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ON THE COVER

This project, with millwork by Zepsa Industries, won the Institute of Classical Architecture & Art's 2020 Julia Morgan Award for Craftsmanship and Artisanship.

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AE Sampson's work has been featured in award-winning projects, including Pond Farm, a compound designed by Albert, Righter & Tittmann Architects that won a 2021 Palladio for Residential New Design and Construction—Less Than 5,000 Square Feet.

Custom Millwor

A look at the top producers of historically-inspired millwork. By Nancy A. Ruhling

n home construction, architectural millwork, from cornices and crown mouldings to cupolas, has a long tradition. Although the term itself is quite broad—it references any element made from wood—it doesn't begin to convey the artful aesthetics that it bestows upon residences of every era or the clever hand of the craftsman.

During the Golden Age of millwork in America, which was from 1880 to 1910, virtually every element in the home was made of wood. Today there is an abundance of products on the market, and custom options have never been more varied.

Here are some of the companies that are continuing the tradition in new—and old ways, whether replicating a historic piece to preserve it for the ages or creating an array of traditional styles that suit the architecture of the period-style home.

AE Sampson & Co.

AESAMPSONANDSON.COM

Known for its custom millwork, Maine-based AE Sampson has replicated details in nearly every period architectural style. The company has more than 30 years of experience crafting and designing flooring, paneling, mouldings, stair parts, cabinetry, and architectural details.

"We are known throughout New England and beyond for delivering uncompromising quality," says cabinetmaker Bournival, who is the owner and general manager of AE Sampson. "We believe in sustainability—we focus on sourcing local materials whenever possible—and beauty and authenticity, so we create products and modern heirlooms that are graceful, classic, and durable."

The company's products have been featured in several award-winning projects, including Pond Farm, a compound designed by Albert, Righter & Tittmann Architects that won a 2021 Palladio for Residential New Design and Construction—Less Than 5,000 Square Feet.

Bournival has devoted a lifetime to his craft. "I was raised in a 1790s Federal house that was a continuous restoration project over a period of 20 years," he says. "I worked side by side with my father while restoring many old homes, wooden boats, and beyond. I have experienced all phases of carpentry, construction, and woodworking first-hand."

Dimitrios Klitsas Fine Wood Sculptor KLITSAS.COM

For more than half a century, Dimitrios Klitsas, a master wood carver trained in the classical tradition, has been producing wood sculptures, hand-carved furniture, and every type and style of architectural ornament.

He works solo on custom projects in his studio, a 40-foot by 44-foot converted barn in rural Hampden, Massachusetts.

In addition to being commissioned by Steinway & Sons to create a copy of a goldleafed, Louis XV-style gilded piano that dates to the turn of the 20th century, Klitsas has done projects at Yale University, Fordham University, and the University of Michigan.

The 72-year-old carver, who was born in the foothills of northern Greece near Ioannina, learned his craft at the Ioannina Technical School, where he trained from age 13 to 17. He worked in Athens until he was 28 then came to the United States and opened his eponymous studio in 1985, a decade after he arrived.

Working from architectural drawings, photos, or objects, Klitsas creates and/or replicates architectural ornament. "My work is my living, but it is my hobby, too," he says.

Photo by Robert Ben

"When you're making something good, it makes you happy." His studio has a workshop, a showroom, and a classroom, where he teaches students from around the country.

In 1994, he was awarded the Arthur Ross Award from the Institute of Classical Architecture & Art for ornamental woodwork chiefly in residences in the classical tradition, and in 2015, he received an official citation from the Massachusetts State Senate for being awarded the Traditional Arts Apprenticeship by the Massachusetts Cultural Council.

Driwood Moulding Co.

DRIWOOD.COM

For more than a century, Driwood Moulding has been crafting embossed and plainwood mouldings that replicate the look of hand-carved examples from 17th-, 18th- and 19th-century designs in a variety of styles, including Georgian, Colonial, Federal, French, Adam, and Williamsburg.

The seven-employee South Carolina-based studio, whose in-stock mouldings number more than 500, crafts the millwork on vintage precision equipment in its 540,000-square-foot woodshop.

"As craftsmen and keepers of a time-honored tradition, it's our mission to bring beauty, history, and artistry into every space we touch," says CEO H. Timmons Pettigru. "Honed over decades, our precision process requires that every detail be architecturally correct in proportion, scale, and design. So every moulding, every piece of millwork, and every inch of paneling replicates the intricately hand-carved work of history's greatest woodcrafters."

The company, which designs and manufactures custom entrances and custom paneling and built-ins for residential and commercial projects, crafts casings, cornices, chair rails, panel moulding, mantels and fireplace surrounds, paneling and custom millwork.

It makes its mouldings from 100 percent popular but also works, upon request, in a variety of exotic woods, including mahogany, cherry, walnut, and cypress.

Driwood Moulding's millwork has been installed in projects around the world, including in the public rooms of The Westgate Hotel in San Diego and in the historic Hobcaw Barony house in South Carolina.

"Our singular attention to detail is in-



above Driwood Moulding Co., which was established in the 1890s, has 500 mouldings in stock.

spired by more than a passion for the process, by more than decades of diligent design—it's inspired by those who love history, beauty, and artistry as much as we do," Pettigru says. "Everything is made—by design—to last a lifetime."

Heritage Restoration and Design HERITAGERD.COM

A specialist in restoring and replicating architectural millwork for churches, historic buildings, office buildings, health-care centers, and private homes, Heritage Restoration and Design also builds custom furniture for churches and designs and restores art glass and other artworks, including oil paintings and statuary.

The company, which has a 56,000square-foot studio, uses CNC technology and 3D scanning for its projects.

"That said, even with all of today's technology, it often requires us to do our work the old-fashioned way with chisels and mallets," says Sir Michael Berlinger, the company's president.

Heritage Restoration and Design, which is based in Illinois, traces its history to 1820 in Germany. In 1965, it set up shop in the United States under the name Alois Berlinger Painting.

It won a 2018 Docomomo Award for Excellence for its part in restoring the interior trim and light fixtures for Frank Lloyd Wright's Unity Temple in Oak Park, Illinois. Other clients include the historic Reddick Mansion in Ottawa, Illinois; the Natural History Building at the University of Illinois at Urbana-Champaign; Zion Lutheran Church in Ottawa, Illinois; St. Anthony of Padua Roman Catholic Church in Las Vegas; and Our Lady of Prompt Succor Church in Alexandria, Louisiana.

It is the firm's meticulous attention to detail and its ability to develop tailored solutions for clients that sets it apart.

For example, when Heritage was commissioned to replicate and build a new staircase that was to be placed next to its 150-year-old counterpart, "we worked some serious millwork magic and were able to get the replica's wood to match in grain, color range, and color depth," Berlinger says. "We even worked a hundred years' worth of simulated wear into the newel posts to bring the artistry together.

Berlinger considers it a privilege to work on historic homes and buildings because "I like making an impact on our culture by preserving and restoring the buildings of yesteryear with the technology of today."

Historic Doors

HISTORICDOORS.COM

The woodworking services of this familyowned company, which specializes in custom exterior and interior doors and entryways and traditional joinery, extend to tracery and millwork and replicas of historic architectural elements.





"An entryway is the centerpiece of a building and can be considered the keynote of its design," says Steven Hendricks, owner of Historic Doors, which has seven craftsmen on staff. "We take our inspiration from great architecture. We interpret it from a classical perspective, building new architectural elements using traditional construction. With an eye for overall composition, we strive to produce work that is in harmony with its setting."

Established in 1981, the Pennsylvania-based company, which won a 2016 Palladio Special Award for Craftsmanship, has done work for churches and private residences around the country. Clients have included Princeton University, the University of Notre Dame, the University of Pennsylvania, Vassar College, Yale University, Bryn Athyn College, The Plaza New York Hotel, and Bryn Athyn Cathedral.

"We build with quality and longevity in mind," Hendricks says. "Years from now, our doors will still be adding to the value of the house."

Hull Works HULLWORKS.COM

Dedicated to the craft of architectural millwork, residential construction, and historic restoration, the craftsmen at Hull Works, *left* Historic Doors, which has seven craftsmen on staff, creates custom doors and entryways as well as tracery and millwork as illustrated in this grand, private residence in Pennsylvania.

using traditional woodworking methods and materials, create custom windows, doors, cabinetry, paneled walls, stairs, mantels, trophy rooms, mouldings, and trim.

The portfolio of the Texas-based firm includes institutional and commercial restorations, some of them National Register properties.

"Everything we do is based on historical precedent, using the millwork catalogs and design books of the period," says Founder/ Owner Brent Hull, who established the company in 1994. "Our architectural millwork components exude authenticity and a patina of the past."

The winner of numerous awards, including the John Staub, Hull Works was a key supplier for the Lake Forest Showhouse Garden Folly that received a 2021 Palladio for residential craftsmanship.

The company has done projects at the San Antonio City Hall, the Texas State Capitol, The Pittman Hotel in Dallas, and Hotel Settles in Big Spring, Texas.

Hull Works has a specialty millwork division for historic window restoration for residential and commercial projects.

"We rebuild, replace, and replicate steel and wood windows," Hull says. "Our adroit use of traditional materials and historic glass contribute to reviving the characters of historic hotels, heritage courthouses, and landmark depots."

T.J. Millwork

TJARCHITECTURALWOODWORK.COM Founded in 2002, the father-son company T.J. Millwork specializes in all types of architectural millwork for commercial and residential projects and also does replications of historic pieces.

"My dad has over 50 years in the business," says co-owner Terence P. McGuire, adding that the company makes cabinetry, stairs, windows, doors, trim, wall units, and some furniture and does period restoration using traditional mortise and tenon joinery, zinc interlocking weather-stripping, period-accurate restoration glass and hardware.

T.J. Millwork, which is based on New York's

Long Island and works on projects in the New York City metropolitan area, recently built windows and doors made of reclaimed heart pine for a historic house in Sag Harbor, New York, and just completed a three-year project at the historic 19th-century Church of St. Luke in the Fields in Manhattan that included fabricating millwork, stairs, and handrails.

Vintage Millwork & Restoration

VINTAGE-MR.COM

Vintage Millwork & Restoration specializes in custom doors, front entryways for homes, house and barn packages, custom restoration windows, custom cupolas, farm tables, liveedge tables, tack room accessories, hammered forged-iron work, and hinges.

The Pennsylvania-based company, which is the sister company of B&D Builders, works in a variety of woods, including sapele mahogany, white oak, western red cedar, Spanish cedar, and reclaimed white oak.

B&D Builders, which was established in 2000, was one of the key suppliers for the Star Barn, which won the 2021 Palladio Award for commercial interior design.

"Our design, lead time, and the fact that everything is made in-house from start to finish set us apart," says General Manager Amos Fisher, adding that the company also replicates old windows, millwork, and designs reclaimed white oak doors that are engineered to look original.

"Our restoration is authentic," he says. "We are the place to go to for custom beauty that will bring your dreams to reality. We are a group of skilled builders, designers, project managers, and millworkers dedicated to quality craftsmanship and your success."

Zepsa Industries

ZEPSA.COM

A family-owned and -operated manufacturer, Zepsa Industries specializes in custom architectural millwork, monumental stairs, architectural metals, flooring, yacht interiors, furniture, and interior doors.

Established in 1981, the Charlotte, North Carolina-based company has facilities in New York, Florida, and California that total 100,000 square feet of production space.

"We mix old-world craftsmanship traditions with modern technology," says Brian Zepsa, vice president of business develop-



ment. "We have the mindset of a small studio shop, and we collaborate with some of the top-tier architects, designers, and contractors in the country."

He notes that Zepsa Industries has experience in all manner of custom work—everything from replicating historical staircases and interior door packages to producing private libraries and tailor-made chef's kitchens—and works in a variety of materials, including wood, metal, glass, and stone.

The company has completed a number of high-profile projects over the years.

Most recently, for the historic Trinity Church in Manhattan, which completed construction in 1846, Zepsa recreated the building's oak interiors.

Throughout its history, the company has won a variety of awards, including the 2020

ICAA Julia Morgan Award for Craftsmanship and Artisanship, and is the recipient of six AWI Standard of Excellence Awards.

Zepsa was a key supplier in G.P. Schafer Architect's residential project "A New Residence in the South," a home that won a 2021 Palladio Award for residential new design and construction.

"We provide a turn-key service from design through production and installation," Zepsa says. "We do not outsource our work; it is all handled in-house to ensure quality and timeliness."

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CHESTNUT SPECIALISTS 860-283-4209; No fax

www.chestnutspec.com Plymouth, CT 06782 Manufacturer of antique wood for flooring:

chestnut, oak, pine & hemlock; hewn barn beams, weathered siding & sheathing planks. SEE OUR AD ON PAGE 36

CLASSIC CEILINGS

800-992-8700; Fax: 714-870-5972 www.classicceilings.com

Fullerton, CA 92831

Supplier of decorative wall & ceiling architectural ornaments: pressed-metal wall & ceiling tile, tin ceiling panels, cornices & backsplashes; decorative stampings; perforated-tin ceiling panels & tin ceiling imitations & more.

CLASSIC ROCK FACE BLOCK 260-704-3113

http://www.classicrockfaceblock.com Fort Wayne, IN 46802

Manufactures historic concrete rock face block; commonly known as rusticated concrete block, often found as patterned blocks on foundations and porches of homes built between the late 19th and early 20th centuries.

SEE OUR AD ON PAGE 35

COPPA WOODWORKING

310-548-4142; Fax: 310-548-6740 www.coppawoodworking.com San Pedro, CA 90731

Manufacturer of wood screen & storm doors: more than 300 styles; custom sizes, several wood types & multiple finishes; arch tops, dog doors, wood window screens & storm windows.

COPPER-INC.COM

888-499-1962; Fax: 888-499-1963 www.copper-inc.com Galveston, TX 77552

Manufacturer & distributor of handcrafted copper ridge caps, cupolas, finials, vents, gutter systems, chimney caps & pots, weathervanes, copper finishing products & more: custom: copper & lead-coated copper; online catalog.

COUNTRY TRADITIONS LIGHTING

800-358-9194; 413-662-2119 www.countrytraditionslighting.com Clarksburg, MA 01247

For over 25 years, Country Traditions has produced the finest in Contemporary and Country Lighting Fixtures. Completely hand made in the USA. UL listed. Endless color options and customization.

CRENSHAW LIGHTING

540-745-3900; Fax: 540-745-3911 www.crenshawlighting.com Floyd, VA 24091

Designer and manufacturer of fine lighting since 1957: custom designs; historic restoration & replication; contemporary; residential; government; university; worship; theatre; museum. Interior & Exterior. Handmade in the USA.

CROWN POINT CABINETRY

800-999-4994; Fax: 603-370-1218 www.crown-point.com Claremont, NH 03743

Custom fabricator of handcrafted, period-style cabinetry for kitchens, baths & other rooms: Arts & Crafts, Shaker, Victorian, Early American & contemporary styles; available nationwide.

CUSTOMSKYLIGHTS.COM

800-882-4657: Fax: 717-661-7727 www.customskylights.com Leola, PA 17540

Manufacturer of custom skylights and Roof Lanterns: Standard and Custom sizes, with or without side frames. Completely-Clad exteriors in Aluminum (180 Custom Colors), Copper, Lead-coated Copper, cresting & finials, and Stain-grade Hardwood interiors. Delivered completely finished to the site and crane-hoisted into place.

DECORATORS SUPPLY CORP. 800-792-2093; Fax: 773-847-6357

www.decoratorssupply.com

Chicago, IL 60609 Manufacturer of classic architectural elements: plaster crowns, ceiling medallions, ceilings, niches & swags; 13,000 appliqués for woodwork/furniture; 900 sizes of column capitals, pilaster capitals, corbels & columns; 15 styles of traditional wood mantels; classically inspired arilles; since 1883.

DEEP LANDING WORKSHOP

877-778-4042; Fax: 410-778-4070 www.deeplandingworkshop.com Chestertown, MD 21620 Manufacturer of custom lighting fixtures: chandeliers, sconces, pendants & lanterns; new designs, historic reproductions & custom

work; handcrafted in wood, tin, brass or copper; glass, mica or alabaster shades. SEE OUR AD ON PAGE 41

DRIWOOD MOULDING COMPANY

888-245-9663; Fax: 843-669-4874 www.driwood.com Florence, SC 29503 Supplier of molding: Stock & custom moldings for residential & commercial projects: embossed moldings, custom millwork, mantels, entrances, cabinet & panel work, custom doors. SEE OUR AD ON PAGE 2

EARTHCORE INDUSTRIES/ ISOKERN

800-642-2920; 904-363-3417; Fax: 904-363-3408 www.isokern.net

Jacksonville, FL 32256

Manufacturer & supplier of lightweight, modular refractory fireplaces & chimney systems made from volcanic pumice: interior & exterior; custom finishes; standard, magnum, vent-free & b-vent gas units; UL127, 103HT for wood & gas; residential & commercial.

EJM COPPER INC.

407-447-0074; Fax: 407-447-0075 www.ejmcopper.com Orlando, FL 32804 Manufacturer of custom architectural copper products: chimney caps, range hoods, cupolas, finials, spires, dormer vents, leader heads, louvers, weathervanes, mailboxes, gutters & more; online catalog.

ENKEBOLL DESIGNS

800-745-5507; Fax: 310-532-2042 www.enkeboll.com

Carson, CA 90746

Manufacturer of architectural woodcarvings: moldings, corbels, columns, capitals, moldings, arches, panels, mantels, onlays & more; over 1,000 items produced from North American hardwoods.

FELBER ORNAMENTAL PLASTERING CORP.

800-392-6896; 610-275-4713; Fax: 610-275-6636 www.felber.net

Parkesburg, PA 19365

Creators and manufacturers of interior and exterior molded ornament: capitals, cornices, friezes, niches, keystones, rosettes, coffers, domes & medallions; custom mantels; plaster, gypsum & GRG; GFRC, signage, plaques, sculptors, model makers & casters on staff; stock & custom

FIFTHROOM.COM

888-293-2339: Fax: 724-444-5301 www.fifthroom.com

Gibsonia, PA 15044 Supplier of indoor & outdoor furniture, landscape structures & garden specialties: arbors, gazebos, pergolas, cabanas, pool houses, patio furniture, planters & more.

FIRES OF TRADITION

519-770-0063; Fax: 519-770-1295 www.firesoftradition.com Brantford, ON N3T 5L6 Canada Supplier of English period-fireplace products: tube-lined & transfer fireplace tile, gas grates, cast-iron inserts & mantels for wood; gas & electric applications; electric fireplaces.

FORSHAW OF ST. LOUIS, INC. 314-874-4316; Fax: 314-874-4339

http://forshawmantels.com St. Louis, MO 63044

Manufacturer of handcrafted mantels & overmantels: pine, oak, poplar, cherry & other solid hardwoods; unfinished & ready for paint or stain; precast-stone mantels with 33-, 36-, 42-& 43-in. openings; custom & ground shipped. SEE OUR AD ON PAGE 42

GABY'S SHOPPE

800-299-4229; Fax: 214-748-7701 www.gabys.com Dallas, TX 75207

Manufacturer of handcrafted decorative iron drapery hardware: for curved & angled bay windows & arches; 30 standard finishes; more than 100 finial options.

SEE OUR AD ON PAGE 30

GAVIN HISTORICAL BRICKS 319-354-5251; Fax: 319-688-3086 www.historicalbricks.com

Iowa City, IA 52245

Supplier of authentic antique brick pavers, granite cobblestones, clinker & common brick: custom matching; large quantities; special shapes; hand-molded & face brick; nationwide shipping.

GLASS HOUSE, LLC 800-222-3065; Fax: 860-974-1173 www.glasshouseusa.com Pomfret Center, CT 06259 Fabricator of traditional conservatories. greenhouses, sunrooms, pool enclosures, roof lanterns, specialty skylights & glass roof systems: mahogany or aluminum frame & copper; custom fabrication

GOODWIN COMPANY

800-336-3118; Fax: 352-466-0608 www.heartpine.com Micanopy, FL 32667

Manufacturer of antique river-recovered heart pine & heart cypress reclaimed from Southern rivers: for flooring, stair parts, furniture & moldings; building-reclaimed wood; custom orders; 15 grades.

GRAND LIGHT

800-922-1469; Fax: 203-828-6307 www.grandlight.com Seymour, CT 06483 Restorer of historic lighting fixtures & manufacturer of custom lighting fixtures: metal fabrication, glass fabrication, metal finishing, polishing, painting, welding, abrasive blasting; historical replication & reproduction.

GUERIN, P.E.

212-243-5270; Fax: 212-727-2290 www.pequerin.com New York, NY 10014

Manufacturer of handmade period hardware: furniture, door, window & builders' hardware; bathroom fixtures & accessories; tables & objets d'art: handcrafted interior lighting fixtures: since 1857; catalog \$40.

HADDONSTONE (USA), LTD.

719-948-4554; Fax: 719-948-4285 www.haddonstone.com Pueblo, CO 81001

U.S. based manufacturer of landscape ornament & architectural cast stonework: planters, fountains, sundials, statues, garden furniture, balustrades, gazebos, follies, columns, porticos, doors & window surrounds, cornices, molding, mantels & more; custom components.

HAHN'S WOODWORKING CO.

908-722-2742; Fax: 908-722-2736 www.hahnswoodworking.com Branchburg, NJ 08876 Manufacturer of wood garage & carriage-house doors & traditional out-swing & sliding barn doors: historic restorations, custom interior & exterior doors.

HARTLEY BOTANIC INC.

781-933-1993; Fax: 781-933-1992 www.hartleybotanic.com Woburn, MA 01801

Manufacturer of custom greenhouses, Hand made to order in England for over 75 years, supplying residences and horticultural institutes around the world.

HEARTWOOD FINE WINDOWS & DOORS

585-340-9085; Fax: 585-254-1760 www.heartwoodwindowsanddoors.com Rochester, NY 14606 Manufacturer of period-accurate custom architectural wood windows & doors: made from Honduras mahogany & other species; hardware; traditional mortise-&-tenon construction; standard & decorative glazing; 66-year-old company.

2021 GUIDEBOOK Company Sourcelist

HEATHER & LITTLE LIMITED

800-450-0659; Fax: 905-475-9764 www.heatherandlittle.com Markham, ON L3R 0H1 Canada

Custom fabricator & supplier of sheet-metal roofing & specialty architectural sheet metal: finials, cornices, capitals, cresting, canopies, shingles, siding, cupolas, steeples, domes & snowguards; reproductions; custom bronze windows.

HERITAGE METALWORKS

610-518-3999; Fax: 610-518-7264 www.hmwpa.com

Downingtown, PA 19335 Foundry, blacksmith shop and custom metal fabricator offering historically accurate and custom-designed lighting, architectural hardware, and designer-envisioned metalwork

including interior and exterior gates & railings. HERITAGE WIDE PLANK FLOORING 877-777-4200

www.hwpf.com Riverhead, NY 11901

Supplier of wide-plank flooring: old-growth eastern white pine, heart pine, red pine, birch, cherry, walnut, hickory, white oak & maple; custom wood paneling; mantels; mills reclaimed lumber from old structures.

HERWIG LIGHTING

800-643-9523; Fax: 479-968-6422 www.herwig.com

Russellville, AR 72811 Designer & manufacturer of handcrafted cast metalwork: period-design lanterns, street lighting, posts, custom outdoor lighting, street clocks, benches, bollards, custom plaques, signs & more; aluminum & bronze; since 1908. SEE OUR AD ON PAGE 41

HISTORIC DOORS

610-756-6187; Fax: 610-756-6171 www.historicdoors.com Kempton, PA 19529

Custom manufacturer of wood doors: circular casings & moldings; restoration & period-style construction; garage doors, fences & gates.

HISTORIC HOUSEFITTERS

800-247-4111; Fax: 860-679-0243 www.historichousefitters.com New Preston, CT 06777

Manufacturer of historically styled hardware: 18th-century style hardware made by our blacksmiths in the US; mortise locksets, interior & exterior H &HL hinges, strap hinges, thumb latches, cane & slide bolts, barn hardware & more; large inventory; custom ironwork available.

HMW FORGE

610-518-3999; Fax: 610-518-7264 www.hmwforge.com Downingtown, PA 19335

This signature collection by Heritage Metalworks provides historically accurate hand-forged and custom-designed hardware in brass, bronze, copper, steel, true wrought iron.

HOCHSTETLER TIMBERS

419-368-0008; Fax: 419-368-6080 www.hochstetlertimbers.com Loudonville, OH 44842

Supplier of new barn timbers: oak up to 40-ft. long; planed & rough sawn; 2x6 & 1x6 tongue-&-groove knotty pine.

HOMEFIRES, INC.

800-749-4049; Fax: 704-376-0268 www.homefiresusa.com Charlotte, NC 28205

US Importer & Distributor of English fireplaces; traditional coalbaskets, modern firegrates, stone mantelpieces and club fenders; manufacturer of custom coal, log & minimalist gas fires both indoor and outdoor; specialists in small

fireplaces. SEE OUR AD ON PAGE 43

HOUSATONIC HARDWOODS

800-924-5684; Fax: 860-927-3911 www.hhardwoods.com Kent, CT 06757 Supplier of wide-plank flooring: oak, ash, cherry, maple, walnut, southern yellow pine & eastern white pine.

HOUSE OF

ANTIQUE HARDWARE

888-223-2545; Fax: 503-233-1312 www.houseofantiquehardware.com Portland, OR 97232

Supplier of door, window, cabinet, furniture, electrical & bath hardware: original antique & vintage reproductions; Federal, Victorian & Arts & Crafts styles; hardware specialists available to assist with renovation projects.

INDOW

503-284-2260; Fax: 503-284-2261 www.indowwindows.com Portland, OR 97227

Manufacturer of handcrafted acrylic interior storms: edged in Compression Tube that press into place without a track or magnetic system to preserve historic windows while creating comfort, energy efficiency, savings & noise reduction; laser-measured for out-of-square openings; for residential & commercial projects.

INNERGLASS WINDOW SYSTEMS

800-743-6207; Fax: 860-651-4789 www.stormwindows.com Simsbury, CT 06070

Manufacturer of custom glass interior storm windows for energy conservation & soundproofing: out performs almost any replacement; automatically conforms to the opening, compensating for out-of-square conditions; no sub-frame needed; all glazing options available; easy do-it-yourself installation. SEE OUR AD ON PAGE 31

IRON LOCKS & LEVERS

801-919-5730 www.ironlocksandlevers.com Springville, UT 84663 Offers authentic Medieval style door hardware, including mortise entry lever sets, interior door passage and privacy levers, door straps, clavos and decorative door nails.

SEE OUR AD ON PAGE 31

J.A. GULICK WINDOW CO. 716-427-8804

www.jagulick.com Buffalo, NY 14213

Manufacturer of custom wood windows and doors for over 30 years. Their skilled craftsmen are able to accommodate their clients with their ability to manufacture wood windows that reflect the design, integrity, beauty, or historic requirements of buildings and homes of various architectural styles.

SEE OUR AD ON PAGE 32

JIM ILLINGWORTH MILLWORK, LLC 315-232-3433

www.jimillingworthmillwork.com Adams, NY 13605 Manufacturer of custom wood windows, doors & moldings: for homes & historic buildings; matches any existing wood windows, doors,

moldings; custom millwork.

818-500-1740; Fax: 818-500-1798 www.jpweaver.com Glendale, CA 91201

Over 8,000 types of molded ornaments cast from carvings. Products are pliable and will contour and self-bond to any sealed surface such as mirror, plaster, drywall, wood, metal, ceramic. Scaled-design books (1/4 in. = 1 in. scale).

KENNEBEC CO.

207-443-2131; Fax: 207-442-0844 www.kennebeccompany.com Bath. ME 04530

Custom fabricator of period cabinetry: designed, crafted & finished in true period detail; Georgian, Federal, Shaker, Greek Revival, Victorian, Colonial Revival & Arts & Crafts styles. SEE OUR AD ON PAGE 11

KING ARCHITECTURAL

800-542-2379; Fax: 800-948-5558 www.kingmetals.com Dallas, TX 75228

Wholesale supplier of ornamental & architectural metal components: for wrought-iron staircases, handrails, gates, fences, mailboxes, doors, screens, awnings & fireplace screens; finials; decorative elements.

KLITSAS, DIMITRIOS -FINE WOOD SCULPTOR

413-566-5301; Fax: 413-566-5307 www.klitsas.com Hampden, MA 01036

Custom sculptor & carver of wood architectural elements: interior & exterior; furniture in all period styles; capitals, mantels, moldings & specialty carvings.

KOLBE WINDOWS & DOORS

800-955-8177; Fax: 715-845-8270 www.kolbewindows.com Wausau, WI 54401 Manufacturer of wood, aluminum-clad & vinyl

energy-efficient windows & doors: custom styles; variety of colors & wood species; many products designed as historic replications.

KUIKEN BROTHERS COMPANY

201-705-5375; Fax: 201-475-2175 www.kuikenbrothers.com/classical Midland Park, NJ 07432

Supplier of classical wood molding: KB Classical Moulding includes 70 classic American molding profiles; Early American, Georgian, Federal, Greek Revival, Colonial Revival & Traditional Revival; all in stock; milled from domestic Appalachian Poplar, double primed & buffed; decks & railings; window & door surrounds; CAD files available; online catalog; ships nationwide.

LANTERN MASTERS, INC.

818-706-1990; Fax: 818-706-1988 www.lanternmasters.com Westlake Village, CA 91362 Custom designer & manufacturer of lighting: interior chandeliers, pendants, ceiling flushes & sconces & exterior lanterns including wall, flush wall, pendant, post & pilaster; many architec-

tural periods; historical reproductions. SEE OUR AD ON PAGE 3

LUDOWICI ROOF TILE, INC. 800-945-8453; Fax: 740-342-0025

www.ludowici.com New Lexington, OH 43764

Manufacturer of architectural terra-cotta roof tile & floor tile: Over 40 standard roof tile profiles including barrel, shingle, interlocking & shake & slate alternatives; customize shape, texture & color; historic renovation program; 75-year material warranty includes color. **TRADITIONAL BUILDING CONFERENCE SPONSOR SEE OUR AD ON PAGE 7**

M. TEIXEIRA SOAPSTONE 877-478-8170

www.soapstones.com Glen Rock, NJ 07452

Supplier of soapstone for kitchen countertops, fireplaces, bathrooms, tile flooring and more. Many applications; multiple warehouses and showrooms.

MARVIN

888-537-7828; Fax: 651-452-3074 www.marvin.com Warroad, MN 56763

Manufacturer of wood, aluminum clad and fiberglass windows and doors; all products made-to-order; offer specialty and custom sizes; expertise in historic replication. Provide residential, replacement, coastal and commercial window and door solutions.

MON-RAY, INC.

800-544-3646; Fax: 763-546-8977 www.monray.com Hopkins, MN 55343

Manufacturer of DeVAC aluminum windows & Mon-Ray secondary windows: replacements for existing windows & interior or exterior storms for existing windows; operating & fixed; for historical, residential & commercial projects.

MOORE-MERKOWITZ TILE 607-587-9052

www.mooremerkowitztile.com Alfred Station, NY 14803

Designer & manufacturer of handcrafted ceramic relief & field tile since 1986: original designs & glazes; more than 230 designs in 150 colors; for kitchen backsplashes, bathrooms, fireplace surrounds, murals, pools & more. Residential and commercial. SEE OUR AD ON PAGE 38

MOTAWI TILEWORKS

734-213-0017; Fax: 734-213-2569 www.motawi.com

Ann Arbor, MI 48103

Manufacturer of handcrafted embossed/relief & glazed art tile: Arts & Crafts style; decorative tile featuring historical motifs such as Medieval animals, Celtic patterns & 19th-century architectural details.

NIKO CONTRACTING CO., INC.

412-687-1517; Fax: 412-687-7969 www.nikocontracting.com Pittsburgh, PA 15213

Custom fabricator & contractor of sheet metal & roofing: slate, tile & other roofing; storefronts, cornices, cupolas, domes, steeples, snow guards & leader heads; copper, lead-coated copper, zinc & stainless steel; metal ceilings. SEE OUR AD ON PAGE 34

Company Sourcelist 2021 GUIDEBOOK

OLD CAROLINA BRICK CO.

704-636-8850; Fax: 704-636-0000 www.handmadebrick.com

Salisbury, NC 28147

Manufacturer of handmade brick, pavers & fireplace fronts: 12 styles of pavers; special shapes, glazed headers & arches; fired with coal to provide bisques & unique colors; custom sizes in any quantity; restoration.

OLD VILLAGE PAINT

215-234-4600; Fax: 215-234-4601 www.old-village.com Perkiomenville . PA 18074

Supplier of historic-restoration finishes, natural earth pigments, Old Village linseed-oil paints, Williamsburg Buttermilk Paints, and wood-stain glazes. Also a source for feathers, combs, and other graining tools.

SEE OUR AD ON PAGE 35

PACIFIC REGISTER COMPANY 805-487-7500; No fax

www.pacificregisterco.com Oxnard, CA 93033 Manufacturer of registers: metal, wood & stone; many historic styles; accessories.

PARRETT WINDOWS & DOORS

800-541-9527; Fax: 877-238-2452 www.parrettwindows.com Dorchester, WI 54425

Nationwide manufacturer of custom wood & aluminum-clad windows & doors: durable products built to specification; period specific, historic replication or standard profiles & designs. any geometric shape, numerous wood species & complete finishing capabilities; historical replications; custom wood doors in numerous species with complete finishing options; screen doors, casings & moldings.

PELLA WINDOWS AND DOORS

641-621-6272; Fax: 641-621-3466 www.pella.com Pella, IA 50219

Manufacturer of windows & doors: wood, aluminum-clad wood, fiberglass, & vinyl; variety of wood types; renovation & new construction; experience on National Park Service projects; standard and custom sizes, shapes, colors, styles, muntin patterns, and exterior casings/ brickmolds; many glass and hardware options; high transparency screens, wide variety of installation systems, local representation & service.

PERIOD LIGHTING FIXTURES

800-828-6990; 413-664-7141 Fax: 413-664-0312 www.periodlighting.com Clarksburg, MA 01247 For over 40 years we have been producing

Handmade 18th- and 19th century chandeliers, sconces, and lanterns. Aged tin, oxidized copper-, natural copper-, and pewter- finishes. Exterior and interior lanterns. Over 200 historically accurate models. Made in the USA. UL listed. SEE OUR AD ON PAGE 40

PHELPS COMPANY

603-336-6213; Fax: 603-336-6085 www.phelpscompany.com Hinsdale, NH 03451

Manufacturer of traditional hot-forged solid-brass window hardware: sash pulleys, weights, chains, lifts & locks; stop-bead adjusters, spring bolts, window ventilation locks, push-out casement hardware, storm/ screen-door latch sets & more.

SEE OUR AD ON PAGE 29

PROWOOD MARKET

800-915-5110; Fax: 888-540-9610 www.prowoodmarket.com Lilburn, GA 30047

Pro Wood Market is the sales division of Pro Wood Construction. They provide quality Wooden Exterior Architectural Products delivered nationwide. Wooden brackets, corbels, braces, rafter tails, gable brackets, shutters are made of Western Red Cedar and delivered in smooth or rough sawn finish. All made in Lilburn, GA.

REDLAND BRICK, INC.

301-223-7700 www.redlandbrick.com Williamsport, MD 21795 Supplies face brick and paving brick, with custom sizes available; both molded and extruded styles are available, ISO 9001 Compliant Quality brick manufacturer.

REGGIO REGISTER CO.

800-880-3090; Fax: 978-870-1030 www.reggioregister.com Leominster, MA 01453 Manufacturer of decorative & functional cast-iron, brass, aluminum, steel & wood grilles: historic & contemporary designs for forced-air & high-velocity systems; large selection of sizes in stock.

RENAISSANCE CONSERVATORIES

800-882-4657; Fax: 717-661-7727 www.renaissanceconservatories.com Leola, PA 17540

Designer, manufacturer & installer of conservatories, greenhouses, porticos, garden follies, pool enclosures, specialty skylights, roof lanterns, domes & garden windows: Classical designs; handcrafted mahogany components; custom designs.

SEE OUR AD ON PAGE 4

SCOFIELD LIGHTING 610-518-3999; Fax: 610-518-7264 www.scofieldlighting.com

Downingtown, PA 19335

This signature 19th century inspired collection by Heritage Metalworks provides over 120 original custom and reproduction designs in the finest handmade interior and exterior lighting. Artisans use traditional tools and proven techniques that show the mark of the human hand.

SHUTTERCRAFT, INC.

203-245-2608; Fax: 203-245-5969 www.shuttercraft.com Madison. CT 06443

Madufacturer of mortise-&-tenon wood shutters: cedar & mahogany exterior movable & fixed louver, board & batten & raised panel; cutouts, capping, arches & more; authentic mounting hardware; interior louvers, Colonial panels & open frame; full painting services; shutters all made in the U.S.; family owned & operated; shipped nationwide since 1986. SEE OUR AD ON PAGE 33

STAIRWAYS, INC.

staircases since 1976.

800-231-0793; Fax: 713-680-2517 www.stairwaysinc.com

Houston, TX 77433 Manufacturer of metal & wood staircases: straight, curved & spiral; metal stair parts & treads, balusters/railings & newel posts; brass, steel, bronze & aluminum; custom fabricated or kits; any size; ships worldwide.

STEPTOE & WIFE ANTIQUES 416-780-1707; Fax: 416-780-1814 www.steptoewife.com Toronto, ON, ON M1S 3L2 Canada Manufacturer of cast-iron spiral & straight

SUPERIOR CLAY CORP. 888-254-1905; Fax: 740-922-6626

www.superiorclay.com Uhrichsville, OH 44683 Manufacturer of handcrafted architectural clay products for more than 65 years: clay flue lining, dampers, Rumford fireplaces & herringbone fireboxes; custom chimney pots; specialty mortars; chimney services; terra cotta.

TANGLEWOOD CONSERVATORIES 410-479-4700; Fax: 410-479-4797

www.tanglewoodconservatories.com Denton, MD 21629

Designer & manufacturer of handcrafted conservatories, greenhouses, gazebos, storefronts, roof lanterns, domes, cupolas & pool enclosures: Honduras mahogany; custom designs; fully engineered. SEE OUR AD ON PAGE 8

TILE ROOFS, INC.

888-708-8453; Fax: 708-479-7865 www.tileroofs.com Frankfort, IL 60423

Custom manufacturer, importer & distributor of hand-finished roof tile & fittings: European clay, concrete & natural slate; new & salvaged; repairs & additions.

TIMBERLANE, INC. 215-616-0600; Fax: 215-616-0749 www.timberlane.com

Montgomeryville, PA 18936 Custom manufacturer of handcrafted custom

exterior shutters: maintenance-free Endurian, Premium Wood, Advantage & Fundamentals lines; western red cedar & Honduras mahogany; selection of period-accurate exterior shutter hardware; historically accurate standard designs.

VINTAGE DOORS

800-787-2001; Fax: 315-324-6531 www.vintagedoors.com Hammond, NY 13646

Custom manufacturer of authentic solid wood doors: handcrafted by expert craftsmen in any design, size & shape; entrance doors; interior doors; Dutch doors; screen & storm doors; three-season porch panels; pet doors & gates; garden gates & much more; proudly made in USA; nationwide delivery. SEE OUR AD ON PAGE 5

W.F. NORMAN CORP. 800-641-4038; Fax: 417-667-2708 www.wfnorman.com

Nevada, MO 64772

Fabricator of sheet-metal ornament & tin ceilings: hundreds of stock designs of cornices, moldings, bracket, backsplashes, pressed-metal ceilings, siding, roofing, cresting, kitchen equipment & more; duplication from samples or drawings.

WATERLOX COATINGS CORP. 216-641-4877

www.waterlox.com Cleveland, OH 44105

Manufacturer of handmade tung oil/phenolic resin wood finishes: hand-rubbed/natural oiled look; penetration, protection & beauty for all wood surfaces; easy to apply & maintain; clear oil-based urethanes.

SEE OUR AD ON PAGE 37

WEATHER SHIELD WINDOWS & DOORS 800-538-8836

www.weathershield.com Medford, WI 54451

Weather Shield is a Midwest manufacturer of high quality, highly efficient windows and doors that have been handcrafted for over 60 years. Weather Shield has a wide range of products and styles to fit both contemporary and traditional homes, as well as light commercial buildings. SEE OUR AD ON INSIDE FRONT COVER

WIEMANN METALCRAFT

918-592-1700; Fax: 918-592-2385 www.wmcraft.com Tulsa, OK 74107

Designer, fabricator, finisher & installer of custom ornamental metalwork: serves a national market with stairs & railings, fencing, gates, lighting, grilles, entry doors, gazebos, balconies, site furnishings & more; all cast- & wrought-metal alloys, finishes & architectural styles; since 1940.

WITTUS - FIRE BY DESIGN

914-764-5679; Fax: 914-764-0465 www.wittus.com Pound Ridge, NY 10576

Importer/distributer of European contemporary wood and gas fireplaces and stoves, outdoor grills, and accessories.

WOOD WINDOW WORKSHOP

800-724-3081; Fax: 315-733-0933 www.woodwindowworkshop.com Utica, NY 13501 Manufacturer of custom wood windows &

doors: any size, shape & species; traditional mortise-&-tenon construction with true-divided lites; historic reproduction of double-hung, casement, arched & bent units.

WOODSTONE CO.

603-445-2449 www.woodstone.com Westminster, VT 05158 Manufacturer of custom wood windows & doors: wide array of wood species; coped mortise-&-tenon joinery; all shapes, sizes & configurations; screen doors & storm windows; historical & landmark specifications.

WOOLEN MILL FAN CO.

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WORTHINGTON MILLWORK

800-872-1608; Fax: 850-640-0488 www.worthingtonmillwork.com Panama City Beach, FL 32413 Supplier of architecturally correct columns in wood or PermaCast: round & square; clear columns in 7 species; cornice moldings, balustrades, niches, medallions, mantels, pedestals & more.

ZEPSA INDUSTRIES, INC. 704-583-9220; Fax: 704-583-9674

www.zepsa.com Charlotte, NC 28273

Custom manufacturer of fine architectural woodwork, monumental stairs, and architectural metals. Estate-level residential, select commercial, and bespoke yacht interiors in classical and contemporary styles. Full-service projects from engineering and manufacturing to installation. SEE OUR AD ON BACK COVER

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Enkeboll Designs

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Waterlox Coatings Corp.

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Portfolio Artwork, Art Glass & Furnishings



The Belden Brick Company's sculptures enhance the beauty and individuality of any space.



Gaby's Shoppe custom manufactured this wrought-iron, queen-sized bed, which measures 114x65 in.



This bust of Lord Byron was fabricated by Haddonstone.



Historical Arts & Casting created this cast bronze table base.

Landscape & Garden Specialties



This custom gate with a leaf motif was designed and fabricated by **Bill's Custom Metal.**



Chadsworth Columns' pergolas are made using the firm's PolyStone columns with advanced cellular or fiberglass components; they are available painted or unpainted.



Gaby's Shoppe fabricated this wrought-iron gate.

Columns & Capitals



Abatron's MasterMold 12-8 liquid-polyurethane moldmaking compound is used for one- and two-part molds with deep undercuts.



These Classically modeled sculptures, column and mantel are available from **Haddonstone**.



The **Chadsworth's** column shafts in the hall of this new home are faux marble.



Worthington Millwork makes wood columns for interior and exterior applications.



This Victorian II Bench from **Herwig Lighting** is available in a 4' overall length with center support.



Ludowici's landscape paver system imported from France, designed for tomorrow's green roofs. The Diabolo[®] system is an architectural idea specially developed by TERREAL and world-renowned architect Renzo Piano.

Portfolio Doors, Windows, Shutters & Hardware



Abatron's LiquidWood restoration system regenerates and waterproofs dried out or spongy wood.



Allied Window supplied the "invisible" storm windows for building in Boston, MA.



Arch Angle Window & Door manufactured these traditionally styled storm windows for a new project in Sylvania, OH.



Architectural Components restored the windows for the Jacob Whittemore House at the Minuteman National Historic Park in Lexington, MA.



Bagala Window Works uses a steam table to aid in the restoration of windows.



These vibrant red glazed and paneled doors were commissioned to replace a single door with a double-leafed entry doors on a 1880's Park Slope brick row-house by **Brownstone Doors.**





A combination of Chadsworth's Bahama and louvered shutters were used on this structure.



This elegant entryway was fabricated by Driwood.



Hand-forged wrought-iron drapery hardware from Gaby's Shoppe is offered in many styles.



Glass interior storm windows from Innerglass Window Systems solved the draft problems for these windows.





J.A. Gulick Window Co. built this custom entry door.

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Portfolio Doors, Windows, Shutters & Hardware



NIKO Contracting Co., Inc. fabricated and installed this custom copper radiused bay window surround.



This solid-brass casement fastener from **Phelps Company** is shown in an oil-rubbed bronze finish; the firm manufactures a complete line of traditionally styled hardware for wood casement windows



Renaissance Conservatories window walls offer an alternative to traditional windows.



Traditional bi-fold shutters are available from **Shuttercraft.**



This solid wood entry door is from Vintage Doors.







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Weather Shield provided the windows for this Silverthorne, Co. residence.



Zepsa Industries designed and built these historically styled wood doors.

Conservatories & Outbuildings



Bill's Custom Metal Fabrications hand forged this gazebo.



The 12x16-ft. Oasis freestanding pergola in red cedar is available from Fifthroom.com.

Kitchens, Bath Plumbing & Heating



Bill's Custom Metal created this door for a brick oven.



Carlson's Barnwood provided the wood for this bar and floor.



The Richard Holman house in Massachusetts was restored using cabinetry from **Kennebec Co.** Every cabinet was handcrafted with hand-planed select New England pine and carefully fitted into the antique structure.

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Moore-Merkowitz Tile Animal Series for kitchens and bathrooms. Available in 150 glaze colors.



Zepsa did the custom woodwork for this residential estate, including the work in the master bath.



This conservatory from **Renaissance Conservatories** is topped with a traditionally styled roof lantern.

Nineteenth-century styling creates a unique ambiance for this conservatory that was designed and fabricated by **Tanglewood.**



Portfolio Exterior Elements, Ornament & Finishes & Siding



Chadsworth offers PolyStone[®] composite balustrades in a variety of applications, including radial, straight, stairway, balcony and rooftop.



Old Village Paint provides exterior paints in historically accurate colors.



This wraparound porch enclosure is from **Vintage Doors.** See more products at Period-homes.com

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Portfolio Flooring



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The winners have been announced for The Institute of Classical Architecture & Art (ICAAYs 2018 Stanford White Awards.



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Book Review: Robert Venturi's Rome A book review on Robert Venturi's Rome by Frederick Fisher and Stephen Harby.

Opinion Piece





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Craftsmen of the Tao

Rebuilding Notre Dame: What's the

What I Learned at MESDA in May

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Abatron offers a selection of coatings designed for garage floors, including the colors shown here — Beige, Charcoal, Glacier and Beach.

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Carlson's Barnwood supplied the walnut flooring for this room.



Valencia tiles are high traffic, institutional grade terra cotta floor tiles. The stylish Moroccan inspired quatrefoil design makes this floor tile the perfect accent for any décor. They are available in smooth or non-skid surfaces in standard and custom matte colors, mists and blends offered by **Ludowici**.



Antique random-width wide-plank oak from **Chestnut Specialists** can be used to create custom flooring.



Waterlox Coatings Corp. provided the protective coating for this wood floor.

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Portfolio Interior Elements, Ornament & Finishes



Abatron provides moldmaking and custom casting services for both exterior and interior architectural elements.



These various wood products, including antique oak flooring, chinked barnwood walls and hand-hewn fireplace beams, were supplied by **Carlson's Barnwood**.



Chadsworth's replication Roman Doric columns and pilasters with Roman Doric bases complement the moldings in this entrance hall.



Moore-Merkowitz Tile Iris Series is available in 150 glaze colors. For personalized residential and commercial interiors.



NIKO fabricated and installed these pressed-metal coffers.



Old Village Paint provides interior paints in historically accurate colors.



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Millwork ~ Homes ~ Restoration

Portfolio Lighting & Electrical



This chandelier, model #CH-8000 from **Deep Landing**, features eight arms with electric candle fixtures.



This Victorian-style chandelier, model #18008 from **Gaby's Shoppe**, measures 36x12 in.



This cast-aluminum sconce from **Herwig**, model #P-490, features the firm's #42 statuary bronze finish and crystal moss glass.



The Atlas Pendant, from **Lantern Masters**, is an incredibly versatile design that will be your go-to for spaces ranging from entryways to loggias. Shown here with Optional Polished Nickel Finish.



This tradiationally styled chandelier was fabricated by the artisans at **Period Lighting Fixtures.**

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Arroyo Craftsman HCH-4L-4 Huntington 24 Inch Wide 4 Light Chandelier shown in Antique Copper finish, Cream glass and Double T-Bar accent.



This chandelier is one of many custom-made fixtures from **Authentic Designs**.



Available at **B&P Lamp Supply**, these early 20th century Schoolhouse Opal Pendant Shades have a wonderful nostalgic appeal and their versatile designs are currently popular in residential and commercial applications.



This custom fabricated lanter is from **Ball & Ball.** Photo © Jeffrey Totaro, 2020



Bevolo manufactured this six-sided gas lantern.



This belt-driven ceiling fan with solid-mahogany blades was supplied by **Woolen Mill.**







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Portfolio Mantels, Fireplaces & Chimneys



Chadsworth's custom made these Temple of the Winds columns for a mantel in a private residence; they are a miniature version of those used throughout the house.



Driwood provides custom mantels such as this one for the Grantham residence.



Forshaw of St. Louis' hand-carved Ithaca mantel has a classic plinth block and corbel design.



Homefires supplies authentic brass and black iron firebaskets.



Moore-Merkowitz Tile Iris Series for decorative fireplace surrounds. Available in 150 glaze colors.



Zepsa fabricated the custom interior woodwork for this mantel.

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Portfolio Metalwork



Advanced Architectural Grilleworks custom fabricated this perforated metal grille.

Gaby's Shoppe fabricated

these ornamental

panels.



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This ornate metal stair rail was designed and fabricated by Bill's **Custom Metal** Fabrications.



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Portfolio Roofing & Roof Specialties



Craftspeople installed the **Ludowici** multi-hued red clay tile for this roof in Asheville, NC.



NIKO Contracting created the chimney caps for this home.



Renaissance Conservatories fabricates skylights as well as conservatories.



Tanglewood Conservatories handcrafted this multi-wood skylight.

Woodwork



Abatron supplies wood restoration compounds and solvents for epoxies and other moldmaking materials.



Chadsworth Columns' Authentic Replication Roman Doric columns with lonic fluted shafts, measuring 7 ft. 10 in. x 10 in., are made from finger-jointed wood.



Driwood provided the interior millwork for this new old South Carolina vernacular farmhouse.

Stone, Brick & Masonry





The Belden Brick Company pioneers innovation in the art of brick making for architects, builders, and homeowners.



Classic Rock Face Block provided the concrete rock face block to repair these steps.



Quoins are one of the many specialties available from Haddonstone.



The Richard Holman house in Massachusetts was restored using cabinetry from **Kennebec Co.** Every cabinet was handcrafted with hand-planed select New England pine and carefully fitted into the antique structure.



This cabinet detail from a custom interior shows the skil of the artisans at **Zepsa.**

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