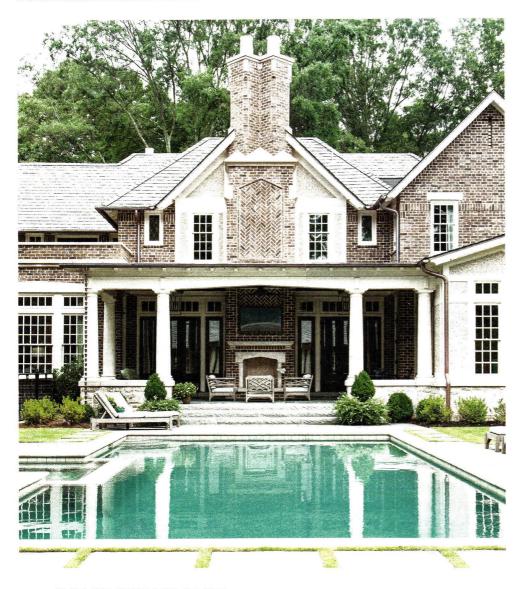


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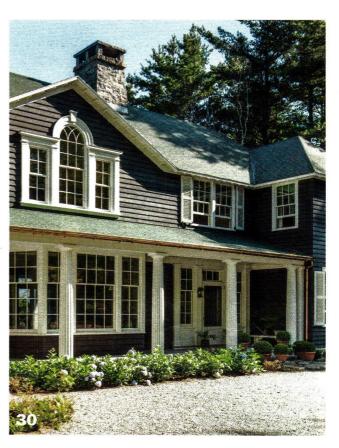
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Tudor house by Frank Neely. Photo by Emily Followill.

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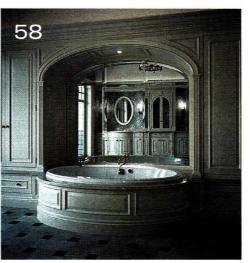




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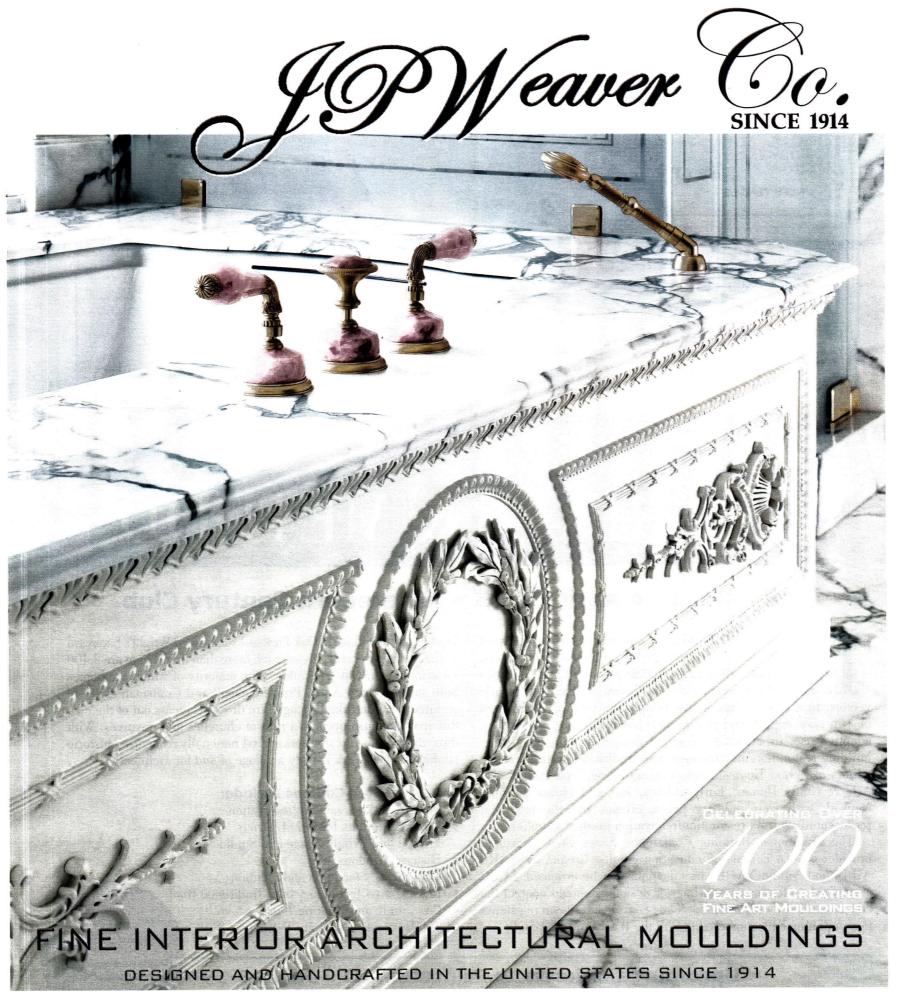
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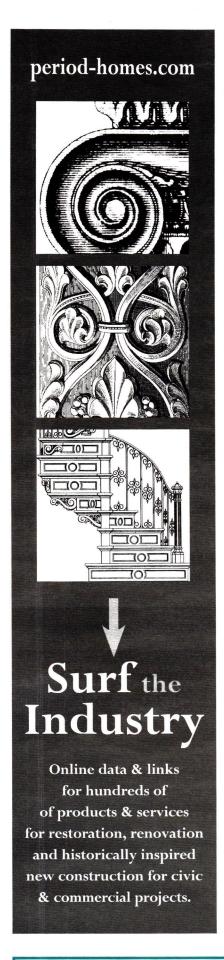
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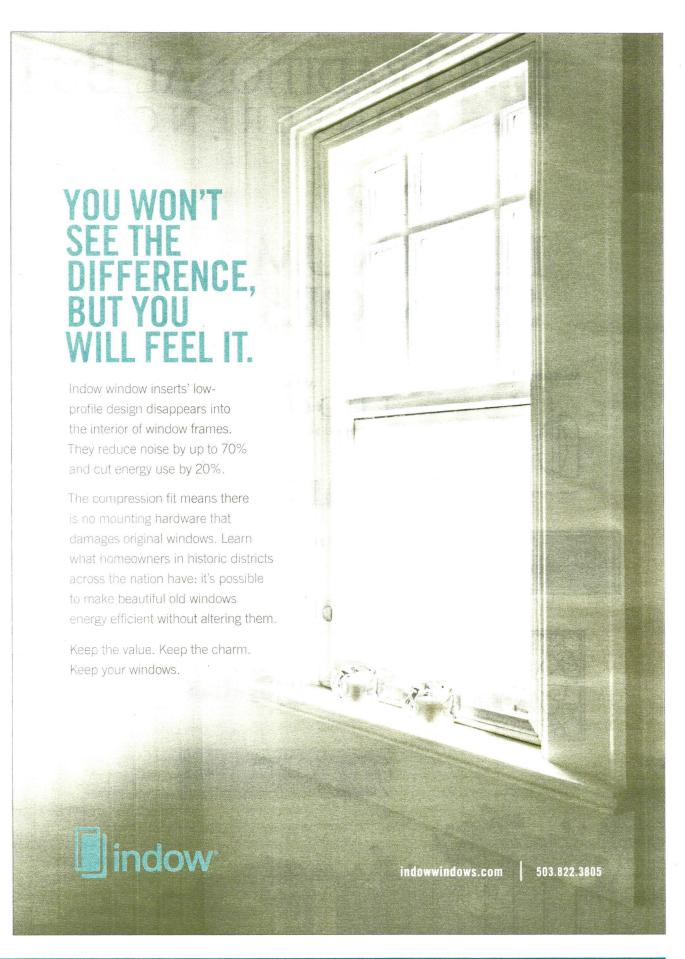
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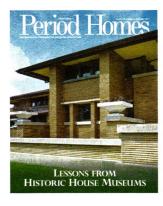




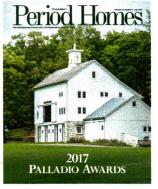




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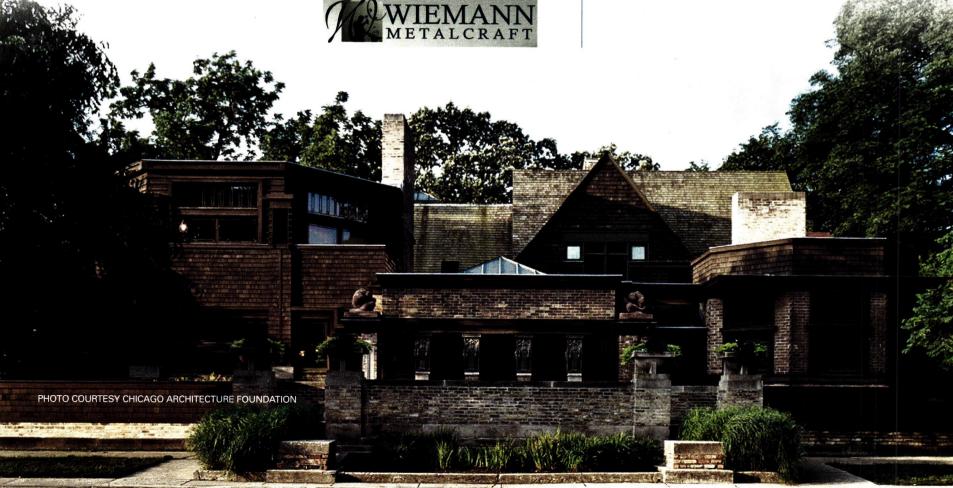


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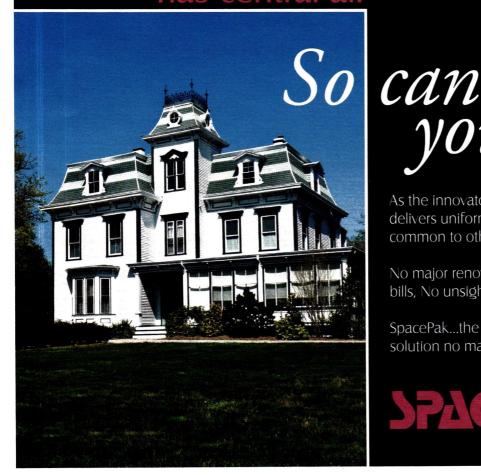
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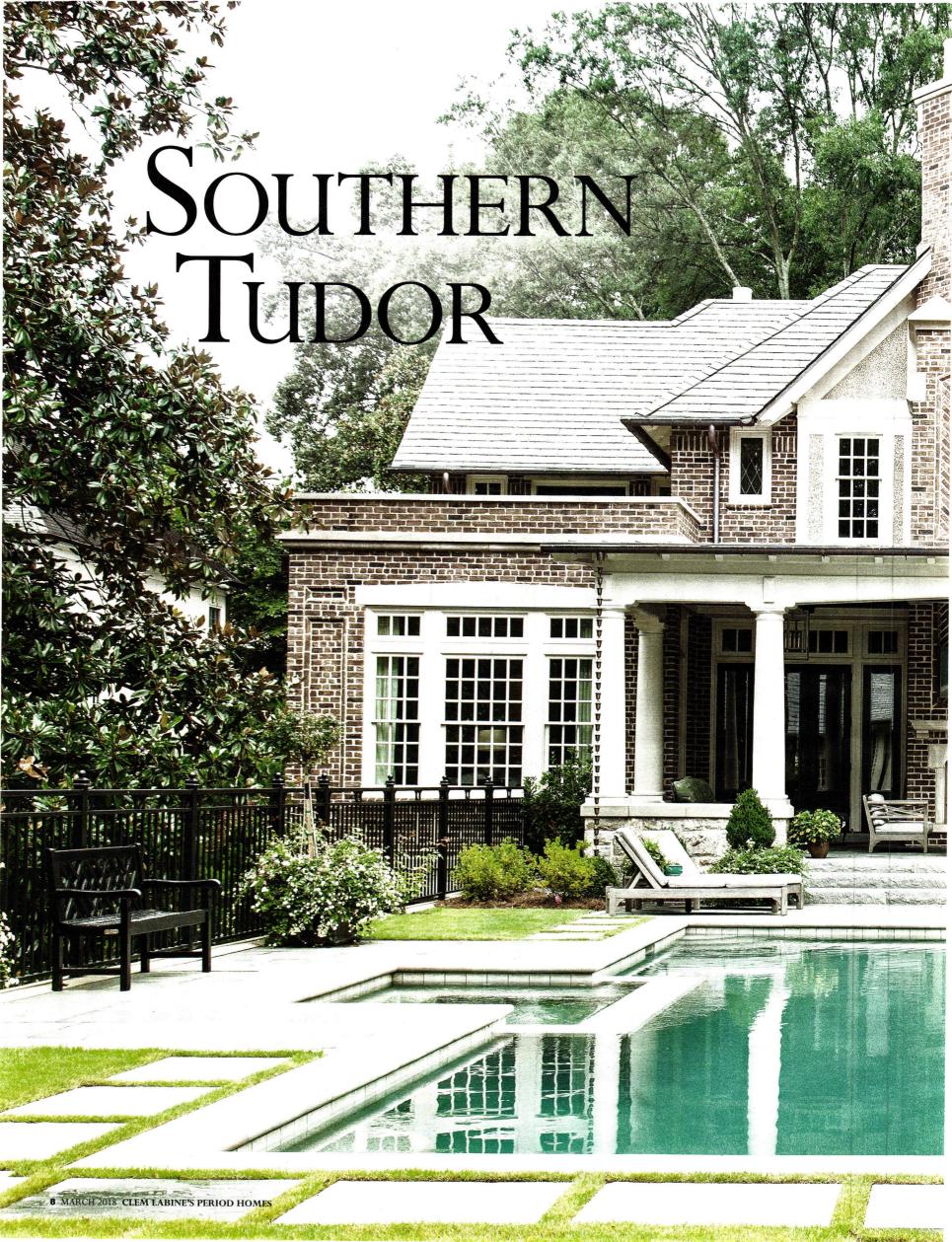
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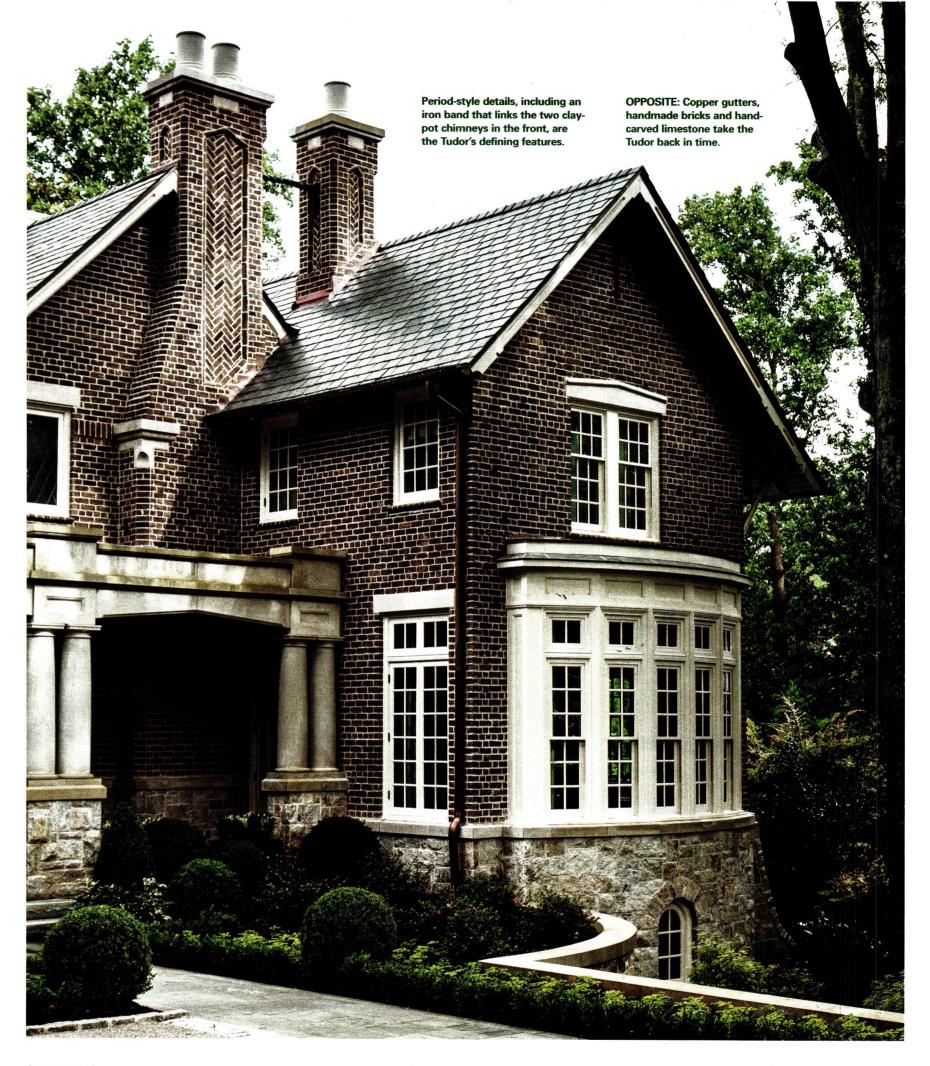
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he grand English Tudor-style house, a jewel in Atlanta's architecturally eclectic Buckhead neighborhood, possesses a commanding presence.

From its clay chimney pots and

From its clay chimney pots and limestone columns to its mullioned windows and porte-cochère, the three-level red-brick and limestone residence with the slate roof and half-round

glittering copper gutters is a real old-world charmer.

Storied houses that look like this come wrapped in history that can be peeled away layer by layer like the skin of an onion.

This one, too, has a fascinating tale to tell, but it begins only a decade ago.

That's when Atlanta-based architectural designer Frank Neely was commissioned to create it. His

clients, a couple with three growing children, originally asked him to expand their small, single-story 1940s wooden Colonial. But they changed course and decided to build a new, larger house in a timeless traditional style.

"We decided on English Tudor style, which is one of my favorites, because there were some 1920s examples in the neighborhood, which is a mix of







ARCHITECTURAL DESIGNER: Frank G. Neely Design Associates, Frank Neely and Senior Associate Christian Reed, Atlanta, Georgia, neelydesign.com

BUILDER: Mike Hammersmith, Mike Hammersmith Inc., Atlanta, Georgia, hammersmithatlanta.com

LANDSCAPE ARCHITECT: Graham Pittman, E. Graham Pittman & Associates Inc., Atlanta, Georgia

historic styles that start in the 1900s," Neely says.

From the outset, designer and client agreed that every detail of the new house should look as though it had aged gracefully through a century of use.

The 6,265-square-foot house, which also has a 3,400-square-foot partially above-ground basement, was carefully sited on its long, ¾-acre plot to blend in with the houses on the block without calling attention to its imposing facade.

"For a year or more, we just drew and worked on details," he says, "because we wanted to take it to the Nth degree and make it perfect. A lot changed along the way. The first design for the front porch, for instance, had it much smaller with only two columns."

To make impeccable age-old statements, Neely relied not only upon design but also upon materials. The red brick for the façade, for instance, was handmade

"We spent six months looking at samples and playing with color before we got it right," he says.

"We even redid the elevation to draw in each brick."

The limestone elements, as well as the mahogany window frames and doors, were hand carved. "We detailed every shape," Neely says. "And the chimney pots are made of white clay to match the limestone."

Neely revels in the "quirky details" of the house, pointing to the iron band that binds the two front chimney stacks and the pebbledash treatment of the porte-cochère's timbered frame.

"We looked to McKim, Mead & White for the pebbledashing," he says. "They made mosaics and patterns. To do it, the mason pressed the pebbles into the natural stucco as quickly as he could before it dried."

Because Neely and his team designed all the elements, they were able to create a seamless, historically accurate flow between interior and exterior spaces.

"The beauty of drawing windows and doors is that there's no limit to shapes," he says. The placement of the back porch, which is centered on the backyard swimming pool and opens to the kitchen, master bedroom suite, family room and breakfast room, allowed Neely's team to repeat its oakbeamed ceiling in the family room for continuity.

And in the kitchen, they wrapped the custom cabinetry around a small arch-shaped window like a blanket and created a central island in oak that features Gothic Revival motifs.



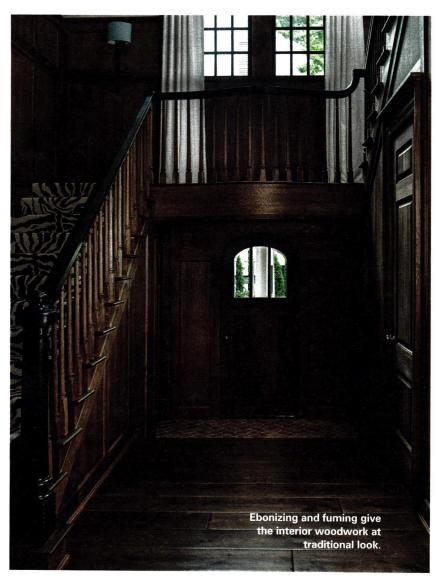


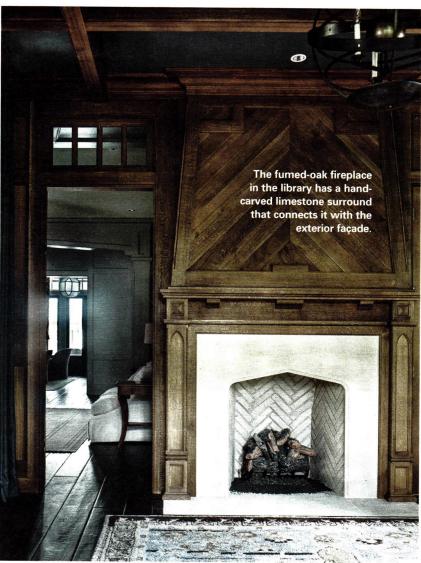
LEFT: Mullioned custom windows and timbered framework accentuate the home's Tudor style.

BELOW: The house features pebbledashing, a traditional technique used by McKim, Mead & White. BOTTOM: The expansive back porch opens to the swimming pool, which fills most of the yard space.















It is the details of the house that turn back time. The walls of the master bathroom, for example, are paneled in solid sheets of ¾-inch white marble punctuated by oak timbers to emulate early 20th-century wainscoting.

And the massive 4-foot-wide and 8-foot-tall front door, made of mahogany and encased by hand-carved limestone, is a marvel of utter authenticity. "I don't know how heavy it is," Neely says. "We used Da Vinci hinges that allow it to swing naturally, and everything from the hardware to the flashing is in a historic style."

Traditional finishes, including ebonizing and fuming on the oak woodwork and wide-plank oak floors, also helped take the house back to

its Roaring Twenties roots gracefully. To give the central stairway's newel post and pickets a darker fuming color quickly, the team applied diluted ammonia to the wood instead of merely exposing it to the chemical's fumes as they did for the rest of the woodwork.

Landscaping, too, was used to create the illusion of an age-old estate. The house was planned around the large, old hardwood trees that were on the property, and the sculpted plantings in the front create a formal English-style evergreen garden suitable for English Tudor-style architecture.

The swimming pool takes up most of the backyard space, which also includes a pool house/garage that has an upstairs study. The rambling five-bedroom house, which includes a living room, dining room, family room, kitchen, breakfast room, butler's pantry and library, also has some more fanciful spaces.

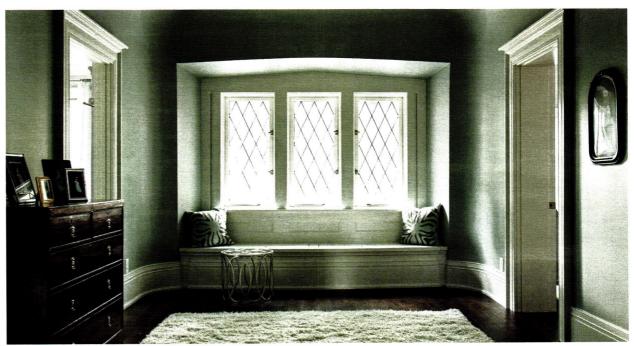
There's a spectacular round-cornered stair hall upstairs as well as a playroom whose sky-high vaulted ceiling is accented with wooden trusses.

Neely loves the way all the rooms of the house play together. "There are so many little wonderful spots," he says. "We wanted the details to be all around you and subtle and for the rooms to open to the vistas of other rooms. From one sculpted space to another, it's just 'wow!"

He isn't the only one who continues to be enchanted. "The clients still call and say they just noticed something new," he says.









ABOVE: The beamed ceiling in the family room, which is at the back of the house, matches that of the back porch.

RIGHT, MIDDLE: A window seat with a trio of mullioned casement windows creates a cozy corner.

RIGHT: The master suite, on the main floor, opens to the back porch and swimming pool.





Creating a period inspired look with these fixtures and fittings.

BY GORDON H. BOCK

itchen and bath fixtures for most people mean the shine and splash of faucets, spouts, and shower heads, but in period-style houses the creativity and beauty doesn't stop there. Generations of practical experience have shaped traditional forms and materials into an inventive variety of sinks, lavatories, and hardware, especially when spec'd for the house at hand by longtime suppliers.

Sinks in early kitchens, for example, were sitemade as simple wood or metal-lined basins, but once real plumbing trickled in they faced leaks and corrosion. Thick slabs of soapstone or slate, neither porous nor staining, performed better so in the 1890s plumbing purveyors offered pages of boxy stone sinks showing high backs and broad fronts not unlike their wooden kin. By the 1910s, however,

hard-to-clean inside corners and joints reduced stone use to laundry tubs as homeowners sought seamless sinks with rounded corners and edges in solid ceramics, such as porcelain or earthenware.

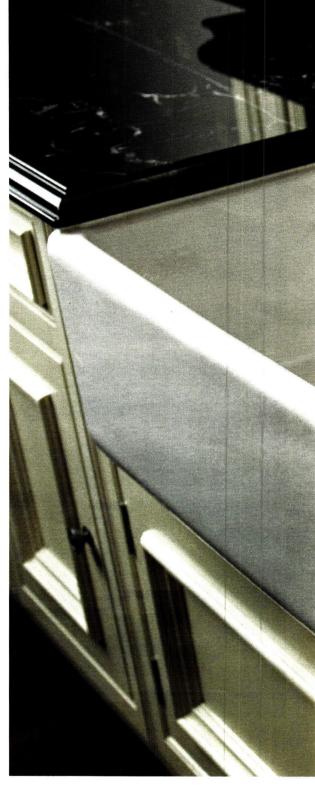
Solid ceramic kitchen sinks were all but washed away by cheaper porcelain-enameled cast-iron in the 1930s, but they resurfaced in the 1990s as a canny complement with period-style kitchens, especially from some original manufacturers "Founded in 1897, Shaws of Darwen, England is the originator of the farmhouse sink," explains Greg Rohl, VP of marketing at Rohl LLC in Irvine, California, which introduced all-ceramic, fireclay sinks to the U.S. in 1997. "When these sinks were first designed, they were functional (for hospitals and health care institutions, due to the sanitary nature of the smooth glazes), but then became popular in the back-of-the-house butler's areas and kitchens of fine, stately

homes around the UK and America." Rohl points to TVs Downton Abbey as an illustration, and says there's a beautiful Shaws sink still in use in the 1914 Pittock Mansion in Portland, Oregon.

Unlike porcelain-coated sinks that expose underlying cast-iron when chipped, all Shaws Farmhouse Sinks are made from fireclay, which is heavy ball clay and glaze heated to extremely high temperatures until they fuse into a new material. "It takes time to hand-make Shaws sinks," says Rohl, "between three and four weeks in total." Known as slip-casting, the process begins by pouring a mixture of locally sourced clay and water into porous molds. When the newly formed sinks are dry enough, they are removed, then hand-finished to a smooth surface though sponging and *fettling* to clean up mold marks. After applying two coats of glaze, the sinks are fired in specially designed kilns







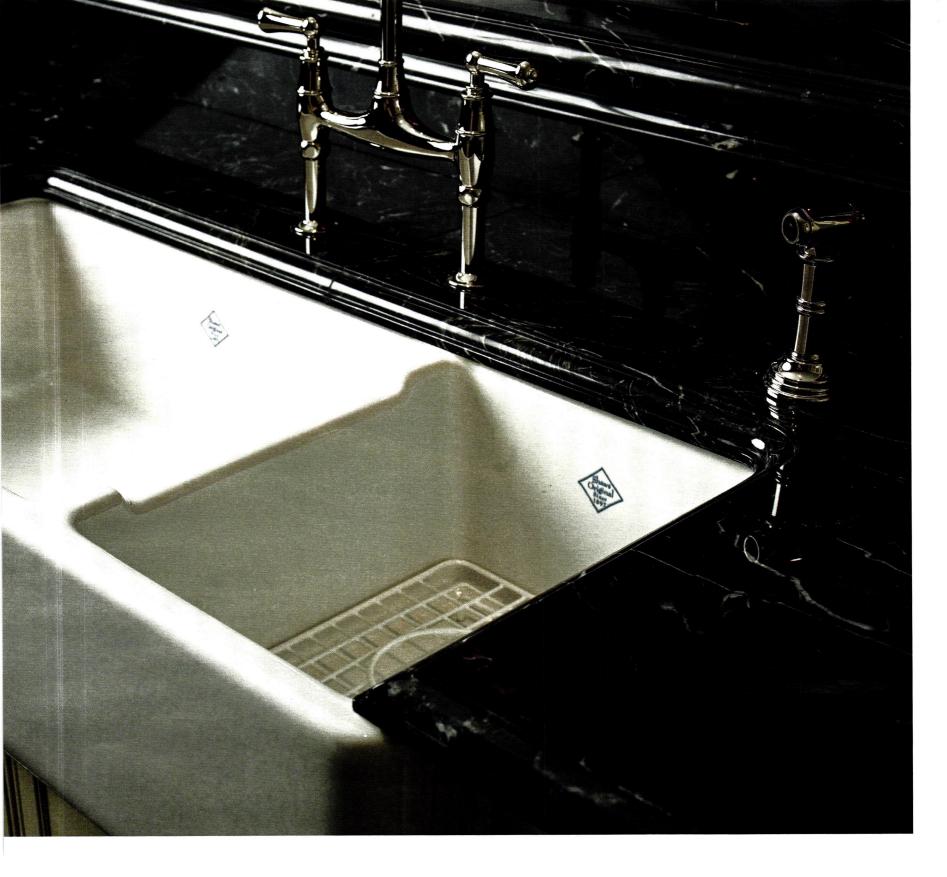


FROM TOP LEFT: Once a newly slip-cast fireclay sink is dry enough, it is unmolded and hand-finished. Fettling removes mold marks.

Hand-sponging is another finishing step necessary before the sink will be ready for the two glaze coats that produce its feel and durability.

After hand-finishing, the craftsperson imprints their name on the base, then leaves the sink to dry for 40 hours before firing.

OPPOSITE: Double-bowl sinks like this Shaws Rutherford 1-1/2 bowl are a traditional design to conserve water when washing and rinsing.



at over 1200 degrees Celsius, transforming the clay into fireclay, which resists cracking, chipping, and staining.

Since each Shaws sink is made individually by hand, no two sinks are precisely alike and need to be inspected upon delivery as well as installed properly. "The sides and top of the sink should be square within the 2 percent tolerance," says Rohl, "and the installation should be for new construction only to hold a 190-lb. sink and water, with the support frame or base designed to support the sink on the sides and the back." The sinks are made in one- and two-bowl versions, as well as a selection of traditional front styles, such as apron and bow, for applications from kitchens to pantries and more.

Bathrooms too are not the same without sinks or more properly lavatories—and here ceramics have always held their own for beauty as well as utility. Whether called wash basins or simply bowls, porcelain versions in round or oval styles were common in plumbing fixture catalogs by the 1880s, and often adorned with artistic embossing on the outside or colorful bands on the inside. "We have over 20 different designs in our catalog," reports Martin Gruber, manager at P.E. Guerin in New York, which has been making decorative hardware and plumbing parts since 1857, "but customers can also get their own designs made into the bowl." He says the process starts with a sample tile made up for color that, when approved by the client, they send out to a ceramicist who does glazes for the company.

Metal basins—often copper—have been in baths since the beginning too, as P.E. Guerin can attest. "We have both porcelain and metal bowls," says Gruber, "and the metals generally come either plain or hammered." A century ago, round or square metal basins were recommended for pantries – square being easier on stacked dishes—and that specialization still continues. "Porcelain basins

are typically always in bathrooms," says Gruber, "while metal basins sometimes appear in bathrooms or powder rooms, but very often in bars as well." The choice he says depends upon the style that the designer or architect is seeking, but space is a factor too. "Generally, a really small space needs a really small bowl, and a larger space permits the largest bowl, but we offer a number of other shapes and styles of porcelain that are not in the catalog."

Wash basins do not exist in vacuum, so to speak, and it follows naturally that the company has long offered supporting hardware—quite literally. "We have a couple of legs online that can be used for vanities," says Gruber, referring to metal legs made specifically for attaching to, say, a marble slab to assemble a vanity, "and others in the back of the catalog that you can put on tables—some stock and some made-to-order." The turnaround on stock legs, he says, is comparatively fast. "We make them up each time to the height the customer needs for



their bathroom vanity, and they can be ordered, within reason, to pretty much any height desired—either by cutting down or extending the foot at the bottom."

Bath and kitchen hardware means more than fittings for water however. "We have an extremely large selection of bath accessories," says Gruber, "everything from towel bars to robe hooks to shelves to soap dishes." As an example, their catalog shows an ornate Acanthus pull-out garment hanger with matching shower rod and wall-mount grab bar. "We have a stock line of material, and we have made-to-order line," he notes. "We plate the material to order, so the lead time on the stock line is from four to eight weeks; since made-to-order material is all custom by hand, it takes longer."

Gruber explains that P.E.Guerin retains all of their casting patterns (the positives for molds) going back generations. "Sometimes people come in with a picture, or they will have gone to some old house on a tour, and they'll ask "Do you have this?" Inventory is not the issue then, because with the patterns, they can make a mold in sand and then pour it in metal. "Everything and anything that we ever made, we have a selection of it—and if the client doesn't see something they like, we'll make it."

What's more, the value of a venerable manufacturer is not only in the decades-long expanse of their historic designs but even more so the depth of their experience. "We sell a lot of cabinet and vanity hardware, and parts for mirrors and the like," says Rhett Butler, principal at E.R. Butler in New York, "but we also do regular custom work because many architects like to have something special." He says the process often starts with a concept that the client wants to see, but they then have to bring into

reality. "I can't stress enough how important it is to take into account the actual functionality of the hardware that you design or use for a kitchen or bath."

The first thing to remember, he says, is that kitchens and baths are wet environments. "You really have to be careful about what finishes to consider. Certainly, any brass- or copper-type finishes don't usually do well in a kitchen or bath because they tend to oxidize far more quickly than, say, a stainless or a nickel finish." He adds that chrome, once very popular, is problematic in today's world. "It's a heavy metal and lot more people are aware that it's quite toxic."

Butler explains he also encourages staying away from pulls with sharp corners. "For example, sometimes people want to have pulls that look like twigs." That's not such a great idea he says because, OPPOSITE: In the UK, apron-front Shaws sinks are at work in mansions and medicine alike. The term "Farmhouse" is an Americanism.

RIGHT: This elegant bathroom lavatory is, in reality, a bowed-front fireclay sink, proof positive of the sensual beauty of solid ceramics.

in a kitchen, you're constantly working up against the counter, moving back and forth while cooking or preparing. "If you have something sharp or protruding, that's going to catch your apron or pants pocket and rip it." This is less of a concern in other parts of the house, but in a kitchen there's almost never-ending contact with the hardware. "You'd be surprised at how many people say, 'Oh, but that piece is pretty,' yet they're looking at the hardware completely out of context.

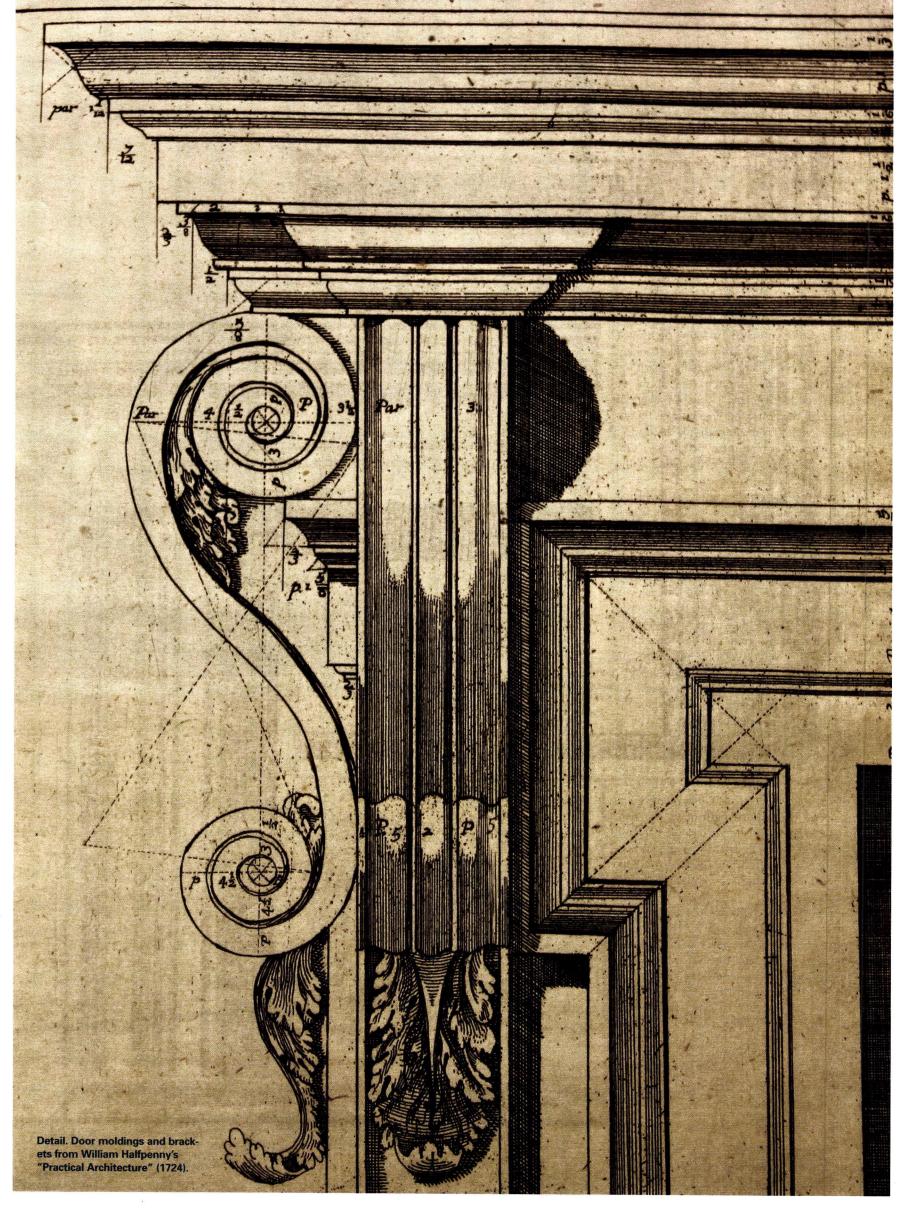
Butler says they get calls for a lot of towel bars, bin pulls, cabinet pulls, and flush pulls too. "Flush is always great but, again, your hands are going to be wet, so you want something that's going to be functional in a way that is more than just the aesthetics." Bin pulls appear in a lot of period house projects, but he says they're not the majority of what he sells for kitchens. "I think that has to do with the fact that, while they're very soft on the outside, if your hands are inside and underneath this cup often, and they've got cooking ingredients on them, now you're pushing that material up inside."

He says they also do a lot of custom pieces for kitchens that are like pulls that get extended for the width or the length of a feature. "Imagine you've got a whole kitchen full of drawers all over the place. We make the pulls so they're long enough to be the full width of the drawer, and then as you go to the drawer next to that, the bar continues—except that it's a separate bar at this point. So as you look across the entire length of the kitchen, basically you've got this railing that is the bar pull, but in multiple custom lengths that makes it all sort of run together." The effect is almost like a railing. The pull becomes multipurpose: a place to hang a towel as well as to grasp.

Butler reports edge pulls are popular as well. "They work almost the same way as the bar pull that I just described. They're very low profile, very simple and easy to use, and highly functional. An edge pull is grasped in same sense as a cup or bin pull, but it's extruded over a counter length so it provides more accessibility to open things—not just at a single point." When practical design is boiled down to its essence, however, it leads to some familiar solutions. "Because it's easy to grab, but also kind of smooth, there's nothing more basic and functional for drawers and overhead doors than just having a rather plain cabinet knob—something round, something simple."

Gordon Bock is an architectural historian, instructor with the National Preservation Institute (www.npi.org), and indemand speaker through www.gordonbock.com.





Classic Proportions: A History of Moldings

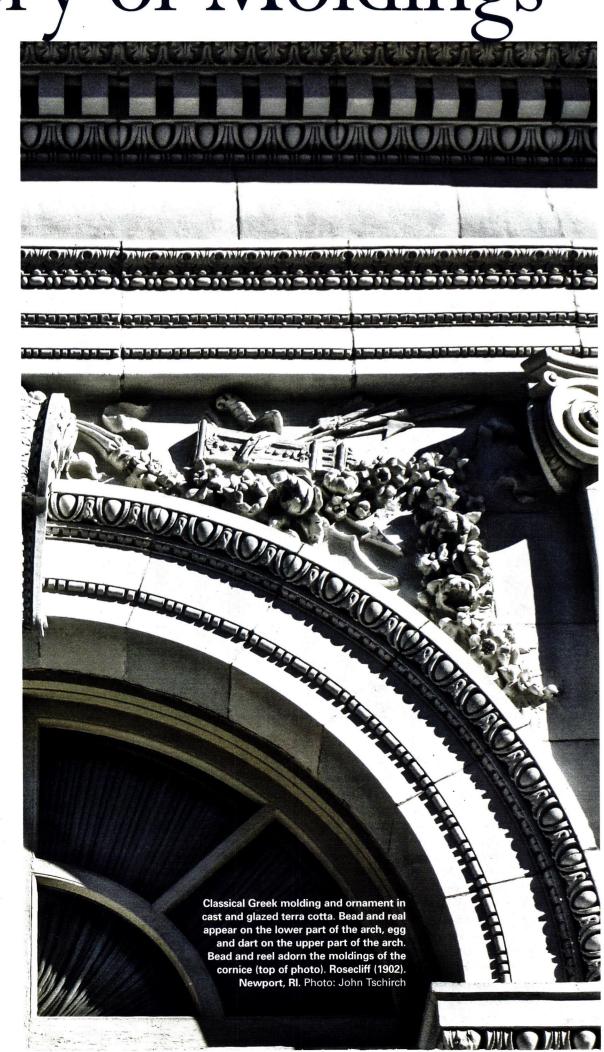
BY JOHN R. TSCHIRCH, ARCHITECTURAL HISTORIAN

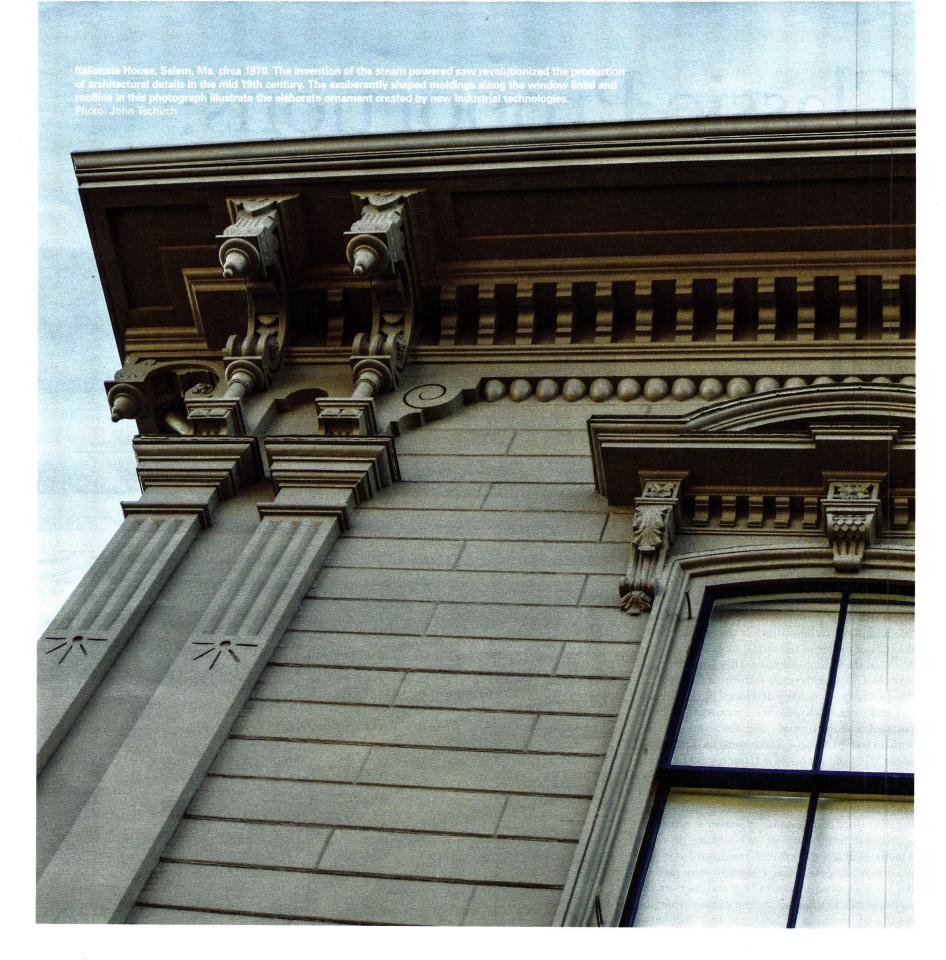
oldings frame the spaces in which we live. Ceiling cornices, window frames, door lintels, wainscot, and baseboards have all traditionally relied on the elegant shapes and ornamental details of moldings to be made richer in scale with a more vibrant visual effect. They have done so since humans first created buildings for shelter and then turned them into a form of high art.

The ancient Greeks perfected the use of moldings in the adornment of their temples. High atop the Acropolis of Athens, the Parthenon (438 BC) sits in all of its majesty as one of the finest examples of classical architecture in western civilization. Its soaring columns are topped by an entablature precisely marked by a series of moldings. These beautifully delineated devices draw the eye upwards to the triangular pediment of the roof that encased fine sculptures. While columns and statuary were the stars of the show, the simple moldings can aptly be called the humble servants. They have the critical task of framing the main features of the building. The two types of molding developed by the Greeks, and still in use today, are the cyma recta, with an outward S shaped curve, and the cyma reversa, with an inward S curve. These were used primarily under the main gables of a temple roofline while rounded moldings, such as the astragal, appeared on the flat surfaces. While not intended to detract from other aspects of the building, moldings did receive their fair share of decoration. A system of ornament appropriate to the shape of each molding provided a methodical way to embellish buildings. For example, tooth-like details called "dentils" were used on flat surfaces. Oval shaped of "egg and dart" motifs were suitable to rounded ovolo moldings while the horizontal emphasis of bead and reel decoration sat comfortably on thin, narrow moldings. Armed with these techniques, the Greeks perfected their version of an ideal architecture.

The ancient Romans inherited Greek moldings but they used them in more innovative ways. On the Altar of Peace (13 BC), commissioned by Augustus Caesar, the moldings are layered along the top of the structure in an exaggerated manner to create visual drama. Even with the fall of Rome, the use of moldings would survive and thrive through the ages. Medieval builders accentuated the sweeping vaults of their Gothic cathedrals with rounded "ribs" that focused attention upwards to the ceiling and heaven itself.

Greco-Roman moldings were revived during the Italian Renaissance of the 1400s and subjected to intense scrutiny as pattern books were illustrated





to provide exact measurements of these features. Understanding that classical design was based on harmonious proportions, Renaissance architects began with the use of moldings as basic units of proportion. This practice continued through the centuries as the foundation of traditional building.

Although originating in temples, the classical molding influenced domestic interiors as well. During the 17th and 18th centuries, the creation of bolection molding by English craftsman revolutionized the look of rooms at home and in the colonies. These raised moldings, based on the classical S shaped cyma reversa and recta types, were used to frame large rectangular wooden panels. Richly carved moldings also enhanced the door frames,

window lintels, fireplace mantels and staircases. In addition to wood, the primary material used in British and American houses, the French perfected the use of cast plaster moldings to enhance exquisitely carved woodwork, known as "boiseries." An entire industry arose with studios specializing in interior paneling and its ornamentation. The renowned woodworker Andre-Jacob Roubo published *The Art of Joinery* (1769) featuring elegantly rendered moldings with mathematical formulae for their precise construction.

The refinement of 18th-century moldings gave way to an exaggerated exuberance in the Victorian Age. Cove moldings with deeply curved insets, or comprised of floral sprays and acanthus vines,

usually in cast plaster, lent opulence to rooms now focused on the cluttered look of layered decor and complex patterns. With new industrial processes at their fingertips, designers could create many types of moldings with great speed and at relatively low cost. This led to a tendency for excess which eventually prompted early 20th-century Modernists to reject the richness of Victorian interiors. Moldings were considered unnecessary in the new shining white boxes of modernity. The molding, however, did not fade away. Traditional design still relies on these time tested features of architecture now produced in wood, plaster and a variety of synthetic materials. As long as humans create shelter, the molding will remain at their service.

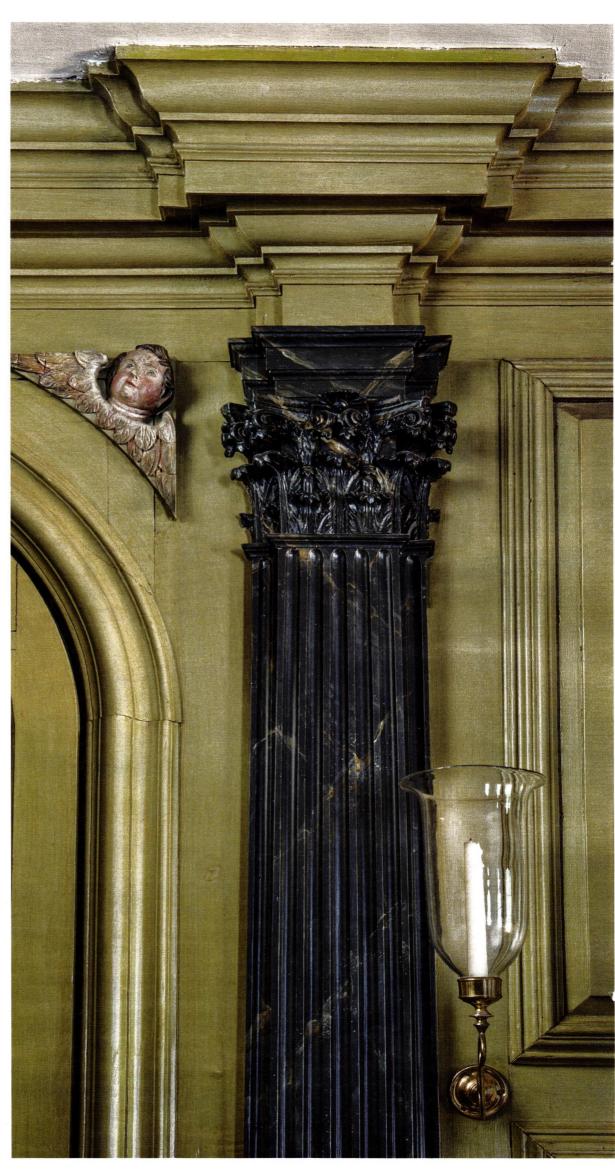




TOP: Door molding. Isaac Bell House (1883). Newport, RI. Thin strips of wood molding reflect the influence of Japanese architecture on Arts and Crafts designers of the late 19th century. Courtesy of the Preservation Society of Newport County. Photo: Gavin Ashworth.

ABOVE: Numbered measurement for egg and dart motif moldings. 18th century. Paris. Private Collection. Photo: John Tschirch

RIGHT: Bolection moldings framing a cabinet (left) and paneling (right). Nichols-Wanton-Hunter House (c. 1747). Courtesy of the Preservation Society of Newport County. Photo: Gavin Ashworth.







With the Lake in View

To mitigate the formality of a house on Lake Placid, G.P. Schafer Architect turns to classical design and vernacular forms for inspiration. The result is a comfortable, casual, and gracious house on the shore.

BY KILEY JACQUES | PHOTOGRAPHS BY ERIC PIASECKI

rchitect Gil Schafer is renowned for his contemporary examples of Classical architecture. A penchant for traditional crown moldings, door and window casings, baseboards, staircases, and hardware is regularly evidenced in his work. Yet, he remains flexible in order to accommodate a structure's sense of place. This Lake Placid home in the Adirondacks is a fine example of that vernacular sensitivity.

The homeowners grew up vacationing on the

lake—a place with special meaning for the couple whose families had spent time on its banks for multiple generations. "They had [a feel for] the history of the place, and they wanted their new house to [be reminiscent] of the older houses they had known growing up," explains Schafer. "That was always part of our design thinking from the get-go."

To gain that same appreciation, Schafer began by driving (and boating) around the region, looking at houses to study vernacular materials and forms. "In the Adirondacks, there's the kind of log house that

everyone is familiar with," he says, "but there is also another tradition, which is a bit more tailored, of brown clapboard or shingled cottages with green shingled roofs and simple, tailored trim work."That is what appealed to the clients. That was the starting point.

Secondly, the program considered how they wanted to live in the house. Schafer took inspiration from a previous home the clients had owned and loved; it featured a generous living room used for both dining and socializing. That room became central to the plans.



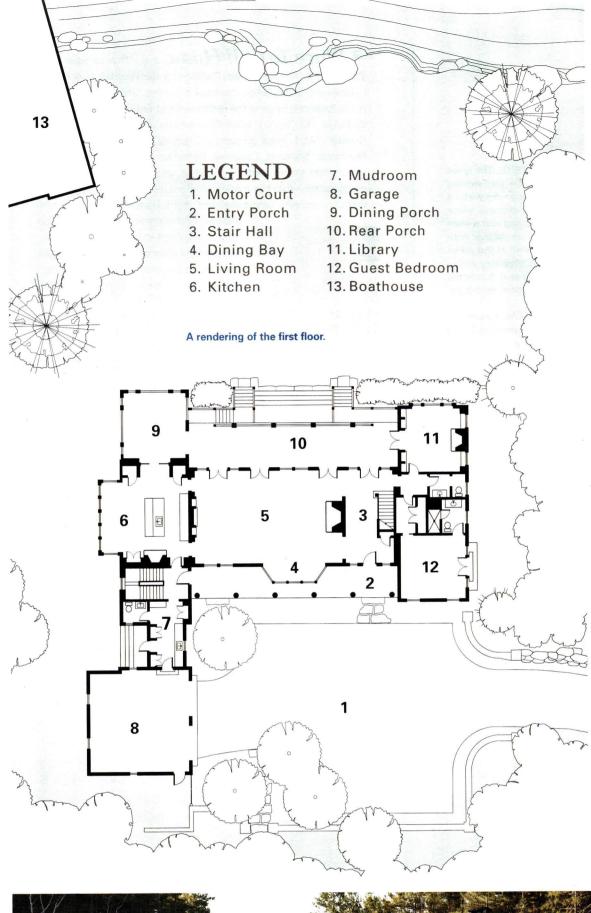
Also influencing the design was the clients' fondness for formality, which was slightly at odds with the vernacular traditions. Striking a balance became an integral (and constant) part of the design process. Blending formal elements into a summer cottage-inspired program proved challenging, but may very well be the reason for the home's success. "They were always looking for a certain formality, and I was always nervous it was going to be too formal for a relaxed summer house setting," notes Schafer, adding that the end result is a house that can best be described as "Lake Placid vernacular with the picturesque quality of the Adirondack

camps and some of the more tailored Classical characteristics of the Colonial Revival period."

Built into a hillside, the house has two principal façades. The motor court entry side presents as a two-story structure, and features a long porch with Greek Doric columns and a Serlian window in the cross gable, which is meant to anchor the center of the composition. "The combination of the long porch that ties together the front and side entrances, and the Serlian window . . . is a Classical kind of gesture," explains Schafer, noting that the off-center entry is also in keeping with that tradition.

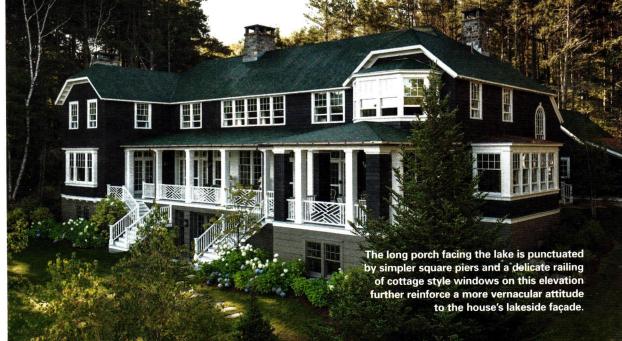
ut back, where all three stories are in evidence, a second porch with clap-dressed corner piers runs the length of the house and overlooks the lake. "We wanted that projecting porch to have a certain heft to it," says Schafer. "That's why the corners are made out of the same clapboard [as the house]; the piers are almost L-shape, and . . . it gets architecturally lighter in between those corners but [they] have the same solidity and strength as the rest of the house." The mushroom gray, wide-wood horizontal planks comprising the bottom walls create a kind of plinth





for the porch, and are meant to give the impression of a stone base.

Inside, the inset paneled entry foyer demonstrates, once again, Schafer's ability to harmonize seemingly conflicting styles. The panels are made up of boards whose seams will become more visible as the wood ages—something seen in late 19th- to early 20th-century houses. Adding to the allure is the staircase with simple spindle balusters of mahogany and detailed brackets. "We love to give those [brackets] different shapes and articulation depending on how dressed up or dressed down the house is. This one has an elegant shape that's not



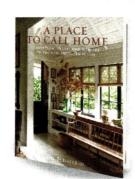
OPPOSITE: The great room has two seating groups anchored by a large stone fireplace at one end and a wide bookcase cabinet with television at the other.

A large bay with a window seat floods the room with light.

BELOW: Full height inset paneling in the hall is given a more vernacular character by butt-jointed vertical boards in the panels.

A Place To Call Home is a follow-up book to

The Great American House: Tradition for the Way We Live Now, published in 2012. Since that book's release, Schafer has worked in many locations beyond the Northeast and Southeast, which were its focus. "My work is very influenced by the way I grew up," says Schafer. "And I grew up living in a few different places—in the Northeast, Midwest, California, Bahamas ... I've grown up thinking about what makes each place unique, and what gives each place its character—that has made me interested in ... designing houses that connect with where they are, that have a sense of place and



are true to that place." The book demonstrates the ways in which geographical and lifestyle diversity affect architecture and design choices. The reader takes a journey that traverses the country in all four cardinal directions. "I try to listen to what each place and each house has to say and to design accordingly."

A PLACE TO CALL HOME: Tradition, Style, and Memory in the New American House Published by Rizzoli. Hardcover \$55.





overly ornate," says Schafer, who harbors an affection for staircases, believing they tell the story of a house in terms of the period to which it points.

The lofty living room takes center stage and measures nearly 40 feet long. At its heart is a fireplace with Lake Placid granite stone surround—the same stone used for the chimneys. "I always try to use a stone that is indigenous because when you don't, it looks out of place," notes Schafer. The mantel, with its simple brackets and molding, is yet another example of Schafer's balancing act. It's large enough to hold its own without being overly dressy.



The sense of light was a key consideration in the main living space, hence the transoms above the French doors opening to the porch. In the doorways between the front hall and the living room, Schafer wanted the openings to be as tall as possible to create an open, relaxed feel while also bringing down their height so as not to feel too grand. Typically, when designing a living room, Schafer orients the house to capture views and southern light. In this case, the lake view is on the north side, which cuts the light, as does the back porch. To compensate, he added a large bay window to collect sunlight from

the edge of the south-facing porch. And, on the north side, he used as much glass as possible.

The kitchen is appreciated for its granite fireplace, full-height bead board walls, beamed ceiling, large island, built-in china hutch, 10-footlong farm table, bay window with banquette, and antique oak flooring, which is found throughout the house. Simple surface-mounted milk-glass lighting fixtures are found in each of the beam coffers, and six-foot-wide pocket French doors open to a dining porch, where occupants enjoy a view of Whiteface Mountain.

Upstairs, all the floors are painted—a vernacular gesture toward a summer house—to make it "a little less serious." And, Schafer ran the hallway that connects one end of the house to the other on the uphill side, away from the view, thereby locating the bedrooms on the view side. There are seven bedrooms in total, two of which are on the lower level, which also houses a gym, laundry, and large playroom with built-in bed alcoves meant to accommodate the family's three teenage girls and their friends.

Schafer is careful to note the back stair, with its



ABOVE: The large eat-in kitchen opens directly onto the lakeside porch but also draws light and views from a long west-facing bay window that is fitted with banquette seating and a large rustic farm table. Glass-fronted cabinets and a granite-faced fireplace give the kitchen a charming and cozy character.

tall arched window and polychromatic cascading runner. "I knew that it would be the staircase that the husband and wife would use to go upstairs every day, so I didn't want it to feel like a narrow service stair," he explains. "We gave it that big window to lend a little more elegance. . . . [Today], back stairs become as important as front stairs, and are used just as much. So we try to make them into some-

thing special. There's still a hierarchy, but they are not forgotten . . ."

Though the homeowners appreciate formal architecture, they are very light-hearted and cheerful people—a quality that informed many of the color and fabric choices. "A house should be a reflection of its owners and the life they live," says Schafer. "This house was designed in that spirit."





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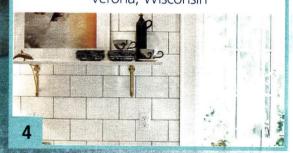
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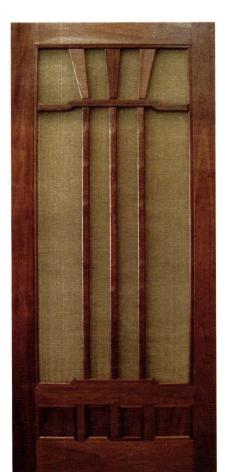


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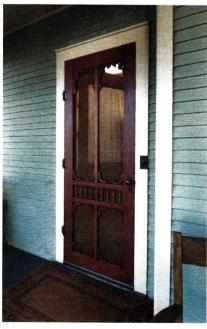


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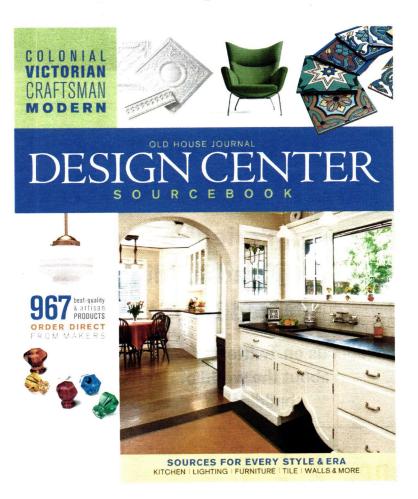


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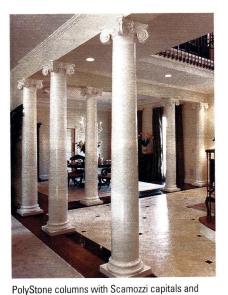
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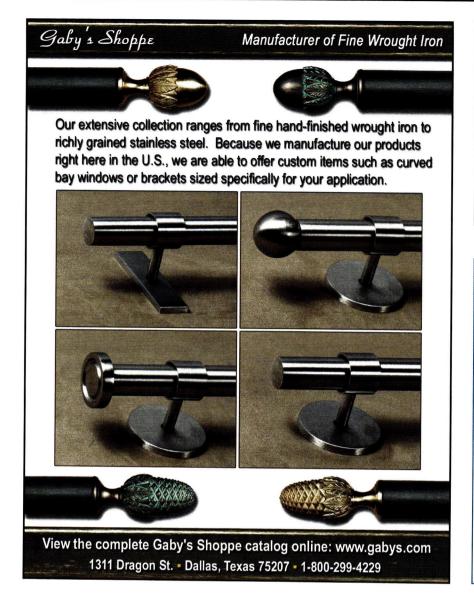
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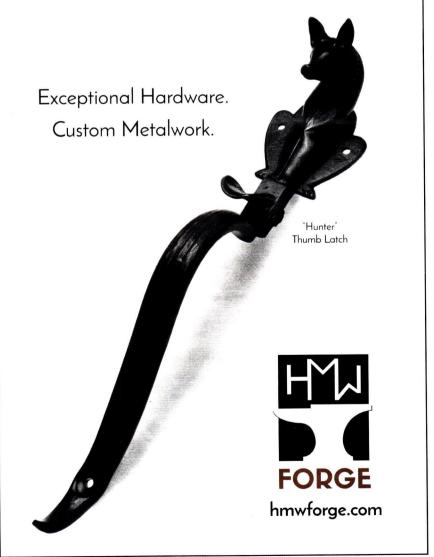
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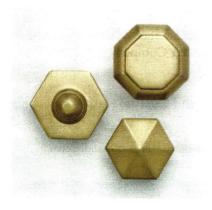
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Supplier of 18th- & 19th-century building materials salvaged from old houses & barns: columns, doors, shutters, mantels, sinks & bathtubs; antique & resawn flooring; antique heart pine, ancient oak, chestnut, white pine & hemlock; radiators; since 1960.

Call for more information



Carlson's Barnwood provided the wood for the beams as well as the flooring and seating area.

Carlson's Barnwood Co. 309-522-5550; Fax: 309-522-5123 www.carlsonsbarnwood.com Cambridge, IL 61238

Supplier of recycled barn-wood planks, re-milled antique flooring, dimensional lumber & timbers in various shades & types: cupolas, porch poles, siding, milled & barn lumber, flooring & paneling in pine & oak.

Call for more information







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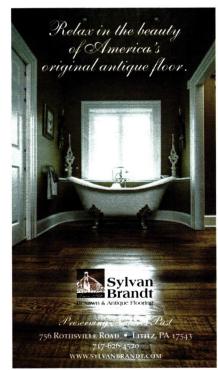


Craftsman Lumber Co. 978-448-5621; Fax: 978-448-2754 www.craftsmanlumber.com Groton, MA 01450

Custom manufacturer of wood flooring & paneling: 6-26 in. wide; antique heart pine, antique chestnut, eastern white pine, red pine, northern red oak, white oak, cherry, walnut & ash; all material dried & machined on premises.

Goodwin Company 800-336-3118; Fax: 352-466-0608 www.heartpine.com Micanopy, FL 32667

Manufacturer of antique river-recovered heart pine & heart cypress reclaimed from Southern rivers: for flooring, stair parts, furniture & moldings; building-reclaimed wood; custom orders; 15 grades.





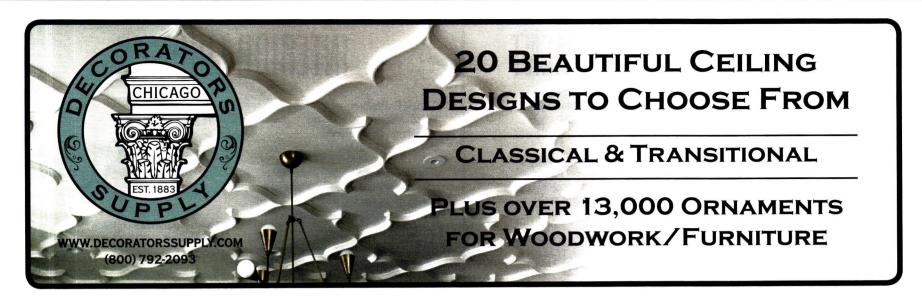


The wood flooring for this room was supplied by **Heritage Wide Plank Flooring**.

Heritage Wide Plank Flooring 1-800-378-3650; Fax: (631) 727-4180 www.heritagewideplankflooring.com Riverhead, NY 11901

Supplier of wide-plank flooring: old-growth eastern white pine, heart pine, red pine, birch, cherry, walnut, hickory, white oak & maple; custom wood paneling; mantels; mills reclaimed lumber from old structures.







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ORNAMENTAL CEILINGS



American Tin Ceiling's pattern #22 in silver washed pewter, bordered by F1 filler and C2 crown molding, was used for this parlor ceiling.

American Tin Ceiling Co. 888-231-7500; Fax: 941-359-8776 www.americantinceilings.com Bradenton. FL 34203

Manufacturer of tin panels: for ceilings, back-splashes, wainscoting & walls; multiple installation methods for any ceiling substrate including SnapLock™ tiles that screw directly into drywall; 35+ patterns in 50+ colors.

Brian Greer's Tin Ceilings 519-743-9710; Fax: 519-570-1447 www.tinceiling.com Petersburg, ON NOJ1B0 Canada

Manufacturer of stamped-metal ceilings: tin, copper, brass & pewter; 2x2-ft. panels for easy installation; backsplashes, moldings, fillers & cornices, all with safety hems; medallions & rosettes; custom metalwork.

Chelsea Decorative Metal Co. 713-721-9200; Fax: 713-776-8661 www.tinman.com Houston. TX 77074

Manufacturer of pressed-tin ceilings, walls & backsplashes: stamped-metal sheets in 2x4-ft. sections; cornices in 4-ft. lengths, 2-9-in. widths; 6-, 12- & 24-in. repeat patterns; Victorian, Art Deco & other styles: shipped anywhere.



The ornamental tin panels for this ceiling were supplied by **Classic Ceilings**.

Classic Ceilings 800-992-8700; Fax: 714-870-5972 www.classicceilings.com Fullerton, CA 92831

Supplier of decorative wall & ceiling architectural ornaments: pressed-metal wall & ceiling tile, tin ceiling panels, cornices & backsplashes; decorative stampings; perforated-tin ceiling panels & tin ceiling imitations & more.

Call for more information



Decorative ceilings are one of the specialties of **Decorators Supply.**

Decorators Supply Corp. 800-792-2093; Fax: 773-847-6357 www.decoratorssupply.com Chicago, IL 60609

Manufacturer of classic architectural elements: plaster crowns, ceiling medallions, ceilings, niches & swags; 13,000 appliqués for woodwork/furniture; 900 sizes of column capitals, pilaster capitals, corbels & columns; 15 styles of traditional wood mantels; classically inspired grilles; since 1883. Call for more information

JP Weaver Company 818-500-1740; Fax: 818-500-1798 www.jpweaver.com Glendale, CA 91201

Over 8,000 types of molded ornaments cast from carvings. Products are pliable and will contour and self-bond to any sealed surface such as mirror, plaster, drywall, wood, metal, ceramic. Scaled-design books (1/4 in. = 1 in. scale).

Call for more information



JP Weaver created this ornate ceiling dome.

W.F. Norman Corp. 800-641-4038; Fax: 417-667-2708 www.wfnorman.com Nevada, MO 64772

Fabricator of sheet-metal ornament & tin ceilings: hundreds of stock designs of cornices, moldings, bracket, backsplashes, pressed-metal ceilings, siding, roofing, cresting, kitchen equipment & more; duplication from samples or drawings.

INTERIOR MOLDED ORNAMENT



Chadsworth Columns' authentic replication Roman Doric columns with Ionic fluted shafts, measuring 7 ft. 10 in. x 10 in., are made from fingerjointed wood.

Chadsworth Columns 800-486-2118; Fax: 910-763-3191 www.chadsworth.com Wilmington, NC 28402

Manufacturer of authentically correct architectural columns: complete line of columns, piers, pilasters & posts; interior & exterior; variety of sizes, styles & materials; 4 different grade levels of wood columns; interior molded ornament; millwork; shutters.

Call for more information



Composition lineal scroll work and plaster ornamental grille work from **Decorators Supply Corp.** was applied to these walls.

Decorators Supply Corp. 800-792-2093; Fax: 773-847-6357 www.decoratorssupply.com Chicago, IL 60609

Manufacturer of classic architectural elements: plaster crowns, ceiling medallions, ceilings, niches & swags; 13,000 appliqués for woodwork/furniture; 900 sizes of column capitals, pilaster capitals, corbels & columns; 15 styles of traditional wood mantels; classically inspired grilles; since 1883. Call for more information

DJStudios 770-939-3030; Fax: 770-939-3030 www.djstudios.net lawrenceville, GA 30044

Custom fabricator of molded ornament: ceilings, columns, mantels, lighting, moldings & more; Forton, GFRC, plaster & polystyrene foam; bonded metals & metallic finishes.



4 5/8 in. x 9/16 in. Colonial era moulding piece with scroll or wave pattern over reed is one of many patterns available from **Driwood**.

Driwood Moulding Company 888-245-9663; Fax: 843-669-4874 www.driwood.com Florence. SC 29503

Stock and custom room interiors for residential and commercial projects. Embossed moldings, raised-panel doors, mantels, bookcases, exterior and interior door surrounds, pre-fabricated raised-panel wall sections.

Call for more information

Enkeboll Designs 800-745-5507; Fax: 310-532-2042 www.enkeboll.com Carson, CA 90746

Manufacturer of architectural woodcarvings: moldings, corbels, columns, capitals, moldings, arches, panels, mantels, onlays & more; over 1,000 items produced from North American hardwoods.

Entol Industries, Inc. 305-247-1111; Fax: 305-247-6211 www.entol.com Homestead, FL 33030

Manufacturer & custom fabricator of molded ornament: plaster, GRG, solid polymer, polymer-modified gypsum & foamed polymer; ornamental ceilings, cornice moldings, brackets & corbels, ceiling medallions, niches, domes & columns.



Felber Ornamental Plastering Corp. designed and fabricated the ceiling molding and medallion for this grand room.

Felber Ornamental Plastering Corp. 800-392-6896; 610-275-4713; Fax: 610-275-6636 www.felber.net Parkesburg, PA 19365

Creators and manufacturers of interior and exterior molded ornament: capitals, cornices, friezes, niches, keystones, rosettes, coffers, domes & medallions; custom mantels; plaster, gypsum & GRG; GFRC, signage, plaques, sculptors, model makers & casters on staff; stock & custom



This plaster Acanthus Rosette from JP Weaver, #826 measures 43 3/8 in. diameter and weighs 60 lbs.

JP Weaver Company 818-500-1740; Fax: 818-500-1798 www.jpweaver.com Glendale, CA 91201

Over 8,000 types of molded ornaments cast from carvings. Products are pliable and will contour and self-bond to any sealed surface such as mirror, plaster, drywall, wood, metal, ceramic. Scaled-design books (1/4 in. = 1 in. scale)

Call for more information

INTERIOR LIGHTING

Arroyo Craftsman 888-227-7696; Fax: 626-960-9521 www.arroyo-craftsman.com Baldwin Park, CA 91706

Manufacturer of solid-brass post- & columnmount, wall-mount & hanging garden lights: brass chandeliers, sconces, table lamps & flush ceiling mounts; Arts & Crafts tradition; custom work; lanterns, pendants, chandeliers.



Authentic Designs has lighting fixtures to meet any project requirement.

Authentic Designs 800-844-9416; Fax: 802-394-2422 www.authenticdesigns.com West Rupert, VT 05776

Manufacturer of Early American & Colonial lighting fixtures: brass, copper, terne metal & Vermont maple; interior & exterior mountings; CUL/UL-listed for wet & damp locations; lanterns, sconces, table lamps, chandeliers & pendants; custom work available.

Call for more information



Ball and Ball Lighting restored this historic silver chandelier.

Ball & Ball Lighting 610-363-7330; Fax: 610-363-7639 www.ballandball.com Exton. PA 19341

Manufacturer of historical lighting fixtures: lanterns, sconces, chandeliers & pendants; porch & gas lighting; brass, tin, copper, pewter, iron & bronze; restoration & refitting; stock & custom.

Call for more information

Country Traditions Lighting 800-828-6990; 413-664-7141; Fax: 413-664-0312 www.countrytraditionslighting.com Clarksburg, MA 01247

For over 25 years, Country Traditions has produced the finest in Contemporary and Country lighting fixtures. Completely hand made in the USA. UL listed. Endless color options and customization

Call for more information



Country Traditions Lighting sells a variety of wood chandeliers such as the model 415-6 shown here.

Crenshaw Lighting 540-745-3900; Fax: 540-745-3911 www.crenshawlighting.com Floyd, VA 24091

Designer and manufacturer of fine lighting since 1957: custom designs; historic restoration & replication; contemporary; residential; government; university; worship; theatre; museum. Interior & Exterior. Handmade in the USA.



This double-cone chandelier was created by **Deep Landing Workshop**.

Deep Landing Workshop 877-778-4042; Fax: 410-778-4070 www.deeplandingworkshop.com Chestertown, MD 21620

Designer & manufacturer of interior & exterior lighting fixtures: stylized reproductions rooted in the Colonial style.

Call for more information



Grand Light has been restoring, replicating and manufacturing custom lighting fixtures since 1929.

Grand Light 800-922-1469; Fax: 203-828-6307 www.grandlight.com Seymour, CT 06483

Restorer of historic lighting fixtures & manufacturer of custom lighting fixtures: metal fabrication, glass fabrication, metal finishing, polishing, painting, welding, abrasive blasting; historical replication & reproduction.

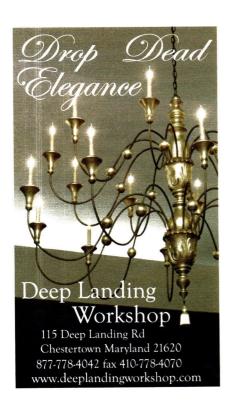
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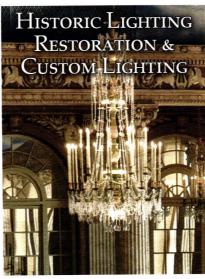


Grace your home with the timeless sophistication of 18th and Early 19th Century lighting. The country's largest collection of Early American designs, reproduced entirely by hand from original fixtures in museums such as Historic Deerfield and Olde Sturbridge Village. PERIOD LIGHTING chandeliers, scones and lanterns will add a quiet beauty to your home and surroundings.

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ARTISANS SINCE 1974 PERIODLIGHTING.COM 800 828-6990 167 RIVER ROAD CLARKSBURG, MA 01247





American Artisans at Work Preserving History

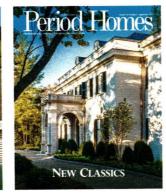
GrandLight.com 1-800-922-1469 Seymour, CT

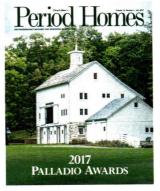














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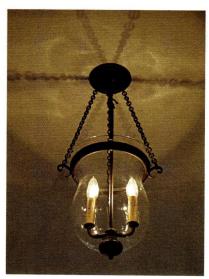
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Guerin, P.E. 212-243-5270; Fax: 212-727-2290 www.peguerin.com New York, NY 10014

Manufacturer of handmade period hardware: furniture, door, window & builders' hardware; bathroom fixtures & accessories; tables & objets d'art; handcrafted interior lighting fixtures; since 1857; catalog \$40.

Call for more information



The Coterie Hanging Lantern, part of the Heritage Traditions Lighting Collection by **Heritage**Metalworks, features an elegant bell jar combined with hand-blown glass, fine lost wax castings, subtle details, and perfect imperfections in its hand-made custom chain.

Heritage Metalworks 610-518-3999; Fax: 610-518-7264 www.heritage-metalworks.com Downingtown, PA 19335

Atelier of skilled blacksmiths & craftsmen: exclusively to trade; lighting, hardware, gates & railings; custom & signature lines available in iron, brass, bronze, copper, nickel, zinc & stainless steel.

Call for more information



House of Antique Hardware manufactured this English Victorian chandelier with etchedglass shades

House of Antique Hardware 888-223-2545; Fax: 503-233-1312 www.houseofantiquehardware.com Portland, OR 97232

Supplier of door, window, cabinet, furniture, electrical & bath hardware: original antique & vintage reproductions; Federal, Victorian & Arts & Crafts styles; hardware specialists available to assist with renovation projects.

Call for more information



Early American lighting, including chandeliers such as the one shown here, is the specialty of **Period Lighting Fixtures**.

Lantern Masters, Inc. 818-706-1990; Fax: 818-706-1988 www.lanternmasters.com Westlake Village, CA 91362

Custom designer & manufacturer of lighting: chandeliers, sconces, pendants & lanterns; both gas & electric available; French, Tuscan, Spanish Revival, Tudor, contemporary, antique reproduction & more

Period Lighting Fixtures, Inc. 800-828-6990; 413-664-7141; Fax: 413-664-0312 www.periodlighting.com Clarksburg, MA 01247

Manufacturer & custom fabricator of handmade 18th- & early-19th-century lighting fixtures: original designs from museums such as Historic Deerfield, Old Sturbridge Village & Colonial Williamsburg.

Call for more information

Vintage Hardware & Lighting 360-379-9030; Fax: 360-379-9029 www.vintagehardware.com Port Townsend, WA 98368

Custom fabricator of reproduction hardware: interior & exterior hardware for windows & doors; antique reproduction lighting fixtures.



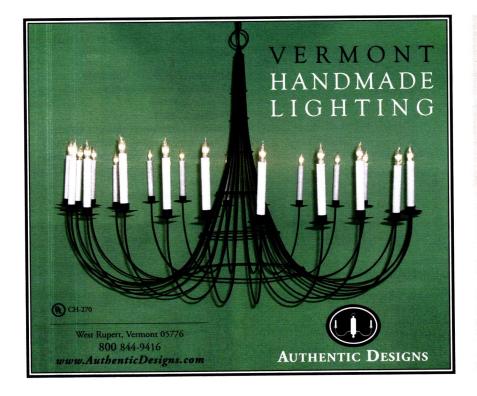
Woolen Mill Fan Co. manufactures decorative ceiling fans with cast-bronze, -iron or -aluminum fittings.

Woolen Mill Fan Co. 717-382-4754; Fax: 717-382-4275 www.architecturalfans.com New Park, PA 17352

Supplier of belt-driven ceiling fans: some built from patterns in Smithsonian exhibit; iron, bronze & aluminum with mahogany blades; handcrafted by old-order Amish; assembled to specifications at PA studio.











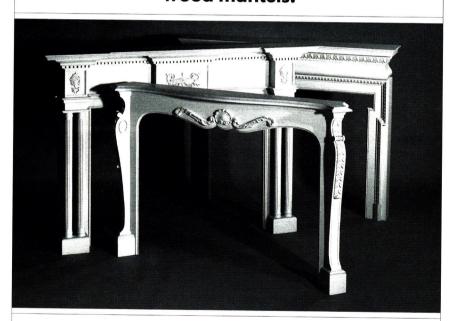


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Makers of unique, innovative and stylish tailor-made fireplace screens in solid brass, stainless steel and wrought iron in any shape or size, with virtually unlimited style and finish options, along with a full line of matching hearth accessories.

www.stonemfg.com (310) 323-6720

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Since 1926, Readybuilt Products has manufactured meticulously handcrafted wood Mantels for masonry and factory built fireplaces. Our complete line includes over 45 different mantel styles in many architectural designs including Louis XV, Georgian, Williamsburg, and Contemporary. The fireplace is the single most important focal point in your home. Enhance that fireplace with a selection from our line of Distinctive, Classic Decorator Wood Mantels.

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MANTELS & FIREPLACES

Brandt, Sylvan 717-626-4520; Fax: 717-626-5867 www.sylvanbrandt.com Lititz, PA 17543

Supplier of 18th- & 19th-century building materials salvaged from old houses & barns: columns, doors, shutters, mantels, sinks & bathtubs; antique & resawn flooring; antique heart pine, ancient oak, chestnut, white pine & hemlock; radiators; since 1960.

Call for more information



This fireplace mantel is one of many styles available from **Decorators Supply**.

Decorators Supply Corp. 800-792-2093; Fax: 773-847-6357 www.decoratorssupply.com Chicago, IL 60609

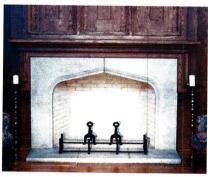
Manufacturer of classic architectural elements: plaster crowns, ceiling medallions, ceilings, niches & swags; 13,000 appliqués for woodwork/furniture; 900 sizes of column capitals, pilaster capitals, corbels & columns; 15 styles of traditional wood mantels; classically inspired grilles; since 1883.



Driwood provided the wood mantel for this old South Carolina vernacular farmhouse outside of Darlington, SC.

Driwood Moulding Company 888-245-9663; Fax: 843-669-4874 www.driwood.com Florence, SC 29503

Stock and custom room interiors for residential and commercial projects. Embossed moldings, raised-panel doors, mantels, bookcases, exterior and interior door surrounds, pre-fabricated raised-panel wall sections.



Earthcore Industries/Isokern distributes pre-engineered masonry fireplace and chimney systems made of recycled, high-quality volcanic stone.

Earthcore Industries/Isokern 800-642-2920; 904-363-3417; Fax: 904-363-3408 www.isokern.net

Jacksonville, FL 32256

Manufacturer & supplier of lightweight, modular refractory fireplaces & chimney systems made from volcanic pumice: interior & exterior; custom finishes; standard, magnum, vent-free & b-vent gas units; UL127, 103HT for wood & gas; residential & commercial.

Call for more information

Fires of Tradition 519-770-0063; Fax: 519-770-1295 www.firesoftradition.com Brantford, ON N3T 5L6 Canada

Supplier of English period-fireplace products: tubelined & transfer fireplace tile, gas grates, cast-iron inserts & mantels for wood; gas & electric applications; electric fireplaces.

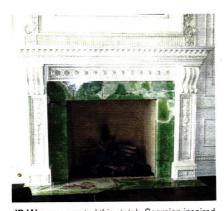


Forshaw of St. Louis' hand-carved Ithaca mantel has a classic plinth block and corbel design.

Forshaw of St. Louis, Inc. 314-874-4316; Fax: 314-874-4339 www.forshawmantels.com St. Louis, MO 63044

Custom fabricator of mantels: cast stone & plaster; pine, oak, poplar, cherry & other hardwoods; precast mantels for 33-, 36-, 42- & 43-in. openings; wood mantels fit any size fireplace; stone mantels fit 36- to 42-in. fireplaces.

Call for more information



JP Weaver created this stately Georgian inspired fireplace for a private residence.

JP Weaver Company 818-500-1740; Fax: 818-500-1798 www.jpweaver.com Glendale, CA 91201

Over 8,000 types of molded ornaments cast from carvings. Products are pliable and will contour and self-bond to any sealed surface such as mirror, plaster, drywall, wood, metal, ceramic. Scaled-design books (1/4 in. = 1 in. scale).

Call for more information



Stone Mfg. provides tailor-made fireplace screens and accessories, made in america since 1957.

Stone Mfg. Co. 310-323-6720; Fax: 310-715-6090 www.stonemfg.com Gardena. CA 90249

Manufactures coordinated fireplace-accessory line; contemporary, traditional, and antique recreations; hand-finished wrought iron and brass. Fire screens, fire tools, andirons, rail & club fenders, qas keys, Victorian grates, etc.

Call for more information



Zepsa fabricated the custom interior woodwork for this mantel.

Zepsa Industries, Inc. 704-583-9220; Fax: 704-583-9674 www.zepsa.com Charlotte, NC 28273

Engineer, custom manufacturer & installer of Classical & contemporary architectural woodwork: railings, stairs, wine cellars, mantels, paneling, furniture & more; for estate-level residences, yacht interiors & select commercial commissions.

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www.PassaicStair.com

STAIRS & RAILINGS

Goddard Mfg. Co. 785-689-4341; Fax: 785-689-4303 www.spiral-staircases.com Logan, KS 67646

Custom fabricator of all types of spiral stairs: steel, steel/wood or all-wood; custom railing & wood



Heritage Metalworks executed this project; with Gothic arches and a hammered finish, this custom designed, and-forged wrought iron staircase railing wraps around an eight-foot long vintage Murano glass chandelier, fusing Cottage Gothic and Modern Glamour inspirations. (Designed by Eric Rymshaw of Fury Design; Photo by Don Pearse Photography, Inc.)

Heritage Metalworks 610-518-3999; Fax: 610-518-7264 www.heritage-metalworks.com Downingtown, PA 19335

Atelier of skilled blacksmiths & craftsmen: exclusively to trade; lighting, hardware, gates & railings; custom & signature lines available in iron, brass, bronze, copper, nickel, zinc & stainless steel. Call for more information



This traditionally styled railing was fabricated by King Architectural Metals.

King Architectural Metals 800-542-2379; Fax: 800-948-5558 www.kingmetals.com Dallas, TX 75228

Wholesale supplier of ornamental & architectural metal components: for wrought-iron staircases, handrails, gates, fences, mailboxes, doors, screens, awnings & fireplace screens; finials; decorative elements.

Call for more information



Hand carvings and turnings are offered by MWT Custom Wood Working in a variety of designs and styles.

MWT Custom Wood Working, LLC 828-322-4061; Fax: 828-322-4364 www.mwtwoodturning.com Hickory, NC 28603

Supplier of custom wood turnings: roped, twisted, fluted & spiral stairs & stair parts; balusters & columns; Classical styles; exterior & interior.

Passaic Millwork 973-210-1862; Fax: 973-458-0431 www.passaicmillwork.com Haledon, NJ 07508

Manufacturer of circular, elliptic, spiral, curved & straight stairways: rails & parts; columns, moldings, radius work, turnings & fluting to 12 ft.; clear & finger-joint pine moldings; poplar & oak. Call for more information



This ornamental stairway was fabricated by Passaic Millwork.

Saienni Stairs LLC 302-292-2699 www.saiennistairs.net

Newark, DE 19713

Manufacturer of wood stairs, architectural millwork & wood turnings: circular & spiral stairs; custom rail parts; design.

Stairways, Inc. 800-231-0793; Fax: 713-680-2517 www.stairwaysinc.com Houston, TX 77433

Manufacturer of metal & wood staircases: straight, curved & spiral; metal stair parts & treads, balusters/railings & newel posts; brass, steel, bronze & aluminum; custom fabricated or kits; any size; ships



Stairways designed and manufactured this 55-ft.-tall spiral metal staircase with a bronze

Wiemann Metalcraft 918-592-1700; Fax: 918-592-2385 www.wmcraft.com Tulsa, OK 74107

Designer, fabricator, finisher & installer of custom ornamental metalwork: serves a national market with stairs & railings, fencing, gates, lighting, grilles, entry doors, gazebos, balconies, site furnishings & more; all cast- & wrought-metal alloys, finishes & architectural styles; since 1940.

Zepsa Industries, Inc. 704-583-9220; Fax: 704-583-9674 www.zepsa.com Charlotte, NC 28273

Engineer, custom manufacturer & installer of Classical & contemporary architectural woodwork: railings, stairs, wine cellars, mantels, paneling, furniture & more; for estate-level residences, yacht interiors & select commercial commissions.







Zepsa Stairs



Zepsa Studio Furniture



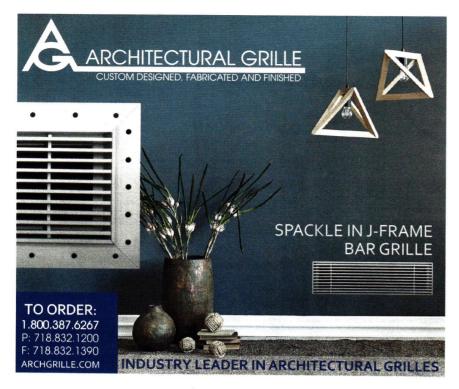








Architectural Woodwork | Marine Interiors | Monumental Stairs | Custom Doors | Studio Furniture | Handmade Flooring | Architectural Metalwork





REGISTERS, GRILLES & RADIATORS

Acorn Mfg. 508-339-4500; Fax: 508-339-0104 www.acornmfg.com Mansfield, MA 02048

Manufacturer of Early American-style hand-forged iron registers & grilles & iron & stainless-steel door & window hardware: latches, knockers & pulls; garage, shutter, furniture & wood-gate hardware; Tremont steel-cut nails for restoration projects.









Architectural Grille provides a complete array of custom grilles to meet commercial project needs.

Architectural Grille 800-387-6267; Fax: 718-832-1390 www.archgrille.com Brooklyn, NY 11215

Supplier of grilles: custom perforated & linear bar; aluminum, brass, bronze, stainless steel & steel; variety of finishes; stock sizes; water-jet & laser cutting.

Call for more information



Artistry in Architectural Grilles created these AAG100 satin aluminum grilles; they were precision cut to fit marble openings.

Artistry in Architectural Grilles 516-488-0628; Fax: 516-488-0728 www.aagrilles.com New Hyde Park, NY 11040

Custom manufacturer of linear bar & perforated grilles, decorative metal panels, architectural screens, HVAC grilles, radiator grilles, enclosures, registers, grilles for millwork inserts, laser cut metal panels, & the Authentic Patented* Plaster J Bead® frame. Full service metal fabricators: aluminum, brass, bronze, steel, & stainless steel with variety of metallic & applied finishes. *Patent # 9,765,988



Historically styled grilles are the specialty of Coco Architectural Grilles & Metalcraft.

CoCo Architectural Grilles & Metalcraft 631-482-9449; Fax: 631-482-9450

www.cocometalcraft.com Farmingdale, NY 11735

Custom fabricator of metalwork: linear bar grilles, perforated sheet-metal grilles & custom metal products; stainless steel, brass, bronze & aluminum; satin, mirror-polished, statuary bronze, antiqued, blackened bronze, anodized-color & baked-enamel finishing options.

Call for more information

Ecorad 418-598-3273

www.ecorad.ca

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Expert restoration of cast iron radiators, Company also offers conversion services to electric.

Hamilton Sinkler 212-760-3377; Fax: No fax www.hamiltonsinkler.com New York, NY 10016

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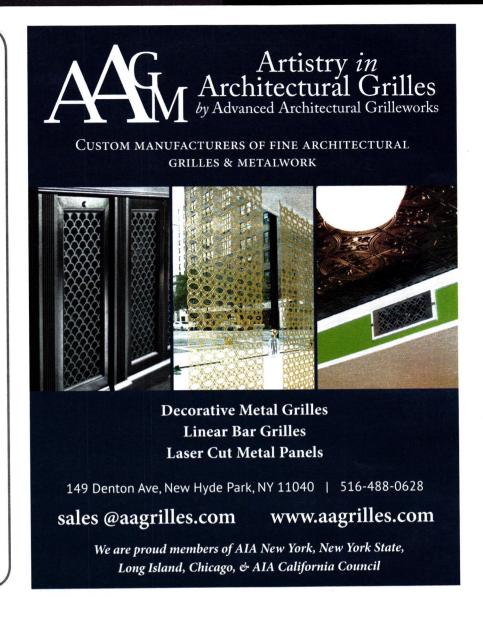


Reggio Register offers more than 500 register and grille styles and sizes.

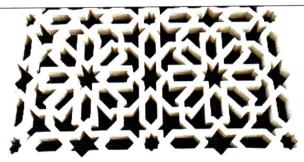
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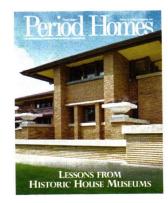
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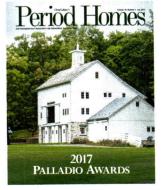


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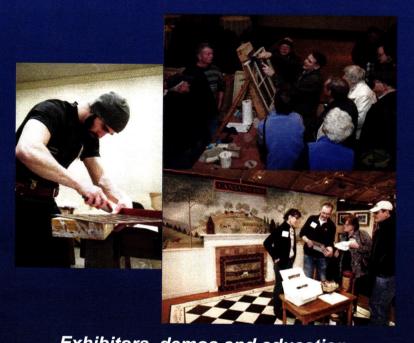








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This kitchen features Shaker-style cabinetry handcrafted by Crown Point Cabinetry.

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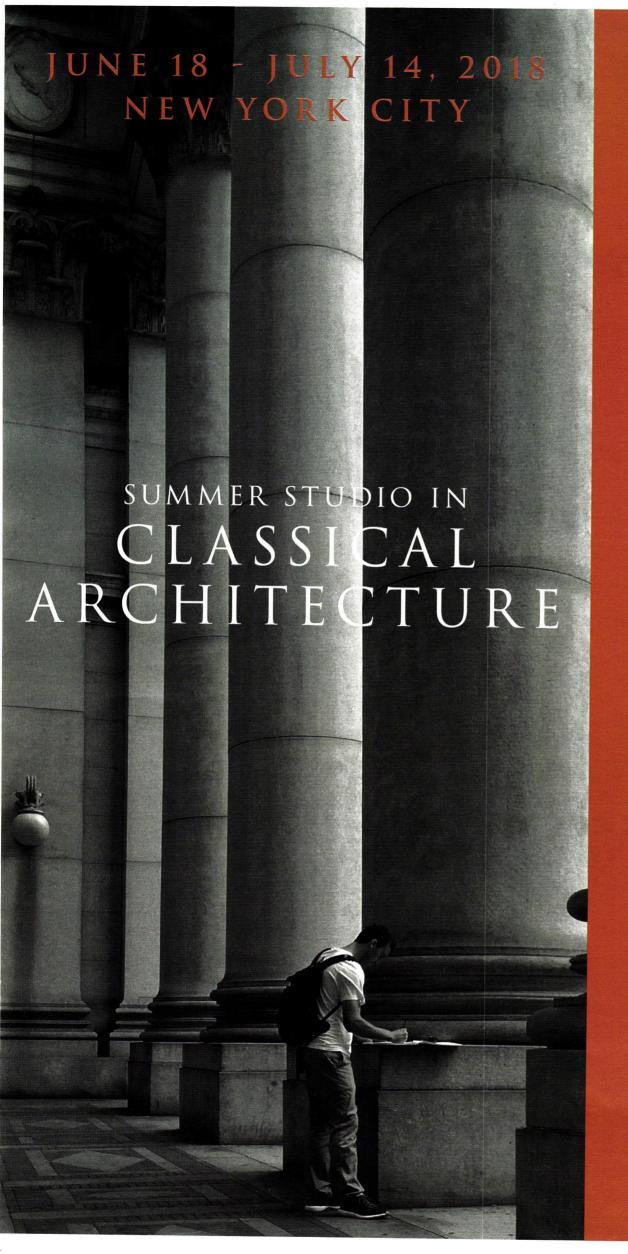


Zepsa did the custom woodwork for this residential estate, including the work in the master bath.

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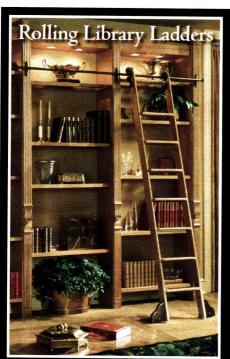


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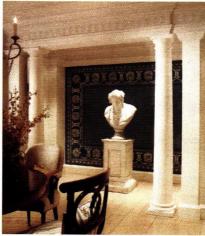


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Frank Neely's Tudor View

"Tudor is a fantastic style that requires a high level of craftsmanship as well as a steady design hand. It is an asymmetric style that is all about balance. Unlike Colonial or Federal, there is really not a design formula, and as a result Tudor homes are almost always quite dissimilar to one another.

"Steep roof pitches that have carved rafter tails and barge rafters mark the style. Wonderful brick and stone details frequently support. It is the balance of the intersection gables and overhangs that breathes life into the home.

"To me it is an opportunity for expression. It is a home where we can work together all the skills we have picked up over the years from custom limestone carving on the exterior to an intricately carved newel post on the interior.

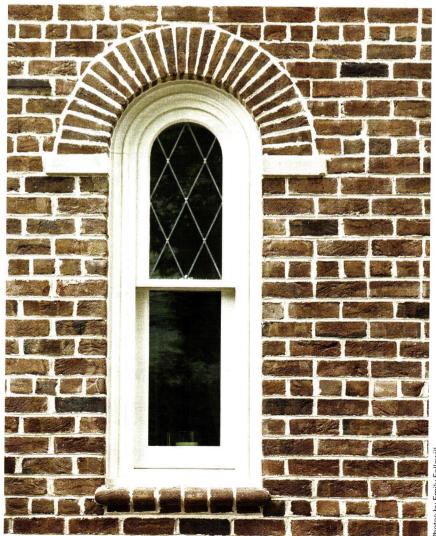
"A well-executed Tudor already feels old. It has a presence and a warmth that is evident in every detail. Each room you enter is a new treat, and an observant visitor might see a new detail during each visit. As a result, its charm remains fresh and exciting for years to come."













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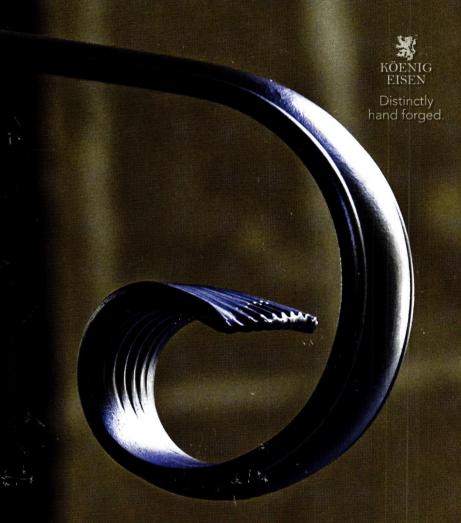
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