

Northwest Architect

MAY/JUNE 1970

AMERICAN INSTITUTE
OF
ARCHITECTS

JUL 1970

LIBRARY

unimod



PINEWOOD ELEMENTARY SCHOOL

MONTICELLO, MINNESOTA

ARCHITECTS:

MATSON & WEGLEITNER, MINNEAPOLIS

CONSULTING ENGINEERS:

MICHAUD, COOLEY, HALLBERG & ERICKSON,
MINNEAPOLIS

CONSULTING ELECTRICAL ENGINEERS:

T. E. ROCHE & LARSON, MINNEAPOLIS

GENERAL CONTRACTOR:

D. M. NOYES CONSTRUCTION CO., INC.,
MINNEAPOLIS

PLUMBING CONTRACTOR:

NORMAN & SMITH CO., INC., MINNETONKA

HEATING, VENTILATION & TEMP CONTROL:

ALBERS SHEET METAL, ST. PAUL

ELECTRICAL CONTRACTOR:

LOBERG ELECTRIC, BUFFALO



a brighter life for you

ANOTHER TOTAL ELECTRIC BUILDING

Northwest Architect

Official Publication of the Minnesota Society of Architects

VOLUME XXXIV NUMBER 4 May-June 1970

Edward Lofstrom	Area Notes	180
Louis R. Lundgren	Effects of Economic Situation	183
Bernard Jacob	Hennepin Avenue Revisited	186
Jay W. Tyson	Involvement	195
Interdesign Inc.	Unimod	199
Winston A. Close	Richard Neutra	220
Jim Kellett	CSI News	224
	Products and Services	226
	Index to Advertisers	234

MINNESOTA SOCIETY OF ARCHITECTS

President Leonard W. Anderson
421 Wabasha St., St. Paul, Minn. 55102

Vice-president Richard F. Whiteman
1932 Fifth Ave., Hibbing, Minn. 55746

Secretary John C. Anderson
700 National Bldg., Minneapolis, Minn. 55402

Treasurer William J. Miller
7913 Southtown Center, Minneapolis, Minn. 55402

Saul C. Smiley, Chairman
Public Communications Committee

BOARD OF DIRECTORS

Frederick J. Bentz, Minneapolis
John Damberg, Virginia
Sanford Porter, Duluth
Ralph Rapson, FAIA, Minneapolis
John G. Rauma, Minneapolis
C. Everett Thorsen, Duluth
Tom VanHousen, St. Paul
John K. Weaver, Minneapolis
Wayne R. Winsor, St. Paul
Imm. Past President Louis R. Lundgren, St. Paul

Executive Director Donald W. Hassenstab
514 Foshay Tower, Minneapolis, Minn. 55402

Northwest Architect Editorial Committee

Bernard Jacob, Chairman
Elizabeth S. Close
Albert L. Hoffmeyer
James A. Kellett
Edward V. Lofstrom
Ed A. Sövik
Jay W. Tyson

Robert W. Northrop, Publication Manager

Fred Miller, Jr., Editorial Production 646-2641

West Coast Representative

Jay Eisenberg, J. E. Publishers' Representative Co.,
8380 Melrose Ave., Los Angeles, Cal. 90069

Publication Office: 2642 University Ave., St. Paul, Minnesota 55114. Northwest Architect is published bi-monthly, with one additional issue in the month of January. Second class postage paid at St. Paul, Minnesota. Subscription: one year, \$3.00, two years \$5.00. Foreign rate \$4.50.

Advertising in Northwest Architect is subject to the approval of the Minnesota Society of Architects' Publication Committee.

Northwest Architect and its publishers disclaim any and all liability for statements made by authors in contributed articles and by suppliers and others in advertisements.

Area Notes

Architectural News from Five States

PEOPLE . . .

Afficionados of pungent writing should not miss **Sibyl Moholy-Nagy's** review of John McHale's "The Future of the Future" in the April **Architectural Forum**. Sample: "If nothing else survives, the mad oratory of Bucky's genius will stand forever as the first and last attempt to interpret the Electronic Age in terms of a World Religion based on a Synergetic Confession." McHale is Bucky Fuller's admirer, disciple and interpreter.

Among the 22 systems adopted by HUD for evaluation under its "Operation Breakthrough" is one developed by a local consortium headed by the Minneapolis builders and developers Pentom, Inc. Twelve layouts using the basic 14-foot square box have been developed by **InterDesign, Inc.**, Minneapolis architects and member of the consortium. InterDesign's submittal is featured on pages 199-218 of this issue.

Harold Spitznagel sets a laudable example in architectural conservation. He has given a contribution and volunteered his services as consultant in the Clay County (S. D.) Historical Society's effort to acquire and restore the historic Austin-Whittemore house in Vermillion.

Winslow Wedin's "Ensculptic" house of sprayed foam near Maple Plain, Minn., had a four-page spread in the March 13 issue of Life magazine. Wedin, a former Minneapolis architect, is on the faculty of Auburn University in Alabama.

University of Minnesota student **Rolf Oliver** was awarded one of the six \$1,000 scholarships given nationally by the Koppers Company.

The expanded firm name of **Patch Erickson Madson & Hanson, Inc.**, reflects the addition as officers of the company of John A. Madson and Robert D. Hanson. Donald M. Erickson is president and Robert W. Patch is vice-president of the Minneapolis firm.

Died: **Eugene Wasserman**, well-known Sheboygan, Wis., architect and Paris Prize winner of 1940, and **Paul M. Havens**, former faculty member of the School of Architecture at the University of Minnesota.

Waldemar W. Lange, formerly with Schuett, Erdmann and Gray, has opened his own office in Milwaukee. He is a graduate of the University of Minnesota.

The Des Moines and Sioux City firm of Architects Associated has changed its name to **Smith, Voorhees, Jensen Associates** because of its widening scope to include solid waste disposal, traffic control, air pollution and land development in addition to architecture.

Hackner, Schroeder, Roslansky and Associates of La Crosse have added an educational facilities consultant, Gavin M. Strand, former superintendent of the Cochrane-Fountain City school district.

Robert L. Thorson has been named a partner in the New York City firm Carson, Lundin and Shaw. Born in St. Ansgar, Iowa, he graduated in 1953 from the University of Minnesota and after graduate work at Harvard was with I. M. Pei and Associates and Ulrich Franzen and Associates before joining his present firm in 1969.

George E. Deininger of Durant Deininger Dommer Kramer and Gordon received the A. I. Dupont award from the Dubuque Jaycees.

The Cedar Rapids architectural-engineering firm of **Hukill-Pfiffner-Alexander-Duenow** (formerly Kohlmann-Eckman-Hukill) has opened an office in Ottumwa under the management of Richard L. Doak.

The Northfield, Illinois, architectural firm **Wendt, Cedarholm, Tippens, Inc.** has opened an office in Oshkosh, Wis., to serve their clients in that area.

Arthur C. Kuehn has opened an architectural office in Davenport, Iowa.

L. G. Laliberte, designer for Foss, Engelstad and Foss of Moorhead and Fargo, has been named an associate of the firm.

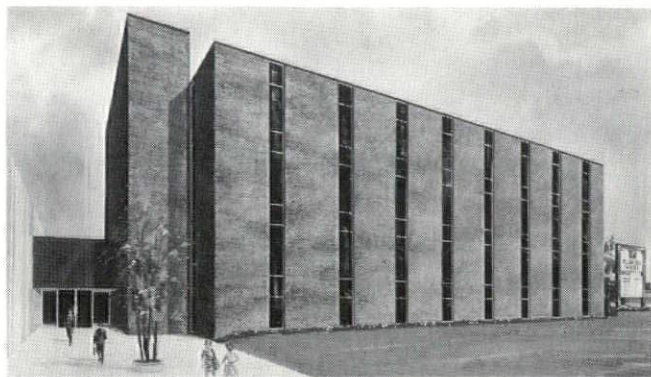
The Des Moines **Sunday Register** of March 8 devoted several pages of color photographs to the recent award-winning works of Iowa architects and **The Milwaukee Journal** devoted three pages of its March 1 issue to reviewing the three honor awards and eight merit awards in Wisconsin.

. . . AND PROJECTS

MINNESOTA

.. Travellers would have a distinct sense of place on arriving at the Duluth airport if preliminary designs for a new terminal building, prepared by **Morgenstern, Stanius and Thorsen**, Duluth architects, come to fruition. The free-form building, nestled behind

berms contained within faceted retaining walls, studded with native conifers and granite boulders, and crowned with an irregular, mountainous roof, would be an immediately recognizable symbol of the North. The building is a part of a comprehensive scheme for the enlargement and development of the area to include an airport industrial park and other ancillary facilities which is being presented to state and federal authorities for assistance when funds become available.



Florida West

Glenn Cording, Minneapolis, is architect for a warehouse-office complex now building near Highway 12 west of Minneapolis. Joint owners of "Florida West" (because it is on Florida Avenue) are Volp Construction Co., consulting engineers Bruch and Morrow, Inc., Egan & Sons Company, plumbing and heating contractors, and Swanson & Youngdale, Inc., painting contractors.

Nearing completion is the Sun-Ray branch library in St. Paul, designed by **Freerks, Sperl and Flynn** of that city.

Minnesota Bible College, whose domed building on the corner of University and Fifteenth has been familiar to U of M students since 1913, is moving to a new campus in Rochester. The scheme for development of the wooded site in successive clusters is the work of **Prof. Byron Bloomfield** of the University of Wisconsin and architects for the initial two educational buildings and ten town-house residences are **Gjeltzen & Schellberg** of Rochester.

A proposed 694-unit apartment and townhouse development for the Chester Park district of Duluth is being restudied as the result of objections from the residents of the neighborhood. **Agar, Jyring, Whiteman and Moser** are the architects.

Medical: A \$3½ million remodeling and expansion of St. Joseph's Hospital in Brainerd by **Ellerbe Architects; Trossen, Wright and Prokasky**, St. Paul, "will cooperate with a Moorhead organization" on the modernization and expansion of St. Ansgar's Hospital there; **Harold Hanson**, St. Paul, designed the new Braham clinic now under construction; and Fairmont Community Hospital underwent some pruning by **S. C. Smiley & Associates**, architects, when bids exceeded the \$3.9 million budget.

Educational: Cannon Falls was to vote in May on a \$3 million building program, for which **Matson & Wegleitner** have prepared studies, and a \$1.3 million program in Le Center, by **S. C. Smiley & Associates**, is under construction.

Governmental: Alterations and improvements to the State Capitol totalling \$1.7 million have been proposed by **Paul Cummings**, state architect. **Miller-Dunwiddie Architects, Inc.**, have designed a new fire hall, with second-floor space for future city offices, for LeSueur. **Pinault & Truszinski** of St. Cloud are developing plans for the alteration and enlargement of the Stearns County Courthouse there. Sacred Heart proposes a new municipal liquor store to be designed by **Philip Anderson** of Willmar.

The rural Oakland Lutheran congregation near Albert Lea proposes to build a new \$180,000 church adjoining its present site. **Hjelton-Schellberg and Associates** of Forest City, Iowa, are the architects.

A 10,000-square-foot building for Aero Systems Engineering, Inc., designed by **Hirsch, Stevens and Samuelson, Inc.** of Hudson, Wis., has been completed in St. Paul's Port Authority Industrial Park.

WISCONSIN

Plans for the Apostle Islands National Lakeshore are being opposed by the 3,000-member Apostle Islands Residents Committee, headed by William G. MacFadzean of Edina, Minn. The plan, to acquire and develop all of the archipelago except Madeline Island, would, they claim, be immensely costly for very little real benefit. The group supports further acquisition of land for recreation but would like it to be "undeveloped and left

(Continued on Page 232)

NORTHWEST ARCHITECT

ST. CATHERINE • ST. PAUL • MINNESOTA

ARCHITECT • HAMMEL GREEN & ABRAHAMSON, INC. • ST. PAUL • MINNESOTA
STRUCTURAL ENGINEER • JOHNSTON SAHLMAN COMPANY • MINNEAPOLIS • MINNESOTA
GENERAL CONTRACTOR • GUNNAR I. JOHNSON & SON • MINNEAPOLIS • MINNESOTA
PRECAST CONCRETE SUPPLIER • SPANCRETE MIDWEST COMPANY • OSSEO • MINNESOTA

SPANCRETE MIDWEST COMPANY MANUFACTURED AND INSTALLED ABOUT 21,000
SQUARE FEET OF 12" SPANCRETE AT THE FLOORS AND ROOF OF THE ART BUILDING.

SPANCRETE MIDWEST COMPANY • OSSEO • MINNESOTA • DIAL 612 • 425 • 5555



PROJECT • PRESIDENTIAL ESTATES APARTMENTS • NEW HOPE • MINNESOTA

ARCHITECT • KORSUNSKY KRANK ARCHITECTS, INC. • MINNEAPOLIS • MINNESOTA

GENERAL CONTRACTOR • INLAND CONSTRUCTION COMPANY • EDINA • MINNESOTA

PRECAST SUPPLIER • SPANCRETE MIDWEST COMPANY

SPANCRETE MIDWEST COMPANY MANUFACTURED AND INSTALLED 20" X 24" PRECAST, PRESTRESSED BEAMS, 12" X 16" PRECAST COLUMNS AND 10" SPANCRETE AT THE FIRST FLOOR OF TWO APARTMENT BUILDINGS. THE 10" SPANCRETE HAS A TWO HOUR UNDERWRITERS LABEL AND IS OVER THE UNDERGROUND GARAGE THAT IS UNDER THE ENTIRE APARTMENT BUILDINGS.



SPANCRETE MIDWEST COMPANY • OSSEO • MINNESOTA • DIAL 612 • 425 • 5555

NWA 570



The Economic Situation as it Affects Architects in Our Area

By Louis R. Lundgren, A.I.A.

Past President of Minnesota Society of
Architects and AIA Regional Director-elect

"It was the best of times, it was the worst of times, it was the age of wisdom, it was the age of foolishness, it was the epic of belief, it was the epic of incredulity, it was the season of Light, it was the season of Darkness, it was the spring of hope, it was the winter of despair, we had everything before us, we had nothing before us, we were all going direct to Heaven, we were all going direct the other way—in short, the period was so far like the present period, that some of its noisiest authorities insisted on its being received, for good or for evil, in the superlative degree of comparison only."

Charles Dickens' description of the era of the early French Revolution seems most apropos today. In an attempt to describe the architectural-engineering situation in the offices of our state and region, there appears to be many contradictions. While the contract awards in April for public building and heavy engineering projects were 271 percent above those of April 1969, and they indicate it to be the largest single month in the history of the nation, many of the officers are experiencing a sharp decline in new work. In fact, in some offices backlogs of previously scheduled work are being rapidly depleted.

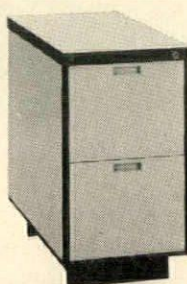
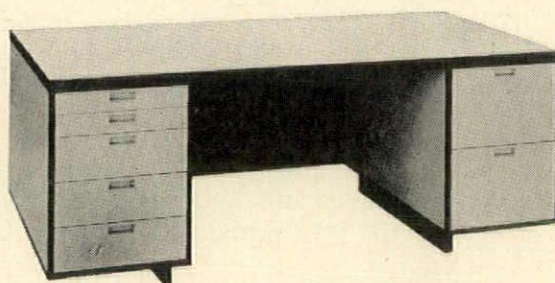
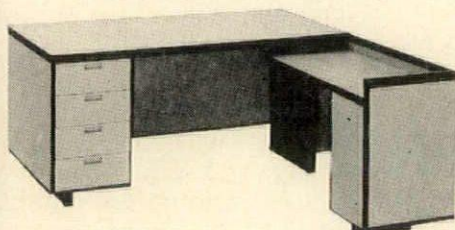
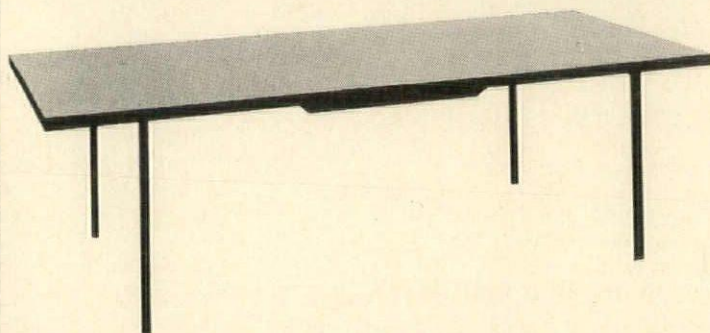
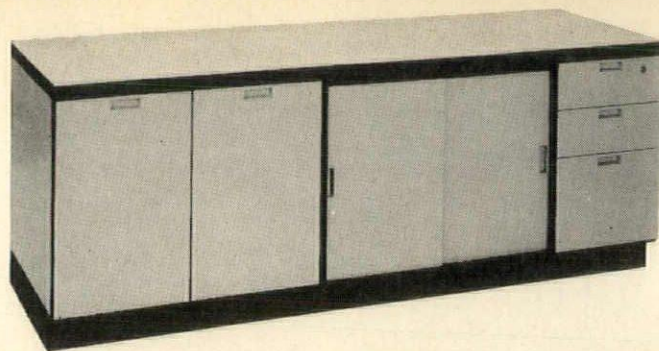
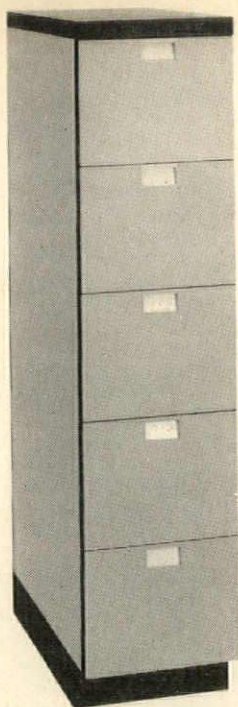
Inflation, particularly in terms of building construction, is still very much with us while the limited availability of financing is severely

restricting construction starts. In perspective, office building and housing needs continue to mount, while our ability to satisfy them continues to diminish.

The public reaction to bond elections for public buildings has become progressively more negative. There seems to be, in some offices, an excess of certain personnel while highly qualified professionals are still very much in demand. Some offices are extremely busy, others are facing severe financial problems. There is no uniformity or sameness. It appears necessary for many offices to curtail activities and reduce expenses at the same time as the nation needs all of the skills we can furnish.

It is a time of challenge, a time for right decisions, a time for preparation so we may be better prepared to serve!

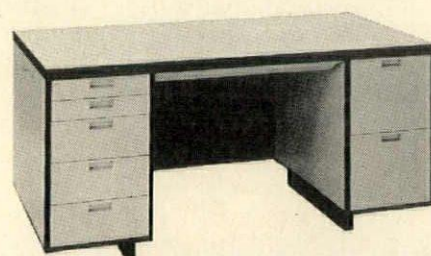
Editor's note: Mr. Lundgren was asked to express his views in this area because, as immediate past president of MSA and regional director-elect, he has been most generously exposed to all the conflicting currents in today's industry. His quotation from Dickens seems particularly well chosen for history always contains parallels—except that our problems are here now and today and that is when and where we live!



Introducing



THE SOURCE GROUP



THE SOURCE GROUP is the first complete line of totally integrated office furniture.

Made by Corry Jamestown Corporation / designed by Warren Platner / on display at

globe OFFICE FURNITURE

4200 Olson Hwy. / Minneapolis, Minn. 55422
Phone 612/521-2225

Georg Jensen's international collection of contemporary lighting and award winning furniture designs / Stendig chairs — original classic designs / Fritz Hansen Danish furniture designed by Arne Jacobsen / Unika original "Rya" area rugs / Omni original vertical space-maker systems / Dunbar / Marble/Imperial / Harter / Jofco / Robert John / Metropolitan / Corry Jamestown / Art Woodwork Limited.

BREAKTHROUGH



ALL NEW HIGH STRENGTH VENEER PLASTER SYSTEMS

FASTER·STRONGER·ECONOMICAL



The luxury and durability of plaster at a cost competitive with dry wall! Look to high strength veneer, a modern plastering concept that provides, quality walls and ceilings, fast one day completion, performance plus other economies on every job. These proven veneer plaster systems have all the qualities you want insuring top performance and satisfying long term results. Contact Clint Fladland, Executive Director for further information, technical assistance and job follow up. Phone 644-3022



MINNESOTA LATHING & PLASTERING BUREAU

795 RAYMOND AVENUE, ST. PAUL, MINN. 55114 MEMBER OF THE NATIONAL BUREAU FOR LATHING & PLASTERING, INC.

Hennepin: The Future of an Avenue

Hennepin Avenue revisited —

It is too facile to chastise Walker Art Center, using Roger Montgomery's now famous remark, that "it's a conceit to have an art museum walk up and down this avenue as if it were a canvas. . . ." Montgomery, who is professor of Urban Design at Berkeley, said this and much more in his summary to the two-day Open Forum held in Minneapolis in late April and titled "Hennepin: The Future of an Avenue."

The Forum was sponsored by Walker Art Center, the Minneapolis Downtown Council and the Minneapolis Planning and Development Department, with assistance from the Graham Foundation of Chicago. The participants were a spectacular group of artists and architects—solid, sound and establishment—certain one would assume to attract attention from the civic and political leadership and to offer proposals, remedies, suggestions, ideas—help for poor old Hennepin Avenue.

Hennepin Avenue is euphemistically called the entertainment street—the "Strip" of Minneapolis. How much is nostalgic remembrance of something that really never was is disputable. Today it is a high-traffic street with a good number of bars, a few notorious bookstores and a number of movie houses—from first run cinema to strictly "adult entertainment." The signs are there but they are tired. Coming from Nicollet, one block away, Hennepin certainly looks forlorn. It is difficult to accept that Hennepin has gone this long without anything being done. Not that it was being overlooked. In May 1969 Larry Halprin made public his study of Hennepin Avenue which had been commissioned by the Downtown Council. The study is thorough, handsome, professional and points the way to a meaningful redesign of Hennepin Avenue, a design meant to integrate Hennepin into the fabric of the city as the entertainment center. The study was read,

publicized and nothing further happened.

Then, in an effort evidently to renew interest, attract attention, get something moving, this Forum was organized. The intent, explicit and implicit was to obtain some proposals, ideas, which could be implemented in short order, that would help to quickly and effectively uplift Hennepin Avenue.

The list of participants is impressive enough: **M. Paul Friedberg**, Landscape Architect, New York; **Philip Johnson**, Architect, New York; **James Seawright**, Sculptor, New York; **Barbara Stauffacher Solomon**, Graphic Designer, San Francisco; **Art Seidenbaum**, Los Angeles Times; **Walter Netsch**, Architect, SOM, Chicago; **Otto Pione**, Artist, Cambridge; **Tony Smith**, Sculptor, Orange, N. J.; **Robert Venturi**, Architect, Philadelphia; and the aforementioned **Roger Montgomery**. The selection is knowing and intelligent and well intended but that is exactly what the problem was and is generally with panels of this kind.

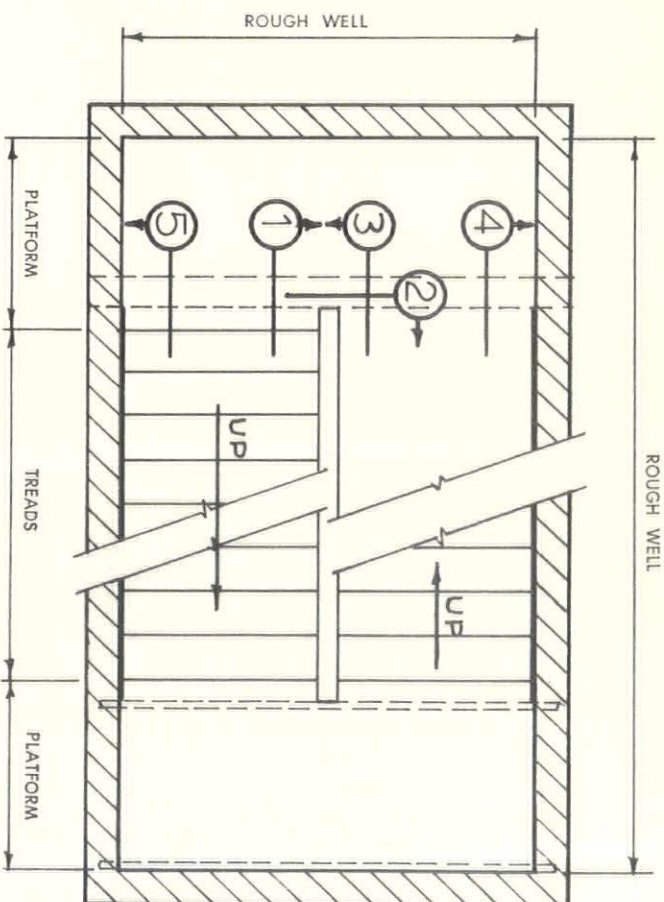
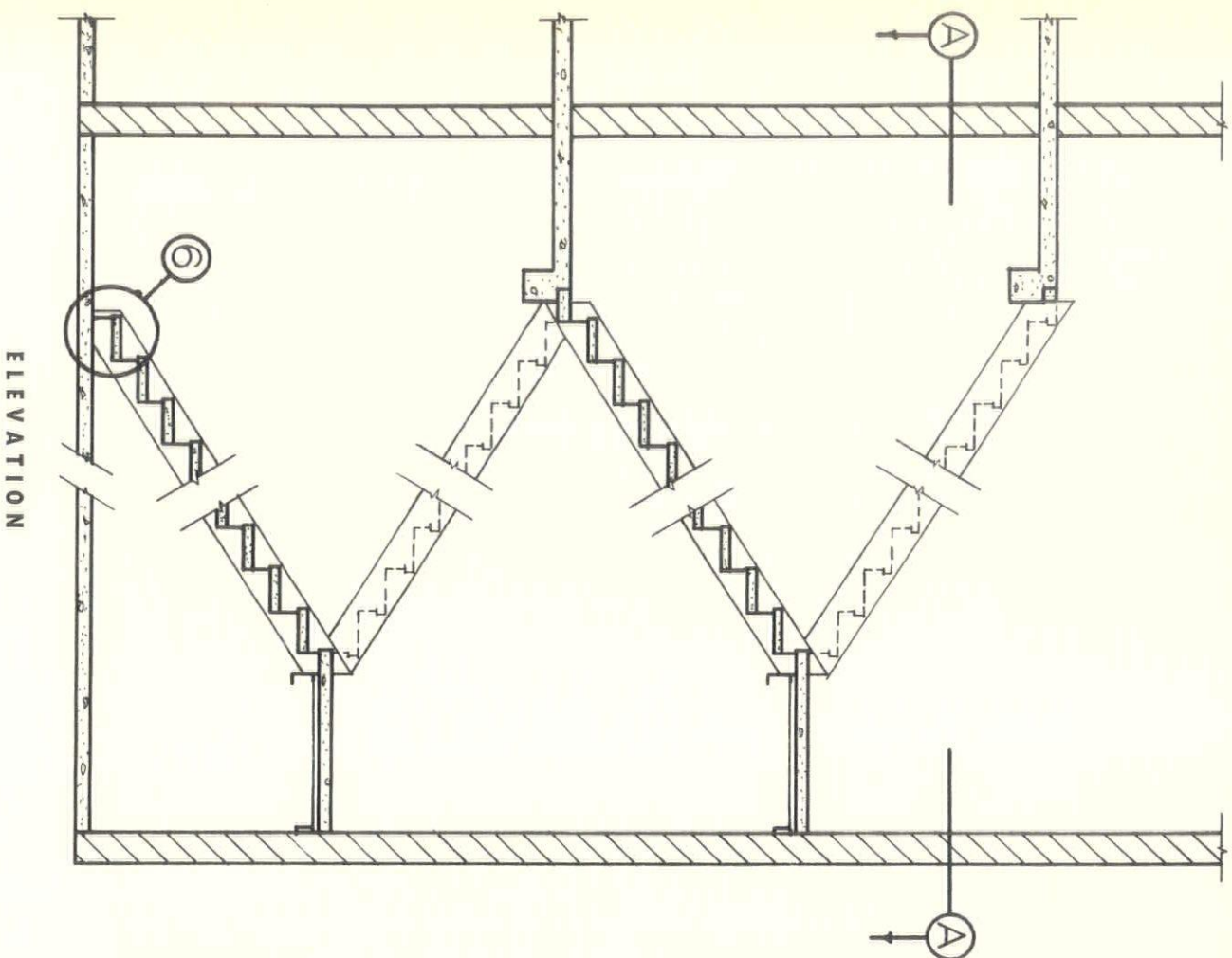
A number of very well known people, very busy, nationally and internationally recognized celebrities were asked to give, quickly, in an impromptu session, their ideas for Hennepin. The net result was that only one really gave a valuable suggestion, actually just a question. The question that Halprin also tried to cope with: what is the nature of entertainment? what is the nature of entertainment going to be? what is the entertainment center for specifically Minneapolis going to be? The questioner was Paul Friedberg. The other speakers' remedies, although serious, were for the most part easy and superficial. Not by intent, not by design, but by necessity. What could these people do? We can all write of the euphoria of happiness, but unless we know of some specific means of achieving this happiness, we will remain foolish or detached.

Conspicuously absent from the Forum were any local civic or professional leaders who over the years worked patiently to reshape and renew the city. They were absent, ostensibly because their views were known and always available if necessary. What is forfeited in such a situation is experience—years of involvement in the body of city politics, in the tedious quandries of effective lobbying and persuasion. This slow deliberate drudging work is the concomitant of large scale planning and to attempt to circumvent it by whatever pyrotechnics is wasteful. What is needed in the case of Hennepin Avenue is also what is needed for Metro Center '85, the Planning Department's beautiful new proposal for Central Minneapolis, **political leadership** and civic and commercial support.

It was certainly a great coup to obtain all these participants for one occasion in Minneapolis. Those that made fools of themselves, asked for it. Those that were puzzled, asked for it. And those that can not or will not hear, did not hear any more on those two days.

Walker Art Center need not be chastized. They should be commended for caring. Their concern and their efforts are to be highly commended and it is to be hoped that Walker will continue to show an interest in the city and its environment. It is also to be hoped that they will not always succumb to the temptation of the fashionable, the spectacular on a grand scale, but that they will, instead, attempt to catalyze their following—from the eminent board members to the lonely apartment dwellers—to bring pressures to bear and create the leadership that will make a better environment a broad community concern and develop a truly effective action force.

Bernard Jacob
Chairman, Editorial Committee



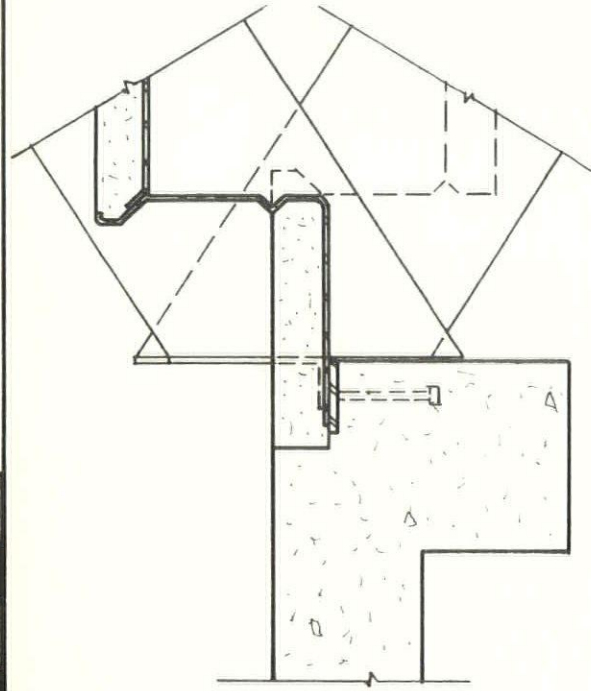
SPECIFICATIONS

PLATFORM — Poured in place concrete with formed continuous edge $2'' \times 3 \frac{5}{8}''$

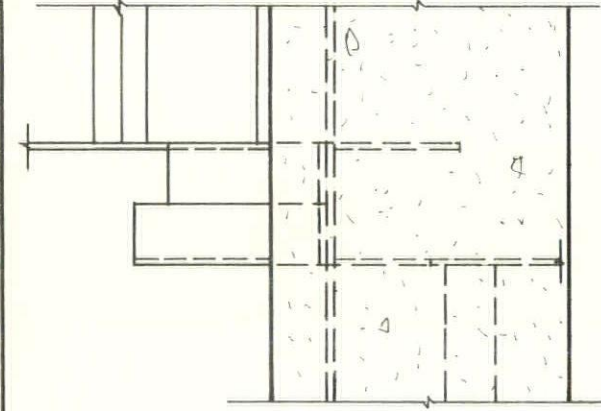
HEADER PLATE — A continuous $3'' \times \frac{1}{4}''$ steel plate with $\frac{3}{8}'' \times 4''$ headed studs welded $1' - 4''$ o.c.

STRINGER END ANGLE — $1 \frac{1}{2}'' \times 1 \frac{1}{2}'' \times 3/16''$ angle welded to wall stringer ends. $3/16''$ bent plate welded to center stringer ends. All end angles are field welded to header plate.

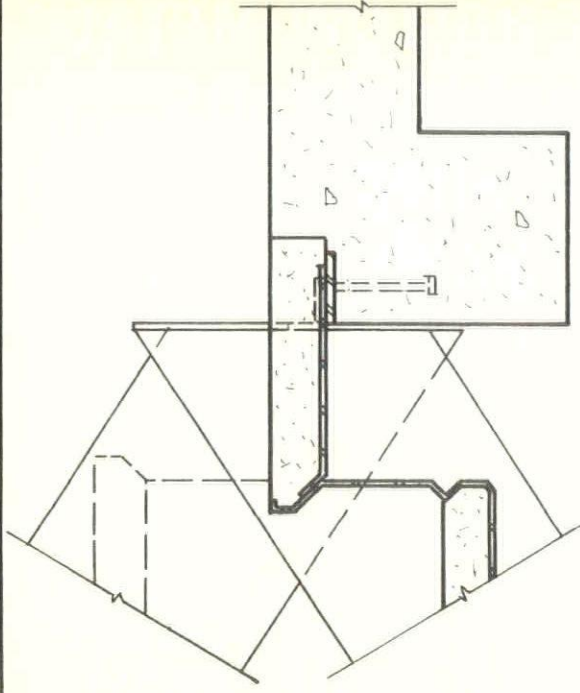
STAIR DESIGN — Refer to your NAAMM STAIR MANUAL in Divisions 5 (metal) catalog for design of stair components. For technical assistance, call Larry Klick, 926-4393.



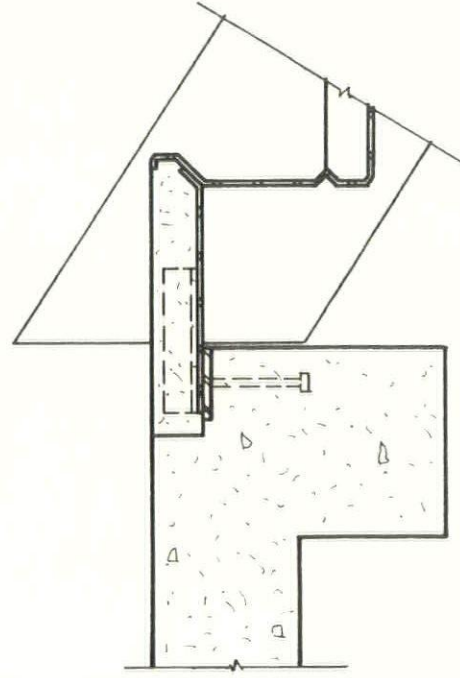
SECTION 1



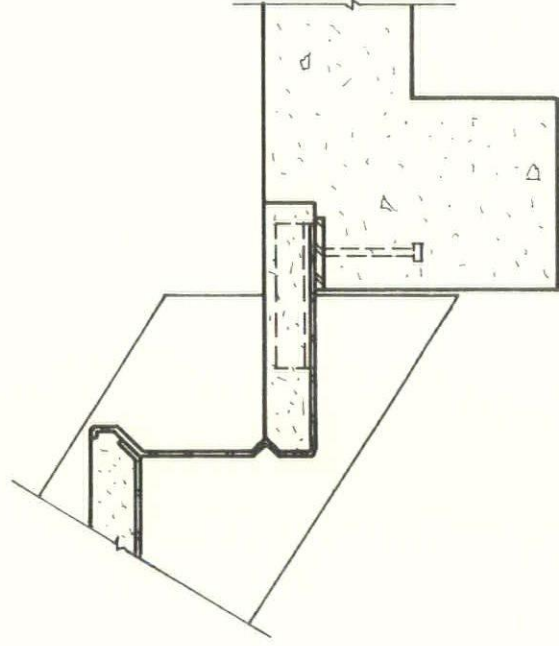
SECTION 2



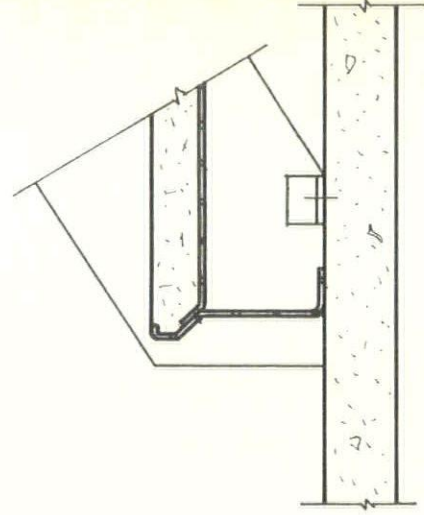
SECTION 3



SECTION 4



SECTION 5



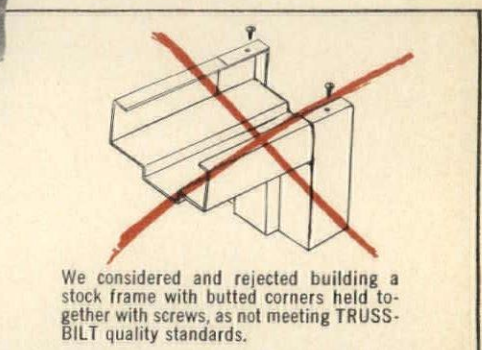
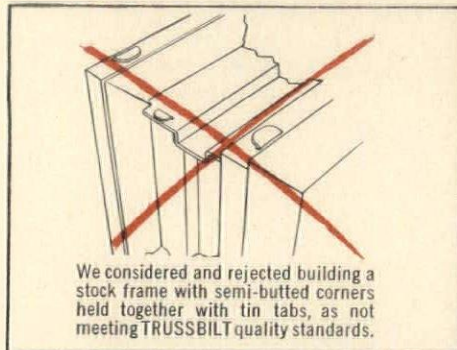
SECTION 6

TRUSSBILT STOCK HOLLOW METAL TRUSSCORE DOORS INVIS-A-MITRE FRAMES BRAND NAME HARDWARE

All warehouse stocked!



We have constructed the finest stock frame available!



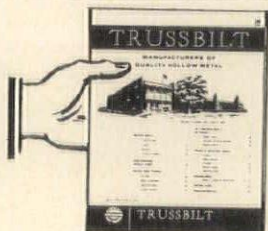
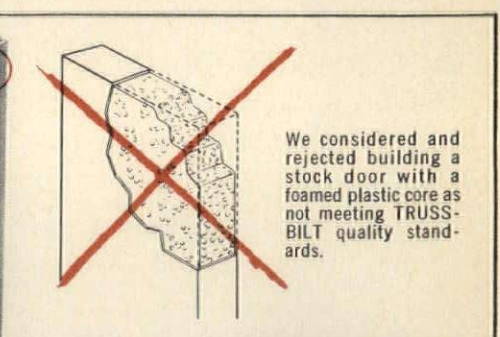
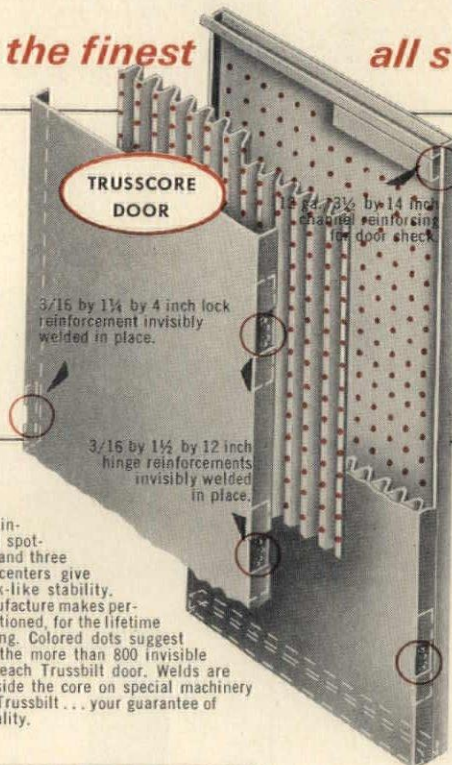
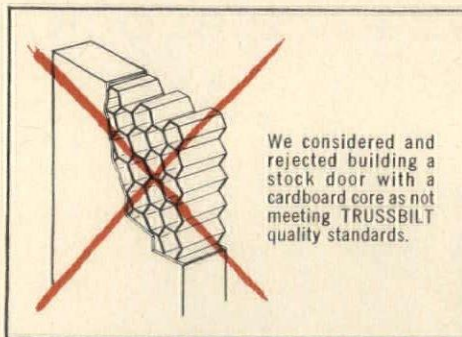
EXCLUSIVE

- Full mitred corner continuously welded
- 3/16" thick steel hardware reinforcement
- 4 basic frame sections—4", 5", 6", 8"

Stockline FEATURES...

- Any opening width
- 80"-84" heights
- 5 different types of anchorages
- The most complete U-L label program

We have constructed the finest all steel door available!



Write for
Our Custom Catalog

NOTE:
Exclusive continuous core and spotwelds on two and three quarter inch centers give Trussbilt rock-like stability. Precision manufacture makes perfect fit unquestioned, for the lifetime of your building. Colored dots suggest only some of the more than 800 invisible spotwelds on each Trussbilt door. Welds are made from inside the core on special machinery developed by Trussbilt... your guarantee of unexcelled quality.

A LASTING
VALUE
FOR YOUR
BUILDING
CLIENT



Write for Our
New Load Bearing
Window Catalog

TRUSSBILT

2575 COMO AVENUE, ST. PAUL, MINNESOTA 55108

612 • 646-7181



Regency Hyatt House, Atlanta
Architect: John Portman, Atlanta

A ROMANY-SPARTAN® FLOOR for the nation's "most talked about" hotel

The \$18-million, 800-room Regency Hyatt House in Atlanta's growing Peachtree Center is unique . . . to say the least. And Romany-Spartan ceramic tile played an important part in the decor of the 22-story-high lobby which is overlooked by balconied corridors. The lobby floor had to be tough enough to withstand the traffic of millions of feet. But it also had to have old-world charm and graciousness. So Romany-Spartan Orsan® 11 Cork Tan heavy duty ceramic floor tiles were chosen . . . some 648,000 of them, covering 36,000 square feet. The 2"x4"x3/8" Orsan tiles were hand-set in fan-shaped patterns to create an old European cobblestone effect.



call or write:



Rollin B. Child, Inc.

DISTRIBUTOR

420 Excelsior Ave. West Hopkins, Minn. 55344
PHONE: 612-938-2785

Over 20 years of service to the construction industry for ceramic tile, carpets and related products.

the MODERNFOLD MAN



The Modernfold Man is the space man; he is the number one source of operable wall systems for every interior space concept where flexibility is specified.

In Minnesota/Wisconsin . . . call:

Bob Mahin, Dale Lommen, Jerry Fischer
or Paul Bardal

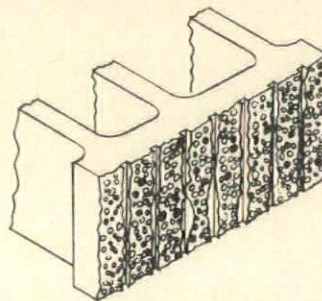
mahin-walz, inc.

Hopkins

Phone: 935-7759

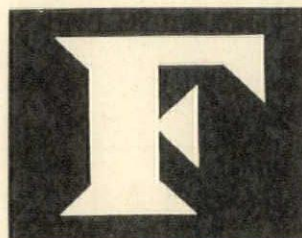
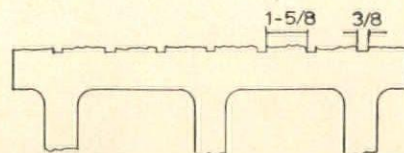
*Where do new ideas in block
shapes & patterns come from?*

SPLYT FACE BLOCK



. . . Exposed aggregate face available in all sizes (sand & gravel or lightweight) in a variety of shapes.

Also two
sides for
interior
partitions!



THE CHAS. M.
FREIDHEIM
COMPANY

5115 WEST 36TH STREET
ST. LOUIS PARK, MINN. 55416

927-4511

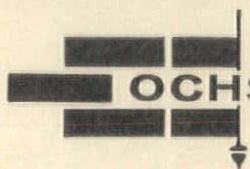


THE ALL-AROUND BRICK

Haarstick Lundgren Associates used Ochs Brick all the way around Minnesota's first completely circular school. By using the flexibility of a circular design and combining it with the permanence of Ochs Brick—the architects provided the people of White Bear Lake with a school that will still be in use 100 years from now.

Once again, the natural beauty and life-long durability of famous Ochs Brick has enabled an architect to erect maintenance-free walls of timeless beauty.

Ochs boasts the most modern brick equipment in the area to give you quality, Modular, Standard and Norman size brick in your choice of red, buff and gray shades in a wide variety of colors and textures. So when selecting brick for your next project—whether it's round, square or rectangular—be sure to give Ochs a call.



OCHS BRICK AND TILE COMPANY

General Office and Plant: Springfield, Minn. 56087, Phone 507-723,4221, Sales Office: 4741 Chicago Ave. Minneapolis, Minn. 55407, Phone 823-7251; Dakota Brick Co., 3230 Main Ave., Fargo, N. D., Phone 701-AD-5-5519, Representatives and jobbers in principal Upper Midwest cities.

PRECAST CONCRETE PRECAST CONCRETE

IBM BUILDING / OMAHA, NEBRASKA

Architect / Gordon & Levin / Chicago, Ill.

General Contractor / A. Borchman & Sons / Omaha, Neb.

Precast / Inland Schokbeton / Lincoln, Neb.

NORTHWEST PRECAST ASSOCIATION MEMBERS:

American Artstone Company
P.O. Box 297
New Ulm, Minn.

Arrigoni Brothers Company
817 Vandalia Street
St. Paul, Minnesota

The Babcock Company
P.O. Box B
Kasota, Minnesota

**Gage Brothers Concrete
Products Inc.**
P.O. Box 1373
Sioux Falls, South Dakota

Inland Schokbeton
Division of Nebraska Prestressed
Concrete Co.
P.O. Box 29208
Lincoln, Nebraska

Midwest Concrete Industries
1514 Fuller Road
West Des Moines, Iowa

Molin Concrete Products Co.
885 West Minnehaha Ave.
St. Paul, Minnesota

Wilson Concrete
P.O. Box 7208-So. Omaha Station
Omaha, Nebraska

northwest precast association
an association devoted to the promotion of precast architectural concrete



ORLEANS ANTIQUE

FACE BRICK

Size Shown: Modular

Specifications:

3-hole-cored

3 $\frac{5}{8}$ x 2 $\frac{1}{4}$ x 7 $\frac{5}{8}$ - 4 lbs.

ASTM: C-216

Grade SW-Type-FBS

Packaged - 100 packs

Finish: Classic (Velour)

Other Sizes Available:

Engr. King: 3x2 13/16x9 $\frac{5}{8}$

Comments: Solid brick are
available on order

Plant of Manufacture

Des Moines Clay

Shipping Point

Des Moines, Iowa

Samples available upon request

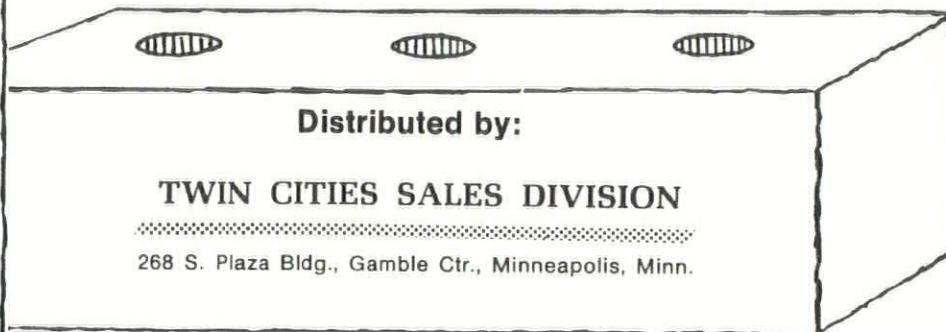


A **CAN★TEX** INDUSTRIES DIVISION OF **Harsco**

Distributed by:

TWIN CITIES SALES DIVISION

268 S. Plaza Bldg., Gamble Ctr., Minneapolis, Minn.



Wells Prestressed News

WELLS, MINNESOTA 56097

MY BOSS LEO IS PROUD OF THIS JOB

I was leaving for Albert Lea and Leo said, "Follow me". We stopped at the local photographers and he showed me the picture (right) which he had taken. I said, "I don't see much precast". He said, "Take a look at that cantilever". Well, anyway, most of the interior including wall panels, beams, columns, and double tee roof are exposed, and there is a 10' cantilever, the job is stuck between two existing buildings, and it was erected in sub-zero weather with snow up to here. I would venture to say that he is so proud of this project because he converted this job from a "beep-beep" building to a concrete building. In fact, Leo even brought slides of this project for viewing at a recent international Leap convention in Fort Lauderdale, only Mel Larson had to show and comment on these slides while Leo was out golfing.

Wells production, engineering, drafting, erection and sales departments are also proud of this job.

"All is well that ends up Wells".



SCHEEL'S HARDWARE BLDG. FARGO MUTCHLER, TWICHELL & LYNCH ARCH.

W. C. P. CO. ENGAGES G. E. COMPUTER SERVICE

We have installed a Model 33 teletype which is hooked up to a General Electric computer in Minneapolis. This will enable us to solve problems in precast-prestressed concrete design in minutes which formerly were done by hand and took hours.

Architects and engineers will now be able to get answers from us to design problems almost immediately as to span, load capacity, camber, etc. for certain members under certain conditions.

ED HEINRICH AND WIFE CAROL MOVE TO WELLS

Wells Concrete Products Co. is proud to announce that Edwin Heinrich has joined our engineering staff. Ed has had 9 years of experience and is a registered professional engineer. Graduating from the South Dakota School of Mines with a Bachelor of Civil Engineering, Ed also holds a Master's in Business Administration. His recent employer was Union Carbide Corporation and Heinrich was responsible for structural design, project engineering, and modifying and developing their structural computer programs.

Mr. & Mrs. Heinrich have three daughters and will reside in Wells, Minnesota.

**WELLS PRESTRESSED
CONCRETE PRODUCTS COMPANY**



WELLS, MINNESOTA 56097 PHONE AREA CODE 507-553-3139
ST. PAUL, MINN. PHONE: 455-5671

HAYDITE

"THE ORIGINAL LIGHTWEIGHT AGGREGATE"

LIGHTWEIGHT—approximately $\frac{1}{3}$ lighter than ordinary blocks made with sand and rock. Reduces deadload without sacrificing strength or other desirable qualities.

STRENGTH—in excess of Federal and ASTM specifications and local building code requirements.

FIRE RESISTANCE—Underwriters Laboratories Standards for Safety UL 618, August 1958, tests rate 8" Haydite block, with a $1\frac{1}{4}$ " face shell, at 2 hours. A $1\frac{3}{4}$ " face shell is rated at 4 hours.

UNIFORMITY—in size, texture and color for accuracy and beauty.

ACOUSTICS—are improved by the cellular structure of the aggregate and the texture of the block. Approximate noise reduction coefficient of a medium textured, unpainted Haydite block is 0.45.

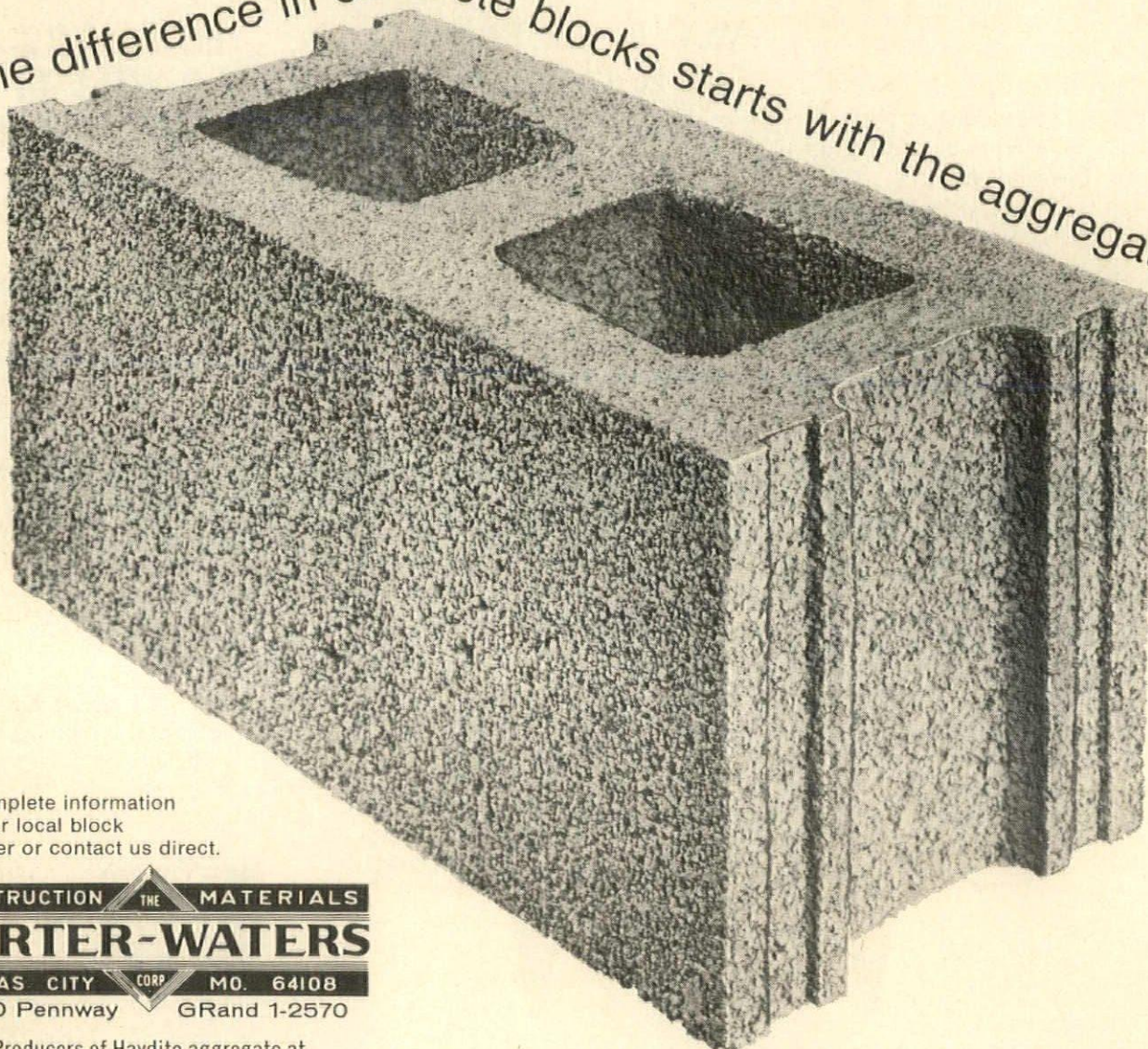
THERMAL INSULATION—the U factor (average) on 8" Haydite blocks is 0.32 and on 12", 0.29.

DURABLE—exceeds Federal and ASTM specifications for hollow, load-bearing masonry, above and below grade. Laboratory tests show 100 cycles of freezing and thawing without visible damage or loss of weight.

NON-STAINING & NON-CORROSIVE—the chemically inert composition of Haydite eliminates discoloration of the block, or to paint or plaster applied to the block.

ATTRACTIVE—a pleasing texture and natural gray color suitable for many applications without further treatment.

...the difference in concrete blocks starts with the aggregate

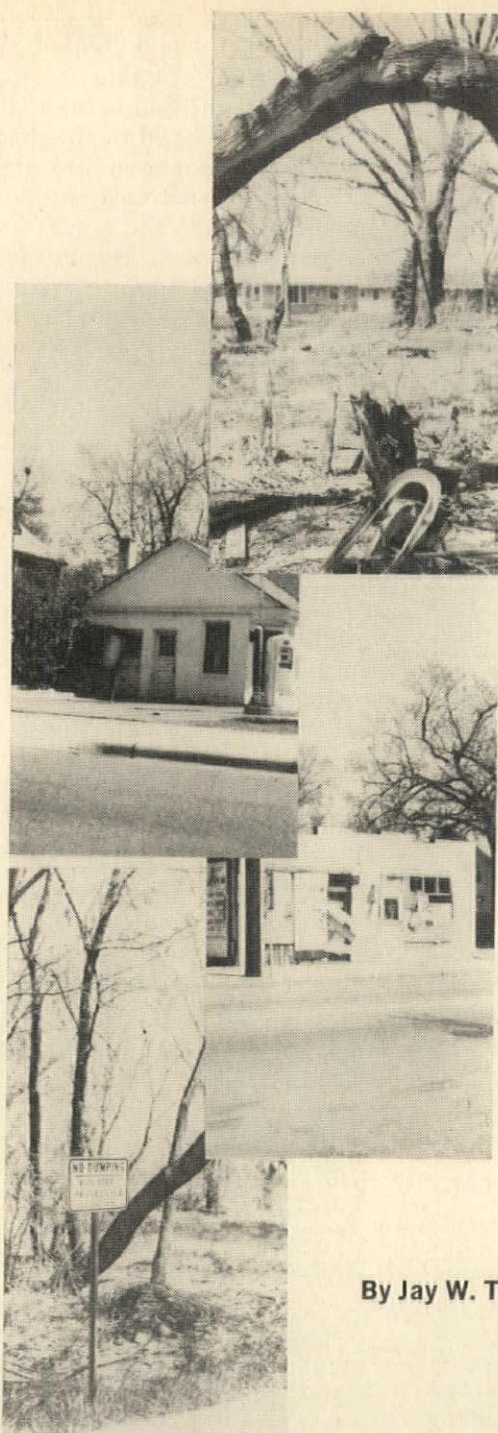


For complete information
see your local block
producer or contact us direct.

CONSTRUCTION  MATERIALS
CARTER-WATERS
KANSAS CITY  MO. 64108
2440 Pennway GRand 1-2570

Producers of Haydite aggregate at
Centerville, Iowa, and New Market, Missouri.

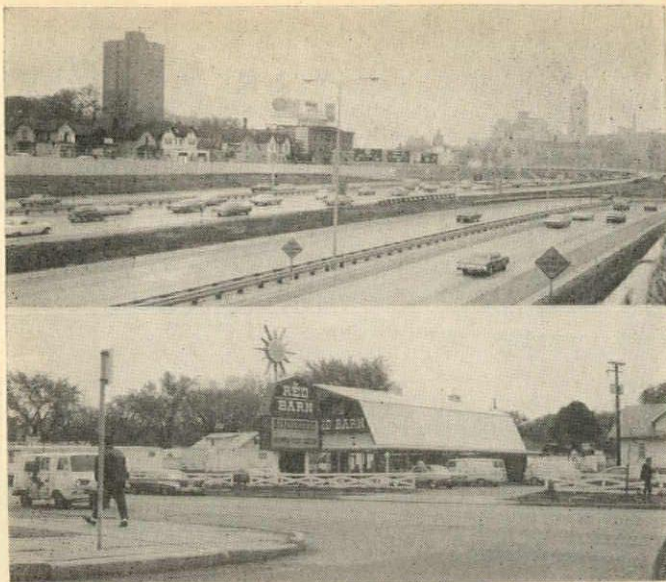
INVOLVEMENT



By Jay W. Tyson, A.I.A.

At the M.S.A. State Convention last November, someone, after listening to a speaker, stood up to offer a resolution that we (of MSA) resolve to involve and commit ourselves. I am in no position to doubt the sincerity of the person who offered that resolution but my first reaction was filled with many questions. How, when, where, with whom and what is to be accomplished by resolving to commit ourselves as professionals to greater depths of involvement? The more I as an individual tried to answer the above questions, the more I felt a great void that exists in my own capabilities to find a clear cut answer.

As more thought was given to the matter of involvement, I was reminded of a citizens' group in Minneapolis whose members, by the



nature of their existence, could, from a layman's viewpoint, offer some answers to the questions of why, when, where and with whom involvement could meaningfully take place. The Council of Community Councils is the umbrella organization of all neighborhood groups in Minneapolis. Its president, Phil Schmidt, agreed to give his viewpoints from an extremely involved layman's point of view. His answers do not provide one with a total answer but at least they offer some food for thought.

QUESTION 1

With much dialog being directed toward involvement and commitment, what would your suggestion be to members of MSA to facilitate their involvement also?

ANSWER:

We of C. of C.C. would welcome a delegation from the MSA to attend our meetings and possibly have delegates to the council, if your by-laws permit, and begin to see and feel the ways in which citizens from the entire city are endeavoring to seek ways to use a much-used term "save the city." There are instances where the expertise of qualified and trained persons could assist us in matters of zoning and land use, mass transportation and ordinances that we could possibly support that would tend to improve the total environment of the city.

QUESTION 2

What activities have the C. of C. C. been involved in where the professional experience and advice of individual members of MSA could be used?

ANSWER:

The C. of C. C. has gone on record in many instances offering opinions expressing the concerns of neighborhoods it represents. There was one instance of a street widening project that would have virtually destroyed the aesthetics of a very stable

area. Another prime example where your group could possibly have assisted us occurred when a developer proposed to develop a two-square-block area in south Minneapolis by making application for the property to be rezoned from R1A to R5 so as to build 280 one-bedroom apartments (rental). This area is surrounded by single family owner-occupied dwellings. People in the area and some planners felt that the increase in density would be of no benefit to the area. It was also pointed out by one person with more than the average layman's knowledge of zoning, that if R5 zoning were permitted the developer could legally build more than 400 one-bedroom units. This idea was finally defeated, with pressure being applied to the aldermanic representatives of the area and members of the City Planning Commission.

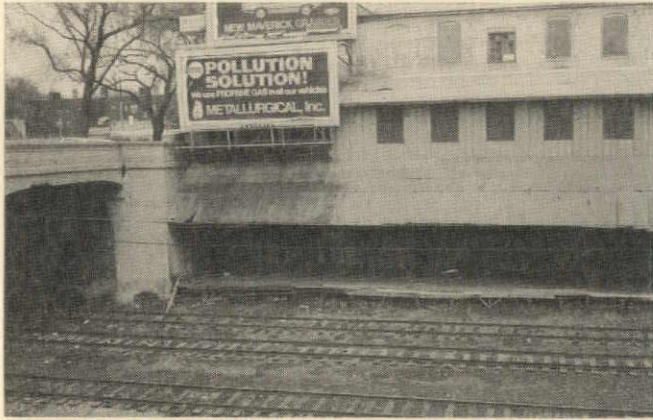
Now another developer has proposed to build 120 town houses for sale. These units were to have possessed a sameness that also would not lend itself to what sociologists and planners refer to as a good neighborhood mixture. The prices were the same—\$19,000 to \$20,000—there were no garages and exteriors very much alike. With complaints being voiced against those aspects of the project, the architect suggested and redesigned the town houses so that the total design was sympathetic with their surroundings and they vary in size, exterior, price and lend themselves to being occupied by families with varying incomes, varying sizes and including all differences that exist in America.



Has your group ever looked around at our environment and come to a conclusion that your education, training and experience is not being used to its full advantage? Do you feel that you have negated your responsibility by not banding together as a group and strongly voicing your opinions? For instance, couldn't you as a group of planners and designers have exerted some influence on the Department of Highways before the ill-designed freeway system we have become a reality? Of course, all of us can **now** see how our cities have been raped for the sake of the automobile, which we now say causes so much of our air pollution. Mentioning freeways, it seems ironic that only a few months ago there was some official talk of metering entrances to the freeway within the city limits, which leads one to believe that the freeway may eventually prove to be of negative value to residents of the core cities. Also,

NORTHWEST ARCHITECT

what are you doing to assist our planning commission to arrive at a land use plan for the city that is adhered to and not changed each time a developer has a different idea concerning land uses and density? You see, it has been stated many times and the statement is still true, "As the city goes, so goes the



surrounding areas." The suburbs will not survive unless the core city survives.

Then again, if you are seeking methods of involvement as individuals the best way to get involved is to live in areas of the city **where your presence necessitates being involved.** The action is in the city and by residing there no one is left to wonder about means of involvement.

QUESTION 3

What effect do you think the involvement of C. of C. C. has had on influencing decisions that positively affect the lives of the community?

ANSWER:

The C. of C. C. has in no way joined in what seems to be a current trend, that is, to look at all proposed changes in our society negatively. We may oppose an



issue but we offer plans that we think are good alternatives. We have supported legislation leading to the adoption of the dilapidated buildings' ordinance, exterior maintenance code, code enforcement and combined trash and garbage collection. We have been asked to and have provided representatives to the Urban Coalition, School Facilities Committee,

Hennepin County General Hospital Plan, Group on Preservation of Historic Buildings, City Beautification Committee, Code Enforcement and the Sign Advisory Committee. As a result of our involvement and participation in all these groups, and many more, we are certain that the city and surrounding areas as a whole will benefit.

To sum it all up briefly, opportunities for **involvement** are there and very little effort need be expended in locating the avenue of involvement one desires.



MINNESOTA SOCIETY CONVENTION PLANNING STARTS

Appointment of Gary A. MacKenzie as general chairman of the 36th annual convention of the Minnesota Society of Architects, announced recently by MSA Pres. Leonard W. Anderson, marked the start of definite planning for the gathering. The convention will be held November 4-5-6 in the new Radisson South in Bloomington, Minn.

Mr. MacKenzie, a partner in the Minneapolis architectural firm of Zejdlik, Harmala, Hysell and MacKenzie, brings to his job of coordinating the planning for the convention a good background of experience, having been vice-chairman for the 1969 meetings and a committee member the past five years.

The MSA convention will again be held jointly with the North Central States Regional AIA Conference. Architects from four states—North Dakota, Wisconsin, South Dakota and Minnesota—will be invited to attend the conference/convention, which is scheduled to open Wednesday noon, November 4.

More than 1,200 architects, architectural employees, engineers, architectural students and members of the Associated General Contractors participated in last year's regional conference and convention.

The convention committee is making arrangements for an excellent building projects exhibit. Companies desiring to exhibit building products have been requested to contact Donald W. Hassensstab, executive director, Minnesota Society of Architects 514 Foshay Tower, Minneapolis, Minn. 55402.

Concrete block plays host to every facet of 'Total Environment Living'

The passing of time only enhances its beauty

Alexandria
ALEXANDRIA CONCRETE CO.

Austin
CONCRETE UNITS, INC.

Bagley
GESELL CONCRETE PRODUCTS CO.

Brainerd
THOMPSON CONCRETE PRODUCTS CO.

Chaska
WESTERN CONCRETE PRODUCTS CORP.

Detroit Lakes
NEITZKE CONCRETE PRODUCTS CO.

Elmore
ELMORE CONCRETE PRODUCTS CO.

Fergus Falls
FERGUS FALLS CONCRETE PRODUCTS CO.

Glencoe
GLENCOE DRAIN TILE CO.

Hutchinson
ROCKITE SILO, INC.

Kimball
JACOBS CONCRETE PRODUCTS CO.

Lester Prairie
LESTER PRAIRIE CEMENT PRODUCTS CO.

Madelia & New Ulm
GOPHER CONCRETE PRODUCTS CO.

Mankato
MINNESOTA CONCRETE PRODUCTS CO.

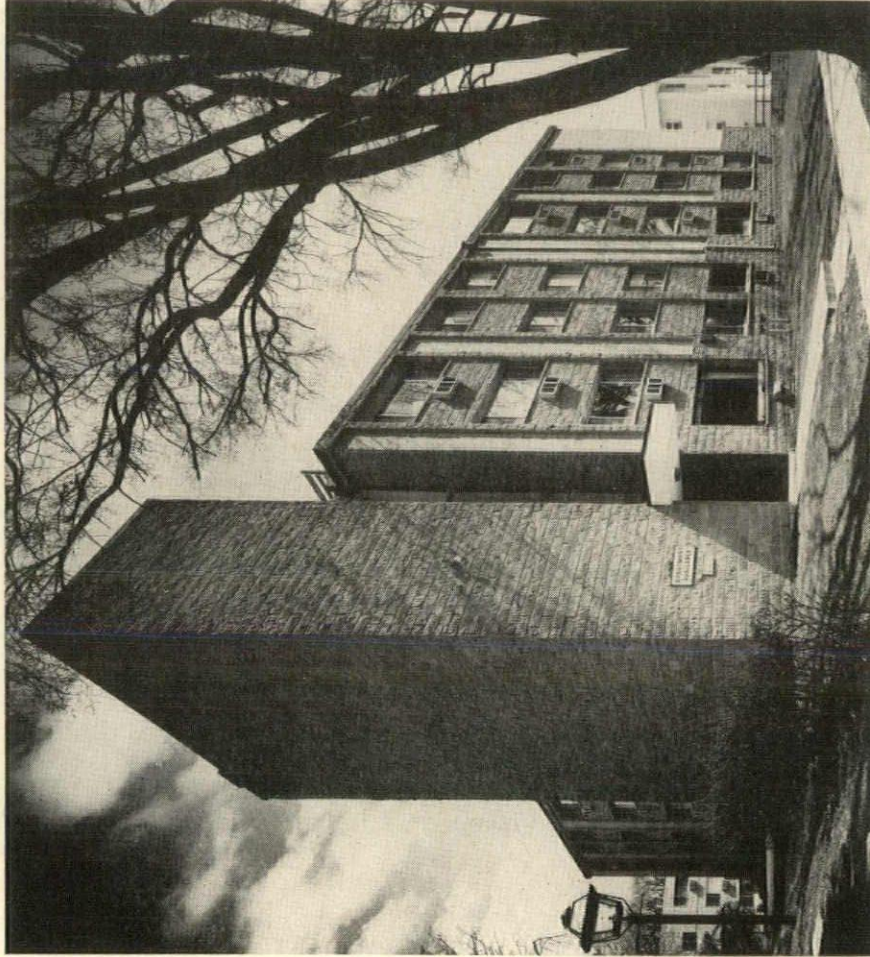
Maple Lake
L. C. BLACK CO.

Marshall
APPLETON SILO CO., INC.

Minneapolis
CHAS. M. FREIDHEIM CO.
GLACIER SAND & GRAVEL
MARSHALL CONCRETE PRODUCTS CO.
MODEL STONE CO.

Montevideo
MONTEVIDEO BLOCK & TILE, INC.

Moorhead
KOST BROS. CO.



Texture is the key attraction

Concrete masonry ideal for apartment design—

Concrete masonry walls combine innovative design and economy.

Contact the nearest MCPA member for further information.

Morris
SCHMIDGALL CONCRETE PRODUCTS CO.
New London & Willmar
NEW LONDON CONCRETE PROD. & SUP. CO.

New Ulm
AMERICAN ARTSTONE CO.
North St. Paul
ANCHOR BLOCK CO.

Owatonna
OWATONNA CONCRETE PRODUCTS CO.

Pipesstone
BARNES SAND & GRAVEL CO.

Princeton
O. G. HANSON & SON
Redwood Falls
HANSON BLOCK & TILE CO.

Renville
RENVILLE CEMENT PRODUCTS CO.

Richmond
RICHMOND CONCRETE PRODUCTS CO.

Rochester
ROCHESTER BLOCK & SUPPLY CO.

St. Cloud
BORGERT CONCRETE PRODUCTS CO.

St. Paul
MOLIN CONCRETE PRODUCTS CO.
ST. PAUL CEMENT WORKS

South St. Paul
STANDARD BUILDING MATERIALS CO.

Spring Park
WESTERN CONCRETE PRODUCTS CORP.

Starbuck
STARBUCK CEMENT PRODUCTS CO.

Virginia
SEPPI BROS. CONCRETE PRODUCTS CO.

Wadena
WADENA SILO CO.

Winona
MATZKE CONCRETE BLOCK CO.

Worthington
WORTHINGTON BLOCK & BUILDERS SUPPLY

Minnesota Concrete Products Association

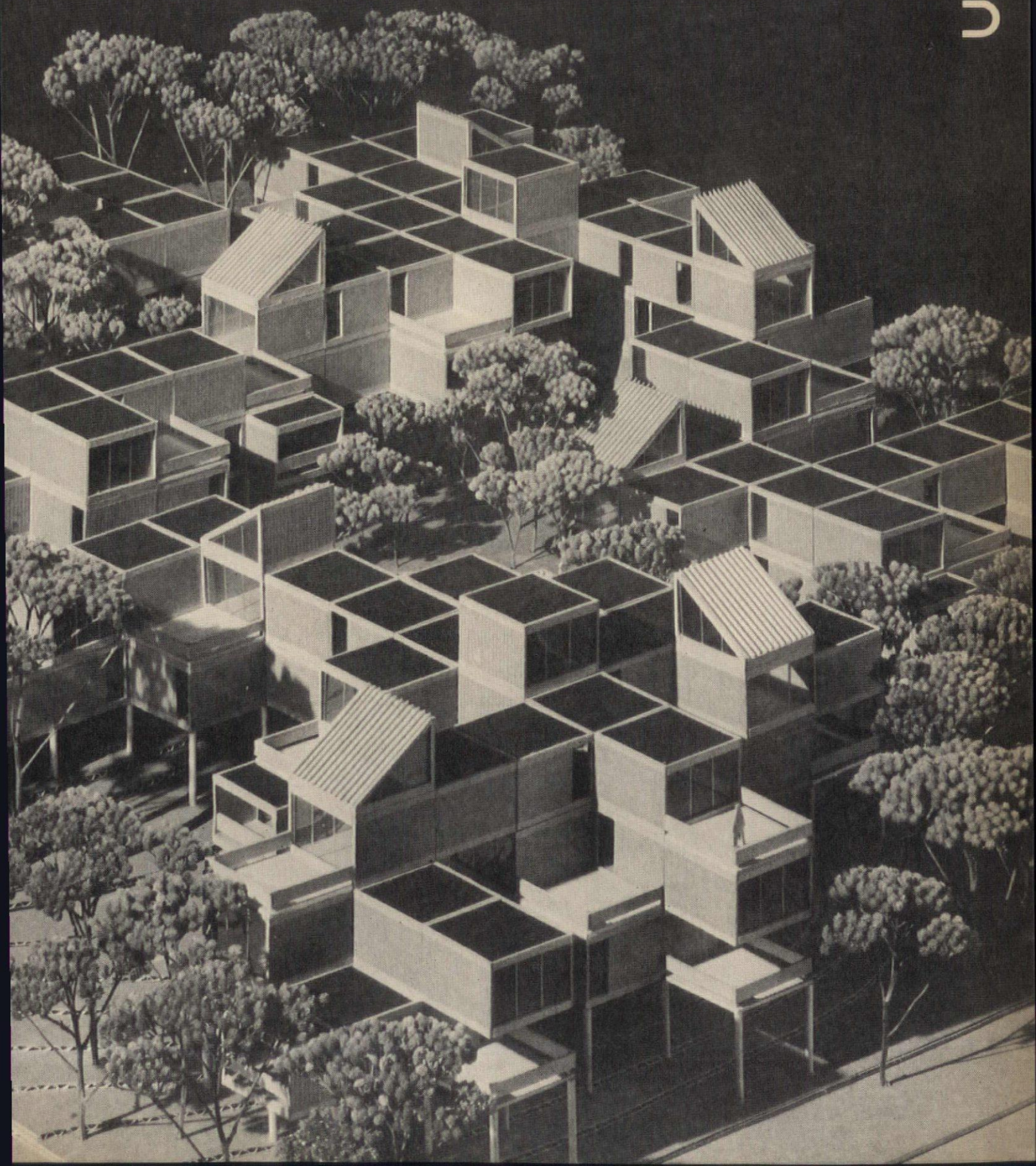
1821 University Ave.

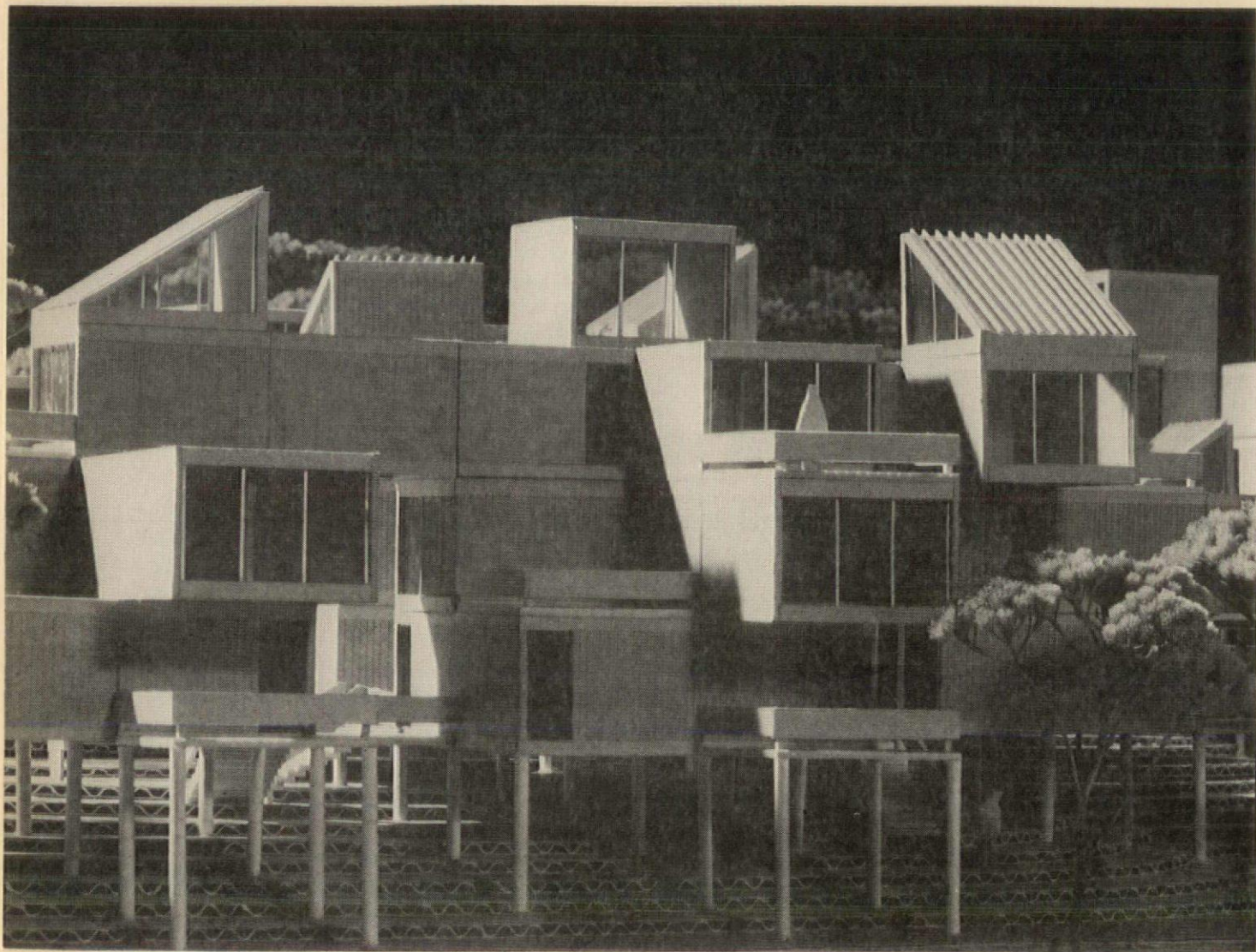
646-2893

St. Paul, Minn. 55104

Allen B. Benzick, Executive Secretary

unimod





MOBILE

UNIMOD—Unitized Modular Housing System

By Duane Thorbeck, AIA
Architect, Inter-Design Inc.

This article is written to record and present the events that took place in late summer 1969 which resulted in a new system, called UNIMOD, for producing homes through the industrialized process. It is also written to illustrate the differences between system building and conventional construction to better acquaint the reader with the potential for facing design problems with new criteria and new procedures.

Background

The 1968 Housing Act as passed by Congress established the need for 26,000,000 new and rehabilitated housing units in 10 years. This required the construction of 2.6 million units each year. The conventional housing industry, however, was producing only 1.3 million units annually and thus it was apparent that a new approach to providing the required number of units was required.

In the fall of 1968 the U. S. Department of Housing and Urban Development began a program called In-Cities Experimental Housing Program which was an attempt to survey the country for available housing technology in order to identify potential volume producers. Kaiser Engineers were awarded the contract. However, within a short time it was becoming clear that this procedure was not going to move ahead fast enough.

With a new administration, a new HUD secretary and the unsuccessful experience of the In-Cities project, HUD inaugurated in June of 1969 a new program—Operation BREAKTHROUGH—to provide housing for people of all income levels through the utilization of industrialized housing systems and large-volume production methods. This program to be run

by HUD, was a request for proposals to plan and design, construct prototypes and volume produce a **total housing system**. The total system was to include, in addition to the building system design, a concept for management, financing, social involvement, land use and volume production. The proposal was due in Washington on September 19, 1969.

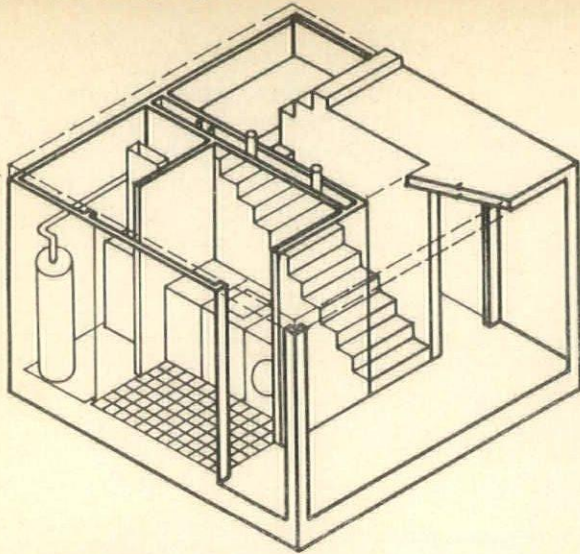
Housing System

When InterDesign was formed in late 1968 we identified the housing problem as one area in which the interdisciplinary concept could make a valuable contribution. We had been researching a new polymer bonding technology for stressed-skin plywood with the 3M Company but had been unsuccessful in interesting the 3M Company to sponsor a research and development project based on their technology.

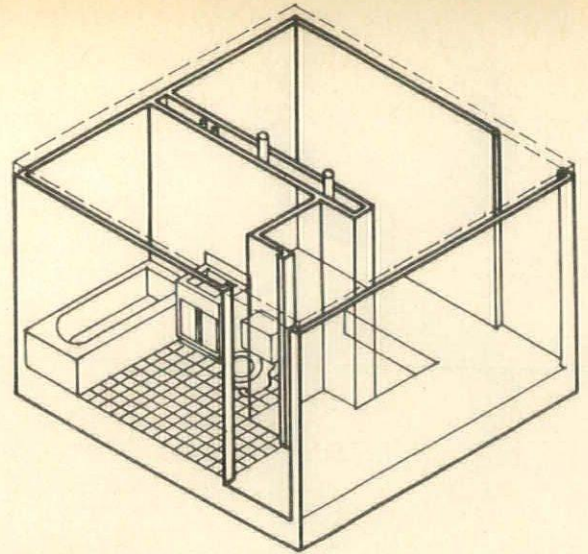
We also had been working for Pemtom, Inc. on several site planning projects and were aware of their efforts at developing a factory-produced mobile home concept which they called MOVILLA. When Operation BREAKTHROUGH was announced we saw it as a unique opportunity to pursue a new approach to housing and approached Pemtom about submitting a proposal. They were very interested so we reopened discussions with 3M and as a result it was agreed on August 11, 1969, that a proposal would be made to HUD with Pemtom as the prime proposer, InterDesign as responsible for the concept and design of the building system and 3M Company as a supplier of the technology and building products. In addition, Lorimer, Chiodo & Associates were retained by Pemtom to prepare the proposal and Jacus & Amble, Inc. were retained by InterDesign as engineering consultants. The proposal was to be called the Pemtom Living System.

With approximately 30 days (including weekends) to complete the design and get it printed to

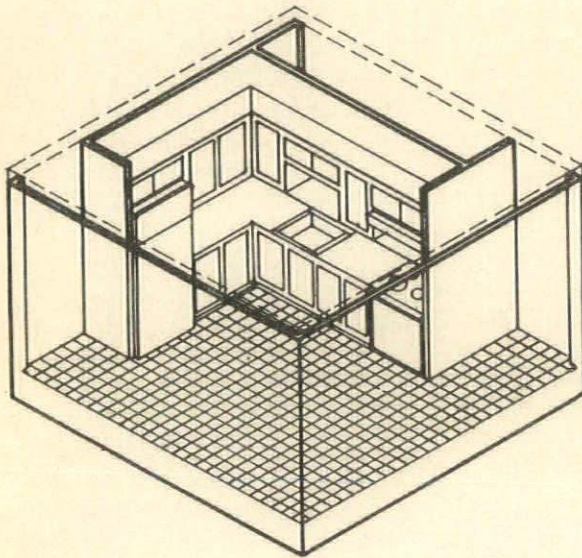
Twelve basic module types



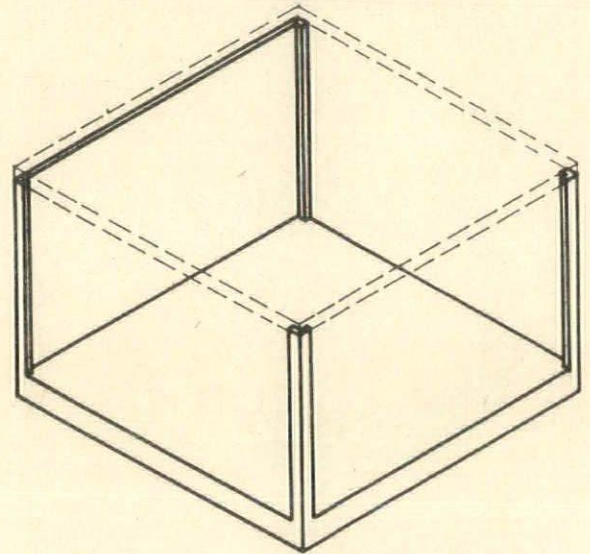
1 Stair/Utility



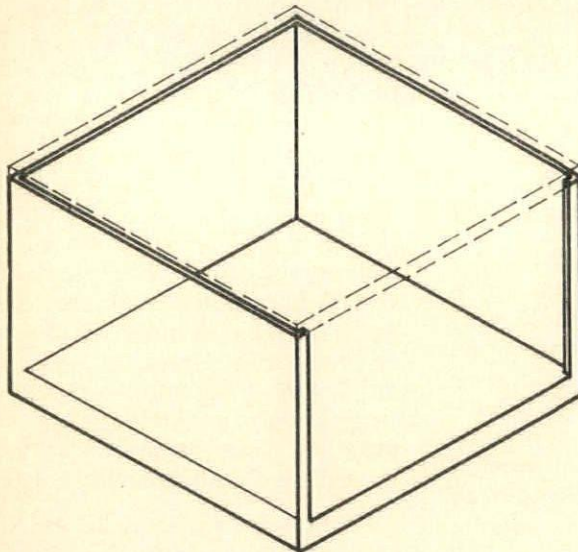
2 Stair/Bath



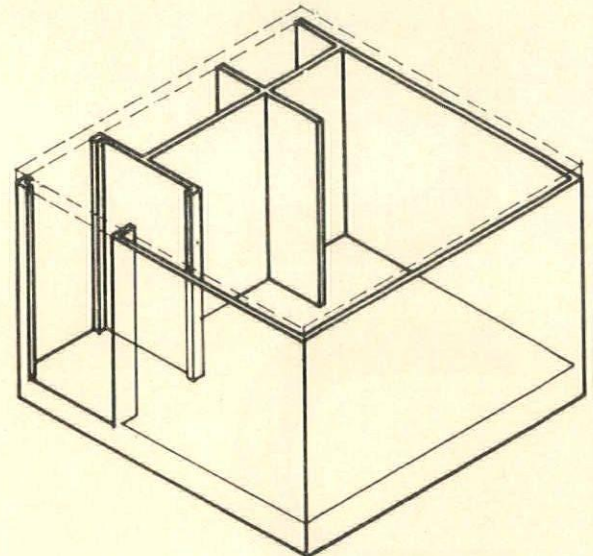
5 Kitchen



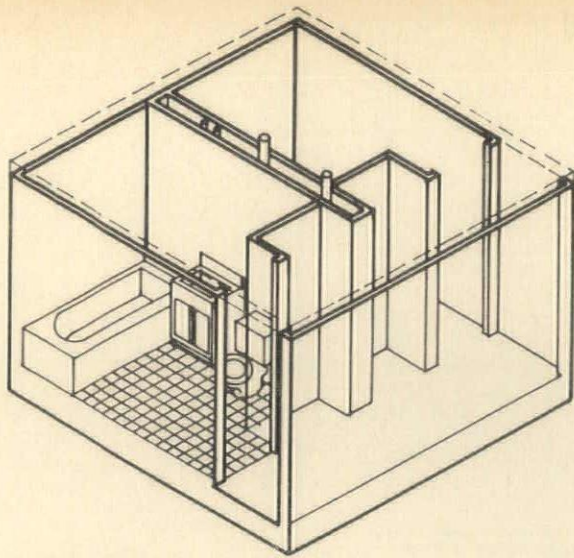
6 Dining/Living



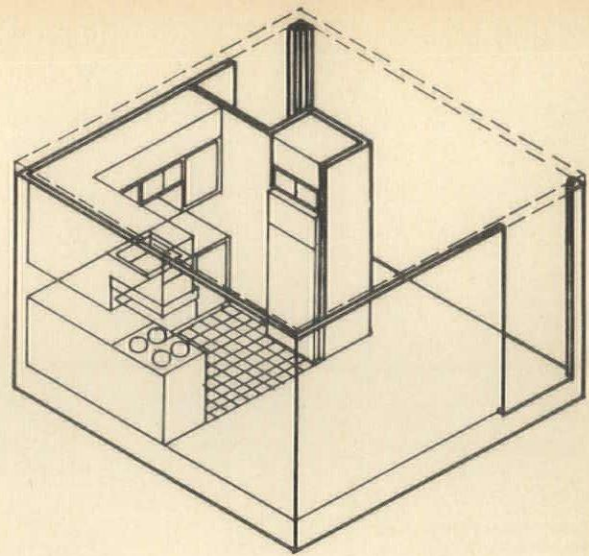
9 Bedroom/Primary



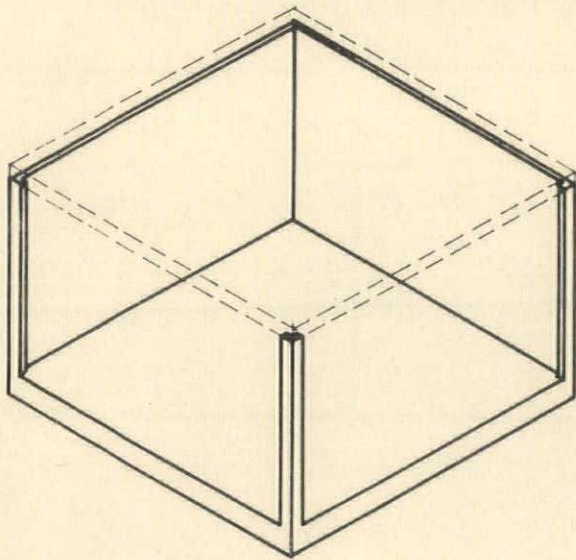
10 Bedroom/Secondary single



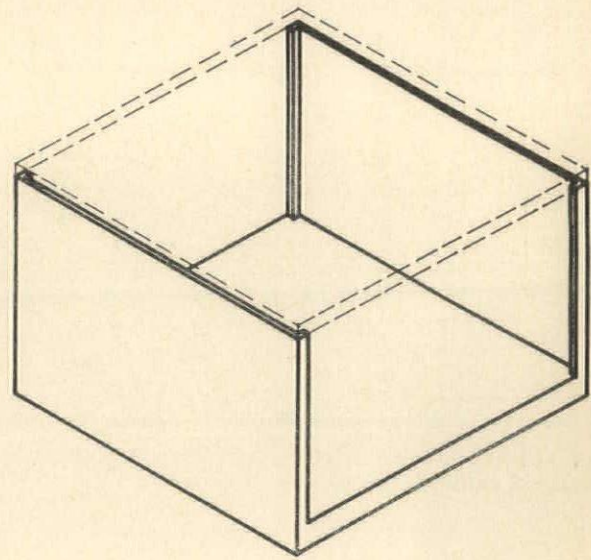
3 Bath/Utility



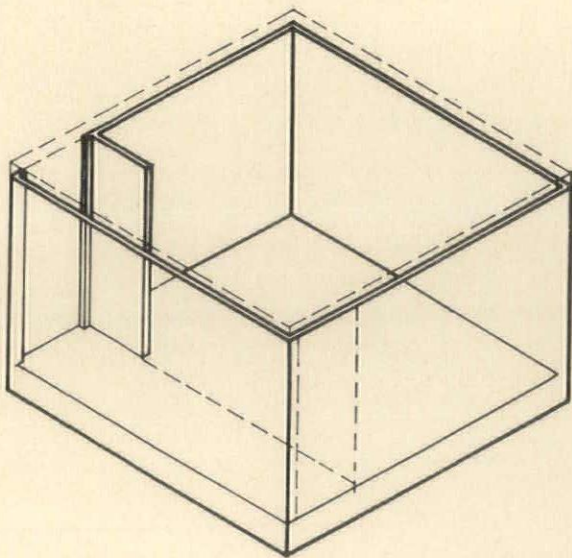
4 Kitchen



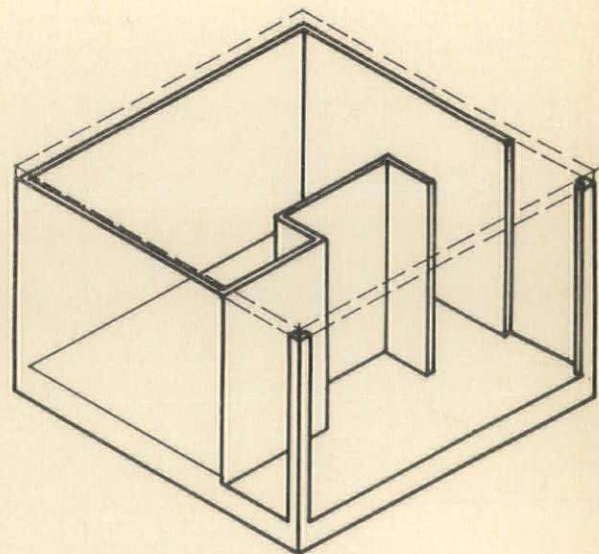
7 Dining/Living



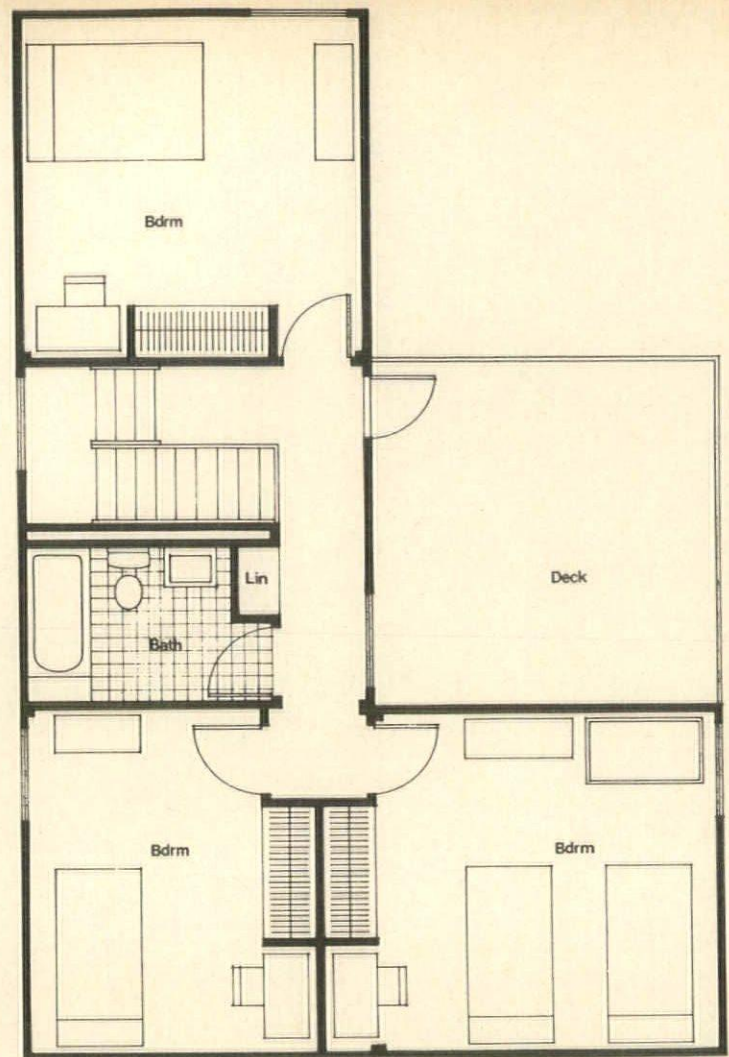
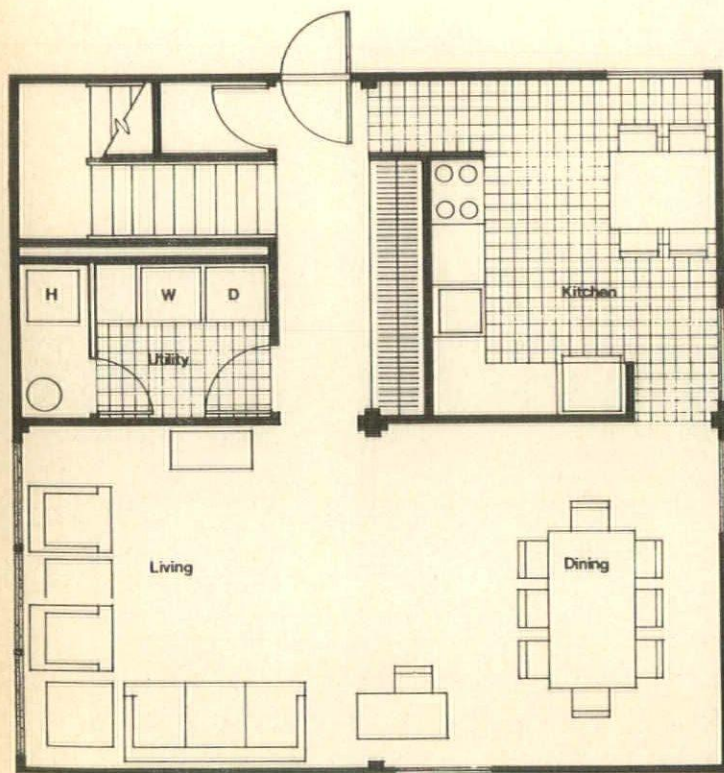
8 Living Room



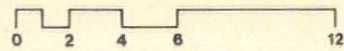
11 Bedroom/Secondary double



12 Family/Storage



Typical 3 bedroom unit
8 modules, 2 stories, 1400 SF



deliver to HUD, a breakneck work schedule had to be established. This schedule had to coordinate the design and writing of the proposal with cost estimation and overall management, financing, production and land use concepts, and with development of the technology. Consequently this schedule outlined that we had only 11 days to prepare a rough draft of the entire building system—including written and sketch details of the components and illustrations of the methods for adapting the system to a variety of housing types and site considerations. With ours and Pentom's past experiences we were able to immediately outline five basic criteria which we felt an "ideal" housing system should incorporate:

1—The building system should be designed to be an integral part of a total system that would include social involvement, environmental planning, financing and production methods.

2—The building system should be designed to utilize maximum factory production and minimum on-site assembly.

3—The building system should be a three-dimensional volumetric modular system whereby each single module could be positioned, stacked and rotated anywhere within a three-story structure.

4—The building system should be capable of responding to a full-range of housing types and site characteristics.

5—The building system should be designed to utilize existing computer capabilities for site design, production scheduling and monitoring of the market potential.

The housing system that we designed to respond to this criteria and utilize the 3M technology is called UNIMOD—Unitized Modular Housing System. It is based on a factory-produced volumetric module 13'-4" x 13'-4" x 9'-4" constructed of stressed-skin plywood panels held together by a polymer foam core and polymer bonded to form a rigid "monolithic" box. These boxes are manufactured in-

to twelve different module types that are shipped to the site and assembled with a crane into the housing types. These boxes are then positioned into place and also polymer bonded so the total house becomes a rigid structure. Each box can be stacked and positioned anywhere within a three-story structure, can cantilever 13' and two boxes together can span 26'.

UNIMOD can obtain a wide range of architectural diversity by assembly in one, two or three stories to form housing types ranging from one-story one-bedroom of 4 modules to two-story five-bedrooms of 11 modules. There are also accessory items available, such as one- or two-car garages, pitched roofs, roof decks and room extenders. UNIMOD is designed to be used for infill housing on scattered sites as well as in planned communities and can be assembled as single family houses, townhouses and apartments.

The mechanical system is forced air that is carried through a floor plenum with interface terminals at the midpoint of each module. The electrical system is a perimeter line with similar interface and will utilize a low-voltage switching system. Both the mechanical and electrical components are embedded in the polymer foam to increase safety.

The application of computer technology to UNIMOD is designed into the basic modular concept through the principal of "add-only." This is a design concept whereby a single module forms the basis for other modules that are attached to form a house by only adding walls, windows, etc. With the ability of each module to be programmed to be positioned anywhere within a one-story to a three-story structure, the computer can be used for site planning, production planning, scheduling of the manufacturing process and determining market estimates.

With volume production methods costs can be stabilized and predicted. For UNIMOD it has been

estimated that this can result in an installed cost of approximately \$11.00 per square foot, not including land. With innovative land use concept and proper financing methods it is believed that UNIMOD can provide good homes for people of all income levels.

From a total of 265 system proposals, HUD has selected UNIMOD and the Pentom Living System as one of 22 systems to be built as prototypes on ten sites throughout the country. A 55-unit UNIMOD project will be built in Kalamazoo, Michigan (Perkins and Will are the site planners) and a 45-unit project will be built in Indianapolis, Indiana (Skidmore, Owings, and Merrill are the site planners).

Design Process

The development of a building system varies from the traditional architectural process primarily because of the incorporation of production, marketing, financing and social requirements into the design from the beginning.

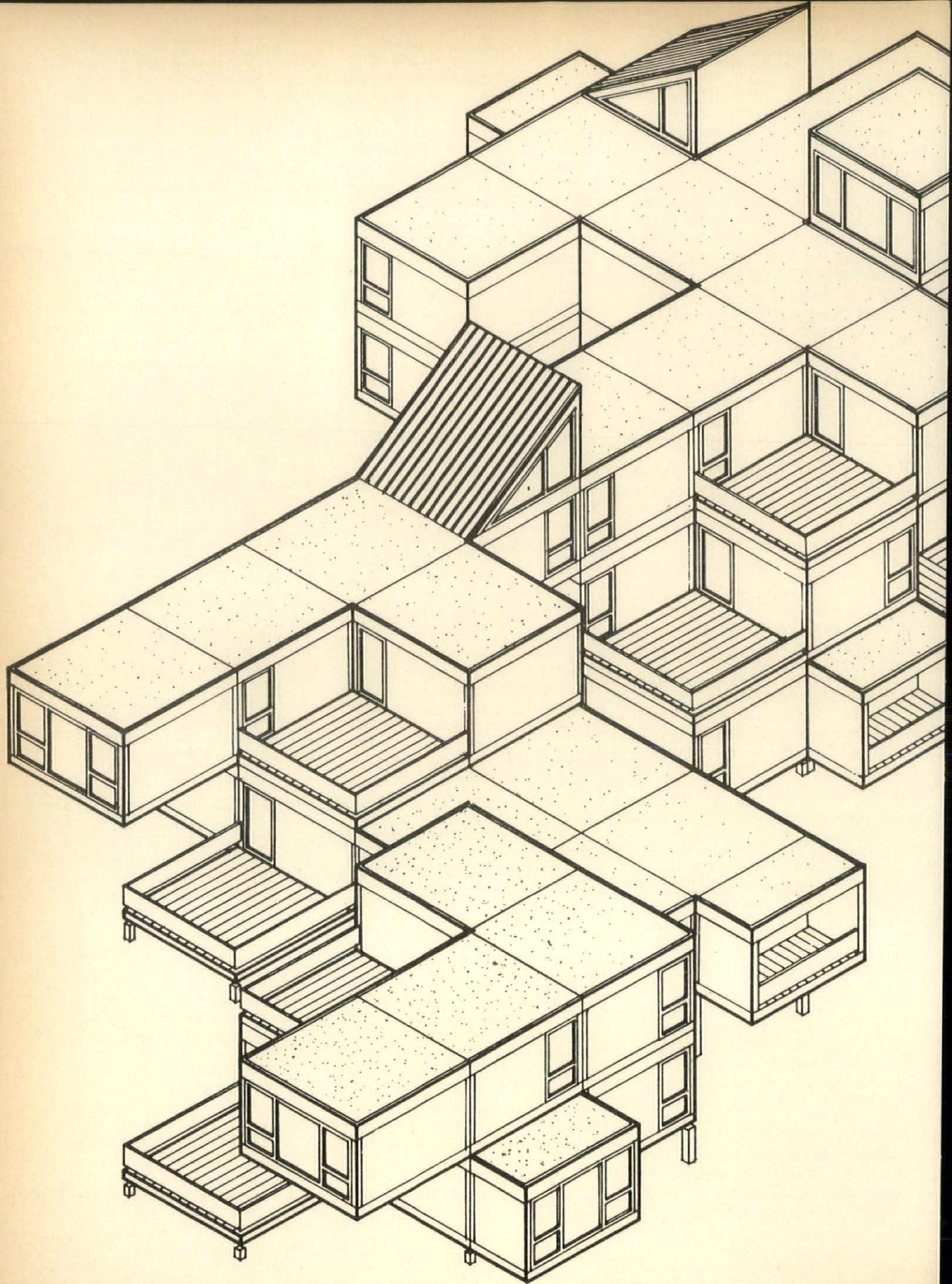
For Operation BREAKTHROUGH we assembled a design team and used the basic procedures of systems analysis to establish a project methodology which we generally followed:

1—Definition of the problem and determination of the design criteria. This is based on NEEDS (people, environmental quality and community organization) and RESOURCES (technology available, production capability and market potential).

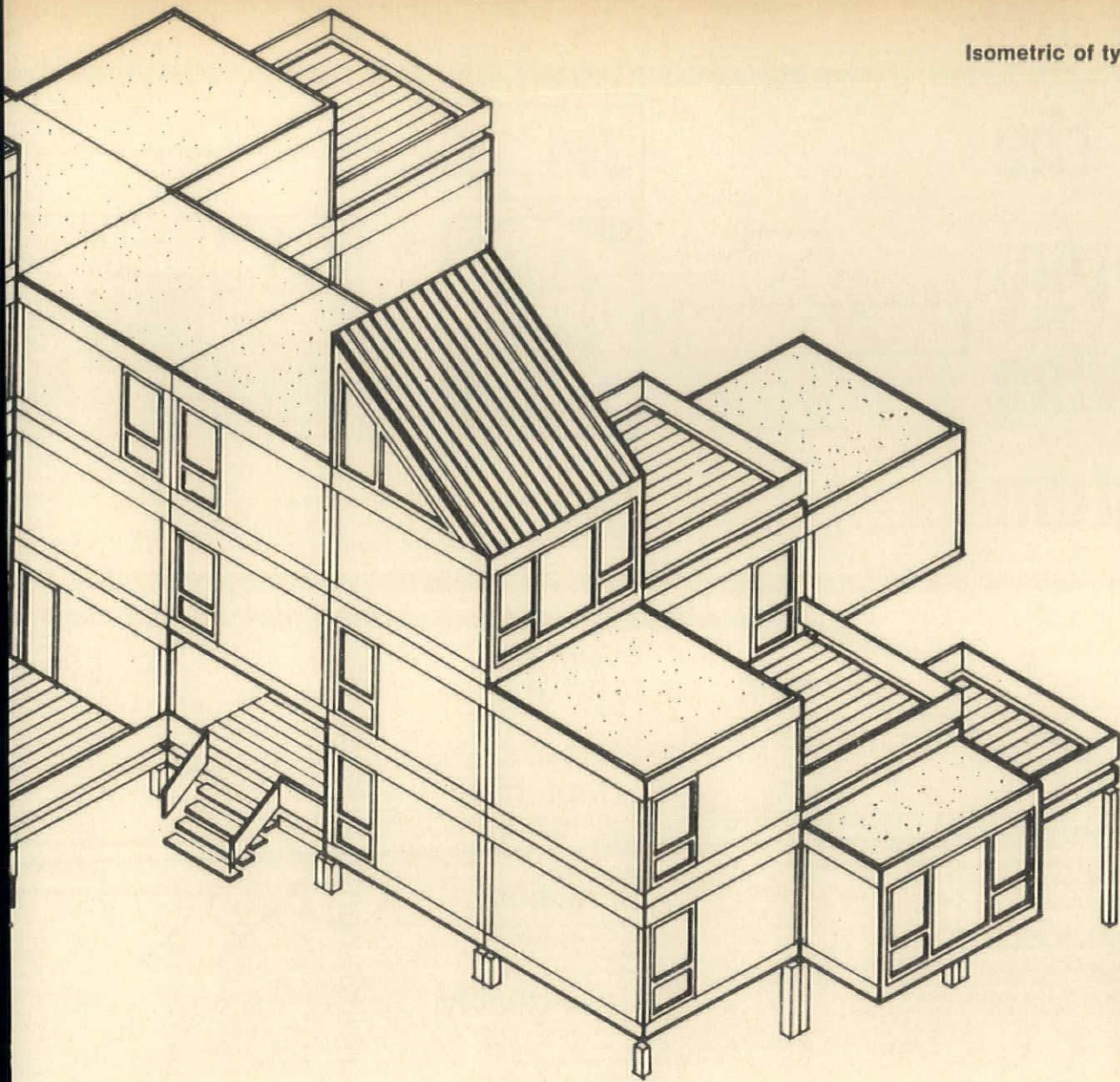
2—Determination of the design concept through alternative solutions. The major criteria is the creation of a living environment superior to that achieved by the best of conventional construction.

3—Evaluation of the alternatives to determine the best concept. The concept is evaluated both from a software standpoint (relating to needs) and hardware (relating to resources).

4—Design development of the preferred concept. This includes

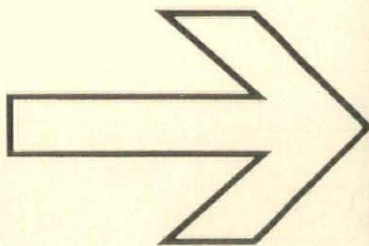


Isometric of typical assembly



Capsule explanation of

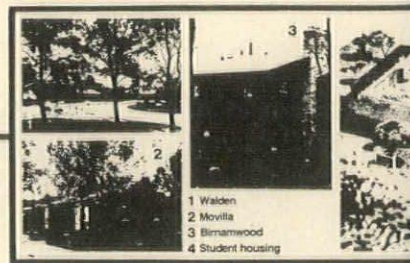
the pentom living system



3m
COMPANY

Minnesota
Mining &
Manufacturing

Research and development in building



InterDesign Inc.

Interdisciplinary approach to environment

marketing

a variety of types of ownership through direct purchase, condominiums, cooperatives, rental and leasing will result in maximum buyer appeal

balanced communities

planned neighborhoods are feasible with the modular building concept which places emphasis on total environment rather than individual dwelling unit

management

site analysis, density requirements and individual project designs are coordinated with modern production control and marketing techniques to combine the benefits of mass production with desired qualities in the social and physical environment

constraints/solutions

construction methods

the current archaic and fragmented methods of the construction industry must be replaced by a total building system, developed through the use of systems analysis and computer techniques

transportation

coordination on a National level to allow transportation of housing units up to 14' wide will increase the opportunity to achieve a desired environmental result

codes

national standards must be developed to allow innovative technology and

superior quality

stressed skin construction with polymer bonding results in dwelling units of superior quality and easy maintenance

adaptability

system adapted for hot (120° F.) and cold (-40° F.) climates, wet and dry regions. Suitable for coastal areas

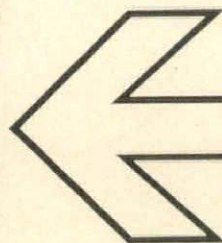
densities

compatible in rural, suburban and urban areas, design flexibility permits individual site design of varying densities

individuality

modular design and construction permits flexible planning, encourages individual decoration and "do it yourself" renovations

environmental adaptability



procedures to reduce the cost and increase the quality of housing

unions

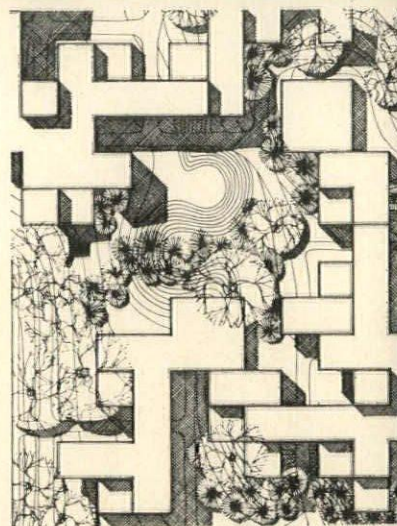
new agreements to accept factory assembly of modular units through union supervision of fabrication process must be reached with the Building Trades

acceptance

public unfamiliarity and past rejection of prefabricated housing by municipal ordinances will require a promotional effort through prototype construction to demonstrate potential of total building systems

costs

through coordinated land development, financing, marketing

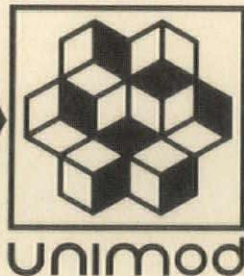


Polymer bonding
Roofing
Heating panels

Marketing
market analysis, feasibility studies, design and development of environments like Walden, Birnhamwood and Scarborough

Manufacturing
(Plant for production of 1700 Movilla units under construction)
Financing
created concept of limited partnership, equity transfer and repurchase program

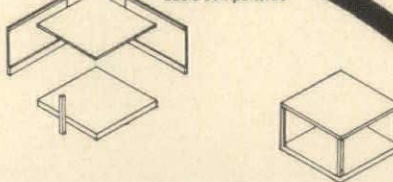
Concept and Design



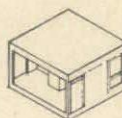
building sequence

factory fabrication

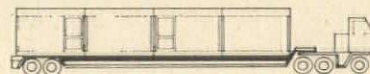
basic components



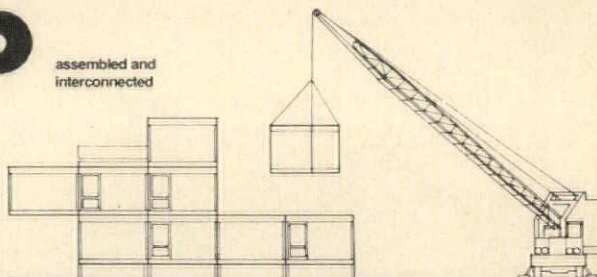
12 module types



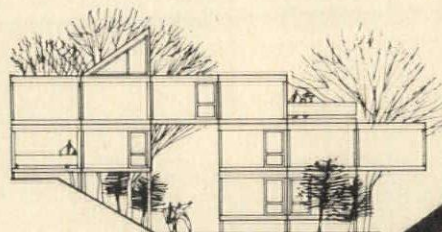
shipped to site



assembled and interconnected



landscaping



design criteria

flexibility

numerous plan combinations possible, add or subtract a room, deck or balcony

housing types

single family, town houses, lowrise and highrise, apartments, vacation house, student housing

variations

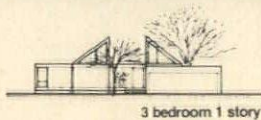
accessories include pitched roof, room extenders, balconies, decks, garages and storage units.

site adaptability

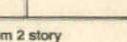
designed for any topography, particularly adaptable for steep and difficult sites

amenities

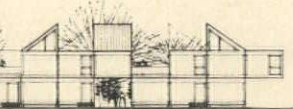
integration of community and recreational facilities, landscaping, graphics, parking, and exterior lighting with building system



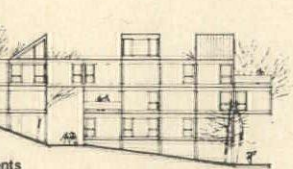
3 bedroom 1 story



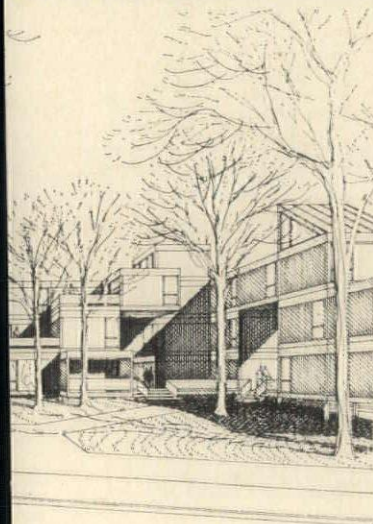
2 bedroom 2 story



town houses



apartments



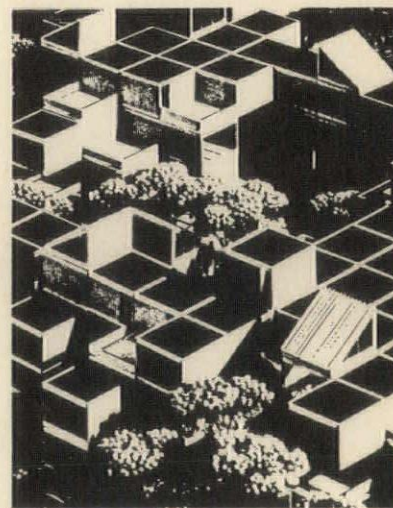
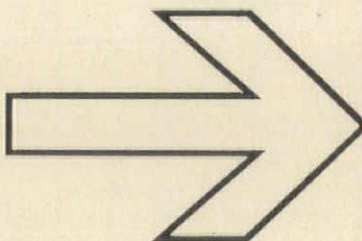
and mass produced factory fabricated housing units substantial improvements can be made to lower the cost and increase the availability of housing

time

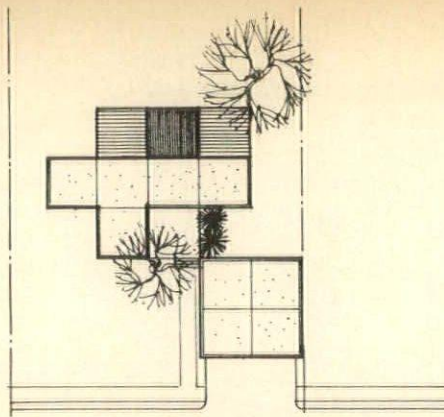
the techniques of mass production substantially increase the rate as well as the volume of production, thus eliminating long lead times in planning and prolonged on-site construction. Computer control will minimize unnecessary delays due to material unavailability and delivery problems

financing

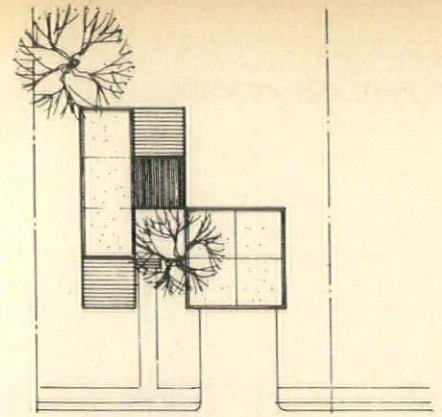
superior construction, lower costs and maintenance will reduce the mortgage costs and thus reduce the costs of home ownership



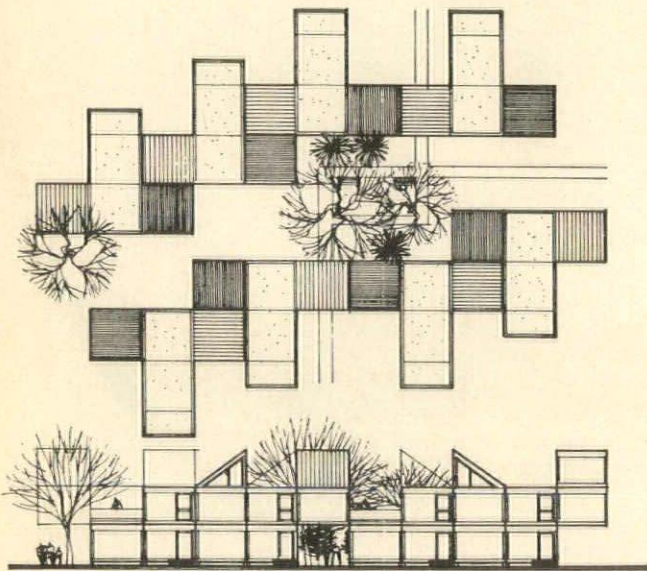
Range of housing types



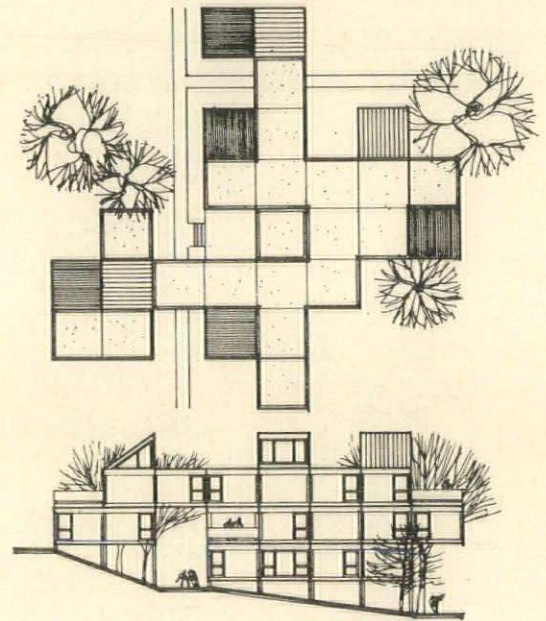
1 Story—Single-Family detached 25-6 DU/acre



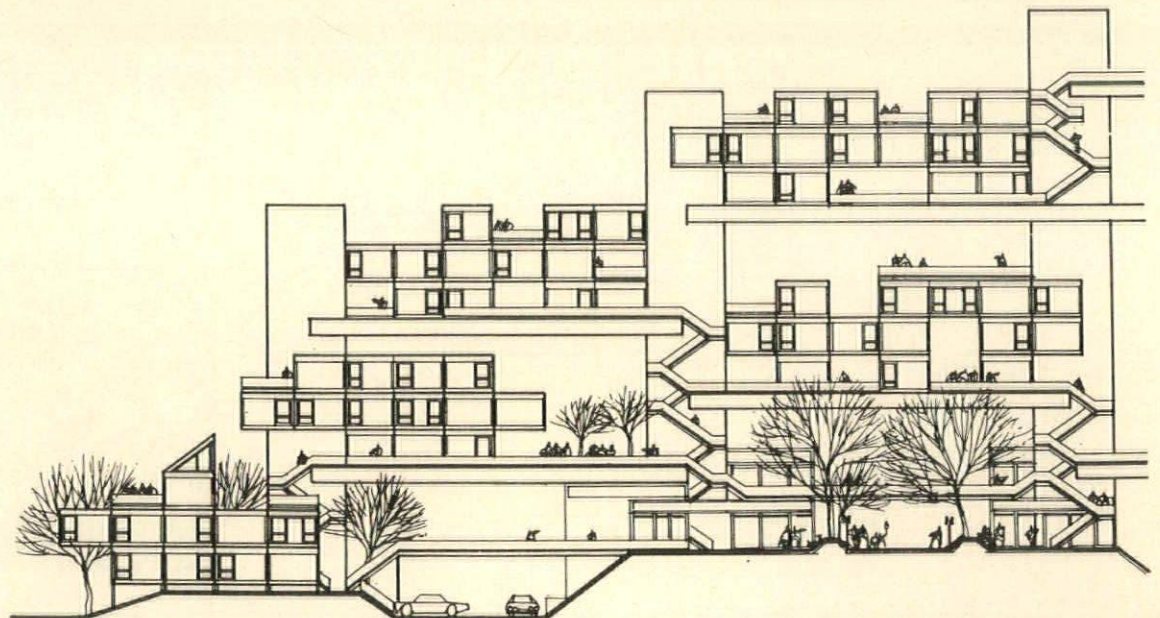
2 Story—Single-Family detached 25-6 DU/acre



2 Story—Single-Family attached 6-12 DU/acre



1-3 Story—Multi-family, lowrise 12-25 DU/acre



4-15 Story—Multi-family, highrise 30-100 DU/acre

NORTHWEST ARCHITECT

identification of all sub-systems and their relationships, system adaptability to varying site configurations and system capability for total environment as outlined in the criteria.

5—Design presentation. This includes graphic and written material, models and diagrams as required to explain the total building system.

This methodology utilizes the principal of feedback throughout the design process because of the constant interaction of the design team at all steps. The design team for Operation BREAKTHROUGH, in addition to InterDesign, consisted of personnel representing manufacturing, marketing, sociology, technology and economics.

Summary

The Operation BREAKTHROUGH contract with HUD will consist of three phases—Phase I (6 months) for system refinement, site planning and working drawings and specifications, Phase II (12 months) for prototype construction, testing and HUD certification and Phase III for volume production on a national scale.

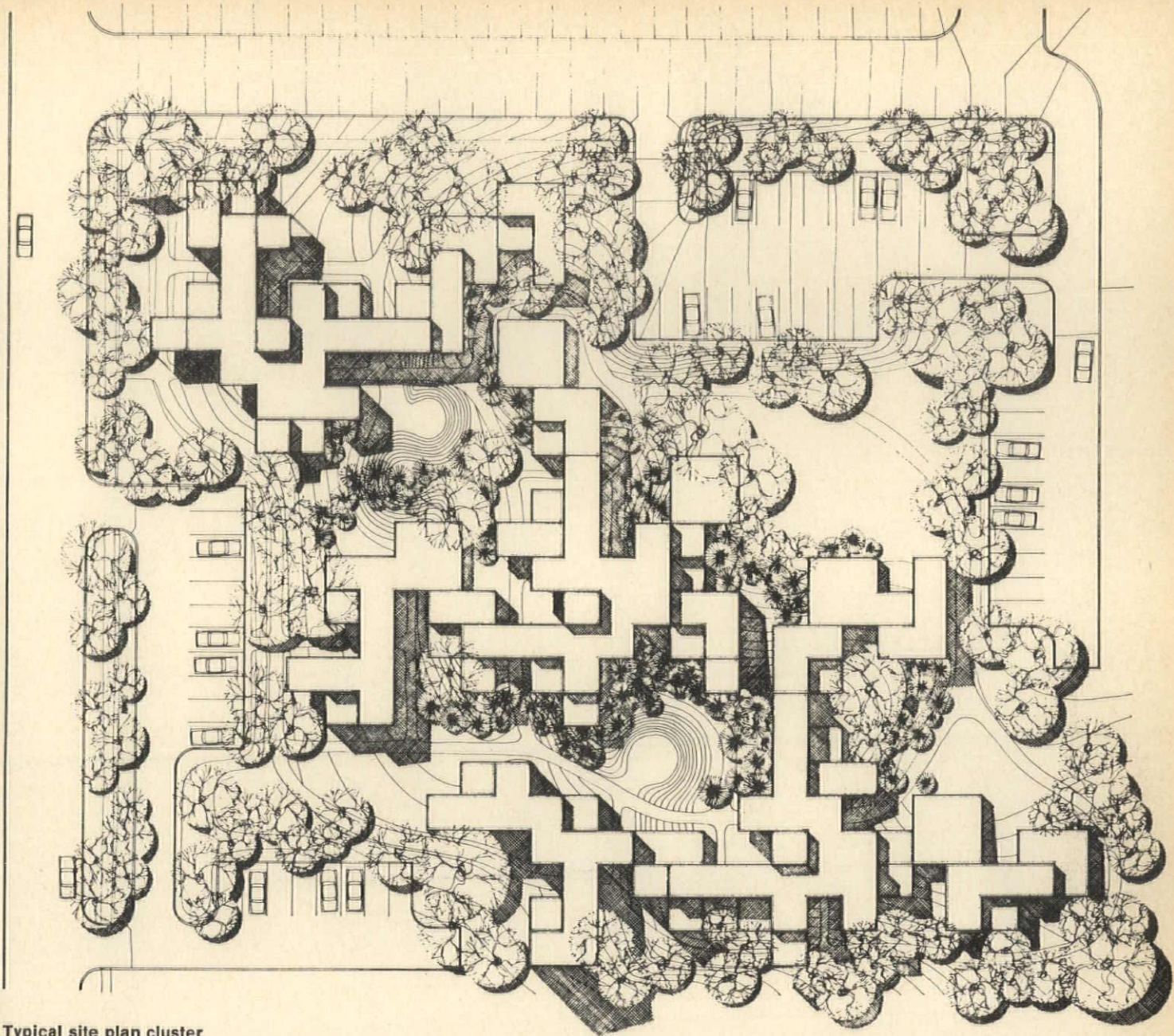
Pemtom has already negotiated an agreement with three international AFL-CIO building trade unions for the production of UNIMOD and its on-site assembly. With this "breakthrough" and Pemtom's program for management, production, marketing and financing it has been estimated that the UNIMOD Housing System can result in the installation of more than 60,000 houses per year. This will consist of houses within the central cities, planned sub-divisions in the suburbs, new town developments, vacation houses and housing for the elderly.

The need for constructing 26 million new and rehabilitated houses by 1978 increases each day that the necessary production schedule is not reached. Most housing experts agree that con-

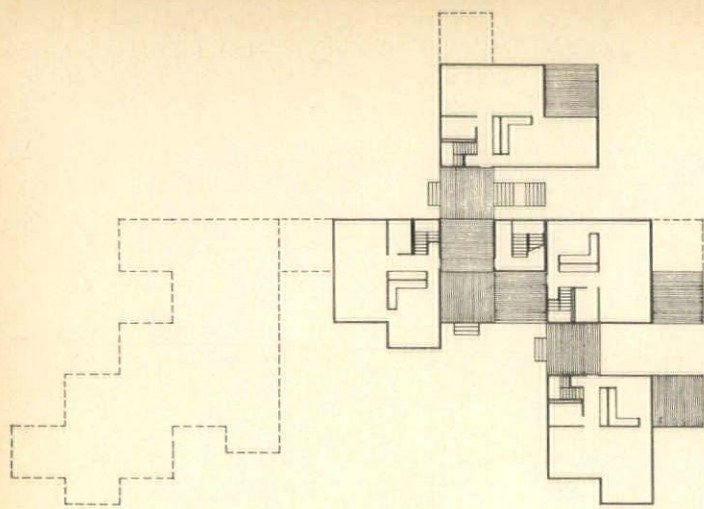
ventional construction will continue at a rate of approximately 1.3 million units per year and that the additional 1.3 to 1.5 million units required each year will only become a reality through industrialization of the housing industry.

Although there is still much work to be accomplished, both within the BREAKTHROUGH program and within the Pemtom organization, we feel that the basis for a totally industrialized housing system has been established in UNIMOD and we are confident that it will succeed.

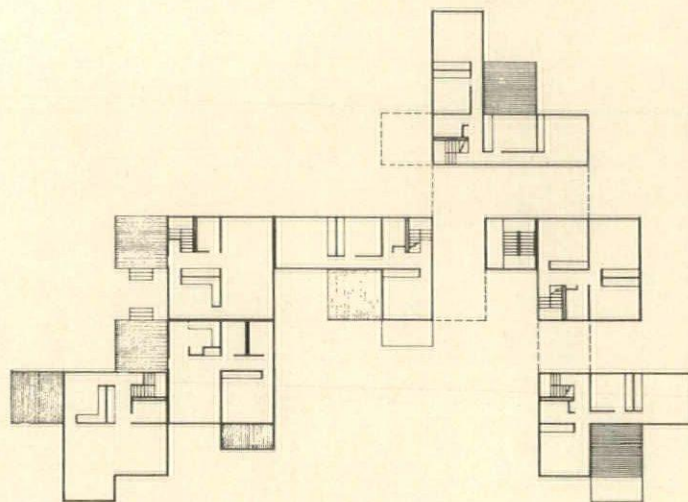




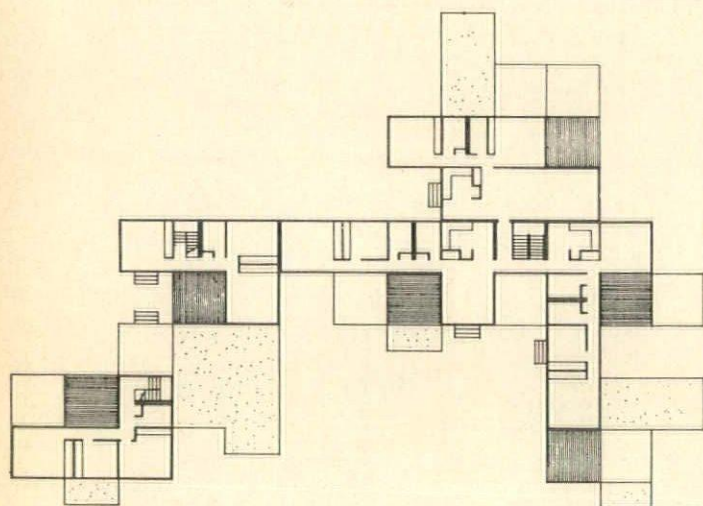
Typical site plan cluster
2 acres, 50 units



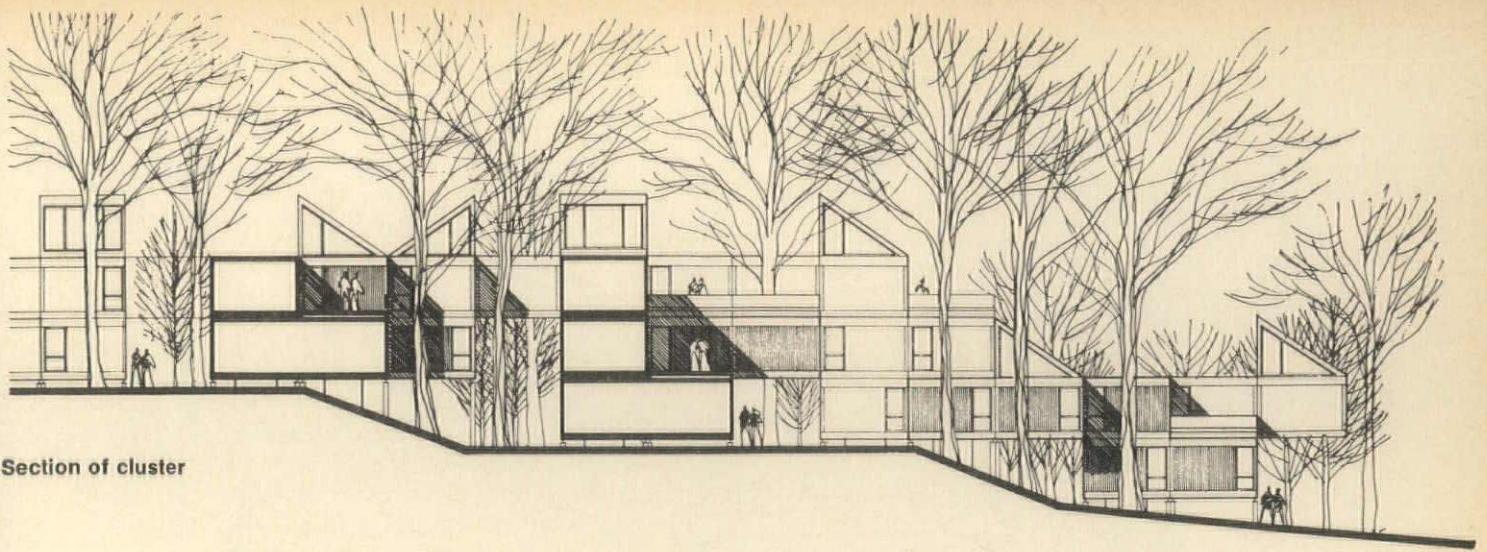
Ground level



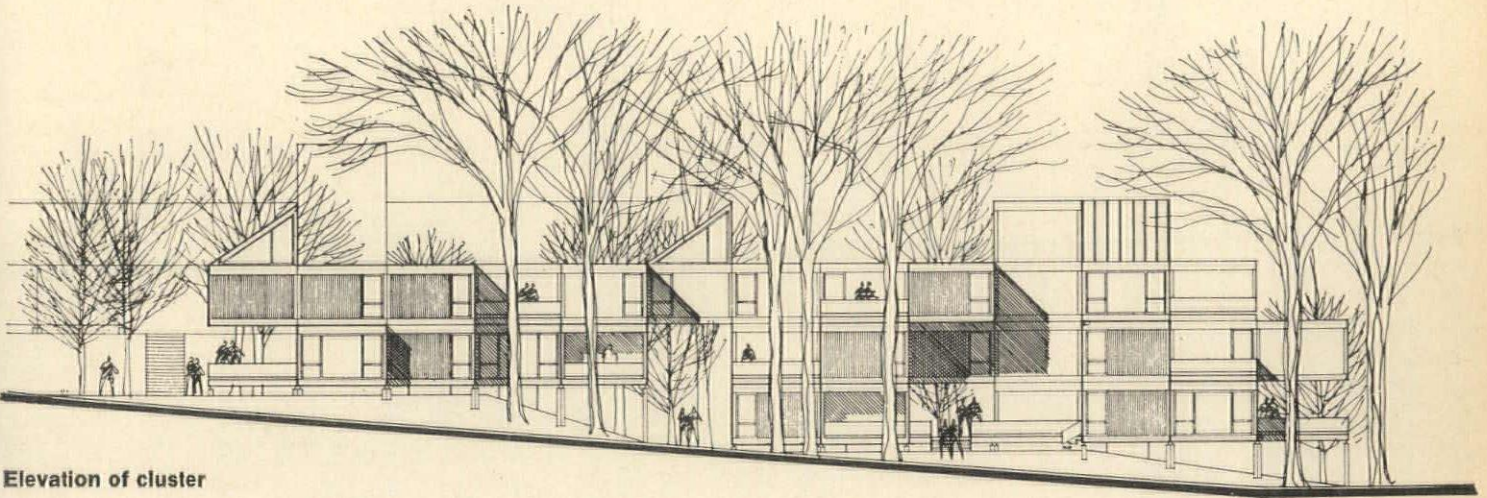
Second level



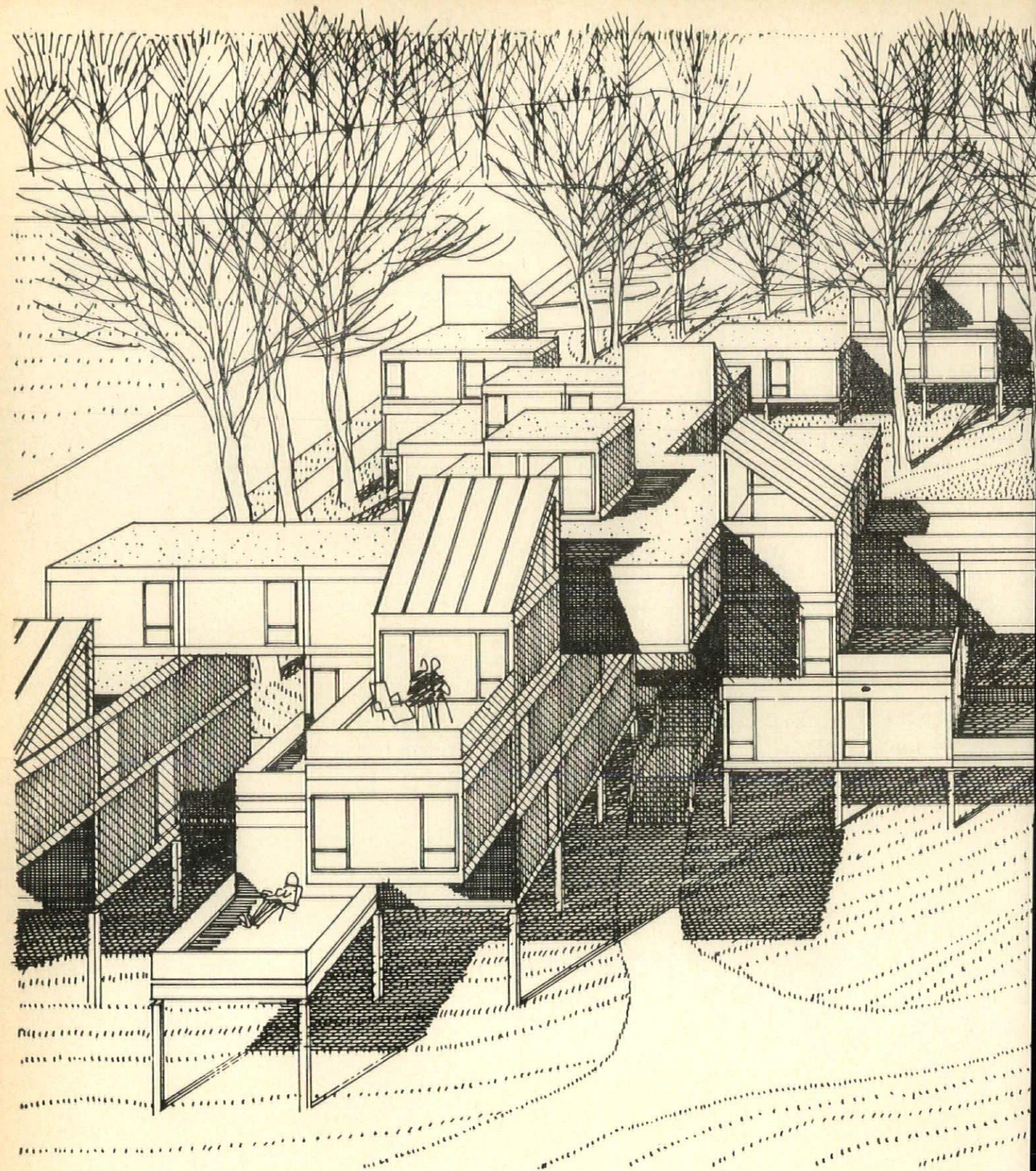
Third level



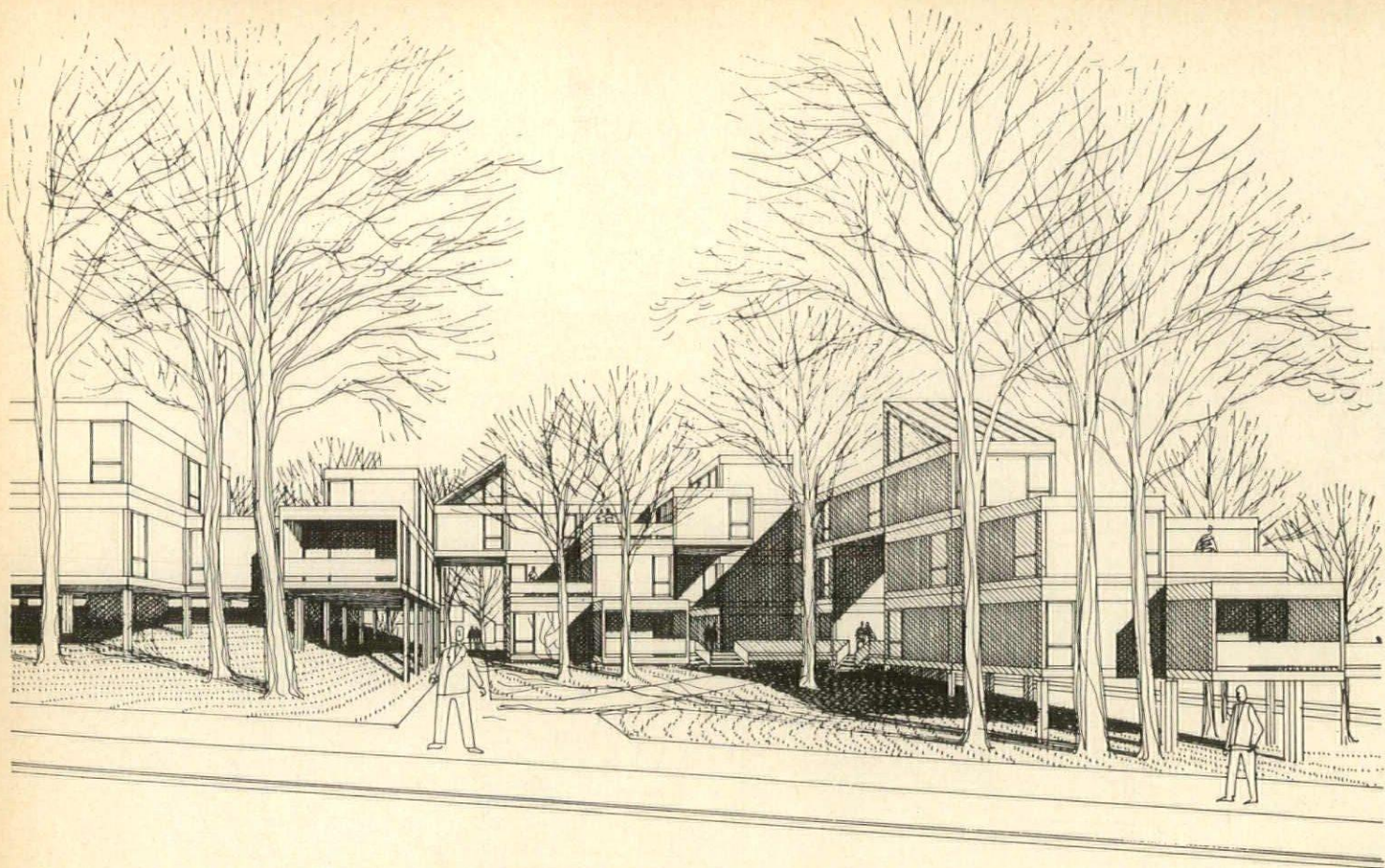
Section of cluster



Elevation of cluster







Credits

Pemtom, Inc.
Bloomington, Minnesota

3M Company
St. Paul, Minnesota

InterDesign Inc.
Minneapolis, Minnesota

Jacus & Amble, Inc.
Minneapolis, Minnesota

Lorimer, Chiodo & Associates
Minneapolis, Minnesota

Community Involvement and
Development Associates, Inc.
Minneapolis, Minnesota

HUD proposer and director of the
program

Technical advisor and supplier of
building products for UNIMOD

Architects and Designers of the
UNIMOD Housing System

Engineering consultants to
InterDesign

Economic consultants responsible
for preparation of the proposal

Social planning consultants
to Pemtom



Harry Sells, Fred Vavra and Jim Holisky say happiness is heated sand, at 15° below!

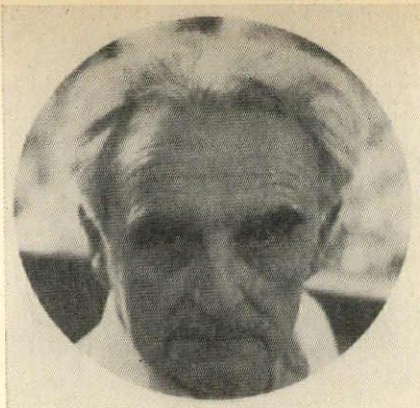
Anyone who has tried to work with sand or gravel at below-zero temperatures will appreciate the kind of imagination that suggests delivering it to the customer already heated. Men like Harry Sells, Fred Vavra and Jim Holisky see that customers who want warm sand or gravel can have it.

And this is just one of the innovations developed by Shiely to serve customers better, winter or summer. It's another example of how important it is to have the equipment and experienced pros to do the job. Our customers get what they want, when they want it, on time. Even if we have to make it hot for you!



J. L. SHIELY CO.

Quality Commercial Aggregates
Ready Mixed Concrete
1101 Snelling Ave. N. Phone 646-8601
St. Paul, Minnesota 55108



RICHARD NEUTRA, 1892-1970

Richard Neutra's trim, efficient chassis structures and sensitive site planning had a profound influence on many young architects of the 30's. His humanistic approach to design appealed to many who found little warmth in the current international style.

Neutra continually sought new structural methods and new forms but he deplored sensationalism in architecture. He scorned piloties, cantilevers, redundant structure and visual overemphasis of minor elements. A screen or veil around a building would have been unthinkable for him as would the arbitrary moulding of building forms.

Neutra referred to himself as "a local boy from Vienna." The architects who most influenced him were Otto Wagner, the founder of modern architecture in Vienna, Adolf Loos, the first true modern architect in Vienna, and Frank Lloyd Wright. Neutra spent a year and a half with Mendelsohn but never assimilated the sweeping sculptural forms which became Mendelsohn's trademark. Quite possibly this was a result of Loos—inspired antipathy to the baroque.

Trained in engineering, Neutra designed a classical discipline into his buildings. His deep interest in the biological sciences, however, resulted in varied and inventive plans where building and site were one, yet both were clearly defined.

Prompted by Loos ("the most loyal American I ever met") Neutra came to Chicago in 1923. Two years later he moved to Los Angeles and established his own practice. Many talented men have served apprenticeships in his office, among them Gregory Ain, Otto Winkler, Peter Pfisterer, Harwell Hamilton Harris, Rafael Soriano and John Blanton. His buildings have had unusually sympathetic photographic coverage because Neutra introduced a gifted young man to the mysteries of architectural photography: Julius Shulman.

Neutra's early commissions were mostly private houses and apartments. For the Los Angeles Board of Education he designed an experimental school with no fixed furniture and with movable side walls so that classes could be held outdoors. One of his favorite projects was his ring school, which finally, af-

ter 30 years, was built at Lemoore. The school was named for, and dedicated to, Richard Neutra.

The VDL Research House dates from 1932. It employed a precast vibrated concrete joist floor and an earthquake-proof braced wood chassis. The building, in two sections, housed Neutra's office as well as his growing family. It makes skillful use of a rather small lot overlooking Silver Lake. Other buildings from this early period include the Garden Apartments, 1927; the Lovell house, 1929; Universal Pictures Building, 1930; Landfair Apartments, and Westwood Junior High School, 1938.

Some of the later houses were more opulent, but no less disciplined. These included the Nesbitt house and studio, 1942; the Kaufmann house in the Colorado desert, 1947 (the same Edgar Kaufmann); and the Bailey house, 1948.

Neutra advocated prefabrication of houses long before the idea gained respectability. He experimented with panel construction, using plywood and asbestos cement, and patented an ingenious adjustable foundation for on-grade construction. He carried on extensive studies and research in the use of steam-hardened diatomaceous earth as a construction material.

Like many architects, Neutra tried his hand at furniture design. One characteristic of his metal and laminated wood chairs was control of rearward tilt by means of a spring steel snubber. His folding tables were frequently included in the plans for his houses.

Neutra's humanistic philosophy is expressed in all of his books, beginning with "How America Builds" in 1926. He is the author of many other books, including "Survival Through Design," 1954, and "World and Dwelling," 1962. His latest writings included several co-authorships in the areas of housing and city planning.

There are many books available on Neutra and his work, in several languages. For the architect the most useful are the three Praeger volumes, edited by Boesiger, covering Neutra's buildings and projects from 1923-50, 1950-60 and 1960-65. The Masters of World Architecture volume by Esther McCoy provides a good overview of his career and representative work.

Neutra's wife, Dione, is an accomplished musician.

One of his sons and associates, Dion, reports that Neutra died in Wuppertal, West Germany, after a strenuous day of photographing buildings.

Winston A. Close, FAIA

Personal addendum by Elizabeth Close:

When I was a child in Vienna, our house (designed by Adolf Loos) usually housed a student from some foreign country. Dione was with us for at least a year, studying the cello and being courted by her future husband. The marvellous sounds she produced on her instrument persuaded me to take it up. Thus Mrs. Neutra has had an even more profound influence than even her husband on the life of at least one architect.

Minneapolis Blue Printing Co.

Agents for Keuffel & Esser Co.
of New York



*Architects and Engineers Supplies
Blue Prints and Photostats*



332-5444

612 Third Ave. So. Minneapolis 55402

Carl W. Fogelberg Co.

- ★ WALCON CORP.—Metal Building Panels & Louvers
- ★ ALLIANCE WALL—Porcelain Enamel, Laminated Veneer, Sandwich and Chalk-board Panels
- ★ PENN METAL COMPANY—Speed-Steel Structural Framing
- ★ DAVIS ARCHITECTURAL PRODUCTS—Custom design and engineered panels of exposed aggregate

CALL 646-7306

1595 Selby Ave.

St. Paul 55104

Enduring Beauty

Artistic Face Brick

... every texture and color

Glazed and Unglazed
Facing Tile

Paving - Floor Brick

Quarry Tile

Glass Blocks

Serving the architectural profession and construction industry of the Northwest since 1890.

TWIN CITY BRICK COMPANY

Minneapolis, Minn. • St. Paul, Minn.

*Manufacturers Face Brick
Building Materials Distributors*



CELANESE COATINGS COMPANY

3550 Belt Line Blvd.
St. Louis Park, Minn. 55416
Phone—929-0337



CELANESE
COATINGS
COMPANY



Special Coatings

And

Paint for Any Surface

Plus

Color Service

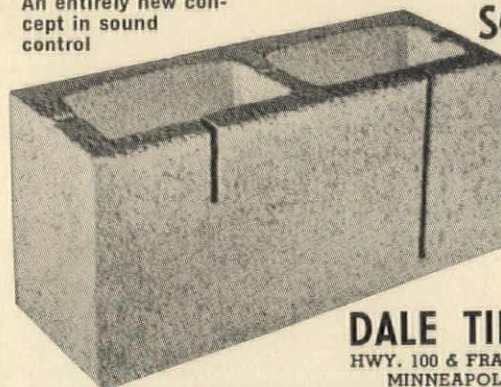
with over 1,000 colors to choose from
(or) match that color

Architect & Contractor

Coordinating to Satisfy the Client

Sound-absorbing Masonry Blocks

An entirely new concept in sound control



SOUND-BLOX

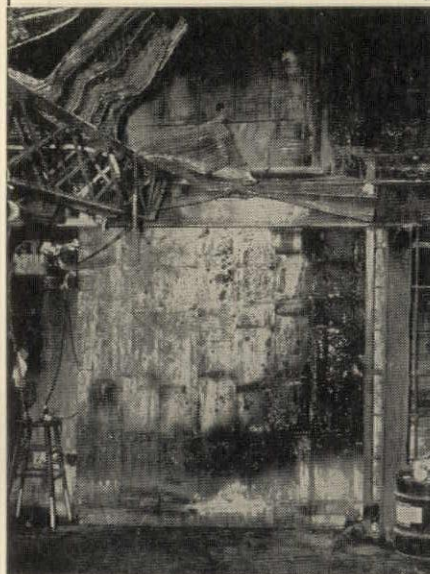
Phone
533-8631

DALE TILE CO.

HWY. 100 & FRANCE AVE. N.
MINNEAPOLIS, MINN.

STREMEL TIN CLAD FIRE DOORS

Save Buildings



Dependable Stremel Tin Clad Fire Doors will save thousands of dollars in property loss, insurance costs and prevention of business interruption . . . as it did when the Purina Mills storage building in Minneapolis burned recently. The Stremel Tin Clad fire Doors held, confining the blaze to the rear of the building.

**AUTOMATIC CLOSING PREVENTS FIRE TRANSITION
THROUGH OPENINGS IN FIRE WALLS.**

Metal & Tin Clad Doors & Grilles

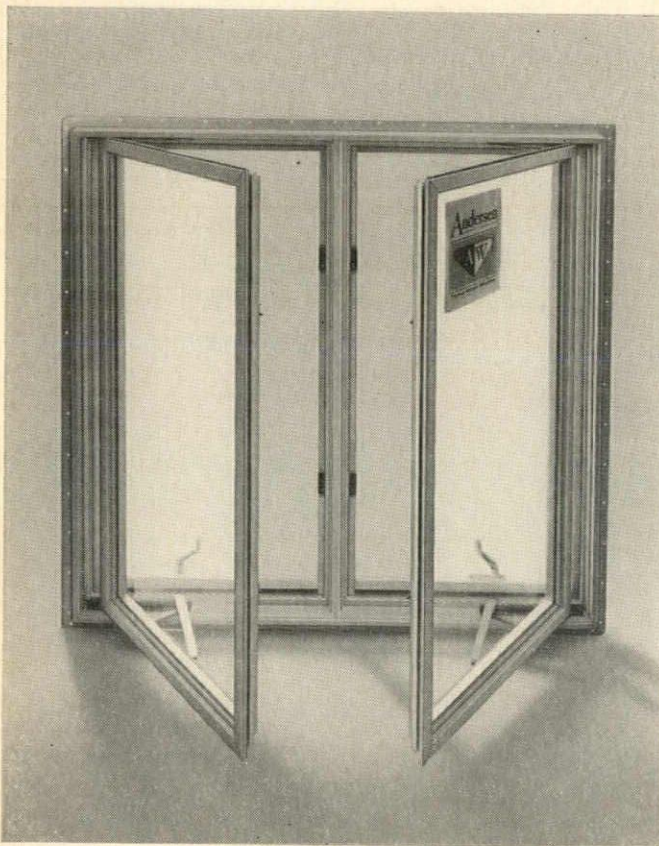
(Approved by National Board Fire Underwriters)

STREMEL BROS. Mfg. Co.

260 Plymouth Ave. No.

Minneapolis, Minnesota 55411

Your clients don't have to care for it.



They don't have to paint it, scrape it, or putty it. They don't have to put up and take down storm windows.

They don't have to bother with rusting, peeling, pitting and corrosion. Or rattles, leaks, warping or twisting.

Because this is an Andersen Perma-Shield® Casement. A wood window sheathed in tough, rigid vinyl.

This weatherproof sheath forms a tight shield around the window's wood core. It protects the wood from moisture and the drying effects of wind and sun.

And double-pane insulating glass eliminates the need for storm windows.

Andersen Perma-Shield is the only window that combines low maintenance with the warmth and beauty of wood. Very important in our sometimes sterile and utilitarian environment.

Whether you're designing an apartment complex, commercial building, or a home, specify Andersen Perma-Shield.

Your clients don't have to care for it.

For more information about Andersen Perma-Shield, check your Sweet's Catalogue, or your nearest Andersen distributor.

Andersen Windows® 
Window beauty is Andersen. Andersen Corp., Bayport, Minnesota 55003

IOWA

JORDAN MILLWORK CO.
Sioux City
MASON CITY MILLWORK CO., INC.
Mason City

MINNESOTA

INDEPENDENT MILLWORK INC.
Minneapolis
PACIFIC MUTUAL DOOR CO.
St. Paul
SCOTT-GRAFF CO.
Duluth
THE RADFORD CO.
Duluth

NORTH DAKOTA

THE RADFORD CO.
Fargo

SOUTH DAKOTA

JORDAN MILLWORK CO.
Sioux Falls
JORDAN MILLWORK CO.
Watertown

WISCONSIN

THE RADFORD CO.
La Crosse

A lot of engineers said you couldn't improve on B-tu-Mix Bituminous Surfacing

Our new "DEEP STRENGTH" Design proves They were wrong

- ATTRACTIVE
- BLENDS WITH NATURAL SURROUNDINGS
- GLARE FREE
- SELF CLEANING
- PROVEN
- FROST RESISTANT
- WATER PROOF
- BETTER LOAD DISTRIBUTION
- SIMPLIFIED DESIGN
- REDUCED CONSTRUCTION TIME
- LESS GRADING
- EXCEPTIONAL LONGEVITY
- YEARS OF MAINTENANCE-FREE SERVICE

ARCHITECTS - ENGINEERS - BUILDERS

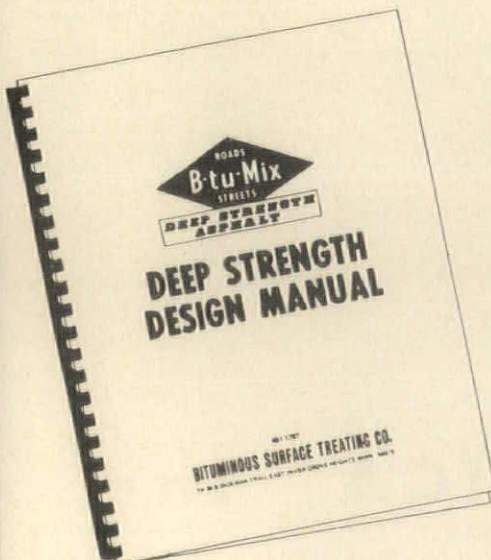
Send for your Free Copy Today

Name

Address

City State

Zip Code



... "The only thing more dangerous than change is no change" ... an old concept, but one adopted many years ago by the management of Bituminous Surface Treating Co. and B-tu-Mix products. While the industry was just thinking about it we were using the first automatic screed controls, the first "air-on-the-run" pneumatic rolling equipment, the first "in house" computerization to be used by a small contractor (Now refined to a Univac 9200). The first complete at plant laboratory testing facilities, and now the first to offer simplified "Deep Strength Designs" for roads, streets, and parking areas in manual/work-book form ... You see—there are some changes we can't make alone ... these deal with design specifications and the switch to "Deep Strength" ... This is where you come in and if you do ... we have another first ... A 5 year 100% maintenance free warranty on all "Deep Strength Designed" projects ...



BITUMINOUS SURFACE TREATING CO.
TH. 56 & DICKMAN TRAIL EAST, INVER GROVE HEIGHTS, MINN. 55075

Minneapolis-St. Paul Chapter Elects

Dale C. Moll, CSI, materials engineer with Twin City Testing and Engineering Laboratory, will guide the fortunes of the Minneapolis-St. Paul Chapter of the Construction Specifications Institute during the 1970-71 fiscal year. Pres. Moll led the slate of officers elected at the chapter's annual election on April 20. Elected with Moll were Vice-pres. **Angelo A. Percich**, Buetow Associates, Sec. **Dale Q. Blomsness**, Halde-man-Homme, and Treas. **Clinton C. Fladland**, Minnesota Lathing and Plastering Bureau. Effective July 1 the chapter's board will be the above officers and newly elected Professional Dir. **Carl J. Agerbeck**, Cerny Associates, and Industry Dir. **Richard E. Matson**, Neal Slate Company, and returning Professional Dir. **Roy B. Osterberg**, El-lerbe Architects. Outgoing Pres. **Amardo J. Romano**, Edwards & Kelcey, will serve as advisory member.

No newcomer to CSI leadership, Moll has served as secretary-treasurer of the chapter and more recently as vice-president. Percich has served on the board as professional director the past two years.

In announcing the newly elected officers and directors Romano also commended the retiring board members for their service to the chapter and the institute. Serving for the 1969-70 term were Vice-pres. Moll, Sec. **Roger S. Heid**, Treas. **George R. Gohlke**, Percich and Osterberg, professional directors, and **H. Bruce Waldo**, industry director.

Large Delegation to Attend Chicago Convention

An impressive array of speakers, a dynamic technical program and a lively social and entertainment program await Minneapolis-St. Paul chapter members of CSI in Chicago, June 8-10, at the Institute's 14th Annual Convention. Some 30 members and wives from the Twin Cities plan to attend.

Institute Pres. Arthur W. Brown, FCSI, said that all aspects of planning and setting the stage for the convention were completed and that convention planners were anticipating another record breaking group to attend. Brown, completing a one-year term of office as president on June 30, will be the presiding officer at the convention.

The convention technical program, which has aroused considerable interest in the construction industry, will explore technological innovation which is producing revolutionary changes in construction. A group of 31 speakers and panelists will participate in the three-day program. The speakers come from government, labor, design professions, education, regulatory bodies concerned with construction and from the construction industry itself.

Three Awards for Specification Excellence

The Minneapolis-St. Paul Chapter of CSI made awards to three of its members for "outstanding skill in specification writing" at its April 20 meeting in Minneapolis. The honored members were **Kenneth H. Peterson**, AIA CSI of Sovik, Mathre and Madson, Northfield architects, **James A. Kellett**, AIA CSI of Team 70 Architects, St. Paul, and **LeRoy H. Palmquist**, AIA CSI of Armstrong,

CSI NEWS

THE
CONSTRUCTION
SPECIFICATIONS
INSTITUTE
MINNEAPOLIS-SAINT PAUL CHAPTER

Schlichting, Torseth and Skold Architects, Golden Valley.

The awards came as the result of the chapter's first specification competition, held late last year. Winners were selected from eleven local entries by a jury of CSI members of the Kansas City chapter under an informal reciprocal judging agreement arranged by North Central Section Dir. **Wayne C. Brock** of Minneapolis. A local jury will judge a Kansas City competition later this year.

Peterson's winning entries were two specifications for the Northfield City Hospital Addition and the Minnesota Highway Department Area 6B Headquarters Building in Owatonna. Kellett's award was also for two specifications, the Merritt J. Osborn Research and Development Center Expansion in Mendota Heights and the Eagan-dale Research and Development Center, Eagan Township, both projects of Economics Laboratory, Inc., while he was with

Controlled Quality

WASHED
DRIED
SCREENED

WHITE SILICA
PLASTER SAND

IS THE KEY TO BEST RESULTS

Available in Bags or Bulk
Through Dealers

GOPHER STATE SILICA, Inc.

PRODUCERS OF HIGH QUALITY SILICA PRODUCTS

MINING & PROCESSING PLANT, OTTAWA, MINN.

GENERAL OFFICE, LE SUEUR, MINN.



Wold Associates, St. Paul architectural firm. Palmquist was honored for his specifications for the Thomas Jefferson Senior High School in Bloomington.

Entries were judged on the same criteria as used for CSI's national competitions except that there were no separate categories for project types and addenda were not required to be submitted. Among the jury's comments—attractive cover and title pages containing all essential information; sections cross-referenced well with scopes well defined, work included and not included shown; complete numbering and lettering systems and block style make location of paragraphs and items easy; content of paragraphs explicit; printing is professional looking and easy to read.

CSI Key Committee Chairmen Announced

Dale C. Moll, newly elected president of the Minneapolis-St. Paul CSI Chapter, has announced that your key committee chairmen have been appointed for the 1970-71 year to begin July 1. Angelo A. Percich of Buetow Associates, incoming vice-president, will serve as technical chairman, guiding the chapter's diverse technical activities.

New Professional Dir. Carl J. Agerbeck, Cerny Associates, will replace Percich as program chairman. Publications chairman and chapter editor will be Richard E. Matson, Neal Slate Company, incoming industry director. Matson replaces H. Bruce Waldo, Pittsburgh Corning Corporation, who completes his term on the board this June.

Continuing as membership chairman will be Professional Dir. Roy B. Osterberg of Ellerbe Architects.

CSI Elects National Officers

Ben F. Greenwood, FCSI, Houston, Texas, has been elected president of The Construction Specifications Institute for 1970-71. His term will begin on July 1. Greenwood will succeed Arthur W. Brown, FCSI, Boston, whose last official duties will be presiding over the Institute's 14th Annual Convention in Chicago, June 8-10.

Greenwood, the owner of an architectural firm in Houston, will complete a one-year term as an institute vice-president on June 30. He was a charter member of the Houston chapter when it was formed in 1958 and subsequently served the chapter as vice-president and president and as chairman of a number of chapter committees. Greenwood served as director of Region 9 from 1964-67, chairman of the publications committee 1965-67 and institute secretary 1967-69. He is an alumnus of Rice University, where he received both his BA and BS in architecture and was a winner of the Mary Alice Elliott Award in Design competition.

Three vice-presidents were also elected at this time. They are Charles R. Carroll, Jr., FCSI, industry member in both the Baltimore and Metropolitan New York chapters, who will complete his second consecutive two-year term as institute treasurer on June 30; Glenn W. Frazier, professional member, Chicago chapter, who will be completing a term as chairman of the institute's technical documents committee; and Arthur J. Miller, FCSI, professional member, Cincinnati, re-elected as a vice-president.

Elected as treasurer was Robert E. Simpson, Industry Member, Allentown. He is completing a two-year term as chairman of the finance committee. Richard E. Ehmann, FCSI, professional member, Portland, Ore., currently serving as institute secretary, will continue in office on his normal two-year term for another year.

Vincent's
BIG 7 FASCIA & GRAVEL STOP SYSTEM

*America's
finest extruded aluminum
fascia and gravel stop system*

Available in mill finish or duronodic bronzes. At a cost equal to — or less than — shop formed galvanized or aluminum systems. One piece construction. Simple installation. No maintenance, repair or replacement. Specify it "BY THE MILE."

**ONLY VINCENT HANDLES
ALL OF THESE
ARCHITECTURAL METALS**

- ★ TI-GUARD — the fastest growing architectural metal
- ★ SHEET COPPER
- ★ TITANALLOY
- ★ SHEET ALUMINUM
- ★ FOLLANSBEE TERNE
- ★ DEAD SOFT STAINLESS STEEL
- ★ ALL POLISHED STAINLESS STEEL

WE SPECIALIZE IN . . . NO MAINTENANCE, NO PAINTING, NO REPLACEMENT METALS

CALL MARV HORK FOR ENGINEERING ASSISTANCE ON ANY OF THE ABOVE . . .

BUILDING PRODUCTS DIVISION

Vincent
BRASS & ALUMINUM COMPANY

724 24th Avenue S.E.
Minneapolis, Minnesota 55414 • (612) 378-1131



PRODUCTS & SERVICES

CROSS-SECTION OF WHAT'S NEW

KINDEM SPONSORS BASEBALL QUIZ ON RADIO

For the fourth successive year A. A. Kindem & Sons, Inc., Minneapolis, is exclusively sponsoring "Kindem's Kwestion Korner" on WCCO Radio, emceed by popular sports figure Paul Giel.

The five-minute program follows Twin games every Saturday and Giel will answer baseball questions sent in by fans from around the state. Free baseballs autographed by Twins players will be awarded for questions used on the air.

CARNEY REBUILDS AFTER FIRE

On March 13 a disastrous fire at the Carney & Associates plant near Mankato, Minn., destroyed the warehouse, fabricating room, laboratory and office completely. Even trailers being loaded at the dock were destroyed and the merchandise damaged, the company reported.

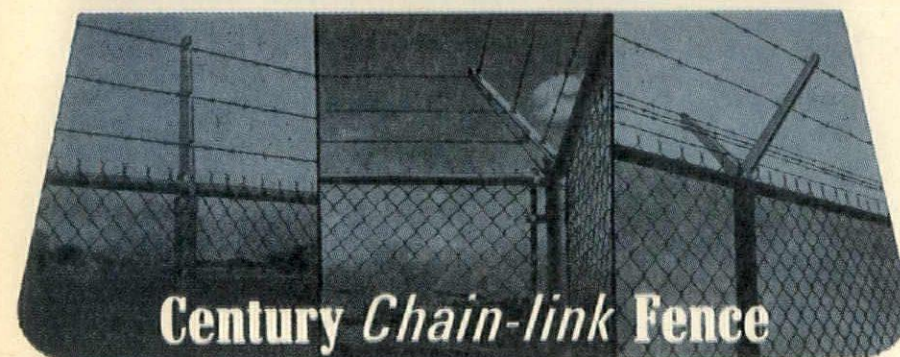
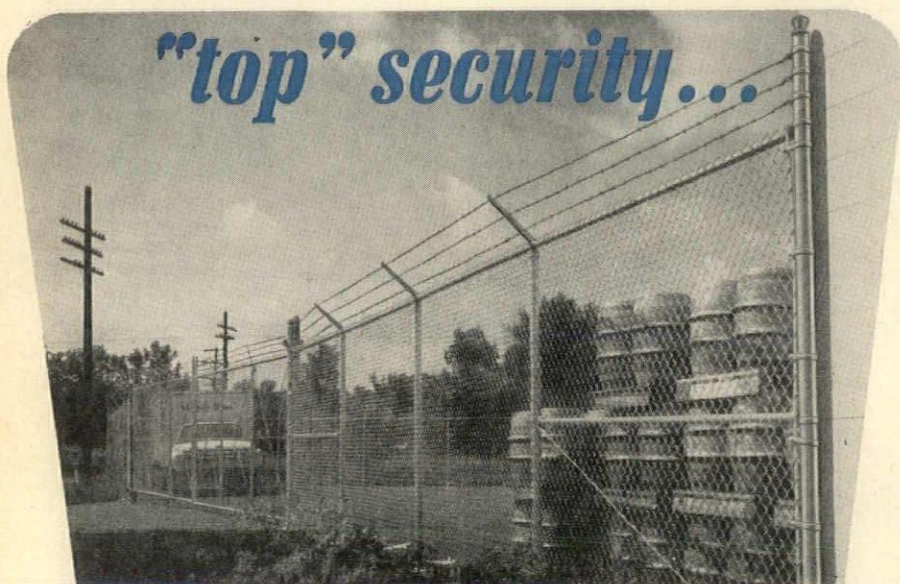
Harry Carney, president, stated that the company started rebuilding as soon as practical and the plant was to be ready to operate by about the middle of May. The old facilities destroyed are being replaced with new modern warehouse and office facilities plus additions and changes for more efficient production.

"Carney has been supplying quality building products to the industry since 1883 and has been a national leader in the hi-calcium fiber glass insulation business," he said. "Carney is one of the few fiber glass insulation companies which still specialize in industrial and commercial insulation projects."

PCA FORMS EDUCATION DIVISION

The Portland Cement Association has announced creation of a new Education Division to include the association's present educational services, manpower development and training and accident prevention departments, according to Dr. Harry N. Huntzicker, president. James D. Piper, senior vice-president, formerly in charge of market development, will head the new division.

"The decision to put all of our educational work under a senior officer recognizes the increasing importance of this area of association work," Dr. Huntzicker said. He added that PCA has manpower training programs under federal grants of more than \$2,500,000 and that "we anticipate grants of several times this amount" in the next year.



Would be vandals, trespassers and thieves can't top this unclimbable fence. Neither can competition. There's a Century top style for every outdoor storage need: 45° Rampart type, Bulwark "Y" arm as well as other Palisade, Rampart and Bulwark types. And Century can give you the gate for every purpose. All posts and fittings are hot dipped galvanized to withstand the ravages of the elements . . . and now . . . all chain link fabric is hot dipped aluminized to endure time and weather even years longer. Materials can be purchased separately or completely installed by Century erection crews from your nearby Century office.

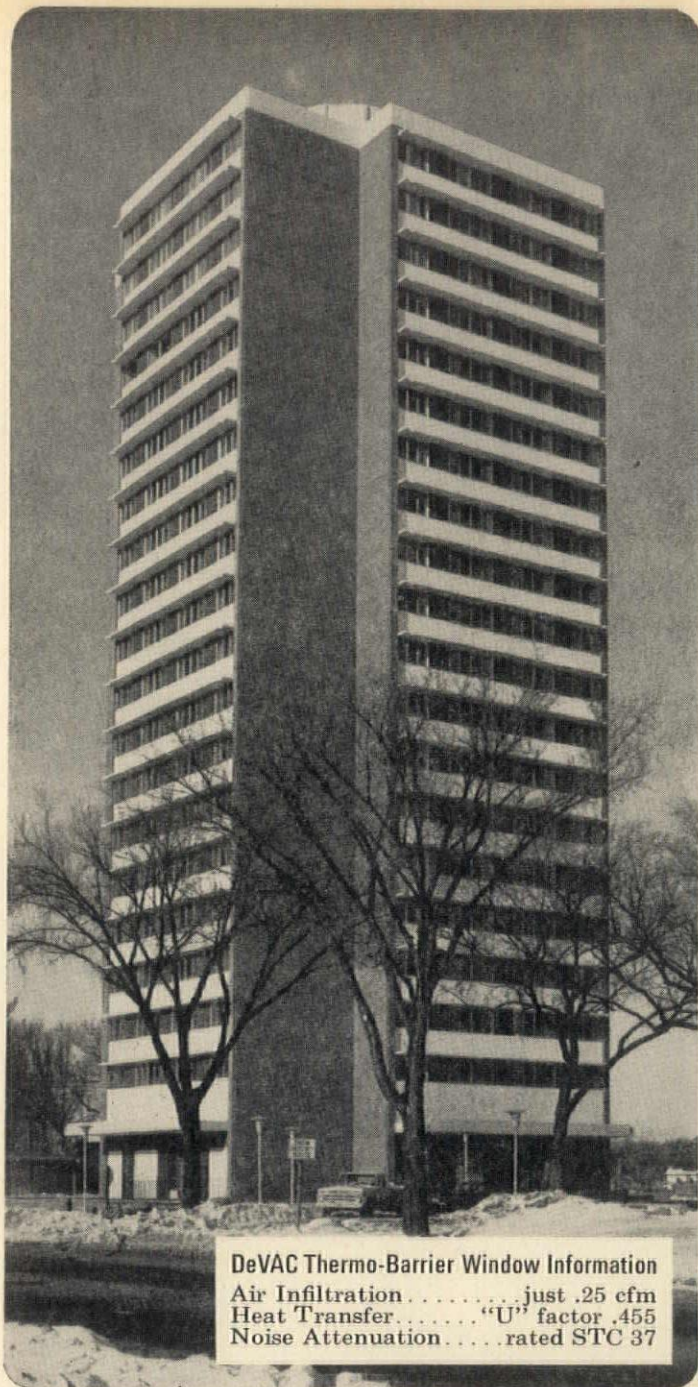
Phone for FREE estimate—no obligation



Century Fence Company

1409 WEST COUNTY ROAD C • ST. PAUL, MINNESOTA 55113





DeVAC Thermo-Barrier Window Information
 Air Infiltration just .25 cfm
 Heat Transfer "U" factor .455
 Noise Attenuation rated STC 37

Above is Project 2-11A, Housing For The Elderly, Minneapolis, Minnesota. Architects for this twenty-floor apartment were Raugland, EntriKin, Domholt & King, Inc. of Minneapolis.

No First Class Building can afford Second Class WINDOWS

Health and comfort are important elements in the design of Project 2-11A, Housing For The Elderly in Minneapolis. Occupants of this 151 unit high-rise are particularly sensitive to changes in temperature and humidity. The interior climate must be kept comfortable. Drafts, dust, pollen and excess noise, kept out. That's one of the reasons all 456 windows are DeVAC Thermo-Barrier.

Unconditionally guaranteed for 10 years. Patented DeVAC Thermo-Barrier® Windows feature a non-structural thermal barrier. This rigid vinyl frame separation is not exposed to sunlight and is factory sealed. Means DeVAC Windows are both efficient and *practical*. Efficient . . . they actually permit smaller capacity heating-cooling plants. Practical . . . because anodized aluminum construction virtually eliminates window maintenance.

Be sure the first time around . . . many building owners are forced to call DeVAC for Replacement Windows all too soon. Why don't you specify DeVAC Thermo-Barrier Windows? For full details, fill in and mail the coupon below.



DeVAC, Inc. 10146 Highway #55
 Minneapolis, Minnesota 55427

Please send me more information on the subjects checked below.

☐ Specific project information and bid ☐ New York Housing Study Summary ☐ Sweets Architect's File Insert ☐ Heat Loss Study of Aluminum Window Types ☐ Sound Attenuation Test Report.

NAME _____

TITLE _____

ADDRESS _____

CITY _____ STATE _____ ZIP _____

SULLIVAN'S OWATONNA CHANDELIERS WEIGHED

How do you determine the weight of 18-foot-long cast-iron chandeliers in a 62-year-old building without disturbing them?

Hydraulics proved to be the answer to this challenging problem faced by Security Bank & Trust Co. here, and the solution was provided by Owatonna Tool Co. with an ingenious application of standard equipment.

The famous bank was designed by Louis Sullivan and was fea-

tured in Northwest Architect, July-August, 1958.

The unusual assignment arose when a consulting engineer decided it was time to check the soundness of various parts of the venerable structure. A 17½-ton center-hole ram, a hand-operated pumping unit, a gauge and adapters were used. Above the 42-foot-high ceiling the specialists freed the threaded supporting shaft of one chandelier and, with an adapter, connected the ram's screw to the part of the shaft that

protruded through the ceiling mounting plate. Hydraulic fluid was then pumped into the ram to extend its screw and lift the chandelier.

When the chandelier had been raised 1/32 of an inch the pressure reading on the gauge was noted. By multiplying this reading (1,400 psi) by the effective area of the ram (3.53 square inches), the bank's question was answered: each chandelier weighs 4,942 pounds.

MONARCH



CONTRACT DIVISION
UNITED
FURNITURE SHOWROOMS

1132 STINSON BOULEVARD MINNEAPOLIS 331-4421

NEW MANUAL ON ALUMINUM ENGINEERING DATA

The Aluminum Association has announced availability of a new publication, "Engineering Data for Aluminum Structures," intended to provide an authoritative and up-to-date source for basic engineering data on aluminum alloy products.

Using detailed tables and drawings, the 96-page manual presents data on the chemical and physical properties of specific aluminum alloys, engineering properties of various aluminum shapes and fasteners and other information such as beam formulas. The book is intended to be as complete a reference as possible, bringing together in one volume information culled from numerous other sources.

Among its many features the book contains a reference section of frequently-used structural formulas.

Single copies of manual may be obtained free of charge from The Aluminum Association, 750 Third Ave., New York, N. Y. 10017.

Special Advertising

EDUCATION PLUS: What mid-western high school of 170 boys currently has alumni at Harvard, Princeton, Swarthmore, M.I.T., McGill, London and Oxford (Rhodes Scholar) welcomes Americans and produces great hockey teams?

St. John's-Ravenscourt School, Winnipeg 19, Manitoba. Headmaster: H. John P. Schaffter, M.A. (Cambridge), 214-453-3016.

NORTHWEST ARCHITECT

The Symbol of Quality Since 1896



SPECIALIZING IN

Ceramic and Quarry Tiles

Marble and Slate

Northwestern Tile Company

925 West 80th St., Minneapolis, Minn. 55420

881-2678

W. L. Hall Co.

CUPPLES ALUMINUM ENTRANCES
WAUSAU ALUMINUM WINDOWS
HICKMAN ALUMINUM FASCIA AND
WATER DAM SYSTEM
KALWALL PANELS AND SKYLIGHTS
CHEMCLAD PLASTIC LAMINATE DOORS
TROPICEL DECORATIVE PANELS
FOLDOOR PARTITIONS AND FOLDING
WALLS
ALENCO DOUBLE HUNG AND SLIDING
WINDOWS

2816 Dupont Ave. So., Minneapolis

NEW TREND— CARPETED WALL?

E. T. Barwick Industries, of Chamblee, Ga., tufted carpet producer, has announced a major diversification step with its entry into the soft wall covering business.

"Intended for use in commercial installations, the new wall covering will be sold under the Wallcraft label, produced in three basic constructions: tufted, flocked and needlepunch, using Nylon olefin and acrylic with blends of PVC," the release said in part.

"Aside from opening new design vistas for architects and interior designers, Wallcraft provides an array of functional dividends. Its insulating properties result in a 5-10 percent reduction in heat loss when used on exterior walls. Each type is completely washable and highly resistant to stains and abrasions. Also, Wallcraft's sound absorptive characteristics significantly lower noise levels, an important factor in many commercial installations."



by **HEBRON**
BRICK COMPANY

HEBRON, NORTH DAKOTA

The Home of Permanent Building Material

MANUFACTURED BUILDING COMPONENTS

stressed skin panels

folded plates

gang nail
flat trusses

radial folded plates

box beams

gang nail trusses

curved panels

Components close in space fast, eliminate waste motion, and control costs in today's construction.

Rapid, precision construction with complete design freedom is the goal.

Lester's experience and versatility can help you achieve that goal. Ask for complete information from Lester's

LESTER'S

Licensed PFS component fabricator and
Gang Nail truss fabricator.

Lester Prairie, Minnesota
Phone: 612-395-2531

"Since 1883"

CARNEY

HOME · COMMERCIAL ·
INDUSTRIAL
INSULATION SPECIALISTS

CARNEY & ASSOCIATES INC.
Box 1237 Mankato, Minnesota

AISC ANNOUNCES ARCHITECTURAL AWARDS

The American Institute of Steel Construction has announced its 1970 Architectural Awards of Excellence Programs. This is the eleventh year in which the institute, national association for the fabricated structural steel industry, has sponsored the competition to encourage the creative use of structural steel in building construction, according to Pres. E. H. Webster.

The program is open to all

architects practicing professionally in the United States. They are invited to enter steel framed buildings of their design constructed anywhere in the 50 states and completed after January 1, 1969,

and prior to September 1, 1970. Details of the competition rules and entry forms can be obtained from the American Institute of Steel Construction, 101 Park Ave., New York, N. Y. 10017.

ARCHITECTS

Insist on CAST STONE (Artstone) to meet Federal Specifications SS-S-721C for your next project.

You can have several finishes and colors all in the same building.

Write or call us for a Cost Estimate.

AMERICAN ARTSTONE COMPANY

New Ulm, Minnesota

Phone 354-5011

or

ROBERT J. SNOW, Representative

Phone 823-5035

Minneapolis



Northwestern National Bank of Saint Paul

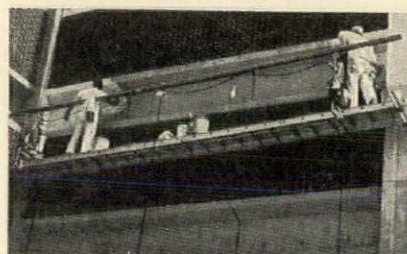
Architects: Grover Dimond Associates, Inc.

TELLER ISLANDS WITH VENEER OF IMPORTED ITALIAN BOTTICINO MARBLE

Fabricated And Installed By
DRAKE MARBLE COMPANY

60 Plato Avenue, St. Paul, Minn. 55107

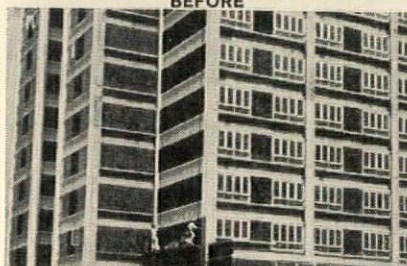
222-4759



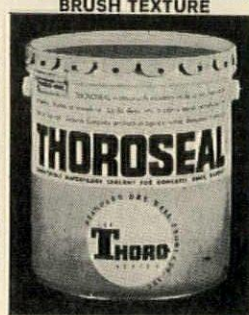
BEFORE



BRUSH TEXTURE



AFTER



finish and waterproof at 1/2 the cost

STOP RUBBING CONCRETE!

Two brush coats of THOROSEAL were applied over poured concrete walls to completely fill and seal all voids, making the surface attractive, thoroughly waterproofed, finished economically—no rubbing necessary. And, to secure a firm bond, ACRYL 60 was added to the mixing water (1 part to 3 parts water) for extra strength, a lifetime of wear.

Phone or Write

CONPRO,

(612) 781-9583

INC

University at
30th Avenue N.E.
Minneapolis, Minn. 55418

NORTHWEST ARCHITECT

SOIL ENGINEERING SERVICES, INC.

6800 S. County Rd. 18
Mail P.O. Box 35108

Phone 941-5600
Minneapolis, Minn. 55435



Borings • Tests • Inspection • Analysis
Reports • Recommendations

CONSULTING ENGINEERS COUNCIL REPORTS 28% INCREASE

The Consulting Engineers Council of Minnesota had 15 firms admitted to the organization during the past 12 months, according to Earl Oxley, executive secretary. The firms included: Associated Consultants of Minneapolis, E. C. Bather and Associates, Inc. of St. Paul, Brandt Associates Inc. of Minneapolis, Buetow & Associates, Inc., of St. Paul, Lloyd W. Darg & Associates of Minneapolis, Alden Elstrom Associates of Minneapolis, Feyereisen & Boughton Inc. of Ramsey, Instant Testing Co. of St. Paul, Loomis Engineers of St. Paul, Meisch & Robertson of St. Paul, Donald H. Olson, Consulting Structural Engineer, of Minneapolis, Toltz-King-Duvall-Anderson & Associates, Inc. of St. Paul, Arvi W. Wahlroos of Edina, Carl Walker & Associates of Minneapolis and Robert R. Wallace & Associates, Inc. of Hibbing, Minn.

LUTHERAN SEMINAR PLANNED FOR AUGUST

The Commission on Architecture of The Lutheran Church-Missouri Synod, The South Wisconsin District and Concordia College will sponsor a two-day seminar on "Architecture for the Church" at Concordia College, Milwaukee, August 2-4.

The conference will deal with the concerns of architects, pastors, building committees and mission boards related to worship, the changing church, programming, remodeling and renovation, first units making more intense use of existing facilities, good architecture for the church and contemporary religious art. Detailed information can be obtained from Uel C. Ramey, 830 N. Main St., Wichita, Kan. 67203. Registration deadline is July 15.

MAY-JUNE, 1970



R & O

ELEVATOR CO., INC.

- Elevators
 - Passenger and Freight
 - Hydraulic and Electric
 - Residence Lifts
- Dumbwaiters
- Material Handling Equip.
 - Platform Lifts
 - Dock Levelers

Complete repair and service department for all makes—
24 hour service.

For Free Estimate and Specifications

Write 6045 Pillsbury Ave., Mpls. or Call 861-3377

PRECAST TERRAZZO

STAIRS
COPINGS
BASES
BENCHES
SILLS
PLANTERS
FACIAS
MURALS
TILES

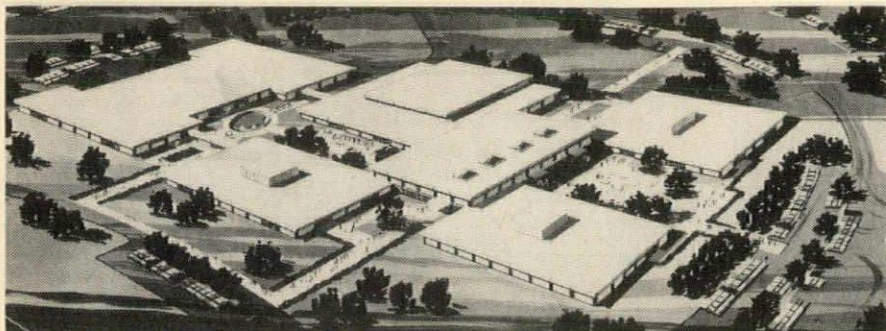


Grazzini Bros.
& COMPANY

620 16TH AVE. SO.
MINNEAPOLIS, MINN.
PHONE 336-7735

Area Notes

(Continued from Page 180)



in its natural state for as long as possible."

Several cities are working on schemes for urban renewal. Tidying and an increasing pedestrian orientation for Barstow Street is proposed to launch Eau Claire's effort. The Watertown "Times" wants more

parking provided than at present proposed by architects **Durrant, Deininger, Dommer, Kramer and Gordon**—but its emphasis on river-edge parking lots betrays a lack of creative imagination. Menomonie's city manager George Langmack suggests that

many of that city's master plan improvements could be undertaken by developers, at considerable saving to the taxpayer.

Educational: **Larson, Playter, Smith** of Eau Claire are preparing plans for a fine and applied arts building for Wisconsin State University-Superior, part of a nearly \$5 million program. **Schutte-Mochon, Inc.**, of Milwaukee, Kenosha and Appleton have planned the \$6 million Fox Valley Technical Institute being built in Outagamie County. **Davermann Associates** have been preparing studies for the proposed new

Fox Valley

North Crawford high school. Alterations and additions to the Nashotah elementary school are being studied by **Orput, Orput and Kurtz** of Milwaukee. Fort Atkinson's **Kettle Moraine Associates, Inc.**, in association with their consultants, **The Perkins and Will Partnership** of Chicago, are preparing a building program for the local joint school district. Vocational, technical and adult education is getting a 256,000-square-foot building in Green Bay by architects **Berners, Schober and Kilp**, who have also designed a similar facility to be built soon in Sturgeon Bay. The first new building on the Southwest Wisconsin Voc-Tech campus in Fennimore, by **Durrant, Deininger, Dommer, Kramer, Gordon**, opened in January. **Stubenrauch Associates, Inc.**, of Sheboygan have designed the \$1¼ million elementary school being built on a 15½ acre site in Hartford. Three academic units to accommodate 540 pupils are clustered around the library-resource center and supplemented by a cafeteria-commons room and gymnasium and related facilities. **R. W. Surplice** of Green Bay is architect for the new \$1.5 million Wittenberg-Birnamwood high school now under construction in Wittenberg.

The quiet hamlet of Green Lake is to be the site of a quarter million dollar executive conference center designed by **Robert C. Swanson** of Evanston, Ill.

Howard Needles Tammen and Bergendoff of Milwaukee are preparing plans for the \$1 million terminal building to be built at Wittman Field, Oshkosh.

Housing: Hudson's 61-unit, \$1 million housing complex for the elderly, designed by **Hirsch, Stevens and Samuelson**, is completed. Frederick's 21-unit low-rent project by **Miller & Melby** of Minneapolis is nearing completion. Chetek's 30-unit Lone Oak Manor, by **George E. Clayton and Associates** of Wayzata, Minn., got an additional \$56,000 from HUD to insure construction of the \$477,000 project. Ground was broken in March for the 33-unit, half-million dollar housing for the elderly in Albany, designed by **Bowen & Kanazawa** of Madison.

The Winnebago Children's Home in Neillsville, a private benevolent institution for emotionally disturbed children, is planning campus improvements and the construction of three 9-sided helical cottages designed by **Skidmore, Owings & Merrill** of Chicago.

A 200-bed nursing home is being proposed for the north end of Nagawicka Lake near Delafield. The \$1,000,000 project's architect would be **Roger Sutherland** of Milwaukee. **Schutte-Mochon, Inc.**, are architects for the new Bump Medical Building in Rhinelander.

Public buildings: **R. W. Surplice**, Green Bay, is architect for the New Holstein city hall, recently completed. **Johnson, Wagner**

lighting designs that blend with architectural thought

To our design staff, there are no ordinary lighting jobs. Whether built in, affixed to walls, or suspended overhead, each BMD & R fixture is designed to enrich the interior in which it is used.

There's nothing new about our design philosophy. We've been putting it to good use for over 46 years.

In a very real sense, we are "partners in creativity" with architects and engineers — reaching our common goals through the mutual sharing of ideas. Today you see "The BMD & R Touch" in scores of churches, schools, hotels, banks, hospitals, libraries, and restaurants. The results, our clients tell us, are distinctive fixtures that create a harmonious bond between building design and proven lighting techniques.

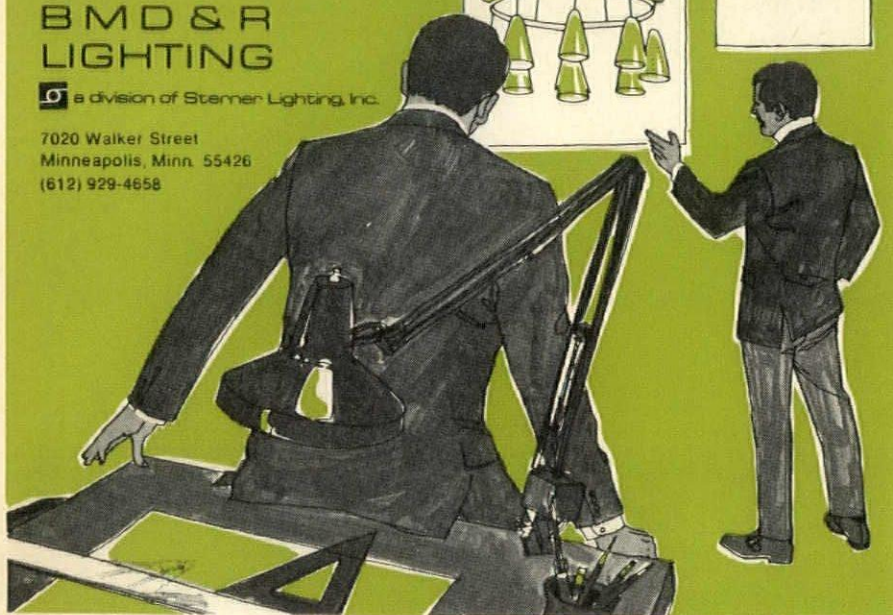
On your next project, call us for your complete lighting needs. Meanwhile, get your free copy of our 24-page, 4-color booklet, "Creative Architectural Lighting."

Just phone collect to . . .

BMD & R LIGHTING

a division of Sterner Lighting, Inc.

7020 Walker Street
Minneapolis, Minn. 55426
(612) 929-4658



and Isley, Milwaukee, are designing the new Ripon public library. **Wilson-Haney and Associates** of Fort Atkinson have designed an interesting complex for Reedsburg incorporating the existing library with a new reading room, city offices, recreation center and fire and police facilities.

IOWA

Dubuque County has hired **Durrant Deininger Dommer Kramer and Gordon** to make a study of regional correctional centers with a view to the eventual replacement of the 115-year-old county jail. Seventy percent of the fee of up to \$4,800 would be credited toward an architectural services contract if entered into later.

An "angel" in the person of a local bank official gave the Dubuque city council a check for \$5,000 to move the Town Clock to a fitting pedestal in the new Main Street pedestrian mall.

THE DAKOTAS

Sioux Falls expects to build pool facilities in McKennan Park. There will be a 100x60-foot swimming and diving pool, a 45x60 wading pool and a 113x25 brick bathhouse. **The Spitznagel Partners** are the architects.

Yankton has three low-income housing projects. The 60-apartment Orchard Square development opened in March. It, with the adjoining 40-unit Meadow Hills group to be completed in 1971, is built under the FHA 221(d)3 rent supplement program, intended for low-income tenants who additionally qualify by reason of age, displacement or physical handicap. The third, Colonial Square, a 42-unit complex, will be completed in 1970 and is being built under the FHA 236 program, which is for low-income families but without further qualification. Architects for Orchard Square are **Koch, Hazard and Associates** of Sioux Falls.

Estelline, S. D. has applied for FHA approval of a twelve-unit rental project which might later be expanded by another twelve units plus a community building and supporting facilities. Architect **Frederick Herrmann** has worked out an ingenious cluster of four units easily adapted to efficiency, one-bedroom, and two-bedroom layouts.

Construction on Fargo's 22-story apartment for the elderly was halted for a few days in March while a six-inch deflection from the vertical on the lift-slab building was corrected. "It was nothing unusual," remarked John T. Jones of the Fargo Construction Co., the general contractor, adding that all buildings of the lift-slab construction type get out of plumb.

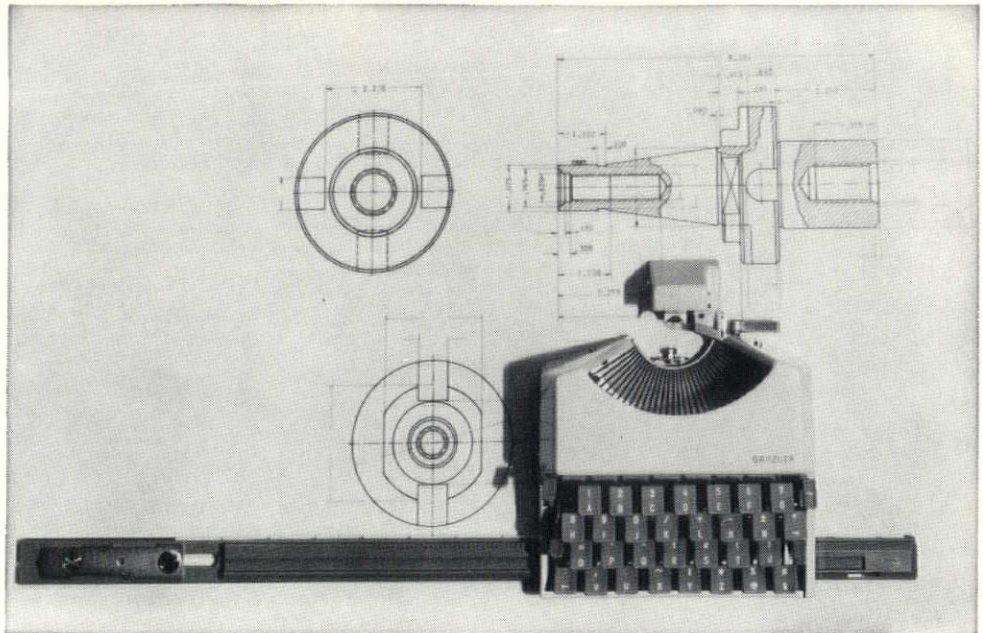
Minot's American Legion post plans a new clubhouse on a suburban site to cost between \$350,000 and \$450,000. **Brunner, Hoeffel & Bohrer** are the architects.

Because of lack of space in this issue the Directory of Suppliers' Personnel had to be deleted.

SPECIAL ADVERTISING

FOR SALE: 520 linear feet Oak Pews. Excellent condition. Phone 941-4135 or 825-1701.

MAY-JUNE, 1970



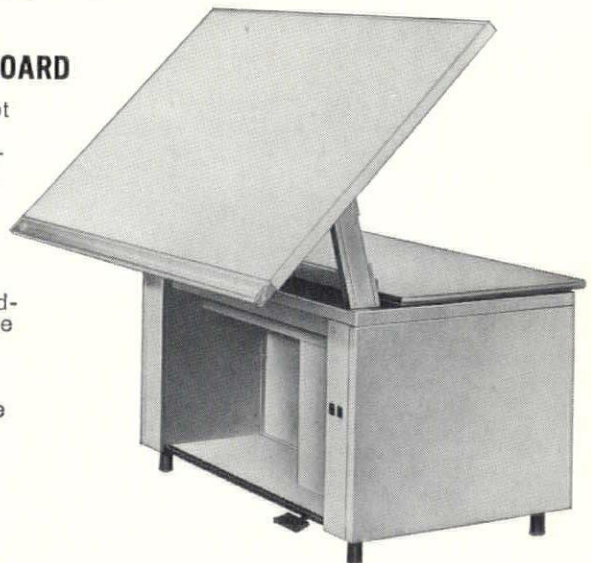
Get flawless, uniform lettering from your draftsmen at twice their present speed!

It's true. We've tested the new Gritzner lettering typewriter with experienced draftsmen. After only a few minutes training, their lettering speed averages 3.5 times faster than with stencils and 1.8 times faster than handwork. This improved efficiency can save the low cost of a Gritzner in a few weeks! Clear, uniformly perfect lettering is a bonus!

The Gritzner is easy to use. There's no keyboard to learn. No ribbon to change. It's lightweight, to move freely to any point on a drawing and gives bright, clean impressions on all drafting media. You'll find it one of the most practical and versatile tools ever made for draftsmen, designers and architects. Ask us about standard and custom type sizes, prices, etc.

HAMILTON DRAWING BOARD

And while you're at it, why not get complete information on our full line of Hamilton's high-quality drafting room furniture too. This new Dial-A-Torque unit, for example, has made space saving and Hamilton synonymous. Its famous advance design drawing surface and rich formica wood-grain accents, combine to give beauty and durability unmatched in the industry. Many models and options available. Ask us for complete information and prices.



WHITE PRINTING, DRAFTING EQUIPMENT, SUPPLIES, SERVICE
FREE PARKING

MINNEAPOLIS-817 Marquette Avenue, 338-7655 ST. PAUL-519 Wabasha, 222-4476

INDEX TO ADVERTISING

American Artstone Co.	230	Globe Office Furniture	184	Ochs Brick Co.	189
Andersen Corp.	222	Gohlke, George	234	Prestressed Concrete Co.	Cover III
Architectural Metal Assn.	186 A & B	Goodwin Companies	191, 192	R & O Elevator Co.	231
Bituminous Surfacing Co.	223	Gopher State Silica, Inc.	224	Rogers	233
BMD&R, Inc.	232	Grazzini Bros. Co.	231	Shiely Co., J. L.	219
Carney Co., The	230	Hall Co., W. L.	229	Soil Engineering Services	231
Carter Waters Corp.	194	Hebron Brick Co.	229	Spancrete Midwest	181, 182
Century Fence Co.	226	Lester's	229	Stremel Bros.	221
Child, Rollin B.	188	Mahin Walz	188	Technical Repro	234
Con-Pro, Inc.	230	Mankato Stone Co.	198	Trussbilt Co.	187
Dale Tile Co.	221	Minneapolis Blue Printing	221	Twin City Brick Co.	221
DeVAC Co.	227	Mpls.-St. Paul Piping Council Back Cov.	198	Twin City Testing & Engineering	234
Devoe Co.	221	Minnesota Concrete Products	198	United Furniture Showrooms	228
Drake Marble Co.	230	Minn. Lathing & Plastering Bureau ..	185	Vincent Brass Co.	225
Fogelberg, Carl	221	Northern States Power Co.	Cover II	Wells Concrete Co.	193
Freidheim Co.	188	Northwest Precast Co.	190		
		Northwestern Tile Co.	229		

HOPE'S WINDOWS, INC.
THE ADAMS & WESTLAKE CO.
MILCO WINDOWS, INC.
PROTECTIVE TREATMENTS, INC.
AMERADA GLASS CO.
AR-LITE PANELS
PANELS PLUS

Represented by

Geo. Gohlke Co.

5407 Excelsior Blvd. 920-1292 Minneapolis 55416

MANKATO STONE

Represented by

RAY F. HORWATH

1540 McKnight Rd., St. Paul 55119

Telephone 777-3600

and

DICK NOLAN

Mankato, Minn.

Tel. 387-7978

PROGRESS ... *through TESTING*

**TWIN CITY TESTING AND
ENGINEERING LABORATORY, INC.**

diography; Magnetic Particle Inspection; Welder Qualification;
Seismology & Engineering Geology; Analytical Chemistry (Coal,
Metals, Petroleum, Water).

Twin City Testing and Engineering Laboratory, Inc.

662 Cromwell Ave. Tel. 645-3601
ST. PAUL, MINNESOTA 55114

Lakehead Testing Laboratory, Inc.
226 N. Central Ave., Duluth, Minn.
55807. Tel. 628-2295

611 Sixth Avenue N.W., Rochester,
Minnesota 55901 Tel. 288-7060

4909 North Cliff Avenue
Sioux Falls, S. D. 57104 Tel. 332-5371

Constructional
Materials; Piling
and Lumber;
Foundation Soils
Investigations in-
cluding Diamond
Core Drilling; Me-
tallurgical & Me-
chanical Engineer-
ing; X-Ray & Ra-

1906 E. Broadway Tel. 223-6149
Bismarck, N. D. 58501

2105 7th Ave. No. Tel. 235-4256
Fargo, N. D. 58102

2003 Gateway Dr. Tel. 774-7412
Grand Forks, N. D. 58201

Highway 83 S. at Harrison Ave.
Radio City Addition
Minot, N. D. 58701 Tel. 838-6674

TECHNICAL REPRODUCTIONS INC.

REPRODUCTIONS FOR

• **ARCHITECTS** • **ENGINEERS** • **SURVEYORS**

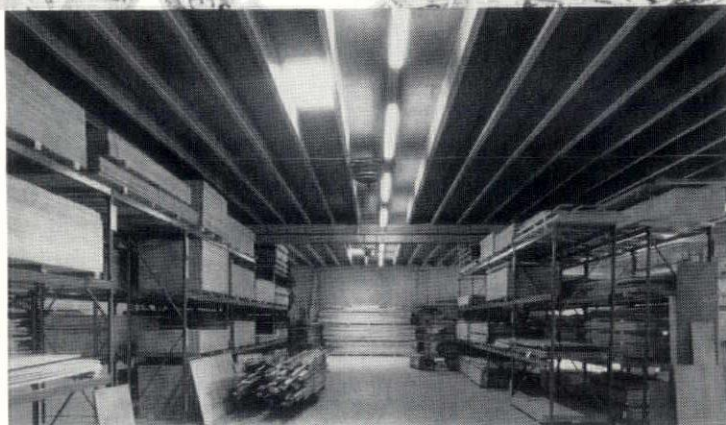
2101 BROADWAY N.E.
MINNEAPOLIS, MINNESOTA 55413

WHEN SAVINGS ARE IMPORTANT...



Specify Prestressed Concrete, Inc.

Specifying Prestressed Concrete means more for your building dollar. Savings start with competitive first cost. Additional savings come in the form of less erection cost, mass produced at the plant and erected directly from the truck on which it was transported. Prestressed Concrete means little or no maintenance cost. It also means smaller insurance premiums due to its fire resistance. All in all, you get more for your building dollar with mass produced Prestressed Concrete.



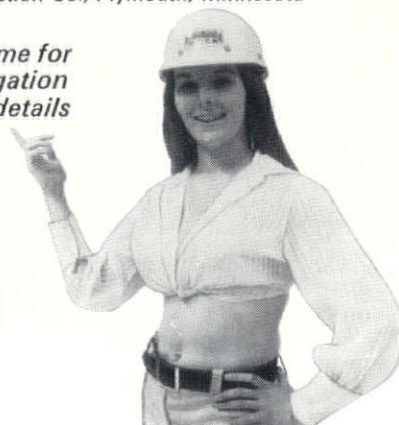
Fifth Prestressed Addition in Eight Years Attests to Customer Satisfaction and Proven Economy.

PROJECT: Paul's Woodcraft Co., Plymouth, Minnesota.

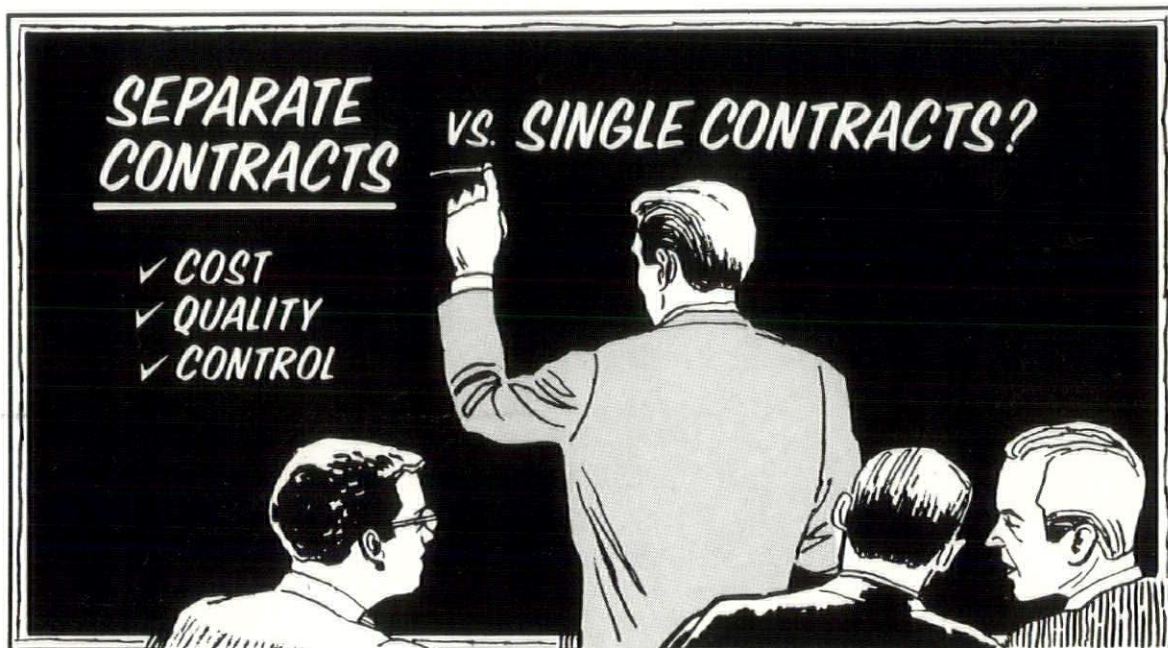
ARCHITECT: Baker Associates, Inc., Minneapolis, Minnesota. Uldis Treibergs, A.I.A., Associate.

CONTRACTOR: Magney Construction Co., Plymouth, Minnesota

*Call on me for
no obligation
(wow) details*



GEO. E. PETTENGILL, LIB.
AMERICAN INS. OF ARCH.
1735 NEW YORK AVE. N.W.
WASHINGTON DC 20006-1411-07



Separate Doesn't Necessarily Mean Equal!

... particularly when you compare separate contracts with single contracts. That's when the merits of the separate contract system become obvious. Separate contracts aren't merely equal to single contracts; they're far more advantageous.

Mechanical systems have become too complex to leave any of their elements to chance. That's why letting SEPARATE MECHANICAL CONTRACTS is so important.

Awarding SEPARATE MECHANICAL CONTRACTS to reputable mechanical contracting firms assures technical knowledge, experience, and quality workmanship. Specialists are employed to perform highly specialized work.

The results are better efficiency for architects and engineers, proven economy for clients.

Compare separate contracts with single. By every standard, the separate method isn't just equal. It's much superior.



**PIPING INDUSTRY
DEVELOPMENT COUNCIL**
OF MINNEAPOLIS AND ST. PAUL