Hinges wolded to jumbs in manu-
 - Jamb members are equipped with clips for nelling to study or stray pechans for mesoary wells
 - / Frames aliminate need of coolings
 - / Rad axide primer coat beked on at
 - / Sizes: Width—1'6" and up in 2" multiples Height—6'6"; 6'8"; 7'0"

MAIL COUPON NOW

for full information about Richmond Steel Frames

Richmond Lichmond Lichmond Lichmond

EASY TO ASSEMBLE

P. O. Box 97, Friand, Station

Richmond, Indiana

THE RICHMOND FIREPROOF DOOR COMPANY, DEPT. 6
P. O. BOX 97, FRIENDS STATION
RICHMOND, INDIANA
PLEASE SEND ME booklet giving full information about Richmond Steel frames.
NAME
BUSINESS ADDRESS
CITY ZONE STATE





Now David White offers you, at the lowest price anywhere, the finest of Universal Level Transits with 4½° protected are, internal focusing and coated optics. Don't wait if you're in the market

for a new all-round practical builder's instrument — see the improved new David White Model 3000 Universal Level Transit now.

You'll find this instrument properly used will be yout best insurance against costly layout and building errors. The new 4½" protected arc means easier, more accurate readings, less likelihood of instrument damage through accident. Internal focusing assures you of dust and dirt-free inside lens surfaces, better protection for optical parts and mechanism. Coated optics mean clearer, distortion-free images, sharper definition, positive readings at greater distances and under adverse conditions. Instrument spindle supported on ball hearings for perfect horizontal adjustments.

Ask your nearest dealer to give you complete information on this and other fine engineering instruments. Or write tirect to David White Co., 311 W. Court St., Milwaukee, Wis.

We affer complete, prampt repair service on all makes of instruments levels, transits, theodolites, etc.



Engineered Housing

(Continued from page 202)

materials. It also eliminates weather as a delaying factor, as workmen can work indoors.

In addition to the manufacture of Engineered Houses to plans and specifications of the individual customer, Texas Housing Company and its affiliate, New Mexico Housing Company of Santa Fe, New Mexico, bids on many government and other large construction jobs. These companies have recently completed a \$4,000,000 contract for the Atomic Energy Commission, under which a complete town of nearly 500 separate structures was built at White Rock, suburb of Los Alamos, atomic bomb center. The same companies also completed in February manufacture and erection of 105 specially designed pueblo-style, three-hedroom homes of 1280 square foot floor space each, at White Sands Proving Ground, New Mexico, for the Army and Navy, under contract for \$1,083,215. Texas Housing Company also manufactured and delivered 120 two- and three-bedroom houses to Camp Hood, near Killeen, Texas, for the Air Force, for more than \$1,000,-

Testing Service Arranged By Vermiculite Institute

All members of the Vermiculite Institute have subscribed to Underwriters' Laboratories, Inc. re-examination service for vermiculite plaster aggregate, E. R. Murphy, executive secretary of the group, announced recently.

Underwriters' Laboratories, a nonprofit organization, was founded in 1894 as the official testing station of the National Board of Fire Underwriters. One of the major reasons for its establishment was the new fire hazard created by the first large-scale use of electricity at the Columbian Exposition in Chicago in 1893. Insurance interests authorized William H. Merrill, a young engineer, to respond to each fire alarm from the fair grounds and, if the fire was of an electrical nature, to locate the defective device and investigate its performance and construction.

The insurance industry was also sponsoring an investigation of automatic sprinklers in the Chicago area by William C. Robinson, Merrill and Robinson joined forces to consolidate their laboratory equipment. From this small beginning, the work has been greatly expanded, with Underwriters' approval now being recognized as a seal of safe performance for materials, devices and construction.



.. In Modular Sizes, Too!

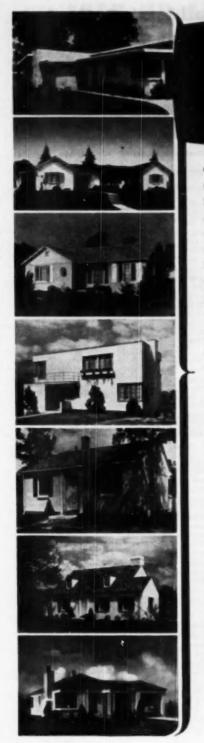
When bidding or planning construction of apartments, housing projects, or any type of residential or commercial building, you'll find countless advantages in specifying Ualco Lifetime Alaminum Casement Windows!

Only Uulco offers you modular sizes in aluminum casement windows among the 120 sines plus many variations... lowest price.. easiest handling..rapid installation... and, superior design and construction.

For complete details write for FREE Ualco catalog. See our catalog in Sweet's Builders and Architectural file.



UNION ALUMINUM COMPANY.



is built with CONCRETE MASONRY

Concrete masonry construction is the key to the true economy bouse because it results in low-annualcost construction, the real measure of housing economy. That's one reason why concrete masonry houses are becoming increasingly popular. More and more prospective owners are learning that a concrete masonry house is:

ECONOMICAL TO BUILD. The first cost is moderate compared with other construction for the same size, style or floor plan.

ECONOMICAL TO MAINTAIN.

Concrete masonry houses, being sturdy, durable and weathertight, need fewer repairs and cost less for upkeep. Even the inside is easier to keep clean, especially with concrete subfloors; they don't sag to open hiding places for dirt under gaping baseboards.

properly insulated concrete masonry house is song and warm in winter, thus keeping fuel bills down. In summer, on the other hand, the house is cool and dry. That makes for greater comfort the year around.

ECONOMICAL TO OWN. With first cost moderate, maintenance costs low, and the life of the house long, the owner of a concrete masonry house gets lowannual-cost housing. Yes, it costs less to live in a concrete house.

You can build concrete masonry houses to any site or community requirements. Write today for free, helpful booklets: "Wby People Like Concrete Homes," and "Concrete Facts for Concrete Contractors," distributed only in the United States and Canada.

CONCRETE HOUSES ARE EASY TO SELL

Concrete masonry's many natural advantages supply you with strong sales points for clinching sales: It is fow-annual-cost shelter; it provides a lifetime of comfortable living; it's clean and easy to keep clean; it's resistant to storms, vermin, and termites. Best of all, concrete is firesafe. Concrete can't burst

PORTLAND CEMENT ASSOCIATION

Dept. 6-3, 33 W. Grand Avenue, Chicago 10, Illinois

A national organization to improve and extend the uses of portland coment and concrete through scientific research and engineering field work



Levitt does it again for 1950

**ES-nails are cutting construction costs for us to the tune of \$250,000 a year, ** says Alfred S. Levitt

Cost-conscious, quality-conscious Levitt & Sone are making important savings on every house by using gypsum siding for sheathing, instead of boarding. ES-nails make these big savings possible.

ES-nails are the first "POSITIVE LOCKING" nail to let you take full advantage of all the savings and construction advantages of non-wood sheathing—lower unit cost, faster application, less waste, real weather tightness.

ES-nails are easy to apply. No special tools are required; use a regular shingling hatchet or carpenter's hammer. They are self-locking, attaching wood or asbestos shingles directly to gypsum or insulation sheathing. They can be driven at any convenient point—no need to locate study.

For more information about the value of ES-nail construction—and the savings it will mean to you, call your supplier, or write: Elastic Stop Nut Corporation of America, 2330 Vaux-ball Road, Union, New Jersey.





National Dynauro Co., Weatherbest Corp., Cree-Dipt Co., Inc., Resister and Mattison Co., and American Stained Shingle Co.

Approved by the Red Ceder Shingle Bureau, Sciattle, Washington, representing mometerturers of Cortignale Shingles. BTrade Mark Bog. U. S. Pat. OR.

American Builders' Outlook Letter Analyzes Possibilities For Continued Active Market

The following letter to the building industry from R. H. Morris, publishing director of AMERICAN BUILDER, curries a significant message to both manufacturers and home builders.

Some weeks ago, it was assumed in some quarters that the record-breaking new residential starts of January and February were a spurt in apartment building to beat expiration of section 608 of the housing law. Then came March with highest monthly figure on record—110,000—nearly 60 per cent ahead of last year. Significantly, single-family homes, for sale, rent or built-to-order gained most sharply. Should the higher trend continue—and there is nothing in the picture to suggest it will not—1950 will account for well over one million privately built housing units. In all probability, public housing units will not exceed \$6,000.

The supply of labor, which a few years ago gosed such a problem to builders, seems adequate to the 1950 requirements. Some areas, it is true, report scarcity of bricklayers and plasterers, but by and large, labor is not only more plentiful, but equally as important, more efficient.

The materials situation likewise bears little resemblance to the earlier postwar years. In only a few categories are supplies short. West Coast lumber and lumher products, notably plywood, are harder to come by, and prices are rising. The unusually severe winter in the northwest caused a sharp cut-back in mill production, induced by inability to get logs out of the forests. However, the greatly increased capacity of the plywood plant, and the expansion and technical advances in lumber manufacturing should materially reduce the period of unbalance between supply and demand. Meantime, lumber products, and particularly plywood, are more vulnerable to their competition and in better shape to take advantage of the opportunity presented than was the case two and three years ago.

Compatition still major factor

It is interesting to recall that in this same period one year ago the least efficient lumber mills were closing down, while many of the plywood mills were in trouble. Certainly, the favorable condition of the home building market this year should not lead to smugoess on the part of any producer in the matter of promotion and selling. Builders are finding that huyers, while quite as mumerous, are more critically selective. The "panic" buying induced by years of the war-

induced housing shortage is no longer with us. To be successful in 1950, the builder has found he must give "more house for the money", he must "self" that idea through advertising and carefully trained salesmen, and he must be alert at all times to meet his connection.

The production plant of building materials, supplies and equipment has increased tremendously since 1946. Not only is there vastly expanded plant capacity but also greatly improved techniques for more, better, and less expensive production. Many new and desirable "substitutes" are on the market. Many more "new-comer" manufacturers are turning to the building field (as has been the case since 1945) with new or improved products, to replace other production lost by the shrinking of industries previously served.

Selling is the key

Smug assumption that all is well, and will continue so because of current demand, with consequent neglect of promotion and selling for the "unknown" market of the year next ahead, has connotations of wor for management. The American system of competitive enterprise fully came into its own only when highly competent selling was joined with equally competent production. As a result, within a few decades America has become the first nation of the world.

When the system of improved production and competitive selling techniques was replaced by cartelization in England, that nation lost its world leadership. We may be a long way from that socialistic folly of capitalism, but it is less than twenty years since much of industrial management in this country went overbrand for N.R.A. — a New Deal euphemism 6 or Mussolini's state capitalism.

We "fell" for N.R.A. because, in the excitement of the speculative "prosperity" spree of the late 1920's, industry management watched the ticker tape instead of the sales curve (of unit sales) in relation to the production curve, and the consequent hang-over was the great depression that led the nation into the "New Deal" of Roosevelt, war, and the "Fair Deal" of Truman.

Pray God we do not repeat the folly!

Robert W. Morris
Publishing Director

STEP UP THE SALEABILITY OF YOUR HOMES



Use CREO-DIPT DOUBLE WALL Zephyrs on the sidewalls

These genuine red cedar processed sidewall shakes, available in a wide range of factory stained colors, make homes far more attractive—much easier to sell quickly.

Used exclusively or in combination with other sidewall materials, their long exposure, heavy butt lines and rich colors add interest and beauty that attract prospective home buyers.

What's more, their durability, plus the high insulation value of double wall construction with CREO-DIPT Insulation Backing Board, give your homes the added sales features of upkeep economy, comfort and fuel savings.

Mail this Coupon Now

CUT CONSTRUCTION COSTS

Parallel sides and square butts assure tight fit and quick application. With the help of the CREO-DIPT "Speeder-Upper", two inexperienced men should apply at least 6 squares a day.

A COMPLETELY PACKAGED LINE

Shakes, insulation board and nails all packaged in sturdy cartons to assure maximum product protection and permit ease of handling on the job.

	Send me further information on CREO-DIPT
	Double Wall Zephyrs and how to apply them.
VA.060	17
PERM	

CONVENIENCE For the Modest Budget!



Over-the fop Equipment [1] femalic spense [2] Heavy powering for self-lifting action. [2] id angle iron lifting arms. [4] Seel weather stripping, (5) Positive (A) Anula



WRITE FOR FREE LITERATURE

Fronts line.

pounds.

doors) weighing up to 150

Frantz Equipment is easy to install, smooth operating. Its simple design and rugged con-

struction means no service worries and bother.

BUILDERS! See the No. 80 Set

at your nearest Frants Deal-

or's, or, write the factory for

full information on this and other models in the complete

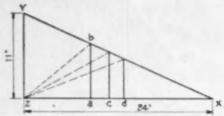
He sure to have the latest France folders on "Over-the-Top" Garage Door Equipment and "Over-the-Top" Garage Door Units in your file. There's a set for any size door. There's a Unit for most popular-

GUARANTEED BUILDERS HARDWARE

FRANTZ MANUFACTURING CO., STERLING, ILLINOIS

for Builders and Craftsman

New to Determine Rise and Tread of Stair



The need for a great deal of figuring in the layout of a stair is obviated if a pictorial as shown is used.

I. Lay out a triangle with a base of 24 inches and an altitude of 11 inches. This proportion in itself provides an casy though not expensive space-devouring stair.

II. Mark the triangle X, Y, Z as shown, and proceed as

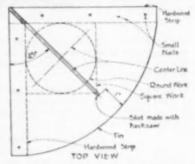
follows:

Assume a fixed total rise of, say, 8 feet 9 inches or 105 inches, and try a rise of seven inches.

To use the triangle method square a seven inch line from the base to the hypotenuse as shown at a-b. The run or tread dimension may then be taken directly with a rule from a to z. cZ and dZ give the run in each case for other predetermined rises, and the dotted line in each case gives an indication of the final pitch.

The general proportion of 11 to 24 can be modified to agree with the "ideal" proportions used by other mechanics. However, it can be noted that the principle may be used for the lowly back porch steps to the "show" staircase .- Submitted by T. Gagen, London, Ontario, Canada.

How to Find Center of Material



This marker locates the exact center on the ends of both square and round stock. Cut a piece of heavy tin to the shape shown, each side six inches long. Make a 45 degree slot in metal to within one inch of curved side. Two pieces of 34 inch hardwood are nailed to the tin piece as shown. In use, the stock is placed under the marker in the corner of wood pieces and a pencil mark is scribed through the slot in the metal. The work is then given a quarter turn and another line is made in like numner. The intersection is the center - Submitted by Herbert E. Fey, New Braunfels, Texas.



another example of the profitable

MASS MARKET FOR MARLITE!

Massillon City Hospital selects Marlite for extensive modernization program

This leading Ohio city hospital recently completed an entire new Surgery—including five operating rooms, plus sterilization, equipment and scrub-up rooms. Marline plastic-finished wall and ceiling panels were installed throughout!

Marite More Economical . . E. J. Lincke, superintendent of this modern hospital, states that he specified Maritie because it was fast and easy to install in all areas. And the large panels went right up aver old walls or new.

Marite Easier To Maintain ... Cleaning time at Massillen has now been cut 75% with sparkling Maritie panels. This big savings in maintenance alone is another reason why users presovings in Marities.

for practical Marite.

Marite Presents Pleasing Appearance . . . Another reason
why Marite was chosen for Massillant Doctors find that Marite
why Marite was chosen for massillant Doctors find that Marite
colors put patients at their ease . . . pleases the public who

Martise Never Needs Refinishing . . . Still an additional featurel Martine's durable, plastic finish never needs costly periodic painting or redecorating. No wander more and more commercial users are saying: "Make mine Martise!"

ASK ABOUT NEW TRAINING FILM—"Install It Right ... With Marlite" covers every step in creating beautiful Marlite interiors. A showing can be arranged for you. Write for details! MARSH WALL PRODUCTS, INC., Subsidiary of Masonite Corporation, Dept. 403 DOVER, OHIO.









Now, modern interiors at Massillan City Maspitul featuring apolless, easy-to-maintein Marlite well and coiling penals.

Make it Lifetime Trouble-free

Use SPOT SASH CORD

The one trouble-free method of hanging windows is with Spot Sash Cord, weights and pulleys. With this method there are no adjustments, no metal to metal contacts, no noise, no early replacements, nothing



to get out of order. Proper installation, using Spot Sash Cord, means reasonable installation cost and lifetime service.

Specify Spot Sash Cord -identified by the Colored Spots, our trademark (Reg. U.S. Pat. Off.)

CORDAGE WORKS BOSTON 10, MASS.

INDUSTRY BRIEFS

The Lone Star Cement Corp. has announced that it will build a new cement plant near Roanoke, Va. The plant, to be erected at a cost of \$6,000,000, is to have an annual production capacity of 1,500,000 barrels of cement and should be in operation by early 1951. It will be served by the Cloverdale and Catawba railroad, a Lone Star subsidiary The new plant will bring to 16 the total number of mills in the Lone Star system, with a total annual capacity of 29,000,000 barrels of cement.

Norman O. Cruver, former president of the Wheeler Osgood Co. and partner in the recently-established Cruver-O'Neil Sales Co., has announced the organization of the Cruver-Langhardt Door Co., in Anacortes, Wash. Headquarters of the new door company will be in Tacoma. Cruver's partner in the new business is A.J. "Happy" Langhardt, production veteran with more than 40 years in the fir door business. The Langhardt Sash and Door Co. of Anacortes is being reorganized into the new company and full production is expected around June 1.

Weyerhaeuser Timber Co. spent \$19,785,098 on plant additions and replacements during 1949, it has been revealed in the firm's annual report. During the past eight years the company has spent approximately \$96,-000,000 for additions to plants, artificial reforestation, equipment and roads, and for the purchase of steamships. Plans for additional plant expansion and modernization are anticipated for the future, it was announced.

. . . W.E. McWhorter has been promoted to advertising manager of

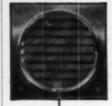


Owens-Illinois Glass Company's Kimble Glass Division and American Structural Products Co., according to an announcement by Harlan Hobbs,

Kimble and American Structural sales promotion manager, McWhorter joined Owen-Illinois in 1944 as advertising manager of the Insulux Products Division, later a part of American Structural Products Co. In 1939 he joined International Steel Co., Evansville, Ind., holding this post until affiliation with Owens-Illinois.

ELECTRIC HEATERS and SHEPLER RA VENTILATING FANS

MODEL NO. 10 AUTOMATIC WALL TYPE FAN

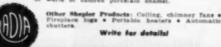


Furnished in Chromium or White Durenamel

A 10" deluxe fan featuring automatic bead chain control and Invisi-Grille front. Louvers are set at the correct angle to permit free air flow, yet prevent visibility of the interior when installed. Releasing the bead chain simultaneously starts the motor and opens the outside door. Equipped with a powerful Redmond 1-70 H.P. motor and Torrington 5-bladed impeller, this fan has a rating of 650 C.F.M. (free air delivery). Unit has adjustable wall sleeves for any wall thickness.

RADIA ELECTRIC WALL INSERT HEATERS

C Chromoum Equipped with the efficient Globar Heating Element, these heaters are low in cost pet high in efficiency. Available in since and explaction up to 3000 watts. Finish is either chrome, or white or colored porcelain ename.





1312-14 SHEFFIELD STREET . PITTSBURGH

OUVER ING Crowler Tracks with Wore Leader Joedi



GUVER HG Crowler Frecher with His Affiliar block effected to showl cross



...take the "Load" out of Your Loading Problems!



el Tractor with Work B

Whatever your loading problem, the easy, economical answer is an Oliver Crawler Tractor or Oliver Industrial Wheel Tractor and Ware Front-End Loader.

These powerful tractors and the hydraulically operated loaders are easy to operate . . . easy on maintenance and operating costs. Lift and bucket are hydraulically controlled. Hydraulic control of bucket assures greater breaking-out action and full loads . . . prevents wasteful spillage. "Midsection" pivot allows longer reach of dumping position and distributes the weight advantageously over the tractor frame to minimize strain. The hydraulic rams are designed so take most of the shock loads, assuring longer life for both tractor and loader.

And, the tractor-loader unit can be quickly converted to backfiller, boom or lifting fork. Special buckets are available for coal, snow or humus loading. The hydraulic system can be used to power other equipment such as mowers, sweepers, etc., in combination with the loader. For all the facts, see your local Oliver Industrial Distributor, or write direct to:



CINER Model "88" Wheel Tractor and Wore Londer leading out gravel.



QUIVER HG Crowler Trade

THE OLIVER CORPORATION

Industrial Division: 19300 Euclid Avenue, Cleveland 17, Ohio A complete line of Industrial Wheel and Crawler Tractors





"THE SIGN OF EXTRA SERVICE

ROE

STEEL TAPES

are best for

BUILDERS ...

the facts prove it!

FIRST AND FOREMOST, Res Steel Tapes are extremely easy to read... and they go right on being clearly legible year after year. The black markings are permanently etched into the otocl which is then nickelplated to provide a lustrous centrasting hackground. A transparent plantic overceating is added for topmost wear resistance—and durability.



- A -- Sivel tupe B -- White nickel
- C Nork stread marking

Pictured here is the Roc Steel Tape #302 with polished chromoplated, sturdy wolded steel case. Other Roc models feature case in handsewn leather, and in metal-banied leather and isatherette. They have a reinforced rust resistant liner, precision winding drum, flush-folding handle, press button center and roller mouthpiece. All are available with 25, 50, 75 or 100-foot tapes; feet in inches and eighths, or in tenths and hundradths.

Get Ree Steel Tapes from your hardware dealer-erwrite us giving his name and address.



JUSTUS ROE & SONS

Makers of fine steel topes since 1876

PATCHOGUS NEW YORK

INDUSTRY BRIEFS

Nearly 70 manufacturers and representatives of the clay products industry attended the annual conference of the National Clay Pipe Manufacturers, Inc., held recently at the Bismarck Hotel, Chicago. The three-day meeting was devoted to new developments in all phases of the industry.

Miss Rossie Ann Gibson has



joined the Home Economics staff of A.J. Lindemann and Hoverson Co., Milwaukee. Miss Gibson, a graduate in home economics and journalism from

Chicago Mundelein College, will test procedures in the firm's kitchens and conduct meetings on its line of electric ranges, refrigerators, water heaters and freezers.

The management of the Eljer group of companies has decided to discontinue the manufacture of enameled iron plumbing fixtures at its Los Angeles plant. The plant was purchased by the Eljer Co. in 1943 and operations begun shortly after V-J Day in 1945. Company officials said that operations had not been entirely satisfactory and at the time of the decision to sus end operations the company was involved in its second long and costly strike within the past two years, although the labor relationship at the other Eljer plants has continued to be harmonious. Since acquisition of the Los Angeles plant the company has expanded its production facilities at its Salem, Ohio, and Ford City, Pa., factories.

A new full-color motion picture, "The Secret of the Masters," produced under the sponsorship of the United States Gypsum Co., is being made available to architects, builders, interior designers and decorators for showing to prospective customers. The film, to be generally released later through Warner Brothers' theaters, shows some of the world's best known art masterpieces as proof of durability of the type of quality oil paint which can be thinned with water. Information about showing the film can be obtained from the company at Department 144, 300 W. Adams St., Chicago 6, Ill. Both the film and projection equipment are provided without charge.

STOP HEAT LOSS with KORK-PAK...the INSULATING

VAPOR SEAL

- Non-Extrading
 Water-Free!
- . Greater Resiliency
- Low Material Cost

ASPRALT PAPER



funtall KORK-PAK at the slab-footing join to prevent heat loss through comercies foor slabe in basementions houses one structures on grade

get enacurum joint filling efficiency PLUS he lilghest insulating factor of any similar anterial. KORK-PAK's lew cost and easy handling make it ideal for many applications nuch as Sill Vapor Seal, Class Building Block leal, Joint Filler, etc., in every type of contructive.



Write for complete details, illustrated circular and samples.

SERVICISED PRODUCTS CORP.

SEAL-ALL CLIPS



A simple sturdy clip designed to interiock shingle sections and prevent raising of asphalt shingle tahs. The perfect clip for thexagonals, 3 in 1 strips and individuals laidup

of Sool-All Clip at Dutch Lap method.

- Made of solid copper wire pliable yet strong enough to anchor single sections.
- Cannot rust out.
- · Hammer is only tool necessary.
- · Easy to handle.
- · Beauty of roof unmarred.
- Perfect on repair jobs to correct leaky, unsightly roofs
- · Millions in use since 1935.

BUILDERS AND DEALERST for complete information and free samples, write today.

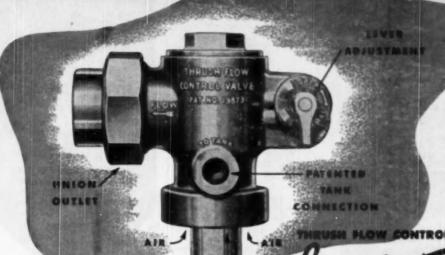
SEAL-ALL CLIP COMPANY

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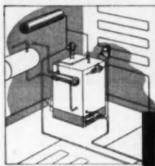
AMERICAN BUILDER

Two Valves In One!



Brass vent tube separates air rising from boiler water. Air passes up outside of tube and vents into pressure tank automatically. Water passes up inside tube.

THRUSH forced circulating HOT WATER RADIANT HEAT



COMPLETE CONTROL FOR

CONTROLS FLOW AND ELIMINATES AIR

THE NEW IMPROVED Thrush flow Control Valve is really two valves for the price of one because it provides both flow control and air elimination without any extra "airtuke" fitting. It also takes the place of an elbow in the flow riser. No other flow control valve has all these outstanding value features. Get the facts now.

Highest boiler temperature occurs when the Flow Control Valve is closed. Air and gases which are liberated as the water is heated, vent directly into the pressure tank. Water which passes into the flow main, is always free of air. Result—greater heating efficiency—more uniform heat. You save material cost, save installation time, and reduce inventory requirements by specifying Thrush "T" flow Control Valves. (They are also available without tube.) for more information, see our catalog in Sweet's or address Dept. G-6.

H. A. THRUSH AND COMPANY

PERU, INDIANA

MANGRACTURER OF NOT WATER HEATING EQUIPMENT FOR MORE THAN A QUARTER CENTURY



 TIME NOW to talk year 'round comfort with the new 1950 Reznor Gas-fired Unit Heater.

Completely automatic...cool in summer; warm as toast in winter... Reznor Heaters reach a new high in operational economy and sales appeal.

Now beautifully finished in eyeinviting PERLITE, Reznor makes the world's most wanted gas unit heatets . . . outsells all other makes!

Write now for information, start selling today!

Gas Unit Heaters Since 1888

REZHOR MANUFACTURING CO.

INDUSTRY BRIEFS

Appointment of Henry B. Jacobsen as sales engineer for the Stimson Lumber Co., Hardboard Division, Forest Grove, Ore., has been attnounced by Harold A. Miller, vice president, Formerly with the Masonite Corp. as industrial engineer and the Crown-Zellerbach Corp. in the technical control department, Jacobsen has had experience in both the selling and engineering of wood products

Appointment of Adam F. Loecher as manager of the new Contract De-

S

partment of Landers, Frary and Clark has been announced by Bret C. Necce, the firm's vice president and general sales manager. Loecher, who was formerly as-

sociated with the Evans Products Corp. of Plymouth, Mich., is well-known in the electrical appliance and building field. In his new position he will confer with architects and builders throughout the country on the Universal Select-A-Range, conventional ranges and water heaters.

Construction of new laboratories have been started by the Armstrong Cork Co. at Lancaster, Pa., the firm's president has announced. The new research buildings will be built on a 40 acre site four miles west of Lancaster and are expected to be ready for use early in 1951. Designed by an architectural firm of Shreve. Lamb and Harmon and Associates of New York City, the facilities will be built by Henry E. Baton, Inc., Philadelphia. The main research building will be of two and three-story brick and steel construction A large singlestory pilot plant, smaller pilot plants and a boiler house will also be built.

The Home Appliance Division of the Murray Corp. of America, in cooperation with Olson and Co., Inc., recently-appointed Philadelphia distributor, sponsored the first public showing of Murray electric ranges. gas ranges, and matched steel kitchens at the recent Philadelphia Home Show. On hand to discuss the new Murray line with dealers and the public were D.B. Jones, Eastern regional sales manager of Murray's Home Appliance Division and V.E. Olson and William Goldenberg. president and vice president of Olson and Co.



for TOUGH! To TEXACO!



ONLY 42% EXPOSURE! Low than half the total surface area of each TEX-LOK shingle is exposed to the weather-actually only 42% exposure—as shown by the T area in the above diagram. That's why TEX-LOK gives doublecoverage-plus! Here is one of many convincing selling arguments for TEX-LOK, the biggest asphalt shingle value on the market today!



Another big value in Texaco asphalt shingles! TEX-LATCH is very much like TEX-LOE, varying chiefly in its method of locking tabs. It's a heavy-duty, double-coverage, interlocking shingle-built for high winds and heavy wonther. Attractive textured pattern-fire-resistant economical. Available in the areas served from the Edgemoor, Delaware, roofing plant.

THE TIME-TESTED, TOP-PERFORMING, DOUBLE-**COVERAGE SHINGLE THAT STAYS PUT!**

Now-low-cost, long-life TEX-LOK. Scientifically designed for rugged wear in exposed, high-wind, heavy-weather areas! This interlocking type shingle has been tested in every

Two tough interlocking layers over the entire roof area. Each TEX-LOE is interlocked and firmly anchored with concealed nailing at four points-to stay put!

A distinctive basket-weave pattern and pleasing shadow lines-plus rich color blends-make TEX-LOK a beauty-for every type architecture.

Fire-resistant, too! Every bundle carries the Underwriters' Laboratory Class "C" Label.

Self-aligning, interlocking and long-lasting-TEX-LOE is the biggest asphalt shingle value on the market today. Andit carries the name millions know and trust-Texaco!

NOTE: TEX-LOK Shingles are available in the areas currently served from Texaco's roofing plants at Lockport, Illinois and Part Neches, Texas.





Quality Plaster - OHIO WHITE FINISH

It's in the northwestern part of Ohio that the world's purest deposit of dolomitic limestone is found.

And it's here that Ohio White Finish is scientifically produced from hand picked, kiln burned rock, to offer the building industry a lime that's always uniformly right, guaranteed 99 ½ 10 pure.

For finished plastering it makes a pure white putty of great plasticity, easy to work, smooth spreading. There's none better.

Look for the Zigzag Bags, our trade mark.

The OHIO HYDRATE & SUPPLY Co. WOODPYELL GIRD

and its twin brand: HAWK SPREAD WHITE FINISH



INDUSTRY BRIEFS

George Macklin, former general manager of the Sager, Barrows



Sager - Barrows
Lock Works, has
been named marketing manager of
the National
Brasn Co., Grand
Rapids, Mich.
Macklin will de-

vote the principal part of his time to working with the direct factory representatives of the company and with dealers handling Dexter locks. He joined Sager-Barrows in 1925, and was with the Eagle Lock Cofrom 1941 to 1944 when he rejoined Sager-Barrows.

The appointment of Harold Fatt as its southern territory regional sales director has been announced by the Given Manufacturing Co., Los Angeles, manufacturers of Waste King Pulverators. Fatt will maintain headquarters at Dallas, Texas. It was also announced that Ernest Maron, eastern regional sales manager, has established headquarters at Birmingham, Mich.

Three changes in management personnel have been announced by the



Ruud Manufacturing Co., Pittsburgh, Pa., manufacturers of Ruud automatic gas water heaters. C.E. Bartlett, manager of the Ruud directfactory branch at

Philadelphia, has been named assistant to the president, R.H. Lewis. J. R. Lavelle, formerly manager of the Jersey City direct-factory branch, has been appointed Philadelphia branch manager. Don C. Nicol has been named to the management of the Jersey City branch.

The board of directors of Armstrong Cork Co. has amounced the election of C.I. Backstrand as president and H.W. Prentis, Jr., as chairman of the board. Kenneth O. Bates was re-elected vice president and designated executive vice president. Prentis, who retired as president after 16 years in that office is a former president of the National Association of Manufacturers and is widely known in the industry. Backstrand joined the Armstrong organization as a student salesman in 1921. He was named general manager of the floor division in 1933, and a vice president in 1938. He has been first vice president since 1945.

Dealers who know the business best...sell Plasfie Wall Tile Tile-Rite passes every test!

Top quality appearance
Greater durability
Higher heat resistance
and NOW... Easier installation

New, scientifically designed CORNER TILES, pretision molded, guaranteed to motth field tile colors, eliminate difficult specing problems and insure perfect alignment on straight line or stagger jobs for both new construction and remodeling.





When customers demand the finest...the choice is TILE-RIFE..... backed by a factory governoon.

Send tuday for complete information on Yila-Rice's merchandising program. Help yourself to higger profits, gronce poles volume and better customer entrafaction.

THE THE CASE COMPANY
5109 Euclid Avenue . Cleveland 2, Ohio



The RANGE-VENTOR SELLS HOMES

Without a Range-Ventor even today's modern and heantful kitcheus are incomplets. Not only does this handsome, eye-falling piece of equipment capture and exhaut kitchen odors, grean and hear at their source—shove the stove—but it is a selling feature that has instant appeal. It ventilates, it illuminates, it protects walls and cabinets ... and it selfs homes.

Send for Bulletin 580

Universal Blower Co.

AMERICAN BUILDER

Johns-Manville Presents....the New



Beautiful New Colors!

Line your level against the surface of the new J-M SMOOTHGRAIN PERMATONE Shingle...you'll find it smooth and true. Now look at its beauty from any angle...you'll see a rich texture of striking character, even though the surface of the shingle is actually smooth!

These new Smoothgrain asbestos shingles are stronger because they have the same cross section throughout... they cast cleaner because the shingle cutter always works against a smooth surface... they resist miling better and always look the same from any angle, because they have no grooves, no raised texture to catch dirt or highlights and thus distort appearance.

SMOOTHGRAIN Shingles are available in an outstanding variety of beautiful colors, all PERMATONE colors. As "Permatone" implies, the color is "sealed in"... comes from myriads of tiny ceramic granules embedded into the asbestos-cement.

The colors include Heather Green, Autumn Brown, the distinctively rich and practical Weathered Gray, and the ever-popular Silver Gray which goes well with any trim or color scheme. For full infor-

mation, write Johns-Manville, Box 290, New York 16, N. Y.

ASK TO SEE SAMPLES!

Smooth surface...
no grooves...yet
beautifully "grained"!





STANLEY CHISELS are made with finest chisel-steel blades to hold a keen cutting edge. Designed to give lasting service, these chisels are typical of the complete line of fine Stanley Tools. See them at your hardware dealer's. Stanley Tools, New Britain, Connecticut.

THE TOOL BOX OF THE WORLS



HARDWARE . TOOLS ELECTRIC TOOLS . STEEL STRAPPING . STEEL

INDUSTRY BRIEFS

Appointment of Albert D. Wagen as Pacific coast divisional director for the Pittsburgh Plate Glass Co. paint division has been announced by E.D. Griffin, vice president. Associated with Pittsburgh Plate's paint manufacturing operations since 1935, Wagen joined the firm as an accountant at the Milwaukee plant. As divisional director he succeeds Louis F. Theurer who has retired after 31 years' service with the paint division.

Redwood's "Century of Progrese" was described by Sherman A.



Bishop, general manager of the California Redwood Association, at four "Redwood Seminars" conducted by the Association in the midwest during

May. The first day-long meeting was held at the Sheraton Hotel, St. Louis, May 9. Others were at the Blackstone Hotel, Chicago, May 11; the Fort Des Moines Hotel, Des Moines, May 16; and the Netherland Plaza Hotel, Cincinnati, May 18. Seminar leaders were all Association staff members. John R. Freeman, Association field consultant, spoke on "The Right Grade of Redwood for Every Job"; Byrne C. Manson, research engineer, "Redwood Research: A Direct Consumer Service" and Philip R. Farnsworth, promotion manager, "Redwood's Box Score." . . .

A new warehouse containing 147,000 square feet of space and costing \$700,000 is being constructed by the Mullins Manufacturing Corp., at its Warren, Ohio plant. In announcing the building project, President George E. Whitlock said that finished Youngstown Kitchen products would be stored during periods of lower demand and will supplement factory production during periods of peak demand. Occupancy is expected by July 1.

Producers' Council Head Prodicts Robuilding Era

The 1950's will see the beginning of a great new era of rebuilding in this country, James M. Ashley, president of the Producers' Council, national organization of building products manufacturers, predicts.

"Older homes, industrial plants, commercial buildings, and farm structures will be replaced at an unprecedented rate by newer, more convenient, and more efficient structures during the decade which lies ahead." Mr. Ashley said.



Ideal for first floor installation in small homes

IT'S QUIET-

The ONLY quiet self lighting oil furnaces are made by H. C. Little. There are no moving parts in the H. C. Little oil burner—no motors, no blowers, no hum, no roar. A big feature in selling small homes!

COMPACT DESIGN -

Only 22" x 22" x 60" high.. Small enough to fit easily in a small utility room.

SENDS HEAT TO EVERY ROOM

through ducts. 78,500 BTU heat OUTPUT. Another selling feature!

BURNS LOW COST CATALYTIC OIL

Today's best bargain in oil for domestic heating.

Get all the facts and low prices. For your dealer's name, WRITE DEFT, A-6



SAN RAFAEL CALIF.

Revere Quality House Proves Economy and Efficiency of KIMSUL*

SCHALD IS DRIPTIONS o're Deliver Plants, Acresia

Jensey L. 1290

Risberly-Clark Corporation Reseat, Wisconsia

Gant Leanne

I would like to tell you I have used your Eleculinscilation over since I started in business. I have found it competitive in price, economical to install and show overything also a good insulator.

As you know, we used Elastel insulation in our Bridge Enders Severe Uses here in Preiric Village, Ennandial our home was under construction there was a good deal of speculation on to whether we doubt heat a moder house in this climate. The owners here agreed in and we have no heating problem. The model broase was on of him houses or are building on a cal-de-sea and there are fifteen more projected houses and we indeed to use Kland in all of them.

Yours very truly,

& formal

D. S. Drumeni

DMD+het

The striking new Revere Guelity house on Praints Village Konsey David 5 Bynnells, griphteet Donald M. Drymmand, byilder

In today's low to medium-priced homes
—where maximum efficiency with low
true cost is an absolute requirement—
more and more designers and builders
are specifying KIMSUL* insulation.

The many-layer stitched KIMSUL blanket provides lifetime uniform protection over every inch of covered area. Can't sag or settle to leave heat-leaking thin spots. It offers high thermal efficiency ("k" factor 0.27), plus resistance against fire, vermin and mold. In easily handled, measured rolls, KIMSUL can be quickly installed by unskilled labor. KIMSUL saves 80% on space and handling costs, too, with each roll compressed to 1/5 installed length. And the exceptional flexibility of the KIMSUL blanket lends itself well to caulking and fitting behind pipes, wiring and other "tight spots".

For complete information, see Sweer's Architectural and Builders Catalogs, or write to:

KIMBERLY-CLARK CORPORATION

Nasneh, Wisconsin

Now 2 types of KIMSUL insulation
- Regular and Reflective



"I & RIE U R PET UPT & LAS



You can put Automatic Heat into every home!

Fas—regardies of house size or budget limitations, you can include the luxury of automatic heat—thanks to the TEMCO Day Flora furnace!

And—in addition to making completely automatic heat available to every home builder—a FEMCO Gos Floor furnace actually permits you to cut building costs and seve valuable floor seasce. Foo.

A TEMCO requires no bosement, no sastly excavating—just 25% overall.

A fimco fits right into the floor-no utility room necessary.

THESE TEMCO FEATURES ASSURE DEPENDABLE LASTING PERFORMANCE!

- · Triple coated outer jacket.
- · Rust proof burner ports.
- · Porcelain enamel heat chamber.
- Reputation for quality and dependability

The TIMCO name is all that is required to assure the home builder of low seal, tow searching costs and trouble-free performance.



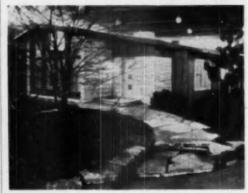
M TEMCO	Was Floor	Funneces 1	
	County	County	County Sho

'Midwest House'

House at Indianapolis Home Show planned to represent sectional trend in design

THE Midwest House" was one of the outstanding features of the 25th Anniversary Indianapolis Show at the State Fairgrounds April 21-30. J. Frank Cantwell, managing director of the home show since it began in 1922, stated that a definite type of midwest architecture had not yet developed and that it was his belief that the "Midwest House" might give impetus to a type of design that would truly represent Indiana and its neighboring states.

Hugh Bremerman, Indianapolis architect and builder, submitted the prize-winning design. The house, sponsored by the Marion County Residential Builders, was built at



EXHIBITION home was completely landscaped and furnished



"MIDWEST HOUSE" floor plan. Alternate plan provides '-geoment. converts utility space into basement stairway and closet for den

the show by the Meridian Construction Co., of which M. L. Hal is president.

In the design the architect has attempted to combine a variety of building materials in an interesting manner adaptable to the climate. As designed, the house is in the \$20,000-\$25,000 class. The plan lends itself to various changes to suit individual tastes which would not add appreciably to building costs.



WALLS OF BEAUTY, PERMANENCE, ECONOMY

Every woman dreams of beautiful, refreshing kitchens and bathrooms that are colorful, yet easy to keep clean.

Owners and managers of stores, offices, factories, hotels, hospitals, schools, etc., dream of walls that are modern and appealing, colorful yet restful—that never need repainting or revarnishing and that remain bright and new, over the years.

TYLAC JOBBERS and dealers everywhere, are cashing in on those dreams by showing and installing Miracle Walls by TYLAC. In new construction or in modernizing old homes and buildings — TYLAC'S Hi-baked, Plastic Enamel surface, with its 18 gorgeous colors and its 4 modern patterns — lends itself to endless varieties of decorative schemes, and offers unlimited possibilities for increased and added profits.

TYLAC is easily installed on ceilings, walls, arches and recesses. Its lustrous, mirror-smooth finish does not crack, craze, peel or chip and an occasional wiping with a damp cloth keeps it always fresh and new looking. Yes, Miracle Walls by TYLAC make realities of dreams — and greater profits for you.

Write us today for our new Color Chart, liberal sales plan and many dealer helps.



PIONEERS IN THE PREFABRICATED WALL PANEL INDUSTRY

Two Good Ways to Add Beauty and CUT COSTS

ALUMINUM DOORWAY CANOPIES



THE WESTWIND

You can add colorful beauty and sales appeal to small beusse—and out casts —with any one of six beautifully styled, all-aluminum FAWBCO decreay canopies. Come complete and ready to install in green and white, blue and white, and and white.

ALUMINUM WINDOW SHUTTERS



Won't

- . WARP
- ROT
- . CRACK
- . RUST

Another FAWSCO way to add beauty and rut costs. FAWSCO shutters are built to last a "housetime." Priced lower than most wood shutters—last langer. Full louvre, plain panel, betten styles in natural aluminum, groon prime cost or groon, red, blue and white in haked-on enamel. All sizes. Complete with attachment screws.

Write for Catalog and prices.

FAWSCO MANUFACTURING DIV. FALLS STAMPING & WELDING CO.



FAWSCO



1709 Frant St.

Cuyahaga falis, Ohio

Association News

Gerholz

(Continued from page 63) fight for independence, and now that their business is gone they are accepting it phlegmatically.

"The notorious Town and Country Planning Act has been the kiss of death for the real estate industry," Gerholz asserted. "Under it, all initiative has been killed, and the government housing program fell short of its goal last year. It has been necessary to cut down the goal for this year, despite the critical shortage.

"We obtained a picture of the real estate situation, not only through inspection trips in the field, but also through attendance at more than a dozen meetings with representatives of industry and high government officials. These included sessions with the Royal Institution of Chartered Surveyors, the Chartered Auctioneers' and Estate Agents' Institute, and the Building Progress Group, Ltd. In France we met with the Minister of Reconstruction and were entertained at a reception by Ambassador David Bruce.

"In government building," Gerhola said, "cost is no object. For example, I observed a complete lack of coordination of materials on the site and little evidence of men working at one of their projects. It had been started two years ago, and it was estimated that it would take another eight months to a year to complete. It was the kind of a job that private enterprise to the providence of the providence of

prise in this country would have to finish in six to eight months to avoid failure.

"We proposed to government oficials a plan of supplying 5,000 prefabricated homes to help ease the shortage. Under the English scheme of capital investments for the whole economy, they would have no part of the idea. The question of whether the plan had any merit was not even considered. The important factor was that it would destroy the equilibrium of the economic program for Britain. Such is a planned economy.

"Just one hour by air from London, Brussels, Belgium, was like a breath of fresh air in the spring," he said. "Of all the European nations involved in the war, Belgium has given the freest rein to the private enterprise system. The contrast in conditions is astounding. Instead of the rationing of poverty as in England, we found plenty to eat and wear, and housing is available. The most serious concern of the Belgian people just now seems to be whether to invite the king back.

"A good volume of building by private industry is underway, with the emphasis, as in England and France, on the exteriors of homes. In the United States, we plan from the interior out, but there they plan from the exterior in. Their walls and roofs, consequently, are more durable than ours, but little thought is given to the interior space arrangement and to the conveniences such as heating, plumbing, and lighting. Consequently,

(Continued on page 224)



Portable power for time-saving tools

KOHLER ELECTRIC PLANT

Save time, reduce costs! Operate electric drills, saws, pipe threaders, cutters. Carry your own electricity and avoid trouble, expense, of arranging power hook-ups. This portable Kohler plant has a rating of 1000 watts for general use, 1500 watts maximum for intermittent duty. Operates tools having universal (AC-DC) motors. Compactweighs only 75 lbs. Convenient carrying handle. Powered by quick-starting 4-cycle, air-cooled Kohler engine. Complete with 1/2 gallon fuel tank. Low in cost. Many other sizes available. Write today for folder K-12. Kohler Co., Kohler, Wisconsin. Established 1873.

Madel 186812, 1000 watts, 115 roll DC, Manual control, Length 18°, soidth 14°, bright 22°.

KOHLER OF KOHLER

PLUMBING FIXTURES - HEATING EQUIPMENT - ELECTRIC PLANTS - AIR COOLED ENGINES

From Floor to Roof:

Slash Costs and Improve Quality With Miracle Zonolite Vermiculite Aggregates!





DRY, WARM, ON-THE

Just mix Zonolite aggregate with Portland cement -it gives you an amazing insulating concrete that prevents heat loss and lag;



blocks condensation. Tests show up to 17.5 higher temperature readings under ordinary concrete than under Zonolite-proof that Zonolite blocks heat loss to the ground. Decay, vermin, and fire-proof - Zonolite concrete floors never have to be replaced. An ideal base for radiant heat coils ... can be poured right on the ground.

Versatile Zonolite Indispensable in **Modern Construction**

For light-weight insulation and fire safety, demand Zonolite vermiculite aggregates. Zonolite plaster weighs only 1/2 as much as ordinary plaster. Zonolite concrete weighs only 1/4 as much as regular concrete. Yet they are practically indestructible . . . vermin and decay proof . . . capable of withstanding the most rigid fire tests with outstandingly better results. Zonolite aggregates save up to 87% of handling time; workers maintain higher efficiency more hours per shift. Where fire-safe, permanent insulation of homes is desired use Zonolite Vermiculite Insulating fill.



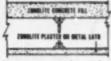
ZONOLITE COMPANY

Dept. AB-60, 135 S. LaSalle St. . Chicago 3, III.









Compare the old and new methods shown aboveyou'll see the tremendous savings in weight and material that Zonolite plaster makes possible.

Recent tests give 4-hour rating to steel columns protected by metal lath and 11/2" of Zonolite plaster. For suspended ceilings, (see left) Zonolite provides extreme weight reduction combined with greater fire safety. In homes, Zonolite plaster for walls and ceilings provides up to 400% more fire-protection. Resists chipping and cracking, too.





TIME-SAVING, COST-SAVING ROOFS

Lightweight, insulating Zonolite concrete is ideal for structural short-span roof decks (see above). In one operation you have both a structural deck and the necessary insulation for winter warmth and summer coolness . . . plus the maximum in fire protection. Yet Zonolite vermiculite concrete weighs only 1/4 as much as ordinary concrete . . . reduces handling time of materials, reduces costs . . . can be poured right over existing roofs!

*Zanalite is a registered tradomark

Last Year's Jobs



Architect: C. E. Foulsen, Balliaudo, Md.

-This Year's Salesmen

Because Cabot's House Paints keep their fresh, new look year after year they make last year's jobs your best advertisement.

HERE'S WHY

Cabot's Collopakes cost no more than other top quality paints but they're made by the patented Collopaking process which inseparably combines pigments with wear-resistant oils. This results in a tough, durable paint film that protects the wood and resists the elements for years.

PLENTY OF COLORS

Cabot's Collopakes
come in 32 attractive colors
... many available from no
other source. This makes color
variety easy in developments
... the right color for your
choosiest customer in individual jobs. Because only pure
pigments are used, Cabot's
colors stay fresh and true.

write IODAY for color card and complete information about Cabot's Collopakes. Samuel Cabot, Inc., 651 Oliver Bldg., Boston 9, Mass.

CABOT'S COLLOPAKES

Association News, cont'd

(Continued from page 222)

their interiors look like the Ford jalopy of the 1920 vintage as compared with the 1950 Cadillac.

"One of the few drawbacks about which we learned in our abort visit to Belgium was the 12 per cent purchase tax on all types of goods including homes.

"In France more than 30 years of rent control and inflation have left the scars of neglect on the once beautiful city of Paris to such a degree that it is hardly recognizable. All incentive to build has been destroyed, and we didn't see 50 new buildings in Paris, despite the drastic housing shortage and the war damage.

"Because of the inflation, for example, a rent frozen at 1,000 francs in 1914 would amount to less than \$1 today—not enough to buy a good dinner. Owners cannot sell their buildings, and they have become such liabilities that advertisements appear in the papers offering to give away apartment buildings."

New Building Group Joins NAHB

Home builders in the tri-city area of Endicott, Johnson City and Binghamton, N.Y. have organized the Southern Tier Home Builders Association.

The association is affiliated with the National Association of Home Builders. Wayne Edwards, of Endicott, is president of the new chapter.

Building Leaders Attend California Council Meet

The third annual conference and banquet of the Home Builders Council of California was held April 27 at the Palace Hotel, San Francisco, with a number of building industry leaders taking part.

Speakers included Fritz B. Burns, Los Angeles, past NAHB president; John L. Hogg, president, San Francisco Building Trades Council; D.C. Mc-Ginness, FHA district director; Donald B. Kirby, president of the Northern California Chapter of the American Institute of Architects; and Builders Earl W. Smith, F.F. Burrows, Maurice G. Read and David D. Bohannon.

Panel discussion subjects were Mortgage Finance, Homes for Low and Middle Income Groups, Sales and Merchandising. Design and Construction, and Rental Housing.

Ferguson Speaks at Columbus

Guest speaker at a recent meeting of the Columbus, Ohio, Home Builders Association was Gates Ferguson, director of advertising and sales promotion for the Celotex Corp., Chicago. The title of Ferguson's talk on merchandising techniques for homes was "It's Time to Ring Doorbells."







It Started in Boston...

NOW IT'S TAKING

THE COUNTRY BY STORM!



GOLD BOND'S NEW MAT-THICK ROCK WOOL SEALED BLANKETI

HERE'S an insulation blanket priced so low and so economical to install that it's ideal for houses in the lowest price bracket. When first introduced in and around Boston, National Gypsum's Mansfield, Mass. plant was swamped with orders. Now this new, cost-cutting insulation product is being put into production at all of National Gypsum's Rock Wool plants to make it available to you in a hurry.

Rugged, lightweight and easy-to-handle, the 8 ft. Sealed Blankers fill the usual 8 ft. wall height from floor to ceiling in one operation. Saves you up to 20% in handling and application costs. Gives your houses firepresf, top-quality insulation at lowest cost...a big selling advantage in today's competitive market.

Write for free, new, illustrated folder showing Gold Bond's complete line of Rock Wool products for every insulation need.

New Gold Bond
Mar-Thick Seafed Blanker
is made of fireprist Rock Wool.
Completely enclosed with breather cover
on three sides, vapor barrier on fourth
side; plus beavy duty nailing flange flor
fast handling and easy application. Available in 8 ft. lengths; greater lengths on
special order. Meets F.H.A. and Building
Code requirements in nearly all areas.

NATIONAL GYPSUM CO.

Fireproof Wallboards, Decorative Insulation Boards, Lath, Plaster, Lima, Shoathing, Wall Pains, Rock Wood Insulation, Metal Lath and Sound Control Products.

You'll build or remodel better with

Gold Bond







Models 1020-1021 (10") "Ceif-M-Weil" Ventilator



Quick, low-cost installation!
 Beautiful! Cash in on the sales appeal of a FASCO-equipped kitchen... sell homes faster to value-wise prospects. (Over 15,000 in Levitt Houses alone!)

WRITE, WIRE or PHONE for complete information. FASCO Industries, Inc., 25 Union St., Rochester 2, N. Y. (Phone HAmilton 1800.)



Association News, cont'd

Detroit Builders Plan Second 'Good American Home' Program

A second and larger "Good American Home" program has been begun by the Builders Association of Metropolitan Detroit, according to an announcement by President John Weinhart.

James Rossin is chairman and John D. Harrison co-chairman of the committee handling the new program. Both were participants in the original promotion lausched January 22. Eight model homes were included in the first program. Weinhart said that a much greater number would be ready this time, well-distributed throughout the Detroit Metropolitan area.

The work of the Cerebral Palsy Society of Michigan, Inc., will be featured, Weinhart pointed out, with each of the several homes being made available to the charitable organization as an informational center.

The "Good American Home" models will be kept open through National Home Week, Sept. 11-17. The same committee, headed by Rossin and Harrison, has charge of National Home Week plans.

64 Midwest Builders Get Safety Awards

Awards for accident prevention and perfect safety records have been made to 64 midwestern home builders, it has been amounced by the Chicago Metropolitan Home Builders Association. Presentation was by the joint sponsors of the safety program, the Home Builders Association and the American Motorists Insurance Co., in cooperation with the National Safety Council.

Participating in the program are builders from Illinois, Iowa and Indiana who are affiliated either with a local home builders association or with the National Association of Home Builders of the United States. Ray E. Hines, Hines Construction Co., Chicago, is general chairman of the safety program which is headed by the Safety and Insorance committees in the local associations.

Of the 64 builders receiving awards, six had perfect safety records for three years and nine had had two accidentfree years.

New Mexico Home Show Scheduled June 4-11

The New Mexico Home Builders Exposition, sponsored by the Albuquerque Home Builders Association, will be held June 4-11 at the state fair-grounds, Albuquerque.

Show features will include an architectural contest and a model home building contest, aponsored by the association, and building demonstrations by union apprentices. There will be approximately 190 exhibits.



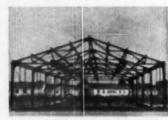
Place Your Steel Problems In Our Hands

You will find the answer to your steel problems here at International.

Large stocks of various steel shapes, standardized methods of manufacture, and a large, well-manned plant enable us to make good delivery of your structural steel.

The variety and economy of our steel building products give you one source of supply, saving time and money.

Send your plans for our prices — or write for assistance in working out your steel problems.



Structural Steel from international is the framewor for a new sales building.

INTERNATIONAL STEEL CO

1804 EDGAR ST. . EVANSVILLE 7, IND.

Especially in low cost bathrooms...

the basic need is value

Case plumbing fixtures for low cost, high value

INCHESTER



Bigger homes, better living accommodations, more bathroom facilities for more people at low cost-all these present day building objectives point to the selection of plumbing equipment on the sound basis of value. To help you meet this requirement to the fullest extent, Case quality plumbing fixtures are available in a wide choice. Every fixture is molded of the finest grade vitreous china, highly lustrous and unsurpassed in performance, sanitation and resistance to acids and discoloration. These fixtures are available in colors as well as white. Extra values include exclusive

patented features that save installation time and cost, and quality construction designed to hold down maintenance expense. Consult your local housing authorities, and let your Case distributor serve you. Look under "Case" in your Classified Telephone Directory.

or write W. A. Case & Son Mfg. Co., Buffalo 3, N. Y. Founded 1853.

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MODERN CRETE FRANCHISE?

Modern Crese is the passented quality mesonry unit that handles like wood! Can be sawed and nailed; will not for or burn; is vermin and termite proof and withstands severest weather conditions; conforms to standards of FHA in the U.S. and NHA in Canada

Modern Crete is precast locally in vertical panels ser in steel channels. Speeds up building, cuts cost and makes more attractive masonry commercial buildings as well as homes. Architects delight in using Modern Crese with its curved, flused, flat and bevelled panels.

American Builder publicity in March, added to word of mouth advertising resulting from successful use of Modern Crese in more than 2,000 homes, has swamped us with inquiries for franchises.

Inquiries Given Preference In Order Received

It takes time to decide which individuals or firms of the hundreds who want this valuable franchise are best qualified to make and distribute Modern Crese. If you have written us about a franchise, be patient -vou will hear from us.

Capital Is Not The Only Requirement

To secure a franchise, adequate working capital is necessary, but equally important is wide acquaintance with and knowledge of the building industry, and ability to get into production fast.

Speculators Not Wanted

Franchises will be granted to those who prove their ability and intention to get into volume production and sales within a minimum time. They are not assignable.

Good Territories Still Open

Some of the most valuable territories in the U.S. are open and will remain to, until we find the right combination of capital and experience to exploit them.

MODERN CRETE, Inc. G-5522 Dort Highway Flint, Michigan

Without obligation please coud me application form for Modern Crete, Inc. franchise and descriptive literature.

Street & Number

Name and title Firm name

City County State

Association News, Cont'd

Announce New Officers At Panderosa Pine Meeting

T.L. O'Gara of the Weyerhaeuser Sales Co., St. Paul, Minn., was re-elected president of Ponderosa Pine Woodwork at the association's recent annual meeting in Chicago. New officers are F.E. Bissell, Carr. Adams, Collier Co., Dubuque, Iowa, vice president; Arthur Mohring, Edward Hines Lumber Co., Chicago, treasurer; and James D. Rowland, Andersen Corp., Bayport, Minn., secretary, E.W. Ruddick was re-elected general manager.

Ponderosa Pine Woodwork advertising and sales promotion will continue to concentrate on windows during 1950, General Manager Ruddick reported. In reviewing association accomplishments during the past year, Ruddick cited the new Ponderosa Pine booklet and a newspaper advertising mat program for retail lumber dealers. Several worthwhile cooperative promotional activities were also developed during the year, he said.

Other speakers at the meeting were T.S. Holden, president of F.W. Dodge Corp.; Richard A. Colgan, Jr., executive vice president of the National Lumber Manufacturers Association; Joseph Thompson, assistant general manager, Paint Division, Pittsburgh Plate Glass Co.; and John Normile, architectural editor, Better Homes and Gardens magazine

Chicago Design Contest Discussed on TV Show

Progress in the second Greater Chicago Home Design Competition, conducted by the Chicago Metropolitan Home Builders Association, was outlined by the assistant superintendent in charge of vocational education for Chicago schools, Hobart Sommers, on a recent "Walt's Workshop" television

The home design competition, announced in February by the Chicago Association, offers a total of \$1,800 in cash awards for students below the grade of high school graduate in Chicago and the surrounding counties.

Important Pine Meetings During Week in New Orleans

Three of the most outstanding regular meetings of the Southern pine industry were held in New Orleans during a single week-April 17-20.

The concurrent sessions were the 35th annual convention of the Southern Pine Association; the annual mass-meeting of Southern pine manufacturers, under the auspices of the Southern Pine Industry Committee; and a combination meeting and comprehensive sawmill machinery and equipment exposition which used the city's big municipal auditorium as headquarters

Red Cedar Closet Lining

Brown's



Guaranteed 90% Red Heart or Better

Only SUPERthe same uni-form high quali-ty standard that quarentees ever 90% Red Heart o the pleasing arems

100% oil centent Suggest Codar Lines Closels to Every Home othing Beller than

More home builders are a pacifying coder lined clesets today him ever-and fleen's SUFERCEDAR is nationally advertised to thousands of saw home prospects, sochitects and huilders. SUFERCEDAR closel lining is surfaced, longus and grouved, ready to put on with no waste. Pechaged and scaled with the Geo. C. Rowa labe and guarantee, immos sizes 188 Product of

SEALED. LAMELED

GEO. C. BROWN & CO., Inc. GREENSBORG, N. C. STABLISHED 1800

ACOUSTICAL TILE NAILS



job-designed pail that combines ease of application with these special features: a head end which allows the noil to be driven home without domoging the tiles a collar which holds the tiles firmly in place...ennular threading which gives superior felding power. The nails are furnished with a plated finish to prevent rust streeks where moisture is present. Send for free samples and descriptive literature.



JOHN HASSALL, INC.

182 Clay Street Brooklyn 22, N. Y.

BRIKSET the only mortar cement preferred by ALL four

ARCHITECT—Medusa BrikseT impresses the architect as making the most beautiful mortar joints he has ever seen. Its uniform, light gray color can be tinted to any harmonizing shade desired. BrikseT fully complies with ASTM and Federal Specifications for mortar cement.

CONTRACTOR—As the contractor, you are the man who must satisfy the architect, and home owner alike. BrikseT does all that and more. It actually saves you money . . . permits brick walls to go up easier, faster and better . . . without cleaning down masonry.

MASON—No mortar cement has ever made such a hit with the mason as Medusa BrikseT! They like the way it clings to units, and spreads easily. The amazing plasticity permits joints to be struck rapidly with the greatest ease.

HOME OWNER—Home owners want the brick walls of their homes weathertight, strong and beautiful. Above all, they want walls that will retain their beauty for years.

for further information write

MEDUSA PORTLAND CEMENT COMPANY 1002-3 Midland Building, Cleveland 15, Ohio

"OVER SE YEARS OF CONCRETE PROGRESS"

Medusa Suild Better with Medusa PRODUCTS





CEMENTS: DRAY - WATERPROOFED GRAY - WHITE - WATERPROOFED WHITE - BRIKSET - STONESET - AIR ENTRAINING - HIGH EARLY STRENGTH - WHITE THE GROUT - OTHER PRODUCTS: WATERPROOFING PASTE AND POWDER - MEDISA PORTIAND CEMENT PAINT - MEDISA BURBER BASE COATING

Attendance Up at 2nd Tacoma Home Show



AT BOOTH of Tenoma Master Builders Association, spensors of second annual Greater Tenoma Home Show are (from left) Harold Larsen, precident of the Seattle Master Builders; San Andersen, state president of the Washington Master Builders; Mol Pedersen, president of the Tenoma group; and J. Howard Kane, Tacoma executive vice president and Home Show manager. Attendance at this year's show, held at the College of Paget Bound Reichhouse, was 25 per cent above 1948. More than 20,000 persons visited a \$20,000 "Home of Ideas" built by the sponsoring group. Home was built on permanent site, reached by shuttle busses.

Tonnesses-

(Continued from page 66)

The Silver Anniversary Convention of the Tenuessee Building Material Association was held March 27-28 at the Municipal Auditorium, Memphis, with approximately 600 persons attending. Exhibitors numbered 54 and occupied 64 booths.



T. O. LASHLEE

T.O. Lashlee, Humboldt, was reelected president of the group. Also re-elected were G. Ralph Cockrum, treasurer; R.O. Brownlee, secretarymanager; Abner U. Taylor, Jackson, national director; and Fleming Smith, Nashville, vice president for middle Tennessee.

New officers and directors are: Grady (Continued on page 232)



HOW to shorten the trip from here







with the MASONITE HARDBOARD FAMILY

From plan to finished structure, the trip is shorter—smoother when you use the Masonite* Hardboard family! These hard, smooth, grainless wood panels—available in 19 types and thicknesses speed construction all along the line—reduce building costs assure quality and owner satisfaction. For example—

HOW to Speed Dry-Wall Construction...

Specify super-smooth panels of the new Manonite %"
Panelwood*. These big, stardy panels, 4' wide and 8, 10 and 12 feet long, go right over open framework. Panelwood won't crack, split, splinter or dent—cakes any applied finish—gives lifetime service.



HOW to Provide

You can cut the cost of built-in features by specifying Masonite Hardboards. Above, the handy cabinet under the laundry trays has ends of 'W' Tempered Presidwood'. Duors are 'M' Tempered Presidwood on wood frames. Masonite Hardboards are construction time because they are so easily worked with ordinary carpenter tools.



HOW to Make Owners Say "Ah"

Masonite Leatherwood—
a Masonite Mardboard with
the rich sexure of Spanishgrain leather—gives you wide
scope in planning beautiful
rooms at moderate cost.
Leatherwood is '\hat{h}'' thick, comes
in stordy panels 4' wide and
up to 12' long—can be nailed
or fastened with adhesive
over any solid backing—and
even best to modern contours.

CORPORATION

Trade-marks Reg. U. S. Pot. Off. "Mesonite" signifies that

Useful information—Yours for the Asking— Mail the coupon!

Mozonile Corporation

111 West Washington Street

Chicago 2, Illinois

Gentlemen:

For my files, please send me information and literature about Masonite Hardboards.

Neme.....

Address

There are 19 Types and Thicknesses of MASONITE HARDBOARDS for 1000 Uses

JUNE 1950

Association News, cont'd Organize J. C. Nichols

Foundation to Advance Community Development

Announcement has been made of a move to establish a J.C. Nichols foundation to encourage advancement in commonity planning and development by making annual awards for meritorious work in these fields. Mr. Nichols, of Kansas City, one of the nation's leading community developers, died Feb. 16.

Plans for the foundation will be administered by the Community Builders Council of the Urban Land Institute and will be developed by a committee braded

by Ward C. Gifford.

Members of the committee will include Robert P. Gerholz, Flint, Mich., president of the National Association of Real Estate Boards; Herbert U. Nelson, NAREB executive vice president; Richard J. Seltzer, Philadelphia, president of the Urban Land Institute; Thomas P. Coogan, president of the National Association of Home Builders; Frank W. Cortright, NAHB executive vice president.

Newton C. Farr, Chicago; David D. Bohannon, San Francisco; Hugh Potter, Houston; Charles E. Joern, La Grange Park, Ill.; Waverly Taylor, Washington, D.C.; John Mowbray, Baltimore; Fritz B. Burns, Los Angeles; Carl B. Rechner, Kansas City; and William J. Campbell, Kansas City.

Boston Names New Officers



PRESIDENT-elect Arthur H. Oman (second from left) of the Home Builders Association of Greater Boston receives congratulations from outgoing President Alfred D. Cole. Looking on are Harris Altman (left), counsel for the group, and Irving J. Feldman, secretary-treasurer. James Taurasi, not present at the time picture was taken, is the newly-elected vice president and Jim Bonnell is executive vice president of the organization.

Tennessee-

(Continued from page 230)

Harris n. Memphis, vice president for west Tennessee; H.A. Doak, Greenville, vice president, east Tennessee; Charles Pflanze, Maryville; Mark R. Bell, Mc-Minnville; O. T. Halliburton, Win-thester; James F. Parkes, Lawrenceburg; and Jack H. Gates, Memphis.

More than 350 persons attended the annual banquet. Twenty-one dealers who had been members of the association for 25 years were awarded certificates.

Visiting speakers included Rep. Albert Gore of Tennessee; H.R. Northup, NRLDA executive vice president; W.0 Henry, University of Tennessee; Col. Robert B. Brooks, Roy Wenzlick and Co., St. Louis; and Boyd Mahin, Chicago





You need today's tools to win today - get JAEGER!



Jaeger 6-S, 11-S and 16-S Mixers Pour More Yardsge: Famous Skip Shaker loader shakes loads into drums fast without pounding, scraping or waiting. Jaeger Dual-Mix drum has quicker, clean discharge. Machined-steel drum tracks, Timben-bearing carwheel-type drum rollers, automotive transmissions, ifetime clutches. Gas or electric power. You get more concrete for daily wages paid. Catalog M-8 describes them all.

You can hout today's higher wage costubut not with obsolete, warmout equipment. You've get to have efficient mechines that get more production from the same memhours—that help you win jobs and build them at a profit.

Mix 12 to 18 Extra Yards per day with Jaeger 3½-S Auto-Loader: Load Shaker-Hopper while previous batch mixes and discharges. Open the hopper gate, and new batch automatically shakes into mixing drum, fast and clean. Drum and mixing blade design assure fast discharge. Same rugged construction is larger Joeger Mixers. Available with, or without, accurate matering weder tank; gas or electric power.

And, There's a Jacger 3½-S Tilter, with famous V-Bottom drum that doubles mixing action, gives fast, clean discharge. Tows behind lightest car or truck. Spots and starts mixing fast. Fastest half-bag tilter made.



Jaeger Self-Raising Hoister-Tower Saves up to \$59 a Day—with Cage or Concrete Bucket: Goes to your jobs on truck or transporter, assembles on the ground in 2 hours, then raises itself with 17-hp hoist. Lifts 1-ton loads to 61½. Available with either material cage or 14 cu. ft. concrete bucket—interchangeable. Saves erecting time, waste and replacement of wooden materials and eliminates bodders. Get Bulletin HS-0

Jaeger Plasier-Mortar Mixer Keeps Crews of 18 to 30 Mee Stepping with better-mixed, higher strength material that handles easier and lays up faster. Saves waste. Takes a full sack of cement or plaster—up to 40 shovels of sand. Easy loading, fast tilt-type discharge. Sturdy, economical gasoline engine. Catalog PM-9 gives details.



"Bantam" Aluminum Pump Weighs 60 Lbs., Pumps \$100 GPH: Primes without fail. Also made in semi-steel. Gas or electric. Other pumps from 7,000 to 240,000 gph. Write for Cat P-10. Jaeger "New Standard" Portable Compressors Do 20% to 40% More

Work: Deliver more air - 75 ft. instead of 60, 125 ft. instead of 105 - keep tools working at full 90 lbs. pressure. Get the full story - write for Catalog JC-8.





THE JAEGER MACHINE COMPANY Main Office and Factory — Columbus 16, Ohio

Distributors in 130 Cities of the U. S. and Canada

The Milwauker Combination SASH BALANCE and WEATHERSTRIP



Available with ar without brance covers that completely bide spring, as shown above.

PERMITS REMOVAL OF SASH WEIGHTS, INSULA-TION OF MULLIONS.

Slash Labor Costs

Simple installation allows one man to easily install 30 or more windows in 8 hours. No high-priced skilled labor needed. This means you can get more satisfied customers at lower cost... higher profit:

Jops in Operation!

Smooth, positive action; accurate balance; finger-tip control plus the perfect seal against draft, dust, moisture. No wood-to-wood contact. Prevents sticking windows and window rastle.

EFFICIENT LOW COST



FOR OLD OR NEW BUILDING

ATTENTION MILLS AND LUMBER YARDS
IDEAL FOR PRE-FIT WINDOWS
Can Also be Seid in Single Unit Pedages
Mail this coupon today!

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Please ru Milwauke strip.	ik n	ne folder mbisation	A-6 Sash	and pri Balance	e list : Weather
Name					,,,,,,,,
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City		Zi		State	

Removable Wood Windows In Use in Over Haif A Million Homes

Gordon Love, Sales Manager of R•O•W Sales Company, announces that the R•O•W Removable Wood Window is now in use in well over a half-million homes.

Since the introduction of this window in 1939, six-million have been sold nation-wide. The rapid acceptance of this window has made R•O•W the world's largest selling wood window unit.

Advantageous Use of Site Urged by Research Group

Two major factors which families should consider in buying a home are the location of the house on its site and the treatment of the site itself, according to the Southwest Research Institute's Revere Quality House Division, San Antonio, Texas. These factors are frequently overlooked in building, the Institute added.

"In the case of a good contemporary custom-designed house," John H. Callender, the group's architectural consultant, said, "the lot's original slope has been retained. Existing trees have not thoughtlessly been stripped away. The house is given the effect of shading the living terrace. A rock outbeing designed around a fine tree cropping have been left in its natural state and developed into a rock garden.

By prome planning and foresight in develop. The lot "slay scarefully planned house "given a look of belonging." The nouse has obviously been built to take best advantage of the view, to utilize the shade of the trees, and to give the family privacy in its outdoor living are as.

"The quality contemporary house, which is gaining constantly in popularity, is inconspicuous from the street. The natural finished wood of its front elevation blends into the trees and shrubs. Front windows are few and are placed high on their walls, thus adding to privacy within the house while still assuring light and air. At the rear of the house-generally facing south-windows are large and in the living and dining areas reach from ceiling to floor. Doors open out onto a flagstone terrace, sheltered partly by an overhanging roof.

"The house has been adapted to its site, and the best natural characteristics of the site itself have been utilized to the fullest. All of this adds up to more pleasant surroundings and more attractive character to the house.





Hire a REID-WAY "8" as Your Easy to-work-with Business Partner

Here's really a one-man sander . . . it's so lig stweight, so easy to handle that you concarry it to the job in your own car . . and yet the REID-WAY "8" is sturdy and durable. This IS your chance to get into busicess for yourself with this hard-working, struer.



WRITE TODAY For Further Deteils

REID - WAY, INC.

AMERICAN BUILDER



ARCHITECT: George A. Ebeling, Cleveland, Ohio

Decorative strip is K&M "Century" Asbestos-Cement Corrugated

SPECIFICATION: K&M "Century" APAC

This modern Mentor, Ohio, drive-in theatre is a sample of the smart, practical, and economical structures being built with K&M APAC.

This versatile Asbestos-Cement Board is ideal for large, exposed surfaces—both interior and exterior. The initial cost is low; application is simple, therefore, quick and inexpensive; and K&M APAC resists not only weather, but also rot, rust, rodents, termites, and, of course, fire. And your customers will be pleased to find the installation economies are carried a

step further - K&M APAC does not need paint at any time to hold its attractive, durable finish.

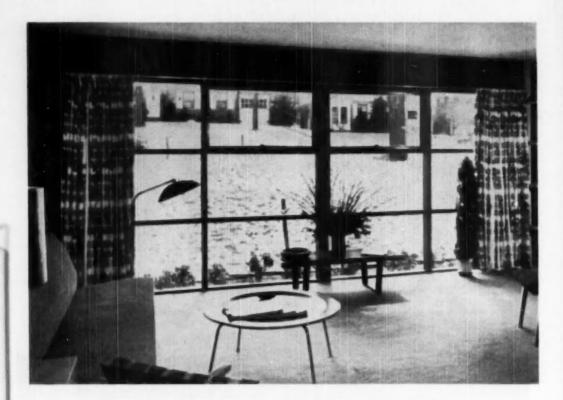
Recommend K&M APAC wherever progressive design and construction are called for—for theatres, stores, residences, multi-family dwellings, and for all types of industrial structures. Recommend it, too, as an inexpensive material for remodeling existing structures. K&M APAC is adaptable, easy-to-handle, and profitable for you!

GET THE COMPLETE STORY... Ask your K&M dealer for specification and application data, or write us direct.

KEASBEY & MATTISON COMPANY - AMBLER - PENNSYLVANIA

Original manufacturers of Asbestos-Coment Roofing Shingles in this country.





NO BUILDER SHOULD HESITATE...

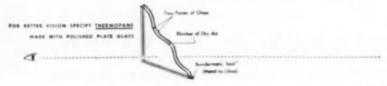
"There should be no hesitation on the part of any builder, costwise, in designing Thermopane into his homes", says Russell H. Benjamin, president of the company bearing his name in Tenafty, New Jersey. "We are happy in our choice of this very practical, flexible and beautiful medium."

Like many builders, Mr. Benjamin wished to provide a feeling of spaciousness by "opening" the fiving room with a window wall. Knowing that Thermopane* insulating glass increases personal comfort near windows, he went all the way and used it in all windows of 36 homes.

Mr. Benjamin employs a method of window wall construction which cuts material costs and man-hours to rock bottom. The *Thermo*pune units are installed in dressed 2 x 6 members which are rabbeted to accommodate Thermopane. The Thermopane is cushioned in glazing compound and held in with stops.

Other builders also have developed simple and low-cost methods for *Thermopane* installation to keep costs down. Three of these methods are shown on the opposite page.

Here's tremendous appeal to buyers—at little or no extra cost. Have you figured the benefits of *Thermopane* for your houses?



Suggested framing details for LOW-COST THERMOPANE WINDOW WALLS



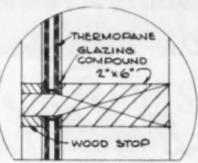
Many builders are installing Thermopane in economically-built window walls in which dressed dimensional lumber doubles as structural members and as frames for Thermopane units.

The window wall above is made of 2 x 6's with halved, notehed or butt joints. This forms a satisfactory frame for the *Thermopane*, with a minimum of time and materials.

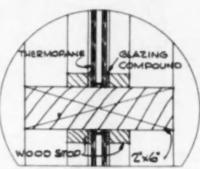
The details at right show three suggested methods of framing *Thermopane*.

Dimensions of the openings should be onehalf inch larger than the size of the Thermopone unit to be installed. It is important that ample glazing compound be used to cushion the Thermopane unit. Setting blocks are required for all Thermopane units whose width and height combined total 80 inches or more.

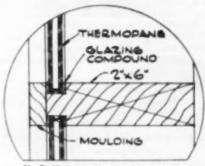
Thermopane is made in more than 80 standard sizes, as well as special sizes, to meet your design requirements economically and quickly. For complete glazing instructions, standard sizes and other pertinent data, see your L-O-F Distributor. Or write us.



No. 1 - Robbeted 2 x 6, with stops.



No. 2—Non-rabbeted 2 x 6, with Thermopane centered, using stops inside and out.



No.3 - Rabbeted 2 x 6, with single stop-



MADE ONLY BY LIBBEY-OWENS-FORD GLASS COMPANY
3565 Nicholes Building, Toledo 3, Ohio

The beautiful HARDWOOD UTILITY PLYWOOD outh One-Piece Face!



Mengelbord* is a low-priced 3-ply utility hardwood plywood, 34" thick. It is made from beautiful White Gum (Tupelo), has a one-piece face, with no joints or oval patches to mar its appearance.

Mengelbord is ideal for all interior uses:

DRY WALLS

PARTITIONS STORE FIXTURES FURNITURE

Write today for descriptive literature. No obligation, of course.

Where fine wood panels of Mahogany, Oak, Birch or Walnut are desired—ask for Mengelux*. Literature on request.

THE MENGEL COMPANY

Plywood Division . Louisville 1, Ky. *Rog. U.S. Pai. Of.

Building Pattern Firm Develops Home Construction Technique

WHILE designing window valances for his own home, Donald R. Brann of Pleasantville, N.Y., well-known to retail lumber dealers, got the idea for a building pattern business. The business now includes distribution of more than 130 patterns for well-designed household articles which carpenters are finding advantageous in obtaining extra work and saving time—and the latest development is a simplified techopment is a simplified techopment is a simplified techopment.



DONALD B. BRANN

nique for home building said to cut costs both for builders and for home purchasers who elect to complete part of the house themselves.

The Easi-Bild Pattern Co. was started in 1940. The first set of 18 patterns found ready acceptance among carpenters and retail lumber dealers and Brann went on with additional designs. The idea caught on and attracted considerable interest among home-owners when it was featured editorially in a number widely-circulated consumer magazines.

Today, the Borden Co., Stanley Works, Atlas Press Co., Sears, Roebuck and many other firms feature Easi-Bild "Build It Yourself" patterns as a means of promoting sale of their products. Their advertising emphasizes the point that people are helping themselves by making use of the simplified patterns. According to Brann, the success of the Easi-Bild Co. has depended on this idea of appealing to people to "pitch in" themselves in producing things they want.

Easi-Bild's latest house pattern is No. 501, designed by Architect Edward E. Stone. The firm took the architect's original drawings and, while not changing the exterior appearance, redesigned the construction details to simplify erection.

Nuts, bolts and Teco fasteners are used in the construction of all framing members, posts, rafters, etc. Only about 12 pieces of 1x6 are required for exterior bracing. Under the pattern system each post becomes a free-standing member on erection and remains rigid, free-standing and in plumb position with only one 1x6 diagonal brace.

In describing the No. 501 pattern, Bran said: "The interpretation we have developed for this house is one every builder can use. This pattern not only permits him to cut and drill framing members away from the site, if he so desires, but he can also erect this house in about one-third less man hours by following our step-by-step procedure.

"By following the pattern method he cuts down on every possible waste motion and eliminates the possibility of wasting lumber. I believe that Pattern No. 501 is the simplest anethod yet devised whereby the skilled or semi-skilled person can build a house. This particular house is one that can be extended to any length desired.

Speaking of the shell-type or owner-completed house, Brann commented: "The missing link in the successful merchandising of the shell house lies in the inability of the average customer to believe he can do the finishing himself We fill this need by offering a method the individual understands so clearly that he can take over the completion of the house at any stage of construction he desires."

This house cost less to build ____ and is easier to sell.

Our of the low-cost homes built by Gordon Bronson, C.E. in New Brunswick, New Jersey, Kentile Floors are installed in every room.



thanks to low-cost, beautiful KENTILE FLOORS



As selling becomes more competitive, Kentile's advantages become even more important to the builder.

Kentile cuts construction costs

Tile by tile installation speeds installation in large or small areas. No heavy rolls to transport, handle and cut—labor costs are lower. No expensive preparation of the sub-floor is necessary—and because Kentile can be walked on as soon as laid, there are no construction delays.

Ideal for low-cost non-basement homes

Kentile can be installed on concrete in direct contact with the earth. It is resistant to the alkali and moisture present in concrete—and its asbestos filler acts as insulation against dampness and moisture.

KENTILE makes homes more saleable

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239

Resume of Provisions, Housing Act of 1950

Title I

Amendments to Title I of the National Housing Act.

a. Extends Title I of FHA until July 1, 1955 and sets up revolving fund of \$1,225,000,000 for insuring modernization loans.

b. Replaces the Title I, Class 3 type of insurance on residential mortgages with a new section 8. The new section limits mortgages to \$4,750, not exceeding 95 per cent of the appraised value of the property; but authorizes the FHA commissioner to raise the limitation to \$5,600 in areas designated as high-cost. Maximum interest rate is 414 per cent.

Although still a Title I loan, the new Section 8 is similar to insurance on mortgages under Section 203 of Title II, with applications for insurance processed by FHA and with FHA inspection and appraisal. While FNMA is available as a secondary market for loans insured under this section, no lending institution may sell more than 50 per cent of its secondary mortgages to FNMA.

FHA structural standards similar to those of the old Class 3. Title I are set for the new section. The principal amount of the builder's mortgage cannot exceed \$4,250, or 85 per cent of the appraised value of the property. Provision is made to raise this sum to \$5,000 in higher-cost areas.

The new Section 8 applies principally to new structures erected in suburban or rural areas and other places where FHA regulations make it impossible to obtain insurance under-Section 203 of Title II.

Amendments to Title II of the National Housing Act.

a. The maximum amount of insurance which may be outstanding at any one time under Title II was increased to \$7.750,000,000. The president is authorized to add another \$1.250,000,000 to this amount.

b. Section 203 (b) (2) (A) has been amended to permit an additional \$4,500 (over the former \$16,000 mortgage limit on dwellings designed for not more than four-family occupancy) for each unit over two. For example, a four unit development may carry a mortgage not exceeding 80 per cent of the appraised value or \$25,000, whichever is less.

c. Section 203 (b) (2) (B) is repealed.

d. Section 203 (b) (2) (C). Mortgage insurance under this section was changed to 95 per cent of the first \$7,000 of value, plus 70 per cent of the next \$4,000, or a maximum mortgage amount of \$9,450. It was formerly a maximum of \$9,500—90 per cent of the first \$7,000 and 80 per cent of the next \$4,000. These amounts may be adjusted by FHA regulations in certain areas.

e. Section 203 (b) (2) (D). The former \$6,000 mortgage limit on these 95 per cent 30-year mortgages was raised to \$6,650. In high cost areas FHA may increase this sum to \$7,600 for one or two-bedroom houses and, where third or fourth bedrooms are added, the amount may be increased by \$950 for each additional bedroom. Insurance can be obtained by the builder at 85 per cent of value, or not exceeding \$5,590 for a one- or twobedroom unit (\$6,800 in high-cost areas). These limitations may be increased at FHA discretion by \$850 each for the third and fourth bedroom in high-cost areas.

f. Section 207 of Title II. Designed as a substitute for the expiring Section 608 in financing of multiple-units on rental property, this section has been amended to provide mortgage insurance of 90 per cent of the first \$7,000 of estimated value, plus 60 per cent of

(Continued on page 242)

When you build with RILCO ... we do half the work!

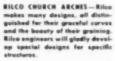
RILCO TIED ARCHES

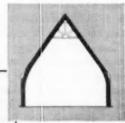
This Type 70 Tied Arch is placed 2' O.C. and serves as roof rafter as well as ceiling joist. Each unit is precision-cut and drilled at the factory so your crew need do nothing but place them in position. All the necessary hardware is furnished. Rilco Tied Arches are made in sizes up to clear spans of 60 feet.

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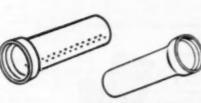
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PERFORATED CLAY PIPE STANDARD-STRENGTH CLAY PIPE 0

CLAY PIPE

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GLAY

POPE

C. 250. S

Mousing Act of 1950

(Continued from page 240). the next \$3,000, or a maximum mortgage per unit of \$8,100. It is stipulated, however, that unless the project averages 41/2 or more rooms the mortgage amount will be cut back to \$7,200.

3. Amendments to Title III of the National Housing Act.

a. Federal National Mortgage Association. FNMA received an additional \$250,000,000 for the purchase of mortgages. The agency's power to make advance commitments for the purchase of mortgages was removed. FNMA may purchase up to 100 per cent of VA Section 501 farm mortgages and Section 501 loans. Lending institutions may not sell to FNMA more than 50 per cent of the mortgages which it has issued and insured under FHA after April 30, 1948 (including Section 8, Title I mortgages).

4. Amendments to Title VI of the National Housing Act.

a. Section 608 was allowed to expire, with \$500,000,000 appropriated for applications filed before March 1, 1950.

Title II

1. Lanham Act Housing.

Permanent and temporary Lanham units were transferred to local public housing authorities.

Title III

1. Amendments to G.I. Bill of Rights.

- a. The term of G.I. loans was extended from 25 to 30 years.
- b. Section 501 was amended to provide 60 per cent of the aggregate amount up to \$7,500. The former guarantee was \$4,000 or 50 per cent.
- c. Section 505 (a) combination FHA-GI loans were extended until Dec. 31, 1950, with the provision that the VA administrator may at his discretion terminate these loans earlier.
- d. The VA administrator was alloted \$150,000,000 to make direct loans to veterans at 4 per cent, loan total not exceeding \$10,000. In order to qualify for direct loans, veterans must show that they are unable to obtain regular 501 or 502 loans in the area.
- e. Unremarried widows of veterans were made eligible for G.I. loans.

Title IV

1. Loans to Educational Institutions.

\$300,000,000 was made available for direct loans to educational institutions for student and faculty housing at a rate of interest equal to 10-year government bonds plus one-fourth of one per cent.

Title V

t. Financing Charges.

Directs FHA commissioner and VA administrator to prescribe maximum fees which will be appliable uniformly to all classes of mortgages for the purpose of limiting the charges and fees imposed upon the builder, veteran or other purchaser and requires certification from mortguge that no financing fees or charges in excess of those permitted under PHA and VA regulations have been imposed.

California Starts National Trend To Oppose Socialized Blousing

California's state-wide referendum on socialized housing was the first conclusive demonstration through the ballot box to the American people that government ownership and operation of homes is unpopular, Herbert U. Nelson, executive vice president of the National Association of Real Estate Boards said at a recent meeting of the Los Angeles Realty Board.

"Claims of a mandate for socialized bousing," Nelson said, "were knocked into a cocked-hat when the November 1948 voters of California decisively rejected the issue at the same time they put President Truman and other Democratic candidates in office.

BIS Advantages of ALCASCO Aluminum Casements



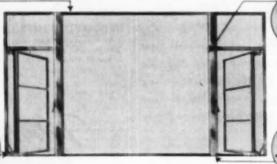
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Solid aluminum . . . Sturdy and trauble free Full support. Stain-

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PLUS these other Alcasco aluminum casement features

- · extruded members are smooth fit string of all points
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... Woods treated with creosote and standard salt preservatives, from Long-Bell Wood Preserving Plants. Three-quarters of a century of superior service to customers has brought Long-Bell Lumber Company up from one little yard and mill to pre-eminence in the world of lumber operation. Today Long-Bell operates 14 large manufacturing plants and 4 modern treating plants in southern and far western states.

In 1950—as for the past 75 years—Long-Bell Lumber Company's manufacturing and treating plants and sales representatives are prepared to supply a complete line of lumber and lumber products from the Long-Bell forests and plants.

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The Long Bell Jumber Company

KANSAS CITY 6, MISSOURI DIVISIONAL SALES OFFICES

Eastern Division, Kansas City, Missouri

Western Division, Longview, Washington



EARLY American charm of this home is represented both outside and in, and the builder-owner says it has served as a valuable advertisement of his work. Siding is Red

Interior Woodwork Blends with Period Furniture

With an antique stain finish, ornamental iron hardware, and carefully selected knotty pine. Builder-Architect. Donald L. Cederlund of Grand Rapids, Mich., has finished the interior of his own home to closely match the design and coloring of early American furniture. Though his main reason for so doing was to satisfy his own tastes in interior finish, Cederlund wanted his home to serve as an example to prospective home buyers. "Feople," he said, "are more interested in having me build a home for them, in many cases, when I can demonstrate how interior woodwork can be finished to harmonize with furniture."

Knotty pine selected for firm knots is used on all walls of

a basement recreation room in the Cederlund home which is finished to look like the public room of an early American inn. The knotty pine is covered with a coat of antique pine finish water stain to match the color of the early American furniture. This stain, "Enterseal," made by the Enterprise Paint Manufacturing Co., is wiped off, then the surface is steel wooled. The final finish is paste wax, rubbed in. The result is a color closely matched with the early American furniture, and a hard finish with great durability. "Enterseal," available in six colors, penetrates into the pores of the wood and hardens to form a seal against moisture.

(Continued on page 246)

JWJ THE COTTER RENTAL SERVICE

GET MORE TILE SALES THROUGH RENTAL CUTTERS

Now File Dealers can give a complete rental service on tile cutters, can identify their stores with J. M. J. Tile Cutter Rental Service and increase their floor traffic. Over a year of actual testing at the retail level proves large sales increase due to rental cutters.

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Point of Sale Displays: Eye-catching window and counter displays push the J. M. J. Rental Service.

The J. M. J. Tile Cutter Rental Service will be backed up by national publicity and advertising.



PROFIT FROM RENTAL

In field test, the J. M. J. Rental Cutter was out 90 per cent of the time. The J. M. J. Rental Plan outlines how you can profit from this demand.

HELPS CUSTOMERS

The J. M. J. Rental Cutter makes it simple for the customer to do an accurate and easy job of home tile laying. It helps the dealer show the customer how to do it.

CLINCHES SALES

Free use of the J. M. J. Rental Cuttor kelps to clinch soles. Goodwill con be increased by including free use of the cutter where the purchase warrants it.

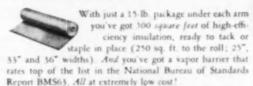
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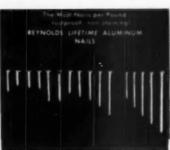
This aluminum reflects up to 95% of radiant heat...away from the house in summer, back into the house in winter. It's aluminum foil mounted to both sides (Type B) or one



side (Type C) of tough kraft paper. Pressure-embossed in attractive design for extra solidity ... clean, pliable, easy to cut and handle.

Type B is the ideal insulation and vapor barrier under floor joists over unheated crawl spaces. It divides stud space in side walls to provide two reflective faced air spaces. Excellent over ceiling joists or under rafters. Especially important under new FHA vapor barrier requirements. Mail coupon for full details. Reynolds Metals Company, Building Products Division, Louisville 1, Ky.





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THE BOSTWICK STEEL LATH COMPANY 103 HEATON AVENUE . NILES, ONIO

Interior Woodwork . . .

(Continued form page 244)



MANTLE and wall above fireplace are of Amerwood

Features of the Cederlund's recreation room include a fireplace with knotty pine mantle, a snack bar complete with storage cabinets, a range, refrigerator, and sink with hot and cold water. The storage cabinets, on the wall behind the bar, are built to order with Kenney ornamental iron hinges, hasps and catches.

Dining and living rooms of the six-room home have exposed sandblasted pine false beams across the ceiling, finished in the same color as knotty pine in the recreation room. Surface of ceiling between the beams is papered. Mantle of the living room fireplace and the wall above the fireplace to the ceiling are covered with Amerwood, sandblasted pine made by the Southworth Corp., also stained to match the Cederlund's early American furniture.

Across the living room from the fireplace, twin book shelves and cabinets made by carpenters of Cederlund's firm, cover almost the entire wall. The shelves, one at each end of the wall, extend from about three feet above the floor level to the ceiling. They are joined at the top by an arch made of one 1 x 12-inch select pine board, carved to match graceful lines of a pattern taken from the furniture. Behind this arch, which extends along the underside of the false ceiling beams, are fluorescent lights to provide indirect lighting on the wall. Twin cabinets below the shelves have ornamental iron hardware and are designed to match early American furniture.



BOOK shelves and cabinets match period furniture

COMING IN JULY ISSUE 127 Ideas on Kitchens and Bathrooms with Pictures and Drawings

244

FOR SALE

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ARCHITECTS AND BUILDERS KITT

TYPE EV COOLER





RENDERING and ficer plan of typical house in Allied Contractors. Inc.'s Buncho Burks development of 68 twobedroom homes for minority group veterans



Cite Developers of Project For G.I.'s of Mexican Descent

WHEN Rancho Burke, a development of 68 two-bedroom homes for veterans of Mexican descent, was recently completed in Los Angeles, the project proved so successful that the American Veterans of World War II (Amvets) gave citations to the builders and lenders in order to encourage more building to meet the needs of migority groups.

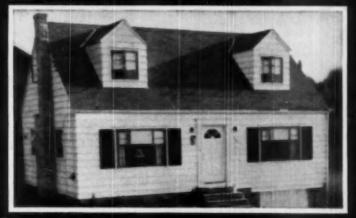
The citations were awarded to Walter Bollenbacher, president, and Louis L. Kelton, vice president and secretary of Allied Contractors, Inc., the builders, and George M. Eason, president of Standard Federal Savings and Loan Association, the lending institution, all of Los Angeles. Hampton Hutton, prominent Los Angeles attorney, California state commander of the Amvets, and Efren Diaz, leader of the Latin-American Amvets post in Santa Monica, made the awards. The citations read: "In recognition of distinguished and cooperative service rendered the community and veterans of World War II.'

Rancho Burke offered 12 designs a little over 800 square feet in floor area, each with attached garage. The homes sold at an average price of \$7,450, with average monthly payments of \$46.95 at straight G.I. 4 per cent financing, with no down payment and only about \$125 for impounds and escrow charges.



OE LOPEZ and wife. Aurora, make down payment on Rancho Burke home by opening piggy bank on Marian Boyless' desk.

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The verticities of HOPF'S Residence, Windows is well illustrated by the unional pacers of window layout in this prefabricated livers.

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HOPE'S WINDOWS, INC., Jamestown, N.Y.

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is a Profitable Door for you to recommend and install. Customers like these self-selling. Taper Seal features: beauty — feather-touch operation — balanced action — complete weather protection — long, trouble-free life — reasonable cost. For you — feater sales — greater profits. Sizes: 80" x 66"; 80" x 70"; 80" x 76"; 80" x 70"; 100" x 70"; 100" x 80"; 100" x 90"; 100" x 100"; 100" x 100".

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WRITE TODAY FOR COMPLETE INFORMATION Inquiries from Jobbers Invited

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Please Buch Me	Descriptive Literature on

Hace Prejab Method Used in Houston Model Home

A low-cost home employing the Haco construction technique-a reinforced concrete slab moulded and welded into a steel frame-has recently been completed in Houston, Texas. Built under the supervision of the developer of the method, Harry Cole, structural engineer, it is being used as a model home. The prefabricated units, comprising about 35 per cent of the total structure, are rapidly erector

Cole said that with conventional finishing materials the house can be



HACO Houston home is open to visitors

built for approximately \$38.00 per square foot, exclusive of lot and foundation. It has 500 square feet.

The Haco house was erected on a floating slab foundation, the base slab being poured monolithically with the foundation grade beams extending into the ground. This combination tends to spread the entire load of the building onto the sand sub-base. The floor construction consists of a reinforced slab on sand fill, waterproofed between the sand sub-base and the concrete.

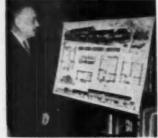
The wall units are framed into the grade beams by means of anchor bolts. Roof units are supported by and welded to the wall units. Wall units are erected in sections 10 feet high by 40 inches wide; each unit is a composite section consisting of a steel frame into which is welded a stonelike veneer slab. The steel frame becomes the skeleton framework of the building and the concrete stone-like slab is the outside wall veneer, weatherproof and having from 5,000 to 6,000 pounds compressive strength per square inch.

Four inches of caulking compound was forced between the steel frames with a pressure gun and the 34-inch outside joint was also mortar-filled with a pressure gun. Flame-proofed furring strips were attached to the steel frames, thereby making an additional air-circulating space.

Besearch Program

Plans for a broad housing research. program are under consideration at Ohio State University.

Student Gets Top Award In Architectural Contest



REP. HENRY TALLE (Rep., lows) exc first price winner in the motor award division of Timber Engineering Co. garden apartment contest. Winning entry was do signed by M. E. Freitag, student of architecture at lowa State College, Ames.

The second major award went to C. E. Stade and M. J. Dolan, architect and engineer, Chicago; third prize was won by R. T. Morrisett, architect, Springfield, Ill.; and the entry of N. N. Culin, New York City architect, was awarded honorable mention.

Winners in the student division: first prize, E. A. Ingram, Jr., Texas A. and M.; second, A. B. Mitchell, Carnegie Tech; third, Milton Holtzman, Georgia Tech; honorablemention, D. I. Bonsteel, Washingtorfiat) e.



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THIS miner gives the smaller contractor every production advantage found on larger mixers. Output is increased because high shoveling is eliminated. Automatic water measure ment, rapid discharge, and Briggs & Stratton air cooled engine insure perfect performance. Capacity 31/2 cu. ft. mixed concrete, plus 10% overload.

Write for prices and specifications MULLER MACHINERY CO., Inc. 750 Whitman Aven Metuchen, New Jersey Tilters, Non-tilters, Plaster Mixers,

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This exclusive Getty feature provides longer life and greater power than any other mothed of geering, Internal garring parmits the entire length of the warm to be engaged at all times with the gent feeth.

The price of a few 50c cigars has been the yearly maintenance cost of these 13-year-old Getty-operated casements. Such faithful year-after-year, troublefree service has eliminated the building bugaboos of repair, replacement and reproach.

That's why architects, builders, contractors, casement manufacturers, building material dealers, hardware jobbers and dealers specify, use and carry the Getty line. That's why Getty operators are found on more casement windows than all other operators combined.

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& Co., Inc.

PHILADELPHIA 40. PA.

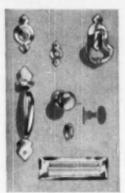
3348 NORTH 10th STREET

Choose (

...

FRONT DOOR HARDWARE

The charm and individual charactor of Corbin design relace the door, handle, knocker and push buston to the architectural style of the house.



beauty and tradition of Southern Colonial architecture.



A The Cape Cod or New England Colonial doors call for the substantial beauty of "Plymouth" design in solid cast brass



Ranch Type homes.

Just ask your Jobber



The American Hardware Corporation New Britain, Connecticut

Developer Caters

To Small Builders

California firm offers features with special appeal to builders of 1-5 homes a year

THE McCarthy Co., a family concern which has been building and subdividing in Southern California since 1892, has aimed its latest Los Angeles development, Westchester Plaza, directly at the medium-sized builder.

"We feel," said E. Avery McCarthy, president of the firm, "That the time for the two- to five-structure builder is here again. The large-scale builder is running into trouble on his financing in the 100-300 house development, the one-structure builder is mainly a contract man, not a



GROUP of three typical two-story dulplexes in Westchester Plaza development. Outdoor living area, has good eales appeal.

speculative builder. However, to suit today's 'choosey' buyer, the two- to five-structure builder is the ideal man, since he can vary his plans often, do individualized decorating for the buyer, and operate on a limited amount of his own capital."

The McCarthy project caters to this type of builder in several ways.

It is an all-residential-income project, designed for duplexes, triplexes and 4-unit buildings. The builder can take his pick of buildings running as low as 1600 square feet, containing two units; or he can go as high as 6000

(Continued on page 254)



ARTIST'S drawing of one-story units in project



Sales Helps Galorel 330 outstanding sales builders available to Barrett dealers absolutely free or at substantially less than actual cost. Full color booklets, direct mail campaigns, window displays, selling manuals, shingle boards... these are plus values you get when you tie in with Barrett.

Good Line of Prepared Roofing! Every type of product – in sizes, weights and colors – to meet your customers' every roofing requirement.

Dependable Products! For example: Barrett's felts — the backbone of prepared roofing — give longer life because they peas rigid tests for tensile strength, planbility, ash content, weight, thickness and saturating capacity.

Superior Packaging! Neat, clean, attractive packaging . . . always clearly labeled . . . thoroughly protects the product.

4-color National Advertising! The only Prepared Roofing

advertising in full-color, full-page size in The Saturday Evening Post . . . supported by additional space in other leading magazines.

Serrett looks after its own! Barrett salesmen actively help their accounts build new business.

Follow the trend to Burretti It's plain good business to sell Barrett Prepared Roofings. Why not join up with Barrett right now?

THE BARRETT DIVISION

ALLIED CHEMICAL & DYE CORPORATION 40 Rector Street, New York & N. Y.

285 W. Waster Drive Chicago 6, III. 1327 Erie Street mingham B, Alabas 26th Sr. & Gray's Farry Asso Philadelphia 46, Pa.

"Ros. U. S. Parl. Off.



SENSATIONAL! Only \$37500 FORWATERLOO



WONDER TILTER AGC RATED 3½S END DISCHARGE MIXER

TOP QUALITY CONSTRUCTION CHECK THESE FEATURES
THEY SPEAK FOR THEMSELVES



- ★ Figure "8" Mixing Action
- ★ Semi-Steel Cast Drum with Leakproof Alloy Steel Cone
- * Timken Equipped Drum and Drive Shaft
- ★ One Piece Welded Steel Frame
- * V Belt Drive
- * Contilever Spring
 Mounted

CONSTRUCTION MACHINERY COMPANIES
WATERLOO, IOWA

Developer Caters to Small Builders

(Continued from page 252)

square feet for a 4-unit building. He has an option of oneor two-story structures, enabling him to put more building on less land area, thus cutting down his basic land cost in comparison to sales price.

Under a standard contract which McCarthy offers all builders in its project, if the builder puts up one model building to be used for display purposes the company will furnish it, landscare it, and use its sales organization to sell reproductions in the development. Since the contract calls for a fixed sales commission of \$400, regardless of the size of the building, all builders' jobs are of equal interest to the salesman financially.

The contract clearly defines the entire relationship between the builder, broker, lender, and buyer; as a result, the buyer has only certain fixed prices to pay, with no hidden charges coming up in the future. The builder quotes his net price for the construction of the building and the McCarthy comeany, as broker, sees that proper additions are made to this net price to cover complete servicing of the loan application, title charges, commission, etc. The builder, in turn, is relieved of outside details and can concentrate on the construction job.

In order to get the project off to an active start, the McCarthy company itself built twenty two-story duplexes. These were of a luxury type designed to "set the tone" in the tract, and not meant to offer serious competition to the builders.

The tract was planned to obviate builders' ordinary problems in develoging land. Some of its features are the pre-running of the laterals from water and gas mains to the property line to avoid cutting into the street at a later date; the provision of alley access to cut down the cust of





DELCO-HEAT CONDITIONAIR For Reverse-Flow Perimeter Heating

Revolutionary new way to make low cost installations in homes without basements!

The new Delco-Heat OPC-75HR Conditionair offers builders of small homes a way to provide better beat at lower out—with warm air-tadiant "perimeter" heating!

Complicated, costly ductwork is replaced by light gauge ducts installed in concrete floor slabs. One or two "loops" encompass the perimeter of the home—fed by radial ducts from the plenum beneath the Conditionair. Grilles are provided beneath windows and other locations of high heat loss. The result is a heating system that gives steady radiant beat around the entire perimeter of the house, plus fored warm air heat that eliminates "cold spots" in the house, and responds quickly to thermostatic controls.

The OPC-75HR provides for cold-air return through either side of the blower-filter unit on top of the Conditionair. The large capacity centrifugal fan forces air down over a hear transfer unit that has been brilliantly engineered to deliver maximum heat from the combustion gases. The entire unit is beautifully finished, and so compactly designed it can be installed in even a small closet?

Delco Heat Conditionair, Model OPC-75HR

Per Hr. O	ry ortput	Firing Rote	Nacting Surface	Grade of
Planur		G. P. H.	Sq. Ft.	Fuel Oil
75,00	0	s _k	22 34	No. 2
	Blo	wer		Filter
	C.F. M.		Antur	Size.
2. F. M.	Max.	H. P.	Worte**	inches
400-700	800	14	385	20-25-1

"Use planum rating when unit and ducts are installed within space heated. Allow for additional hoot loss if ducts installed in unexcevated area.

** Maximum watty offowable on motor

Your new homes will sell better if they're equipped with Delco-Heat!

Delco-Heat manufactures a complete line of automatic home heating products—for all types of fuels, all systems of heating and all sizes of homes. And our engineering and sales departments will be glad to serve you in any way possible. Write to Delco Appliance Division, Dept. AB-6, General Motors Corporation, Rochester 1, New York.



Heart of the OPC-75HR Conditionair is this tusted Delco-Hear pressure atomizing oil burner. It's economical and efficient. And it operates so quietly a coin may be belanced on edge on the burner housing while the motor is ronning?





Specify and Install

RITTENHOUSE Door Chimes

THE CHIMES THE PUBLIC KNOWS BEST

Start selling at the front door! Press the button and let your prospects hear the clear, meladious, galden tones of a Rittenhouse Door Chime. Step inside and proudly show its beautiful styling. Point out its qual truction that assures long life and trauble-free operation. Your prospects will be quick to realize that your homes are quality built with quality flatures for added comfort and gracious living.

Truly, there is no flature you can buy at meh low cost that adds as much glamor and sales appeal as a Rittenhouse Door Chime.

So take advantage of an "extra" that has real sales appeal. Specify and install Rittenhouse Door Chimes-the high quality line the public knows best. You con't buy more value for your manay!



THE BUILDER Model 376

An attractive, lowcost chime with excellent tone. Easy to install and depend able in operation. nds two notes for the front door, one for the rear, Ivory and gold housing Brushed bross lubes. ard 10-volt bell transformer Size price, \$7.95. Other madels from \$2.95 to \$94.50.

e facts about the full line of Bittonia Door Chimes, Call your electrical wholeseler, or write to us for complete information,

THE RITTENHOUSE CO., INC 9 Owen St. . Honeaye Falls, N. Y.

British Firm Plans Mass **Production of Brick Houses** Erection Time, 6-8 Weeks

PLANS for mass-producing a two-story permanent brick house with prefabricated roof and interior, which can be erected in two, four, six or eight row housing units in from six to eight weeks, have been made by the Blackburn Aircraft Co., one of the five British airplane manufacturers who have been carrying out the large Government order for prefabricated aluminum bungalows. The costs will be comparable to that of a traditional brick house of the same size, the company said.





EXTERIOR and living room views of Black burn home, experimental four-dwelling row unit recently erected in Scotland

To erect the house, all a local builder has to do is to lay down foundations and erect a shell to ground floor level, consisting of normal 12inch hollow brick walls. Party walls between houses are 9 inch brickwork. The roof and all flooring, ceilings and internal sartitions and components are prefabricated to jigs in the factory and assembled on the site. The construction of these sections can be consleted within three weeks from the completion of the exterior walls. Since the aliminum roof, which goes on in sections, can be erected as soon as the outside walls are ready, time can be saved in bad weather.

Six standard types of Blackburn House are available. The over-all area of the four room duplex house is 921.75 square feet, for the five room duplex it is 1045.5 square feet.





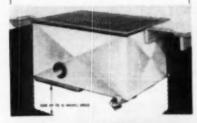
Tuck this heater away in the wall!

The cost-saving COLEMAN automatic gas wall heater



Automatic Low-cost Heat with the Coleman Floor Furnace

Fits in floor, takes no living space. Heats 4 to 5 rooms, giving complete change of worm air 3 to 5 times on hour. No basement, no excevotion, no air ducts needed! The Flat Register lies flush with the floor and the Dual Wall Model fits beneath well or partition to heat adjaining rooms at same time. Coleman's Shallaflow illustrated is the shallow furnace with bigfurnace heat production. Models from 25,000 to 70,000 BTU per hour. For Oil, Gos. LP-gos.





World's largest me

Takes no living space! Here's automatic low-cost heat that's easy to install in low-cost homes. It's the modern, handsomely styled heater that fits in the wall between standard studs and extends out only 3%". Needs no excavation, no special construction and no basement. And no ripping up floors-ideal for slab-floor homes. Just the thing to heat second-floor areas when space must be conserved. Safe for children because the casing they can touch heats to only 53° above room temperature.

Single Wall and Dual Wall Models

Single Wall Model has a 25,000 BTU per hour input rating and circulates 8000 cubic feet of warmed air every hour-enough to heat 2 average rooms. The Dual Wall Model fits in wall between 2 rooms, heating adjoining rooms at same time. Separate controls to regulate temperature. BTU per hour input rating, 45,000. Send coupon for more information showing how the Gas Wall Heater helps keep building costs down; helps sell houses faster.

THE COLEMAN COMPANY, INC. . WICHITA 1, KANSAS

The Colomas Company, Inc., I	Dani ABAST Wie	Mts I Kesses
Fleors send more information on Coleman Floor Fernance Coleman Gen Well Heaters		
Nome		
Street		
City	Zore	Shale

JUNE 1950



HANSEN MFG. CO

5059 Revenswood Avo.

CHICAGO 40, ILL.

You get MORE HEAT from LESS OIL with Automatic

Famous since 1903











JOHNSON OF BURNERS

You'll like the fuel-savings that a Johnson Burner will give you. And you'll like its quiet, carefree dependability. If you are confronted with a heating problem ... large or small ... let your Heating Engineer show you what a difference an automatic Johnson Burner can make in your fuel and service bills.

There's a Johnson Burner for every beating need..., all precision-built to give years of satifaction... all engineered to maximum efficiency... all backed by a 47 year record of dependability. See the Johnson Burner dealer near you.



S. T. JOHNSON CO.

940 Arlington Ave. Oakland 8, California

401 No. Broad Street Philadelphia 8, Pa.



A. A. Jefferson, top. and Jackson of Cortigrade quartet

Red Cedar Shingle Bureau Promotes "Certigrade" Homes

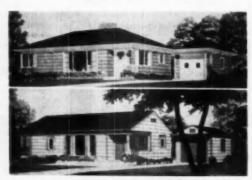
Four attractive two-bedroom homes, all designed around one basic floor plan, will be given outstanding national prominence during 1950 under an advertising and promotion program sponsored by the Red Cedar Shingle Bureau.

Known as the Certigrade Quartet of Homes, the four model houses have been designed by National Plan Service. Inc. of Chicago and blueprint plans and material lists will be distributed through retail lumber dealers.

The Certigrade Quartet program is patterned after the Bureau's successful advertising campaign of 1949, which featured the Certigrade National Home. Highlight of the advertising phase of the campaign will be a series of four full-page color advertisements in The Saturday Evening Post, the first of which appeared in the April 22nd issue. Additional advertisements featuring the Certigrade Quartet are scheduled for other publications.

The four model homes have double-coursed cedar shake walls and cedar shingle roofs. They all have the same basic floor plan, including a spacious living room with fireplace and duning space, two bedrooms, and an all-air ose room. A semi-detached single garage is another feature of the homes.

The four homes are named after early American statesmen, and are officially designated at The Certgrade Jesser-(Centinued on page 260)

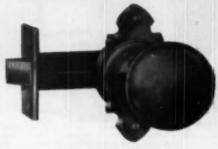


CERTIGRADE Washington, top. and Hamilton of quartet

Hardware that stands up to hard wear."



No greater security . . . no greater convenience!



CR231 KNOB SET

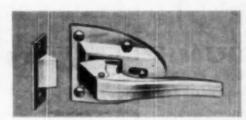
Offered in following styles-latch set, no locking on either side; bathroom set with push-button on rose, emergency key, chrome inside; bedroom set, push-button on rose, provision for emergency key. Automatic throw-off

X H DESIGN Same combinations as XP22 Sec.



rures. Front and back door keyed alike.

First choice for screen doors!



1011 PUSH-PULL SCREEN DOOR CATCH

Heavy-duty catch for screen and combination doors. Works easy . . . no knob to turn. Sure-holding, positive lock. Quick to install. Rustless metal, bright brass finish.



570 SCREEN DOOR CLOSER

Liquid-type. Quick, quiet, complete closing. Easy to install and adjust ... no reversing ... screw holes sported by full-size marker.



SCREEN DOOR CLOSER

Pneumatic-type. Adjustable spring is completely concealed against dirt and tust. Modern appearance, attractive finish. Easy to install on doors of either hand, inside or outside ... requires only 2 in between doors.



THE TALE & TOWNE MFG. CO. Stumferd, Conn., U. S. A.

You'll make a greater profit with a GILSON Mixer



HERE are two good reasons why Gilson mixers make more money for you. Reason No. 1 is low initial cert — the best price on the market. Reason No. 2 is quality construction — features like semi-steel drum base, chain drive, Tim-ken raller bearings that add up to

more years of productive service. No wender thousands are in use today, everywhere — and there are are 30 models from which is choose. Write today for an informative, well illustrated building and the name of your Giban dittributes.

GILSON BROTHERS CO. Fredoria Manufacturers of Contractors Equipment Since 1911



CONTRACTORS!

Have the advantage of perspective drawings and floor plans to show future homebuilders. Give your clients the opportunity to choose from these latest design plan books. Plans utilize builders newest cost cutting and latest construction methods. Complete working blueprints of 200 FHA approved homes are available.

Wide variety of contemporary and traditional designs styled for comfort, beauty and convenience. Includes starter homes, four- to ton-room home sizes—in ranch styles, modern design, Cape Cod and duplex plans.

Order 2 books for only \$2.00 (one book for frame and one for block masonary construction). Then when you order your first set of working blueprints—4 blueprints included in set—\$25.00 for frame construction, \$55.00 for block construction—your original \$2.00 investment will be credited to your order. Order books today—let these amazing plan books sell home contracts for you.

HOME BUILDING PLAN SERVICE 2454-Z N.E. Sandy Boulevard PORTLAND 12. OREGON

Certigrade Homes . . .

(Continued from page 258)

son, The Certigrade Jackson, The Certigrade Washington and The Certigrade Hamilton.

National Plan Service has developed three optional floor plans for the homes, Plan No. 1 includes a full basement, Plan No. 2 has a utility room without basement and is de-





PLAN No. 1 has full basement, and No. 2 a utility room

signed for northern construction, while Plan No. 3 also is basementless with utility room and is laid out for southern construction.

Lumber dealers can obtain free descriptive literature on the Certigrade Quartet, as well as newspaper mats, from the Red Cedar Shingle Bureau, 5510 White Bldg., Seattle 1, Wash.

Middle Income l'amilies To Buy 30% of Homes

"Three out of every 10 families in the \$3,000 to \$5,000 income bracket are expected to be in the housing market in the 1950-33 period, according to government data," FHA Commissioner Franklin D. Richards recently told a meeting of mortgage bankers.

CUPRINOL PROTECTS WOOD

AGAINST
WARPING
SWELLING
SHRINKING
ROT
TERMITES
GRAIN RAISING
CHECKING
DISCOLORATION
MILDEW
PAINT PEELING

(Due to Moisture)

Silla Joists Beoms Sleopers Studs Sub Flooring Sheathing Siding Windows Window Frames

Dones

Door Frames Porches Fences Gates Arbors Ponelling

You win greater customer satisfaction when your building plans call for Cuprinol treatment of the wood. Cuprinol, easily applied on-the-job by brush, spray or dip, fits readily into production schedules. And a part of its moderate cost (approx. 1c per surface sq. ft.) may be recovered because Cuprinol treatment often permits reduced costs for other materials.

Plan always to include Cuprinol treatment of the wood in your estimates. The construction that includes Cuprinol enhances the reputation of the builder.

Easily applied by brush, spray or dig * an excellent base for glaring * a priming coet under point * na glaves or protective clothing needed * treats approx. 400 sq. ft. per gal. * treated wood harmiess to seeds, plants, poultry and animals * will not leach out * dries in 3 to 4 hours.



See Sweet's file for Builders 28/4 or write for information on types of Cuprinal for specific uses.

CUPRINOL Division, Darworth Incorporated
56 Maple Street Simsbury, Conn.



Cater to these BACKYARD SPORTSMEN this Spring and Summer

These low-cost units make **OUTDOOR FIREPLACES** easy to build, fun to use

More home recreation is centering around Outdoor Fireplaces. This popular trend opens markets for you to supply these allmetal "cures" that fit inside any masonry design.

The Majestic Company 300-C Erie St., Huntington, Ind.



offer great sport for all the family





So beautiful . pensies' So light in weight vet so strong! A smooth, his trous enamel finish in 14 decorator colors, permanently bonded to sturdy sircraft aluminum. Ideally suited for use in homes, institutions . . . for in or on business buildings and theatres.

FIREPROOF . RUSTPROOF WATERPROOF

AIRCRAFT AIRMINUM

TINU Jalumii

EASY TO CLEAN. WILL HOT CRACK, PEEL OR CHIP

Permits modernization of old buildings without introducing structural stress problems. Easy to apply, with a decided saving in labor hours. Complete information on request.

MAKE FRIENDS-MAKE MONEY WITH ALUMITILE

METAL TILE PRODUCTS, INC. Guaranteed by DEPARTMENT 605, MASTINGS, MICHIGAN

· Comment Sand me additional information regarding alumities I am Distributer Deuler Architect Contractor.

NAME	Pikin
ADDRESS	20M8

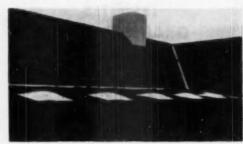
CITY... STATE

Use of Plexiglas In Construction

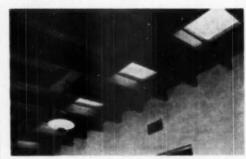
A thermoplastic acrylic resin produced in the form of sheets and rods, Plexiglas, well-known during the war for its use in aircraft enclosures, is currently being found well-adapted for a number of residential and commercial construction uses. The product is manufactured by Rohm and Haas Co., Philadelphia.

The material is produced in sheet sizes up to 120 x 100 inches, in flat and corrugated form with smooth or patterned surfaces. As clear material it has optical-grade transparency. It is also available in a wide range of transparent and translucent colors.

Among the advantageous properties of the plastic are its capacity to be formed to almost any shape when sofened with heat (250 to 300 degrees F.), although remaining



DOMED skylights, formed of trunslucent Plexiglus, installed on enclosed perch of home designed and built by Walter Bloecher near Chestertown, Md. The 24x24-inch skylights admit daylight to both porch and living room bohind it, which has large picture window.



INTERIOR view of perch installation in home above. Skylights were formed with a step at base of dome. Flat flange of dome rests between layers of four-ply roof, no wooden coaming being required.

rigid and dimensionally stable at normal service temperatures; and its excellent weatherability. Its surface has good decorative qualities.

Among the most popular construction uses of Plexiglas are those in which the combined properties of strength and light-transmission are required. The material both transmits and, in translucent form, diffuses light very efficiently; it combines this characteristic with a resistance to breakage and a lack of weight that make it easy and safe to install in large sections. Thus, partitions that give privacy without shutting out light may be built without heavy supporting members

Sheets of corrugated material, which have great trans-

(Continued on page 264)



NO CONDENSATION PROBLEMS WITH this AWNING WINDOW!



The sweating pitcher from which you pour your cooling summer drink illustrates what happens when warm, humid, indoor air comes in contact with cold window surfaces in winter. Then, however, the condensation streams down over sills and

walls, ruining the decoration.

That's why architects and builders in cold areas prefer wood for windows. And in awning windows, wood means Gate City Awning Windows.

When double glazed, they provide over-all protection against condensation. No rust or discoloration problems, either! Their toxic treatment assures a lifetime of trouble-free service.

For complete information,

please see Sweet's or write to Gale City Saib & Door Company, Dept. AB-6, Fort Landerdale Florida





Gate City

Wood Awning Windows



ort Sales Representative: Frazar & Co., 50 Church St., pa York 7, N. Y., U. S. A. Cable address: Fracer, N. Y.

JOW SIMPLIFIED . . STANDARDIZED



BENNETT FIREPLACE

Here's the fireplace your trade has been waiting for. It's simplified for prices that mean volume ... standardized for quick, economical construction. It's the contractor's favorite-all Bennett's new sizes lay up with standard brick-without cutting!

It's a complete form, including a scientifically proportioned firebox and throat, downdraft shelf and heating chambers. Other features include:

> Extra large funneling chamber Loak-sealing flanges Longer sidewall baffles Simple, efficient damper - built-in Interchangeable, retary or paker controls Large backwall heating chamber Better view of fire More radiant beat

Sizes are 27", 31", 35", 39", 43" and 49".

Write for complete information on this big-volume, good margin line. The new Bennett Fireplace offers you the best profit opportunity ever. Address your inquiry to us at 650 Market Screet.

By the makers of Flexieroon







Series 62



AWNING TYPE •
EXTRUDED ALUMINUM
WINDOWS

 Especially designed for use in Schools, Hospitals, Public Buildings and Fine Residences.

HEAVY 21/4" SECTIONS

Vrite for descriptive literature or see our Cotole; in 1950 Sweet's Architectural File.

CROFT STEEL PRODUCTS, INC.

BUILDERS · CONTRACTORS

CUT COSTS
With MULKEY'S
All-Steel
PORTABLE ELEVATOR
It's Balanced

* For bricks, blocks, mortar in buckets, sand, roofing, lumber, boxes, dirt, sacks, etc.

One man can handle and operate...easily trailed up to 35 miles per hour.

★ Clutch and Brake Assembly (own design)



Basic Length 24 ft. o 17% ft. Havimon Lift

B' Extensions Available

Partable and belonged on to 48 ft.

➡ Write for FREE Literature and Prices! ◆

SAM MULKEY COMPANY

1621-DD Locust

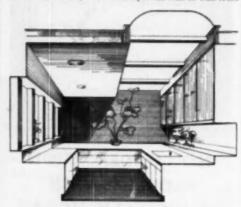
Kanses City 8, Mo.

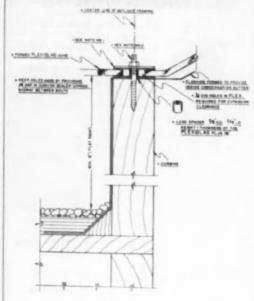
Use of Plexigles . . .

(Continued from page 262)

verse rigidity, may be mounted in roof openings as skylights, without special framing. Or skylights may be domes, blown from heat-softened sheets in the same manner as the Plexiglas aircraft enclosures.

Another use is for diffusing artificial light. One interesting method is to install panels of corrugated white translucent material below fluorescent tubes, either with the panels resting on simple frames suspended wall-to-wall from





* 90723

TOURNATION DOES NO DOCUME BLAY O MALE AND THE STATE OF A DOCUMENT OF THE PROPERTY OF THE PROPE

DRAWING shows installation details of Fissigles in its use as a skylighting material for kitchen in sketch at top.

(Continued on page 266)



The house that's equipped with LUMITE screens!

In today's highly competitive and speculative home building market, it's the house with the "extras" that sells. A set of long-lasting, carefree Lumite screens is an easy way to increase buyer appeal and satisfaction. For Lumite waven saran screening is ideal for every exterior use... is guaranteed rustproof and stainproof. Never needs protective painting. Can't stain sills or sidewalls. It's a nationally advertised quality screening with wide consumer acceptance that gives years of weatherproof protection at a big saving.

Sold through hardware, lumber, building supply dealers and screen massfacturers.

FACTS FOR ARCHITECTS AND BUILDERS

EFFECTS OF ACIDS, ALKALIES AND SOLVENTS - Essentially none.

NON-INFLAMMABLE -But softens of about 240°F.

TENSILE STRENGTH, ULTIMATE (of Rioment) — Up to 40,000 los. per square inch.

IMPACT STRENGTH -- Greater than conventional screening, when adequately framed.

HISTALIATION—Cut with ordinary scissors. Fold out edges under M.³. Tack or stopic the screening smoothly and evenly every 1½°, Secouse of inherent characteristics, LUMITE will producilly draw itself into a swap, firm fit.

For free samples and information write Dept. 8-3



LUMITE DIVISION, CHICOPEE MFG. CORP. OF GEORGE.

JUNE 1930

IN ONE!

FOR "FINISHING"
YOUR HOUSES

DE WALT





Every time you change the cutting tool on a DeWalt, you have another machinet. All ten of these, and more! This low-cost, easy to-operate DeWalt will cut all your interior trim more accurately and give you a better fitting job. You can use DeWalt to cut material any length and to rip to center of 40° panel.

Co-Walt is safe and accurate. It code so little-and pays for itself quickly. Order now. Write DeWalt lot., 16 Foundaia Avenue, Lancaster, Penna.

DE WALT



Developers of the 5,000-Acre Country Club District residential area at Konsas City, Mo.



Protection Products Mfg. Co. Research Laboratory and Plant KALAMAZOO, MICH.

CAPITALIZE THE CUBIC FEET NOW WASTING IN INACCESSIBLE ATTICS

MAKE THE SMALL HOME LARGER . . . On The famile



EZWAY FOLDING

or write for information

Ample oponing lor easy estrance. Hnavy bardware fintures. Safe, secure

Souled no-draft conatraction when closed Bulanced action opening and closing. Softi-walk strips on all treads. on — devotabled joints.

Sturdy construction — devetailed joints.

Makes dewnstairs rooms larger by eliminating built-in staircases, or permits additional closet space!

Gives accessibility to second floor space for extra bedrooms, dens. playrooms or storage!

Increases convenience, comfort, resale value

PRICES AND SPECIFICATIONS Pulls down with a flick of the wrist when needed Folds up out of the way with a finger-tip touch! Sturdy, stream-lined, modern as the day-aftertomorrow!

MINNESOTA WOOD SPECIALTIES, INC.

Use of Plexiglas . . .

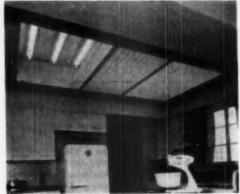
(Continued from page 264)

the true ceiling or used as part of the ceiling beneath a recessed source of illumination. The technique provides glarefree, low brightness-ratio lighting.

A practical eype of glazing with the acrylic material developed for industrial buildings is its use to create lighttransmitting areas in corrugated metal walls. Here the Plexiglas, corrugated to match the metal panels, is simply lapped in with and bolted to them.

Installation Procautions

The acrylic plastic can be sawed, drilled, threaded, machined, routed or swaged in the same manner as wood and soft metals such as brass and copper. Tools used to work the material should have a scraping rather than a cutting action, and preferably should have no rake. Slow cutting speeds and constant feeds and the use of a water or oil



CORRUGATED white translucent Plexigles is mounted in ceiling to provide soft lighting without glare. Etichen is in medel home of 1850 Detroit Builders Show designed by Architect Lyle Zinier. Lightweight acrylic sheets rest on simple trame and can be moved to provide access to lighting source. Luminous area is 4 feet. 3 inches by 8 feet, 3 inches; tubes are 10 inches above Plexigles sheets.

coolant, although the latter are not always essential, will keep friction heat below the point where the acrylic plastic begins to soften and become gummy.

Two inherent characteristics of the material govern its successful installation. Excessive local stresses may cause surface fissures called "crazing" to develop, not as serious but similar to the spitting of wood or cracking of metal under like circumstances. Also, the acrylic's coefficient of expansion is significantly greater than that of metals, so provision should be made for its contraction or expansion during changes of temperature, in relation to the same characteristic of any metal frame or channel into which it is fitted. Simple channel or clamp mountings or oversize both boles, when bolting is necessary, are obvious general rules to follow.

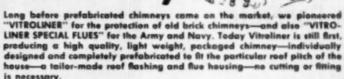
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A new booklet "37 Points of Engineering and Functional Superiority" which describes the advantages of the Herman Nelson system of classroom ventilation has just been released.

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Maximum Space Utilized In Four-Level House



PAIR of low windows in front elevation are only exterior indications of unique interior floor design of this four-level house

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DeGree's latest innovation, a development of his original idea, is a seven-room, four-level house constructed to

(Continued on page 270)





CONSTRUCTION of Four-Level house in conventional platform type. Note balloon framing of interior partition

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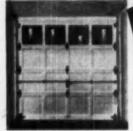
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Maximum Space Utilized...

(Continued from page 268)

obtain maximum utilization of a residential building without impinging upon its practical or ideal functions.

The plan consists of a laundry, dining room, and kitchen on the first level, a living room on the second or ground level, two bedrooms and bath on the third level, one lead-



LOWER & SECOND LEVEL



THIRD & UPPER LEVEL

room on the fourth level, and a total of six closets and wardrobes. In spite of this unique arrangement only four steps separate the first and second and third and fourth levels, while eight risers are used in the stairway between the second and third levels—a total of 16 risers—an amount that compares favorably with the number in the typical 1½-story house. All ceilings are eight feet high.

After having designed this four-level home, DeGree

(Continued on page 2/2)

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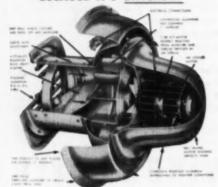
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Maximum Space Utilized...

(Continued from page 270)

patented and copyrighted the basic plass and then arranged to provide franchises to interested builders throughout the country. These builders, assigned a specific territory, obtain a license from DeGree to construct these homes and are furnished plans for each house built.



FOUR steps separate living room and kitchen; eight lead to second level

Although the basic plans for these houses contain five alternate elevations, the builder is not limited to these alternatives since he may choose to vary the facade with brick or other exterior finish or otherwise adapt the basic design.

Twenty of these homes have been constructed in the Detroit-Toledo areas by Henry F. Fett, builder, and the Cooke Construction Company. Fett presented one of his homes in Detroit in a public showing it: May during which potential home buyers inspected the notable innovations of this house and noted its advantages, not the least of which is, of course, the quantity of house the purchaser



STOOLS recess under snack bar when doors are closed

receives for the price without sacrifice of decor or design; in this home the utmost of livability is made available to families with modest incomes.

Each licensed builder of the four-level house is given the prerogative of choosing the interior finishes, furnishings, and fixtures used in his projects, but all of the homes must meet Architect DeGree's demands of craftsmanship and quality.

A living room fireplace is not part of Fett's model (Continued on page 274).





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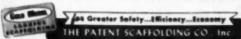
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Maximum Space Utilized...

(Continued from page 272)

house, but it is an optional feature of the basic plan as is the toilet or shower in the laundry. A snack bar, concealed by folding doors that also enclose the bar stools, separates the kitchen and dining areas on the first level. The snack bar counter is of Formica; the kitchen is furnished, in this model home, with Youngstown cabinets. These lower level rooms are so arranged that the dining room can serve as a child play area; when the snack bar doors are open, the dining area is always within visual range of the kitchen.

In these rooms, warm air ducts, cast in the concrete floor (of the lower level only) at the outside edges to insure few temperature gradients, supplement three heating outlets. In the model home, only two degrees difference in temperature were found between the first and fourth levels on a typically cold day.

The dining room dado is finished with knotty pine paneling. Walls in the vestibule, hallway, stairwells, kitchen, bath, and above the wainscoting in the dining room are covered with fabric wall coverings. In the model house, simulated-hown 6x8-inch beams, supporting the living and dining room ceilings, accentuate the colonial motif and are spaced to take full widths of 4x12-foot wall board sheets if dry-wall construction is preferred.

The house measures 30 x 28 feet and will fit on a 40-foot lot. Framing is the conventional platform type with 2x8-inch plates, separated from the masoury foundation by ½x6-inch Celotex pad, and recessed 1x8-inch corner bracing. The cross-section reveals a staggered pattern in which the first and third levels form one unit, and the second and fourth levels form another unit; both units share a common supporting partition. The fix8-inch supporting beams in the living and dining rooms carry the additional 2x4 joists of the upper levels. Other joists are 2x8 inches over 9-foot spans, on 4x11-inch girders. Rafters

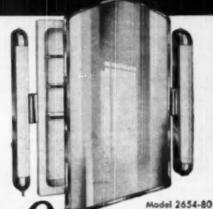


WALLS of stairweil and halls are covered with Sanitas

are 2x6's. Exterior foundation walls are parged and waterproofed, surrounded at the footing with drain tile.

The model house is finished in Sirka spruce siding with a small boxed cornice with soffit lining and metal gutter. The calculated heat loss of the building is 70,000 B.T.U.

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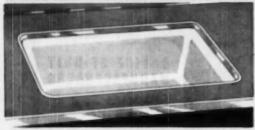
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Hits Public Housing Act As 'Legalized Theft'

Declaring that the last Congress, in expanding the public housing program "reached into the pockets of a majority of the citizens and extracted billions of dollars in the name of public welfare without these citizens knowing what has happened to them," W. J. Howard, manager of the Montana Retail Lumbermens Association, told delegates to the recent Association convention at Butte that the act, which was passed by a narrow margin, "Cannot be described as anything but legalized theft."

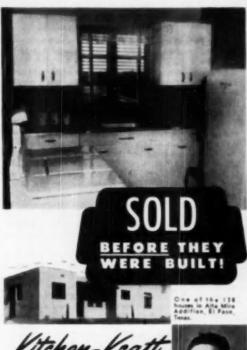
"Just before the war," he said, "a very competent tax expert in Montana made a careful investigation of the operation of public housing in Butte, Anaconda, Helena and Great Falls and showed conclusively that each living unit was costing the taxpayers in those communities an average of roughly \$18 per month. With increased costs of local government since that time, it is safe to say that this has now increased to at least \$25 per month and this entirely exclusive of the Federal subsidies for which the citizen pays taxes at the national level.

"Here's what public housing will cost you and your neighbors if it is allowed to grow in your town.

"The Housing and Home Finance Agency, headed by Commissioner Foley, has estimated that the local community will have to pay in the long run an amount equal to 50 per cent of the cost of the project, or the contribution made by the Federal government. This is the part you don't hear about because so far the fight against public housing has been conducted at the national level, but now this fight must be carried on in your own backyards. It is what you will have to pay locally that will really boost the cost of living in your town.

(Continued on page 278)





STEEL KITCHENS

helped as sell these beases before they were built" . . . reports Emilia Peinada, Home Construction Company, £! Paso, Tozas.



"We believed Kitchen-Kraft Cabinets would be a smart investment in sales appeal and future customer satisfaction. The euthusiastic comments of women now enjoying the use of these convenient, beautiful kitchens prove we were right" . . . say Denny Wagner and Sam Hunt, developers of Alta Mira addition.

The Alta Mira addition is just another example of how Kitchen-Kraft kitchens add "salability" to homes and "rentability" to apartments. Only Kitchen-Kraft can answer the demand for "custombuilt" appearance at low cost! With Kitchen-Kraft, you can sell "planned" kitchens right from stock. Always remember - Kitchen-Kraft kitchens make homes easier to sell . . . apartments easier to rent.



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Since its introduction, the Rusco Prime Window with built-in controlled ventilation has won immediate favor from architects, builders and home buyers because it provides advantages in year 'round comfort, convenience and protection never before achieved by ordinary window units. And . . . Rusco costs LESS to install and less to maintain.

Only RUSCO offers these design and construction features

All working parts of tubular, hot-dipped galvaniced Armes Inget Iron Einsgrip... Banderised and Anished with baked



on aluminum, autdoor enamel . . . No field pointing required . . . Removable par facilitate building operation . . . Wat proof felt weather stripping throug No weights, belances or cords Positive automatic locking in all positi . . Available with or without in sush . . . Wood installation members tos treated . . . Complete unit offers the se bined advantages of windows, scros storm such and weather stripping.

Rusco's 14 years of experience in designing, manufacturing and installing over 5,000,000 Rusco Combination Windows is your assurance of the engineering and quality of Rusco Prime Windows. . Write for Catalog

IE F. C. RUSSELL COA



CLEVELAND 1, OHIO



OPENINGS FOR DISTRIBUTORS IN SELECTED TERRITORIES



Enduring! Economical! Essential! wherever there's a ground-level window

Value! That's the priceless quality of LUX-RIGHT Areawalls! They'll outlast the house. The ONLY areawall Hot-Dip-Galvanized AFTER forming. Every edge, every surface protected from rust. Only LUX-RIGHT gives you this complete protection. Look for LUX-RIGHT label.

Complete range of sizes. Straight and Round Types. See nearest distributor, or write us. Folder Free.

ST. PAUL CORRUGATING CO.

Expert Sheet Metal Manufacturers for 65 Years SOUTH END WABASHA BRIDGE, ST. PAUL 1, MINNESOTA

Hits Public Housing Act

(Continued from page 276)

"The Federal subsidy of \$12.3 billion passed by the last Congress providing for 810,000 units means that 15,200 Federal tax dollars have been available for every public housing unit built in your town. This is equivalent to handing each family occupying a public housing unit a monthly rent check of \$31.60 for 40 years,—an amount greater than the average rent paid by tenants of all houses and apartments in the United States.

"In addition to this high Federal tax burden, all local real and personal property taxes on public housing must be forgiven. The estimated cost to the local community of their forgiving of taxes can be approximately \$5,880, for each family in the first 40 years. This cost to the local taxpayer is in addition to the Federal tax contribution of \$15,200 per unit mentioned above. Don't torget that you are both a Federal and a local taxpayer—so you are socked twice.

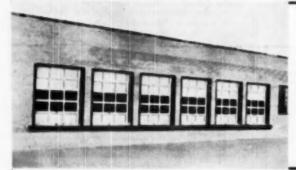
"The law authorizes as much as \$15,000 construction cost for a 3-bedroom public housing unit plus cost of land, sidewalks, playgrounds, etc.—or a total of \$16,000 or \$17,000. This is the kind of luxury housing for low-income families for which you will pay.

"The public housing units under the law can all be built on vacant land; there is no requirement that they be erected on land cleared of slums; such vacant land would normally be built upon by private individuals and so produce taxes to support the city, but with public housing it will be tax free.

"The local citizens have no control over the management of these public housing units after their construction is approved.

"The law does not provide that welfare and relief families be given first preference in occupying these units. These needy peo, le still must be supported by public and private charity."

A Fine Line of Doors... A Complete Line of Doors





WHETHER it is a request for a Residential. Commercial or Industrial Door, Raynor dealers are equipped to meet any door demand.

Every Raynor door you install is another salesman working just for you! The construction and performance built into all Raynor doors, regardless of size, develops good will and creates a greater demand for Raynor Up and Over Wood Sectional Doors.

Write direct for complete dealer and distributor franchise information.

Complete DEALER MERCHANDISING PLAN

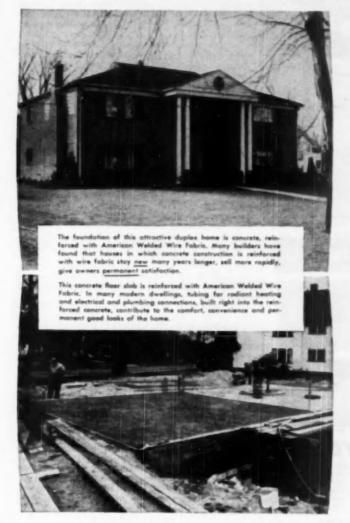
- · Newspaper Mat Service · Complete
- . Set of Literature . Co-Op Telephone
- · Directory Advertising Plan · Sales
- · Management Assistance · Tested and
- Proven Promotional Sales Plan Banners and Signs • Catalogs and Direct Mail Material.

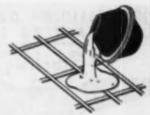


AYNOR MANUFACTURING COMPANY

River Street, DIXON, ILL.

For Better Homes . . . Quicker Sales American Welded Wire Fabric





YOU can build additional sales pull into your new homes — promise lasting good looks—by reinforcing all types of concrete construction with American Welded Wire Fabric. And those new homes will stay new, for proper reinforcement prevents the excessive settling that usually results in cracked plaster, gaping baseboards, sticking doors and other annoyances.

Welded Wire Fabric distributes the strength of steel evenly throughout concrete structures. Its many small, closely spaced members provide continuous reinforcement, join foundations, walls and floors into a single unit, protect the entire house from disfigurement and damage.

Wherever you plan to use concrete construction, plan to use American Welded Wire Fabric reinforcement. Many prominent builders have found that policy the sure way to build better homes, to assure quicker sales and satisfied buyers.

You can get U-S-S American Welded Wire Fabric in every locality from jobbers' and dealers' stocks.

Get Expert Advice

It will pay you well to get the latest information on American Welded Wire Fabric. Send today for our illustrated folders, which show typical uses of wire fabric reinforcement in factories, farms, airports and public buildings, as well as in residences, sidewalks, curbs gnd driveways. If you wish, our qualified expert will be glad to call and show you how you can use U-S-S American Welded Wire Fabric to the best advantage. Just drop a line, on your business letterhead, to our nearest sales office.

AMERICAN STEEL & WIRE COMPANY GENERAL OPPICES: CLEVICAMB, OWED COLUMNIA STEEL COMPANY, SAN FRANCISCO PACTFIC COAST DISTRIBUTIONS THRWISSEE COAL, CORN & EARLOSSE COMPANY, NIRMINGHAM SOUTHERN DISTRIBUTIONS UNITED STATES STEEL EXPORT COMPANY, NIRW YORK

Every type of concrete construction needs



AMERICAN WELDED WIRE FABRIC

reinforcement

UNITED STATES STEEL





WOODWORK



- · Sturdily constructed
- · Simple to install
- . Easy to adjust . Quiet in action
- OTHER STEELING MARD



TO ADJUST Remove cover plate and turn adjusting stem. No need to remove





shelves, etc., in a marter of seconds. Saves You \$20.00 to \$30.00 on each stairces job. Gives you exact length and angle ready for marking. Each and pivuts and lacks at any angle. Length adjustable from 20" up. Made ickel-plated steel for lifetime service. Fully Guaranteed \$12.95 cash with order, or C.O.D. plus postage. Order Taday, or send

DEALERS and AGENTS WANTED

liason STAIR GAUGE

23.5	ASON TOOL CO 21	19 E.	56th	Street	et - Mi	nnemp	ells 17, Mi	inn
	Ship me - Eliasan where in U.S.	Sta-i	Guege	es 07	\$12.95	nach	Postpoid a	Iny
	5 is enclosed.		Send	CO	D.	□ 8	end Circular	
Nin		-				-		

Developer Caters to Small Builders

(Continued from page 254)

curb-cuts and long driveways; and a heavy tree, shrub and flower planting plan. In addition to the usual parkway trees, the tract features screen planting and a 100 x 600foot flower garden at the entrance.

Extensive advertising is done, mostly classified, display and direct mail. Working on the theory that every sale of a duplex is not only a small commission in their pockets but really means the sale of another lot to the builder, the firm tends to spend more money on advertising than the average broker.

A feature that has brought most of the builders into the tract is company financing during the construction period. Terms and options are liberal. When a builder first arrives and shows interest in a certain group of lots he is allowed to take a 90-day option for only \$100 deposit per lot. This gives the builder time to draw up his plans and to go with them to either his own lender or to one of the several lenders with which the McCarthy company has made arrangements in advance.

When the builder has secured his construction loan commitment, he may build under an FHA Operative Builders Commitment (in which case he usually has to have sufficient capital to pay for the lots in cash and let the FHA loan carry the cost of construction), or use the company's secondary financing plan. In the latter option, the builder secures a conventional loan, pays about one-fourth of the price of the lot in cash, and then the company takes a second lien behind the construction loan for the balance of the cost of the lot to the builder

This second lien may be paid off if the eventual buyer converts to an FHA loan after completion, or if the buyer wants, the second lien may be left on the premises and converted into a 6-year payoff loan at that time. This latter system has the advantage of allowing the builder to sell at a smaller down payment than the FHA terms would ordinarily permit.

The firm stresses the furnished model home idea, and not only maintains one of its own two-story duplexes as an exhibition home, but also has at least one builder's model open all the time as a comparison. The model homes are featured in all the firm's advertising. The outdoor living idea is highlighted, and various types of architectural appeals are made, such as "Louisiana Colonial," "California Modern," "French Provincial," etc.

James H. McCarthy, vice-president and sales manager of the company, feels that his brother's original conception of a tract suitable for the two-to-five structure builder has paid off, "The time is rapidly coming to an end where the private buyer will rush out, buy a lot, and then look around for a contractor to put up his building," he commented. "Likewise, project building in itself is not the answer to getting up residential income buildings. We feel that this tract is the answer to the problem. We've been able to offer diversity of type and price, from the smallest type, minimum duplex, to substantial 4-unit buildings. We're getting good results on the program. Our lots are being absorbed steadily and our builders are making money.'

Hotpoint Elects Vice-President

William A. Kissock has been elected vice president of industrial relations, by the board of directors, Hotpoint, Inc., James J. Nance, president, announced today. Kissock previously has been manager of the department, a position he has held since he joined the company in October, 1949.

Before joining Hotpoint he headed industrial relations for the Flintkote Co. at New York.

Kissock now makes his home at 1035 Elm Street, Win-

This installation shows Weldten Squares in alternating, or basketweave, design. Other methods of installing these handy squares such as plaid, dismonds and the like can give you striking variety, either for wall or ceiling treatment.



Now...Popular, Low-Cost Weldtex is Available in Three Forms!

WELDTEX Squares are the newest way to use this Beautiful, Decorative Plywood

Siding is packed in bundles of 22 pieces.

AKE a look at the striking decorative beauty of the Take a look at the striking decision and think what this means to you...how easily you can put in a beautiful decorative feature like this!

For Weldtex is now available in pre-cut squares of "16" and 24", all 5/16" thick. These squares-made of hardwood-go up quickly and easily...right over studs, or on furring strips.

This newest form of Weldtex gives you one more way to sell this popular material ... either for new construction or profitable remodeling jobs.

And, for outside work, Weldtex Siding will bring

you plenty of business. This new siding material, made in size 48" x 15" a", combines the decorative advantages of both fine Cedar Shakes and Clapboard. And it's so easy to work with. Only 22 pieces cover an entire square. You have a minimum of seams ... and those easily backed up. You can cut your labor costs drastically on siding a small house and still make a handsome profit.

These two new forms, together with the familiar i x 8 panels for interior and exterior walls, make Weldiex one of the most versatile structural-decorative materials now available. Don't fail to get the profitable business that's yours with Weldren.



WELDWOOD Plywood

Manufactured and distributed by

UNITED STATES PLYWOOD CORPORATION

New York 18, N. Y.

and U. S.-MENGEL PLYWOODS, INC., Louisville 1, Ky.

Branches in Principal Cities Warehouses in Chief Trading Areas - Dealers Everywhere



Applying Underflooring with Southch H4 Stopling Hammor instead of us hamner and 3-penny noils resulted in one man doing the work of three for this trailer manufacturer. Back blow drives have a sturdy Bestitch 'A' stople to hold 3/16" underflooring securely to yellow-pine 2" a 4" framing. Workers approve the H4's easy are-hand operation. Ho maded fingers . . . no infected mouths.



ngles Applied in Helf Helling Flave with Bostish H4 Stopling Hommers, reports this maker of factorybuilt homes. It's easy to see why. One blow per %" stople. One hard free for placing shingles. No funbling with noils. Hammer is quick, easy to load. No wasted blows...no wasted finel



Stopling Motel Leth with & 15 Automotic Tockers speeds up corner jobs like this. Here strips of metal lath are being applied at intersection of planter board ceiling and walls in big housing project. The Boottich TS drives stoples in -- fast,

SAVE WITH BOSTITCH! Compare Bostitch stapling hammers and tackers with your present methods for installing insulation, attaching building paper, roofing, metal lath, etc. You'll find, as have many builders and contractors, that Bostitch fastens it better, faster, easier, at lower cost. Get all the facts - mail the coupon today.

[] Insulation	Puneling	Building Pape
Roofing	Matel Lat	th and Cornerite
List other application	**	
Home	Title	
Firm		
Address		
City	Zone	a Stota
POSTI	TCH	TYPES OF MACHINES

BUSILIER fastees it better, with wire FOR APPLYING STAPLES ALL TYPES OF STAPLES APPLIED BY MACHINES

Betall Business Space Short In 54 Per Cent of Cities

Retail business space on the whole is sufficient to meet demand in 54 per cent of our cities, but a good balance between supply and demand exists in another 41 per cent of the communities, the 50th real estate market survey of the National Association of Real Estate Boards shows. The study brought reports from real estate boards in 470 cities.

General volume of real estate sales, including both residential and commercial property, was in an up trend as of the end of the first quarter of 1950. And while general merchandising has had some leveling off over the country, and while cities vary considerably at present in respect to commercial real estate, it is notable that downtown retail space where occupied by well-rated tenants is now closely held. Owners see no alternate investment available that could give them a better basis of return.

Office space is short in 44 per cent of the reporting cities, while supply balances with demand in 50 per cent of the cities. Over supply of office space is felt in only 6 per cent of the cities, and of retail business space in only 5 per cent of the cities.

Significant, in the uncertainty of trends for general business, is the fact that industrial real estate sales in typical major manufacturing areas are at a high volume as of the first quarter of 1950. Through lack heretofore of coning for industrial uses, some large cities are beginning to feel a space problem for large-scale central-city industrial development.

Cities of over a 500,000 population, as a group, have caught up with their space needs much farther than have the smaller cities. Among these giant cities, 71 per cent report a balance between supply and demand for retail space, and 73 per cent have reached a balanced supply of office space.

FINER FINISH SANDING AT A NEW LOW PRICE



Only Two Moving Parts -- Uses 116-120 v. A.C.

Easy To Use-No Bearing Bows - Continuous Use Buom't Tire Op-

- Weight Less than 5 If Over all Stees, 1% wide s 4% a 1".
- But Proof Fool-Proof -Fully Guaranteed.
- 21 Square Inches of Sand-ing Sorters.

The new Dremel Model 2000 is a fast-cutti finish sander. It offers for the first time in the building field, a top-quality electric nander at a remarkably low price. Truly a versatile performer, it sands dry-wall joints, smooths plaster, puts a satis-like finish on doors, wondwork, siding, etc. Rugged construction, trouble-free design-plus low initial purchase and operating cost-all demand your thorough investigation. Call your supplier, or write us DREMEL MANUFACTURING CO., 2414 18th St. Bacine Wis.



EVERY BUILDIE NEEDS EVERY BUILDER CAN AFFORD THE NEW DRIMEL ELECTRIC MODEL 2000 SANDIR



NEW DEVELOPMENT Produces a LOW COST CORRUGATED

WINDOW WELL!

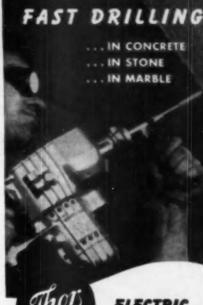
Buyers call it the best quality low priced window well ever produced—it's the new USF Standard Window Well!

A brand new, exclusive development of USF produces a streamline-corrugated, galvanized steel window well in a single, highly adaptable opening width with fully turned top and husky flanges that does a swell job at one-fourth less cost. If you don't have all the facta on this cost-saver and profit-builder . . write today or see your distributor of USF Window Wells.



USF Coston Window Wells, for those who want the finest, heavy-duty quality and construction, are furnished in the full range of sizes and depths. Gat the facts on both!





ELECTRIC HAMMER

1,600 solid blows per minute with Thor's Electric Hammer gets star drilling in concrete, stone or marble done 10 TIMES faster than by any other method. Thor makes available a complete line of accessories for using this hammer in cutting, gouging, shaping, chipping, scaling, peening, bushing, etc. Ask your Thor distributor for a demonstration.

NO RECOIL!

Exclusive Thur "Bling Shot Drive" acts as power accumulator and shock abmeter . . . no recoil for operator or motor.



INDEPENDENT PNEUMATIC TOOL CO.



from your bistribution

Weide For Free Electric Tool Catalog E-2

Thor TOOLS

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Double Radius Tracks

An extra offset at the header causes the door to break away fast, preventing any contact with the front wall which might may the outside door surface, allowing easier operation and giving adequate clearance for fack and lift handles. This type of installation provides ample space for cars an hydraulic lifts. Double tersion springs are an added safety factor.



doors, each destined for a specific market. For service stations, we design doors to blend with the style of architecture, engineer them to save wear and tear and to give maximum clearance inside the building, and only then produce and install them expertly for trouble-free operation. For residential, commercial or industrial installations, depend upon The "OVERHEAD DOOR" with the Miracle Wedge to have quality features essential to easy operation and long life.

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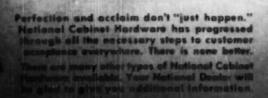
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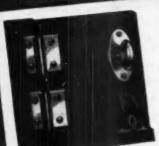
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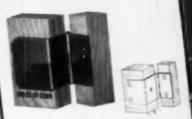




No. 718 Friction Cobiner Door Set - For use with rebheted dears on cuphoards. Ornamestal hings is made with 16-inch offset. Set consists of one pair No. 456 Offset Ornamental Hinges, one No. 710 Friction Catch and one No. 213 Pull.



No. 7705 Cahinet Door Set : For use with flush dears on cuplicards, Ornemental Hings is mode full surface. Set consists of one pair No. 460 5 Ornemental Hingss and one No. 707 Cabinet Latch. The latch has solid-brass handle.



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