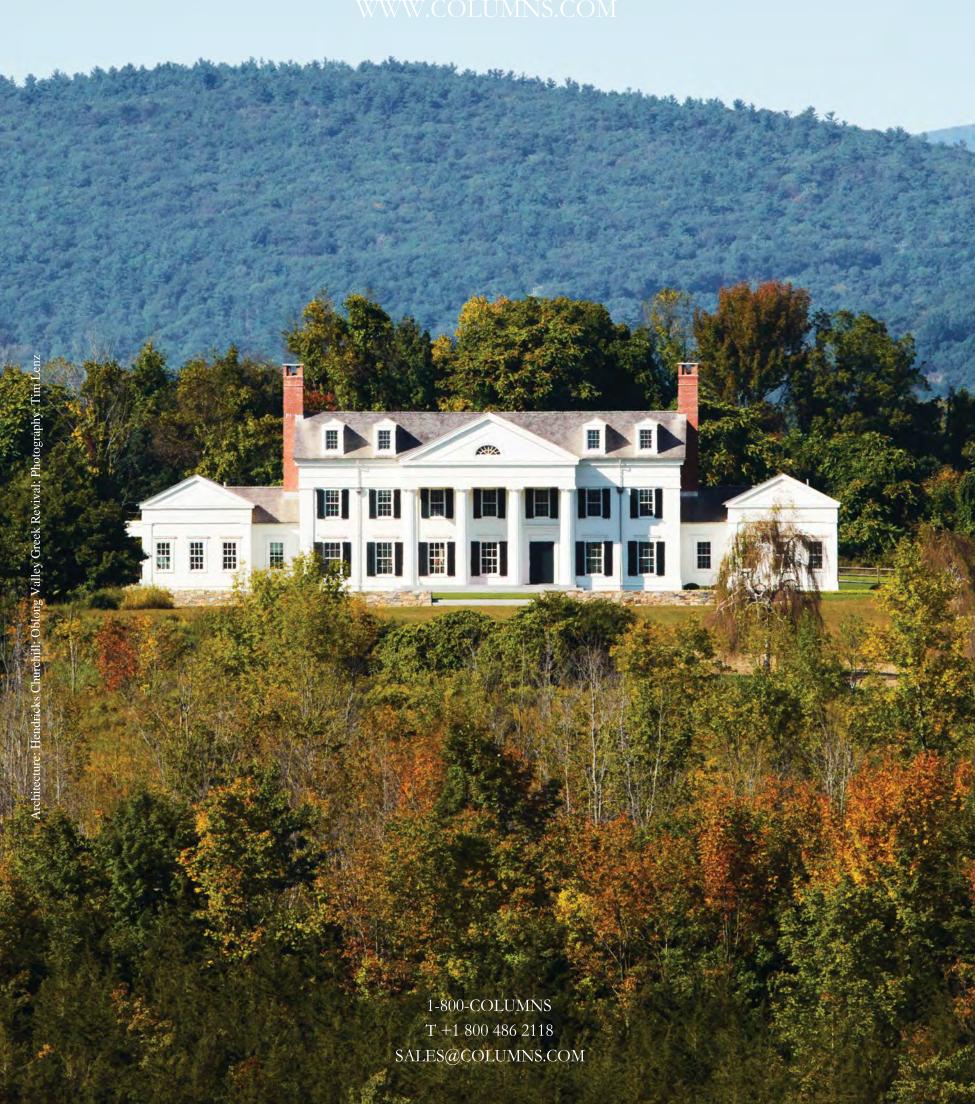
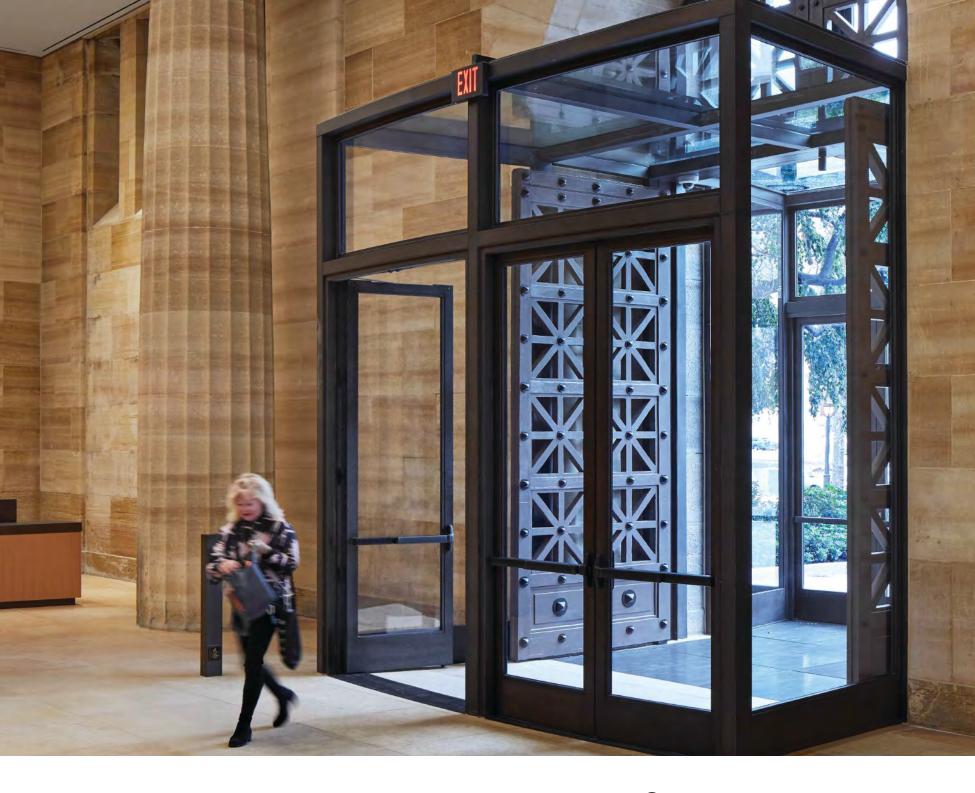
# CHADSWORTH INCORPORATED





# HOPES®

For more than a century, Hope's has handcrafted the world's finest steel and bronze windows and doors, and we continue to refine the art that makes them the most sought-after, luxurious, and longest lasting windows and doors available. Hope's exclusive hot-rolled steel and solid bronze profiles replicate the traditional aesthetic of historic buildings while providing modern performance and efficiency. Hope's windows and doors are built to last a lifetime and beyond – sustaining their beauty and performance for generations. HopesWindows.com

HOPE'S WINDOWS, INC. - EST. 1912 - JAMESTOWN, NEW YORK

# Zepsa Industries ARCHITECTURAL WOODWORK MONUMENTAL STAIRS ARCHITECTURAL METALS



# Custom High-Performance Fenestration Products



Impact windows
Smithsonian Institution:
Renwick Gallery



Historic replica windows Springfield Technical Community College: Student Learning Commons



800.383.9311 stcloudwindow.com



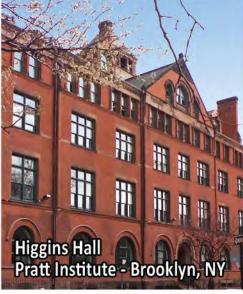
Acoustic curtainwall University of Tennessee: Haslam School of Music



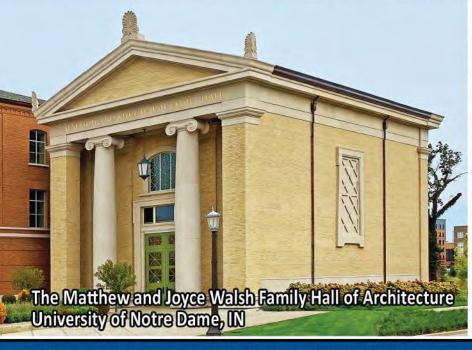
# Durability, True Quality, And Simply Beautiful

Experience the Difference!











Since 1982, Parrett has offered a high quality product that is produced using the highest grade materials along with meticulous craftsmanship. Whether we manufacture using our standard parts and profiles, or if we build to your specification, you can count on Parrett quality and durability.











Parrett Manufacturing, Inc.

Phone: 800-541-9527 Fax: 1-877-238-2452

www.parrettwindows.com

info@parrettwindows.com

# — YOUR ONLY LIMITATION IS YOUR IMAGINATION

With a distinctive design like no other, you can use The Belden Brick Company's Molded Brick in a wide range of residential and commercial projects. From the traditional colonial architectural style to impressive contemporary and modern structures, only you can imagine. Discover our many colors, sizes, textures, and shapes at beldenbrick.com.





#### Pilkington **Spacia™**

Thermal performance of conventional double glazing packed in a single pane profile. Bring historic profiles to modern performance with Pilkington **Spacia™**.

1.800.221.0444 buildingproducts.pna@nsg.com www.pilkington.com/na





Scan for more on historical restoration glass

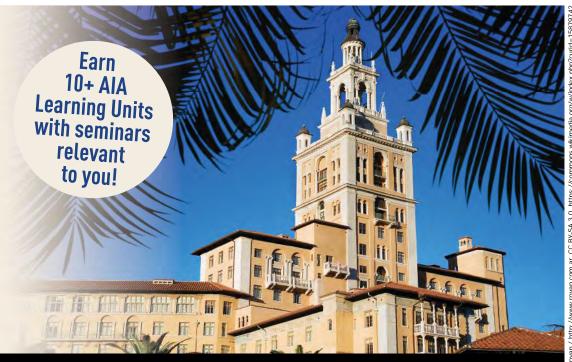




# TRADITIONAL BUILDING CONFERENCE

#### Seminars, for AIA Learning Units, will include:

- · Rehabbing Urban Spaces
- Understanding "Green" Products and their Application in Historic Restoration/Renovation
- · Mitigating Heat Loss and Sound Transmission with Storm Windows
- · Hurricane Codes for Exterior Wood Doors
- · New Technologies for Old Buildings
- Florida Architectural History
- · Building Codes for Affordable Housing



## MATERIALS & METHODS

### THE BILTMORE Coral Gables, Florida • December 1-2, 2021

Welcome Back to In-Person Education & Networking!

Earn AIA LUS | Historic Walking Tours | Exclusive Access to a Historic Landmark

oin your fellow architects; designers; preservationists; building artisans; specialty trades people; restoration/ renovation contractors; building owners; facilities managers and suppliers for the only national conference about traditional building materials and methods.

Our venue is The Biltmore Hotel, a National Historic Landmark and the crown jewel of Coral Gables, Florida. In addition to AIA

CEU-registered courses, we'll host architectural walking tours of the area's significant architectural accomplishments. It's a city built for walking, particularly the strip of upscale retailers and restaurants along Coral Way, known as "Miracle Mile."

The Traditional Building Conference Series is a registered provider of AIA Continuing Education Credits. Credits for AIBD, NARI; and certain classifications for NAHB can be arranged.



ontinuing

#### For more information, please visit traditionalbuildingshow.com

**REGISTRATION INQUIRIES:** 

Carolyn Walsh cwalsh@aimmedia.com MARKETING INQUIRIES: Griffin Suber 202.410.3929

GSuber@aimmedia.com

SPONSORSHIP INQUIRIES: Peter H. Miller 202.256.0694 pmiller@aimmedia.com

**EDUCATION INQUIRIES:** Judy Hayward 802.356.4348 jhayward@aimmedia.com

THANK YOU TO OUR UNDERWRITERS!















METAL ART & DESIGN STUDIO







Window & Door Distributors LLC



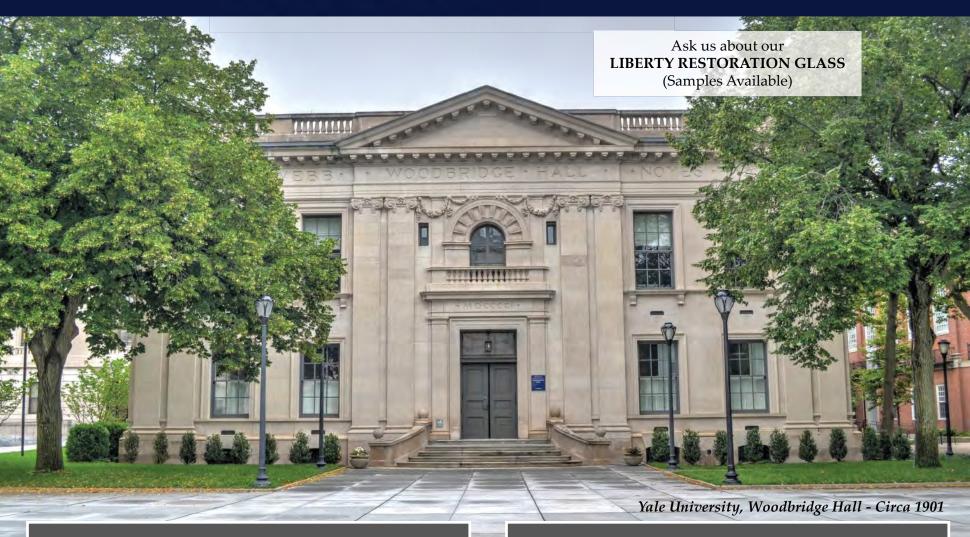








We offer the highest energy efficiency using our own restoration glass in conjunction with suspended coated film



# WOOD & STEEL WINDOW REPLICATION



- Historically Accurate Energy Efficient Simulated Divided Lite Windows
- Liberty Insulated Restoration Glass with Heat Mirror Technology
- Storms & Screens
- Installation

Hilliard Mills - Oldest Woolen Mill in US - Circa 1780

# WOOD & STEEL WINDOW RESTORATION



- Historic Window Restoration
- Door & Entranceway Restoration
- Lead & Asbestos
   Abatement
- Removal & Reinstallation
- Project Management& Consulting

Yale University, Coxe Cage Gymnasium - Circa 1928

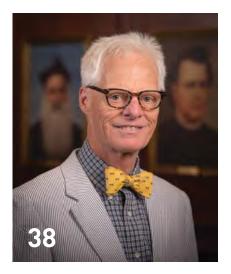


(860) 599-2481 info@TheCooperGroupCT.com www.TheCooperGroupCT.com Commercial • Residential

**Institutional** • Sacred Buildings

Museums • Landmarks

# OCTOBER 2021











#### ON THE COVER

A close-up of a new building at Villanova University. More on p.58.

Photo by Jeffrey Totaro.

#### **BUYING GUIDES**

Historical Products Showcase 65	
Specialty Glass	
Columns, Capitals & Balustrades 66	
Glass Domes & Skylights	
Windows	
Mantels, Fireplaces & Chimneys71	
Decorative Painting, Murals & Guilding 72	
Wallcoverings	
Decorative Ceilings	
Exterior & Gas Lighting	
Specialty Brick & Mortar	
Ornamental Metalwork	
Epoxies & Finishes	

#### FREE INFORMATION GUIDE....64

Traditional Building® (ISSN 2688-1543) (USPS 024-240) is published bimonthly by Active Interest Media Holdco Inc., 5710 Flatiron Parkway, Unit C, Boulder, CO 80301. The known office of publication is 5710 Flatiron Parkway, Unit C, Boulder, CO 8030. Periodicals postage paid at Boulder, CO and at additional mailing offices. **POSTMASTER**: Send address changes to: Traditional Building, PO Box 3000, Denville, NJ 07835-9965. COPYRIGHT: 2021 by Active Interest Media Holdco, Inc., Boulder, Colorado. This publication may not be reproduced, either in whole or part, in any form without written permission from the publisher. **PRIVACY STATEMENT**: Active Interest Media Holdco, Inc. is committed to protecting your privacy. For a full copy of our privacy statement, go to aimmedia.com/privacy-policy.

## **38** Honoring Thomas Gordon Smith

The Clem Labine Award recipient.

### **44** Double Vision

Robert A.M. Stern Architects designed Jane Pinchin and Burke Residence Halls and a new quadrangle for Colgate University.

# **52** English-Country Details

Zepsa Industries wins the Julia Morgan Award for craftsmanship for a new home in Northern California.

# Unity at Villanova University

The addition of six student-housing buildings and a pedestrian bridge give the school a new identity steeped in tradition.

#### **INDUSTRY NEWS**

**2021 TBCS** 

INTERVIEW

#### **Protecting Our Lands**

The Trustees of Reservations demonstrates the fortitude needed to successfully safeguard historically significant landscapes—century after century.

THE TRADES

#### 22 **Bright Ideas**

Building immense fixtures for a university performance center takes thinking outside of the usual lighting box.

#### HISTORIC MATERIALS

#### 26 **History Lesson of Hardware**

A dive into the past of knobs, pulls, hinges and more.

**TECHNIQUES** 

#### 30 **Spanning Centuries**

Building a dome for Christ Chapel at Hillsdale College in Michigan.

#### PRODUCTS IN-DEPTH

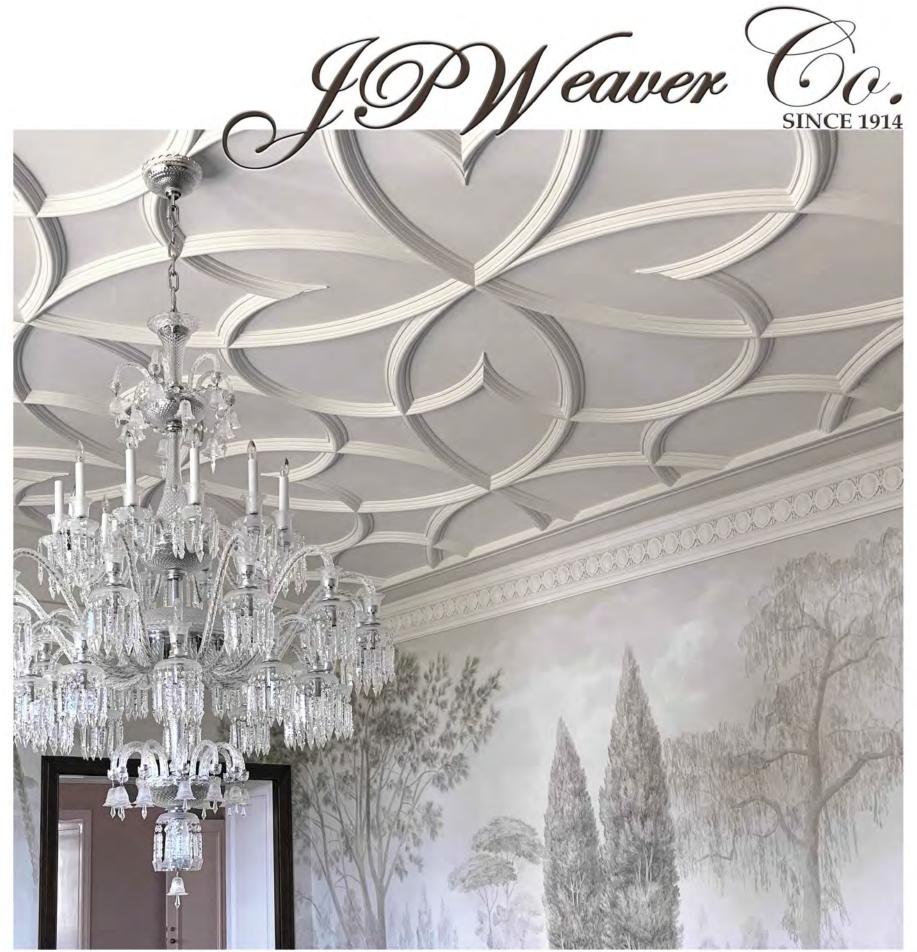
#### 34 What's New in High-End Hardware?

We speak to top companies to see what's in store for historical designs.

#### **BOOK REVIEW**

#### 80 **Newport History**

Gordon H. Bock reviews Newport: The Artful City by John R. Tschirch.



WALL ART BY: MARIA TRIMBELL

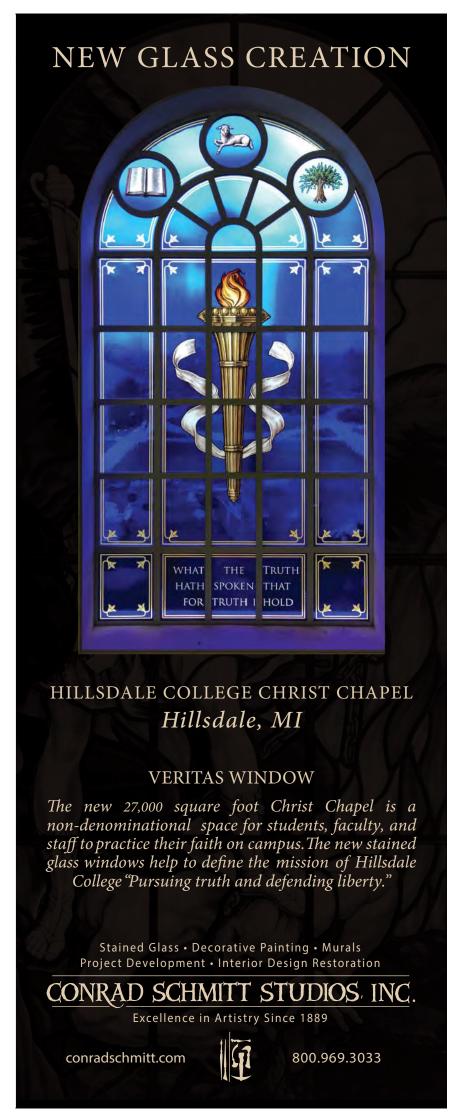
THE DINING ROOM OF THIS 1921 SAN DIEGO ITALIANATE CLASSIC FEATURES A CUSTOM DESIGNED STRAPWORK CEILING BY JPWEAVER DESIGNERS. THIS GRAND 24 X 20 ROOM HAS A GENTLY BARRELED 11 FOOT CELING HEIGHT.

CONTACT DESIGN@JPWEAVER FOR ASSISTANCE WITH YOUR PROJECT.

#### FINE INTERIOR ARCHITECTURAL MOULDINGS

DESIGNED AND HANDCRAFTED IN THE UNITED STATES SINCE 1914

JP WEAVER COMPANY • SINCE 1914 • 941 AIR WAY • GLENDALE, CA 91201 TB-10/21 TEL (818) 500-1740 • FAX (818) 500-1798 • INFO@JPWEAVER.COM • WWW.JPWEAVER.COM



# TRADITIONAL

**EDITOR** Nancy Berry

MANAGING EDITOR

Emily O'Brien Gordon Bock

CONTRIBUTING EDITORS

Nancy A. Ruhling

**Judy Hayward** 

CREATIVE DIRECTOR

Edie Mann

ART DIRECTOR, PHOTO & DESIGN

Mark Sorenson

ADVERTISING COORDINATOR

Kim Hoff

PREPRESS SPECIALIST

Idania Mentana

ASSOCIATE PUBLISHER

Jennifer Baldwin

INFORMATION SERVICES MANAGER

Dorian Henao

FOUNDER, EDITOR EMERITUS Clem Labine

#### ADVISORY BOARD

Cal Bowie Bowie Gridley Architects Graham S. Wyatt Robert A.M. Stern Architects

Steven Semes University of Notre Dame

Duncan G. Stroik Duncan G. Stroik Architect

Stephen Payne Payne Bouchier Builders

Jill H. Gotthelf WSA | ModernRuins



ADVERTISING SALES DIRECTOR Heather Glynn Gniazdowski

EDITORIAL DIRECTOR

Patricia Poore

DIRECTOR OF PRODUCTION

Phil Graham

DIRECTOR OF DIGITAL MARKETING

LJ Lindhurst

MARKETING MANAGER

Griffin Suber

MARKETING COORDINATOR CATAPULT CREATIVE LABS Josh Cohn

AR COLLECTIONS REPRESENTATIVE

Amanda Phillips Tracie Christensen

HUMAN RESOURCES DIRECTOR

Scott Roeder

HR BENEFITS ADMINISTRATOR

Kirsten Koele

#### TRADITIONAL BUILDING CONFERENCE SERIES

EDUCATION DIRECTOR Judy L. Hayward EVENTS OPERATIONS MANAGER Carolyn Walsh



PRESIDENT HOME GROUP

Peter H. Miller

PRESIDENT MARINE GROUP

**Gary DeSanctis** Brian Van Heuverswyn

CTO

Patricia B. Fox

SENIOR VP OF OPERATIONS VP FINANCE

Steven Pompeo

VP ACCOUNTING

**Bart Hawley** 

CIRCULATION DIRECTOR

Paige Nordmeyer

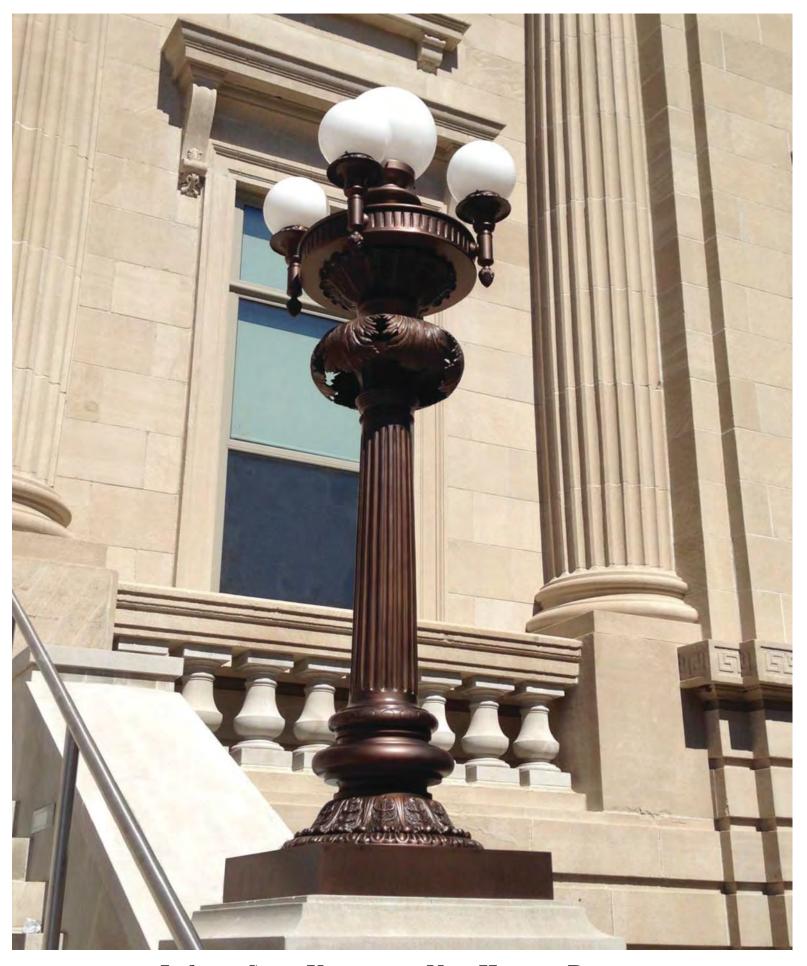
CHAIRMAN Andrew W. Clurman CHAIRMAN EMERITUS Efrem Zimbalist III

Subscriptions & Subscriber Service: 800-548-0193; Traditional Building, P.O. Box 3000, Denville, NJ 07834-9965

Subscription rate to professionals in architecture, interior design, construction and landscape design in the U.S. and possessions: \$48/yr. (6 issues). Not available outside the U.S. postal system.

LIST RENTAL: THE INFORMATION REFINERY 201-529-2600

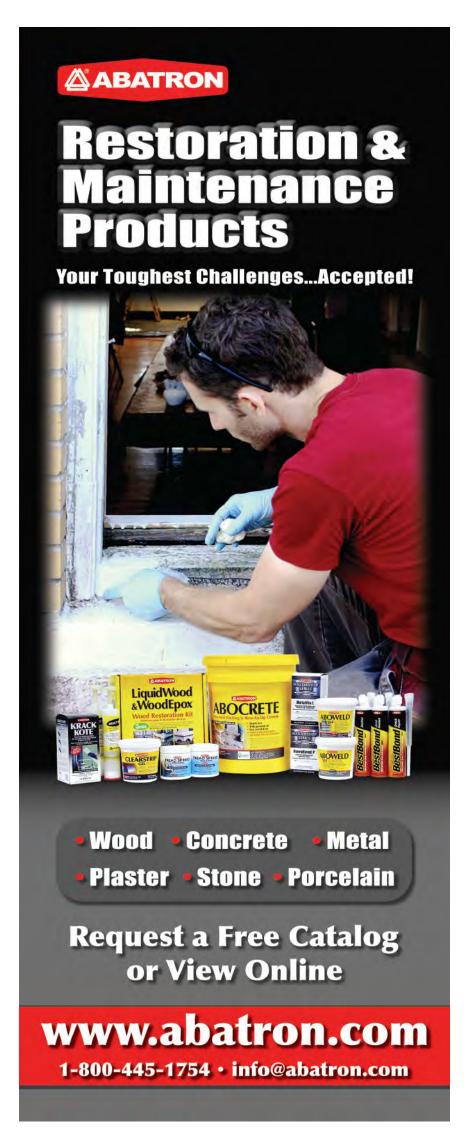




Indiana State University: New Historic Design

# St. Louis Antique Lighting







## **TRADITIONAL** BUILDING CONFERENCE

Traditional Building Conference Series Next In-person Conference

> The Biltmore Hotel in Coral Gables, Florida December 1-2, 2021

Including the 2020-2021 Palladio Award dinner celebrating two years of wins

#### Save the date. It's going to be THE event of the year!

The Traditional Building Conference Series delivers focused, relevant education for architects, contractors, craftspeople, designers, building owners, and facilities managers in a time-efficient format. During this two-day interactive symposium, at the Biltmore Hotel, you will learn from best-in-class experts and practitioners about historic preservation, adaptive use, urban infill, classical design, sustainable design, building restoration/maintenance, and traditional craft. Network with your industry peers, clients, and technical representatives from restoration/ renovation product suppliers.

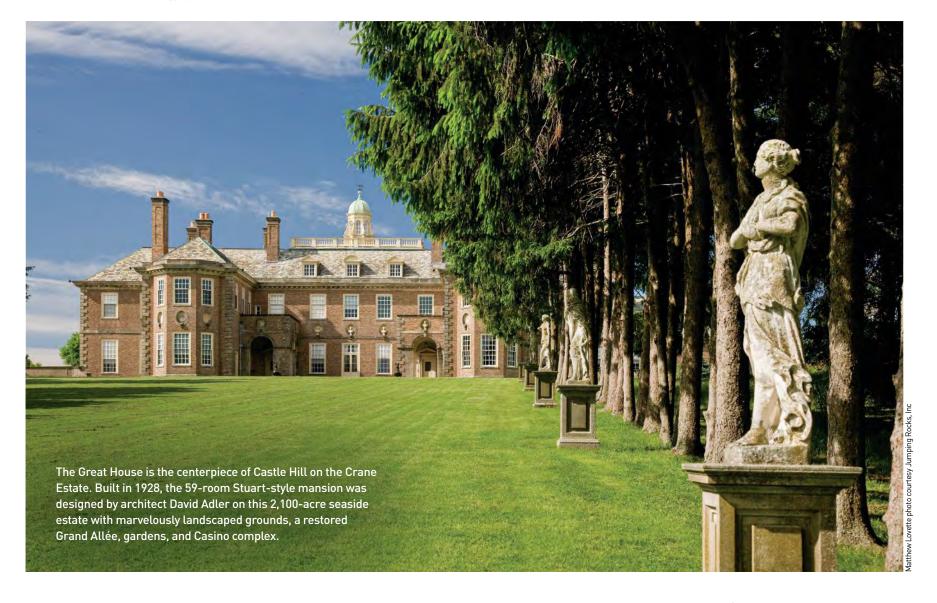
#### **SEMINARS INCLUDE:**

- Rehabbing urban spaces
- Understanding "green" products and their application in historic restoration/renovation
- Mitigating heat loss and sound transmission with storm windows
- Hurricane codes for exterior wood doors
- New technologies for old buildings
- Florida architectural history
- Building codes for affordable housing

Visit TraditionalBuildingShow.com for more details.



#### INTERVIEWED BY KILEY JACQUES



# **Protecting Our Lands**

The Trustees of Reservations demonstrates the fortitude needed to successfully safeguard historically significant landscapes—century after century.



When it comes to the topic of historic preservation, it's not difficult to find proponents well-versed in the nuances of protecting centuries-old buildings. Of course, landscapes are equally important, though perhaps less exhaustively discussed. The work to preserve natural and cultivated landscapes is critical to our national heritage-and our future. The Trustees of Reservations, a 130-yearold nonprofit organization, oversees 120 properties across the state of Massachusetts. All of them are open to the public. President and CEO Jocelyn Forbush shares the ways in which The Trustees conserves not only land but also cultural identity, and how the two are entwined.

#### 1 What is the philosophy behind The Trustees of Reservations?

The Trustees was founded in 1891 by landscape architect Charles Elliot. It was at a time when the world was experiencing industrialization's impact on the natural landscape. He led an effort to protect special places that represented the legacy, stories, and landscapes of Massachusetts. Much of the Land Trust movement comes out of The Trustees' founding, including the establishment of the National Park Service. The Trustees was, and remains, a model for protecting land that was to be entrusted to the public. The mission is to tell the stories of who we are as a culture—our history,

where we come from, how our stories have been told over time. We also want to ensure public access to our shores, waterfronts, coastlines, farms, wetlands, fields, and other lands. Equal opportunity to enjoy our reservations is critical to our mission.

#### 2 How does The Trustees choose properties to acquire?

We have a set of criteria and an evaluation process we use when looking around the state. Currently, we are taking a proactive approach to finding exceptional and iconic places that we don't want to lose. Because public access is such a key component, the properties



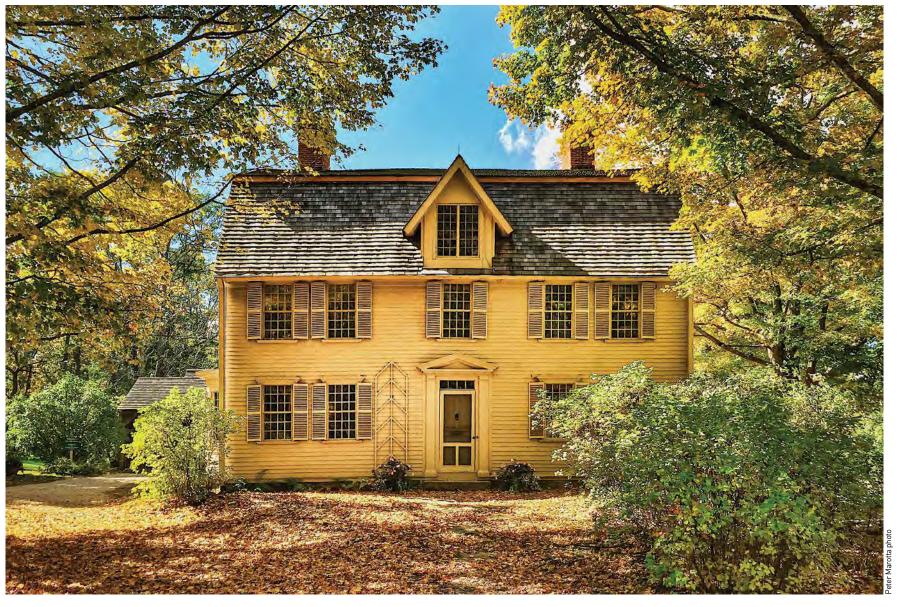




DESIGNED + MADE IN BROOKLYN

# ARCHITECTURAL GRILLE





ABOVE The Old Manse is a handsome Georgian clapboard built on the banks of the Concord River in 1770 which is home to some pivotal moments in our nation's early history. The upstairs overlooks North Bridge where the famous battle of April 19, 1775 took place and, on the inside, some of New England's most esteemed minds like Ralph Waldo Emerson and Nathaniel Hawthorne called it home.

we select are often destination sites or are located nearby to visitor destinations. We work with state governance, community members, and a broad network of agencies to identify properties in need of protection. We typically reach out directly to landowners to encourage a conservation outcome, whether near- or long-term.

We are one of only a few organizations that take on the cultural sides of the sites we acquire-historic houses and other aspects of the designed and built landscape—to ensure the story remains intact and is told accurately, while the beauty of the place is shared in perpetuity. We are always on the lookout for new reservations that hold important stories and are landscapes of significance. We have over 600,000 square feet of buildings; 11 are homesteads and registered National Historic Landmarks. But far from every property we take on has these elements; many are strictly natural

landscapes. The breadth of our mission encompasses nature and culture—that is who we are.

#### 3 How can The Trustees serve as a model for other conservation organizations?

Ours is a dynamic and holistic mission with a broad portfolio—from historic country estates to working farms to hiking trails and coastal dunes. It's very important to us to engage with the communities around our reservations, whether through educational programming or by ensuring people have a place to get outside and enjoy nature. The public foundation of the work we do is as important and is strongly married to the conservation piece.

#### 4 How has The Trustees evolved over the decades—how has your approach to the reservations changed?

I'll start by using the example of Stevens-

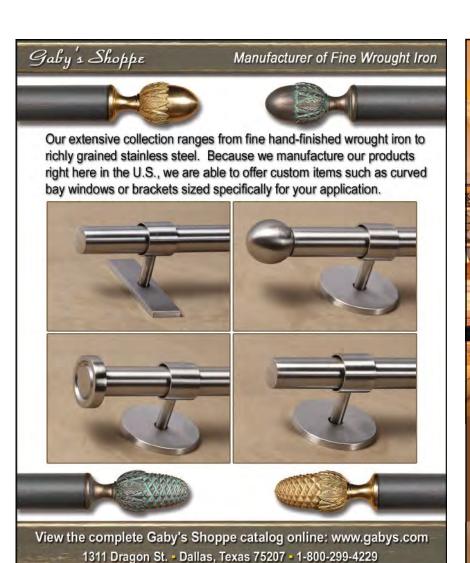
Coolidge Place in North Andover. It was the summer estate of a diplomat descended from Thomas Jefferson. We took it on as a beautiful landscape and part of the downtown community worthy of preservation; it was a quiet and passive property for a long time. In the last few years, we've made a major investment in bringing back the family gardens once planted there, and then expanding them out significantly to offer horticultural richness, enlivening it to be a visitor destination. We re-envisioned it for modern activity and engagement. Now people visit to learn about the history of the site and enjoy the outdoors.

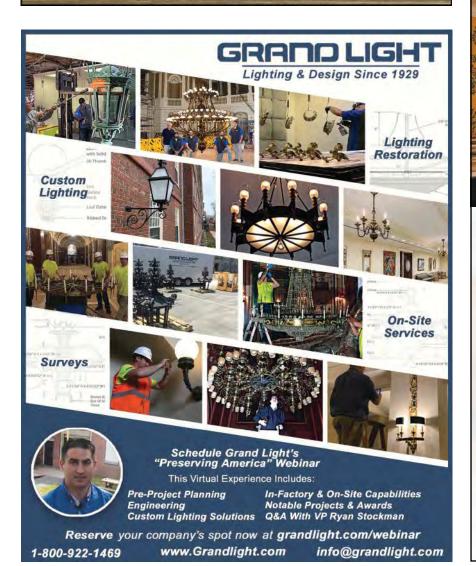
Another good example is Appleton Farms-the oldest continuously operating farm in the country—which hosts agro-ecology-based educational opportunities, summer camp programing, and culinary arts-related events. It is also an active CSA.

The idea is to bring these sites to

life in ways that both engage the public and steward the land. To that end, we've increased community outreach efforts to include partnerships and translation services; we look at the demographics and languages of local constituents and visitors, as well as educational opportunities in the form of scholarships and youth ambassadorships. We also have an internal drive to be among the most diverse and inclusive organizations in Massachusetts today-both in our staff and in our practices.

We are working, too, to expand our cultural lens. We've been caretakers and inspirers of culture and art for a long time. More recently, we've been running a program called Art in the Landscape, whereby contemporary artists put together installations on some of our sites. We have integrated with the deCordova Sculpture Park and Museum, for instance. There's a whole new vision for what art is within the landscape. That's







### Classics never go out of style

BALANCE. HARMONY. SYMMETRY.



Create a refuge from a crazy, chaotic world and enhance your interior space with ornamental, embossed hardwood moulding.

With more than 500 mouldings in stock, our classically correct mouldings can be specified in exotic hardwoods or poplar. Custom design and millwork upon request.

Visit our website to search, view, and select mouldings or mantels for your home.

Call us for free samples.

#### DRIWOOD

Driwood.com 888-245-9663



bringing some of our more historic sites into a moment when we have an opportunity to look at them differently through a lens of contemporary art. There are several Trustees properties where you can see the old becoming new again.

#### 5 How would you describe the changing landscape of nonprofit agencies?

We are seeing more concentrated efforts to ensure accessibility to marginalized communities-that impacts where and how we protect land. That's a conversation that has really evolved over time. We have more properties in more diverse communities-not just rural and suburban but also urban and exurban. We are trying to fill in gaps across the state by careful consideration for where we position ourselves.

Fundamentally, the places we manage are for everyone. That means we always need to be considering our communications-digital, in-person, or otherwise-to ensure everyone feels they are welcome.

Post pandemic, we have learned just how important the outdoors is to people and community. We cherish places we can get together to make memories, and we value the role of the outdoors in public health and rejuvenation, which is why Charles Elliot founded The Trustees. The question for us now is how to respond to this extraordinary demand for open space.

Cities, towns, and conservation nonprofits need to find ways to make sure open spaces are part of everyday life and everyone has access—we must ask ourselves how we can we be proactive to see that to fruition. There are some communities where there are great opportunities to get outside and others where access is quite limited. There is a pathway there for us to map and pursue in the coming years. In the meantime, it's clear the role our properties have been

able to play for the public, which has been so heartening and meaningful.

#### 6 Can you share any acquisition plans?

We have several new projects underway, including Moraine Farm in Beverly. It's a country estate designed by Frederick Law Olmsted; over the past two decades, we have acquired, piece-by-piece, about 80 acres of the historic farm landscape. The Olmsted landscape portion is owned by a nonprofit that has just put it on the market-it's another 66 acres at the core of the estate. We are negotiating to acquire that portion. It would be an incredible reservation because we would be protecting what has been the core, yet unprotected section of the property.

We are in the design phase for a project on the Boston Waterfront. To begin from the point of creation is a new approach for the organization This project will turn a post-industrial site into climate-resilient public open space.

Recently, plans have been approved to integrate Armstrong-Kelley Park on Cape Cod into The Trustees to protect the eight-and-a-half-acre public garden and woodland from development in perpetuity. Together with Cape Cod Historical Society, The Trustees will create a new master plan for the park, elevating the gardens and providing new opportunities for engagement.

And there's Mary Cummings Park, which we are working on in partnership with the City of Boston. The 216-acre public park is located in Burlington and Woburn. It's a former farm and estate that will be re-imagined; it will include public parking, open views, a pollinator meadow, a picnic lawn, accessible trails, and a wetland boardwalk for visitors to experience the ecology of a critical habitat.

As with all our acquisitions, these prospects are being approached with an eye toward preserving history, culture, land, and scenery for all to enjoy.

Leave a Lasting Impression.

Historically accurate metalwork & modern custom designs.
Exclusive to the trade.

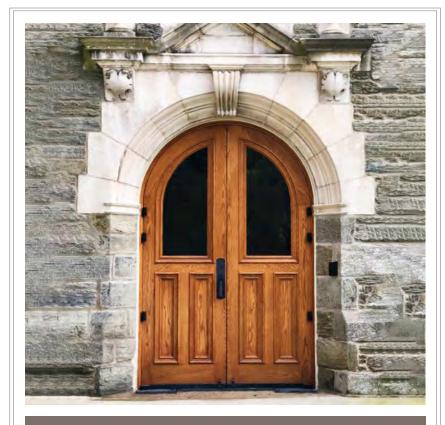
Lighting • Hardware Gates & Railings • Restoration • Custom











### historic doors

FINE CRAFTSMANSHIP IN WOODWORKING

610-756-6187 ~ HISTORICDOORS.COM



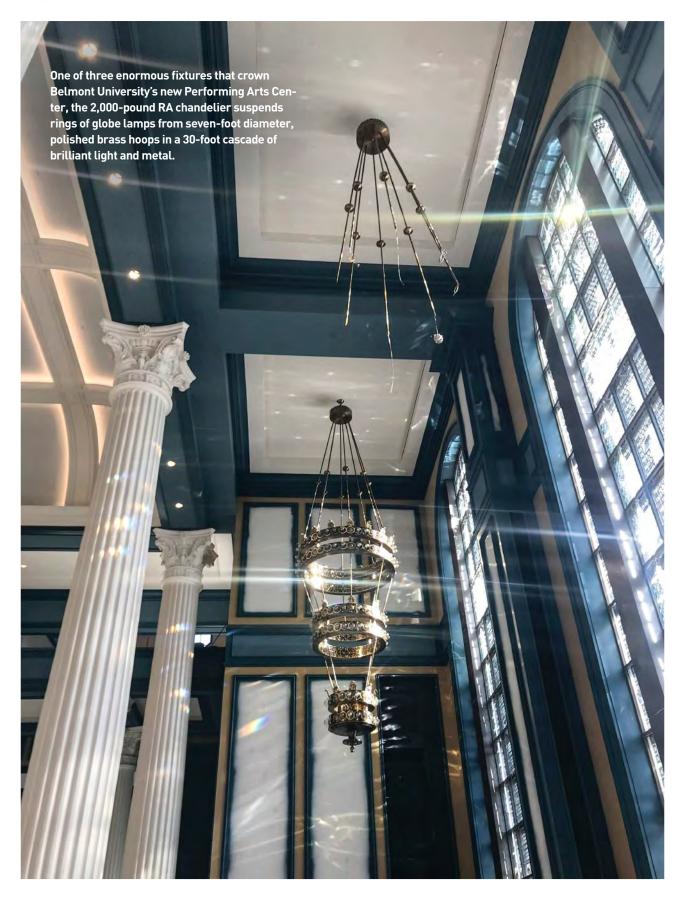
Trusted and respected by architects, engineers, developers, and property owners across Western New York, the J.A. Gulick Window Company has more than 30 years' experience in manufacturing the highest-quality custom wood windows and doors. John Gulick leads a team of experienced craftspersons renowned for their expertise, satisfying the most discriminating clients.



#### J.A. Gulick Window Co.

326 Plymouth Ave, Buffalo, NY 14213 (716) 427-8804 www.jagulick.com cd@jagulick.com

Architectural Window Systems



# **Bright Ideas**

Building immense fixtures for a university performance center takes thinking outside of the usual lighting box.

ome say size doesn't matter, but when it comes to creating colossal chandeliers, it can certainly have an impact. That was experience of Crenshaw Lighting of Floyd, Virginia, when commissioned to build towering light fixtures for the new Performing Arts Center at Belmont University in Nashville, Tennessee.

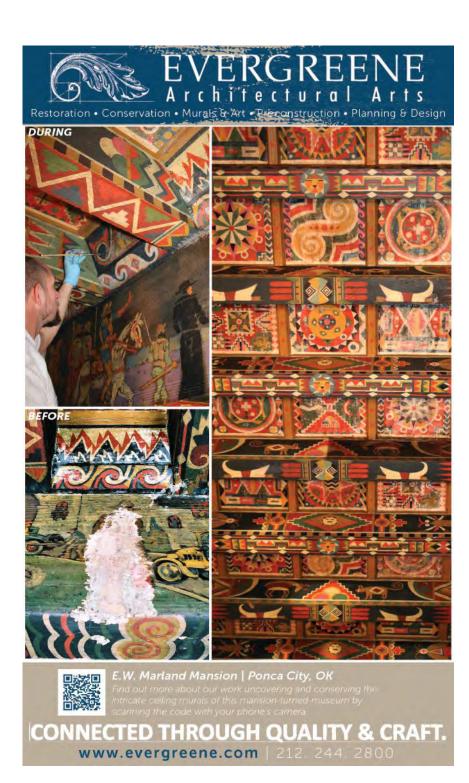
"The sheer size and number of light sources would likely illuminate the room pretty well," explains Bryan Wood, vice president of operations at Crenshaw, "but each fixture is much more an architectural piece than, say, an example of performance lighting." Working closely with Randy Burkett Lighting Design, Inc. and ESA architects, he says the thrust of the design is about fitting the space.

Fitting this space, however, was a very tall order. Scheduled for completion in late 2021, the Performing Arts Center will be a 1,700-seat multipurpose facility and "the most extensive suite of venues of any institution of higher education," according to the University. "The space itself is tremendous, with a three-story high entrance hall," says Wood, "so obviously to maintain proportional scale, these fixtures have to be huge."

Indeed, the first hurdle Crenshaw faced is simply handling the gargantuan girth of the largest fixtures. Seven feet at their widest diameter, and 30 feet from the ceiling mount to fixture bottom, the assemblages of brass rings and hardware are massive. "These chandeliers weigh in at around 2,000 pounds apiece, so even their internal structure has to be designed by our in-house mechanical engineer." As Wood explains, a typical job takes a week in their engineering department; these particular fixtures spent about a month there just due to the weight and size. "We have to make sure these fixtures can hold themselves up to the ceiling, and that Belmont's building can support this load."

What's more, the three largest chandeliers are designed to be part of a family of fixtures, a constellation of sorts. "There are smaller versions of the giant, three-tier RA fixtures that only use two tiers, and there's a single-tier version," says Wood. "Soon, we also start production on some very large, two-tier wall sconces that share a lot of the same design elements."

Creating the mammoth fixture parts had its own learning curve. "Each individual brass ring weighs about 400 pounds and required custom-made cradles so our forklift could move them around the shop." Just getting them into the building





Visit us online at TraditionalBuilding.com to

- learn about our free educational series offering AIA credits
- read our bloggers latest posts
  - browse our book reviews and story archives
    - and much more



#### The Nation's Most Complete Collection



The W.F. Norman Corporation offers quality, hand-stamped architectural sheet metal with a vast selection of ornate designs. Our 1898 Hi-Art® product line features 140 ceiling patterns and over

1,300 ornaments, including rosettes, brackets, finials and more! We offer custom stamping and architectural sheet metal fabrication. To see our products online visit our website at: **wfnorman.com**, or send \$3 for our catalog to P.O. Box 323, Nevada, MO 64772.

info@wfnorman.com | (800)641-4038









ABOVE A bird's eye view of the assembled and installed chandelier shows not only how the polished brass details meld seamlessly with the patinated rings for a twotone effect, but also the placement of the ornamental rosettes. All components are designed to reflect illumination down to floor level in a shifting shower of light as viewers pass underneath.

ABOVE, FROM LEFT To create the two-tone design, brass "filigrees" are jet-cut then polished and mounted to the inner sides of the chandelier rings; intricate rosettes are not single pieces but assembled from multiple lost-wax castings; the G-40 LED lamps give a traditional globe appearance without the bulk of incandescent hardware, such as fitters.

he says meant custom pallets that could support the weight of the fixture, but still be tilted at a 45-degree angle.

The decorative castings were another exercise in invention. "You know, Crenshaw has spent decades in the replication and restoration business, so typically we have originals to go by, but for some of these castings and ornate details we had to start from scratch, making the patterns ourselves." First, a staff sculptor (also a Crenshaw designer) hand-carved decorative elements from foam, which, after approval, would be 3D scanned. "We do have 3D software to do such modeling," says Wood, "but when you need this kind of ornate detail, it takes someone's hands to really bring that to life."

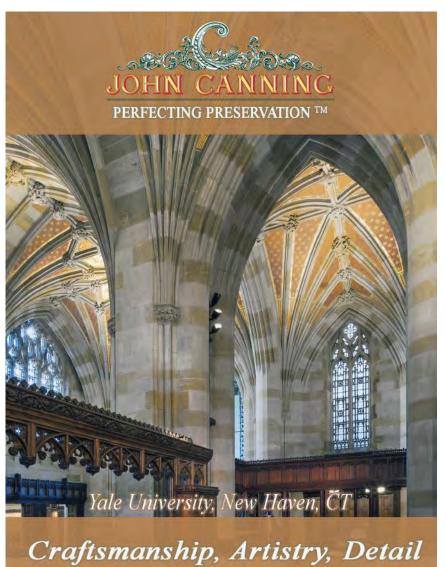
Producing finishes got complicated too. The initial design concept was for each brass ring to have a two-tone finish-patinated on one element and highpolish brass on the rest. However, this became impractical to execute in a single casting. "So, we switched to layering multiple jet cuts, each with a different finish, to still give the appearance of a single casting," says Wood. "If you view the fixture from, say, the floor level, you see the nice, patinaed brass in the pattern and then behind it all the polished elements just really pop out. Part of our end goal was to get the parts, each made at different times, all lined up and looking seamless."

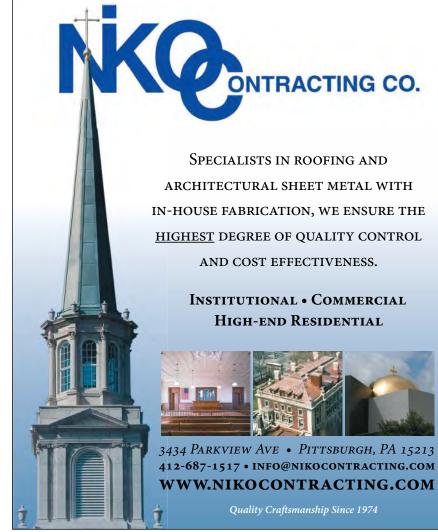
Other decorative details that are

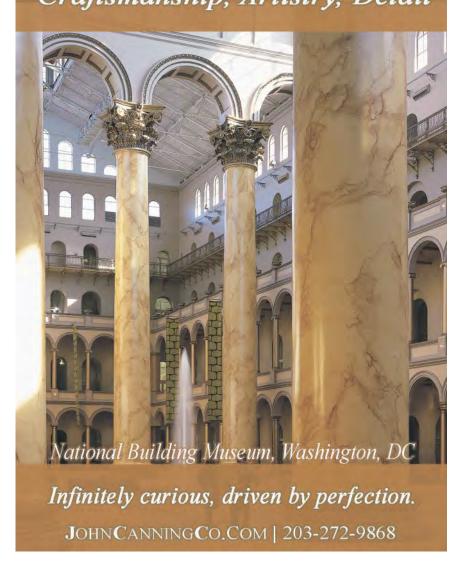
more than meets the eye are the rosettes encircling the rings. "They're actually created from eight different castings," explains Wood, "then layered and fastened together to look like they're a single piece." Each rosette component is made with lost wax casting, an ancient technique for reproducing intricate metalwork, such as jewelry. Here, wax or a similar substance melts away to leave a mold cavity. "Some of these rosettes carry features like 1/16"-thick ridges, which really shows out well, but there's no way we could have held that detail with sand casting. Lost wax casting was the only option." He says a Colorado company poured the actual castings, but Crenshaw made the rosette patterns themselves.

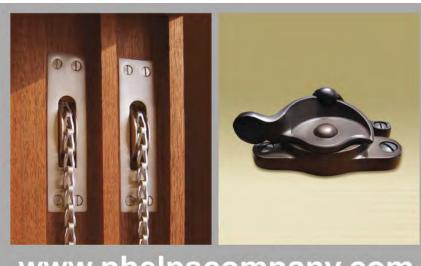
As contemporary and state-of-the-art as the fixtures appear, the lighting still evokes an incandescent ambiance. "The client wanted a globe feel to the illumination, so we went with a G-40 lamp. It's LED technology, but with a medium base style that looks like a traditional globe bulb. This way, we didn't have to add fitters that create bulk or thumb screws to hold on shades, which are not very pretty." Circuitry allows the rings to be creatively controlled, selecting light levels or individual rings if so desired.

The result Wood says adds up to a beautiful fixture and an exciting project. "As it initially came to us, it was very well designed, and then we had the freedom to run with it a little bit."

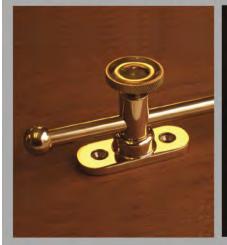














BY SUSAN D. TURNER



# History Lesson of Hardware

**ABOVE** Collection of cast metal knobs showing some of the variety of materials and patterns manufactured.

A dive into the past of knobs, pulls, hinges and more.

istoric hardware is the one place where people physically touch a building. Entering a building, typically at a door, requires operating the door using a push, a pull, or a doorknob. This article starts off a multipart series on door hardware, beginning with doorknobs and latches, continues with locking mechanisms, goes on to hinges, and finishes with door furniture such as letter slots, escutcheons, bosses, doorknockers, thresholds, and similar ironmongery.

#### **HISTORY**

Early doors that separated the interior from the exterior, or life from the afterlife, are recorded as early as 2000 BC in tomb paintings in Egypt. Doors evolved over time; initially made from skin or paper, they later used wood, stone, bronze, or steel and could be faced with carving, leather, gilding or veneers. With these combinations of design and materials, it makes for an infinite number of door types. Each of these doors need to be operated, which leads to infinite

hardware items to accommodate their operation, starting with the pull or latch or doorknob.

Initially, a pull was used to open the door from the exterior, made of leather or wood. Later operable closures used latchstrings, a leather strap or a piece of cord, which lifted an internal latch. With the bronze age, this handle could have a thumb latch fabricated of wrought or cast metal, with a shape ranging from a simple curve to elaborate sinews, the ends of which could also signify the

homeowner's profession, stature, or faith. Two basic styles of latch are the Suffolk and the Norfolk latches. The Suffolk latch consists of a pull with an external thumb press that operates an interior lever which drops down into a catch. The Norfolk latch is similar, except the external pull is mounted on a full height escutcheon slightly longer than the pull.

Eventually, cast iron evolved to cast brass and bronze, and the lever shape evolved to the doorknob. Knobs have



# Improved Energy Efficiency with Zero Construction.

The 100-year-old windows in this NYC condo building were letting in cold drafts, upsetting tenants, and making the building very inefficient. The owner wanted something to preserve all windows, with little inconvenience to residents, and bring the building up to modern standards.

Indow inserts took only a few minutes per window to install and altered the space immediately.

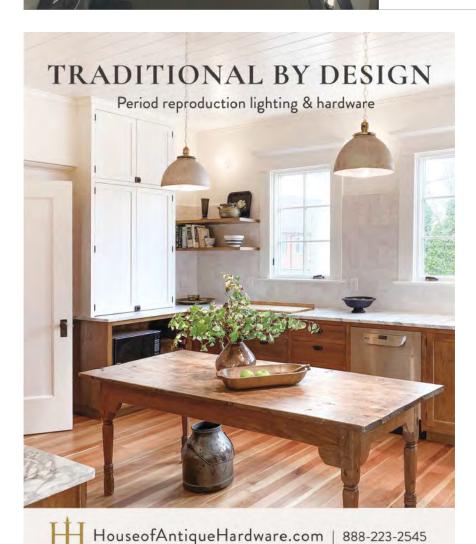
"Some of the tenants have said they feel a drastic improvement on the drafts and the noise has died down significantly." – Joseph Casillo, Senior Project Manager, 25 Broad Street, New York, NY

Watch the window inserts being installed: go.indowwindows.com/25broad

Create Sustainable Savings with Indow.

indowwindows.com

503.822.3805





**AUTHENTIC HISTORIC COLOURS** crafted by masters of 18th and 19th Century color fidelity - fifth generation paintmakers. The Old Village paint craftsmen create the authentic colors that simply cannot be matched by a mass production process or by guessing and mixing. Old Village Paints are of superb quality, using natural earth pigments from around the world, as well as the heartland of America. Color cards \$5.



ABOVE A modern reproduction of a traditional thumb latch, showing the interior mechanism.

RIGHT An original entry door completely intact, aside from the jarring new hardware which spoils the appearance.



been fabricated of all manner of materials, starting with wood and metal, and later incorporating ceramic, stone, glass, enamel, and man-made materials to the ever-growing list. Whilst the first 1978 patent for a doorknob is attributed to the African American inventor Osbourn Dorsey, doorknobs were in use well before this date. (The Dorsey patent was more for the operation of the latch. Derivations of latching and locking systems will be covered in a subsequent article focusing on locks.) In the early 1900s, the simple operable knob without a lock was improved upon by the incorporation of ball bearings to provide the smooth operation as patented by Russell and Erwin Manufacturers.

Starting with William Morris and John Ruskin, architects pushed back against the industrialization of materials and objects that were once crafts. Gesamtkunstwerk, a German term to describe design of elements consistent with the whole, included architects becoming involved in industrial design of objects to be included in the buildings they designed. The ultimate object to design to encapsulate the architecture of the entire building became the door hardware, the first point of contact of the building. One well-known example is by Ludwig

Wittgenstein for his sister's house that he designed in Vienna in 1928, a simple L-shaped handle for the narrow-stiled French doors.

#### **CURRENT APPLICATIONS**

Fixed doorknobs have the sole purpose of pulling the door. Integrated with a locking mechanism, the knob is grasped to operate the latch or lock. Doorknobs have been and continue to be made of a plethora of materials: wood, wrought metal, cast metal with or without enamel, glass, ceramic, and synthetic materials such as Hemacite, Lucite, and Bakelite.

Twenty-first century iterations of knobs return to a lever type handle to operate the latch, in deference to the Americans with Disabilities Act that requires lever type door handles to permit ease of operation. While knobs can be acceptable in private residences, levers have become the required operator for public buildings.

#### RECOMMENDED REPAIRS

Historic doorknobs can last a very long time-many original advertisements indicated that they would last as long as the door! The parts are simple and can be sourced and replaced. One recurring problem is a loose handle. The inside and

outside knobs are connected by a square spindle, which turns with the knob to operate the latch bolt. Typically, the knobs are held in place by a set screw. When these are missing or loose, the knob may slip or come off in the hand. It is a simple repair to replace or tighten the screw. Similarly, where the doorknob meets the door, there could be a loose "rose trim," an escutcheon through which the spindle passes, which may or may not have adjustment washers behind it. Similarly, the rose trim could become loose with a missing screw, which can be replaced or tightened. If the trim is missing altogether, it is important to determine if it was there originally, as some knobs do not use a rose trim. Where knobs incorporate a lock, there are other repairs that can be made; these will be covered in a subsequent article.

Cleaning a doorknob in situ can lead to staining of adjacent door finishes which may not be compatible with cleaners needed for the knob material. If the knob and spindle are removed from the door during repairs, it presents a good opportunity to clean the hardware of built-up grime and any smears of paint. Similarly, the door can more effectively be cleaned of the hand soiling that occurs around doorknobs.

#### **CAUTIONS**

When cleaning the doorknob, ensure the proposed method is tried on an inconspicuous area. Cleaning methods vary based on the substrate. What appears to be one substrate may be masquerading as another. A marble-looking doorknob could be actual marble, "brown mineral" (a mixture of two clays incompletely kneaded together and fired) or a paint finish. Cleaners for one of these substrates could be damaging to another. Further, cleaners suitable for the metal portions of knob could be deleterious to other materials.

When documenting door hardware, accurate date of manufacture can be verified based on catalogs and makers' marks. While hardware age is typically consistent with the original construction date, it should not be assumed that the hardware is original to the building without photographic proof. Further, even if the hardware is proven to be original, it is possible that a much older piece of hardware was used originally, so the assumption should not be made that the structure is the same age as the hardware.





ABOVE Knob from the Shelton Tower Hotel, built on Lexington Avenue in New York City in 1923, manufactured by Yale and Towne.

TOP Corbin knob, pattern Arabesque, also came in a hexagonal shape. The knob was available with both rose and escutcheons in the 1874-75 Corbin catalog.

#### Bibliography

antiquedoorknobs.org

Blackall, Clarence H, Builders' Hardware, A Manual for Architects, Builders and House Furnishers © Tricknor and Company, Boston, 188, 1889, 1890

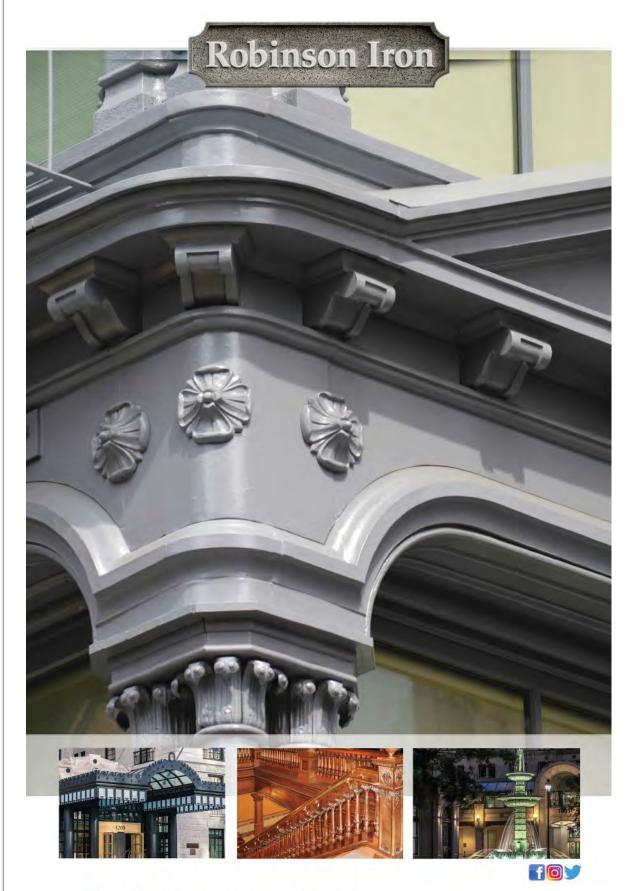
Towne, Henry R.,© 1904 Locks and Builders' Hardware, A Handbook for Architects John Wiley and Sons

The Doorknob Collector, No. 94 March-April 1999, "Ball Bearing Knobs" by Maud Eastwood page 8

The Doorknob Collector, No.180, July-August 2013 "Doorknob Attachment Solutions: a Means of Identifying Makers" by Steve Hannum

SUSAN D. TURNER, FAIA is a Canadian architect specializing in historic preservation of national registered buildings. She is the senior technical architect at Johnson Lasky Kindelin, an architectural firm specializing in the repair and preservation of historic buildings. She can be reached at susan\_rktect@hotmail.com

#### RESTORATION / REPLICATION / CUSTOM CASTING





IRON / BRONZE / ALUMINUM Artisans of cast metal since 1946. 800.824.2157 | 256.329.8486 | robinsoniron.com JUDY L. HAYWARD



# Spanning Centuries

Building a dome for Christ Chapel at Hillsdale College in Michigan.

egardless of how long you have been working in the building industry, particularly in traditional building, you probably never tire of looking at domes. Across centuries and cultures, they have inspired us to look heavenward and dream big dreams. They are marvels of structural capacity. Traditional Building recently announced the 2021 winners of the Palladio Awards. (See the August 2021 issue of Traditional Building.) One winner was architect Duncan G. Stroik's design for a chapel at Hillsdale College, which included a domed portico, inspired by the work of

Rafael Guastavino, Sr., and Jr., father and

Duncan Stroik says the portico's dome was years in the making. Stroik has a private practice and is a professor of architecture at the University of Notre Dame School of Architecture. He attended a lecture at Notre Dame by engineer and professor John Ochsendorf who wrote Guastavino Vaulting, The Art of Structural Tile (Princeton University Press, 2010). He confided in Ochsendorf that he admired the process but doubted he would ever be able to use it on a project.

Several years later, Duncan was commissioned by Hillsdale College to create a chapel that would complement Colonial Revival buildings on the campus and a building, directly opposite the designated site for the chapel, with Italianate details and a mansard roof on a newly created quad. Stroik found inspiration in the Doric order, in architectural detailing from the Renaissance, in the designs of churches in England by Wren and Gibbs, and in American Georgian churches on the East Coast. Stroik realized that the chapel's heroic size demanded even more than the three

monumental doors he designed for the primary façade. A circular portico-not entirely unique but certainly unusualwould fit the design. It would rest on a massive stone entablature, supported by Doric columns at approximately 13 feet on center. A flat ceiling would not give the warmth and welcome he desired, so a dome was called for, but when he prepared an estimate for the approximately 32-foot span, as a traditional stonevaulted dome, he realized that the costs would exceed the budget and that got him thinking again about Guastavinos' tile vaulting and domes. He reached out

**ABOVE** Bricklayers worked on the dome while nearby laborers mixed mortar and made sure tools were ready to keep work on pace.

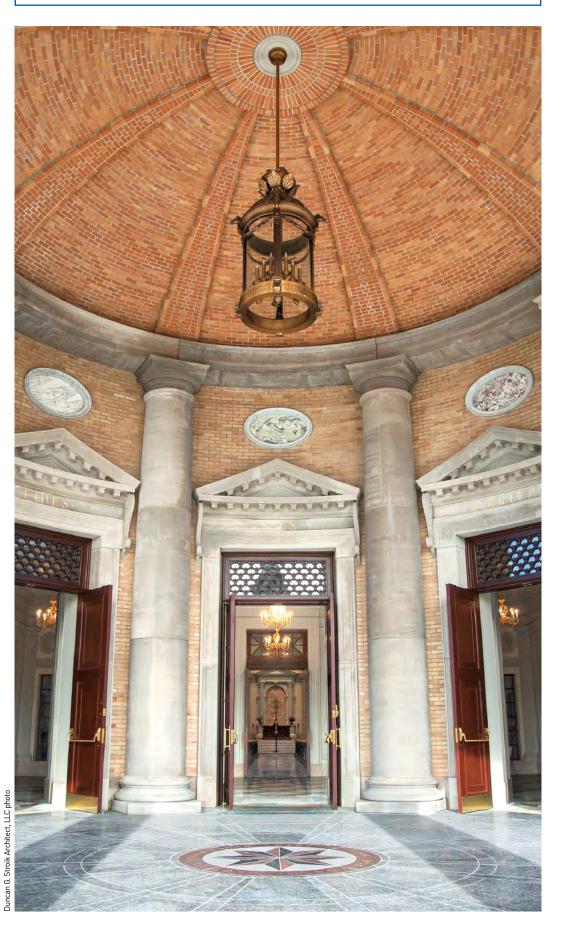
Right & Above: Zach Hamblin photos

**RIGHT** It took a lot of teamwork to get the limestone rosette center of the dome over the marble starburst in the floor.

#### TO LEARN MORE ABOUT GUASTAVINO TILE, VAULTS, AND DOMES:

Read: Guastavino Vaulting, The Art of Structural Tile; John Ochsendorf, Author; Michael Freeman, Photographer: Princeton University Press, 2010; ISBN 9781616892449 (paperback, 2013)

Read Clem Labine's book review in *Traditional Building* from 2011: traditional building.com/features/book-review-guastavino







to Ochsendorf who became a consultant on the project, and they worked through a design. Mark Kennedy, PE, owner LKL Engineers, the structural engineer for the project, and a team of union-trained bricklayers and laborers working with Weigand Construction breathed life into the design.

To satisfy our understanding of engineering and safety today, the project differed somewhat from the work of the Guastavinos. Typically, in their work and in the Mediterranean vaults and domes that used the process for centuries prior to their work in the United States, the tiles were thin and laid flat; they were lightweight, and the first layer of two was set in a plaster that sets up quickly, so no construction form or only minimal centering was needed to build the vaults.

Guastavino, Sr., arrived in the United States in 1881, where he adapted this method to churches, train stations, bridges, and more during the rapid expansion of the US around the dawn of the 20th century. His work was favored by Beaux Arts-trained architects. His firm's work has stood the test of time, but it is hard to document the reasons why. Engineer Mark Kennedy said he knew from his study of dome construction, that he needed to keep the dome in compression. They settled on a steel tension ring that is concealed cleverly by the Doric limestone entablature. The tension ring and the circular entablature rest on limestone columns that support the weight above them. The masons admired the Guastavino approach but believed that building a form while they laid bricks selected for this project, instead of tiles, would support their work; allow it to set up securely, and provide safety for all. The carpentry crew assembled a dome mockup in plywood on the scaffolding. Everyone shared the deep concern of not allowing the dome to crack. Zach Hamblin, a bricklayer on the project, said everyone worked together to check and recheck their work. In addition to Hamblin, the bricklayers were Steve Yochum, Berry Etzler, Matt Laisure, Austin Hart, Austin Imm, and Dillon Rebar; the laborers were Mike Lorntz, Roby Oberlin, and Damon Coressel. They built the brick dome in under 10 days. They established a staging area on scaffolding adjacent to the dome and were able to send supplies up to the staging as needed. They accomplished 2 to 3 feet each day. They used

a standard Type N mortar. When it came to laying up the brick ribs, they worked in teams, building out from the center of the ribs. Zach said maintaining their construction lines was very important. The geometry gets tighter and tighter as you reach the center, where a limestone rosette would be secured; everything needed to line up from the rosette at the top of the dome interior over a starburst motif in the marble floor of the portico.

The Christ Chapel portico dome interior features bricks, in a warmer and more reddish tone than the buff-colored bricks that comprise the exterior of the Chapel. Duncan Stroik said that he "drew the details, and engineer Mark Kennedy worked out the strategy for the steel tension ring, but much of the success of the project is due to the skill of the masons who worked on site to lay the bricks to precise dimensions and execute a centered dome with applied brick ribs." Once the dome had been built, the plywood form was removed, and the bricks could be pointed from below on scaffolding.

The Doric Portico welcomes all to gather under its inspirational dome. It blends the best of Classical academic and ecclesiastical design with an egalitarian circle where friends can gather for church, debate ideas, or listen to a violinist play during the challenges of a pandemic. The charge was to create a building that would serve the sacred and the secular. Its team of architects, engineers, carpenters, bricklayers, and laborers imbued life lessons into the construction of the portico for students and teachers alike: pay careful attention to detail, work with mutual respect, and approach your work with a sense of reverence to build well and to inspire future generations at Hillsdale College.

#### JUDY L. HAYWARD is

executive director of Historic Windsor, Inc., and the Preservation Education Institute. She serves as education director for the Traditional Building Conferences Series and Online Education Program. She blogs and writes this Techniques column regularly for Traditional Building. She specializes in the development of educational programs for builders, architects, and tradespeople. She can be reached at peihwi@gmail.com or 802.674.6752.

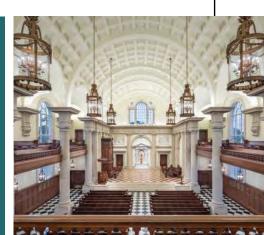


# 2022 PALLADIO AWARDS CALL FOR ENTRIES





The Palladio Awards program is produced by Clem Labine's **Traditional Building**. Presented by The Traditional Building Conference, the award is named in honor of Andrea Palladio, the Renaissance architect who created modern architecture for his time while drawing on past models for inspiration.



# **EXCELLENCE IN TRADITIONAL DESIGN**

Honoring outstanding achievement in traditional design, The Palladio Awards program recognizes both individual designers and design teams whose work enhances the beauty and humane qualities of the built environment, through creative interpretation or adaptation of design principles, developed through 2,500 years of the Western architectural tradition. The Palladio Awards are the first and only national awards program for residential and commercial/institutional projects which demonstrate excellence in traditional design.

#### SUBMISSION DEADLINE: DECEMBER 17, 2021

PROJECTS MUST HAVE BEEN COMPLETED BETWEEN NOVEMBER 2016 AND NOVEMBER 2021.

#### AWARDS WILL BE CONSIDERED IN THE FOLLOWING CATEGORIES

IMPACT PROJECTS MUST HAVE BEEN COMPLETED BETWEEN NOVEMBER 1990 AND NOVEMBER 2010.

#### COMMERCIAL, INSTITUTIONAL & PUBLIC ARCHITECTURE:

- Restoration & Renovation
- Adaptive Reuse and/or Sympathetic Additions
- New Design & Construction less than 30,000 sq.ft.
- New Design & Construction more than 30,000 sq.ft.
- Public Spaces: Parks, Plazas, Streetscapes, Gardens
- Craftsmanship
- Interior Design
- Impact

#### **RESIDENTIAL ARCHITECTURE:**

- Restoration & Renovation
- Adaptive Reuse and/or Sympathetic Additions
- New Design & Construction less than 5,000 sq.ft.
- New Design & Construction more than 5,000 sq.ft.
- Exterior Spaces: Gardens & Landscapes
- Residential Multi-Unit
- Craftsmanship
- Interior Design
- Impact

BY GORDON H. BOCK



# What's New in High-End Hardware?

We speak to top companies to see what's in store for historical designs.

he importance of quality fittings in boats and ships is such that they can "cost more than the hull." Architectural hardware is no less critical for buildings, and as the interest in historical design continues to expand, it's useful to see where it's growing.

#### E.R. BUTLER & CO.

When last we checked in with E.R. Butler & Co. the most recent addition to their architectural fold was W.C. Vaughn Co., established in 1902, giving them among the widest and most authentic

collection of decorative and working hardware to be found. "We're the product of more than five generations of hardware manufacturing," explains president Rhett Butler. "Our history is based in Early American/Federal/Georgian designs of the early 1800s, but also includes manufacturing hardware for many of the early modernist architects from the 1930s to the 1960s."

Indeed, just a glance at the various historic collections of knobs, levers, latches, handles, hinges, pulls, and related accessories reads like a timeline of

American precision metalwork, in both design and mechanics. It's also one that's timeless. For example, the sensual, shiny metal orbs of cabinet and door knobs from the E.R. Robinson & Co. line could fit as neatly in a Mid-Century Modern mansion as a Greek Revival villa. "A simple, turned, round knob is about as basic and as simple as it gets," explains Butler, "and likely never been out of style."

Of late, E.R Butler has now welcomed designs from Maison J. Vervloet Faes of France and G. Bonomi & Figli in Italy, bringing classic International Style and Art Moderne flair to their offerings.

#### **CRAFTSMEN HARDWARE**

Faithful Arts & Crafts-style hardware has long been hard to find—that is, until Craftsmen Hardware Company came to the market over 20 years ago. Even during the movement's heyday just after 1900, copper hinges, escutcheons, and door and drawer pulls with a rustic, hand-forged look were rare among the offerings of mass-market manufacturers like Yale and Russell & Erwin and more the domain of a few specialty producLEFT Doors are not only the most apparent and essential places for hardware—from hinges and knobs that allow them to open to locksets that keep them closed—but also showcases of the metalsmith's art that can greet the visitor with creative castings and historical designs both functional and beautiful.

RIGHT The Golden Age of hardware manufacturing from the 1890s to the 1920s brought new production methods, such as drop forging for back plates and compression casting for knobs, and a cornucopia of ornamental designs. Many versions are available again from today's suppliers, with mixing and matching knobs and plates expanding the options.

ers-chief among them furniture maker Gustav Stickley.

To fill this gap, Craftsmen Hardware built a business around a comprehensive line of Arts & Crafts fittings and furnishings that emulate the movement's love of structural forms in bold, hammered metal-especially copper. Many of their products are based on designs from original, long-gone producers, such as the legendary Pacific Hardware Company of Los Angeles, whose prolific designers turned out everything from rectilinear patterns with four-square insets to crawly, mock-medieval door plates worthy of Walt Disney.

A natural fit with Arts & Crafts architecture, such as bungalows and Gothic buildings, many of these items are equally at home in woodsy Tudor/English Revival-style interiors or log mountain retreats. Like Arts & Crafts furniture itself, they're strong on personality while at the same time unobtrusive. The latest passion at Craftsmen Hardware is lighting fixtures in the wood-inspired, California Craftsman vein.

#### P.E. GUERIN

If anyone has perspective on changing tastes in high-end decorative hardware it's the folks at P.E. Guerin, manufacturers since 1857. "The big takeaway I have for the last four or five years is there's a big resurgence for classicism," observes Martin Grubman, vice president. "For 15 or 20 years it was modern, modern, modern; then transitional, transitional, transitional; then modern, modern, modern. For all the projects we're doing now-big, medium, small—there's more traditional material being used again, which is great





for us, because it's certainly one of our strengths." What face does traditional wear this time around? "Mostly 18thcentury French and English designs," he explains, "Louis 14, 15, 16 for French, Adamesque for English."

Grubman's expert eye is based not on some snapshot of the internet but a century of serving a wide market in a broad range of designs, many of which they still produce. "We were here in the 1950s and '60s making the hardware people now call Mid-Century Modern; here in the 1930s making what's now called Art Deco; and here in the 1910s and '20

making Nouveau." The pendulum is now swinging back again towards traditional, he says, with seemingly more every year. "We've been doing some really big projects in Miami, Palm Beach, and here in New York, and also London and Kuwait-and they're all traditional."

#### THE NANZ COMPANY

Discipline is freedom, as the saying goes, and that holds true at The Nanz Company, where the discipline of mastering your field permits you to do whatever you want. "We're not in the business of distributing other people's hardware,"

explains Sarah Erlich at the company, "so we really do manufacture everything ourselves using various methods, from casting to machining to forging, to assure the best quality."

Indeed, the scope and originality of designs is what first impresses the consumer trolling through their product line. Some items are instantly recognizable as traditional lever handles, paumelle hinges, cabinet catches, or rim locksets, while others, seen out of context, appear at first glance like sublime, geometric artworks from the future. Because the company's owners originally







ABOVE An advantage new historical hardware has over, say, trying to source or match existing or antique units is the ability to order complete suites—locksets, levers, thumb latches, escutcheons—in an identical style or finish. It also makes possible products not seen in the past, such as light switch plates.

LEFT FROM TOP Metal finish options, once limited to a few, not very period looks, are increasing every year.

Gothic architectural motifs float in and out of fashion in hardware as in furniture. This lock plate, with its Tudor arch top and ersatz linenfold panels, plays off the medieval mode popular in the 1840s as well as the Arts & Crafts movement of the 1910s.

worked in the restoration of pre-1940s buildings, a lot of their designs stem from historic precedent or being able to upgrade their projects with hardware that worked better-but not all. "We have geometric, organic, and classical products that we design through traditional pencil-and-paper techniques, as well as 2D and 3D software," says Erlich, "so it's really quite a range." Throughout every product runs an emphasis on custom manufacturing and quality that extends to the latest client interests, such as hightech lock mechanisms and coordinated bath hardware.

#### **BRASS ACCENTS, INC.**

True to its name, Brass Accents, Inc. is a ready source of solid brass architectural hardware that emphasizes the beauty of this legendary golden metal. One of the company's latest additions is their new line of decorative hinges in 19th-century

designs of Filagree, Victorian, and Eastlake motifs. All take advantage of brass's renown for deep-relief casting that highlights a polished surface decoration with shadowed recesses. The company also offers ball and steeple tips for same—the finishing touch you don't often see on new hardware and frequently long-gone on old hinges. The same attention to detail can be found on their other products, such as door knockers and pulls, push and pull handles, floor registers, mail slots, and switch plates.

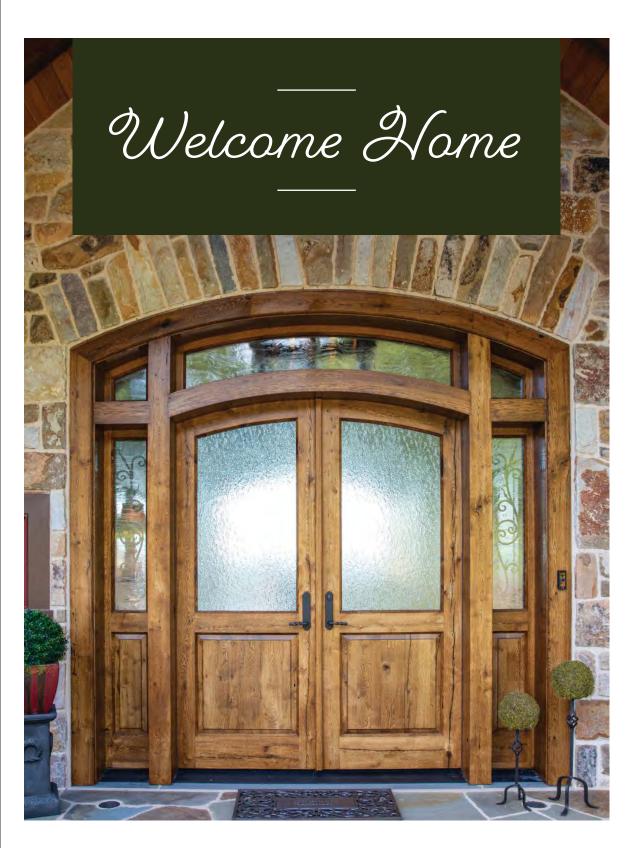
Solidly in-step with the times and trends in other building products, such as paint, Brass Accents has now debuted two health-related product options. Hardware can be ordered with antimicrobial finishes that reduce the transmission of harmful microbes-a big boon for high-traffic public areas, or any place where repeated disinfecting is not practical. The finishes are available in six



versions: Antique Brass, Satin Nickel, Black, Oil-rubbed Bronze, Satin Brass, and Satin Stainless. Just as health-conscious are the new hands-free pulls that allow the user to open a door without hand contact.

### **KEY SUPPLIERS**

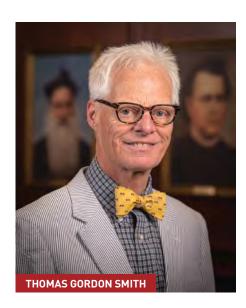
BRASS ACCENTS, INC. brassaccents.com **CRAFTSMEN HARDWARE** craftsmenhardware.com MARTIN PIERCE HARDWARE martinpierce.com **NOSTALGIC WAREHOUSE** no stalgic warehouse.comP.E. GUERIN peguerin.com S.A. BAXTER sabaxter.com THE NANZ COMPANY nanz.com



DOORS - WINDOWS - CUPOLAS - TACK ROOMS DRIVEWAY GATES - STAIRCASES SCREENED PORCHES - HISTORICAL RESTORATION



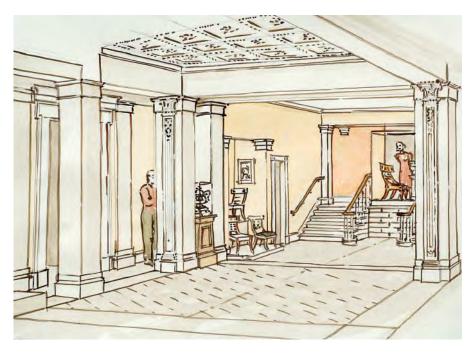
Contact us today to start your custom work. 34 S Vintage Road, Paradise, PA 17562 • 717.687.0292 • vintage-mr.com



## Honoring Thomas Gordon Smith

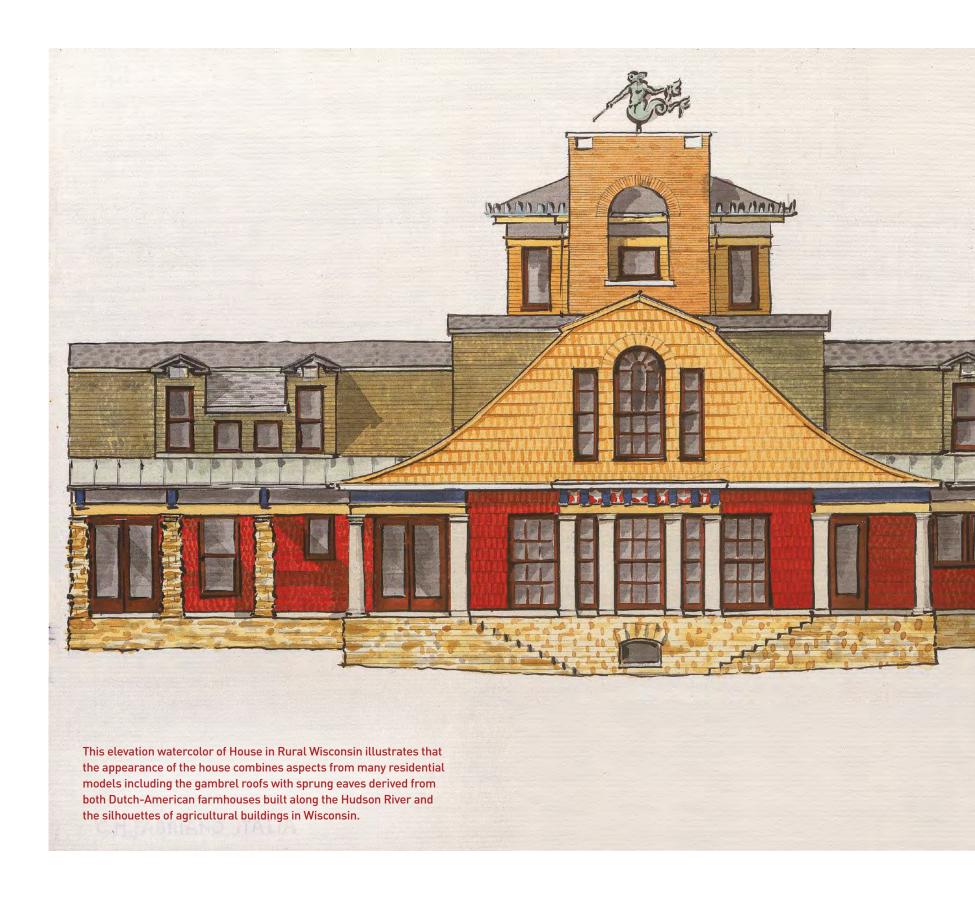
The Clem Labine Award recipient.

BY DAVID BRUSSAT | PHOTOS COURTESY THOMAS GORDON SMITH ARCHITECTS









he pathbreaking classical architect and educator Thomas Gordon Smith passed away in June at age 73 in South Bend, Indiana. That is where he accomplished his life's major achievement, the coup d'etat at the School of Architecture at the University of Notre Dame. Smith was known for his mild manners and engaging personality, so it remains a mystery to many admirers who were

not there for the revolution in 1989-90 how he managed to brave the academic quagmire and convert the school from its standard-issue modernist curriculum to a thoroughgoing classical curriculum in such a short period of time.

Smith won an Arthur Ross Award from the Institute for Classical Architecture & Art in 2017 for his work in the field. This year's Traditional Building Clem Labine Award was bestowed on Smith for his guest for a more humane and beautiful built environment.

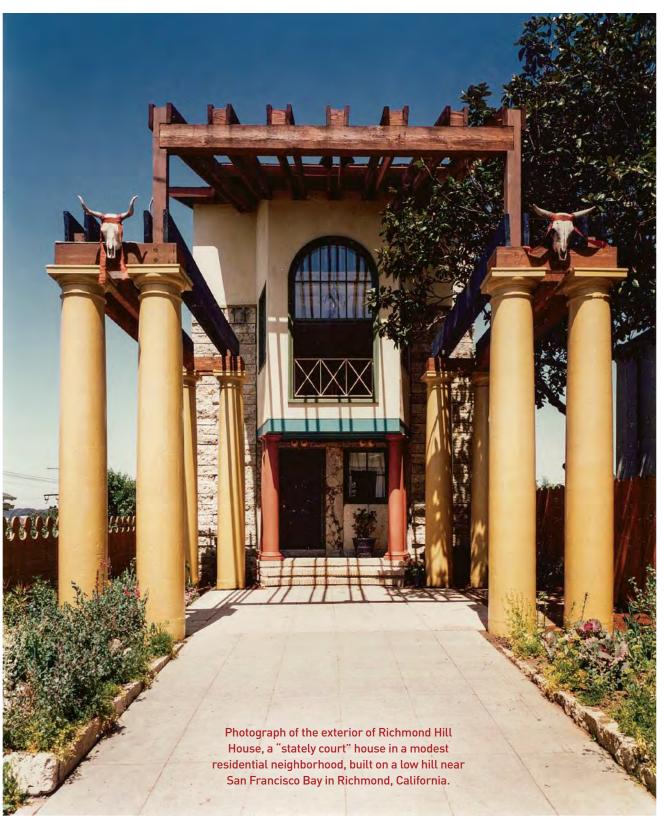
According to a 2001 monograph by Professor Richard John, of the University of Miami-whose book has provided me with much material for this articlewhen Smith was offered the chairmanship of Notre Dame's architecture school, there were only two programs in the world of a similar dedication to classicism: at the Russian Academy of Fine Arts, in St. Petersburg, and at the Prince of Wales's Institute of Architecture, in London.

Possible explanations for this

mystery arise from the study of Smith's career in architectural practice and pedagogy since graduating from the painting program at the University of California at Berkeley in 1970. That year he wedded Marika Wilson, who guided her husband throughout their marriage of fifty years. A photograph of the two newlyweds dancing seems to reflect a quiet passion of the sort that Smith brought to the queen of the arts from an early age.

As a teenager growing up in the Berkeley suburb of El Cerrito, accord-





ing to Richard John, Smith visited in 1962 the nearby Temple of the Wings, an arrangement of 34 giant Corinthian columns, with tarps serving as walls and roof. This "house" was designed in 1911 by Florence Treadwell Boynton, an acolyte of dancer Isadora Duncan, with the help of Bernard Maybeck, the eclectic California architect. John wrote: "Seeing this bizarre house and learning of its romantic associations inspired Smith at the age of fourteen to become an architect."

During Smith's belated honey-

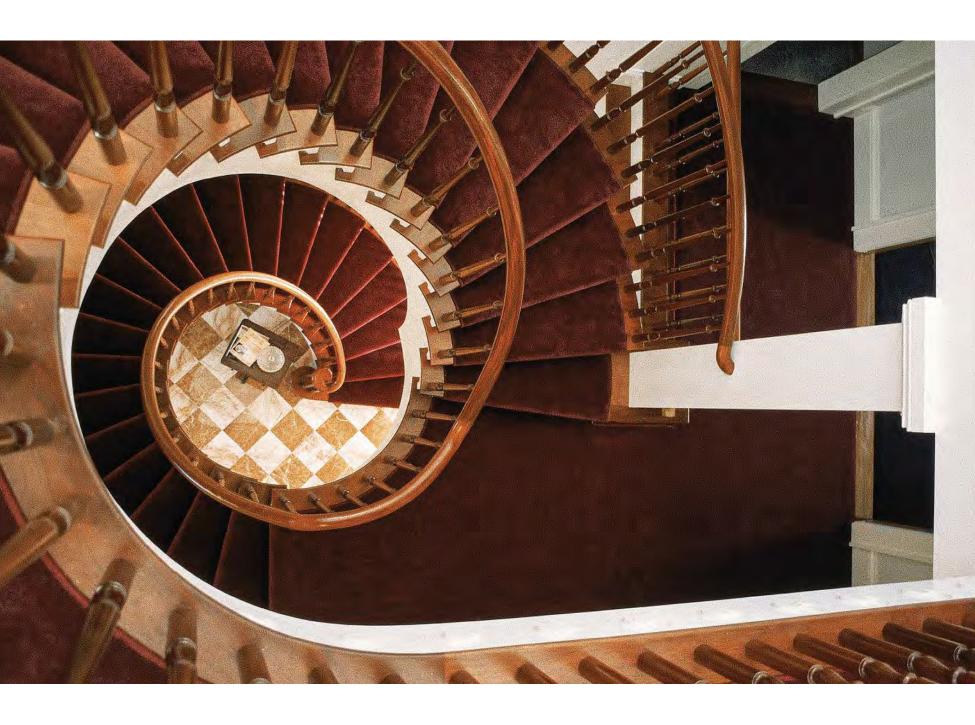
moon of seven months in 1971, he met Paolo Portoghesi, who as a student lost confidence in his tutors and took the Renaissance architect Francesco Borromini as his "mentor," resulting in a strong Baroque influence in his generally modernist oeuvre. "This type of apprenticeship, to long-dead masters rather than to living practitioners," wrote John, "was to prove a fruitful model for Smith in his own development as an architect." Smith's embrace of the Roman classicist Vitruvius—whose treatise remains the

sole architectural document recovered from ancient times—partook of the same spirit.

While in Europe, Smith applied to graduate school at Princeton, which rejected him, but in the process, he met Robert Graves, who encouraged him to apply for the following year, by which time he had returned to Berkeley to teach. Smith taught there and, over the next decade, at the College of Marina, SCI-ARC (in Santa Monica), UCLA, Yale, and the University of Illinois (Chicago).

He seems to have been adept at making academic and professional connections. These included not only Graves but influential thinkers and practitioners such as Charles Moore, Charles Jencks, David Watkin, Stanley Tigerman, Alan Greenberg, Leon Krier, and Robert A.M. Stern. His work consisted largely of houses in the then briefly ascendant postmodernist mode, but with a striking admixture of non-ironic classical proportions, detailing, and iconographic decoration.

Back in Italy with the Rome Prize,



a fellowship at the American Academy, under his belt, Smith studied Borromini and designed a Baroque oratory dedicated to St. Jean Vianney (1786-1859), canonized in 1925. This work helped get Smith selected to design a portal for that year's largely postmodernist Strada Novissima at the Venice Biennale, "Smith," writes John, "was almost alone in adopting a literal treatment." Jencks stated that Smith "is the only architect here to treat the classical tradition as a living discourse." Architectural historian Vincent Scully wrote, "Smith stands alone in America, I think, in the haunting aura with which he can endow his images."

After his Biennale success, Smith continued to seek a position at firms in the United States. Stern objected: "You're internationally recognized-you can't just work for somebody."

During his Rome fellowship, Smith befriended Father George Rutler, an

Episcopalian priest studying at the American Academy in preparation for converting to Catholicism, the faith in which Smith was raised. "Rutler walked him through a rebirth in his religious faith," writes John P. Haigh, later a colleague in Smith's architecture firm, "as well as a deeper understanding of Roman Catholic liturgy and the programming of sacred architecture."

Indeed, after his communion with Rutler, many of Smith's commissions were ecclesiastical, mostly for Catholic churches and institutions. "I attribute my desire for liberation from such [modernist] strictures to having been raised Catholic," Smith wrote in 1997, looking back on decades of Catholic liberation from traditional religious architecture seemingly approved by the Vatican, which for decades has been all in with Church of St. George Jetson-style architecture.

Perhaps all of the foregoing, including Smith's relationship with Catholicism, enlightens us as to his ability, when offered in 1989 the deanship of Notre Dame's architecture program, to turn its curriculum from modernist to classical. Perhaps the most engaging description of this coup d'etat against the will of many of the department's faculty-undertaken, however, with the support of top university administrators-is by architect Milton Grenfell:

[Smith] coming to Notre Dame plopped him down into a nest of Modernists. He was young, bright, published, and his designs edgythough not entirely in the direction they perhaps wanted.

But it was the tail end of the postmodern era, and tossing a few columns around was okay, and even transgressive in its own way.

I'm not sure anyone without the charm and graciousness of Smith could have survived the academic modernist snake pit. But he did, and each year, he hired a few more traditionalists, until most of the mods retired. It was his graciousness—and intellect—that enabled him to survive, and flourish.

Perhaps the conundrum of Smith's success at transforming Notre Dame's school of architecture is really no conundrum at all. Faced with Smith's portfolio, which might have represented all things to all people, and his erudition delivered with a firm politeness, opponents were simply unable to resist his plans for the school. Given Smith's unconventional classicism, the faculty may merely have been confused by his intentions. In all probability, Thomas Gordon Smith could not have imagined the degree of his and



the school's success. And yet the future of beauty in the world rests on this accomplishment.

**OPPOSITE** Photograph of the freestanding spiral staircase which dominates the forty-five foot high hall in the Kulb House in Illinois.

**TOP** Watercolor perspective of Our Lady of the Annunciation Abbey at Clear Creek in Hulbert, Oklahoma.

**RIGHT** Photograph of the exterior of the Chapel of Saints Peter & Paul at Our Lady of Guadalupe Seminary in Denton, Nebraska.

**DAVID BRUSSAT,** whose blog since 2009 is Architecture Here and There, was an architecture critic while on the editorial board of the Providence Journal from 1984 to 2014. He is on the board of the New England chapter of the ICAA and lives in Providence, Rhode Island.



# DOUBLE VISION

Robert A.M. Stern Architects designed Jane Pinchin and Burke Residence Halls and a new quadrangle for Colgate University.

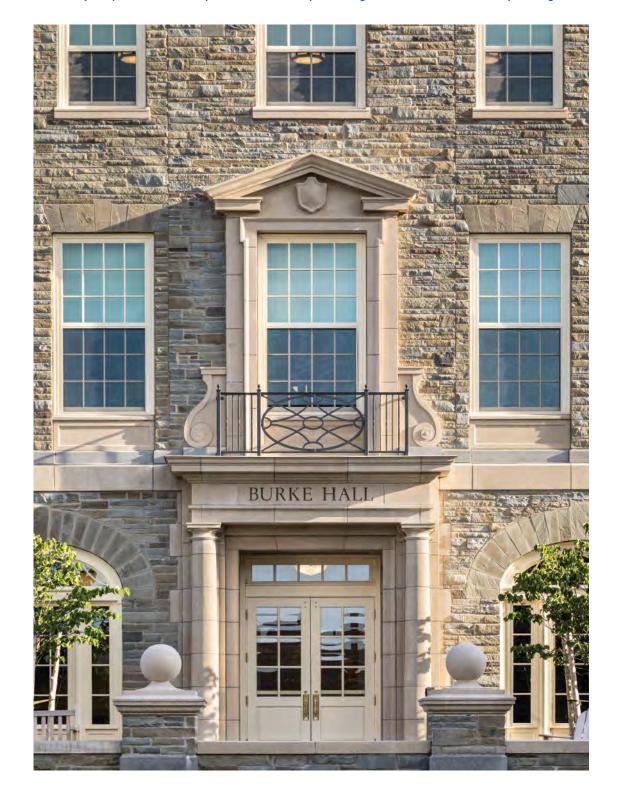
BY NANCY A. RUHLING | PHOTOS BY PETER AARON / OTTO





**BELOW** Near twins, the two residence halls, clad in bluestone ashlar with caststone trim, are distinguished from one another by unique entries and cupolas.

**RIGHT** Set into a prominent slope, the two buildings provide formal entries along an important campus path at their lower level; one level up, student lounges open through French doors to the new quadrangle.





olgate University is renowned not only for its academic credentials-a so-called Little Ivy, it's one of the most selective liberal arts institutions in the country-but also for the beauty of its campus, which is set on 575 hillside acres that feature groves of trees and a lake.

Founded in the small town of Hamilton in central New York in 1819, Colgate

enrolls only 3,000 students, most of them undergraduates, on a campus first created by Ernest W. Bowditch in 1891 through 1893 based on earlier recommendations by Frederick Law Olmsted.

The university, under the leadership of President Brian W. Casey, called on New York City-based Robert A.M. Stern Architects to design additional residential housing for first- and second-year students, as well as Benton Hall, the university's Center for Career Services,

which opened in 2018 (Traditional Building, September 2020).

Colgate also commissioned a vision plan from RAMSA, which is now preparing designs for renovations and additions to a science building, for the new Benton Center for Creativity and Innovation and for new residences for third- and fourthyear students.

Taken together, the projects constitute "an act of campus-making," says Graham S. Wyatt, FAIA, a partner and

studio leader for most of the firm's academic work.

"Colgate's much-loved president, Brian Casey, who's extraordinary in many ways, is extremely focused on the physical quality of his campus," says Wyatt. "Throughout the pandemic, Brian has been outspoken about the importance of the on-campus experience, in particular the social aspects of the student residential experience, and his leadership enabled us to carry out this



important work."

Providing beds for 208 students in an appropriately scaled pair of 39,550-square-foot buildings, rather than a single megastructure, Jane Pinchin and Burke Halls are set into a prominent slope, defining a new south-facing residential quad together with Andrews Hall, which dates to 1923.

This approach respects the two-century-old campus plan and its traditional architectural vernacular while establishing a new standard for responsible growth.

"We focused on designing the right kind of residences for first- and secondyear students, whose needs are different from those in their third and fourth years," Wyatt says.

In keeping with the university's "residential commons" organization, which calls for communal spaces that serve as anchors for campus life, the buildings' ground-floor lobbies access shared seminar and study rooms.

One floor above are faculty advisor suites, communal kitchens, and student lounges that open to granite-paved patios at either end of the new quadrangle, while a faculty apartment offers a quieter portico to the south. The upper three floors-the fifth expressed as a dormered attic-provide student rooms, primarily doubles with some singles for community leaders.

The two new buildings, which

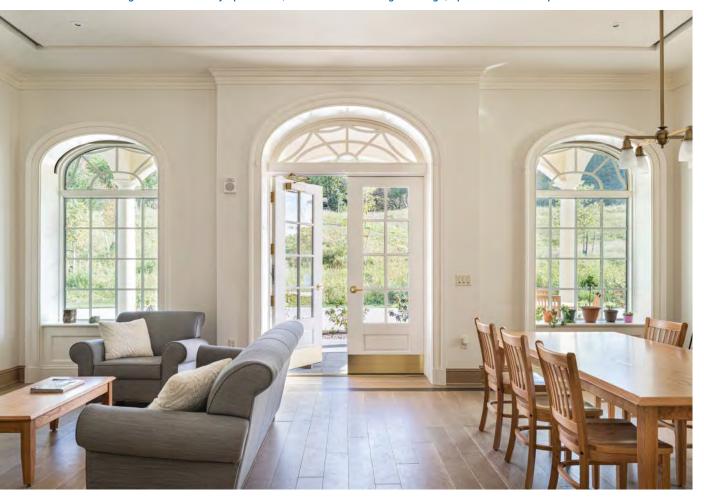
Preston J. Gumberich, AIA, the partner who led the project with Wyatt, calls "fraternal twins," take their simple and spare architectural cues from a pair of historic buildings-West Hall, the campus' first building, which was erected in 1827 by students and faculty members from stones from Colgate's own rock quarry, since closed, and its twin, East Hall, built in 1834.

"East and West Halls are simple foursquare buildings with local bluestone





BELOW The living room of a faculty apartment, sized to host small gatherings, opens to a shaded porch (bottom).





facades and pitched roofs, classically inspired but with a powerful simplicity," Wyatt says. "We wanted the new residence halls to complement that character, rather than to stand at odds with it."

The new buildings are clad in a splitface bluestone ashlar that is nearly an exact match to that of the campus's historic structures. The stone selected, Llenroc, is a mix of a blue-gray and rust colors that has excellent academic credentialsits name, Cornell spelled backward, references the stone traditionally used on that university's campus.

Jane Pinchin and Burke Halls are sparingly decorated with cast-stone copings, stringcourses, cornices, and trim and feature thermally broken aluminum windows with low-E insulated glass, granite water tables, and variegated slate-shingled roofs topped by fiberglass cupolas with copper roofs.

By proposing two halls instead of one, the RAMSA team was able to ensure their compatibility with the scale of the other buildings in the historic core of the campus. "This was a very early strategic decision," Wyatt says, "because it allowed us to create the outdoor quad."

The buildings are partially set into the slope and positioned so that the short facades and the main entrances within them face the historic part of the campus to visually reduce their apparent size.

"The new quadrangle is centered on an elliptical lawn the ends of which engage the east and west patios that are open-air extensions of the indoor social lounges," Gumberich says. "The lawn's perimeter is planted with an allee of buckeye trees that flower early in spring when students and faculty are still on campus to enjoy their beauty."

The student rooms, some of which are tucked beneath the roofs' dormers, are, by design, spartan to encourage students to spend time together in the communal spaces yet are playful in character and are among the most sought after because of the panoramic views of the campus they command.

Although Jane Pinchin and Burke Halls complement each other, subtle differences give each its individual character.

"We designed each residence hall with its own uniquely ornamental cupola—which truly functions as part of the mechanical exhaust system-and two-story cast-stone entryway to add

#### **DESIGN TEAM**

ARCHITECT, LANDSCAPE **DESIGNER AND INTERIOR DESIGNER** Robert A.M. Stern Architects

LANDSCAPE DESIGNER, **QUADRANGLE** Michael Van Valkenburgh Associates

STRUCTURAL ENGINEER Thornton Tomasetti

MEP ENGINEER Dewberry

**CIVIL ENGINEER Delta** Engineers

LIGHTING DESIGNER AND SUSTAINABILITY **CONSULTANT Atelier Ten** 

#### **CONSTRUCTION TEAM**

**CONSTRUCTION MANAGER** Hayner-Hoyt

MASONRY Alliance Masonry

MILLWORK Bowers and Sons

#### **KEY SUPPLIERS**

**BLUESTONE** Hobart Stone

**CAST STONE** Southside Precast Products

**SLATE ROOFING Evergreen** Slate

**COPPER ROOFING AND FLASHING** Revere Copper Products

**CUPOLAS** Campbellsville **Industries** 

**ALUMINUM WINDOWS Graham** Architectural Products

a subtle note of individuality although the two are otherwise quite similar," Gumberich says, adding that the idea of illuminating the cupolas was proposed by Casey, who wanted them to enter into a dialogue with the five other illuminated cupolas that sit atop legacy buildings on the campus.

Wyatt notes that Colgate has "a tradition of buildings with cupolas or spires," and the new halls "carry forward the idea of the variety in cupolas that defines the Colgate skyline."

The halls, which are LEED Goldcertified, exemplify the university's early and ongoing commitment to sustainability and carbon neutrality, a stance

that garnered it a ranking on Princeton Review's 2021 Green Honor Roll-a commitment that RAMSA shares as a firm.

"We went one step further, designing them to near Passive House standards," Wyatt says. "Their highquality envelopes are extremely energyefficient."

Indeed, giant monitors in all of Colgate's residence halls display energy use

in real time, turning conservation into a competition.

Even before Jane Pinchin and Burke Halls officially opened, they were the subject of much campus buzz as students and faculty followed the progress of the construction.

"The incoming students, who had already seen these under construction during their initial campus tours, were

very impressed and excited to potentially be the very first occupants of these new residence halls—the first ones built on campus in over a quarter-century," Gumberich says. "But, as it turned out, before the buildings were officially turned over to the students, the alumni got to testdrive the facilities first during a reunion weekend sleepover and the unanimous response was a simple 'Wow!""

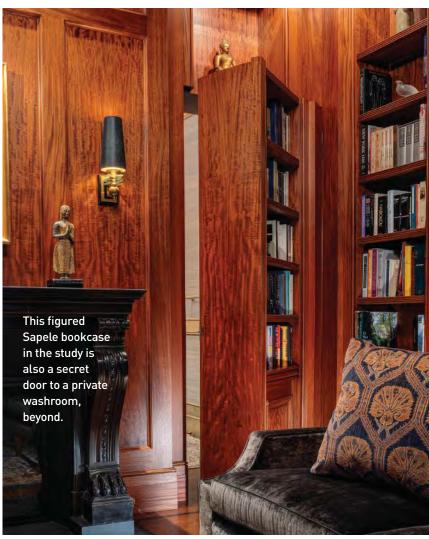








LEFT A complex splayed mahogany vanity base accentuates the high style of the powder room, complete with authentic Chinese wall coverings.



n 1902, Julia Morgan became the first woman to receive a certificate from the esteemed Ecole des Beaux-Arts in Paris. Two years later, the California native was the first woman to obtain an architecture license in that state, going on to become a renowned Bay Area architect and classicist whose prolific career included work on Hearst Castle. Morgan was the 2014 recipient, posthumously, of the AIA Gold Medal, the highest award of the American Institute of Architects, making her the first female architect to receive this honor.

Fittingly, the Julia Morgan Awards, presented every two years since 2014 by the Institute of Classical Architecture & Art Northern California Chapter, recognize architects, designers, artisans, students, builders, and patrons on a regional level for their excellence in the contemporary practice and support of the classical traditions. The awards are given to those individuals, firms, and patrons who practice and value these traditions and, in turn, build on the enduring legacy of this pioneering woman architect.

The 2020 Julia Morgan Award recipient in the category of Artisanship & Craftsmanship is Zepsa Industries, a family-owned and operated architectural woodwork company, with more than 100,000 square feet of manufacturing space in New York, Florida, and their corporate headquarters in Charlotte, North Carolina. The award recognizes the fine millwork Zepsa produced and installed in a large residential estate south of San Francisco. John Gilmer of New York and Palm Springs is the project's architect and interior designer, and San Carlos-based Marrone & Marrone is the contractor.

"The clients wanted a very traditional house and have an appreciation for fine woodwork, detailing, and shaped ceilings," says Gilmer, who credits his time with Robert A.M. Stern Architects for his skill in interpreting classical architecture for today's living. It was also at RAMSA that he first collaborated with and gained a respect for the high level of craftsmanship Zepsa Industries is known for.

The new home is a lighter and

brighter English Country-style replacement for a 1930s Tudor house the clients had lived in for 20 years. Built in a modified U-shaped plan that engages the outdoors and surrounds a courtyard, the house's remarkable character satisfies the owners' affinity for beautiful woods, incorporating several species-mahogany, sapele, sycamore, walnut, white oak-and a variety of custom stains and topcoats. Zepsa Industries provided interior doors and jambs, cabinets, complex geometrical ceiling woodwork, radius wall paneling and fitted rooms, architectural grilles, standing and running trim, and a secret door/bookcase in the library. The project's high level of complexity required nearly five years to complete, from design through construction.

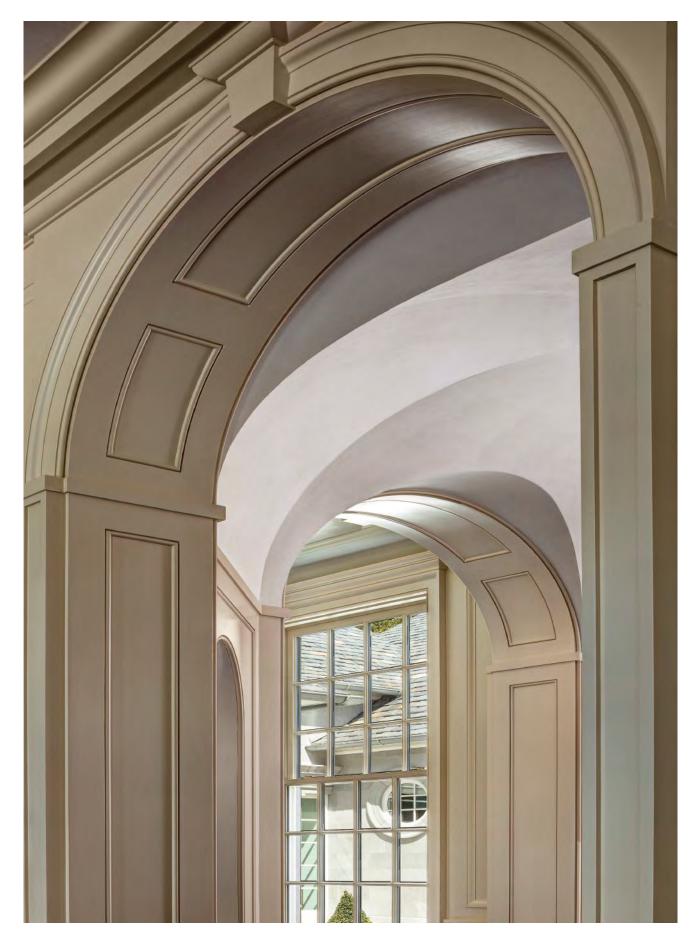
"Congratulations go to the homeowner and the architect for developing the expression that they wanted through all of these different woods," says Steve Ballenger, an account executive at Zepsa Industries who started out in their cabinet shop 35 years ago and has held various other roles within the company. Gilmer returns the compliment, saying,

"The sheer volume of woodwork in the project, and fully paneled rooms and ceilings left little room for error and required a huge amount of coordination between us as the architects, the contractor, and Zepsa."

The antithesis of a factory assembly line, Zepsa Industries is a high-end custom shop that Ballenger likens to 10 small artisan studios all working under one roof. Among the most intricate pieces executed by Zepsa for this home can be found in the upstairs study and in the library. Both rooms are fully paneled and have the type of arresting ceiling design the clients requested-the study a mahogany barrel-vault coffered ceiling; the library, done in Sapele, an octagonal coffered ceiling. In this room, a secret door concealed in a moving bookcase required complex engineering so as not to interrupt the woodwork with a door but still provide direct access to the master suite.

Octagonal ceilings were reprised in the back entryway where three sets of French doors with fanlights give the stair hall a connection to the outdoors. The







dining room ceiling was cleverly shaped to conceal a major steel structural beam on one end of it. "We spent quite a lot of time figuring out that shape, so we could hide the beam and to also create a very interesting space," notes Gilmer.

Replicas of each room were built in the Zepsa shop. First, they were crafted

and assembled, leaving the wood unfinished to ensure that all the tone and grain character was coordinated and that the assembly worked. The rooms were then disassembled, the wood stained, and subsequently reassembled in the finished state. The integrity of Zepsa's precisely wrought components is not compromised during installation, where the company's own installers, not subcontractors, are on the job site to respond to any needs that may arise.

"This project allowed our joiners, craftsmen, and installers to practice their trade across a large scope of work ... within a well-guided program defined

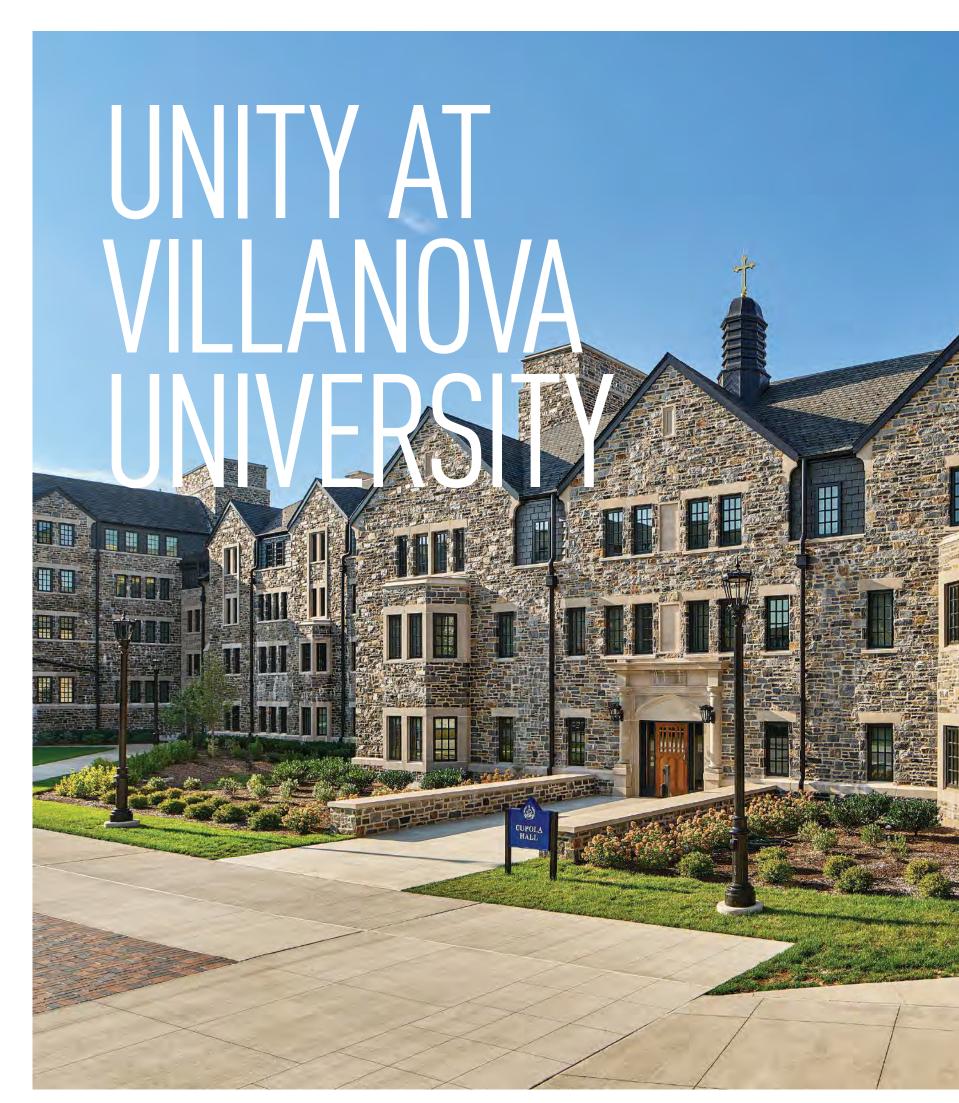
by classical precedent," wrote Zepsa in their submission to the Julia Morgan Awards. For their part, the award judges praised the superior level of production and artistry, with one saying: "From the drawings themselves, to the craftsmanship in the details—a very timeless and exceptional piece of work."



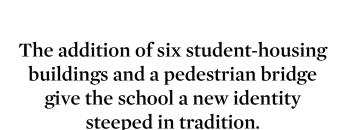
LEFT TO RIGHT: Arches, barrel vaults, and complex trim assemblies—began as lofty dreams of the passionate owners, articulated by architect John Gilmer and executed by Zepsa Industries.











BY KILEY JACQUES | PHOTOS BY JEFFREY TOTARO

ompleted in 2019, The Commons at Villanova University not only answered the call for more student housing, but also unified the once disparate campus, which is bifurcated by Lancaster Avenue. Prior to the addition of six new buildings, the school was visually concentrated on the south side of the road, and it had the feel of a commuter school. Villanova initiated the conversion of a large surface parking lot along the bustling thoroughfare into "a new heart" for the campus.

According to Kevin Smith of Robert A. M. Stern Architects, the University's long-term master plan included on-campus housing for 1,200 students. Smith's firm saw an opportunity to design all that housing into this site and project, which meant building densely in a courtyard arrangement. A series of internal archways link a mix of outdoor public and semi-private spaces,

**LEFT** The Commons at Villanova University replaced a former surface parking with a new 1,138bed student housing complex.

TOP The complex creates a strong presence along Lancaster Avenue, an important regional thoroughfare.



some of which are on axis with buildings on the opposite side of the highway. The interconnected spaces enhance the pedestrian experience and break up the buildings to help keep the scale in check. Planning how the buildings would be oriented on the irregular site was "a game of push and pull," according to Daniela Voith of Voith & Mactavish Architects. "We tried to come close to the road yet stay far away at the same time."

Villanova wanted a design that would showcase the school's collegiate Gothic style. Taking cues from the University's Augustinian Catholic roots, existing buildings including Austin Hall by noted Philadelphia architect Wilson

Eyre, and Yale University, the architects incorporated a full-thickness veneer of regionally sourced Wissahickon schist, which Smith explains is "a shaggy stone" used in the glory years of the Main Line aesthetic. He describes it as "the most beautiful stone I've ever had the opportunity to use." The Yale influence can be seen in the use of stone and brick together—a cost-savings measure that positively impacted the scale by breaking up the masses of stone into constituent parts.

Rough-cut lintels, projecting bays, double gables, and dormers characterize the exteriors. The architects omitted the more ornate features found in traditional

Gothic architecture such as spires and carved elements. Voith describes the aesthetic as "heavy, spare, and robust," while Smith calls it "relaxed, rustic, yet a bit restrained."

According to John Cluver of Voith & Mactavish Architects, deliberate asymmetry in the architecture suggests a complex that grew organically during the early days of the university's founding. The buildings are a response to the university's goal of a timeless new addition that reads as though it has always been part of the campus. With contemporary amenities and LEED Silver certification, it is also very much of this moment.

"It's all very practical but also mean-

ingful," says Smith of the design, noting that it accommodates 1,138 beds as well as a restaurant, fitness center, IT support center, and classrooms. This additional programming was possible, in part, because HVAC system mechanicals were put in the basement of the easternmost building rather than in a central utility plant, which would have eaten valuable square footage. The cooling towers are on a castle keep at the eastern end of the same building. Smith says it was the best use of land, it looks better, and it provides acoustic separation between noisy equipment and the pedestrian experience.

The design also needed to replace the





ABOVE A series of green courtyards are connected by arched passageways.

parking that had been demolished when the site was cleared. The team responded by expanding another surface parking lot, adding onto an existing garage, and building a new garage. "So much thought went into the new garage that people are surprised to learn what it is," Smith says, adding that it did not cost significantly more than a conventional parking garage. "For not much more money, you can design something with real aesthetic value. Proportions don't cost-it's just good design."

The location of a new pedestrian bridge proved integral to the design's success. It crosses Lancaster Avenue, connecting the new residences to the St. Thomas of Villanova Church and the

rest of campus beyond. Its presence over the thoroughfare serves as a gateway to the University. Until its completion, there was no real sense of having arrived on campus-the experience was one of driving past. "Now you feel like you are coming into a major campus that spans both sides of the road," Voith notes.

Working with the township during the design phase, the design team was challenged with stringent stormwater management requirements, which were consistent with LEED certification goals as well as Villanova's internal sustainability-related objectives—the ultimate goal being "net climate neutrality."

The project decreased the amount of impervious surface on the site and

reduced the amount of water runoff by 60 percent. "You don't often think of a 400,000-square-foot development as being environmentally beneficial," Smith notes, "but this project had a lot of plusses from the stormwater management perspective."

The interior finishes include custommixed terrazzo floors (six different mixes were used for the six entries), segmented Gothic arches with heavygauge aluminum tracery, white oak trim, tailored furnishings, robust lighting, and a high wainscot created with paint.

"Taken altogether," Smith concludes, "I think it's clear how much love we lavished on making this a 200-year building."



 $\label{eq:above_above_above_above} \textbf{ABOVE} \ \text{The student rooms, which vary in configuration, offer}$  $natural\ light\ and\ views\ of\ the\ surrounding\ campus.$ 



 $\ensuremath{\mathsf{ABOVE}}$  Apartment-style units include kitchenettes and a living room for residents.



## FREE INFORMATION GUIDE

203-272-9868 www.JohnCanningCo.com	
John Canning Conservation & Painting Studios25	5
212-244-2800 www.evergreene.com	
EverGreene Architectural Arts, Inc. 23	3
	2
800-969-3033 www.conradschmitt.com	_
Conrad Schmitt Studios, Inc	)
Decorative Painting, Murals & Guilding	
800-221-0444 www.pilkington.com	
	)
Specialty Glass Pilkington NA	4
800-383-9311 www.stcloudwindow.com	-
St. Cloud Window, Inc	)
603-336-6213 www.phelpscompany.com	
Phelps Company	5
800-541-9527 www.parrettwindows.com	
Parrett Windows & Doors	)
800-955-8177 www.kolbewindows.com	
Kolbe Windows & Doors	7
716-427-8804 www.jagulick.com	
J.A. Gulick Window Co	l
800-743-6207 www.stormwindows.com	
Innerglass Window Systems	_
	2
503-284-2260 www.indowwindows.com	•
Indow	7
716-665-5124 www.hopeswindows.com	•
Hope's Windows, Inc	7
800-299-4229 www.gabys.com	
Gaby's Shoppe19	7
860-599-2481 www.thecoopergroupct.com	
Cooper Historical Windows	)
413-367-9441 www.architecturalcomponentsinc.com	
Architectural Components	7
800-445-5411 www.alliedwindow.com	
Allied Window, Inc	)
207-887-9231 www.accuratemachinemade.com	_
Accurate Machine-Made Metal Weatherstripping	1
Windows Assumption Marking Marke Marke Weath containing	`
910-763-7600 www.columns.com	
COV 2	2
Columns, Capitals & Balustrades	,
· · · · · · · · · · · · · · · · · · ·	
717-687-0292 www.vintagemillworkrestoration.com	
Vintage Millwork and Restoration	7
215-234-4600 www.old-village.com	•
Old Village Paint	7
610-756-6187 www.historicdoors.com	
Historic Doors	1
888-245-9663 www.driwood.com	•
Driwood Moulding Company19	7
877- 332-7277 www.brassaccents.com	
Brass Accents, Inc	5
Historical Products Showcase	

W.F. Norman Corp. 23
800-641-4038 www.wfnorman.com
Zepsa Industries, Inc
704-583-9220 www.zepsa.com
Exterior & Gas Lighting
Crenshaw Lighting4, 75
540-745-3900 www.crenshawlighting.com
Deep Landing Workshop
877-778-4042 www.deeplandingworkshop.com
Grand Light
800-922-1469 www.grandlight.com
Heritage Metalworks21
610-518-3999 www.hmwpa.com
House of Antique Hardware27
888-223-2545 www.houseofantiquehardware.com
St. Louis Antique Lighting Co
314-863-1414 www.slalco.com
Steven Handelman Studios
805-962-5119 www.stevenhandelmanstudios.com
Vintage Hardware & Lighting17
360-379-9030 www.vintagehardware.com
oso o, , , , , , , , , , , , , , , , , ,
Ornamental Metalwork
Architectural Grille
800-387-6267 www.archgrille.com
Historical Arts & Casting, Inc
800-225-1414 www.historicalarts.com
Robinson Iron Corp
800-824-2157 www.robinsoniron.com
Wiemann Metalcraft
918-592-1700 www.wmcraft.com
710 072 1700 www.winerure.com
Glass Domes & Skylights
NIKO Contracting Co., Inc
412-687-1517 www.nikocontracting.com
412 007 1017 www.mkocomacung.com
Specialty Brick & Mortar
Belden Brick Co., The
330-456-0031 www.beldenbrick.com
Preservation Products, Inc
800-553-0523 www.preservationproducts.com
600-335-0325 www.preservationproducts.com
Epoxies & Finishes
Abatron, Inc
800-445-1754 www.abatron.com
Classic Rock Face Block
260-704-3113 www.classicrockfaceblock.com
Weathercap, Inc
Weathercap, Inc/9



818-500-1740 www.jpweaver.com

OLD HOUSE JOURNAL ARTS & CRAFTS HOMES NEW OLD HOUSE DESIGN CENTER SOURCEBOOK FINDING HOME OLDHOUSEONLINE.COM TRADITIONAL BUILDING PERIOD-HOMES.COM TRADITIONALBUILDING.COM

LOG & TIMBER HOME LIVING COZY CABINS & COTTAGES DREAM HOME SHOWCASE BEST LOG & TIMBER HOMES OF THE YEAR BEST LOG & TIMBER FLOOR PLANS LOG & TIMBER HOME PLANNER OUR HOME FOREVER CABINLIFE.COM LOGHOME.COM

#### **ADVERTISING INQUIRIES**

ASSOCIATE PUBLISHER

Jennifer Baldwin jenbaldwin1@msn.com 718-619-7645

## HISTORICAL PRODUCTS SHOWCASE



#### **AERATIS PORCH PRODUCTS**

888-676-2683; Fax: 480-907-1124 www.aeratis.com Chandler, AZ 85248

Aeratis Traditions solid PVC tongue-and-groove porch flooring is a paint ready alternative to wood decking. The flooring is highly durable and has the ability to hold paint colors as dark as black and still maintain its warranty—and it is the only product that maintains its warranty when installed in a waterproof application. Repainting cycles are typically every 7 to 10 years in high traffic areas. It is also warranted against expansion and contraction.

#### TRADITIONAL BUILDING CONFERENCE SPONSOR



#### **BRASS ACCENTS, INC.**

877-332-7277

www.brassaccents.com Salem, 0H 44460

Creators of hot-forged and cast-brass decorative brass hardware. Interior door hardware, doorknobs, pulls, knockers, hooks, cabinet hardware, electrical cover plates, and bath accessories.

SEE OUR AD ON PAGE 65.



#### **CAMBEK DESIGNER DOORS**

800-241-0525; Fax: 715-426-4999 www.cambek.com River Falls. WI 54022

Manufacturer of handcrafted garage doors & complementary entrance ways, shutters & garden gates: western red cedar, mahogany & other species; specialty glass, decorative hardware, metals, stone & other innovative materials.

TRADITIONAL BUILDING CONFERENCE SPONSOR



#### **COLD MOUNTAIN CUSTOM**

475-655-8535

www.coldmountaincustom.com Putnam Valley, NY 10579

Cold Mountain Custom and The Mixlengo Group have partnered to distribute The Mixlengo Groups custom Italian Doors, Windows and other Fine Fenestration products to the United States.

TRADITIONAL BUILDING CONFERENCE SPONSOR



#### **CROWN POINT CABINETRY**

800-999-4994; Fax: 603-370-1218 www.crown-point.com Claremont, NH 03743

Manufacturer of custom cabinetry in period styles: Shaker, Victorian, Arts & Crafts, Early American & traditional styles.

#### TRADITIONAL BUILDING CONFERENCE SPONSOR



#### **DRIWOOD MOULDING COMPANY**

888-245-9663; Fax: 843-669-4874 www.driwood.com

Florence, SC 29503

Supplier of molding: Stock & custom moldings for residential & commercial projects; embossed moldings, custom millwork, mantels, entrances, cabinet & panel work, custom doors.

SEE OUR AD ON PAGE 19.



#### **HISTORIC DOORS**

610-756-6187; Fax: 610-756-6171 www.historicdoors.com Kempton, PA 19529

Custom fabricator of wood windows & doors: casing; circular & crown moldings; complete entryways; wood storefronts; restoration & period-style construction.

SEE OUR AD ON PAGE 21.



#### **LUDOWICI ROOF TILE, INC.**

800-945-8453; Fax: 740-342-0025 www.ludowici.com New Lexington, OH 43764

Manufacturer of architectural terra-cotta roof tile & floor tile: Over 40 standard roof tile profiles including barrel, shingle, interlocking & shake & slate alternatives; customize shape, texture & color; historic renovation program; 75-year material warranty includes color.

TRADITIONAL BUILDING CONFERENCE SPONSOR



#### **OLD VILLAGE PAINT**

215-234-4600; Fax: 215-234-4601 www.old-village.com Perkiomenville, PA 18074

Supplier of historic-restoration finishes, natural earth pigments, Old Village linseed-oil paints, Williamsburg Buttermilk Paints, and wood-stain glazes. Also a source for feathers, combs, and other graining tools.

SEE OUR AD ON PAGE 27.



#### **VINTAGE MILLWORK** AND RESTORATION

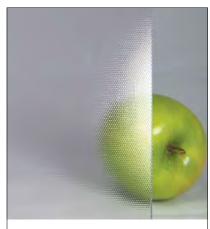
717-687-0292; Fax: 717-687-3510 www.vintagemillworkrestoration.com Paradise, PA 17562

Offers custom-milled front doors, interior doors, garage doors, barn doors, and custom hardware. Specialties include custom trim work, custom grid doors, true or simulated divide light doors, and engineered doors. Made in the USA in Lancaster, PA.

SEE OUR AD ON PAGE 37.

TRADITIONAL BUILDING CONFERENCE SPONSOR

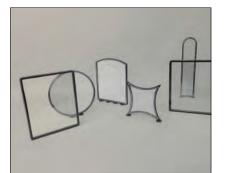




**BENDHEIM** 

800-221-7379; Fax: 212-431-3589 www.bendheim.com New York, NY 10013

Supplier of mouth-blown restoration glass: found in restorations such as the White House, Mount Vernon & Monticello; 2 levels of distortion, full & light, suitable for different time periods.



#### **GREEN MOUNTAIN INSULATED GLASS. INC.**

802-772-4394; Fax: 802-776-4153 www.greenmtninsulatedglass.com Rutland, VT 05701

Handcrafted small lite, narrow sightline insulated glass units, with either warm edge or aluminum spacer; specializing in: restoration/historical wavy glass, custom laminated glass, most regular & specialty glasses, shapes/patterns, Low-e IG units & monolithic glass cut-to-size.



#### **PILKINGTON NA**

800-221-0444; 419-247-3731; Fax: 419-247-4517

www.pilkington.com Toledo, OH 43697

Manufacturer of low-e glass: hard coat; double-pane unit; emissivity of 0.15; AviSafe™ - a bird repellent

SEE OUR AD ON PAGE 7.

TRADITIONAL BUILDING CONFERENCE SPONSOR



If you'd like to order a

subscription for a colleague, iust call

800-548-0148





see our full page ad on p. 7



WHEN CONTACTING COMPANIES YOU'VE SEEN IN THIS ISSUE, PLEASE TELL THEM YOU SAW THEM IN TRADITIONAL BUILDING MAGAZINE.

## Visit TraditionalBuilding.com today for web exclusives like blogs by industry leaders & experts.

## **COLUMNS, CAPITALS & BALUSTRADES**



#### ABATRON, INC. 800-445-1754; Fax: 262-653-2019 www.abatron.com Kenosha, WI 53144

Manufacturer of products for restoration and repair: wood consolidation and repair, window and door restoration, concrete patching and resurfacing, metal restoration, mold making and casting, structural adhesives, protective coatings, strippers and related

SEE OUR AD ON PAGE 14.



#### **CHADSWORTH COLUMNS**

910-763-7600; Fax: 910-763-3191 www.columns.com Wilmington, NC 28412

Manufacturer of authentically correct architectural columns: complete line of columns, piers, pilasters & posts for interior & exterior use; variety of sizes, styles & materials, including wood; more than 30 years

SEE OUR AD ON INSIDE FRONT COVER.



#### **EVERGREENE** ARCHITECTURAL ARTS, INC.

212-244-2800: Fax: 212-244-6204 www.evergreene.com

Brooklyn, NY 11232

Since 1978, EverGreene Architectural Arts has provided award-winning design and fabrication, conservation and restoration services for many for the world's most significant buildings and objects. Expertise includes: murals, decorative painting, gilding, plaster, wood, metal, stone, mosaics, new design, conservation, restoration, ecclesiastical, institutional, public, commercial projects; offices in Brooklyn, Chicago, Washington DC & Los Angeles.

SEE OUR AD ON PAGE 23.



#### **HADDONSTONE (USA), LTD.**

719-948-4554; Fax: 719-948-4285 www.haddonstone.com

Pueblo, CO 81001

Manufacturer of classical & contemporary cast limestone: columns, balustrades, benches, planters, pavers, fountains, gazebos, interior ornament, mantels, statuary & more; 500+ designs; custom designs.

TRADITIONAL BUILDING CONFERENCE SPONSOR

## **COLUMNS, CAPITALS & BALUSTRADES**



#### **HEATHER & LITTLE LIMITED**

800-450-0659; Fax: 905-475-9764 www.heatherandlittle.com Markham, ON L3R OH1 Canada

Fabricator & supplier of historical sheet-metal specialties & architectural sheet-metal components: finials, cornices, leader heads, cresting, metal shingles, pressed-metal wall cladding, cupolas, steeples, domes, reproductions; capitals & balustrades; Kalemein & lot-line metal windows & doors, statuary restoration.



#### **HISTORICAL ARTS & CASTING**

800-225-1414; Fax: 801-280-2493 www.historicalarts.com West Jordan, UT 84081

Designer & custom fabricator of ornamental metalwork: doors, windows, hardware, stairs, balustrades, registers, fences, lighting, gutters, columns, weathervanes, snow guards, cupolas, planters, fireplace tools & more; iron, bronze, aluminum & steel; restoration services.

SEE OUR AD ON PAGE 15.

TRADITIONAL BUILDING CONFERENCE SPONSOR



801-975-0909: Fax: 801-975-9911 www.kepcoplus.com Salt Lake City, UT 84104

Custom fabricator & installer of architectural cladding systems: columns, capitals, balustrades, commercial building façades & storefronts; natural stone, tile & terra cotta; commercial, institutional & religious buildings.



#### **PACIFIC COLUMNS**

800-294-1098; 714-257-9600; Fax: 714-257-9628 www.pacificcolumns.com Brea, CA 92821

Supplier of architectural millwork & more: columns. balustrades, wainscoting, door & window trim, metal ceilings & walls, moldings, niches, brackets. medallions, wood carvings & louvers; variety of wood species; urethane millwork.



#### ROBINSON IRON CORP.

800-824-2157; Fax: 256-329-8960 www.robinsoniron.com Alexander City, AL 35010

Designer & installer of custom metalwork: fountains, columns, fences, doors, railings, sculpture, benches, grilles, cresting, street lighting & gazebos; wrought iron/steel, aluminum, bronze & cast iron; historical restoration.

SEE OUR AD ON PAGE 29.



#### **ROYAL CORINTHIAN**

800-265-8661, 630-277-9084 www.royalcorinthian.com West Chicago, IL 60185

Manufacturer of architectural columns, balustrade systems, cornices, pergolas, domes, fireplace surrounds, and exterior shutters from long-lasting composite materials (fiberglass, FRP, PVC, synthetic stone, polyurethane, wood, GFRC, and cast stone). Thousands of standard products. Specializes in custom orders.



#### W.F. NORMAN CORP.

800-641-4038; Fax: 417-667-2708 www.wfnorman.com Nevada, MO 64772

Manufacturer of sheet-metal ornament: hundreds of stock designs; cornices, moldings, brackets, pressed-metal ceilings, roofing, siding, finials & more; zinc, copper & lead-coated copper; duplication from samples or drawings.

SEE OUR AD ON PAGE 23.



#### **WORTHINGTON MILLWORK**

800-872-1608; Fax: 850-640-0488 www.worthingtonmillwork.com Panama City Beach, FL 32413

Distributor of architecturally correct columns: adjusted fluting, priming & asphaltum; mouldings, balustrades, pediments, ceiling medallions, niches, pedestals & brackets.













## Visit us online at TraditionalBuilding.com to

- learn about our free educational series offering AIA credits
- read our bloggers latest posts
  - browse our book reviews and story archives
    - and much more



To see larger photos and informational captions, visit

traditionalbuilding.com/page/the-magazine

Scroll down and click on the **Buying Guides link** 

## **GLASS DOMES & SKYLIGHTS**



#### **HISTORICAL ARTS & CASTING**

800-225-1414; Fax: 801-280-2493 www.historicalarts.com West Jordan, UT 84081

Designer & custom fabricator of ornamental metalwork: doors, windows, hardware, stairs, balustrades, registers, fences, lighting, gutters, columns, weathervanes, snow guards, cupolas, planters, fireplace tools & more; iron, bronze, aluminum & steel; restoration

SEE OUR AD ON PAGE 15.

TRADITIONAL BUILDING CONFERENCE SPONSOR



#### NIKO CONTRACTING CO., INC.

412-687-1517; Fax: 412-687-7969 www.nikocontracting.com Pittsburgh, PA 15213

Custom fabricator & contractor of sheet metal & roofing: slate, tile & other roofing; storefronts, cornices, cupolas, domes, steeples, snow guards & leader heads; copper, lead-coated copper, zinc & stainless steel; metal ceilings.

SEE OUR AD ON PAGE 25.



#### RENAISSANCE CONSERVATORIES

800-882-4657; Fax: 717-661-7727 www.renaissanceconservatories.com Leola, PA 17540

Designer, manufacturer & installer of conservatories, greenhouses, garden follies, pool enclosures, specialty skylights, roof lanterns, domes & garden windows: Classical designs; handcrafted mahogany components; custom designs



#### **SOLAR INNOVATIONS, INC.**

570-915-1500; Fax: 570-915-6083 www.solarinnovations.com Pine Grove, PA 17963

Designer, fabricator & installer of aluminum & wood glazed structures: conservatories, greenhouses, sunrooms, skylights & pool enclosures; folding, sliding, stacking & pivoting doors, walls, windows & screens; walkways, canopies, gutters, finials & more; HIC # PA051151.

## Visit TraditionalBuilding.com today for web exclusives like blogs by industry leaders & experts.

## **WINDOWS**



#### ABATRON, INC.

800-445-1754; Fax: 262-653-2019 www.abatron.com

Kenosha, WI 53144

Manufacturer of products for restoration and repair: wood consolidation and repair, window and door restoration, concrete patching and resurfacing, metal restoration, mold making and casting, structural adhesives, protective coatings, strippers and related

SEE OUR AD ON PAGE 14.

TRADITIONAL BUILDING CONFERENCE SPONSOR



#### **ACCURATE MACHINE-MADE METAL WEATHERSTRIPPING**

207-887-9231

www.accuratemachinemade.com Gorham, ME 04038

Double-hemmed spring bronze weatherstrip for windows & doors. Available in 100 foot rolls of 3/4 inch to 13/8 inch

SEE OUR AD ON PAGE 69.



#### **ALLIED WINDOW. INC.**

800-445-5411; Fax: 513-559-1883 www.alliedwindow.com Cincinnati, OH 45241

Manufacturer & installer of aluminum interior & exterior custom "invisible" storm windows® that disappear in the window opening. Custom colors, shapes, bent glass, various glazing materials for energy efficiency, sound reduction and protection from UV & vandalism. Historic, commercial, residential & industrial applications.

SEE OUR AD ON PAGE INSIDE BACK COVER.

TRADITIONAL BUILDING CONFERENCE SPONSOR



#### ARCHITECTURAL COMPONENTS

413-367-9441; Fax: 413-367-9461 www.architecturalcomponentsinc.com Montague, MA 01351

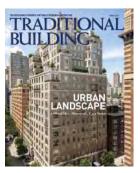
Custom fabricator of wood windows & doors: traditional details, materials & joinery; paneled, carved, louvered, French, pocket & art-glass doors; complete entryways; screen & storm doors; casings & moldings; mantels; replications.

SEE OUR AD ON PAGE 69.



## **JUMP IN THE CONVERSATION**

@PeriodHomes @TradBuilding @TradBldgShow



If you'd like to order a

subscription for a colleague, just call 800-548-0148

To see larger photos and informational captions, visit traditional building.com/ page/themagazine

Scroll down and

click on the

**Buying Guides** 

link



#### **COOPER HISTORICAL WINDOWS**

860-599-2481

#### www.thecoopergroupct.com North Stonington, CT 06359

Manufactures and restores historical wood & steel windows. Also manufactures their own restoration cylinder glass in house. Offers insulated glass units with heat mirror technology, providing energyefficient, historically accurate windows.

SEE OUR AD ON PAGE 9.

TRADITIONAL BUILDING CONFERENCE SPONSOR



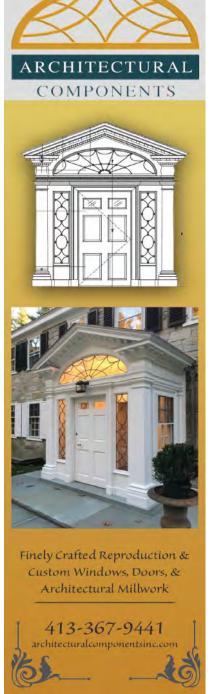
#### **GABY'S SHOPPE**

800-299-4229; Fax: 214-748-7701 www.gabys.com

Dallas, TX 75207

Manufacturer of handcrafted decorative iron drapery hardware: for curved & angled bay windows & arches; 30 standard finishes; more than 100 finial

SEE OUR AD ON PAGE 19.



#### HOPE'S WINDOWS, INC.

716-665-5124; Fax: 716-665-3365 www.hopeswindows.com Jamestown, NY 14702

Manufacturer of custom-designed windows & doors: handcrafted, hot-rolled, solid-steel & solid-bronze window & door systems.

SEE OUR AD ON PAGE 1.



## **HULL MILLWORK**

817-332-1495; Fax: 817-332-1496 www.hullworks.com Fort Worth, TX 76104

Custom fabricator & installer of historical millwork: casing/moldings, built-in furniture, paneling, paneled & carved doors & complete entryways; historically accurate wood windows.

TRADITIONAL BUILDING CONFERENCE SPONSOR



THE WORLD'S FINEST WINDOWS AND DOORS **SINCE 1912** 

See our full page ad on page 1.





### WINDOWS



#### **INDOW**

503-284-2260; Fax: 503-284-2261 www.indowwindows.com Portland, OR 97227

Manufacturer of handcrafted acrylic interior storms: edged in Compression Tube that press into place without a track or magnetic system to preserve historic windows while creating comfort, energy efficiency, savings & noise reduction; laser-measured for out-of-square openings; for residential & commercial projects.

SEE OUR AD ON PAGE 27.



#### **INNERGLASS WINDOW SYSTEMS**

800-743-6207; Fax: 860-651-4789 www.stormwindows.com Simsbury, CT 06070

Manufacturer of custom glass interior storm windows for energy conservation & soundproofing: out performs almost any replacement; automatically conforms to the opening, compensating for out-ofsquare conditions; no sub-frame needed; all glazing options available; easy do-it-yourself installation.

SEE OUR AD ON PAGE 32.



#### J.A. GULICK WINDOW CO.

716-427-8804

www.jagulick.com Buffalo, NY 14213

Manufacturer of highest-quality custom wood windows and doors for over 30 years. Their skilled craftsmen are able to accommodate their clients with their ability to manufacture wood windows that reflect the design, integrity, beauty, or historic requirements of buildings and homes of various architectural styles.

SEE OUR AD ON PAGE 21.



#### **KOLBE WINDOWS & DOORS**

800-955-8177; Fax: 715-845-8270 www.kolbewindows.com Wausau, WI 54401

Manufacturer of windows & doors: traditional details; extruded aluminum-clad, roll-formed aluminum-clad, wood & vinyl energy-efficient windows & doors; fiberglass doors.

SEE OUR AD ON BACK COVER.



#### **PARRETT WINDOWS & DOORS**

800-541-9527; Fax: 877-238-2452 www.parrettwindows.com Dorchester, WI 54425

Manufacturer of custom, quality wood & aluminum-clad windows & doors: vast array of options. numerous wood species & complete finishing capabilities; historical replications; screen doors, casings & moldings.

SEE OUR AD ON PAGE 5.



#### **PHELPS COMPANY**

603-336-6213; Fax: 603-336-6085 www.phelpscompany.com Hinsdale, NH 03451

Manufacturer of traditional hot-forged solid-brass window hardware: sash pulleys, weights, chains, lifts & locks; stop-bead adjusters, spring bolts, window ventilation locks, push-out casement hardware, storm/screen-door latch sets & more.

SEE OUR AD ON PAGE 25.



#### **RENAISSANCE CONSERVATORIES**

800-882-4657; Fax: 717-661-7727 www.renaissanceconservatories.com Leola, PA 17540

Designer, manufacturer & installer of conservatories, greenhouses, garden follies, pool enclosures, specialty skylights, roof lanterns, domes & garden windows: Classical designs; handcrafted mahogany components; custom designs



#### ST. CLOUD WINDOW, INC.

800-383-9311; Fax: 320-255-1513 www.stcloudwindow.com Sauk Rapids, MN 56379

Manufacturer of aluminum windows for heavy commercial & architectural replacement: dual windows for acoustical abatement; screens, metal windows & doors

SEE OUR AD ON PAGE 3.





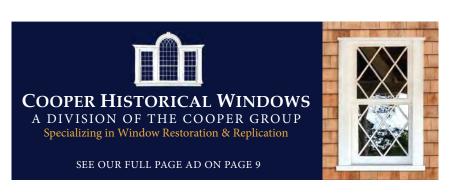


Durability, True Quality, and Simply Beautiful Experience the Difference! See Our Ad on Page 5

1-800-541-9527 Parrettwindows.com







# MANTELS, FIREPLACES & CHIMNEYS



### **CHADSWORTH COLUMNS**

910-763-7600; Fax: 910-763-3191 www.columns.com Wilmington, NC 28412

Manufacturer of authentically correct architectural columns: complete line of columns, piers, pilasters & posts for interior & exterior use; variety of sizes, styles & materials, including wood; more than 30 years.

SEE OUR AD ON INSIDE FRONT COVER.



### **DRIWOOD MOULDING COMPANY**

888-245-9663; Fax: 843-669-4874 www.driwood.com Florence, SC 29503

Supplier of molding: Stock & custom moldings for residential & commercial projects; embossed moldings, custom millwork, mantels, entrances, cabinet & panel work, custom doors.

SEE OUR AD ON PAGE 19.



### FORSHAW OF ST. LOUIS, INC.

314-874-4316; Fax: 314-874-4339 http://forshawmantels.com St. Louis, MO 63044

Manufacturer of handcrafted mantels & overmantels: pine, oak, poplar, cherry & other solid hardwoods; unfinished & ready for paint or stain; precast-stone mantels with 33-, 36-, 42- & 43-in. openings; custom & ground shipped.



### **HADDONSTONE (USA), LTD.**

719-948-4554; Fax: 719-948-4285 www.haddonstone.com Pueblo, CO 81001

Manufacturer of classical & contemporary cast limestone: columns, balustrades, benches, planters, pavers, fountains, gazebos, interior ornament, mantels, statuary & more; 500+ designs; custom designs.

FRADITIONAL BUILDING CONFERENCE SPONSOR

To see larger photos and informational captions, visit traditional building.com/ page/themagazine

Scroll down and click on the **Buying Guides** link



### **HULL MILLWORK**

817-332-1495; Fax: 817-332-1496 www.hullworks.com Fort Worth, TX 76104

Custom fabricator & installer of historical millwork: casing/moldings, built-in furniture, paneling, paneled & carved doors & complete entryways; historically accurate wood windows,

TRADITIONAL BUILDING CONFERENCE SPONSOR



### JP WEAVER COMPANY

818-500-1740; Fax: 818-500-1798 www.jpweaver.com

Glendale, CA 91201

Over 8,000 types of molded ornaments cast from carvings. Products are pliable and will contour and self-bond to any sealed surface such as mirror, plaster, drywall, wood, metal, ceramic. Scaled-design hooks (1/4 in = 1 in scale)

SEE OUR AD ON PAGE 11.



### **ZEPSA INDUSTRIES, INC.**

704-583-9220; Fax: 704-583-9674 www.zepsa.com Charlotte, NC 28273

Custom manufacturer of fine architectural woodwork. monumental stairs, and architectural metals. Estatelevel residential, select commercial, and bespoke yacht interiors in classical and contemporary styles. Full-service projects from engineering and manufacturing to installation.

SEE OUR AD ON PAGE 2.







Buying Guides The Magazine Projects Profiles Features Product Reports Palladio Awards Subscribe



# **Visit**

# Period-Homes.com

today for the latest residential projects, profiles, and our exclusive online **Buying Guides** 

# **DECORATIVE PAINTING, MURALS & GUILDING**



**CONRAD SCHMITT STUDIOS** 800-969-3033; Fax: 262-786-9036 www.conradschmitt.com New Berlin, WI 53151

Creator, conservator & restorer of decorative painting: stained & art glass; ornamental plaster work & ceilings; gilding; murals, mosaics & statuary; for public & religious buildings: since 1889.

SEE OUR AD ON PAGE 12.



# ARCHITECTURAL ARTS, INC.

212-244-2800; Fax: 212-244-6204

www.evergreene.com Brooklyn, NY 11232

Since 1978, EverGreene Architectural Arts has provided award-winning design and fabrication, conservation and restoration services for many for the world's most significant buildings and objects. Expertise includes: murals, decorative painting, gilding, plaster, wood, metal, stone, mosaics, new design, conservation, restoration, ecclesiastical, institutional, public, commercial projects; offices in Brooklyn, Chicago, Washington DC & Los Angeles.

SEE OUR AD ON PAGE 23.



### JOHN CANNING CONSERVATION **& PAINTING STUDIOS**

203-272-9868; Fax: 203-272-9879 www.JohnCanningCo.com Cheshire, CT 06410

Restorer, conserver & designer of decorative finishes, ornamental plaster & wood: historic paint analysis; plaster consolidation & stabilization; decorative paint. murals, interior & exterior gilding, wood graining, metal & stone cleaning.

SEE OUR AD ON PAGE 25.



If you'd like to order a



subscription for a colleague, just call 800-548-0148

# Visit TraditionalBuilding.com today for web exclusives like blogs by industry leaders & experts.

# **WALLCOVERINGS**



### **BELFRY HISTORIC CONSULTANTS**

845-275-4235

www.belfryhistoric.com Beacon, NY 12508

Purveyors of historically accurate textiles, horsehair fabric, trimmings, wallcoverings, and carpeting since 1986. Belfry Historic employs authentic period techniques to create reproductions in exacting detail. Document patterns are available ranging from the 17th to 20th centuries.



### **BRADBURY & BRADBURY ART WALLPAPERS**

707-746-1900; Fax: 707-745-9417 www.bradbury.com Benicia, CA 94510

Supplier of wallpaper, fabric and lace panels for those seeking to create a vintage atmosphere in their historic homes. Specializes in handprinted wallpapers from the 19th and 20th Centuries along with custom reproduction services.



### SULLIVAN'S WALLCOVERINGS 330-774-3606

www.lincrusta-walton.com Youngstown, OH 44512

European Trained and Certified; Instructor / Installer / Restorer / Finisher. Specializing in Lincrusta which is a deeply embossed wallcovering, invented by Frederick Walton.

To see larger photos and informational captions, visit traditional building.com/ page/themagazine

Scroll down and click on the **Buying Guides** link



# **JUMP IN THE CONVERSATION**

@PeriodHomes

@TradBuilding @TradBldgShow

## **DEOCRATIVE CEILINGS**



### **AMERICAN TIN CEILINGS**

888-231-7500: Fax: 941-359-8776 www.americantinceilings.com Bradenton, FL 34203

Manufacturer of tin panels: for ceilings, backsplashes, wainscoting & walls; multiple installation methods for any ceiling substrate including SnapLock™ tiles that screw directly into drywall; 35+ patterns in 50+ colors.



### **BRIAN GREER'S TIN CEILINGS**

519-743-9710; Fax: 519-570-1447 www.tinceiling.com Petersburg, ON NOJ1B0 Canada

Supplier of decorative tin ceiling panels: tin, copper, brass, chrome & pewter finishes on 2x2-ft, panels:

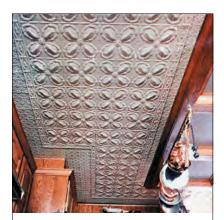
can be painted or left bright tin; moldings, fillers & cornices available.



### **CHELSEA DECORATIVE METAL**

713-721-9200; Fax: 713-776-8661 www.tinman.com Houston, TX 77074

Manufacturer of pressed-tin ceiling & wall panels: tin-plated steel has shiny silver finish, can be painted with oil-based paint; 3-, 6-, 12- & 24-in. patterns ranging from Art Deco to Victorian; easy-to-install 2x4-ft. sheets.



### **CLASSIC CEILINGS**

800-992-8700; Fax: 714-870-5972 www.classicceilings.com Fullerton, CA 92831

Supplier of decorative wall & ceiling ornament: pressed-metal wall & ceiling tiles, tin ceiling panels, cornices & backsplashes; decorative stampings; perforated tin ceiling panels & tin ceiling imitations; crown moldings & more.

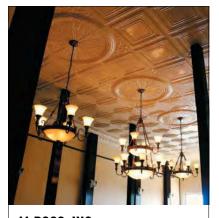


### **JP WEAVER COMPANY**

818-500-1740; Fax: 818-500-1798 www.jpweaver.com Glendale, CA 91201

Over 8,000 types of molded ornaments cast from carvings. Products are pliable and will contour and self-bond to any sealed surface such as mirror, plaster, drywall, wood, metal, ceramic. Scaled-design books (1/4 in. = 1 in. scale).

SEE OUR AD ON PAGE 11.



### M-BOSS. INC. 866-886-2677; Fax: 216-641-7387 www.mbossinc.com Cleveland, OH 44105

Manufacturer of tin ceilings, cornices & moldings: more than 200 patterns, array of finishes; panels nail to wood substrates or lay into suspension grids; molded resin medallions, cornice & corbels also available.ications & custom.

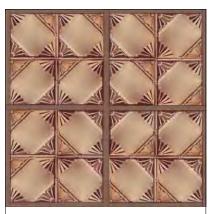


### **NIKO CONTRACTING CO., INC.**

412-687-1517; Fax: 412-687-7969 www.nikocontracting.com Pittsburgh, PA 15213

Custom fabricator & contractor of sheet metal & roofing: slate, tile & other roofing; storefronts, cornices, cupolas, domes, steeples, snow guards & leader heads; copper, lead-coated copper, zinc & stainless steel; metal ceilings.

SEE OUR AD ON PAGE 25.



### **SHANKER INDUSTRIES**

877-742-6561; Fax: 631-940-9895 www.shanko.com Deer Park, NY 11729

Manufacturer of decorative metal walls & ceilings: 2x2 ft. & 2x4 ft. for nail-up, 2x2 ft. & 2x4 ft. for lay-in grid, finishes include steel, brass, copper, chrome & pre-painted white: perforated for acoustics.



### W.F. NORMAN CORP.

800-641-4038; Fax: 417-667-2708 www.wfnorman.com Nevada. MO 64772

Manufacturer of sheet-metal ornament: hundreds of stock designs; cornices, moldings, brackets, pressed-metal ceilings, roofing, siding, finials & more: zinc, copper & lead-coated copper; duplication from samples or drawings.

SEE OUR AD ON PAGE 23.



### ZEPSA INDUSTRIES, INC. 704-583-9220; Fax: 704-583-9674

www.zepsa.com

Charlotte, NC 28273

Custom manufacturer of fine architectural woodwork. monumental stairs, and architectural metals. Estatelevel residential, select commercial, and bespoke yacht interiors in classical and contemporary styles. Full-service projects from engineering and manufacturing to installation.

SEE OUR AD ON PAGE 2.



SEE OUR AD ON PAGE 2



### Zepsa Industries

ARCHITECTURAL WOODWORK MONUMENTAL STAIRS ARCHITECTURAL METALS

ZEPSA.COM | NEW YORK | CHARLOTTE | FLORIDA | CALIFORNIA

## **EXTERIOR & GAS LIGHTING**



**AUTHENTIC DESIGNS** 800-844-9416 www.authenticdesigns.com West Rupert, VT 05776

Manufacturer of historical lighting fixtures & specialty metal products: chandeliers, lanterns, sconces & table lamps crafted in brass, copper, terne metal & Vermont maple; Early American & Colonial; CUL/UL listed for wet & damp locations; library binder \$30.



**BALL & BALL LIGHTING** 610-363-7330; Fax: 610-363-7639 www.ballandball.com

Exton, PA 19341

Fabricator of historical lighting: chandeliers, sconces, pendants, lanterns & table lamps; Early American & Turn of the Century styles; antique & salvaged originals, new designs, custom work & reproductions; stair handrails; restoration services.



**BEVOLO GAS & ELECTRIC LIGHTS** 

504-522-9485; Fax: 504-522-5563

www.bevolo.com New Orleans, LA 70130

Manufacturer & distributor of lighting fixtures: hand riveted, antique copper, natural gas, propane & electric; residential, commercial, landscapes & streetscapes; custom scaling & style proposals.



**CRENSHAW LIGHTING** 

540-745-3900: Fax: 540-745-3911 www.crenshawlighting.com Floyd, VA 24091

Designer and manufacturer of fine lighting since 1957: custom designs; historic restoration & replication; contemporary; residential; government; university; worship; theatre; museum. Interior & Exterior. Handmade in the USA.

SEE OUR AD ON PAGE 4.



**DEEP LANDING WORKSHOP** 

877-778-4042; Fax: 410-778-4070 www.deeplandingworkshop.com Chestertown, MD 21620

Manufacturer of custom lighting fixtures: chandeliers. sconces. pendants & lanterns: new designs. historic reproductions & custom work; handcrafted in wood, tin, brass or copper, glass, mica or alabaster shades

SEE OUR AD ON PAGE 74.



**GRAND LIGHT** 

800-922-1469; Fax: 203-828-6307 www.grandlight.com Seymour, CT 06483

Restorer of historic lighting fixtures & manufacturer of custom lighting fixtures: metal fabrication, glass fabrication, metal finishing, polishing, painting, welding, abrasive blasting; historical replication & reproduction

SEE OUR AD ON PAGE 19.



### **HERITAGE METALWORKS**

610-518-3999: Fax: 610-518-7264 www.hmwpa.com Downingtown, PA 19335

Foundry, blacksmith shop and custom metal fabricator offering historically accurate and custom-designed lighting, architectural hardware, and designer-envisioned metalwork including interior and exterior gates & railings.

SEE OUR AD ON PAGE 21.



**HERWIG LIGHTING** 

800-643-9523; Fax: 479-968-6422 www.herwig.com Russellville, AR 72811

Designer & manufacturer of handcrafted cast metalwork: period-design lanterns, street lighting, posts, custom outdoor lighting, street clocks, benches, bollards, custom plaques, signs & more; aluminum & bronze; since 1908.



**HISTORICAL ARTS & CASTING** 

800-225-1414; Fax: 801-280-2493 www.historicalarts.com West Jordan, UT 84081

Designer & custom fabricator of ornamental metalwork: doors, windows, hardware, stairs, balustrades, registers, fences, lighting, gutters, columns, weathervanes, snow quards, cupolas, planters, fireplace tools & more; iron, bronze, aluminum & steel; restoration

SEE OUR AD ON PAGE 15.

TRADITIONAL BUILDING CONFERENCE SPONSOR



### **HOUSE OF ANTIQUE HARDWARE**

888-223-2545; Fax: 503-233-1312 www.houseofantiquehardware.com Portland, OR 97232

Manufacturer & supplier of vintage reproduction door, window, shutter, cabinet & furniture hardware & accessories: Federal, Victorian, Colonial Revival, Craftsman & Deco styles; lighting fixtures, push-button switches & plates; bathroom accessories; registers & grilles.

SEE OUR AD ON PAGE 27.



LANTERN MASTERS, INC. 818-706-1990; Fax: 818-706-1988 www.lanternmasters.com Westlake Village, CA 91362

Custom designer & manufacturer of lighting: interior chandeliers, pendants, ceiling flushes & sconces &exterior lanterns including wall, flush wall, pendant, post & pilaster; many architectural periods; historical reproductions.

To see larger photos and informational captions, visit traditional building.com/ page/themagazine

Scroll down and click on the **Buying Guides** link



### **PERIOD LIGHTING FIXTURES**

800-828-6990; 413-664-7141; Fax: 413-664-0312 www.periodlighting.com Clarksburg, MA 01247

For over 40 years we have been producing Handmade 18th- and 19th century chandeliers, sconces, and lanterns. Aged tin, oxidized copper-, natural copper-, and pewter- finishes. Exterior and interior lanterns. Over 200 historically accurate models. Made in the USA. UL listed.



### **SCOFIELD LIGHTING** 610-518-3999; Fax: 610-518-7264 www.scofieldlighting.com Downingtown, PA 19335

This signature 19th century inspired collection by Heritage Metalworks provides over 120 original custom and reproduction designs in the finest handmade interior and exterior lighting. Artisans use traditional tools and proven techniques that show the mark of the human hand.



### ST. LOUIS ANTIQUE LIGHTING CO.

314-863-1414; Fax: 314-863-6702

www.slalco.com

Saint Louis, MO 63130

Manufacturer & supplier of architectural lighting: all styles; historical reproductions & custom lighting; restoration services; commercial & ecclesiastical

SEE OUR AD ON PAGE 13.



See our extensive catalog of historically inspired designs

> Custom Work our speciality

www.steven handelmanstudios.com 805-962-5119



Quality, Integrity, Service since 1972



## **STEVEN HANDELMAN STUDIOS**

805-962-5119; Fax: 805-966-9529 www.stevenhandelmanstudios.com Santa Barbara, CA 93103

Manufacturer of hand-forged traditional lighting, grilles & fireplace accessories: many types & styles of lighting & grilles; fireplace screens, grates & inserts; historic reproduction & restoration services.

SEE OUR AD ON PAGE 74.



### **VINTAGE HARDWARE & LIGHTING**

360-379-9030; Fax: 360-379-9029 www.vintagehardware.com Port Townsend, WA 98368

Supplier of door hardware, window hardware: window locks & sash lifts; drapery hardware; bathroom accessories; reproduction lighting; weathervanes.

SEE OUR AD ON PAGE 17.



### **WIEMANN METALCRAFT** 918-592-1700; Fax: 918-592-2385

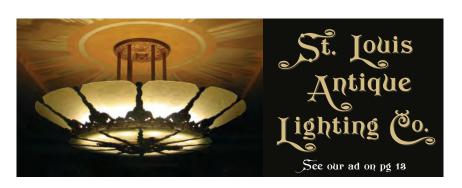
www.wmcraft.com Tulsa, OK 74107

Designer, fabricator, finisher & installer of fine quality custom ornamental metalwork: railings, fences, gates, custom, hot-rolled steel doors & windows, lighting, grilles, bronze & aluminum entry doors; all cast- & wrought-metal alloys, finishes & architectural styles; since 1940.

SEE OUR AD ON PAGE 78.















# LEARN FROM THE PAST TO BUILD FOR THE FUTURE

### **Upcoming Fall & Winter Education Programs**

### Christopher H. Browne Savannah Drawing Tour

September 30 – October 3, 2021

In this drawing tour, participants will study, through field drawing, the rich diversity of architecture and unique urbanism of Savannah, Georgia – a living laboratory of design, building, and planning from the 18th century to the present day.

### The ICAA Intensive in Classical Architecture: Houston

October 17 – 24, 2021

The Intensive is an eight-day immersion in the ICAA's core curriculum, designed for professionals and students with limited time who seek a methodical introduction to the language of classical architecture. This year, the program will be hosted in Houston, Texas for the first time.

### Workshop in Classical Architecture: Open Access

Saturday, November 6, 2021

Open to all current university students, the Workshop introduces classical architecture as a living language to encourage literacy with the enduring forms which shape our built environment.

### The ICAA Intensive in Classical Architecture: New York

January 8 – 15, 2022

The Intensive is an eight-day immersion in the ICAA's core curriculum, designed for professionals and students with limited time who seek a methodical introduction to the language of classical architecture. The New York City program is held annually in January.

Explore these programs and more at classicist.org

## **SPECIALTY BRICK & MORTAR**



**AZTEC STONE EMPIRE** 770-368-9337; Fax: 770-368-9336 www.aztecstoneempire.com Norcross, GA 30071

Large inventory including Tennessee fieldstone; Pennsylvania bluestone; boulders; river stone; a wide variety of stack stone; granite; rubble (cut to size); cast stone; concrete pavers; slabs; cobblestones; stone veneer; artificial stone; masonry supplies and more.



**BELDEN BRICK CO., THE** 330-456-0031; Fax: 330-456-2694 www.beldenbrick.com Canton, OH 44702

Manufacturer of brick: The Belden Brick Company pioneers innovation in the art of brick making for architects, builders, and homeowners. Offering a unique blend of manufacturing capabilities and bringing modern technology together with our heritage of quality craftsmanship, Belden Brick products represent the brick industry-standard of comparison.

SEE OUR AD ON PAGE 6.



### **CLASSIC ROCK FACE BLOCK**

260-704-3113

http://www.classicrockfaceblock.com Fort Wayne, IN 46802

Manufactures historic concrete rock face block; commonly known as rusticated concrete block, often found as patterned blocks on foundations and porches of homes built between the late 19th and early 20th centuries.

SEE OUR AD ON PAGE 79.



**CONTINENTAL CUT STONE** 

254-793-2329; Fax: 254-793-2358 www.continentalcutstone.com Florence, TX 76527

Has 30 years experience as an architectural cut stone fabrication mill and quarrier of cream and shell and lueders limestone. We specializing in custom cut limestone elements, quarried dimensional building and landscape products.



### **GAVIN HISTORICAL BRICKS** 319-354-5251: Fax: 319-688-3086 www.historicalbricks.com

lowa City, IA 52245

Supplier of antique paving & building materials: specialists in new construction with an Old World look as well as historic restoration projects; pavers, cobblestones, clinker brick & more.



**RUGO STONE, LLC** 571-642-2672; Fax: 571-642-2678 www.rugostone.com Lorton, VA 22079

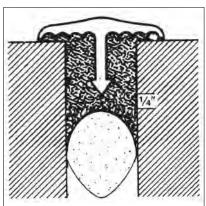
Since 1996 Rugo Stone has designed, fabricated, restored, installed, and consulted on fine stonework projects for architects, developers, institutions, and private clients. Areas of expertise include liturgical work, large scale projects, conservation, mosaics, stone carving, engraving, and natural stone sourcing.



### TRADITIONAL CUT STONE, LTD. 416-652-8434; Fax: 905-673-8434

www.traditionalcutstone.com Mississauga, ON L5S 1S1 Canada

European master carvers: architectural ornamentation, fountains, ecclesiastical specialties & monumental statuary; columns & capitals; restoration; historical reproduction in limestone, sandstone & marble; stone design with clay & plaster models.



### WEATHERCAP, INC.

985-649-4000; Fax: 985-847-1237 www.weathercap.net Slidell, LA 70459

Manufacturer of soft-lead strips: set & bedded in caulking compound/sealant; forms a cap to create a permanent elastic seal for any masonry joint.

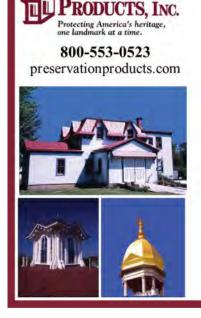
SEE OUR AD ON PAGE 79.



To see larger photos and informational captions, visit

traditionalbuilding.com/page/the-magazine

Scroll down and click on the **Buying Guides link** 



### **ACRYMAX**®

Weatherproof Coating Systems to Protect and Preserve Historic Structures

### Partial List of Historic Projects

The White House Fort Sumter Thomas Point Lighthouse Arlington House Fort Mackinac Musee Culturel Du Mont Carmel The Betsy Ross House Newton County Historic Jail Fort McHenry Appomattox Manor

# **ORNAMENTAL METALWORK**



### **ARCHITECTURAL GRILLE**

800-387-6267; Fax: 718-832-1390 www.archgrille.com Brooklyn, NY 11215

Manufacturer of custom grilles: perforated & linear bar grilles; radiator covers; aluminum, brass, steel & stainless steel; variety of finishes; stock sizes; waterjet & laser cutting.

SEE OUR AD ON PAGE 17.



### **BRASS ACCENTS, INC.**

877-332-7277

www.brassaccents.com Salem, 0H 44460

Creators of hot-forged and cast-brass decorative brass hardware. Interior door hardware, doorknobs, pulls, knockers, hooks, cabinet hardware, floor registers, electrical cover plates, and bath accessories.

SEE OUR AD ON PAGE 65.

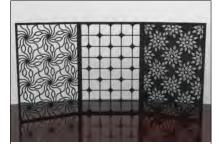


### **BELT** 954-505-7400

www.belt.com.co

Custom designers, developers, manufacturers and installers of metal works such as gates, lights, railings, balconies, doors, wine cellars, canopies, kitchen hoods, luxury furniture and many other specialty items.

TRADITIONAL BUILDING CONFERENCE SPONSOR



### **GABY'S SHOPPE**

800-299-4229; Fax: 214-748-7701

www.gabys.com **Dallas, TX 75207** 

Manufacturer of handcrafted decorative iron drapery hardware: for curved & angled bay windows &arches; 30 standard finishes; more than 100 finial options.

SEE OUR AD ON PAGE 19.



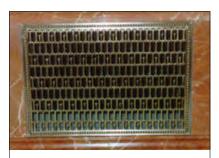
### **HERITAGE METALWORKS**

610-518-3999; Fax: 610-518-7264 www.hmwpa.com

Downingtown, PA 19335

Foundry, blacksmith shop and custom metal fabricator offering historically accurate and custom-designed lighting, architectural hardware, and designer-envisioned metalwork including interior and exterior gates & railings.

SEE OUR AD ON PAGE 21.



### **HISTORICAL ARTS & CASTING**

800-225-1414: Fax: 801-280-2493 www.historicalarts.com West Jordan, UT 84081

Designer & custom fabricator of ornamental metalwork: doors, windows, hardware, stairs, balustrades, registers, fences, lighting, gutters, columns, weathervanes, snow quards, cupolas, planters, fireplace tools & more; iron, bronze, aluminum & steel; restoration services.

SEE OUR AD ON PAGE 15.

TRADITIONAL BUILDING CONFERENCE SPONSOR



### **HOUSE OF ANTIQUE HARDWARE**

888-223-2545; Fax: 503-233-1312 www.houseofantiquehardware.com Portland, OR 97232

Manufacturer & supplier of vintage reproduction door, window, shutter, cabinet & furniture hardware & accessories: Federal, Victorian, Colonial Revival, Craftsman & Deco styles; lighting fixtures, push-button switches & plates; bathroom accessories; registers & grilles.

SEE OUR AD ON PAGE 27.



### **JAMES DEMARTIS METAL STUDIO**

631-329-2966

www.jamesdemartis.com East Hampton, NY 11937

JDMS creates site specific custom indoor/outdoor traditional and contemporary architectural metal and restores historic and antique objects. Specializing in furniture, railings, sculpture, lighting, fireplace accessories, artifact mounts and hardware. Textural and hand applied patina finishes are trademarks of our craftsmanship.





WHEN CONTACTING COMPANIES YOU'VE SEEN IN THIS ISSUE. PLEASE TELL THEM YOU SAW THEM IN TRADITIONAL BUILDING MAGAZINE.

# ORNAMENTAL METALWORK

### **ROBINSON IRON CORP.**

800-824-2157; Fax: 256-329-8960 www.robinsoniron.com Alexander City, AL 35010

Designer & installer of custom metalwork: fountains, columns, fences, doors, railings, sculpture, benches, grilles, cresting, street lighting & gazebos; wrought iron/steel, aluminum, bronze & cast iron; historical restoration

SEE OUR AD ON PAGE 29.



### STAIRWAYS, INC.

800-231-0793; Fax: 713-680-2571 www.stairwaysinc.com

Houston, TX 77018

Designer & manufacturer of spiral stairs: in wood (any species), metal, stainless steel, aluminum & brass; stock or custom; any size; ships worldwide.



**EPOXIES & FINISHES** 

**ABATRON, INC.** 800-445-1754; Fax: 262-653-2019

www.abatron.com Kenosha, WI 53144

Manufacturer of products for restoration and repair: wood consolidation and repair, window and door restoration, concrete patching and resurfacing, metal restoration, mold making and casting, structural adhesives, protective coatings, strippers and related products.

SEE OUR AD ON PAGE 14.

TRADITIONAL BUILDING CONFERENCE SPONSOR



### ANDEK CORP.

800-800-2844; Fax: 888-44ANDEK www.andek.com

Cinnaminson, NJ 08077

Manufactures a complete line of waterproofing sealants and high-performance protective coatings.



### WIEMANN METALCRAFT

918-592-1700; Fax: 918-592-2385

www.wmcraft.com Tulsa, OK 74107

Designer, fabricator, finisher & installer of fine quality custom ornamental metalwork: railings. fences. gates, custom, hot-rolled steel doors & windows, lighting, grilles, bronze & aluminum entry doors; all cast- & wrought-metal alloys, finishes & architectural styles; since 1940.

SEE OUR AD ON PAGE 78.



### ZEPSA INDUSTRIES, INC.

704-583-9220; Fax: 704-583-9674 www.zepsa.com

Charlotte, NC 28273

Custom manufacturer of fine architectural woodwork. monumental stairs, and architectural metals. Estatelevel residential, select commercial, and bespoke yacht interiors in classical and contemporary styles. Full-service projects from engineering and manufacturing to installation.

SEE OUR AD ON PAGE 2.



### PRESERVATION PRODUCTS

800-553-0523; Fax: 610-891-0834 www.preservationproducts.com Media, PA 19063

Manufacturer & distributor of Acrymax restoration & preservation systems for historic metal roofs: durable weatherproof membrane can be used as complete roof system or for repair; Acrymax is an energy star

SEE OUR AD ON PAGE 77.



### WATERLOX COATINGS CORP.

216-641-4877

www.waterlox.com Cleveland, OH 44105

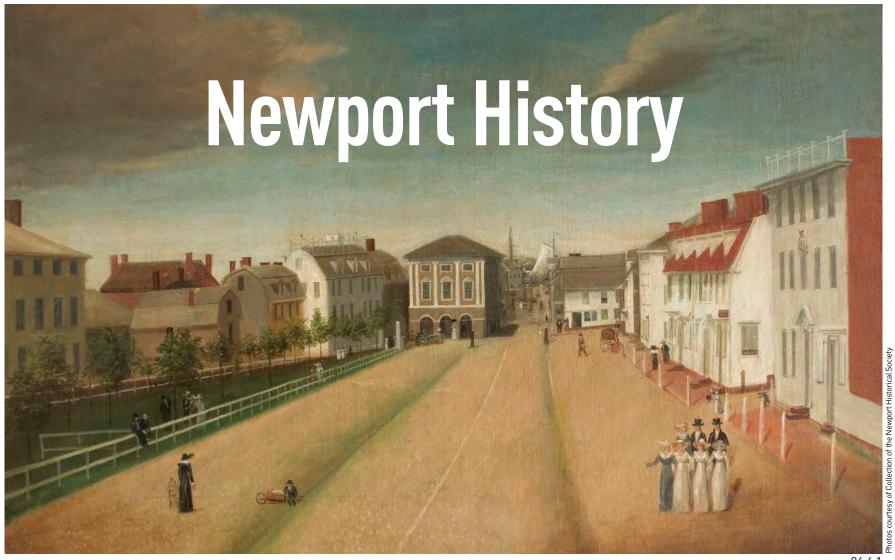
Manufacturer of handmade tung oil/phenolic resin wood finishes: hand-rubbed/natural oiled look; penetration, protection & beauty for all wood surfaces; easy to apply & maintain; clear oil-based urethanes.



888-960-8302 classicrockfaceblock.com ROCK FACE BLOCK



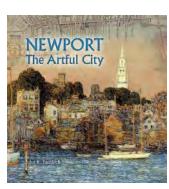




94.4.1

### FOR THOSE WHO'VE ONLY SEEN Rhode

Island's most illustrious metropolis through the lens of an architectural day-tripper (or, if you're of a certain age, as the legendary mecca of eponymous music festivals), the book Newport: The Artful City will be an eye-opener. I know it was for me. Though I've



**Newport: The Artful City** BY JOHN R. TSCHIRCH Published by GILES, 2020 240 pages; color

frequented Newport since the early 1970s, my introduction was by way of watercraft from yachts to Navy vessels and its ideal harbor-perhaps the only real way to meet a port. Only years later did I learn to appreciate the depth and many layers of built and social history that author John R. Tschirch and his collaborators unfold.

Described as an

exploration of the city's three centuries of historical evolution through its urban plan, spaces, and structures, Newport doesn't waste words where remarkable images from the collections of the Newport Historical

Society will tell the story. Indeed, if you're a fan of striking, high-content archival graphics, from 18th-century oil paintings to 19th-century Daguerreotypes and glassplate photographs (and what historic architecture devotee isn't), Newport has a motherlode to offer, but these are more than just pictures of a gone world.

We learn for example that the islands and waterways known today as Newport were not an empty wilderness when first encountered by white explorers in the 1639, but a near-Eden packed with native Americans who enjoyed the bounties of sea and landscape as much as we do today. As part of Roger Williams' Rhode Island Colony in the 18th century, it was second only to Providence as a refuge of religious tolerance (unlike the Massachusetts colonies that had expelled Williams). Though something of a haven for outcasts such as Quakers, Jews, and even Blacks, paradoxically, Newport also grew wealthy on the overseas trade in rum and human cargo.

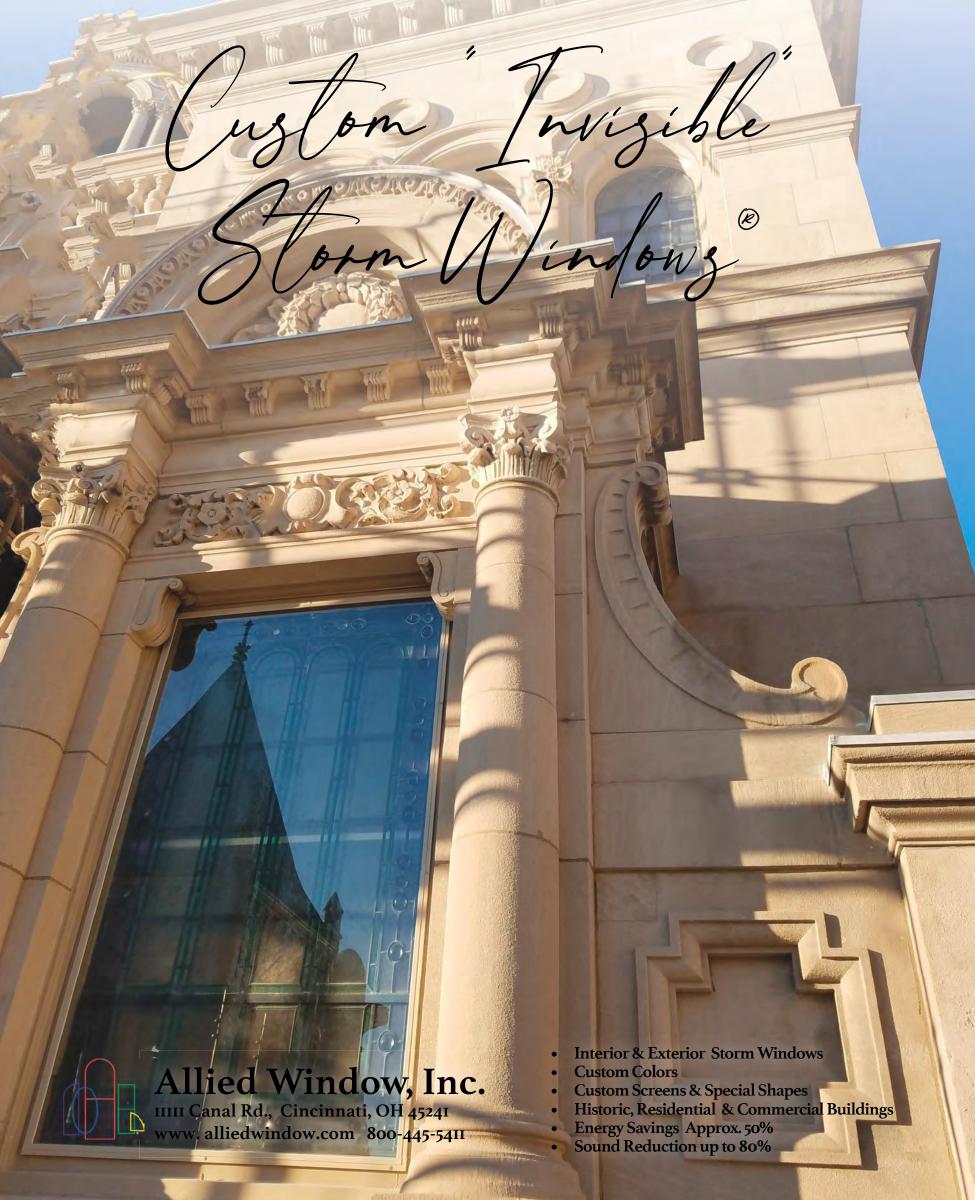
The economic hiatus of the Revolution signaled an end to Newport's dominance as a commercial harbor, soon to be eclipsed by Providence, Salem, and Boston to the north. Before it did. however, affluence brought architecture with a capital A to Newport in the form of colonial architect Peter Harrison and his mastery of Palladian-style buildings.

We get an inside view too of other surprising

architectural luminaries who sailed in and out of the city. For example, Charles Follen McKim, one-third of the powerhouse firm that blessed the city with some of its best and most influential designs, actually did an extensive photographic study in the 1870s of Newport's 18th-century buildings—many presented here in these pages—while trolling for ideas (roofs especially) to seed his vision of the Colonial Revival.

When Newport evolved into a resort from the 1840s into the early 20th century, and farmland along Bellevue Avenue was transformed into a patrician summer playground of mansions, it became the Who's Who of top designers and their patrons of world renown today. We read that Frederick Law Olmsted Sr. did work on two Newport Estates and Morton Park in the 1880s, while his sons left their touch on over 30 projects, including a never-executed 1910s improvement plan to blend the historic past with modern amenities and chart the future of a growing city.

Newport was reinvented (some say ravished) by Urban Renewal in the 1960s. That brought not only the evisceration of much of the remaining colonial city but, thankfully the creation of the Newport Historic District in 1965 and the port's new identity as a center of architectural and maritime tourism—a metamorphosis that, along with books like Newport: The Artful City, for which we are all the better.



# The Vision: Meet sustainability goals and building aesthetics.



Kolbe's Ultra Series doors and Majesta® windows were key to achieving the new building's aesthetic and LEED® Gold criteria. Custom shaped window units contour the Georgian details of the large exterior doors to successfully meet architectural specifications. Brickmould, custom divided lites, and color-matched finishes coordinate with the historic details and character of the campus.





To view the full project profile visit kolbewindows.com/DePauw | 800.955.8177